

DEPARTMENT OF THE NAVY
NAVAL FACILITIES ENGINEERING COMMAND, MID-ATLANTIC
MARINE CORPS AIR STATION, CHERRY POINT, NORTH CAROLINA

REPLACE HVAC AND CONTROLS PHASE II, BUILDING 4225

AT THE
MARINE CORPS AIR STATION
CHERRY POINT, NORTH CAROLINA

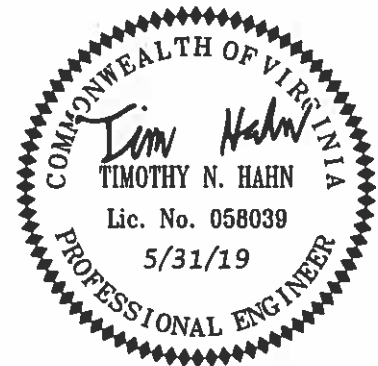
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WO #6878897

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PROJECT TABLE OF CONTENTS**DIVISION 00 - PROCUREMENT AND CONTRACTING REQUIREMENTS**

00 01 15 LIST OF DRAWINGS

DIVISION 01 - GENERAL REQUIREMENTS

01 11 00 SUMMARY OF WORK
 01 14 00 WORK RESTRICTIONS
 01 20 00.00 20 PRICE AND PAYMENT PROCEDURES
 01 30 00 ADMINISTRATIVE REQUIREMENTS
 01 31 23.13 20 ELECTRONIC CONSTRUCTION AND FACILITY SUPPORT CONTRACT
 MANAGEMENT SYSTEM
 01 33 00 SUBMITTAL PROCEDURES
 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS
 01 42 00 SOURCES FOR REFERENCE PUBLICATIONS
 01 45 00.00 20 QUALITY CONTROL
 01 50 00 TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS
 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS
 01 78 00 CLOSEOUT SUBMITTALS
 01 78 23 OPERATION AND MAINTENANCE DATA
 01 80 00 REPORTS
 01 91 00.15 TOTAL BUILDING COMMISSIONING

DIVISION 02 - EXISTING CONDITIONS

02 41 00 DEMOLITION
 02 82 30 RE-ESTABLISHING VEGETATION

DIVISION 03 - CONCRETE

03 30 00 CAST-IN-PLACE CONCRETE

DIVISION 05 - METALS

05 12 00 STRUCTURAL STEEL
 05 52 00 METAL RAILINGS

DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES

06 10 00 ROUGH CARPENTRY

DIVISION 07 - THERMAL AND MOISTURE PROTECTION

07 22 00 ROOF AND DECK INSULATION
 07 52 00 MODIFIED BITUMINOUS MEMBRANE ROOFING
 07 60 00 FLASHING AND SHEET METAL
 07 92 00 JOINT SEALANTS

DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING

23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS
 23 03 00.00 20 BASIC MECHANICAL MATERIALS AND METHODS
 23 05 15 COMMON PIPING FOR HVAC
 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS
 23 09 23.13 20 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC
 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS

23 81 00.00 20 UNITARY AIR CONDITIONING EQUIPMENT

DIVISION 26 - ELECTRICAL

26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS
26 20 00 INTERIOR DISTRIBUTION SYSTEM
26 29 23 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS

DIVISION 28 - ELECTRONIC SAFETY AND SECURITY

28 31 76.00 22 INTERIOR COMBINATION EMERGENCY COMMUNICATIONS SYSTEMS

DIVISION 31 - EARTHWORK

31 23 00.00 20 EXCAVATION AND FILL

DIVISION 32 - EXTERIOR IMPROVEMENTS

32 10 00 BITUMINOUS CONCRETE PAVEMENT
32 11 23 AGGREGATE BASE COURSES

-- End of Project Table of Contents --

DOCUMENT 00 01 15

LIST OF DRAWINGS

02/11

PART 1 GENERAL

1.1 SUMMARY

This section lists the drawings for the project pursuant to contract clause "DFARS 252.236-7001, Contract Drawings, Maps and Specifications."

1.2 CONTRACT DRAWINGS

Contract drawings are as follows:

DRAWING NO.	REVISION NO.	NAVFAC DWG NO.	TITLE
MD101		12782420	MECHANICAL DUCTWORK DEMOLITION FLOOR
MD102		12782422	MECHANICAL DUCTWORK DEMOLITION FLOOR
MD103		12782423	MECHANICAL DUCTWORK DEMOLITION FLOOR
MD104		12782424	MECHANICAL DUCTWORK DEMOLITION FLOOR
MD201		12782425	MECHANICAL PIPING DEMOLITION FLOOR - AREA A
MD202		12782426	MECHANICAL PIPING DEMOLITION FLOOR - AREA B
MD203		12782427	MECHANICAL PIPING DEMOLITION FLOOR - AREA C
MD204		12782428	MECHANICAL PIPING DEMOLITION FLOOR - AREA D
M-101		12782434	MECHANICAL DUCTWORK FLOOR
M-102		12782435	MECHANICAL DUCTWORK FLOOR
M-103		12782436	MECHANICAL DUCTWORK FLOOR
M-104		12782437	MECHANICAL DUCTWORK FLOOR
M-201		12782438	MECHANICAL PIPING FLOOR PLAN - AREA A

DRAWING NO.	REVISION NO.	NAVFAC DWG NO.	TITLE
M-202		12782439	MECHANICAL PIPING FLOOR PLAN - AREA B
M-203		12782440	MECHANICAL PIPING FLOOR PLAN - AREA C
M-204		12782441	MECHANICAL PIPING FLOOR PLAN - AREA D

-- End of Document --

SECTION 01 11 00

SUMMARY OF WORK

08/15

PART 1 GENERAL

1.1 WORK COVERED BY CONTRACT DOCUMENTS

1.1.1 Project Description

The work includes replacement of HVAC equipment and controls and incidental related work.

1.1.2 Location

The work is located at the MCAS Cherry Point, approximately as indicated. The exact location will be shown by the Contracting Officer.

1.2 OCCUPANCY OF PREMISES

Building(s) will be occupied during performance of work under this Contract. Occupancy notifications will be posted in a prominent location in the work area.

Before work is started, arrange with the Contracting Officer a sequence of procedure, means of access, space for storage of materials and equipment, and use of approaches, corridors, and stairways.

1.3 EXISTING WORK

In addition to "FAR 52.236-9, Protection of Existing Vegetation, Structures, Equipment, Utilities, and Improvements":

- a. Remove or alter existing work in such a manner as to prevent injury or damage to any portions of the existing work which remain.
- b. Repair or replace portions of existing work which have been altered during construction operations to match existing or adjoining work, as approved by the Contracting Officer. At the completion of operations, existing work must be in a condition equal to or better than that which existed before new work started.

1.4 NAVY AND MARINE CORPS (NMCI) COORDINATION REQUIREMENTS

1.4.1 NMCI Contractor Access

Allow the NMCI Contractor access to the facility towards the end of construction (finishes 90 percent complete, rough-in 100 percent complete, Inside Plant (ISP)/Outside Plant (OSP) infrastructure in place) to provide equipment in the telecommunications rooms and make final connections. Coordinate efforts with the NMCI Contractor to facilitate joint use of building spaces during the final phases of construction. After the Contracting Officer has facilitated coordination meetings between the two contractors, within one week, incorporate the effort of additional coordination with the NMCI Contractor into the construction schedule to demonstrate a plan for maintaining the contract duration.

1.5 SALVAGE MATERIAL AND EQUIPMENT

FOR FRC EAST JOBS: All equipment, machinery, metallic piping, wire, and other scrap metal shall remain the Government's property. Recycle these items as part of demolition and deconstruction operations. Provide separate containers to collect these items and transport to the FRC East recycling facility in Building 4785.

Provide a salvage plan, listing material and equipment to be salvaged, and their storage location. Maintain property control records for material or equipment designated as salvage. Use a system of property control that is approved by the Contracting Officer. Store and protect salvaged materials and equipment until disposition by the Contracting Officer.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 14 00

WORK RESTRICTIONS

11/11

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

List of Contact Personnel

1.2 SPECIAL SCHEDULING REQUIREMENTS

- a. Building 4225 will remain in operation during the entire construction period. The Contractor must conduct his operations so as to cause the least possible interference with normal operations of the activity.
- b. Permission to interrupt any utility service must be requested in writing a minimum of 30 calendar days prior to the desired date of interruption.
- e. The work under this contract requires special attention to the scheduling and conduct of the work in connection with existing operations. Identify on the construction schedule each factor which constitutes a potential interruption to operations.

The following conditions apply:

- (1) Two of the three areas listed below shall be operational at all times. Upon completion of work in one area, contractor shall prove that the completed area is able to maintain temperature and humidity requirements prior to starting construction of the next area. Contractor shall provide temperature and humidity trend data from the time of equipment start-up to when the space maintains temperature and humidity for 48 hours consecutively. Final acceptance of work will be approved once completed area maintains temperature and humidity for 48 hours consecutively. Work area temperature and humidity shall be within the allowable tolerance for a minimum 48 hours at the end of the allowed construction time.
- (2) Work affecting the Leitz Lab shall only be performed for nine consecutive days (weekend prior, five work days, and weekend after).
- (3) Work affecting the Precision Measurement Center (PMC) Area shall only be performed for nine consecutive days (weekend prior, five work days, and weekend after).
- (4) Work affecting the Coordinate Measuring Machine (CMM) Area shall only be performed for nine consecutive days (weekend prior, five work days, and weekend after).
- (5) The maximum permitted outage for the hydrogen system is limited to fourteen consecutive days. The hydrogen system is considered a

utility, for which the utility outage requirements of specification 01 35 26 apply. The hydrogen system must be fully functional outside of this scheduled outage

- (6) Within Building 4225, welding that occurs above ten feet above finished floor must occur either during the hydrogen system outage referenced above or it must occur during weekends, and with the hydrogen system evacuated. If welding occurs during the weekend, the hydrogen system must be completely restored to operational status prior to the end of the weekend.
- (7) Work within the manual grinding room shall only occur between the hours of 1500 - 0600. At 0600, the space shall be clean and functional to allow the occupants to work.
- (8) The maximum permitted outage for any HVAC system shall be nine consecutive days (weekend prior, five work days, and weekend after).

1.3 CONTRACTOR ACCESS AND USE OF PREMISES

DBIDS has gone live at MCAS Cherry Point. In order to reduce wait time when exchanging your RapidGate credential, it is highly recommended each applicant pre-register at <https://dbids-global.dmdc.mil/enroll#!/>

Non-DoD cardholding visitors to Marine Corps Installations with a driver's license or ID issued by a state that is not compliant with the Real ID Act of 2005 will now need to provide an alternate form of acceptable identification to gain entry, or be escorted by an authorized patron of the air station.

North Carolina now issues REAL ID compliant drivers licenses, but many drivers have yet to be issued the new license. Drivers may get a North Carolina REAL ID driver's license at any NCDMV driver's license office.

The Act established minimum security standards for license issuance and production and prohibits Federal agencies from accepting driver's licenses and identification cards from states not meeting the Act's minimum standards.

In absence of a compliant state issued driver's license or ID, one of the following federally approved forms of identification must also be provided in addition to the non-compliant driver's license or ID:

1. U.S. Passport
2. U.S. Passport Card
3. U.S. Coast Guard Merchant Mariner Card
4. Personal Identity Verification (PIV) Card
5. Personal Identity Verification - Interoperable (PIV-I)
6. U.S. State Department Driver's License
7. Veteran's Health Identification Card (Issued by the U.S. Department of Veterans Affairs)
8. U.S. Permanent Resident Card (Form I-551)
9. U.S. Certificate of Naturalization or Certificate of Citizenship (Form N-550)
10. Department of Homeland Security Employment Authorization Document (Form I-766)

1.3.1 Activity Regulations

Ensure that Contractor personnel employed on the Activity become familiar with and obey Activity regulations including safety, fire, traffic and security regulations. Keep within the limits of the work and avenues of ingress and egress. Wear hard hats in designated areas. Do not enter any restricted areas unless required to do so and until cleared for such entry. Mark Contractor equipment for identification.

1.3.1.1 Subcontractors and Personnel Contacts

Provide a list of contact personnel of the Contractor and subcontractors including addresses and telephone numbers for use in the event of an emergency. As changes occur and additional information becomes available, correct and change the information contained in previous lists.

1.3.1.2 Installation Access

Obtain access to Navy and Marine Corps installations through participation in the Defense Biometrics Identification System (DBIDS). Requirements for Contractor employee registration, and transition for employees currently under Navy Commercial Access Control System (NCACS), are available at <https://www.cnic.navy.mil/om/dbids.html>. No fees are associated with obtaining a DBIDS credential.

Participation in DBIDS is not mandatory, and Contractor personnel may apply for One-Day Passes at the Base Visitor Control Office to access an installation.

1.3.1.2.1 Registration for DBIDS

Registration for DBIDS is available at <https://www.cnic.navy.mil/om/dbids.html>. Procedure includes:

- a. Present a letter or official award document (i.e. DD Form 1155 or SF 1442) from the Contracting Officer, that provides the purpose for access, to the base Visitor Control Center representative.
- b. Present valid identification, such as a passport or Real ID Act-compliant state driver's license.
- c. Provide completed SECNAV FORM 5512/1 to the base Visitor Control Center representative to obtain a background check. This form is available for download at <https://www.cnic.navy.mil/om/dbids.html>.
- d. Upon successful completion of the background check, the Government will complete the DBIDS enrollment process, which includes Contractor employee photo, finger prints, base restriction and several other assessments.
- e. Upon successful completion of the enrollment process, the Contractor employee will be issued a DBIDS credential, and will be allowed to proceed to worksite.

1.3.1.2.2 DBIDS Eligibility Requirements

Throughout the length of the contract, the Contractor employee must continue to meet background screen standards. Periodic background screenings are conducted to verify continued DBIDS participation and

installation access privileges. DBIDS access privileges will be immediately suspended or revoked if at any time a Contractor employee becomes ineligible.

An adjudication process may be initiated when a background screen failure results in disqualification from participation in the DBIDS, and Contractor employee does not agree with the reason for disqualification. The Government is the final authority.

1.3.1.2.3 DBIDS Notification Requirements

- a. Immediately report instances of lost or stolen badges to the Contracting Officer.
- b. Immediately collect DBIDS credentials and notify the Contracting Officer in writing under the following circumstances:
 - (1) An employee has departed the company without having properly returned or surrendered their DBIDS credentials.
 - (2) There is a reasonable basis to conclude that an employee, or former employee, might pose a risk, compromise, or threat to the safety or security of the Installation or anyone therein.

1.3.1.2.4 One-Day Passes

Personnel applying for One-Day passes at the Base Visitor Control Office are subject to daily mandatory vehicle inspection, and will have limited access to the installation. The Government is not responsible for any cost or lost time associated with obtaining daily passes or added vehicle inspections incurred by non-participants in DBIDS.

1.3.1.3 No Smoking Policy

Smoking is prohibited within and outside of all buildings on installation, except in designated smoking areas. This applies to existing buildings, buildings under construction and buildings under renovation. Discarding tobacco materials other than into designated tobacco receptacles is considered littering and is subject to fines. The Contracting Officer will identify designated smoking areas.

1.3.2 Working Hours

Regular working hours must consist of an 8 1/2 hour period, between 7:00 a.m. and 3:30 p.m., Monday through Friday, excluding Government holidays.

1.3.3 Work Outside Regular Hours

Work outside regular working hours requires Contracting Officer approval. Make application 30 calendar days prior to such work to allow arrangements to be made by the Government for inspecting the work in progress, giving the specific dates, hours, location, type of work to be performed, contract number and project title. Based on the justification provided, the Contracting Officer may approve work outside regular hours. During periods of darkness, the different parts of the work must be lighted in a manner approved by the Contracting Officer. Make utility cutovers after normal working hours or on Saturdays, Sundays, and Government holidays unless directed otherwise.

1.3.4 Occupied Building

The Contractor shall be working in an existing building which is occupied. Do not enter the building without prior approval of the Contracting Officer.

The existing buildings and their contents must be kept secure at all times. Provide temporary closures as required to maintain security as directed by the Contracting Officer.

1.3.5 Utility Cutovers and Interruptions

- a. Make utility cutovers and interruptions after normal working hours or on Saturdays, Sundays, and Government holidays. Conform to procedures required in paragraph WORK OUTSIDE REGULAR HOURS.
- b. Ensure that new utility lines are complete, except for the connection, before interrupting existing service.
- c. Interruption to water, sanitary sewer, storm sewer, telephone service, electric service, air conditioning, heating, fire alarm, and compressed air are considered utility cutovers pursuant to the paragraph WORK OUTSIDE REGULAR HOURS.
- d. Operation of Station Utilities: The Contractor must not operate nor disturb the setting of control devices in the station utilities system, including water, sewer, electrical, and steam services. The Government will operate the control devices as required for normal conduct of the work. The Contractor must notify the Contracting Officer giving reasonable advance notice when such operation is required. FOR FRC PROJECTS: THE CONTRACTOR WILL BE RESPONSIBLE FOR PERFORMING ALL OUTAGES RELATED TO THE FIRE ALARM SYSTEM, TO INCLUDE INTERRUPTING FIRE ALARM SERVICE, PROVIDING ANY REQUIRED FIRE WATCHES, AND PLACING THE FIRE ALARM SYSTEM BACK INTO SERVICE.

1.4 SECURITY REQUIREMENTS

1.4.1 Station Regulations

No employee or representative of the contractor will be admitted to the work site without an Identification Badge or is specifically authorized admittance to the work site by the FEAD, Facilities Engineering & Acquisition Division.

IMPORTANT NOTE: FEAD personnel (Construction Managers, Engineers/Architects, Engineering Technicians, Contract Specialists, or Contract Surveillance Representatives) will not receive, process, re-transmit or otherwise handle IN ANY WAY Personally Identifiable Information (PII) related to the badging process. Do NOT forward any of this information to the FEAD.

1.4.2 Contractor Access to MCAS Cherry Point and Outlying Areas

1. Documentation requirements for granting access to MCAS Cherry Point for commercial and contract employers and employees. This document is an aid in meeting ASO 5560.6A requirements and is not a substitute for the order.
2. The Pass & Identification Office at Building 251 will issue credentials to authorized contractors. Sub-Contractors and suppliers must coordinate through the Prime-Contractor:

3. Criminal Activity. In accordance with ASO 5560.6A, the below list of criminal activities within an applicant's record are considered not in the best interest of the Marine Corps and will be grounds for automatic denial of access aboard the Installation:

- a. Conviction of any felony offense.
- b. Conviction of any misdemeanor offense, which was the result of a plea bargain of a felony offense.
- c. Conviction of any offense involving a weapon.
- d. Conviction of any drug offense involving manufacturing or trafficking.
- e. More than one misdemeanor conviction of drug related offenses over the applicant's lifetime or one misdemeanor drug related offense within the last five years.
- f. Conviction of any assault charge.
- g. Conviction of any offense involving theft or larceny.
- h. Conviction of any offense of domestic violence.
- i. Conviction of any offense related to the abuse/neglect of a child.
- j. Conviction of any sexual in nature related offense or registration as a sex offender.
- k. Commission of any grievous criminal offense/misconduct while aboard any Federal installation, including blatant disregard for rules and regulations of the Installation, but excluding minor traffic offenses.
- l. Other than Honorable, Bad Conduct, and Dishonorable discharges from the U.S. Military.
- m. Those identified as undocumented citizens.
- n. Those on the National Terrorist Watch List.
- o. Any individual who attempts to hide or purposely fails to disclose all past criminal history during the vetting process.
- p. Any individual that the Provost Marshal's Office determines to present a risk to the security and safety of the Installation and whose access is deemed not in the best interest of the Marine Corps.
- q. Any individual who has been debarred from the Installation by the Installation Commander or is currently listed as debarred from any other Federal installation.
- r. Any individual with an outstanding warrant for their arrest or apprehension.

s. Any individual with a pending criminal court case that, if convicted, would result in access denial in accordance with the criteria listed above.

1.4.3 FLEET READINESS CENTER, EAST (FRC EAST) REQUIREMENTS

Work involved under this contract is in the FRC East Maintenance Depot and Flightline Area. No employee or representative of the Contractor will be admitted to the work site unless they (1) are specifically authorized admittance by the FEAD, and (2) has a security badge. The Contractor shall obtain clearance and FRC East security badges for all personnel required to be on the project site prior to performing any work. The Contractor shall submit a written request for security badges to the FEAD and to FRC East Security. Each employee will be required to go to Trailer 32 to obtain his security badge with FRC East access. A limited number of Contractor vehicles will be allowed access to the site of work subject to meeting regular access requirements. No personal vehicles will be allowed behind the security fence. Parking of vehicles shall be restricted to the immediate project site as determined by the FRC East Security. The security badges issued under this contract are valid for this specific project and are not transferable to another project.

FRC East is registered to the ISO 9001, ANSI 9100, ISO 14001, and OSHAS 18001 standards. In addition to these, registration under the Occupational Safety and Health Administration's Voluntary Protection Program is in progress. To adhere to the standards required of these programs, FRC East must ensure that all individuals accessing the facility are aware of the conditions and factors that affect the well-being of all employees, temporary workers, contractor personnel, visitors, and any other person in the workplace.

The following are requirements for granting access to Fleet Readiness Center East (FRC East) for commercial and contract employers and employees.

- a. The Contractor shall complete a "Contractor Work Notice- Form FRC-East 5000/10" and provide the Notice to the appropriate shop supervisor for signature and leave the top part of the Notice with the shop supervisor to post in a prominent location in the work area. The Contractor shall keep the bottom portion of the "Contractor Work Notice" for his records and provide a copy to the Contracting Officer. A blank copy of this form is included at the end of this section.
- b. In the event of an emergency, including hazardous material spills, the individual discovering the emergency shall call 911 from any FRC East phone. Relay the grid number listed on the phone for location assistance. If you are calling from a cell phone, call 252-466-3616 - Fire Department Dispatch.
- c. Badges will be displayed at all times and shall be returned upon completion of visit/work. Every badge is considered Government Property and all lost badges will be reported to the FRC East Badge and Decal Office located in Trailer 32.
- d. The facility must be kept clean and orderly at all times. Ensure that you place all waste in proper receptacles so that the facility is maintained in a "Clean as you go" condition.
- e. When in the FRC East industrial areas, wear the personal

protective equipment (PPE) required for that area. PPE requirements are generally marked but if there is uncertainty, check with the area supervisor. Typically, safety glasses with side shields and steel toed shoes are required in most shops.

f. Smoking is NOT authorized while traveling from one facility location to another while walking or in a vehicle being operated anywhere within the FRC East compound. ABSOLUTELY NO SMOKING on the property except in Designated Smoking Areas.

g. Extra caution shall be taken around the flight line and aircraft turn-up areas to control trash, debris, and materials. Additionally, all personnel on the flight line must be continuously alert and stay clear of helicopter and jet operations in progress.

h. Vehicles must not obstruct aircraft movement or other daily operations.

i. If an emergency situation occurs which would endanger the health or safety of personnel, the area shall be evacuated. Re-entry to affected buildings will be at the discretion of uniformed guards, fire department, or safety office personnel only.

j. Decisions to evacuate will be from the FRC East Commanding Officer or his/her representative. Visitors/contractors, along with non-essential facility personnel, south of Harrison Drive, adjacent to Building 4224, will evacuate the facility first. Fifteen minutes later, the visitors/contractors south of Curtis Road, between Buildings 83 & 84, will evacuate the facility. Fifteen minutes later the visitors/contractors north of Curtis Road will evacuate the facility.

k. Cellular phones and photographic equipment are not authorized within FRC East unless they are approved in advance by the Security Office (252-464-7999). Cellular phones may be used on roof areas for emergency purposes only.

l. All vehicles must have proper passes, and no pass may be transferred between vehicles.

m. All vehicles will follow posted speed limits, which are: "Do not exceed 5 MPH on the outside of buildings, nor 3 MPH inside of any building".

n. Vehicle headlights must be on at all times within the facility.

o. All vehicles are required to slow down, sound horn, and proceed with caution at all cross aisles and other locations where vision is obstructed.

p. Personnel are strictly forbidden to introduce any substance into the storm drain system including catch basins, roof drains, and floor drains.

q. All facility entrants are responsible for all materials they bring into the facility and shall handle them in such a manner to ensure they are not left as "foreign objects" anywhere in the facility.

r. In case of a utility emergency on weekends or after normal work hours, call the Public Works Department trouble call desk at 252-466-4363.

s. The use of gasoline is prohibited for any purpose other than fueling motor vehicles. All gasoline-powered vehicles are prohibited inside FRC East buildings.

1.4.4 Mandatory Contract Performance Requirements for FRC East

a. All personnel working on site at FRC East under this contract must document their receipt and review of the information listed in FRCEASTINST 5000.1A, enclosure (1), annually. The Security Department will provide a means of completing initial review prior to FRC East entrance.

b. Foreign object (FO) is defined as any article or substance alien to the aircraft or assembly which is allowed to invade the product. Foreign Object Damage (FOD) is the damage that occurs due to these FOs. All FRC East work sites will be maintained in such a manner as to prevent FOD to aircraft and/or aircraft components. Work sites shall be kept clean at all times. All debris, scrap material, tools, and equipment will be cleared from the work site as work progresses. At no time will hoses, power cords, materials, etc. be permitted to create tripping hazards in areas of the work site.

c. In those cases where a contractor supervisor determines that solving a safety or health problem is beyond their control, but within the control of FRC East, the contractor shall notify the Contracting Officer.

d. All contractor employees performing work on site at FRC East shall immediately report any safety, security, or environmental violation to the Contracting Officer, who will notify the cognizant FRC East Safety/Security/Environmental Office. The initial FRC East notification can be made via phone or e-mail and should include as many applicable details as possible (date, time, identification numbers, tags, company, etc.). This initial notification will be made as soon as possible. A safety incident will require the contractor to complete and submit an incident memo to the Contracting Officer, who will forward a copy to the FRC Safety Office within 24 hours of the accident/incident. This incident memo will include the full name of the person involved in the incident, their age, sex, job title, the name of the employing company, and the contract number/title. In addition, this memo will include the severity of the illness or injury, indirect cause(s) of the accident, and whether personal protective equipment was available and used.

e. All contractors and sub-contractors working within FRC East must develop and operate effective safety and health programs.

1.4.4.1 Additional Contract Performance Requirements for FRC East

a. Work above or anywhere near aircraft or passageways shall be avoided whenever possible. If this is not possible, the cognizant shop supervisor will be informed so arrangements can be made to

protect, move, or evacuate assets from the area to minimize foreign object debris potential. The area below the elevated work area will be adequately marked and barricaded at all times. Under no circumstances will work be performed over unprotected spaces.

b. Constant control of tools and materials is required at all times in the following critical areas: Shop 94304 (Rotor Head Shop); Shop 94601 (Ordinance/Survival Shop); Shop 93117 (Aircraft Paint Shop); Shop 93111 (Aircraft Clean Shop); Shop 96552, 96555, and 96556 (Aircraft Engine Shops); all shops in Building 4225 (Blade Vane); and all Shop 95000 Aircraft Hangars.

c. Buildings 131, 137, 188, 245, 4224, and 4247 are classified as hazardous areas and have special requirements. Do not utilize any ignitable items powered by electric motors or internal combustion engines unless they are determined to be suitable to the conditions of the buildings.

d. The recharging of mobile equipment shall not take place inside any FRC-East building.

e. Tools and hardware will be controlled at all times to prevent migration out of the work site. Lost tools shall be reported to the Contracting Officer who will then notify the FRC East Tool Control Manager at 252-464-9741. Tools found unattended will be confiscated and reported to the Contracting Officer.

f. Personnel working on the flight line must be continuously alert, and stay clear of helicopter and jet operations in progress.

g. Work requiring any modification to an air pollution control device must be approved in advance by the Contracting Officer, who will obtain approval from the FRC East Air Quality Program Manager. These devices are marked with a 5" x 9" red placard and a contact number, 252-464-8412.

h. Work accomplished that will impact industrial ventilation systems or fans will require prior notification of the Contracting Officer, who will then notify the FRC East Air Quality Program Manager at 252-464-8412. These systems are continuously monitored.

1.4.5 Staging Area

As indicated on the plans, the Contractor staging area will be (PM to coordinate). Amount of material on site shall be kept to a minimum and shall only be material that is pertinent to the work currently being performed. All stockpiling of equipment and materials shall be closely coordinated with the Government and shall not disrupt activities at the site.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

CONTRACTOR WORK NOTICE (SHOP COPY)

TASK OR TICKET #: _____

DESCRIPTION: _____

CONTRACTOR: _____

FRC EAST PROJECT MANAGER: _____

FRC EAST PROJECT MANAGER PHONE NUMBER/BEEPER NUMBER: _____

If no answer contact the Maintenance Call desk at 464-7654.

Shop Point of Contact Acknowledging Receipt of this Information:

Signature: _____ Date: _____

Print Name:
(Last, First MI) _____

*** SHOP - POST CONSPICUOUSLY IN WORK AREA ***

FRC EAST 5000/10 (MAY 2014)

Cut along line

CONTRACTOR WORK NOTICE (CONTRACTOR COPY)

TASK OR TICKET #: _____

DESCRIPTION: _____

CONTRACTOR: _____

FRC EAST PROJECT MANAGER: _____

FRC EAST PROJECT MANAGER PHONE NUMBER/BEEPER NUMBER: _____

If no answer contact the Maintenance Call desk at 464-7654.

Shop Point of Contact Acknowledging Receipt of this Information:

Signature: _____ Date: _____

Print Name:
(Last, First, MI) _____

*** CONTRACTOR - KEEP IN YOUR WORK SITE FILE ***

FRC EAST 5000/10 (MAY 2014)

SECTION 01 20 00.00 20

PRICE AND PAYMENT PROCEDURES

11/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EP-1110-1-8 (2009) Construction Equipment Ownership
and Operating Expense Schedule

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Schedule of Prices

1.3 SCHEDULE OF PRICES

1.3.1 Data Required

Within 15 calendar days of notice of award, prepare and deliver to the Contracting Officer a Schedule of Prices (construction contract) as directed by the Contracting Officer. Provide a detailed breakdown of the contract price, giving quantities for each of the various kinds of work, unit prices, and extended prices. Costs shall be summarized and totals provided for each construction category.

1.3.2 Schedule Instructions

Payments will not be made until the Schedule of Prices has been submitted to and accepted by the Contracting Officer. Identify the cost for site work, and include incidental work to the 5 ft line. Identify costs for the building(s), and include work out to the 5 ft line. Work out to the 5 ft line shall include construction encompassed within a theoretical line 5 ft from the face of exterior walls and shall include attendant construction, such as pad mounted HVAC cooling equipment, cooling towers, and transformers placed beyond the 5 ft line.

1.3.3 Schedule Requirements for HVAC TAB

The field work Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC shall be broken down in the Schedule of Prices and in the Construction Progress Documentation by separate line items which reflect measurable deliverables. Specific payment percentages for each line item shall be determined on a case by case basis for each contract. The line items shall be as follows:

- a. Approval of Design Review Report: The TABS Agency is required to conduct a review of the project plans and specifications to identify any feature, or the lack thereof, that would preclude successful testing and balancing of the project HVAC systems. The resulting findings shall be submitted to the Government to allow correction of the design. The progress payment shall be issued after review and approval of the report.
- b. Approval of the pre-field engineering report: The TABS Agency submits a report which outlines the scope of field work. The report shall contain details of what systems will be tested, procedures to be used, sample report forms for reporting test results and a quality control checklist of work items that must be completed before TABS field work commences.
- c. Season I field work: Incremental payments are issued as the TABS field work progresses. The TABS Agency mobilizes to the project site and executes the field work as outlined in the pre-field engineering report. The HVAC water and air systems are balanced and operational data shall be collected for one seasonal condition (either summer or winter depending on project timing).
- d. Approval of Season I report: On completion of the Season I field work, the data is compiled into a report and submitted to the Government. The report is reviewed, and approved, after ensuring compliance with the pre-field engineering report scope of work.
- e. Completion of Season I field QA check: Contract QC and Government representatives meet the TABS Agency at the jobsite to retest portions of the systems reported in the Season I report. The purpose of these tests are to validate the accuracy and completeness of the previously submitted Season I report.
- f. Approval of Season II report: The TABS Agency completes all Season II field work, which is normally comprised mainly of taking heat transfer temperature readings, in the season opposite of that under which Season I performance data was compiled. This data shall be compiled into a report and submitted to the Government. On completion of submittal review to ensure compliance with the pre-field engineering report scope, progress payment is issued. Progress payment is less than that issued for the Season I report since most of the water and air balancing work effort is completed under Season I.

1.4 CONTRACT MODIFICATIONS

In conjunction with the Contract Clause "DFARS 252.236-7000, Modification Proposals-Price Breakdown," and where actual ownership and operating costs of construction equipment cannot be determined from Contractor accounting records, equipment use rates shall be based upon the applicable provisions of the EP-1110-1-8.

1.5 CONTRACTOR'S INVOICE AND CONTRACT PERFORMANCE STATEMENT

1.5.1 Content of Invoice

Requests for payment will be processed in accordance with the Contract Clause FAR 52.232-27, Prompt Payment Construction Contracts and FAR 52.232-5, Payments Under Fixed-Price Construction Contracts. The requests for payment shall include the documents listed below.

- a. The Contractor's invoice, on NAVFAC Form 7300/30 furnished by the Government, showing in summary form, the basis for arriving at the amount of the invoice. Form 7300/30 shall include certification by Contractor and Quality Control (QC) Manager.
- b. The Estimate for Voucher/Contract Performance Statement on NAVFAC Form 4330/54 furnished by the Government, showing in detail: the estimated cost, percentage of completion, and value of completed performance. Use NAVFAC Form 4330/54 on NAVFAC contracts when a Monthly Estimate for Voucher is required.
- c. Updated Project Schedule and reports required by the contract.
- d. Contractor Safety Self Evaluation Checklist.
- e. Other supporting documents as requested.
- f. Updated copy of submittal register.
- g. Invoices not completed in accordance with contract requirements will be returned to the Contractor for correction of the deficiencies.
- h. Contractor's Monthly Estimate for Voucher and Contractors Certification (NAVFAC Form 4330/54) with Subcontractor and supplier payment certification.
- i. Materials on Site.

1.5.2 Submission of Invoices

If DFARS Clause 5252.232-7006 is included in the contract, provide the documents listed in paragraph CONTENT OF INVOICE in their entirety as attachments in Wide Area Work Flow (WAWF) for each invoice submitted. The maximum size of each WAWF attachment is two megabytes, but there are no limits on the number of attachments. If a document cannot be attached in WAWF due to system or size restriction, provide it as instructed by the Contracting Officer.

Monthly invoices and supporting forms for work performed through the anniversary award date of the contract shall be submitted to the Contracting Officer within 5 calendar days of the date of invoice. For example, contract award date is the 7th of the month, the date of each monthly invoice shall be the 7th and the invoice shall be submitted by the 12th of the month.

1.5.3 Final Invoice

- a. A final invoice shall be accompanied by the certification required by DFARS 252.247.7023 TRANSPORTATION OF SUPPLIES BY SEA, and the Contractor's Final Release. If the Contractor is incorporated, the Final Release shall contain the corporate seal. An officer of the corporation shall sign and the corporate secretary shall certify the Final Release.
- b. For final invoices being submitted via WAWF, the original Contractor's Final Release Form and required certification of Transportation of Supplies by Sea must be provided directly to the respective Contracting Officer prior to submission of the final invoice. Once receipt of the

original Final Release Form and required certification of Transportation of Supplies by Sea has been confirmed by the Contracting Officer, the Contractor shall then submit final invoice and attach a copy of the Final Release Form and required certification of Transportation of Supplies by Sea in WAWF.

- c. Final invoices not accompanied by the Contractor's Final Release and required certification of Transportation of Supplies by Sea will be considered incomplete and will be returned to the Contractor.

1.6 PAYMENTS TO THE CONTRACTOR

Payments will be made on submission of itemized requests by the Contractor which comply with the requirements of this section, and will be subject to reduction for overpayments or increase for underpayments made on previous payments to the Contractor.

1.6.1 Obligation of Government Payments

The obligation of the Government to make payments required under the provisions of this contract will, at the discretion of the Contracting Officer, be subject to reductions and suspensions permitted under the FAR and agency regulations including the following in accordance with FAR 32.503-6:

- a. Reasonable deductions due to defects in material or workmanship;
- b. Claims which the Government may have against the Contractor under or in connection with this contract;
- c. Unless otherwise adjusted, repayment to the Government upon demand for overpayments made to the Contractor; and
- d. Failure to provide up to date record drawings not current as stated in Contract Clause "FAC 5252.236-9310, Record Drawings."

1.6.2 Payment for Onsite and Offsite Materials

Progress payments may be made to the contractor for materials delivered on the site, for materials stored off construction sites, or materials that are in transit to the construction sites under the following conditions:

- a. FAR 52.232-5(b) Payments Under Fixed Price Construction Contracts.
- b. Materials delivered on the site but not installed, including completed preparatory work, and off-site materials to be considered for progress payment shall be major high cost, long lead, special order, or specialty items, not susceptible to deterioration or physical damage in storage or in transit to the construction site. Examples of materials acceptable for payment consideration include, but are not limited to, structural steel, non-magnetic steel, non-magnetic aggregate, equipment, machinery, large pipe and fittings, precast/prestressed concrete products, plastic lumber (e.g., fender piles/curbs), and high-voltage electrical cable. Materials not acceptable for payment include consumable materials such as nails, fasteners, conduits, gypsum board, glass, insulation, and wall coverings.
- c. Materials to be considered for progress payment prior to installation shall be specifically and separately identified in the Contractor's

estimates of work submitted for the Contracting Officer's approval in accordance with Schedule of Prices requirement of this contract. Requests for progress payment consideration for such items shall be supported by documents establishing their value and that the title requirements of the clause at FAR 52.232-5 have been met.

- d. Materials are adequately insured and protected from theft and exposure.
- e. Provide a written consent from the surety company with each payment request for offsite materials.
- f. Materials to be considered for progress payments prior to installation shall be stored either in Hawaii, Guam, Puerto Rico, or the Continental United States. Other locations are subject to written approval by the Contracting Officer.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 30 00

ADMINISTRATIVE REQUIREMENTS

08/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements Manual

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

List of contact personnel

1.2.1 Contract Personnel

Furnish a list of contact personnel of the Contractor and subcontractors including addresses and telephone numbers for use in the event of an emergency. As changes occur and additional information becomes available, correct and change the information contained in previous lists.

1.3 MINIMUM INSURANCE REQUIREMENTS

Provide the minimum insurance coverage required by FAR 28.307-2 LIABILITY, during the entire period of performance under this contract. Provide other insurance coverage as required by North Carolina State law.

1.4 SUPERVISION

1.4.1 Minimum Communication Requirements

Have at least one qualified superintendent, or competent alternate, capable of reading, writing, and conversing fluently in the English language, on the job-site at all times during the performance of contract work. In addition, if a Quality Control (QC) representative is required on the contract, then that individual must also have fluent English communication skills.

1.4.2 Superintendent Qualifications

The project superintendent must have a minimum of 10 years experience in construction with at least 5 of those years as a superintendent on projects similar in size and complexity. The individual must be familiar with the requirements of EM 385-1-1 and have experience in the areas of hazard identification and safety compliance. The individual must be capable of

interpreting a critical path schedule and construction drawings. The qualification requirements for the alternate superintendent are the same as for the project superintendent. The Contracting Officer may request proof of the superintendent's qualifications at any point in the project if the performance of the superintendent is in question.

1.4.2.1 Duties

The project superintendent is primarily responsible for managing and coordinating day-to-day production and schedule adherence on the project. The superintendent is required to attend NAVFAC Red Zone meetings, partnering meetings, and quality control meetings. The superintendent or qualified alternative must be on-site at all times during the performance of this contract until the work is completed and accepted.

1.4.3 Non-Compliance Actions

The Project Superintendent is subject to removal by the Contracting Officer for non-compliance with requirements specified in the contract and for failure to manage the project to insure timely completion. Furthermore, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders is acceptable as the subject of claim for extension of time for excess costs or damages by the Contractor.

1.5 PRECONSTRUCTION MEETING

After award of the contract but prior to commencement of any work at the site, meet with the Contracting Officer to discuss and develop a mutual understanding relative to the administration of the value engineering and safety program, preparation of the schedule of prices, shop drawings, and other submittals, scheduling programming, prosecution of the work, and clear expectations of the "Interim DD Form 1354" Submittal. Major subcontractors who will engage in the work must also attend.

1.6 PARTNERING

To most effectively accomplish this contract, the Government requires the formation of a cohesive partnership within the Project Team whose members are from the Government, the Contractor and their Subcontractors. Key personnel from the Supported Command, the End User (who will occupy the facility), the Government Design and Construction team and Subject Matter Experts, the Installation, the Contractor and Subcontractors, and the Designer of Record will be invited to participate in the Partnering process. The Partnership will draw on the strength of each organization in an effort to achieve a project that is without any safety mishaps, conforms to the Contract, and stays within budget and on schedule.

The Contracting Officer will provide Information on the Partnering Process and a list of key and optional personnel who should attend the Partnering meeting.

1.6.1 Informal Partnering

The Contracting Officer will organize the Partnering Sessions with key personnel of the project team, including Contractor personnel and Government personnel.

The Initial Partnering session should be a part of the Pre-Construction

Meeting. Partnering sessions will be held at a location agreed to by the Contracting Officer and the Contractor (typically a conference room provided by the PWD FEAD office or the Contractor). The Initial Informal Partnering Session will be conducted and facilitated using electronic media (a video and accompanying forms) provided by the Contracting Officer. The Partners will determine the frequency of the follow-on sessions, at no more than 3 to six month intervals.

1.7 ELECTRONIC MAIL (E-MAIL) ADDRESS

Establish and maintain electronic mail (e-mail) capability along with the capability to open various electronic attachments as text files, pdf files, and other similar formats. Within 10 days after contract award, provide the Contracting Officer a single (only one) e-mail address for electronic communications from the Contracting Officer related to this contract including, but not limited to contract documents, invoice information, request for proposals, and other correspondence. The Contracting Officer may also use email to notify the Contractor of base access conditions when emergency conditions warrant, such as hurricanes or terrorist threats. Multiple email addresses are not allowed.

It is the Contractor's responsibility to make timely distribution of all Contracting Officer initiated e-mail with its own organization including field office(s). Promptly notify the Contracting Officer, in writing, of any changes to this email address.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 31 23.13 20

ELECTRONIC CONSTRUCTION AND FACILITY SUPPORT CONTRACT MANAGEMENT SYSTEM
05/17

PART 1 GENERAL

1.1 CONTRACT ADMINISTRATION

Utilize the Naval Facilities Engineering Command's (NAVFAC's) Electronic Construction and Facility Support Contract Management System (eCMS) for the transfer, sharing and management of electronic technical submittals and documents. The web-based eCMS is the designated means of transferring technical documents between the Contractor and the Government. Paper media or e-mail submission, including originals or copies, of the documents identified in Table 1 are not permitted, except where eCMS is unavailable or non-functional. Contact the Contracting Officer's Representative (COR) regarding availability of eCMS training and reference materials.

1.2 USER PRIVILEGES

The Contractor will be provided access to eCMS. All technical submittals and documents must be transmitted to the Government via the COR. Project roles and system roles will be established to control each user's menu, application, and software privileges, including the ability to create, edit, or delete objects.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

List of Contractor's Personnel

1.4 SYSTEM REQUIREMENTS AND CONNECTIVITY

1.4.1 General

The eCMS requires a web-browser (platform-neutral) and Internet connection. Obtain from an approved vendor an External Certification Authority (ECA), Primary Key Infrastructure (PKI) certificate, or other similar digital identification to support two-factor authentication and access to eCMS. Provide and maintain computer hardware and software for the eCMS access throughout the duration of the contract for all Contractor-designated users. Provide connectivity, speed, bandwidth, and access to the Internet to ensure adequate functionality. Neither upgrading of the Contractor's computer system nor delays associated from the usage of the eCMS will be justification or grounds for a time extension or cost adjustment to the Contract.

1.4.2 Contractor Personnel List

Within 20 calendar days of contract award, provide to the Contracting Officer a list of Contractor's personnel who will have the responsibility for the transfer, sharing and management of electronic technical submittals and documents and will require access to the eCMS. Project personnel roles

to be filled in the eCMS include the Contractor's Project Manager, Superintendent, Quality Control (QC) Manager, and Site Safety and Health Officer (SSHO). Personnel must be capable of electronic document management. Notify the COR immediately of any personnel changes to the project. The Contracting Officer reserves the right to perform a security check on all potential users. Provide the following information:

First Name
Last Name
E-mail Address
Office Address
Project Role (e.g. Project Manager, QC Manager, Superintendent)

1.4.3 Field Administration

Provide a tablet computer with a Common Access Card (CAC) reader at the job site for Government use only. The tablet computer must have a web-browser, built-in camera, and cellular data connectivity. The tablet computer must be fully charged and made available at all times for Government use to facilitate the input of construction data at the job site. After completion of the work, reset the tablet computer to factory default settings. The tablet computer remains the property of the Contractor and must be removed from the site.

1.5 SECURITY CLASSIFICATION

In accordance with Department of Navy guidance, all military construction contract data are unclassified, unless specified otherwise by a properly designated Original Classification Authority (OCA) and in accordance with an established Security Classification Guide (SCG). Refer to the project's OCA when questions arise about the proper classification of information.

The eCMS and tablet computer must only be used for the transaction of unclassified information associated with construction projects. In conformance with the Freedom of Information Act (FOIA), Department of Defense Manual 5200.01-V4: DoD Information Security Program: Controlled Unclassified Information (CUI), and DoD requirements, any unclassified project documentation uploaded into the eCMS must be designated either "U - UNCLASSIFIED" (U) or "FOUO - UNCLASSIFIED-FOR OFFICIAL USE ONLY" (FOUO).

1.6 ECMS UTILIZATION

Establish, maintain, and update data and documentation in the eCMS throughout the duration of the contract.

1.6.1 Information Security Classification/Identification

The eCMS must be used for the transmittal of the following documents. This requirement supersedes conflicting requirements in other sections), however, submittal review times in Section 01 33 00 SUBMITTAL PROCEDURES remain applicable. Table 1 - Project Documentation Types provides the appropriate U and FOUO designations for various types of project documents. Construction documents requiring FOUO status must be marked accordingly. Apply the appropriate markings before any document is uploaded into eCMS. Markings are not required on U documents.

Table 1 also identifies which eCMS application is to be used in the transmittal of data (these are subject to change based on the latest software configuration). If a designated application is not functional

within 4 hours of initial attempt, defer to the Submittal application and submit the required data as an uploaded portable document (e.g. PDF), word processor, spreadsheet, drawing, or other appropriate format. Hard copy or e-mail submission of these items is acceptable only if eCMS is documented to be not available or not functional. For Submittals, select the following:

- Preparation by = Contractor personnel assigned to prepare the submittal
- Approval by = Contracting Officer Representative (COR)
- Returned by = Design Lead/Manager
- Forwarded to = Contractor project manager

Table 1 - Project Documentation Types

SUBJECT/NAME	CLASS	REMARKS	ECMS APPLICATION
As-Built Drawings	U	Locations of sensitive areas must be labeled as either "Controlled Area" or "Restricted Area" and may be shown on unclassified documents with the approval from Site Security Manager	Document management, documents, submittals
Base Access Request/Approval	FOUO	1. Verify applicability with local installation security procedures via the Administrative Contracting Office 2. Redact Social Security Numbers (SSNs) prior to upload into eCMS, unless SSNs are required by the local security office to support security clearance investigations or verifications	Communications management, communications
Building Information Modeling (BIM)	U	1. Locations of sensitive areas must be labeled as either "Controlled Area" or "Restricted Area" and may be shown on unclassified documents with the approval from Site Security Manager 2. Design reviews will be performed in existing "Dr Checks"	Document management, documents, submittals
Construction Permits	U	Refer to rules of the issuing activity, state or jurisdiction	Document management, documents, submittals

SUBJECT/NAME	CLASS	REMARKS	ECMS APPLICATION
Construction Schedules (Activities and Milestones)	U	After the schedule submittal is approved by the COR, import the schedule file into the scheduling application, and select "Approve" to establish a new schedule baseline	Document management, documents, submittals
Construction Schedules (Cost-Loaded)	FOUO		Document management, documents, submittals
DD 1354 Transfer of Real Property	U		Document management, documents, submittals
Daily Production Reports	FOUO	Provide weather conditions, crew size, man-hours, equipment, and materials information	Site management, Daily Report
Daily Quality Control (QC) Reports	FOUO	Provide QC Phase, Definable Features of Work Identify visitors	Site management, Daily Report
Designs and Specifications	U	1. Locations of sensitive areas must be labeled as either "Controlled Area" or "Restricted Area" and may be shown on unclassified documents with the approval from Site Security Manager 2. Design reviews will be performed in existing "Dr Checks"	Document management, documents, submittals
Environmental Notice of Violation (NOV), Corrective Action Plan	U	Refer to rules of the issuing activity, state or jurisdiction	Document management, documents, submittals
Environmental Protection Plan (EPP)	FOUO		Document management, documents, submittals
Jobsite Documentation, Bulletin Board, Labor Laws, SDS	U		Document management, documents, submittals

SUBJECT/NAME	CLASS	REMARKS	ECMS APPLICATION
Meeting Minutes	FOUO		Communication management, meeting minutes
Operations & Maintenance Support Information (OMSI/eOMSI), Facility Data Worksheet	U	1. Locations of sensitive areas must be labeled as either "Controlled Area" or "Restricted Area" and may be shown on unclassified documents with the approval from Site Security Manager 2. Design reviews will be performed in existing "Dr Checks"	Document management, documents, submittals
Photographs	U	Subject to base/installation restrictions	Document management, documents, submittals
QCM Initial Phase Checklists	FOUO		Site management, Checklists
QCM Preparatory Phase Checklists	FOUO		Site management, Checklists
Quality Control Plans	FOUO		Document management, documents, submittals
QC Certifications	U		Document management, documents, submittals
QC Punch List	U		Site management, Punch lists
Red-Zone Checklist	U		Site management, Checklists
Rework Items List	FOUO		Site management, Punch lists
Request for Information (RFI) Post-Award	FOUO		Communications management, RFIs

SUBJECT/NAME	CLASS	REMARKS	ECMS APPLICATION
Safety Plan	FOUO		Site management, Daily Report
Safety - Activity Hazard Analyses (AHA)	FOUO		Site management, Daily Report
Safety - Mishap Reports	FOUO		Site management, Daily Report
SCIF/SAPF Accreditation Support Documents	FOUO	Note: Some Construction Security plans may be classified as Secret. Classified information must not be uploaded into eCMS. Refer to the Site Security Manager, as applicable.	Document management, documents, submittals
Shop Drawings	U	Locations of sensitive areas must be labeled as either "Controlled Area" or "Restricted Area" and may be shown on unclassified documents with the approval from Site Security Manager	Document management, documents, submittals
Storm Water Pollution Prevention (Notice of Intent - Notice of Termination)	U	Refer to rules of the issuing activity, state or jurisdiction	Document management, documents, submittals
Submittals and Submittal Log	U		Document management, documents, submittals
Testing Plans, Logs, and Reports	FOUO		Site management, QC inspection and testing plan
Training/Reference Materials	U		Document management, documents, submittals
Training Records (Personnel)	FOUO		Document management, documents, submittals

SUBJECT/NAME	CLASS	REMARKS	ECMS APPLICATION
Utility Outage/Tie-In Request/Approval	FOUO		Document management, documents, submittals
Warranties/BOD Letter	FOUO		Document management, documents, submittals
Quality Assurance Reports and Compliance Notices	FOUO		GOV ONLY
Other Government-prepared documents	FOUO		GOV ONLY
All Other Documents	FOUO	Refer to FOIA guidelines and contact the FOIA official to determine whether exemptions exist	As applicable

1.6.2 Markings on FOUO documents

- a. Only FOUO documents being electronically uploaded into the eCMS (.docx, .xlsx, .pptx and others as appropriate), and associated paper documents described in the paragraph CONTRACT ADMINISTRATION require FOUO markings as indicated in the subparagraphs below.
- b. FOUO documents that are originally created within the eCMS application using the web-based forms (RFIs, Daily Reports, and others as appropriate) will be automatically watermarked by the eCMS software, and these do not require additional markings.
- c. FOUO documents must be marked "UNCLASSIFIED//FOR OFFICIAL USE ONLY" at the bottom of the outside of the front cover (if there is one), the title page, the first page, and the outside of the back cover (if there is one).
- d. FOUO documents must be marked on the internal pages of the document as "UNCLASSIFIED//FOR OFFICIAL USE ONLY" at top and bottom.
- e. Where Installations require digital photographs to be designated FOUO, place the markings on the face of the photograph.
- f. For visual documentation, other than photographs and audio documentation, mark with either visual or audio statements as appropriate at both the beginning and end of the file.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

-- End of Section --

SECTION 01 33 00

SUBMITTAL PROCEDURES

05/11

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Submittal Descriptions (SD)

Submittals requirements are specified in the technical sections. Submittals are identified by Submittal Description (SD) numbers and titles as follows:

SD-01 Preconstruction Submittals

Submittals which are required prior to or commencing work on site.

Certificates of insurance

Surety bonds

List of proposed Subcontractors

List of proposed products

Construction progress schedule

Submittal register

Schedule of prices or Earned Value Report

Health and safety plan

Work plan

Quality Control(QC) plan

Environmental protection plan

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some

portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards by which the ensuring work can be judged. Includes assemblies or portions of assemblies which are to be incorporated into the project and those which will be removed at conclusion of the work.

SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports.

Daily logs and checklists.

Final acceptance test and operational test procedure.

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that the product, system, or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or Subcontractor through Contractor. The document purpose is to further promote the orderly progression of a portion of the work by

documenting procedures, acceptability of methods, or personnel qualifications.

Confined space entry permits.

Text of posted operating instructions.

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and (SDS) concerning impedances, hazards and safety precautions.

SD-09 Manufacturer's Field Reports

Documentation of the testing and verification actions taken by manufacturer's representative at the job site, in the vicinity of the job site, or on a sample taken from the job site, on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must be signed by an authorized official of a testing laboratory or agency and state the test results; and indicate whether the material, product, or system has passed or failed the test.

Factory test reports.

SD-10 Operation and Maintenance Data

Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel, including manufacturer's help and product line documentation necessary to maintain and install equipment. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

This data is intended to be incorporated in an operations and maintenance manual or control system.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Submittals required for Guiding Principle Validation (GPV) or Third Party Certification (TPC).

Special requirements necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

1.1.2 Approving Authority

Office or designated person authorized to approve submittal.

1.1.3 Work

As used in this section, on- and off-site construction required by contract documents, including labor necessary to produce submittals, construction,

materials, products, equipment, and systems incorporated or to be incorporated in such construction.

1.2 SUBMITTALS

Government approval is required for submittals. Submit the following in accordance with this section.

SD-01 Preconstruction Submittals

Submittal Register

1.3 FORWARDING SUBMITTALS REQUIRING GOVERNMENT APPROVAL

1.3.1 Submittals Required from the Contractor

As soon as practicable after award of contract, and before procurement of fabrication, forward to the Architect-Engineer: Pace Collaborative, 1277 Perimeter Parkway, Virginia Beach, VA 23454, submittals required in the technical sections of this specification, including shop drawings, product data and samples. Forward one copy of the transmittal form for all submittals to Commander, NAVFAC Mid-Atlantic, FEAD Cherry Point, PSC Box 8006, Building 163, Cherry Point, North Carolina, 28533.

Pace Collaborative will review and approve for the Contracting Officer those submittals reserved for Contracting Officer approval to verify submittals comply with the contract requirements.

1.3.1.1 O&M Data

Pace Collaborative will review and approve for the Contracting Officer O&M Data to verify the submittals comply with the contract requirements; submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.4 PREPARATION

1.4.1 Transmittal Form

Transmit each submittal, except sample installations and sample panels to office of approving authority. Transmit submittals with transmittal form prescribed by Contracting Officer and standard for project. On the transmittal form identify Contractor, indicate date of submittal, and include information prescribed by transmittal form and required in paragraph IDENTIFYING SUBMITTALS.

1.4.2 Identifying Submittals

When submittals are provided by a Subcontractor, the Prime Contractor is to prepare, review and stamp with Contractor's approval all specified submittals prior to submitting for Government approval.

Identify submittals, except sample installations and sample panels, with

the following information permanently adhered to or noted on each separate component of each submittal and noted on transmittal form. Mark each copy of each submittal identically, with the following:

- a. Project title and location.
- b. Construction contract number.
- c. Date of the drawings and revisions.
- d. Name, address, and telephone number of subcontractor, supplier, manufacturer and any other subcontractor associated with the submittal.
- e. Section number of the specification section by which submittal is required.
- f. Submittal description (SD) number of each component of submittal.
- g. When a resubmission, add alphabetic suffix on submittal description, for example, submittal 18 would become 18A, to indicate resubmission.
- h. Product identification and location in project.

1.4.3 Format for SD-02 Shop Drawings

Shop drawings are not to be less than 8 1/2 by 11 inches nor more than 30 by 42 inches, except for full size patterns or templates. Prepare drawings to accurate size, with scale indicated, unless other form is required. Drawings are to be suitable for reproduction and be of a quality to produce clear, distinct lines and letters with dark lines on a white background.

Present 8 1/2 by 11 inches sized shop drawings as part of the bound volume for submittals required by section. Present larger drawings in sets.

Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph IDENTIFYING SUBMITTALS.

Number drawings in a logical sequence. Contractors may use their own number system. Each drawing is to bear the number of the submittal in a uniform location adjacent to the title block. Place the Government contract number in the margin, immediately below the title block, for each drawing.

Reserve a blank space, no smaller than four inches on the right hand side of each sheet for the Government disposition stamp.

Dimension drawings, except diagrams and schematic drawings; prepare drawings demonstrating interface with other trades to scale. Use the same unit of measure for shop drawings as indicated on the contract drawings. Identify materials and products for work shown.

Include the nameplate data, size and capacity on drawings. Also include applicable federal, military, industry and technical society publication references.

Submit drawings in PDF format.

1.4.4 Format of SD-03 Product Data and SD-08 Manufacturer's Instructions

Present product data submittals for each section as a complete, bound volume. Include table of contents, listing page and catalog item numbers for product data.

Indicate, by prominent notation, each product which is being submitted; indicate specification section number and paragraph number to which it pertains.

Supplement product data with material prepared for project to satisfy submittal requirements for which product data does not exist. Identify this material as developed specifically for project, with information and format as required for submission of SD-07 Certificates.

Include the manufacturer's name, trade name, place of manufacture, and catalog model or number on product data. Also include applicable federal, military, industry and technical society publication references. Should manufacturer's data require supplemental information for clarification, submit as specified for SD-07 Certificates.

Where equipment or materials are specified to conform to industry and technical society reference standards of the organizations such as American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), and Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

Collect required data submittals for each specific material, product, unit of work, or system into a single submittal and marked for choices, options, and portions applicable to the submittal. Mark each copy of the product data identically. Partial submittals will not be accepted for expedition of construction effort.

Submit manufacturer's instructions prior to installation.

1.4.5 Format of SD-04 Samples

Furnish samples in sizes below, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately same size as specified:

- a. Sample of Equipment or Device: Full size.
- b. Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.
- c. Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.
- d. Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or

materials are conduit and handrails.

- e. Sample of Non-Solid Materials: Pint. Examples of non-solid materials are sand and paint.
- f. Color Selection Samples: 2 by 4 inches. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified. Sizes and quantities of samples are to represent their respective standard unit.
- g. Sample Panel: 4 by 4 feet.
- h. Sample Installation: 100 square feet.

Samples Showing Range of Variation: Where variations in color, finish, pattern, or texture are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range. Mark each unit to describe its relation to the range of the variation.

Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples are to be in undamaged condition at time of use.

Recording of Sample Installation: Note and preserve the notation of area constituting sample installation but remove notation at final clean up of project.

When color, texture or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.4.6 Format of SD-05 Design Data and SD-07 Certificates

Provide design data and certificates on 8 1/2 by 11 inches paper. Provide a bound volume for submittals containing numerous pages.

1.4.7 Format of SD-06 Test Reports and SD-09 Manufacturer's Field Reports

Provide reports on 8 1/2 by 11 inches paper in a complete bound volume.

Indicate by prominent notation, each report in the submittal. Indicate specification number and paragraph number to which it pertains.

1.4.8 Format of SD-10 Operation and Maintenance Data (O&M)

Comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA for O&M Data format.

1.4.9 Format of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

When submittal includes a document which is to be used in project or become part of project record, other than as a submittal, do not apply Contractor's approval stamp to document, but to a separate sheet accompanying document.

1.4.10 Source Drawings for Shop Drawings

The entire set of Source Drawing files (DWG) will not be provided to the Contractor. Only those requested by the Contractor to prepare shop drawings may be provided. Request the specific Drawing Number only for the preparation of Shop Drawings. These drawings may only be provided after award.

1.4.10.1 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction data for the referenced project. Any other use or reuse shall be at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim and waives to the fullest extent permitted by law, any claim or cause of action of any nature against the Government, its agents or sub consultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic Source Drawing files are not construction documents. Differences may exist between the Source Drawing files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic Source Drawing files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished Source Drawing files, the signed and sealed construction documents govern. The Contractor is responsible for determining if any conflict exists. Use of these Source Drawing files does not relieve the Contractor of duty to fully comply with the contract documents, including and without limitation, the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic Source Drawing files for use in producing construction data related to this contract, remove all previous indicia of ownership (seals, logos, signatures, initials and dates).

1.5 QUANTITY OF SUBMITTALS

1.5.1 Number of Copies of SD-02 Shop Drawings

Submit seven (7) copies of submittals of shop drawings requiring review and approval by Contracting Officer.

1.5.2 Number of Copies of SD-03 Product Data and SD-08 Manufacturer's Instructions

Submit in compliance with quantity requirements specified for shop drawings.

1.5.3 Number of Samples SD-04 Samples

- a. Submit on (1) samples showing range of variation, of each required item.
- b. Submit one sample panel or provide one sample installation where directed. Include components listed in technical section or as

directed.

c. Submit one sample installation, where directed.

d. Submit one sample of non-solid materials.

1.5.4 Number of Copies SD-05 Design Data and SD-07 Certificates

Submit in compliance with quantity requirements specified for shop drawings.

1.5.5 Number of Copies SD-06 Test Reports and SD-09 Manufacturer's Field Reports

Submit in compliance with quantity and quality requirements specified for shop drawings other than field test results that will be submitted with QC reports.

1.5.6 Number of Copies of SD-10 Operation and Maintenance Data

Submit three copies of O&M Data to the Contracting Officer for review and approval.

1.5.7 Number of Copies of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

Unless otherwise specified, submit three sets of administrative submittals.

1.6 INFORMATION ONLY SUBMITTALS

Normally submittals for information only will not be returned. Approval of the Contracting Officer is not required on information only submittals. The Government reserves the right to require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe.

1.7 SUBMITTAL REGISTER

Prepare and maintain submittal register, as the work progresses. Do not change data which is output in columns (c), (d), (e), and (f) as delivered by Government; retain data which is output in columns (a), (g), (h), and (i) as approved. A submittal register showing items of equipment and materials for which submittals are required by the specifications is provided as an attachment. This list may not be all inclusive and additional submittals may be required. The Government will provide the initial submittal register with the following fields completed, to the extent that will be required by the Government during subsequent usage.

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD No. and type, e.g. SD-02 Shop Drawings) required in each specification section.

Column (e): Lists one principal paragraph in specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting project requirements.

Column (f): Indicate approving authority for each submittal.

Thereafter, the Contractor is to track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the Government.

1.7.1 Use of Submittal Register

Submit submittal register. Submit with QC plan and project schedule. Verify that all submittals required for project are listed and add missing submittals. Coordinate and complete the following fields on the register submitted with the QC plan and the project schedule:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for approving authority to receive submittals.

Column (h) Contractor Approval Date: Date Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.7.2 Contractor Use of Submittal Register

Update the following fields with each submittal throughout contract.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) List date of submittal transmission.

Column (q) List date approval received.

1.7.3 Approving Authority Use of Submittal Register

Update the following fields in the Government-furnished submittal register.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (l) List date of submittal receipt.

Column (m) through (p) List Date related to review actions.

Column (q) List date returned to Contractor.

1.7.4 Action Codes

Entries for columns (j) and (o), are to be used are as follows (others may be prescribed by Transmittal Form):

1.7.4.1 Government Review Action Codes

"A" - "Approved as submitted"; "Completed"

"B" - "Approved, except as noted on drawings"; "Completed"

"C" - "Approved, except as noted on drawings; resubmission required"; "Resubmit"

"D" - "Returned by separate correspondence"; "Completed"

"E" - "Disapproved (See attached)"; "Resubmit"

"F" - "Receipt acknowledged"; "Completed"

"G" - "Other (Specify)"; "Resubmit"

"X" - "Receipt acknowledged, does not comply with contract requirements"; "Resubmit"

1.7.5 Copies Delivered to the Government

Deliver one copy of submittal register updated by Contractor to Government with each invoice request.

1.8 VARIATIONS

Variations from contract requirements require both Designer of Record (DOR) and Government approval pursuant to contract Clause FAR 52.236-21 Specifications and Drawings for Construction and will be considered where advantageous to Government.

1.8.1 Considering Variations

Discussion with Contracting Officer prior to submission, after consulting with the DOR, will help ensure functional and quality requirements are met and minimize rejections and re-submittals. When contemplating a variation which results in lower cost, consider submission of the variation as a Value Engineering Change Proposal (VECP).

Specifically point out variations from contract requirements in transmittal letters. Failure to point out deviations may result in the Government requiring rejection and removal of such work at no additional cost to the Government.

1.8.2 Proposing Variations

When proposing variation, deliver written request to the Contracting Officer, with documentation of the nature and features of the variation and why the variation is desirable and beneficial to Government, including the DOR's written analysis and approval. If lower cost is a benefit, also include an estimate of the cost savings. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

1.8.3 Warranting that Variations are Compatible

When delivering a variation for approval, Contractor, including its Designer(s) of Record, warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.8.4 Review Schedule Extension

In addition to normal submittal review period, a period of 10 working days will be allowed for consideration by the Government of submittals with variations.

1.9 SCHEDULING

Schedule and submit concurrently submittals covering component items forming a system or items that are interrelated. Include certifications to be submitted with the pertinent drawings at the same time. No delay damages or time extensions will be allowed for time lost in late submittals.

- a. Coordinate scheduling, sequencing, preparing and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow for potential resubmittal of requirements.
- b. Submittals called for by the contract documents will be listed on the register. If a submittal is called for but does not pertain to the contract work, the Contractor is to include the submittal in the register and annotate it "N/A" with a brief explanation. Approval by the Contracting Officer does not relieve the Contractor of supplying submittals required by the contract documents but which have been omitted from the register or marked "N/A."
- c. Re-submit register and annotate monthly by the Contractor with actual submission and approval dates. When all items on the register have been fully approved, no further re-submittal is required.
- d. Carefully control procurement operations to ensure that each individual submittal is made on or before the Contractor scheduled submittal date shown on the approved "Submittal Register."
- e. Except as specified otherwise, allow review period, beginning with receipt by approving authority, that includes at least 20 working days for submittals for Contracting Officer approval. Period of review for submittals with Contracting Officer approval begins when Government receives submittal from QC organization.
- f. For submittals requiring review by fire protection engineer, allow review period, beginning when Government receives submittal from QC organization, of 30 working days for return of submittal to the Contractor.
- g. Period of review for each resubmittal is the same as for initial submittal.

1.9.1 Reviewing, Certifying, Approving Authority

The QC organization is responsible for reviewing and certifying that submittals are in compliance with contract requirements. Approving authority on submittals is the government unless otherwise specified for

specific submittal. Use the "S" Classification only in SD-11 Closeout Submittals.

1.9.2 Constraints

Conform to provisions of this section, unless explicitly stated otherwise for submittals listed or specified in this contract.

Submit complete submittals for each definable feature of work. Submit at the same time components of definable feature interrelated as a system.

When acceptability of a submittal is dependent on conditions, items, or materials included in separate subsequent submittals, submittal will be returned without review.

Approval of a separate material, product, or component does not imply approval of assembly in which item functions.

1.9.3 QC Organization Responsibilities

- a. Note date on which submittal was received from Contractor on each submittal.
- b. Review each submittal; and check and coordinate each submittal with requirements of work and contract documents.
- c. Review submittals for conformance with project design concepts and compliance with contract documents.
- d. Act on submittals, determining appropriate action based on QC organization's review of submittal.
 - (2) When Contracting Officer is approving authority or when variation has been proposed, forward submittal to Government with certifying statement or return submittal marked "not reviewed" or "revise and resubmit" as appropriate. The QC organization's review of submittal determines appropriate action.
- e. Ensure that material is clearly legible.
- f. Stamp each sheet of each submittal with QC certifying statement or approving statement, except that data submitted in bound volume or on one sheet printed on two sides may be stamped on the front of the first sheet only.

(1) When approving authority is Contracting Officer, QC organization will certify submittals forwarded to Contracting Officer with the following certifying statement:

"I hereby certify that the (equipment) (material) (article) shown and marked in this submittal is that proposed to be incorporated with contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is submitted for Government approval.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Certified by QC Manager _____, Date _____"

(Signature)

- (2) When approving authority is QC Manager, QC Manager will use the following approval statement when returning submittals to Contractor as "Approved" or "Approved as Noted."

"I hereby certify that the (material) (equipment) (article) shown and marked in this submittal and proposed to be incorporated with contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is approved for use.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Approved by QC Manager _____, Date _____"
(Signature)

- g. Sign certifying statement or approval statement. The QC organization member designated in the approved QC plan is the person signing certifying statements. The use of original ink for signatures is required. Stamped signatures are not acceptable.
- h. Update submittal register as submittal actions occur and maintain the submittal register at project site until final acceptance of all work by Contracting Officer.
- i. Retain a copy of approved submittals at project site, including Contractor's copy of approved samples.

1.10 GOVERNMENT APPROVING AUTHORITY

When approving authority is Contracting Officer, the Government will:

- a. Note date on which submittal was received from QC Manager.
- b. Review submittals for approval within scheduling period specified and only for conformance with project design concepts and compliance with contract documents.
- c. Identify returned submittals with one of the actions defined in paragraph REVIEW NOTATIONS and with markings appropriate for action indicated.

Upon completion of review of submittals requiring Government approval, stamp and date submittals. Three copies of the submittal will be retained by the Contracting Officer and Three copies of the submittal will be returned to the Contractor.

1.10.1 Review Notations

Submittals will be returned to the Contractor with the following notations:

- a. Submittals marked "approved" or "accepted" authorize the Contractor to proceed with the work covered.
- b. Submittals marked "approved as noted" or "approved, except as noted, resubmittal not required," authorize the Contractor to proceed with the work covered provided he takes no exception to the corrections.

- c. Submittals marked "not approved" or "disapproved," or "revise and resubmit," indicate noncompliance with the contract requirements or design concept, or that submittal is incomplete. Resubmit with appropriate changes. No work shall proceed for this item until resubmittal is approved.
- d. Submittals marked "not reviewed" will indicate submittal has been previously reviewed and approved, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

1.11 DISAPPROVED OR REJECTED SUBMITTALS

Make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications; notice as required under the FAR 52.243-4 Changes, is to be given to the Contracting Officer. Contractor is responsible for the dimensions and design of connection details and construction of work. Failure to point out deviations may result in the Government requiring rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, make such revisions and submission of the submittals in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

1.12 APPROVED/ACCEPTED SUBMITTALS

The Contracting Officer's approval or acceptance of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing and other information are satisfactory.

Approval or acceptance will not relieve the Contractor of the responsibility for any error which may exist, as the Contractor under the Contractor Quality Control (CQC) requirements of this contract is responsible for dimensions, the design of adequate connections and details, and the satisfactory construction of all work.

After submittals have been approved or accepted by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.13 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not be construed to change or modify any contract requirements. Before submitting samples, the Contractor to assure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the

work. If requested, approved samples, including those which may be damaged in testing, will be returned to the Contractor, at his expense, upon completion of the contract. Samples not approved will also be returned to the Contractor at its expense, if so requested.

Failure of any materials to pass the specified tests will be sufficient cause for refusal to consider, under this contract, any further samples of the same brand or make of that material. Government reserves the right to disapprove any material or equipment which previously has proved unsatisfactory in service.

Samples of various materials or equipment delivered on the site or in place may be taken by the Contracting Officer for testing. Samples failing to meet contract requirements will automatically void previous approvals. Contractor to replace such materials or equipment to meet contract requirements.

Approval of the Contractor's samples by the Contracting Officer does not relieve the Contractor of his responsibilities under the contract.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
REPLACE HVAC SYSTEMS AND CONTROLS, B4225		CONTRACTOR															
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE FWD TO APPR AUTH/ FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS	
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
	01 14 00		SD-01 Preconstruction Submittals														
			List of Contact Personnel	1.3.1.1													
	01 20 00.00 20		SD-01 Preconstruction Submittals														
			Schedule of Prices	1.3													
	01 30 00		SD-01 Preconstruction Submittals														
			List of contact personnel	1.2.1													
	01 31 23.13 20		SD-01 Preconstruction Submittals														
			List of Contractor's Personnel	1.4.2													
	01 33 00		SD-01 Preconstruction Submittals														
			Submittal Register	1.7													
	01 35 26		SD-01 Preconstruction Submittals														
			Accident Prevention Plan (APP)	1.8													
			SD-06 Test Reports														
			Monthly Exposure Reports	1.4													
			Notifications and Reports	1.13													
			Accident Reports	1.13.2													
			LHE Inspection Reports	1.13.3													
			SD-07 Certificates														
			Contractor Safety Self-Evaluation	1.5													
			Checklist														
			Crane Operators/Riggers	1.7.1.4													
			Standard Lift Plan	1.8.2.2													
			Critical Lift Plan	1.8.2.3													
			Activity Hazard Analysis (AHA)	1.9													
			Confined Space Entry Permit	1.10.1													
			Hot Work Permit	1.10.1													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			REMARKS			
						SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/	DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER		ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
	01 35 26		Certificate of Compliance	1.13.4														
	01 45 00.00 20		SD-01 Preconstruction Submittals															
			Construction Quality Control (QC) Plan	1.6.1														
			Indoor Air Quality (IAQ) Management Plan	1.16														
			SD-07 Certificates															
			CA Resume	1.5.2.2														
	01 57 19		SD-01 Preconstruction Submittals															
			Solid Waste Management Permit	1.9														
			Regulatory Notifications	1.5.1														
			Environmental Protection Plan	1.6														
			Employee Training Records	1.5.3														
			SD-06 Test Reports															
			Solid Waste Management Report	3.5.2.1														
			SD-07 Certificates															
			Employee Training Records	1.5.3														
			ECATTS Certificate Of Completion	1.4.1.2														
			SD-11 Closeout Submittals															
			Waste Determination Documentation	3.5.1														
			Disposal Documentation for Hazardous and Regulated Waste	3.5.3.6														
			Assembled Employee Training Records	1.5.3														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
REPLACE HVAC SYSTEMS AND CONTROLS, B4225		CONTRACTOR															
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	CONTRACTOR ACTION	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	APPROVING AUTHORITY	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FROM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
	01 57 19		Solid Waste Management Permit	1.9													
			Solid Waste Management Report	3.5.2.1													
			Contractor Hazardous Material	3.6.1													
			Inventory Log														
			Hazardous Waste/Debris Management	3.5.3.1													
			Regulatory Notifications	1.5.1													
			Sales Documentation	3.5.2.1													
			Contractor Certification	3.5.2.1													
	01 78 00		SD-03 Product Data														
			Warranty Management Plan	1.6.1													
			Warranty Tags	1.6.4													
			Final Cleaning	2.3													
			Spare Parts Data	1.5													
			SD-08 Manufacturer's Instructions														
			Instructions	1.6.1													
			SD-10 Operation and Maintenance														
			Data														
			Operation and Maintenance	2.2													
			Manuals														
			SD-11 Closeout Submittals														
			As-Built Drawings	2.1													
			Interim DD FORM 1354	2.4													
			Checklist for DD FORM 1354	2.4													
	01 78 23		SD-10 Operation and Maintenance														
			Data														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPECIES	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVERNOR CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION		APPROVING AUTHORITY			REMARKS				
						SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	DATE FWD TO APPR AUTH/ FROM CONTR	DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION		DATE OF ACTION	DATE FWD TO APPR AUTH	DATE RCD FROM APPR AUTH	
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
	01 78 23		O&M Database	1.4														
			Training Plan	3.1.1														
			Training Outline	3.1.3														
			Training Content	3.1.2														
			SD-11 Closeout Submittals															
			Validation of Training Completion	3.1.5														
	01 91 00.15		SD-01 Preconstruction Submittals															
			Commissioning Firm	1.7														
			Lead Commissioning Specialist	1.7.1														
			Technical Commissioning	1.7.2														
			Specialists															
			Commissioning Firm's Contract	1.7														
			SD-06 Test Reports															
			Design Review Report	3.1.3														
			Interim Construction Phase	3.1.2.1														
			Commissioning Plan															
			Interim Construction Phase	3.1.2.1														
			Commissioning Plan															
			Final Construction Phase	3.1.2.2														
			Commissioning Plan															
			Pre-Functional Checklists	3.1.5.2														
			Issues Log	1.8														
			Commissioning Report	3.2														
			SD-07 Certificates															
			Certificate of Readiness	1.9														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.					
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS	
						APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION				
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		01 91 00.15	SD-10 Operation and Maintenance Data														
			Training Plan														
			Training Attendance Rosters														
			Systems Manual														
			SD-11 Closeout Submittals														
			Final Commissioning Report														
		02 41 00	SD-01 Preconstruction Submittals														
			Demolition Plan														
			Demolition Plan														
			SD-07 Certificates														
			Demolition plan														
			Demolition plan														
			SD-11 Closeout Submittals														
			Receipts														
		03 30 00	SD-01 Preconstruction Submittals														
			Quality Control Plan														
			Quality Control Personnel														
			Certifications														
			Quality Control Organizational Chart														
			Laboratory Accreditation														
			SD-02 Shop Drawings														
			Reinforcing Steel														
			SD-03 Product Data														
			Joint Sealants														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.					
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	03	30 00	Joint Filler	2.4.2													
			Cementitious Materials	2.3.1													
			Concrete Curing Materials	2.4.1													
			Reinforcement	2.6													
			Admixtures	2.3.4													
			Local/Regional Materials	1.7.1													
			SD-05 Design Data														
			Concrete Mix Design	1.6.1.1													
			SD-06 Test Reports														
			Concrete Mix Design	1.6.1.1													
			Fly Ash	1.6.3.1													
			Pozzolan	1.6.3.1													
			Slag Cement	1.6.3.2													
			Aggregates	1.6.3.3													
			Compressive Strength Tests	3.12.2.3													
			Air Content	3.12.2.4													
			Slump Tests	3.12.2.1													
			Water	2.3.2													
			SD-07 Certificates														
			Reinforcing Bars	2.6.1													
			Field Testing Technician and Testing Agency	1.6.6.2													
			Curing Compound	2.4.1													
	05	12 00	SD-02 Shop Drawings														
			Fabrication Drawings	1.3.2													
			SD-03 Product Data														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
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	05 12 00		Shop Primer	2.6.2														
			Welding Electrodes and Rods	2.4.1														
			Non-Shrink Grout	2.4.2														
			SD-06 Test Reports															
			Bolts, Nuts, and Washers	2.3														
			Weld Inspection Reports	3.7.1.1														
			Embrittlement Test Reports	3.7.2														
			SD-07 Certificates															
			Steel	2.2														
			Galvanizing	2.5														
			Welding Procedures and Qualifications	1.3.3.1														
			Welding Electrodes and Rods	2.4.1														
			Certified Welding Inspector	3.7.1.1														
	05 52 00		SD-02 Shop Drawings															
			Fabrication Drawings	1.2.1														
			SD-03 Product Data															
			Protective Coating	2.1.2														
			Steel Railings	2.2.3														
			Adhesive Anchor System	3.1														
			SD-07 Certificates															
			Welder Qualification	1.4.1														
			SD-08 Manufacturer's Instructions															
			Installation Instructions	3.2														
	06 10 00		SD-06 Test Reports															
			Preservative-treated	1.4.3														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR																
REPLACE HVAC SYSTEMS AND CONTROLS, B4225		CONTRACTOR SCHEDULE DATES		CONTRACTOR ACTION		APPROVING AUTHORITY		DATE FWD TO APPR AUTH/		DATE FWD TO OTHER FROM OTH REVIEWER		DATE RCD FROM APPR AUTH						
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE RCD FROM CONTR	DATE FWD TO OTHER FROM OTH REVIEWER	DATE RCD FROM APPR AUTH	REMARKS				
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
	07 22 00		SD-02 Shop Drawings															
			Insulation Board Layout	1.3														
			Verification of Existing Conditions	1.3														
			SD-03 Product Data															
			Insulation	2.1														
			Fasteners	2.4														
			SD-07 Certificates															
			Installer Qualifications	1.5														
			Certificates Of Compliance For	1.5														
			Felt Materials															
			SD-08 Manufacturer's Instructions															
			Fasteners	2.4														
			Insulation	2.1														
	07 52 00		SD-02 Shop Drawings															
			Roof plan	1.4.6														
			SD-03 Product Data															
			Modified Bitumen Sheets	2.2														
			Primer	2.5														
			Modified Bitumen Roof Cement	2.6														
			Pre-Manufactured Accessories	2.9														
			Fasteners And Plates	2.8														
			Warranty	1.9														
			SD-07 Certificates															
			Qualification of Manufacturer	1.4.1														
			Qualification of Applicator	1.4.2														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
	07 52 00		Qualification of Engineer of Record	1.4.3														
			Wind Uplift Resistance	1.4.5														
			Fire Resistance	1.4.4														
			SD-08 Manufacturer's Instructions	3.3.2														
			Modified Bitumen Membrane Application	3.3.3														
			Flashing	3.2.2.3														
			Torches	2.5														
			Primer	2.8.1														
			Fasteners	1.6														
			Cold Weather Installation															
			SD-11 Closeout Submittals															
			Warranty	1.9														
			Information Card	3.8														
			Instructions To Government	3.7														
			Personnel															
	07 60 00		SD-02 Shop Drawings															
			Gutters	3.1.8														
			Downspouts	3.1.9														
			Expansion Joints	3.1.11														
			Splash Pans	3.1.10														
			Counterflashing	3.1.4														
			Reglets	2.1.12														
	07 92 00		SD-03 Product Data															
			Sealants	2.1														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			REMARKS			
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
	07 92 00		Primers	2.2														
			Bond Breakers	2.3														
			Backstops	2.4														
			Field Adhesion	3.1														
	23 00 00		SD-02 Shop Drawings															
			Detail Drawings	1.4.4														
			SD-03 Product Data															
			Metallic Flexible Duct	2.8.1.1														
			Insulated Nonmetallic Flexible	2.8.1.2														
			Duct Runouts															
			Duct Connectors	2.8.1.2														
			Duct Access Doors	2.8.2														
			Fire Dampers	2.8.3														
			Manual Balancing Dampers	2.8.4														
			Air Filters	2.9.3														
			Diffusers	2.8.5.1														
			Registers	2.8.5.2														
			Air Vents, Penthouses, and	2.8.6														
			Goosenecks															
			Centrifugal Fans	2.9.1.1														
			Centrifugal Type Power Roof	2.9.1.2														
			Ventilators															
			Propeller Type Power Roof	2.9.1.3														
			Ventilators															
			Air Handling Units	2.10														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION		APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS		
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
	23 00 00		Variable Volume, Single Duct Terminal Units	2.11.1.1													
			Variable Volume, Single Duct, Fan-Powered Terminal Units	2.11.1.2													
			Test Procedures	1.4.5													
			Diagrams	1.2.1.2													
			SD-06 Test Reports	3.11													
			Performance Tests	3.14.3.2													
			Pressure Test Reports														
			SD-08 Manufacturer's Instructions														
			Manufacturer's Installation	3.3													
			Instructions														
			Operation and Maintenance	3.13.2													
			Training														
			SD-10 Operation and Maintenance														
			Data														
			Operation and Maintenance	3.13.1													
			Manuals														
			Fire Dampers	2.8.3													
			Manual Balancing Dampers	2.8.4													
			Centrifugal Fans	2.9.1.1													
			Centrifugal Type Power Roof	2.9.1.2													
			Ventilators														
			Propeller Type Power Roof	2.9.1.3													
			Ventilators														
			Air Handling Units	2.10													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
REPLACE HVAC SYSTEMS AND CONTROLS, B4225																	
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	23 00 00		Variable Volume, Single Duct Terminal Units	2.11.1.1													
			Variable Volume, Single Duct, Fan-Powered Terminal Units	2.11.1.2													
	23 05 15		SD-01 Preconstruction Submittals														
			Material, Equipment, and Fixture Lists	1.2													
			SD-02 Shop Drawings														
			Record Drawings	1.2													
			Connection Diagrams	1.2													
			Coordination Drawings	1.2													
			Fabrication Drawings	1.2													
			Installation Drawings	3.1													
			SD-03 Product Data														
			Pipe and Fittings	2.2													
			Piping Specialties	2.3													
			Valves	2.4													
			Miscellaneous Materials	2.5													
			Supporting Elements	2.6													
			Equipment Foundation Data	1.2													
			SD-04 Samples														
			Manufacturer's Standard Color Charts	1.2													
			SD-05 Design Data														
			Pipe and Fittings	2.2													
			Piping Specialties	2.3													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR																
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	23 05 15		Valves	2.4														
			SD-06 Test Reports															
			Hydrostatic Tests	3.1														
			Air Tests	3.1														
			Valve-Operating Tests	3.1														
			Drainage Tests	3.1														
			Non-Destructive Electric Tests	3.1														
			System Operation Tests	3.1														
			SD-07 Certificates															
			Record of Satisfactory Field Operation	1.4.2														
			List of Qualified Permanent Service Organizations	1.4.3														
			Listing of Product Installations	1.2														
			Records of Existing Conditions	1.2														
			SD-10 Operation and Maintenance Data															
			Operation and Maintenance Manuals	3.11														
	23 05 93		SD-01 Preconstruction Submittals															
			Records of Existing Conditions	1.3.3														
			Records of Existing Conditions	1.3.3														
			Independent TAB Agency and Personnel Qualifications	1.5.1														
			TAB Design Review Report	1.5.3.2														
			TAB Design Review Report	1.6.2.1														

SUBMITTAL REGISTER

TITLE AND LOCATION		CONTRACTOR												CONTRACT NO.			
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	23 05 93		TAB Firm	1.5.8.1													
			TAB Team Assistants	1.2													
			TAB Team Engineer	1.2													
			TAB Specialist	1.5.8.2													
			TAB Team Field Leader	1.2													
			SD-02 Shop Drawings														
			TAB Schematic Drawings and Report Forms	1.3.3													
			SD-03 Product Data														
			Equipment and Performance	1.3													
			Data														
			TAB Related HVAC Submittals	1.5.1.3													
			TAB Related HVAC Submittals	1.5.8.4													
			TAB Procedures	1.5.6													
			Calibration	1.5.6													
			Systems Readiness Check	1.3.3													
			TAB Execution	1.5.9													
			TAB Verification	1.5.9.3													
			SD-06 Test Reports														
			Completed Pre-Final DALT Report	3.3.5													
			Certified Final DALT Report	3.3.8													
			Prerequisite HVAC Work	1.5.3.3													
			Checkout List														
			Prerequisite HVAC Work	1.5.3.3													
			Checkout List														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
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	23 05 93		Prerequisite HVAC Work	1.5.3.3													
			Checkout List														
			Proportional Balancing	3.4.5.1													
			Proportional Balancing	3.7													
			Season 1	3.4.5.2													
			Season 1	3.7													
			Season 2	3.4.5.2													
			Season 2	3.7													
			TAB Design Review Report	1.5.3.2													
			TAB Design Review Report	1.6.2.1													
			TAB Report for Season 1	1.5.10.2													
			TAB Report for Season 2	1.5.10.2													
			SD-07 Certificates														
			Independent TAB Agency and	1.5.1													
			Personnel Qualifications														
			DALT and TAB Submittal and	1.5.3.2													
			Work Schedule														
			DALT and TAB Submittal and	1.6.2													
			Work Schedule														
			TAB Pre-Field Engineering	1.5.3.3													
			Report														
			TAB Pre-Field Engineering	1.6.2.3													
			Report														
			Instrument Calibration	1.5.5													
			Certificates														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
REPLACE HVAC SYSTEMS AND CONTROLS, B4225		CONTRACTOR															
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
	23 05 93		DALT and TAB Procedures Summary	3.7													
			Completed Pre-Final DALT Work Checklist	3.7													
			Advance Notice of Pre-Final DALT Field Work	3.3.2													
			Proportional Balancing	3.4.5.1													
			Proportional Balancing	3.7													
			Season 1	3.4.5.2													
			Season 1	3.7													
			Season 2	3.4.5.2													
			Season 2	3.7													
			TAB Firm	1.5.8.1													
			Design Review Report	1.3.3													
			Pre-field DALT Preliminary Notification	1.6.2.2													
			Advanced Notice for Season 1	1.6.2													
			TAB Field Work														
			Prerequisite HVAC Work Check	1.6.2													
			Out List For Season 1														
			Advanced Notice for Season 2	1.6.2													
			TAB Field Work														
			Prerequisite HVAC Work Check	1.6.2													
			Out List For Season 2														
	23 07 00		SD-02 Shop Drawings														
			MICA Plates	3.2.2.4													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION		APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS			
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	23 07 00		Pipe Insulation Systems	2.3														
			Pipe Insulation Systems	3.2														
			Duct Insulation Systems	3.3														
			Equipment Insulation Systems	3.4														
			SD-03 Product Data															
			Pipe Insulation Systems	2.3														
			Pipe Insulation Systems	3.2														
			Duct Insulation Systems	3.3														
			Equipment Insulation Systems	3.4														
			SD-08 Manufacturer's Instructions															
			Pipe Insulation Systems	2.3														
			Pipe Insulation Systems	3.2														
			Duct Insulation Systems	3.3														
			Equipment Insulation Systems	3.4														
	23 09 23.13 20		SD-02 Shop Drawings															
			Control system drawings title sheet	1.4.1.1														
			List of I/O Points	1.4.1.2														
			Control System Components List	1.4.1.3														
			Control system schematics	1.4.1.4														
			HVAC Equipment Electrical	1.4.1.5														
			Ladder diagrams															
			Component wiring diagrams	1.4.1.6														
			Terminal strip diagrams	1.4.1.7														
			Communication architecture schematic	1.4.1.8														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION REPLACE HVAC SYSTEMS AND CONTROLS, B4225			CONTRACTOR			CONTRACTOR												
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEWER CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION		APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS			
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	

SUBMITTAL REGISTER

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(a)	(b)						(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)			(l)	(m)	(n)
		23 09 23.13 20		BACnet Direct Digital Control Systems	1.4															
				SD-11 Closeout Submittals																
				Training documentation	3.4.1															
		23 64 26		SD-03 Product Data																
				Calibrated Balancing Valves	2.6.8															
				Automatic Flow Control Valves	2.6.9															
				Pump Discharge Valve	2.6.10															
				Pressure Relief Valve	2.6.11															
				Pumps	2.8															
				Combination Strainer and Pump	2.7.2															
				Suction Diffuser																
				Expansion Tanks	2.9															
				Air Separator Tanks	2.10															
				SD-06 Test Reports																
				Piping Welds NDE Report	3.1.1.3															
				Pressure Tests Reports	3.5.2															
				SD-07 Certificates																
				Employer's Record Documents (For Welding)	3.1.1.1															
				Welding Procedures and Qualifications	3.1.1.2															
				Piping for Steam and Condensate	2.4															
				Fittings	2.4															
				Unions	2.4															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR															
REPLACE HVAC SYSTEMS AND CONTROLS, B4225																	
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(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
	23 64 26		Flanges	2.4													
			Gaskets	2.4													
			Bolting	2.4													
			SD-08 Manufacturer's Instructions														
			Lesson plan for the Instruction	3.6													
			Course														
			SD-10 Operation and Maintenance														
			Data														
			Calibrated Balancing Valves	2.6.8													
			Automatic Flow Control Valves	2.6.9													
			Pump Discharge Valve	2.6.10													
			Pressure Relief Valve	2.6.11													
			Pumps	2.8													
			Combination Strainer and Pump	2.7.2													
			Suction Diffuser														
			Expansion Tanks	2.9													
			Air Separator Tanks	2.10													
	23 81 00.00 20		SD-02 Shop Drawings														
			Field-Assembled Refrigerant	2.5.2													
			Piping														
			Control System Wiring Diagrams	1.4.2													
			SD-03 Product Data														
			Heat Pumps	2.1													
			Air Conditioners	2.2													
			Filters	2.3													
			Thermostats	2.2.14													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION REPLACE HVAC SYSTEMS AND CONTROLS, B4225		CONTRACTOR		CONTRACTOR SCHEDULE DATES		CONTRACTOR ACTION		APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH							
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE FWD FROM CONTR	DATE RCD FROM OTH REVIEWER	DATE OF ACTION	REMARKS					
(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)	
		23 81 00.00 20	Refrigerant	1.5														
			Refrigerant Piping and Accessories	2.5														
			SD-06 Test Reports															
			Start-Up and Initial Operational Tests	3.8.3														
			SD-08 Manufacturer's Instructions															
			Heat Pumps	2.1														
			Air Conditioners	2.2														
			Filters	2.3														
			Thermostats	2.2.14														
			Refrigerant Piping and Accessories	2.5														
			SD-10 Operation and Maintenance															
			Data															
			Heat Pumps	2.1														
			Air Conditioners	2.2														
			Filters	2.3														
			Thermostats	2.2.14														
			SD-11 Closeout Submittals															
			Posted Operating Instructions	1.4.4														
		26 20 00	SD-02 Shop Drawings															
			Panelboards	2.8														
			Motor control centers	2.11														
			Marking strips	3.1.5.1														
			SD-03 Product Data															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS		
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		26 20 00	Circuit breakers	2.8.1														
			Switches	2.6														
			Motor controllers	2.10														
			Combination motor controllers	2.11.1														
			SD-06 Test Reports															
			600-volt wiring test	3.4.2														
			SD-07 Certificates															
			Fuses	2.7														
		26 29 23	SD-02 Shop Drawings															
			Schematic Diagrams	1.5.1														
			Interconnecting Diagrams	1.5.2														
			Installation Drawings	1.5.3														
			SD-03 Product Data															
			Variable Frequency Drives	2.1														
			Wires and Cables	2.3														
			Equipment Schedule	1.5.4														
			SD-06 Test Reports															
			VFD Test	3.2.1														
			Performance Verification Tests	3.2.2														
			Endurance Test	3.2.3														
			SD-08 Manufacturer's Instructions															
			Installation instructions	1.5.5														
			SD-09 Manufacturer's Field Reports															
			VFD Factory Test Plan	2.5.1														
			Factory test results	1.5.6														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR																		
REPLACE HVAC SYSTEMS AND CONTROLS, B4225		ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS		
(a)	(b)							(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)			(l)	(m)
			26 29 23		SD-10 Operation and Maintenance															
					Data															
					Variable Frequency Drives	2.1														
			28 31 76.00 22		SD-01 Preconstruction Submittals															
					Qualifications for Fire Alarm	1.6.1.1														
					System Subcontractor															
					On Staff Fire Alarm System	1.6.1.1.1														
					Designer(s)															
					Supervising Fire Alarm	1.6.1.1.2														
					Technician															
					Installing Technicians	1.6.1.1.3														
					Testing Personnel	1.6.1.1.4														
					SD-02 Shop Drawings															
					Wiring Diagrams	3.1.1														
					As-Built Drawings	3.2.2														
					SD-03 Product Data															
					Wiring	2.3														
					Addressable control/relay module	2.4														
					Smoke detectors	2.5														
					Duct mounted smoke detectors	2.5.2														
					Manufacturer's installation and maintenance manuals	1.8														
					SD-06 Test Reports															
					Field Quality Control	3.2														
					Testing Procedures	3.2.1														
					Smoke detector testing	2.5.3														

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION		CONTRACTOR										CONTRACT NO.						
ACTIVITY NO	TRANSMITTAL NO	SPECIES	REPLACE HVAC SYSTEMS AND CONTROLS, B4225	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E REVIEW CLASSIFICATION	CONTRACTOR SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY			REMARKS		
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION	DATE FWD TO APPR AUTH/ FROM CONTR	DATE RCD FROM OTH REVIEWER	DATE FWD TO OTHER REVIEWER	DATE OF ACTION	ACTION		DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH
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			28 31 76.00 22	SD-10 Operation and Maintenance														
				Data														
				Operation and Maintenance (O&M) Instructions	1.8													
			31 23 00.00 20	SD-01 Preconstruction Submittals														
				Health and Safety Plan for Work in Operable Unit (OU) Areas	1.8													
				Shoring and Sheeting Plan	1.9.1													
				Dewatering work plan	1.9.2													
				SD-06 Test Reports														
				Testing	1.6													
				Select material	3.12.2.1													
				Density tests	3.12.2.2													
				Moisture Content Tests	3.12.2.3													
			32 10 00	SD-06 Test Reports														
				Trial batch	1.3.4													
				Mix design	1.3.5													
				Asphalt concrete	2.1													
				Density	3.3.2.2													
				Density	3.3.2.3													
				Thickness	3.3.2.2													
				Thickness	3.3.2.3													
				Straightedge test	3.3.2.2													
				SD-07 Certificates														
				mix delivery record	1.3.3													
				Asphalt concrete	2.1													

SUBMITTAL REGISTER

TITLE AND LOCATION
 REPLACE HVAC SYSTEMS AND CONTROLS, B4225

CONTRACTOR: _____ CONTRACT NO.: _____

TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH	GOVT OR A/E CLASSIFICATION	CONTRACTOR SCHEDULE DATES				CONTRACTOR ACTION				APPROVING AUTHORITY				REMARKS								
(a)	(b)	(c)	(d)	(f)	CONTRACTOR SCHEDULE DATES	CONTRACTOR ACTION	CONTRACTOR SCHEDULE DATES	CONTRACTOR ACTION	CONTRACTOR SCHEDULE DATES	CONTRACTOR ACTION	CONTRACTOR SCHEDULE DATES	CONTRACTOR ACTION	CONTRACTOR SCHEDULE DATES	CONTRACTOR ACTION	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER		DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER		
					APPROVAL NEEDED BY	MATERIAL NEEDED BY	CONTRACTOR ACTION	DATE OF ACTION	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	ACTION	DATE OF ACTION	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	ACTION	DATE OF ACTION	MAILED TO CONTR/	DATE RCD FRM APPR AUTH	
					CONTRACTOR SCHEDULE DATES	MATERIAL NEEDED BY	CONTRACTOR ACTION	DATE OF ACTION	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	ACTION	DATE OF ACTION	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	DATE FWD TO APPR AUTH/	DATE FWD TO OTHER REVIEWER	ACTION	DATE OF ACTION	MAILED TO CONTR/	DATE RCD FRM APPR AUTH	

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS

11/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.22	(2007; R 2012) Safety Requirements for Rope-Guided and Non-Guided Workers' Hoists
ASSE/SAFE A10.34	(2001; R 2012) Protection of the Public on or Adjacent to Construction Sites
ASSE/SAFE A10.44	(2014) Control of Energy Sources (Lockout/Tagout) for Construction and Demolition Operations
ASSE/SAFE Z244.1	(2003; R 2014) Control of Hazardous Energy Lockout/Tagout and Alternative Methods
ASSE/SAFE Z359.0	(2012) Definitions and Nomenclature Used for Fall Protection and Fall Arrest
ASSE/SAFE Z359.1	(2016) The Fall Protection Code
ASSE/SAFE Z359.11	(2014) Safety Requirements for Full Body Harnesses
ASSE/SAFE Z359.12	(2009) Connecting Components for Personal Fall Arrest Systems
ASSE/SAFE Z359.13	(2013) Personal Energy Absorbers and Energy Absorbing Lanyards
ASSE/SAFE Z359.14	(2014) Safety Requirements for Self-Retracting Devices for Personal Fall Arrest and Rescue Systems
ASSE/SAFE Z359.15	(2014) Safety Requirements for Single Anchor Lifelines and Fall Arresters for Personal Fall Arrest Systems
ASSE/SAFE Z359.2	(2007) Minimum Requirements for a Comprehensive Managed Fall Protection Program
ASSE/SAFE Z359.3	(2007) Safety Requirements for Positioning and Travel Restraint Systems
ASSE/SAFE Z359.4	(2013) Safety Requirements for

Assisted-Rescue and Self-Rescue Systems,
Subsystems and Components

- ASSE/SAFE Z359.6 (2009) Specifications and Design
Requirements for Active Fall Protection
Systems
- ASSE/SAFE Z359.7 (2011) Qualification and Verification
Testing of Fall Protection Products

ASME INTERNATIONAL (ASME)

- ASME B30.20 (2013; INT Oct 2010 - May 2012)
Below-the-Hook Lifting Devices
- ASME B30.22 (2016) Articulating Boom Cranes
- ASME B30.23 (2011) Personnel Lifting Systems Safety
Standard for Cableways, Cranes, Derricks,
Hoists, Hooks, Jacks, and Slings
- ASME B30.26 (2015; INT Jun 2010 - Jun 2014) Rigging
Hardware
- ASME B30.5 (2014) Mobile and Locomotive Cranes
- ASME B30.7 (2011) Winches
- ASME B30.9 (2014; INT Feb 2011 - Nov 2013) Slings

ASTM INTERNATIONAL (ASTM)

- ASTM F855 (2015) Standard Specifications for
Temporary Protective Grounds to Be Used on
De-energized Electric Power Lines and
Equipment

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

- IEEE 1048 (2003) Guide for Protective Grounding of
Power Lines
- IEEE C2 (2017; Errata 1-2 2017; INT 1 2017)
National Electrical Safety Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

- NEMA Z535.2 (2011) Environmental and Facility Safety
Signs

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 10 (2018; TIA 18-1) Standard for Portable
Fire Extinguishers
- NFPA 241 (2013; Errata 2015) Standard for
Safeguarding Construction, Alteration, and
Demolition Operations

NFPA 51B (2014) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code

NFPA 70E (2018; TIA 18-1; TIA 81-2) Standard for Electrical Safety in the Workplace

TELECOMMUNICATIONS INDUSTRY ASSOCIATION (TIA)

TIA-1019 (2012; R 2016) Standard for Installation, Alteration and Maintenance of Antenna Supporting Structures and Antennas

TIA-222 (2005G; Add 1 2007; Add 2 2009; Add 3 2014; Add 4 2014; R 2014; R 2016) Structural Standards for Steel Antenna Towers and Antenna Supporting Structures

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements Manual

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910 Occupational Safety and Health Standards

29 CFR 1910.146 Permit-required Confined Spaces

29 CFR 1910.147 The Control of Hazardous Energy (Lock Out/Tag Out)

29 CFR 1910.333 Selection and Use of Work Practices

29 CFR 1915 Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment

29 CFR 1915.89 Control of Hazardous Energy (Lockout/Tags-Plus)

29 CFR 1926 Safety and Health Regulations for Construction

29 CFR 1926.1400 Cranes and Derricks in Construction

29 CFR 1926.16 Rules of Construction

29 CFR 1926.450 Scaffolds

29 CFR 1926.500 Fall Protection

29 CFR 1926.552 Material Hoists, Personal Hoists, and

Elevators

29 CFR 1926.553

Base-Mounted Drum Hoists

CPL 2.100

(1995) Application of the Permit-Required
Confined Spaces (PRCS) Standards, 29 CFR
1910.146

1.2 DEFINITIONS

1.2.1 Competent Person (CP)

The CP is a person designated in writing, who, through training, knowledge and experience, is capable of identifying, evaluating, and addressing existing and predictable hazards in the working environment or working conditions that are dangerous to personnel, and who has authorization to take prompt corrective measures with regards to such hazards.

1.2.2 Competent Person, Confined Space

The CP, Confined Space, is a person meeting the competent person requirements as defined EM 385-1-1 Appendix Q, with thorough knowledge of OSHA's Confined Space Standard, 29 CFR 1910.146, and designated in writing to be responsible for the immediate supervision, implementation and monitoring of the confined space program, who through training, knowledge and experience in confined space entry is capable of identifying, evaluating and addressing existing and potential confined space hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.3 Competent Person, Cranes and Rigging

The CP, Cranes and Rigging, as defined in EM 385-1-1 Appendix Q, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q, who has been designated in writing to be responsible for the immediate supervision, implementation and monitoring of the Crane and Rigging Program, who through training, knowledge and experience in crane and rigging is capable of identifying, evaluating and addressing existing and potential hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.4 Competent Person, Fall Protection

The CP, Fall Protection, is a person meeting the competent person requirements as defined in EM 385-1-1 Appendix Q and in accordance with ASSE/SAFE Z359.0, who has been designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the fall protection program, who through training, knowledge and experience in fall protection and rescue systems and equipment, is capable of identifying, evaluating and addressing existing and potential fall hazards and, who has the authority to take prompt corrective measures with regard to such hazards.

1.2.5 Competent Person, Scaffolding

The CP, Scaffolding is a person meeting the competent person requirements in EM 385-1-1 Appendix Q, and designated in writing by the employer to be responsible for immediate supervising, implementing and monitoring of the scaffolding program. The CP for Scaffolding has enough training, knowledge

and experience in scaffolding to correctly identify, evaluate and address existing and potential hazards and also has the authority to take prompt corrective measures with regard to these hazards. CP qualifications must be documented and include experience on the specific scaffolding systems/types being used, assessment of the base material that the scaffold will be erected upon, load calculations for materials and personnel, and erection and dismantling. The CP for scaffolding must have a documented, minimum of 8-hours of scaffold training to include training on the specific type of scaffold being used (e.g. mast-climbing, adjustable, tubular frame), in accordance with EM 385-1-1 Section 22.B.02.

1.2.6 Competent Person (CP) Trainer

A competent person trainer as defined in EM 385-1-1 Appendix Q, who is qualified in the material presented, and who possesses a working knowledge of applicable technical regulations, standards, equipment and systems related to the subject matter on which they are training Competent Persons. A competent person trainer must be familiar with the typical hazards and the equipment used in the industry they are instructing. The training provided by the competent person trainer must be appropriate to that specific industry. The competent person trainer must evaluate the knowledge and skills of the competent persons as part of the training process.

1.2.7 High Risk Activities

High Risk Activities are activities that involve work at heights, crane and rigging, excavations and trenching, scaffolding, electrical work, and confined space entry.

1.2.8 High Visibility Accident

A High Visibility Accident is any mishap which may generate publicity or high visibility.

1.2.9 Load Handling Equipment (LHE)

LHE is a term used to describe cranes, hoists and all other hoisting equipment (hoisting equipment means equipment, including crane, derricks, hoists and power operated equipment used with rigging to raise, lower or horizontally move a load).

1.2.10 Medical Treatment

Medical Treatment is treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even though provided by a physician or registered personnel.

1.2.11 Near Miss

A Near Miss is a mishap resulting in no personal injury and zero property damage, but given a shift in time or position, damage or injury may have occurred (e.g., a worker falls off a scaffold and is not injured; a crane swings around to move the load and narrowly misses a parked vehicle).

1.2.12 Operating Envelope

The Operating Envelope is the area surrounding any crane or load handling

equipment. Inside this "envelope" is the crane, the operator, riggers and crane walkers, other personnel involved in the operation, rigging gear between the hook, the load, the crane's supporting structure (i.e. ground or rail), the load's rigging path, the lift and rigging procedure.

1.2.13 Qualified Person (QP)

The QP is a person designated in writing, who, by possession of a recognized degree, certificate, or professional standing, or extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems related to the subject matter, the work, or the project.

1.2.14 Qualified Person, Fall Protection (QP for FP)

A QP for FP is a person meeting the requirements of EM 385-1-1 Appendix Q, and ASSE/SAFE Z359.0, with a recognized degree or professional certificate and with extensive knowledge, training and experience in the fall protection and rescue field who is capable of designing, analyzing, and evaluating and specifying fall protection and rescue systems.

1.2.15 USACE Property and Equipment

Interpret "USACE" property and equipment specified in USACE EM 385-1-1 as Government property and equipment.

1.2.16 Load Handling Equipment (LHE) Accident or Load Handling Equipment Mishap

A LHE accident occurs when any one or more of the eight elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; or collision, including unplanned contact between the load, crane, or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents, even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, or roll over). Document an LHE mishap or accident using the NAVFAC prescribed Navy Crane Center (NCC) accident form.

1.3 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP)

SD-06 Test Reports

Monthly Exposure Reports
Notifications and Reports
Accident Reports
LHE Inspection Reports

SD-07 Certificates

- Contractor Safety Self-Evaluation Checklist
- Crane Operators/Riggers
- Standard Lift Plan
- Critical Lift Plan
- Activity Hazard Analysis (AHA)
- Confined Space Entry Permit
- Hot Work Permit
- Certificate of Compliance

1.4 MONTHLY EXPOSURE REPORTS

Provide a Monthly Exposure Report and attach to the monthly billing request. This report is a compilation of employee-hours worked each month for all site workers, both Prime and subcontractor. Failure to submit the report may result in retention of up to 10 percent of the voucher.

1.5 CONTRACTOR SAFETY SELF-EVALUATION CHECKLIST

Contracting Officer will provide a "Contractor Safety Self-Evaluation Checklist" to the Contractor at the pre-construction conference. Complete the checklist monthly and submit with each request for payment voucher. An acceptable score of 90 or greater is required. Failure to submit the completed safety self-evaluation checklist or achieve a score of at least 90 may result in retention of up to 10 percent of the voucher.

1.6 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1, and all federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.6.1 Subcontractor Safety Requirements

For this contract, neither Contractor nor any subcontractor may enter into contract with any subcontractor that fails to meet the following requirements. The term subcontractor in this and the following paragraphs means any entity holding a contract with the Contractor or with a subcontractor at any tier.

1.6.1.1 Experience Modification Rate (EMR)

Subcontractors on this contract must have an effective EMR less than or equal to 1.10, as computed by the National Council on Compensation Insurance (NCCI) or if not available, as computed by the state agency's rating bureau in the state where the subcontractor is registered, when entering into a subcontract agreement with the Prime Contractor or a subcontractor at any tier. The Prime Contractor may submit a written request for additional consideration to the Contracting Officer where the specified acceptable EMR range cannot be achieved. Relaxation of the EMR range will only be considered for approval on a case-by-case basis for special conditions and must not be anticipated as tacit approval. Contractor's Site Safety and Health Officer (SSHO) must collect and maintain the certified EMR ratings for all subcontractors on the project

and make them available to the Government at the Government's request.

1.6.1.2 OSHA Days Away from Work, Restricted Duty, or Job Transfer (DART) Rate

Subcontractors on this contract must have a DART rate, calculated from the most recent, complete calendar year, less than or equal to 3.4 when entering into a subcontract agreement with the Prime Contractor or a subcontractor at any tier. The OSHA Dart Rate is calculated using the following formula:

$$(N/EH) \times 200,000$$

where:

N = number of injuries and illnesses with days away, restricted work, or job transfer

EH = total hours worked by all employees during most recent, complete calendar year

200,000 = base for 100 full-time equivalent workers (working 40 hours per week, 50 weeks per year)

The Prime Contractor may submit a written request for additional consideration to the Contracting Officer where the specified acceptable OSHA Dart rate range cannot be achieved for a particular subcontractor. Relaxation of the OSHA DART rate range will only be considered for approval on a case-by-case basis for special conditions and must not be anticipated as tacit approval. Contractor's SSHO must collect and maintain self-certified OSHA DART rates for all subcontractors on the project and make them available to the Government at the Government's request.

1.7 SITE QUALIFICATIONS, DUTIES, AND MEETINGS

1.7.1 Personnel Qualifications

1.7.1.1 Site Safety and Health Officer (SSHO)

Provide an SSHO that meets the requirements of EM 385-1-1 Section 1. The SSHO must ensure that the requirements of 29 CFR 1926.16 are met for the project. Provide a Safety oversight team that includes a minimum of one (1) person at each project site to function as the SSHO. The SSHO or an equally-qualified Alternate SSHO must be at the work site at all times to implement and administer the Contractor's safety program and government-accepted APP. The SSHO and Alternate SSHO must have the required training, experience, and qualifications in accordance with EM 385-1-1 Section 01.A.17, and all associated sub-paragraphs.

If the SSHO is off-site for a period longer than 24 hours, an equally-qualified alternate SSHO must be provided and must fulfill the same roles and responsibilities as the primary SSHO. When the SSHO is temporarily (up to 24 hours) off-site, a Designated Representative (DR), as identified in the AHA may be used in lieu of an Alternate SSHO, and must be on the project site at all times when work is being performed. Note that the DR is a collateral duty safety position, with safety duties in addition to their full time occupation.

1.7.1.1.1 Additional Site Safety and Health Officer (SSHO) Requirements and Duties

The SSHO may also serve as the Quality Control Manager. The SSHO may also serve as the Superintendent.

1.7.1.2 Competent Person Qualifications

Provide Competent Persons in accordance with EM 385-1-1, Appendix Q and herein. Competent Persons for high risk activities include confined space, cranes and rigging, excavation/trenching, fall protection, and electrical work. The CP for these activities must be designated in writing, and meet the requirements for the specific activity (i.e. competent person, fall protection).

The Competent Person identified in the Contractor's Safety and Health Program and accepted APP, must be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. Provide the credentials of the Competent Persons(s) to the the Contracting Officer for information in consultation with the Safety Office.

1.7.1.2.1 Competent Person for Confined Space Entry

Provide a Confined Space (CP) Competent Person who meets the requirements of EM 385-1-1, Appendix Q, and herein. The CP for Confined Space Entry must supervise the entry into each confined space in accordance with EM 385-1-1, Section 34.

1.7.1.2.2 Competent Person for Scaffolding

Provide a Competent Person for Scaffolding who meets the requirements of EM 385-1-1, Section 22.B.02 and herein.

1.7.1.2.3 Competent Person for Fall Protection

Provide a Competent Person for Fall Protection who meets the requirements of EM 385-1-1, Section 21.C.04, 21.B.03, and herein.

1.7.1.3 Qualified Trainer Requirements

Individuals qualified to instruct the 40 hour contract safety awareness course, or portions thereof, must meet the definition of a Competent Person Trainer, and, at a minimum, possess a working knowledge of the following subject areas: EM 385-1-1, Electrical Standards, Lockout/Tagout, Fall Protection, Confined Space Entry for Construction; Excavation, Trenching and Soil Mechanics, and Scaffolds in accordance with 29 CFR 1926.450, Subpart L.

Instructors are required to:

- a. Prepare class presentations that cover construction-related safety requirements.
- b. Ensure that all attendees attend all sessions by using a class roster signed daily by each attendee. Maintain copies of the roster for at least five (5) years. This is a certification class and must be attended 100 percent. In cases of emergency where an attendee cannot make it to a session, the attendee can make it up in another class session for the same subject.

- c. Update training course materials whenever an update of the EM 385-1-1 becomes available.
- d. Provide a written exam of at least 50 questions. Students are required to answer 80 percent correctly to pass.
- e. Request, review and incorporate student feedback into a continuous course improvement program.

1.7.1.4 Crane Operators/Riggers

Provide Operators, Signal Persons, and Riggers meeting the requirements in EM 385-1-1, Section 15.B for Riggers and Section 16.B for Crane Operators and Signal Persons. Provide proof of current qualification.

1.7.2 Personnel Duties

1.7.2.1 Duties of the Site Safety and Health Officer (SSHO)

The SSHO must:

- a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily production report.
- b. Conduct mishap investigations and complete required accident reports. Report mishaps and near misses.
- c. Use and maintain OSHA's Form 300 to log work-related injuries and illnesses occurring on the project site for Prime Contractors and subcontractors, and make available to the Contracting Officer upon request. Post and maintain the Form 300A on the site Safety Bulletin Board.
- d. Maintain applicable safety reference material on the job site.
- e. Attend the pre-construction conference, pre-work meetings including preparatory meetings, and periodic in-progress meetings.
- f. Review the APP and AHAs for compliance with EM 385-1-1, and approve, sign, implement and enforce them.
- g. Establish a Safety and Occupational Health (SOH) Deficiency Tracking System that lists and monitors outstanding deficiencies until resolution.
- h. Ensure subcontractor compliance with safety and health requirements.
- i. Maintain a list of hazardous chemicals on site and their Safety Data Sheets (SDS).
- j. Maintain a weekly list of high hazard activities involving energy, equipment, excavation, entry into confined space, and elevation, and be prepared to discuss details during QC Meetings.
- k. Provide and keep a record of site safety orientation and indoctrination

for Contractor employees, subcontractor employees, and site visitors.

Superintendent, QC Manager, and SSHO are subject to dismissal if the above duties are not being effectively carried out. If Superintendent, QC Manager, or SSHO are dismissed, project work will be stopped and will not be allowed to resume until a suitable replacement is approved and the above duties are again being effectively carried out.

1.7.3 Meetings

1.7.3.1 Preconstruction Conference

- a. Contractor representatives who have a responsibility or significant role in accident prevention on the project must attend the preconstruction conference. This includes the project superintendent, SSHO, QC manager, or any other assigned safety and health professionals who participated in the development of the APP (including the AHAs and special plans, program and procedures associated with it).
- b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, and Government review of AHAs to preclude project delays.
- c. Deficiencies in the submitted APP, identified during the Contracting Officer's review, must be corrected, and the APP re-submitted for review prior to the start of construction. Work is not permitted to begin until an APP is established that is acceptable to the Contracting Officer.

1.7.3.2 Safety Meetings

Conduct safety meetings to review past activities, plan for new or changed operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent Safety and Occupational Health (SOH) training and motivation. Conduct meetings at least once a month for all supervisors on the project location. The SSHO, supervisors, foremen, or CDSOs must conduct meetings at least once a week for the trade workers. Document meeting minutes to include the date, persons in attendance, subjects discussed, and names of individual(s) who conducted the meeting. Maintain documentation on-site and furnish copies to the Contracting Officer on request. Notify the Contracting Officer of all scheduled meetings 7 calendar days in advance.

1.8 ACCIDENT PREVENTION PLAN (APP)

A qualified person must prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of EM 385-1-1, Appendix A, and as supplemented herein. Cover all paragraph and subparagraph elements in EM 385-1-1, Appendix A. The APP must be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP must interface with the Contractor's overall safety and health program referenced in the APP in the applicable APP element, and made site-specific. Describe the methods to evaluate past safety performance of potential subcontractors in the selection process. Also,

describe innovative methods used to ensure and monitor safe work practices of subcontractors. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP must be signed by an officer of the firm (Prime Contractor senior person), the individual preparing the APP, the on-site superintendent, the designated SSHO, the Contractor QC Manager, and any designated Certified Safety Professional (CSP) or Certified Health Physicist (CIH). The SSHO must provide and maintain the APP and a log of signatures by each subcontractor foreman, attesting that they have read and understand the APP, and make the APP and log available on-site to the Contracting Officer. If English is not the foreman's primary language, the Prime Contractor must provide an interpreter.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP. Once reviewed and accepted by the Contracting Officer, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP is cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified. Continuously review and amend the APP, as necessary, throughout the life of the contract. Changes to the accepted APP must be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and QC Manager. Incorporate unusual or high-hazard activities not identified in the original APP as they are discovered. Should any severe hazard exposure (i.e. imminent danger) become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate and remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34), and the environment.

1.8.1 Names and Qualifications

Provide plans in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

- a. Names and qualifications (resumes including education, training, experience and certifications) of site safety and health personnel designated to perform work on this project to include the designated SSHO and other competent and qualified personnel to be used. Specify the duties of each position.
- b. Qualifications of competent and of qualified persons. As a minimum, designate and submit qualifications of competent persons for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; and personal protective equipment and clothing to include selection, use and maintenance.

1.8.2 Plans

Provide plans in the APP in accordance with the requirements outlined in Appendix A of EM 385-1-1, including the following:

1.8.2.1 Confined Space Entry Plan

Develop a confined or enclosed space entry plan in accordance with EM 385-1-1, applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, OSHA Directive CPL 2.100, and any other federal, state and local regulatory requirements identified in this contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

1.8.2.2 Standard Lift Plan (SLP)

Plan lifts to avoid situations where the operator cannot maintain safe control of the lift. Prepare a written SLP in accordance with EM 385-1-1, Section 16.A.03, using Form 16-2 for every lift or series of lifts (if duty cycle or routine lifts are being performed). The SLP must be developed, reviewed and accepted by all personnel involved in the lift in conjunction with the associated AHA. Signature on the AHA constitutes acceptance of the plan. Maintain the SLP on the LHE for the current lift(s) being made. Maintain historical SLPs for a minimum of 3 months.

1.8.2.3 Critical Lift Plan - Crane or Load Handling Equipment

Provide a Critical Lift Plan as required by EM 385-1-1, Section 16.H.01, using Form 16-3. In addition, Critical Lift Plans are required for the following:

- a. Lifts over 50 percent of the capacity of barge mounted mobile crane's hoist.
- b. When working around energized power lines where the work will get closer than the minimum clearance distance in EM 385-1-1 Table 16-1.
- c. For lifts with anticipated binding conditions.
- d. When erecting cranes.

1.8.2.3.1 Critical Lift Plan Planning and Schedule

Critical lifts require detailed planning and additional or unusual safety precautions. Develop and submit a critical lift plan to the Contracting Officer 30 calendar days prior to critical lift. Comply with load testing requirements in accordance with EM 385-1-1, Section 16.F.03.

1.8.2.3.2 Lifts of Personnel

In addition to the requirements of EM 385-1-1, Section 16.H.02, for lifts of personnel, demonstrate compliance with the requirements of 29 CFR 1926.1400 and EM 385-1-1, Section 16.T.

1.8.2.4 Multi-Purpose Machines, Material Handling Equipment, and Construction Equipment Lift Plan

Multi-purpose machines, material handling equipment, and construction equipment used to lift loads that are suspended by rigging gear, require proof of authorization from the machine OEM that the machine is capable of making lifts of loads suspended by rigging equipment. Written approval from a qualified registered professional engineer, after a safety analysis is performed, is allowed in lieu of the OEM's approval. Demonstrate that the operator is properly trained and that the equipment is properly configured to make such lifts and is equipped with a load chart.

1.8.2.5 Fall Protection and Prevention (FP&P) Plan

The plan must comply with the requirements of EM 385-1-1, Section 21.D and ASSE/SAFE Z359.2, be site specific, and address all fall hazards in the work place and during different phases of construction. Address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 6 feet. A competent person or qualified person for fall protection must prepare and sign the plan documentation. Include FP&P systems, equipment and methods employed for every phase of work, roles and responsibilities, assisted rescue, self-rescue and evacuation procedures, training requirements, and monitoring methods. Review and revise, as necessary, the FP&P Plan documentation as conditions change, but at a minimum every six months, for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. Keep and maintain the accepted FP&P Plan documentation at the job site for the duration of the project. Include the FP&P Plan documentation in the APP.

1.8.2.6 Rescue and Evacuation Plan

Provide a Rescue and Evacuation Plan in accordance with EM 385-1-1 Section 21.N and ASSE/SAFE Z359.2, and include in the FP&P Plan and as part of the APP. Include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility.

1.8.2.7 Hazardous Energy Control Program (HECP)

Develop a HECP in accordance with EM 385-1-1 Section 12, 29 CFR 1910.147, 29 CFR 1910.333, 29 CFR 1915.89, ASSE/SAFE Z244.1, and ASSE/SAFE A10.44. Submit this HECP as part of the APP. Conduct a preparatory meeting and inspection with all effected personnel to coordinate all HECP activities. Document this meeting and inspection in accordance with EM 385-1-1, Section 12.A.02. Ensure that each employee is familiar with and complies with these procedures.

1.9 ACTIVITY HAZARD ANALYSIS (AHA)

Before beginning each activity, task or Definable Feature of Work (DFOW) involving a type of work presenting hazards not experienced in previous project operations, or where a new work crew or subcontractor is to perform the work, the Contractor(s) performing that work activity must prepare an AHA. AHAs must be developed by the Prime Contractor, subcontractor, or supplier performing the work, and provided for Prime Contractor review and approval before submitting to the Contracting Officer. AHAs must be signed by the SSHO, Superintendent, QC Manager and the subcontractor Foreman

performing the work. Format the AHA in accordance with EM 385-1-1, Section 1 or as directed by the Contracting Officer. Submit the AHA for review at least 15 working days prior to the start of each activity task, or DFO. The Government reserves the right to require the Contractor to revise and resubmit the AHA if it fails to effectively identify the work sequences, specific anticipated hazards, site conditions, equipment, materials, personnel and the control measures to be implemented.

AHAs must identify competent persons required for phases involving high risk activities, including confined entry, crane and rigging, excavations, trenching, electrical work, fall protection, and scaffolding.

1.9.1 AHA Management

Review the AHA list periodically (at least monthly) at the Contractor supervisory safety meeting, and update as necessary when procedures, scheduling, or hazards change. Use the AHA during daily inspections by the SSO to ensure the implementation and effectiveness of the required safety and health controls for that work activity.

1.9.2 AHA Signature Log

Each employee performing work as part of an activity, task or DFO must review the AHA for that work and sign a signature log specifically maintained for that AHA prior to starting work on that activity. The SSO must maintain a signature log on site for every AHA. Provide employees whose primary language is other than English with an interpreter to ensure a clear understanding of the AHA and its contents.

1.10 DISPLAY OF SAFETY INFORMATION

1.10.1 Safety Bulletin Board

Within one calendar day after commencement of work, erect a safety bulletin board at the job site. Where size, duration, or logistics of project do not facilitate a bulletin board, an alternative method, acceptable to the Contracting Officer, that is accessible and includes all mandatory information for employee and visitor review, may be deemed as meeting the requirement for a bulletin board. Include and maintain information on safety bulletin board as required by EM 385-1-1, Section 01.A.07. Additional items required to be posted include:

- a. Confined space entry permit.
- b. Hot work permit.

1.10.2 Safety and Occupational Health (SOH) Deficiency Tracking System

Establish a SOH deficiency tracking system that lists and monitors the status of SOH deficiencies in chronological order. Use the tracking system to evaluate the effectiveness of the APP. A monthly evaluation of the data must be discussed in the QC or SOH meeting with everyone on the project. The list must be posted on the project bulletin board and updated daily, and provide the following information:

- a. Date deficiency identified;
- b. Description of deficiency;
- c. Name of person responsible for correcting deficiency;
- d. Projected resolution date;
- e. Date actually resolved.

1.11 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in paragraph REFERENCES. Maintain applicable equipment manufacturer's manuals.

1.12 EMERGENCY MEDICAL TREATMENT

Contractors must arrange for their own emergency medical treatment in accordance with EM 385-1-1. Government has no responsibility to provide emergency medical treatment.

1.13 NOTIFICATIONS and REPORTS

1.13.1 Mishap Notification

Notify the Contracting Officer as soon as practical, but no more than twenty-four hours, after any mishaps, including recordable accidents, incidents, and near misses, as defined in EM 385-1-1 Appendix Q, any report of injury, illness, or any property damage. For LHE or rigging mishaps, notify the Contracting Officer as soon as practical but not more than 4 hours after mishap. The Contractor is responsible for obtaining appropriate medical and emergency assistance and for notifying fire, law enforcement, and regulatory agencies. Immediate reporting is required for electrical mishaps, to include Arc Flash; shock; uncontrolled release of hazardous energy (includes electrical and non-electrical); load handling equipment or rigging; fall from height (any level other than same surface); and underwater diving. These mishaps must be investigated in depth to identify all causes and to recommend hazard control measures.

Within notification include Contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (for example, type of construction equipment used and PPE used). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted. Assist and cooperate fully with the Government's investigation(s) of any mishap.

1.13.2 Accident Reports

- a. Conduct an accident investigation for recordable injuries and illnesses, property damage, and near misses as defined in EM 385-1-1, to establish the root cause(s) of the accident. Complete the applicable NAVFAC Contractor Incident Reporting System (CIRS), and electronically submit via the NAVFAC Enterprise Safety Applications Management System (ESAMS). Complete and submit an accident investigation report in ESAMS within 5 days for mishaps defined in EM 385-1-1 01.D.03 and 10 days for accidents defined by EM 385-1-1 01.D.05. Complete an investigation report within 30 days for those mishaps defined by EM 385-1-1 01.D.04. Mishaps defined by EM 385-1-1 01.D.04 and 01.D.05 must include a written report submitted as an attachment in ESAMS using the following outline: (1) Mishap summary description to include process, findings and outcomes; (2) Root Cause; (3) Direct Factors; (4) Indirect and Contributing Factors; (5) Corrective Actions; and (6) Recommendations. The Contracting Officer will provide copies of any required or special forms.

- b. Near Misses: For Navy Projects, complete the applicable documentation in NAVFAC CIRS, and electronically submit via the NAVFAC ESAMS. Near miss reports are considered positive and proactive Contractor safety management actions.
- c. Conduct an accident investigation for any load handling equipment accident (including rigging accidents) to establish the root cause(s) of the accident. Complete the LHE Accident Report (Crane and Rigging Accident Report) form and provide the report to the Contracting Officer within 30 calendar days of the accident. Do not proceed with crane operations until cause is determined and corrective actions have been implemented to the satisfaction of the Contracting Officer. The Contracting Officer will provide a blank copy of the accident report form.

1.13.3 LHE Inspection Reports

Submit LHE inspection reports required in accordance with EM 385-1-1 and as specified herein with Daily Reports of Inspections.

1.13.4 Certificate of Compliance and Pre-lift Plan/Checklist for LHE and Rigging

Provide a FORM 16-1 Certificate of Compliance for LHE entering an activity under this contract and in accordance with EM 385-1-1. Post certifications on the crane.

Develop a Standard Lift Plan (SLP) in accordance with EM 385-1-1, Section 16.H.03 using Form 16-2 Standard Pre-Lift Crane Plan/Checklist for each lift planned. Submit SLP to the Contracting Officer for approval within 15 calendar days in advance of planned lift.

1.14 HOT WORK

1.14.1 Permit and Personnel Requirements

Submit and obtain a written permit prior to performing "Hot Work" (i.e. welding or cutting) or operating other flame-producing/spark producing devices, from the MCAS Cherry Point Fire Department. A permit is required from the Explosives Safety Office for work in and around where explosives are processed, stored, or handled. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. Provide at least two 20 pound 4A:20 BC rated extinguishers for normal "Hot Work". The extinguishers must be current inspection tagged and contain an approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire Watch must be trained in accordance with NFPA 51B and remain on-site for a minimum of one hour after completion of the task or as specified on the hot work permit.

When starting work in the facility, require personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency Fire Department phone number (911). REPORT ANY FIRE, NO MATTER HOW SMALL, TO THE MCAS CHERRY POINT FIRE DEPARTMENT IMMEDIATELY.

1.14.2 Work Around Flammable Materials

Obtain permit approval from a NFPA Certified Marine Chemist for "HOT WORK" within or around flammable materials (such as fuel systems or

welding/cutting on fuel pipes) or confined spaces (such as sewer wet wells, manholes, or vaults) that have the potential for flammable or explosive atmospheres.

Whenever these materials, except beryllium and chromium (VI), are encountered in indoor operations, local mechanical exhaust ventilation systems that are sufficient to reduce and maintain personal exposures to within acceptable limits must be used and maintained in accordance with manufacturer's instruction and supplemented by exceptions noted in EM 385-1-1, Section 06.H

1.15 CONFINED SPACE ENTRY REQUIREMENTS

Confined space entry must comply with Section 34 of EM 385-1-1, OSHA 29 CFR 1926, OSHA 29 CFR 1910, OSHA 29 CFR 1910.146, and OSHA Directive CPL 2.100. Any potential for a hazard in the confined space requires a permit system to be used.

1.15.1 Entry Procedures

Prohibit entry into a confined space by personnel for any purpose, including hot work, until the qualified person has conducted appropriate tests to ensure the confined or enclosed space is safe for the work intended and that all potential hazards are controlled or eliminated and documented. Comply with EM 385-1-1, Section 34 for entry procedures. Hazards pertaining to the space must be reviewed with each employee during review of the AHA.

1.15.2 Forced Air Ventilation

Forced air ventilation is required for all confined space entry operations and the minimum air exchange requirements must be maintained to ensure exposure to any hazardous atmosphere is kept below its action level.

1.15.3 Rescue Procedures and Coordination with Local Emergency Responders

Develop and implement an on-site rescue and recovery plan and procedures. The rescue plan must not rely on local emergency responders for rescue from a confined space.

1.16 SEVERE STORM PLAN

In the event of a severe storm warning, the Contractor must:

- a. Secure outside equipment and materials and place materials that could be damaged in protected areas.
- b. Check surrounding area, including roof, for loose material, equipment, debris, and other objects that could be blown away or against existing facilities.
- c. Ensure that temporary erosion controls are adequate.

PART 2 PRODUCTS

2.1 CONFINED SPACE SIGNAGE

Provide permanent signs integral to or securely attached to access covers for new permit-required confined spaces. Signs for confined spaces must

comply with NEMA Z535.2. Signs wording: "DANGER--PERMIT-REQUIRED CONFINED SPACE, DO NOT ENTER" in bold letters a minimum of one inch in height and constructed to be clearly legible with all paint removed. The signal word "DANGER" must be red and readable from 5 feet.

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with EM 385-1-1, NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be worn or carried/available on each person. Mandatory PPE includes:

- a. Hard Hat
- b. Long Pants
- c. Appropriate Safety Shoes
- d. Appropriate Class Reflective Vests

3.1.1 Worksite Communication

Employees working alone in a remote location or away from other workers must be provided an effective means of emergency communications (i.e., cellular phone, two-way radios, land-line telephones or other acceptable means). The selected communication must be readily available (easily within the immediate reach) of the employee and must be tested prior to the start of work to verify that it effectively operates in the area/environment. An employee check-in/check-out communication procedure must be developed to ensure employee safety.

3.1.2 Hazardous Material Use

Each hazardous material must receive approval from the Contracting Office or their designated representative prior to being brought onto the job site or prior to any other use in connection with this contract. Allow a minimum of 10 working days for processing of the request for use of a hazardous material.

3.1.3 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint, and hexavalent chromium, are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.4 Unforeseen Hazardous Material

Contract documents identify materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e. 29 CFR Part 1910.1000). If material(s) that may be hazardous to human health upon disturbance are encountered during construction operations, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to FAR 52.243-4 Changes and FAR 52.236-2 Differing Site Conditions.

3.2 UTILITY OUTAGE REQUIREMENTS

Apply for utility outages at least 30 days in advance. At a minimum, the written request must include the location of the outage, utilities being affected, duration of outage, any necessary sketches, and a description of the means to fulfill energy isolation requirements in accordance with EM 385-1-1, Section 11.A.02 (Isolation). Some examples of energy isolation devices and procedures are highlighted in EM 385-1-1, Section 12.D. In accordance with EM 385-1-1, Section 12.A.01, where outages involve Government or Utility personnel, coordinate with the Government on all activities involving the control of hazardous energy.

These activities include, but are not limited to, a review of HECP and HEC procedures, as well as applicable AHAs. In accordance with EM 385-1-1, Section 11.A.02 and NFPA 70E, work on energized electrical circuits must not be performed without prior government authorization. Government permission is considered through the permit process and submission of a detailed AHA. Energized work permits are considered only when de-energizing introduces additional or increased hazard or when de-energizing is infeasible.

3.3 OUTAGE COORDINATION MEETING

After the utility outage request is approved and prior to beginning work on the utility system requiring shut-down, conduct a pre-outage coordination meeting in accordance with EM 385-1-1, Section 12.A. This meeting must include the Prime Contractor, the Prime and subcontractors performing the work, the Contracting Officer, and the Installation representative. All parties must fully coordinate HEC activities with one another. During the coordination meeting, all parties must discuss and coordinate on the scope of work, HEC procedures (specifically, the lock-out/tag-out procedures for worker and utility protection), the AHA, assurance of trade personnel qualifications, identification of competent persons, and compliance with HECP training in accordance with EM 385-1-1, Section 12.C. Clarify when personal protective equipment is required during switching operations, inspection, and verification.

3.4 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

Provide and operate a Hazardous Energy Control Program (HECP) in accordance with EM 385-1-1 Section 12, 29 CFR 1910.333, 29 CFR 1915.89, ASSE/SAFE A10.44, NFPA 70E, and paragraph HAZARDOUS ENERGY CONTROL PROGRAM (HECP).

3.4.1 Safety Preparatory Inspection Coordination Meeting with the Government or Utility

For electrical distribution equipment that is to be operated by Government or Utility personnel, the Prime Contractor and the subcontractor performing the work must attend the safety preparatory inspection coordination meeting, which will also be attended by the Contracting Officer's Representative, and required by EM 385-1-1, Section 12.A.02. The meeting will occur immediately preceding the start of work and following the completion of the outage coordination meeting. Both the safety preparatory inspection coordination meeting and the outage coordination meeting must occur prior to conducting the outage and commencing with lockout/tagout procedures.

3.4.2 Lockout/Tagout Isolation

Where the Government or Utility performs equipment isolation and lockout/tagout, the Contractor must place their own locks and tags on each energy-isolating device and proceed in accordance with the HECP. Before any work begins, both the Contractor and the Government or Utility must perform energy isolation verification testing while wearing required PPE detailed in the Contractor's AHA and required by EM 385-1-1, Sections 05.I and 11.B. Install personal protective grounds, with tags, to eliminate the potential for induced voltage in accordance with EM 385-1-1, Section 12.E.06.

3.4.3 Lockout/Tagout Removal

Upon completion of work, conduct lockout/tagout removal procedure in accordance with the HECP. In accordance with EM 385-1-1, Section 12.E.08, each lock and tag must be removed from each energy isolating device by the authorized individual or systems operator who applied the device. Provide formal notification to the Government (by completing the Government form if provided by Contracting Officer's Representative), confirming that steps of de-energization and lockout/tagout removal procedure have been conducted and certified through inspection and verification. Government or Utility locks and tags used to support the Contractor's work will not be removed until the authorized Government employee receives the formal notification.

3.5 FALL PROTECTION PROGRAM

Establish a fall protection program, for the protection of all employees exposed to fall hazards. Within the program include company policy, identify roles and responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures in accordance with ASSE/SAFE Z359.2 and EM 385-1-1, Sections 21.A and 21.D.

3.5.1 Training

Institute a fall protection training program. As part of the Fall Protection Program, provide training for each employee who might be exposed to fall hazards. Provide training by a competent person for fall protection in accordance with EM 385-1-1, Section 21.C. Document training and practical application of the competent person in accordance with EM 385-1-1, Section 21.C.04 and ASSE/SAFE Z359.2 in the AHA.

3.5.2 Fall Protection Equipment and Systems

Enforce use of personal fall protection equipment and systems designated (to include fall arrest, restraint, and positioning) for each specific work activity in the Site Specific FP&P Plan and AHA at all times when an employee is exposed to a fall hazard. Protect employees from fall hazards as specified in EM 385-1-1, Section 21.

Provide personal fall protection equipment, systems, subsystems, and components that comply with EM 385-1-1 Section 21.I, 29 CFR 1926.500 Subpart M, ASSE/SAFE Z359.0, ASSE/SAFE Z359.1, ASSE/SAFE Z359.2, ASSE/SAFE Z359.3, ASSE/SAFE Z359.4, ASSE/SAFE Z359.6, ASSE/SAFE Z359.7, ASSE/SAFE Z359.11, ASSE/SAFE Z359.12, ASSE/SAFE Z359.13, ASSE/SAFE Z359.14, and ASSE/SAFE Z359.15.

3.5.2.1 Additional Personal Fall Protection

In addition to the required fall protection systems, other protection such as safety skiffs, personal floatation devices, and life rings are required when working above or next to water in accordance with EM 385-1-1, Sections 21.O through 21.O.06. Personal fall protection systems and equipment are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall protection systems are required when operating other equipment such as scissor lifts. The need for tying-off in such equipment is to prevent ejection of the employee from the equipment during raising, lowering, travel, or while performing work.

3.5.2.2 Personal Fall Protection Harnesses

Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. The use of body belts is not acceptable. Harnesses must have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Snap hooks and carabiners must be self-closing and self-locking, capable of being opened only by at least two consecutive deliberate actions and have a minimum gate strength of 3,600 lbs in all directions. Use webbing, straps, and ropes made of synthetic fiber. The maximum free fall distance when using fall arrest equipment must not exceed 6 feet, unless the proper energy absorbing lanyard is used. Always take into consideration the total fall distance and any swinging of the worker (pendulum-like motion), that can occur during a fall, when attaching a person to a fall arrest system. All full body harnesses must be equipped with Suspension Trauma Preventers such as stirrups, relief steps, or similar in order to provide short-term relief from the effects of orthostatic intolerance in accordance with EM 385-1-1, Section 21.I.06.

3.5.3 Horizontal Lifelines (HLL)

Provide HLL in accordance with EM 385-1-1, Section 21.I.08.d.2. Commercially manufactured horizontal lifelines (HLL) must be designed, installed, certified and used under the supervision of a qualified person, for fall protection as part of a complete fall arrest system which maintains a safety factor of 2 (29 CFR 1926.500). The competent person for fall protection may (if deemed appropriate by the qualified person) supervise the assembly, disassembly, use and inspection of the HLL system under the direction of the qualified person. Locally manufactured HLLs are not acceptable unless they are custom designed for limited or site specific

applications by a Registered Professional Engineer who is qualified in designing HLL systems.

3.5.4 Guardrails and Safety Nets

Design, install and use guardrails and safety nets in accordance with EM 385-1-1, Section 21.F.01 and 29 CFR 1926 Subpart M.

3.5.5 Rescue and Evacuation Plan and Procedures

When personal fall arrest systems are used, ensure that the mishap victim can self-rescue or can be rescued promptly should a fall occur. Prepare a Rescue and Evacuation Plan and include a detailed discussion of the following: methods of rescue; methods of self-rescue or assisted-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. Include the Rescue and Evacuation Plan within the AHA for the phase of work, in the FP&P Plan, and the APP. The plan must comply with the requirements of EM 385-1-1, ASSE/SAFE Z359.2, and ASSE/SAFE Z359.4.

3.6 WORK PLATFORMS

3.6.1 Scaffolding

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Comply with the following requirements:

- a. Scaffold platforms greater than 20 feet in height must be accessed by use of a scaffold stair system.
- b. Ladders commonly provided by scaffold system manufacturers are prohibited for accessing scaffold platforms greater than 20 feet maximum in height.
- c. An adequate gate is required.
- d. Employees performing scaffold erection and dismantling must be qualified.
- e. Scaffold must be capable of supporting at least four times the maximum intended load, and provide appropriate fall protection as delineated in the accepted FP&P plan.
- f. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward.
- g. Special care must be given to ensure scaffold systems are not overloaded.
- h. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material are prohibited. The first tie-in must be at the height equal to 4 times the width of the smallest dimension of the scaffold base.
- i. Scaffolding other than suspended types must bear on base plates upon wood mudsills (2 in x 10 in x 8 in minimum) or other adequate firm foundation.

- j. Scaffold or work platform erectors must have fall protection during the erection and dismantling of scaffolding or work platforms that are more than 6 feet.
- k. Delineate fall protection requirements when working above 6 feet or above dangerous operations in the FP&P Plan and AHA for the phase of work.

3.6.2 Elevated Aerial Work Platforms (AWPs)

Workers must be anchored to the basket or bucket in accordance with manufacturer's specifications and instructions (anchoring to the boom may only be used when allowed by the manufacturer and permitted by the CP). Lanyards used must be sufficiently short to prohibit worker from climbing out of basket. The climbing of rails is prohibited. Lanyards with built-in shock absorbers are acceptable. Self-retracting devices are not acceptable. Tying off to an adjacent pole or structure is not permitted unless a safe device for 100 percent tie-off is used for the transfer.

Use of AWPs must be operated, inspected, and maintained as specified in the operating manual for the equipment and delineated in the AHA. Operators of AWPs must be designated as qualified operators by the Prime Contractor. Maintain proof of qualifications on site for review and include in the AHA.

3.7 EQUIPMENT

3.7.1 Material Handling Equipment (MHE)

- a. Material handling equipment such as forklifts must not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions. Material handling equipment fitted with personnel work platform attachments are prohibited from traveling or positioning while personnel are working on the platform.
- b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions. Material Handling Equipment Operators must be trained in accordance with OSHA 29 CFR 1910, Subpart N.
- c. Operators of forklifts or power industrial trucks must be licensed in accordance with OSHA.

3.7.2 Load Handling Equipment (LHE)

The following requirements apply. In exception, these requirements do not apply to commercial truck mounted and articulating boom cranes used solely to deliver material and supplies (not prefabricated components, structural steel, or components of a systems-engineered metal building) where the lift consists of moving materials and supplies from a truck or trailer to the ground; to cranes installed on mechanics trucks that are used solely in the repair of shore-based equipment; to crane that enter the activity but are not used for lifting; nor to other machines not used to lift loads suspended by rigging equipment. However, LHE accidents occurring during such operations must be reported.

- a. Equip cranes and derricks as specified in EM 385-1-1, Section 16.

- b. Notify the Contracting Officer 15 working days in advance of any LHE entering the activity, in accordance with EM 385-1-1, Section 16.A.02, so that necessary quality assurance spot checks can be coordinated. Prior to cranes entering federal activities, a Crane Access Permit must be obtained from the Contracting Officer. A copy of the permitting process will be provided at the Preconstruction Conference. Contractor's operator must remain with the crane during the spot check. Rigging gear must comply with OSHA, ASME B30.9 Standards safety standards.
- c. Comply with the LHE manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Perform erection under the supervision of a designated person (as defined in ASME B30.5). Perform all testing in accordance with the manufacturer's recommended procedures.
- d. Comply with ASME B30.5 for mobile and locomotive cranes, ASME B30.22 for articulating boom cranes, ASME B30.9 for slings, ASME B30.20 for below the hook lifting devices and ASME B30.26 for rigging hardware.
- e. When operating in the vicinity of overhead transmission lines, operators and riggers must be alert to this special hazard and follow the requirements of EM 385-1-1 Section 11, and ASME B30.5 or ASME B30.22 as applicable.
- f. Do not use crane suspended personnel work platforms (baskets) unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Do not lift personnel with a line hoist or friction crane. Additionally, submit a specific AHA for this work to the Contracting Officer. Ensure the activity and AHA are thoroughly reviewed by all involved personnel.
- g. Inspect, maintain, and recharge portable fire extinguishers as specified in NFPA 10, Standard for Portable Fire Extinguishers.
- h. All employees must keep clear of loads about to be lifted and of suspended loads, except for employees required to handle the load.
- i. Use cribbing when performing lifts on outriggers.
- j. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.
- k. A physical barricade must be positioned to prevent personnel access where accessible areas of the LHE's rotating superstructure poses a risk of striking, pinching or crushing personnel.
- l. Maintain inspection records in accordance by EM 385-1-1, Section 16.D, including shift, monthly, and annual inspections, the signature of the person performing the inspection, and the serial number or other identifier of the LHE that was inspected. Records must be available for review by the Contracting Officer.
- m. Maintain written reports of operational and load testing in accordance with EM 385-1-1, Section 16.F, listing the load test procedures used along with any repairs or alterations performed on the LHE. Reports must be available for review by the Contracting Officer.
- n. Certify that all LHE operators have been trained in proper use of all

safety devices (e.g. anti-two block devices).

- o. Take steps to ensure that wind speed does not contribute to loss of control of the load during lifting operations. At wind speeds greater than 20 mph, the operator, rigger and lift supervisor must cease all crane operations, evaluate conditions and determine if the lift may proceed. Base the determination to proceed or not on wind calculations per the manufacturer and a reduction in LHE rated capacity if applicable. Include this maximum wind speed determination as part of the AHA plan for that operation.
- p. On mobile cranes, lifts where the load weight is greater than 90 percent of the equipment's capacity are prohibited.

3.7.3 Machinery and Mechanized Equipment

- a. Proof of qualifications for operator must be kept on the project site for review.
- b. Manufacture specifications or owner's manual for the equipment must be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA or USACE EM 385-1-1. Incorporate such additional safety precautions or requirements into the AHAs.

3.7.4 Base Mounted Drum Hoists

- a. Operation of base mounted drum hoists must comply with EM 385-1-1 and ASSE/SAFE A10.22.
- b. Rigging gear must comply with applicable ASME/OSHA standards
- c. When used on telecommunication towers, base mounted drum hoists must comply with TIA-1019, TIA-222, ASME B30.7, 29 CFR 1926.552, and 29 CFR 1926.553.
- d. When used to hoist personnel, the AHA must include a written standard operating procedure. Operators must have a physical examination in accordance with EM 385-1-1 Section 16.B.05 and trained, at a minimum, in accordance with EM 385-1-1 Section 16.U and 16.T. The base mounted drum hoist must also comply with OSHA Instruction ASME B30.23.
- e. Material and personnel must not be hoisted simultaneously.
- f. Personnel cage must be marked with the capacity (in number of persons) and load limit in pounds.
- g. Construction equipment must not be used for hoisting material or personnel or with trolley/tag lines. Construction equipment may be used for towing and assisting with anchoring guy lines.

3.8 ELECTRICAL

Perform electrical work in accordance with EM 385-1-1, Appendix A, Sections 11 and 12.

3.8.1 Conduct of Electrical Work

As delineated in EM 385-1-1, electrical work is to be conducted in a

de-energized state unless there is no alternative method for accomplishing the work. In those cases obtain an energized work permit from the Contracting Officer. The energized work permit application must be accompanied by the AHA and a summary of why the equipment/circuit needs to be worked energized. Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Attach temporary grounds in accordance with ASTM F855 and IEEE 1048. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator is allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method.

When working in energized substations, only qualified electrical workers are permitted to enter. When work requires work near energized circuits as defined by NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves and electrical arc flash protection for personnel as required by NFPA 70E. Insulating blankets, hearing protection, and switching suits may also be required, depending on the specific job and as delineated in the Contractor's AHA. Ensure that each employee is familiar with and complies with these procedures and 29 CFR 1910.147.

3.8.2 Qualifications

Electrical work must be performed by QP personnel with verifiable credentials who are familiar with applicable code requirements. Verifiable credentials consist of State, National and Local Certifications or Licenses that a Master or Journeyman Electrician may hold, depending on work being performed, and must be identified in the appropriate AHA. Journeyman/Apprentice ratio must be in accordance with State and Local requirements applicable to where work is being performed.

3.8.3 Arc Flash

Conduct a hazard analysis/arc flash hazard analysis whenever work on or near energized parts greater than 50 volts is necessary, in accordance with NFPA 70E.

All personnel entering the identified arc flash protection boundary must be QPs and properly trained in NFPA 70E requirements and procedures. Unless permitted by NFPA 70E, no Unqualified Person is permitted to approach nearer than the Limited Approach Boundary of energized conductors and circuit parts. Training must be administered by an electrically qualified source and documented.

3.8.4 Grounding

Ground electrical circuits, equipment and enclosures in accordance with NFPA 70 and IEEE C2 to provide a permanent, continuous and effective path to ground unless otherwise noted by EM 385-1-1.

Check grounding circuits to ensure that the circuit between the ground and a grounded power conductor has a resistance low enough to permit sufficient current flow to allow the fuse or circuit breaker to interrupt the current.

3.8.5 Testing

Temporary electrical distribution systems and devices must be inspected, tested and found acceptable for Ground-Fault Circuit Interrupter (GFCI) protection, polarity, ground continuity, and ground resistance before initial use, before use after modification and at least monthly. Monthly inspections and tests must be maintained for each temporary electrical distribution system, and signed by the electrical CP or QP.

-- End of Section --

SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS

11/14

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g. ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

AACE INTERNATIONAL (AACE)
1265 Suncrest Towne Centre Drive
Morgantown, WV 26505-1876 USA
Ph: 304-296-8444
Fax: 304-291-5728
E-mail: info@aacei.org
Internet: <http://www.aacei.org>

ACOUSTICAL SOCIETY OF AMERICA (ASA)
1305 Walt Whitman Road, Suite 300
Melville, NY 11747-4300
Ph: 516-576-2360
Fax: 631-923-2875
E-mail: asa@aip.org
Internet: <http://asa.aip.org>

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC. (AIA/NAS)
1000 Wilson Blvd, Suite 1700
Arlington, VA 22209
Ph: 703-358-1052
Fax: 703-358-1052
E-mail: chris.carnahan@aia-aerospace.org
Internet: <http://www.aia-aerospace.org>

AIR BARRIER ASSOCIATION OF AMERICA (ABAA)
1600 Boston-Providence Hwy
Walpole, MA 02081
Ph: 1-866-956-5888
Fax: 1-866-956-5819
Internet: <https://www.airbarrier.org>

AIR CONDITIONING CONTRACTORS OF AMERICA (ACCA)
2800 Shirlington Road, Suite 300
Arlington, VA 22206
Ph: 703-575-4477
E-mail: info@acca.org
Internet: <http://www.acca.org>

AIR DIFFUSION COUNCIL (ADC)
1901 N. Roselle Road, suite 800
Schaumburg, IL 60195
Ph: 847-706-6750
Fax: 847-706-6751
E-mail: info@flexibleduct.org
Internet: <http://www.flexibleduct.org>

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)
30 West University Drive
Arlington Heights, IL 60004-1893
Ph: 847-394-0150
Fax: 847-253-0088
E-mail: amca@amca.org
Internet: <http://www.amca.org>

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)
2111 Wilson Blvd, Suite 500
Arlington, VA 22201
Ph: 703-524-8800
Fax: 703-562-1942
Internet: <http://www.ahrinet.org>

ALLIANCE FOR TELECOMMUNICATIONS INDUSTRY SOLUTIONS (ATIS)
1200 G Street, NW, Suite 500
Washington, D.C. 20005
Ph: 202-628-6380
Fax: 202-393-5453
E-mail: kconn@atis.org
Internet: <http://www.atis.org>

ALUMINUM ASSOCIATION (AA)
National Headquarters
1525 Wilson Boulevard, Suite 600
Arlington, VA 22209
Ph: 703-358-2960
E-Mail: info@aluminum.org
Internet: <http://www.aluminum.org>

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)
1827 Walden Office Square, Suite 550
Schaumburg, IL 60173-4268
Ph: 847-303-5664
Fax: 847-303-5774
E-mail: customerservice@aamanet.org
Internet: <http://www.aamanet.org>

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)
444 North Capital Street, NW, Suite 249
Washington, DC 20001
Ph: 202-624-5800

Fax: 202-624-5806
E-Mail: info@ashto.org
Internet: <http://www.ashto.org>

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)
1 Davis Drive
P.O. Box 12215
Research Triangle Park, NC 27709-2215
Ph: 919-549-8141
Fax: 919-549-8933
Internet: <http://www.aatcc.org>

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)
2025 M Street, NW, Suite 800
Washington, DC 20036
Ph: 202-367-1155
E-mail: info@americanbearings.org
Internet: <http://www.americanbearings.org>

AMERICAN BOILER MANUFACTURERS ASSOCIATION (ABMA/BOIL)
8221 Old Courthouse Road, Suite 202
Vienna, VA 22182
Ph: 703-356-7172
Internet: <http://www.abma.com>

AMERICAN BUREAU OF SHIPPING (ABS)
16855 Northchase Drive
Houston, TX 77060 USA
Ph: 281-877-5800
Fax: 281-877-5803
E-Mail: ABS-WorldHQ@eagle.org
Internet: <http://www.eagle.org>

AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)
38800 Country Club Drive
Farmington Hills, MI 48331-3439
Ph: 248-848-3700
Fax: 248-848-3701
E-mail: bkstore@concrete.org
Internet: <http://www.concrete.org>

AMERICAN CONCRETE PIPE ASSOCIATION (ACPA)
8445 Freeport Parkway, Suite 350
Irving, TX 75063-2595
Ph: 972-506-7216
Fax: 972-506-7682
E-mail: info@concrete-pipe.org
Internet: <http://www.concrete-pipe.org>

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)
1330 Kemper Meadow Drive
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Fax: 206-343-7522
Internet: www.pscleanair.org

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ASSOCIATION (CRA)
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Pleasant Hill, CA 94523
Ph: 925-935-1499
Fax: 925-935-1496
E-Mail: ris@calredwood.org
Internet: <http://www.redwoodinspection.com/>

RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS (RCSC)
E-Mail: boltcouncil@gmail.com
Internet: <http://www.boltcouncil.org>

RESILIENT FLOOR COVERING INSTITUTE (RFCI)
115 Broad Street
Suite 201
LaGrange, Georgia 30240
Internet: <http://www.rfci.com>

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Washington, DC 20005
Ph: 202-682-4800
E-mail: info@rma.org
Internet: <http://www.rma.org>

SANDIA NATIONAL LABORATORIES (SAND)
P.O. Box 5800
Albuquerque, NM 87185
or
P.O. Box 969
Livermore, CA 94551-0969
Ph: 505-844-8066 or 925-294-3000
Internet: <http://energy.sandia.gov/>

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)
2000 Powell Street, Suite 600
Emeryville, CA 94608
Ph: 800-326-3228
E-mail: info@SCSglobal.services.com
Internet: <http://www.scsglobalservices.com/>

SCIENTIFIC EQUIPMENT AND FURNITURE ASSOCIATION (SEFA)
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Garden City, N.Y. 11530
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Fax: 516-294-4765
E-mail: info@sefalabs.com
Internet: <http://www.sefalabs.com>

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Ph: 773-636-0672
E-mail: Kathryn@SMAinfo.org
Internet: <http://smainfo.org>

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San Jose, CA 95134
Ph: 408-943-6900
Fax: 408-428-9600
E-mail: semihq@semi.org
Internet: <http://www.semi.org>

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
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Ph: 703-803-2980
Fax: 703-803-3732
Internet: <http://www.smacna.org>

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Waltham, MA 02452
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Internet: <http://www.spri.org>

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Fax: 412-281-9992
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Internet: <http://www.sspc.org>

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Internet: <http://www.sae.org>

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140 Philips Road
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Fax: 610-363-5898
E-Mail: information@scte.org
<http://www.scte.org>

SOLAR RATING AND CERTIFICATION CORPORATION (SRCC)
400High Point Drive, Suite 400
Cocoa, FL 32926
Ph: 321-213-6037
Fax: 321-821-0910
E-mail: srcc@solar-rating.org
Internet: <http://www.solar-rating.org>

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)
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E-mail: webinquiry@aqmd.gov
Internet: <http://www.aqmd.gov>

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Internet: <http://www.spib.org>

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INSULATION (BEARHFTI)
4244 South Market Court, Suite D
Sacramento, CA 95834-1243
Ph: 916-999-2041
Fax: 916-921-7279
E-mail: HomeProducts@dca.ca.gov
Internet: <http://www.bearhfti.ca.gov>

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Internet: <http://www.dsd.state.md.us/comar/>

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION (NCDOT)

1501 Mail Service Center
Raleigh, NC 27699-1501
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STATE OF VIRGINIA ADMINISTRATIVE CODE (VAC)
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General Assembly Building
Richmond, Virginia 23219
E-mail: codes@dls.virginia.gov
Internet: <http://register.dls.virginia.gov>

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Glenshaw, PA 15116
Ph: 412.487.3325
Fax: 412.487.3326
E-mail: bob@sdi.org
Internet: <http://www.sdi.org>

STEEL DOOR INSTITUTE (SDI/DOOR)
30200 Detroit Road
Westlake, OH 44145
Ph: 440-899-0010
Fax: 440-892-1404
E-mail: info@steeldoors.org
Internet: <http://www.steeldoors.org>

STEEL JOIST INSTITUTE (SJI)
234 W. Cheves Street
Florence, SC 29501
Ph: 843-407-4091
Internet: <http://www.steeljoist.org>

STEEL TANK INSTITUTE (STI)
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Lake Zurich, IL 60047
Ph: 847-438-8265
Fax: 847-438-8766
Internet: <http://www.steeltank.com>

STEEL WINDOW INSTITUTE (SWI)
1300 Sumner Avenue
Cleveland, OH 44115-2851
Ph: 216-241-7333
Fax: 216-241-0105
E-mail: info@steelwindows.com
Internet: <http://www.steelwindows.com>

SUSTAINABLE FOREST INITIATIVE (SFI)
2121 K Street NW
Suite 750
Washington, DC 20037
Ph: 202-596-3450
Fax: 202-596-3451
Internet: <http://www.sfiprogram.org>

TECHNICAL ASSOCIATION OF THE PULP AND PAPER INDUSTRY (TAPPI)
15 Technology Parkway South, Suite 115
Peachtree Corners, GA 30092
Ph: 800-322-8686 or 770-446-1400
Fax: 770-446-6947
E-mail: memberconnection@tappi.org
Internet: <http://www.tappi.org>

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<http://www.masonrysociety.org>

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Internet: <http://www.tcnatile.com/>

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Fax: 603-314-5386
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or

<http://www.hnc.usace.army.mil/Missions/Engineering/TECHINFO.aspx>

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Internet: <http://www.dia.mil>

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Whole Building Design Guide (WBDG)
National Institute of Building Sciences (NIBS)
1090 Vermont Avenue NW, Suite 700
Washington, DC 20005
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Fax: 202-289-1092
Internet: http://www.wbdg.org/references/docs_refs.php

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U.S. DEPARTMENT OF HOUSING AND URBAN DEVELOPMENT (HUD)
HUD User
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Washington, DC 20026-3268
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(VISCMA)
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Wayne, PA 19087-1866
Ph: 610-971-4850
E-mail: info@viscma.com
Internet: <http://www.viscma.com>

WALLCOVERINGS ASSOCIATION (WA)
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Internet: <https://www.wallcoverings.org>

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Internet: <http://app.leg.wa.gov/wac/Default.aspx>

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Washington State Department of Ecology
P.O. Box 447600
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Internet:
<https://fortress.wa.gov/ecy/publications/UIPages/Home.aspx>

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Alexandria, VA 22314-1994
Ph: 800-666-0206
Fax: 703-684-2492
E-mail: inquiry@wef.org
Internet: <http://www.wef.org>

WATER QUALITY ASSOCIATION (WQA)
4151 Naperville Road
Lisle, IL 60532-3696
Ph: 630-505-0160
Fax: 630-505-9637
Internet: <http://www.wqa.org>

WEST COAST LUMBER INSPECTION BUREAU (WCLIB)
P.O. Box 23145
Portland, OR 97281
Ph: 503-639-0651
Fax: 503-684-8928
E-mail: info@wclib.org
Internet: <http://www.wclib.org>

WESTERN WOOD PRESERVERS INSTITUTE (WWPI)
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Vancouver, WA 98684
Ph: 360-693-9958
E-mail: info@wwpinstitute.org
Internet: <http://www.wwpinstitute.org>

WESTERN WOOD PRODUCTS ASSOCIATION (WWPA)
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Portland, OR 97201
Ph: 503-224-3930
Fax: 503-224-3934
E-mail: info@wwpa.org
Internet: <http://www.wwpa.org>

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)
330 N Wabash Avenue, Suite 2000
Chicago, IL 60611
Ph: 312-321-6802
E-mail: wdma@wdma.com
Internet: <http://www.wdma.com>

WIRE ROPE TECHNICAL BOARD (WRTB)
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Alexandria, VA 22310-3203
Ph: 703-299-8550
Fax: 703-299-9253
E-mail: wrtb@usa.net
Internet: <http://www.wireropetechnicalboard.org>

WOOD MOULDING AND MILLWORK PRODUCERS ASSOCIATION (WMPA)
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Ph: 530-661-9591 or 800-550-7889
Fax: 530-661-9586
E-mail: info@wmpa.com
Internet: <http://www.wmpa.com>

WOOLMARK COMPANY (WBI)
Level 30, HSBC Centre
580 George St
Sydney NSW 2000
GPO Box 4177
Sydney, NSW, Australia 2001
Ph: 61 2 8295 3100
Fax: 61 2 8295 4100
E-mail: feedback@wool.com
internet: <http://www.woolmark.com>

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

SECTION 01 45 00.00 20

QUALITY CONTROL

11/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 52.2 (2012) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

ASTM INTERNATIONAL (ASTM)

ASTM D6245 (2012) Using Indoor Carbon Dioxide Concentrations to Evaluate Indoor Air Quality and Ventilation

ASTM D6345 (2010) Selection of Methods for Active, Integrative Sampling of Volatile Organic Compounds in Air

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

ANSI/SMACNA 008 (2007) IAQ Guidelines for Occupied Buildings Under Construction, 2nd Edition

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements Manual

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES

SD-01 Preconstruction Submittals

Construction Quality Control (QC) Plan

Submit a Construction QC Plan prior to start of construction.

Indoor Air Quality (IAQ) Management Plan
SD-07 Certificates

CA Resume

1.3 INFORMATION FOR THE CONTRACTING OFFICER

Prior to commencing work on construction, the Contractor can obtain a single copy set of the current report forms from the Contracting Officer. The report forms will consist of the Contractor Production Report, Contractor Production Report (Continuation Sheet), Contractor Quality Control (CQC) Report, CQC Report (Continuation Sheet), Preparatory Phase Checklist, Initial Phase Checklist, Rework Items List, and Testing Plan and Log.

Deliver the following to the Contracting Officer during Construction:

- a. CQC Report: Mail or hand-carry the original (wet signatures) and one copy by 10:00 AM the next working day after each day that work is performed and for every seven consecutive calendar days of no-work.
- b. Contractor Production Report: Mail or hand-carry the original (wet signatures) and one copy by 10:00 AM the next working day after each day that work is performed and for every seven consecutive calendar days of no-work, attached to the CQC Report.
- c. Preparatory Phase Checklist: Original attached to the original CQC Report and one copy attached to each QC Report copy.
- d. Initial Phase Checklist: Original attached to the original CQC Report and one copy attached to each QC Report copy.
- f. Field Test Reports: Mail or hand-carry the original within two working days after the test is performed, attached to the original CQC Report and one copy attached to each QC Report copy.
- g. Monthly Summary Report of Tests: Mail or hand-carry the original attached to the last QC Report of the month.
- h. Testing Plan and Log: Mail or hand-carry the original attached to the last CQC Report of each month and one copy attached to each CQC Report copy. Provide a copy of the final Testing Plan and Log to the OMSI preparer for inclusion into the OMSI documentation.
- i. Rework Items List: Submit lists containing new entries daily, in the same manner as the CQC Report. Mail or hand-carry the original attached to the last CQC Report of each month and one copy attached to each CQC Report copy.
- j. CQC Meeting Minutes: Mail or hand-carry the original within two working days after the meeting is held, attached to the original CQC Report and one copy attached to each CQC Report copy.
- k. QC Certifications: As required by the paragraph entitled "QC Certifications."

1.4 QC PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. This QC program is a key element in meeting the objectives of NAVFAC Commissioning. The QC program consists of a QC Organization, QC Plan, QC Plan Meeting(s), a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and certification, testing, completion inspections, QC certifications, and documentation

necessary to provide materials, equipment, workmanship, fabrication, construction and operations which comply with the requirements of this Contract. The QC program must cover on-site and off-site work and be keyed to the work sequence. No construction work or testing may be performed unless the QC Manager is on the work site. The QC Manager must report to an officer of the firm and not be subordinate to the Project Superintendent or the Project Manager. The QC Manager, Project Superintendent and Project Manager must work together effectively. Although the QC Manager is the primary individual responsible for quality control, all individuals will be held responsible for the quality of work on the job.

1.4.1 Commissioning

Commissioning (Cx) is a systematic process of ensuring that all building systems meet the requirements and perform interactively according to the Contract. The QC Program is a key to this process by coordinating, verifying and documenting measures to achieve the following objectives:

- a. Verify and document that the applicable equipment and systems are installed in accordance with the design intent as expressed through the Contract and according to the manufacturer's recommendations and industry accepted minimum standards.
- b. Verify and document that equipment and systems receive complete operational checkout by the installing contractors.
- c. Verify and document proper performance of equipment and systems.
- d. Verify that Operation and Maintenance (O&M) documentation is complete.
- e. Verify the Training Plan and training materials are accurate and provide correct instruction and documentation on the critical elements of the products, materials, and systems in the constructed facility. Verify that all identified Government operating personnel are trained.
- f. Verify and document that all contract requirements for LEED fundamental commissioning are met.

1.4.2 Acceptance of the Construction Quality Control (QC) Plan

Acceptance of the QC Plan is required prior to the start of construction. The Contracting Officer reserves the right to require changes in the QC Plan and operations as necessary, including removal of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time in order to verify the submitted qualifications. All QC organization personnel are subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the Contract.

1.4.3 Preliminary Construction Work Authorized Prior to Acceptance

The only construction work that is authorized to proceed prior to the acceptance of the QC Plan is mobilization of storage and office trailers, temporary utilities, and surveying.

1.4.4 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed changes in the

QC Plan or changes to the QC organization personnel, a minimum of 10 work days prior to a proposed change. Proposed changes are subject to acceptance by the Contracting Officer.

1.5 QC ORGANIZATION

1.5.1 QC Manager

1.5.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program, and to serve as the Site Safety and Health Officer (SSHO) as detailed in Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. The only duties and responsibilities of the QC Manager are to manage and implement the QC program on this Contract. The QC Manager is required to attend the partnering meetings, QC Plan Meetings, Coordination and Mutual Understanding Meeting, conduct the QC meetings, perform the three phases of control, perform submittal review and certification, ensure testing is performed and provide QC certifications and documentation required in this Contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by testing laboratory personnel and any other inspection and testing personnel required by this Contract. The QC Manager is the manager of all QC activities.

1.5.1.2 Qualifications

An individual with a minimum of 5 years combined experience in the following positions: Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction contracts which included the major trades that are part of this Contract. The individual must have at least two years experience as a QC Manager. The individual must be familiar with the requirements of EM 385-1-1, and have experience in the areas of hazard identification, safety compliance, and sustainability.

1.5.2 Commissioning Authority

1.5.2.1 Duties

Provide a Commissioning Authority (CA) as key person for the Cx and documentation thereof, who is subordinate to the QC Manager. The CA directs and coordinates Cx activities and submits Cx reports to the Contracting Officer to meet the submittal and reporting requirements of Commissioning and develops the commissioning plan. The CA coordinates the actions of the QC Specialists, Testing Laboratory personnel, eOMS I Preparer, and other inspection and testing personnel required by this Contract for building Cx.

1.5.2.2 Qualifications

The CA must be certified as a commissioning professional by the Associated Air Balance Council (AABC) Commissioning Group (ACG), the Association of Energy Engineers (AEE), the American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE), the Commissioning Process Management Professional (CPMP), the Building Commissioning Association (BCA), the National Environmental Balancing Bureau (NEBB), or the University of Wisconsin - Madison (UWM). CA resume is required, providing education, experience and management capabilities on at least two similar size and type contracts. The CA may not have been involved with the project design,

construction management, or supervision.

1.5.3 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager must have completed the course entitled "Construction Quality Management (CQM) for Contractors." If the QC Manager does not have a current certification, they must obtain the CQM for Contractors course certification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer for information on the next scheduled class.

1.5.4 Alternate QC Manager Duties and Qualifications

Designate an alternate for the QC Manager at the work site to serve in the event of the designated QC Manager's absence. The period of absence may not exceed two weeks at one time, and not more than 30 workdays during a calendar year. The qualification requirements for the Alternate QC Manager must be the same as for the QC Manager.

1.5.5 Submittal Reviewer Duties and Qualifications

Provide a Submittal Reviewer, other than the QC Manager or CA, qualified in the disciplines being reviewed, to review and certify that the submittals meet the requirements of this Contract prior to certification or approval by the QC Manager.

Each submittal must be reviewed by an individual with 10 years of construction experience.

1.6 QUALITY CONTROL (QC) PLAN

1.6.1 Construction Quality Control (QC) Plan

1.6.1.1 Requirements

Provide, for acceptance by the Contracting Officer, a Construction QC Plan submitted in a three-ring binder that includes a table of contents, with major sections identified with tabs, with pages numbered sequentially, and that documents the proposed methods and responsibilities for accomplishing quality control commissioning activities during the construction of the project:

- a. QC ORGANIZATION: A chart showing the QC organizational structure.
- b. NAMES AND QUALIFICATIONS: Names and qualifications, in resume format, for each person in the QC organization. Include the CQM for Contractors course certifications for the QC Manager and Alternate QC Manager as required by the paragraphs entitled "Construction Quality Management Training" and "Alternate QC Manager Duties and Qualifications".
- c. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Duties, responsibilities, and authorities of each person in the QC organization.
- d. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms, that will be employed

by the Contractor and a description of the services these firms will provide.

- e. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager and stating that they are responsible for implementing and managing the QC program as described in this Contract. Include in this letter the responsibility of the QC Manager and Alternate QC Manager to implement and manage the three phases of control, and their authority to stop work which is not in compliance with the Contract. Letters of direction are to be issued by the QC Manager to all other QC Specialists outlining their duties, authorities, and responsibilities. Include copies of the letters in the QC Plan.
- f. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving, and managing submittals. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval. Provide the initial submittal of the Submittal Register as specified in Section 01 33 00 SUBMITTAL PROCEDURES.
- g. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraphs entitled "Accreditation Requirements", as applicable.
- h. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test. Use Government forms to log and track tests.
- i. PROCEDURES TO COMPLETE REWORK ITEMS: Procedures to identify, record, track, and complete rework items. Use Government forms to record and track rework items.
- j. DOCUMENTATION PROCEDURES: Use Government form.
- k. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task that is separate and distinct from other tasks and has control requirements and work crews unique to that task. A DFOW is identified by different trades or disciplines and is an item or activity on the construction schedule. Include in the list of DFOWs, but not be limited to, all critical path activities on the NAS. Include all activities for which this specification requires QC Specialists or specialty inspection personnel. Provide separate DFOWs in the Network Analysis Schedule for each design development stage and submittal package.
- l. PROCEDURES FOR PERFORMING THE THREE PHASES OF CONTROL: Identify procedures used to ensure the three phases of control to manage the quality on this project. For each DFOW, a Preparatory and Initial phase checklist will be filled out during the Preparatory and Initial phase meetings. Conduct the Preparatory and Initial Phases and meetings with a view towards obtaining quality construction by planning ahead and identifying potential problems for each DFOW.
- m. PERSONNEL MATRIX: A personnel matrix showing for each section of the specification who will review and approve submittals, who will perform and document the three phases of control, and who will perform and document the testing.

- n. PROCEDURES FOR COMPLETION INSPECTION: Procedures for identifying and documenting the completion inspection process. Include in these procedures the responsible party for punch out inspection, pre-final inspection, and final acceptance inspection.
- o. TRAINING PROCEDURES AND TRAINING LOG: Procedures for coordinating and documenting the training of personnel required by the Contract.
- p. ORGANIZATION AND PERSONNEL CERTIFICATIONS LOG: Procedures for coordinating, tracking and documenting all certifications on subcontractors, testing laboratories, suppliers, personnel, etc. QC Manager will ensure that certifications are current, appropriate for the work being performed, and will not lapse during any period of the contract that the work is being performed.

1.7 COORDINATION AND MUTUAL UNDERSTANDING MEETING

After submission of the QC Plan, and prior to Government approval and the start of construction, the QC Manager will meet with the Contracting Officer to present the QC program required by this Contract. When a new QC Manager is appointed, the coordination and mutual understanding meeting must be repeated.

1.7.1 Purpose

The purpose of this meeting is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, design intent, Cx, environmental requirements and procedures, coordination of activities to be performed, and the coordination of the Contractor's management, production, and QC personnel. At the meeting, the Contractor will be required to explain in detail how three phases of control will be implemented for each DFOW, as well as how each DFOW will be affected by each management plan or requirement as listed below:

- a. Waste Management Plan.
- b. IAQ Management Plan.
- c. Procedures for noise and acoustics management.
- d. Environmental Protection Plan.
- e. Environmental regulatory requirements.
- f. Cx Plan.

1.7.2 Coordination of Activities

Coordinate activities included in various sections to assure efficient and orderly installation of each component. Coordinate operations included under different sections that are dependent on each other for proper installation and operation. Schedule construction operations with consideration for indoor air quality as specified in the IAQ Management Plan. Coordinate prefunctional tests and startup testing with Cx.

1.7.3 Attendees

As a minimum, the Contractor's personnel required to attend include an officer of the firm, the Project Manager, Project Superintendent, QC Manager, Alternate QC Manager, CA, Environmental Manager, and subcontractor representatives. Each subcontractor who will be assigned QC responsibilities must have a principal of the firm at the meeting. Minutes of the meeting will be prepared by the QC Manager and signed by the Contractor and the Contracting Officer. Provide a copy of the signed

minutes to all attendees.

1.8 QC MEETINGS

After the start of construction, conduct weekly QC meetings by the QC Manager at the work site with the Project Superintendent, the CA, and the foremen who are performing the work of the DFOWs. The QC Manager is to prepare the minutes of the meeting and provide a copy to the Contracting Officer within two working days after the meeting. The Contracting Officer may attend these meetings. As a minimum, accomplish the following at each meeting:

- a. Review the minutes of the previous meeting.
- b. Review the schedule and the status of work and rework.
- c. Review the status of submittals.
- d. Review the work to be accomplished in the next two weeks and documentation required.
- e. Resolve QC and production problems (RFI, etc.).
- f. Address items that may require revising the QC Plan.
- g. Review Accident Prevention Plan (APP).
- h. Review environmental requirements and procedures.
- i. Review Waste Management Plan.
- j. Review IAQ Management Plan.
- k. Review Environmental Management Plan.
- l. Review the status of training completion.
- m. Review Cx Plan and progress.

1.9 THREE PHASES OF CONTROL

Adequately cover both on-site and off-site work with the Three Phases of Control and include the following for each DFOW.

1.9.1 Preparatory Phase

Notify the Contracting Officer at least two work days in advance of each preparatory phase meeting. The meeting will be conducted by the QC Manager and attended by the Project Superintendent, the CA, and the foreman responsible for the DFOW. When the DFOW will be accomplished by a subcontractor, that subcontractor's foreman must attend the preparatory phase meeting. Document the results of the preparatory phase actions in the Preparatory Phase Checklist. Perform the following prior to beginning work on each DFOW:

- a. Review each paragraph of the applicable specification sections.
- b. Review the Contract drawings.
- c. Verify that field measurements are as indicated on construction and/or shop drawings before confirming product orders, in order to minimize waste due to excessive materials.
- d. Verify that appropriate shop drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required.
- e. Review the testing plan and ensure that provisions have been made to provide the required QC testing.
- g. Examine the work area to ensure that the required preliminary work has

been completed.

- h. Coordinate the schedule of product delivery to designated prepared areas in order to minimize site storage time and potential damage to stored materials.
- i. Arrange for the return of shipping/packaging materials, such as wood pallets, where economically feasible.
- j. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data and are properly stored.
- k. Discuss specific controls used and construction methods, construction tolerances, workmanship standards, and the approach that will be used to provide quality construction by planning ahead and identifying potential problems for each DFOW.
- l. Review the APP and appropriate Activity Hazard Analysis (AHA) to ensure that applicable safety requirements are met, and that required Safety Data Sheets (SDS) are submitted.
- m. Review the Cx Plan and ensure all preliminary work items have been completed and documented.

1.9.2 Initial Phase

Notify the Contracting Officer at least two work days in advance of each initial phase. When construction crews are ready to start work on a DFOW, conduct the initial phase with the Project Superintendent, and the foreman responsible for that DFOW. Observe the initial segment of the DFOW to ensure that the work complies with Contract requirements. Document the results of the initial phase in the Initial Phase Checklist. Repeat the initial phase for each new crew to work on-site, or when acceptable levels of specified quality are not being met. Perform the following for each DFOW:

- a. Establish level of workmanship and verify that it meets the minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
- b. Resolve any workmanship issues.
- c. Ensure that testing is performed by the approved laboratory.
- d. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.
- e. Review project specific work plans (i.e. Cx, HAZMAT Abatement, Stormwater Management) to ensure all preparatory work items have been completed and documented.

1.9.3 Follow-Up Phase

Perform the following for on-going work daily, or more frequently as necessary, until the completion of each DFOW and document in the daily CQC Report:

- a. Ensure the work is in compliance with Contract requirements.

- b. Maintain the quality of workmanship required.
- c. Ensure that testing is performed by the approved laboratory.
- d. Ensure that rework items are being corrected.
- e. Assure manufacturers representatives have performed necessary inspections if required and perform safety inspections.
- f. Review the Cx Plan and ensure all work items, testing, and documentation has been completed.

1.9.4 Additional Preparatory and Initial Phases

Conduct additional preparatory and initial phases on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW is resumed after substantial period of inactivity, or if other problems develop.

1.9.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least two weeks prior to the start of the preparatory and initial phases.

1.10 SUBMITTAL REVIEW AND APPROVAL

Procedures for submission, review and approval of submittals are described in Section 01 33 00 SUBMITTAL PROCEDURES.

1.11 TESTING

Except as stated otherwise in the specification sections, perform sampling and testing required under this Contract.

1.11.1 Accreditation Requirements

Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (E 329, C 1077, D 3666, D 3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing must meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the Corporate Office.

1.11.2 Laboratory Accreditation Authorities

Laboratory Accreditation Authorities include the National Voluntary Laboratory Accreditation Program (NVLAP) administered by the National Institute of Standards and Technology at <http://ts.nist.gov/ts/htdocs/210/214/214.htm>, the American Association of State Highway and Transportation Officials (AASHTO) program at <http://www.amrl.net/amrlsitefinity/default/aap.aspx>, International Accreditation Services, Inc. (IAS) at <http://www.iasonline.org>, U. S. Army Corps of Engineers Materials Testing Center (MTC) at <http://gsl.erdc.usace.army.mil/SL/MTC/>, the American Association for

Laboratory Accreditation (A2LA) program at <http://www.a2la.org/>.

1.11.3 Capability Check

The Contracting Officer retains the right to check laboratory equipment in the proposed laboratory and the laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this Contract.

1.11.4 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results must be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Contracting Officer via the QC Manager. Furnish a summary report of field tests at the end of each month, in accordance with paragraph INFORMATION FOR THE CONTRACTING OFFICER.

1.11.5 Test Reports and Monthly Summary Report of Tests

Furnish the signed reports, certifications, and a summary report of field tests at the end of each month to the Contracting Officer. Attach a copy of the summary report to the last daily Contractor Quality Control Report of each month. Provide a copy of the signed test reports and certifications to the OMSI preparer for inclusion into the OMSI documentation.

1.12 QC CERTIFICATIONS

1.12.1 CQC Report Certification

Contain the following statement within the CQC Report: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used and work performed during this reporting period is in compliance with the contract drawings and specifications to the best of my knowledge, except as noted in this report."

1.12.2 Invoice Certification

Furnish a certificate to the Contracting Officer with each payment request, signed by the QC Manager, attesting that as-built drawings are current, coordinated and attesting that the work for which payment is requested, including stored material, is in compliance with Contract requirements.

1.12.3 Completion Certification

Upon completion of work under this Contract, the QC Manager must furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the Contract". Provide a copy of this final QC Certification for completion to the OMSI preparer for inclusion into the OMSI documentation.

1.13 COMPLETION INSPECTIONS

1.13.1 Punch-Out Inspection

Near the completion of all work or any increment thereof, established by a completion time stated in the Contract Clause entitled "Commencement, Prosecution, and Completion of Work", or stated elsewhere in the specifications, the QC Manager and the CA must conduct an inspection of the work and develop a "punch list" of items which do not conform to the approved drawings, specifications and Contract. Include in the punch list any remaining items on the "Rework Items List", which were not corrected prior to the Punch-Out Inspection. Include within the punch list the estimated date by which the deficiencies will be corrected. Provide a copy of the punch list to the Contracting Officer. The QC Manager, or staff, must make follow-on inspections to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government "Pre-Final Inspection".

1.13.2 Pre-Final Inspection

The Government and QCM will perform this inspection to verify that the facility is complete and ready to be occupied. A Government "Pre-Final Punch List" will be documented by the QCM as a result of this inspection. The QC Manager will ensure that all items on this list are corrected prior to notifying the Government that a "Final" inspection with the Client can be scheduled. Any items noted on the "Pre-Final" inspection must be corrected in a timely manner and be accomplished before the contract completion date for the work, or any particular increment thereof, if the project is divided into increments by separate completion dates.

1.13.3 Final Acceptance Inspection

Notify the Contracting Officer at least 14 calendar days prior to the date a final acceptance inspection can be held. State within the notice that all items previously identified on the pre-final punch list will be corrected and acceptable, along with any other unfinished Contract work, by the date of the final acceptance inspection. The Contractor must be represented by the QC Manager, the Project Superintendent, the CA, and others deemed necessary. Attendees for the Government will include the Contracting Officer, other FEAD/ROICC personnel, and personnel representing the Client. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the Contract Clause entitled "Inspection of Construction".

1.14 DOCUMENTATION

Maintain current and complete records of on-site and off-site QC program operations and activities.

1.14.1 Construction Documentation

Reports are required for each day that work is performed and must be attached to the Contractor Quality Control Report prepared for the same day. Maintain current and complete records of on-site and off-site QC program operations and activities. The forms identified under the paragraph "INFORMATION FOR THE CONTRACTING OFFICER" will be used. Reports are required for each day work is performed. Account for each calendar day throughout the life of the Contract. Every space on the forms must be

filled in. Use N/A if nothing can be reported in one of the spaces. The Project Superintendent and the QC Manager must prepare and sign the Contractor Production and CQC Reports, respectively. The reporting of work must be identified by terminology consistent with the construction schedule. In the "remarks" sections of the reports, enter pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered and a record of visitors to the work site, quality control problem areas, deviations from the QC Plan, construction deficiencies encountered, meetings held. For each entry in the report(s), identify the Schedule Activity No. that is associated with the entered remark.

1.14.2 Quality Control Validation

Establish and maintain the following in a series of three ring binders. Binders must be divided and tabbed as shown below. These binders must be readily available to the Contracting Officer during all business hours.

- a. All completed Preparatory and Initial Phase Checklists, arranged by specification section.
- b. All milestone inspections, arranged by Activity Number.
- c. An up-to-date copy of the Testing Plan and Log with supporting field test reports, arranged by specification section.
- d. Copies of all contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.
- e. An up-to-date copy of the Rework Items List.
- f. Maintain up-to-date copies of all punch lists issued by the QC staff to the Contractor and Sub-Contractors and all punch lists issued by the Government.
- g. Commissioning documentation including Cx checklists, schedules, tests, and reports.

1.14.3 Testing Plan and Log

As tests are performed, the CA and the QC Manager will record on the "Testing Plan and Log" the date the test was performed and the date the test results were forwarded to the Contracting Officer. Attach a copy of the updated "Testing Plan and Log" to the last daily CQC Report of each month, per the paragraph "INFORMATION FOR THE CONTRACTING OFFICER". Provide a copy of the final "Testing Plan and Log" to the OMSI preparer for inclusion into the OMSI documentation.

1.14.4 Rework Items List

The QC Manager must maintain a list of work that does not comply with the Contract, identifying what items need to be reworked, the date the item was originally discovered, the date the item will be corrected by, and the date the item was corrected. There is no requirement to report a rework item that is corrected the same day it is discovered. Attach a copy of the "Rework Items List" to the last daily CQC Report of each month. The Contractor is responsible for including those items identified by the

Contracting Officer.

1.14.5 As-Built Drawings

The QC Manager is required to ensure the as-built drawings, required by Section 01 78 00 CLOSEOUT SUBMITTALS are kept current on a daily basis and marked to show deviations which have been made from the Contract drawings. Ensure each deviation has been identified with the appropriate modifying documentation (e.g. PC No., Modification No., Request for Information No., etc.). The QC Manager must initial each revision. Upon completion of work, the QC Manager will furnish a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.15 NOTIFICATION ON NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected non-compliance with the Contract. Take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, is deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time for excess costs or damages by the Contractor.

1.16 CONSTRUCTION INDOOR AIR QUALITY (IAQ) MANAGEMENT PLAN

Submit an IAQ Management Plan within 15 days after Contract award and not less than 10 days before the preconstruction meeting. Revise and resubmit Plan as required by the Contracting Officer. Make copies of the final plan available to all workers on site. Include provisions in the Plan to meet the requirements specified below and to ensure safe, healthy air for construction workers and building occupants.

1.16.1 Requirements During Construction

Provide for evaluation of indoor Carbon Dioxide concentrations in accordance with ASTM D6245. Provide for evaluation of volatile organic compounds (VOCs) in indoor air in accordance with ASTM D6345. Use filters with a Minimum Efficiency Reporting Value (MERV) of 8 in permanently installed air handlers during construction.

1.16.1.1 Control Measures

Meet or exceed the requirements of ANSI/SMACNA 008, Chapter 3, to help minimize contamination of the building from construction activities. The five requirements of this manual which must be adhered to are described below:

- a. HVAC protection: Isolate return side of HVAC system from surrounding environment to prevent construction dust and debris from entering the duct work and spaces.
- b. Source control: Use low emitting paints and other finishes, sealants, adhesives, and other materials as specified. When available, cleaning products must have a low VOC content and be non-toxic to minimize building contamination. Utilize cleaning techniques that minimize dust generation. Cycle equipment off when not needed. Prohibit idling motor vehicles where emissions could be drawn into building. Designate

receiving/storage areas for incoming material that minimize IAQ impacts.

- c. Pathway interruption: When pollutants are generated use strategies such as 100 percent outside air ventilation or erection of physical barriers between work and non-work areas to prevent contamination.
- d. Housekeeping: Clean frequently to remove construction dust and debris. Promptly clean up spills. Remove accumulated water and keep work areas dry to discourage the growth of mold and bacteria. Take extra measures when hazardous materials are involved.
- e. Scheduling: Control the sequence of construction to minimize the absorption of VOCs by other building materials.

1.16.1.2 Moisture Contamination

- a. Remove accumulated water and keep work dry.
- b. Use dehumidification to remove moist, humid air from a work area.
- c. Do not use combustion heaters or generators inside the building.
- d. Protect porous materials from exposure to moisture.
- e. Remove and replace items which remain damp for more than a few hours.

1.16.2 Requirements after Construction

After construction ends and prior to occupancy, conduct a building flush-out or test the indoor air contaminant levels. Flush-out must be a minimum two-weeks with MERV-13 filtration media as determined by ASHRAE 52.2 at 100 percent outside air. Air contamination testing must be consistent with EPA's current Compendium of Methods for the Determination of Air Pollutants in Indoor Air. After building flush-out or testing and prior to occupancy, replace filtration media. Filtration media must have a MERV of 13 as determined by ASHRAE 52.2.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 PREPARATION

Designate receiving/storage areas for incoming material to be delivered according to installation schedule and to be placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication. Store and handle materials in a manner as to prevent loss from weather and other damage. Keep materials, products, and accessories covered and off the ground, and store in a dry, secure area. Prevent contact with material that may cause corrosion, discoloration, or staining. Protect all materials and installations from damage by the activities of other trades.

-- End of Section --

SECTION 01 50 00

TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS
05/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements Manual

1.2 DOD CONDITION OF READINESS (COR)

DOD will set the Condition of Readiness (COR) based on the weather forecast for sustained winds 50 knots (60mph or 95 km/hr) or greater. Contact the Contracting Officer for the current COR setting.

Monitor weather conditions a minimum of twice a day and take appropriate actions according to the approved Emergency Plan in the accepted Accident Prevention Plan, EM-385-1-1 Section 01 Emergency Planning and the instructions below.

Unless otherwise directed by the Contracting Officer, comply with:

- a. Condition FOUR (Sustained winds of 50 knots or greater expected within 72 hours): Normal daily jobsite cleanup and good housekeeping practices. Collect and store in piles or containers scrap lumber, waste material, and rubbish for removal and disposal at the close of each work day. Maintain the construction site including storage areas, free of accumulation of debris. Stack form lumber in neat piles less than 4 feet high. Remove all debris, trash, or objects that could become missile hazards.
- b. Condition THREE (Sustained winds of 50 knots or greater expected within 48 hours): Maintain "Condition FOUR" requirements and commence securing operations necessary for "Condition ONE" which cannot be completed within 18 hours. Cease all routine activities which might interfere with securing operations. Commence securing and stow all gear and portable equipment. Make preparations for securing buildings. Review requirements pertaining to "Condition TWO" and continue action as necessary to attain "Condition THREE" readiness.
- c. Condition TWO (Sustained winds of 50 knots or greater expected within 24 hours): Curtail or cease routine activities until securing operation is complete. Reinforce or remove form work and scaffolding. Secure machinery, tools, equipment, materials, or remove from the jobsite. Expend every effort to clear all missile hazards and loose equipment from general base areas.
- d. Condition ONE. (Sustained winds of 50 knots or greater expected within

12 hours): Secure the jobsite, and leave Government premises.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNAGE

2.1.1 Bulletin Board

Within one calendar day of mobilization on site and prior to the commencement of work activities, provide a clear weatherproof covered bulletin board not less than 36 by 48 inches in size for displaying the Equal Employment Opportunity poster, a copy of the wage decision contained in the contract, Wage Rate Information poster, Safety and Health Information as required by EM 385-1-1 Section 01 and other information approved by the Contracting Officer. Coordinate requirements herein with 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS.

2.1.2 Warning Signs

Post temporary signs, tags, and labels to give workers and the public adequate warning and caution of construction hazards according to the EM 385-1-1 Section 04. Attach signs to the perimeter fencing every 150 feet warning the public of the presence of construction hazards. Signs must require unauthorized persons to keep out of the construction site. Correct the data required by safety signs daily.

PART 3 EXECUTION

3.1 EMPLOYEE PARKING

Construction contract employees will park privately owned vehicles in an area designated by the Contracting Officer. This area will be within reasonable walking distance of the construction site. Employee parking must not interfere with existing and established parking requirements of the government installation.

3.2 TEMPORARY BULLETIN BOARD

Locate the bulletin board at the project site in a conspicuous place easily accessible to all employees, as approved by the Contracting Officer.

3.3 AVAILABILITY AND USE OF UTILITY SERVICES

3.3.1 Temporary Utilities

Provide temporary utilities required for construction. Materials may be new or used, must be adequate for the required usage, not create unsafe conditions, and not violate applicable codes and standards.

3.3.2 Meters and Temporary Connections

Provide and maintain necessary temporary connections, distribution lines, and meter bases required to measure the amount of each utility used for the purpose of determining charges. Notify the Contracting Officer, in writing, 5 working days before final electrical connection is desired so that a utilities contract can be established. The Government will make the final hot connection after inspection and approval of the Contractor's temporary wiring installation. Do not make the final electrical connection.

3.3.3 Utilities at Special Locations

- a. Reasonable amounts of utilities will be made available at the prevailing Government rates. These rates may be obtained upon application to the Commanding Officer, MCAS Cherry Point, by way of the Contracting Officer. The Contractor is responsible for making connections, providing transformers and meters, and making disconnections; and providing backflow preventer devices on connections to domestic water lines. Neither potable water nor sanitary facilities will be available at the main Contractor laydown area at MCAS Cherry Point. Under no circumstances will taps to base fire hydrants be allowed for obtaining domestic water.

3.3.4 Sanitation

- a. Provide and maintain within the construction area minimum field-type sanitary facilities approved by the Contracting Officer and periodically empty wastes into a municipal, district, or station sanitary sewage system, or remove waste to a commercial facility. Obtain approval from the system owner prior to discharge into any municipal, district, or commercial sanitary sewer system. Any penalties or fines associated with improper discharge will be the responsibility of the Contractor. Coordinate with the Contracting Officer and follow station regulations and procedures when discharging into the station sanitary sewer system. Maintain these conveniences at all times. Include provisions for pest control and elimination of odors. Government toilet facilities will not be available to Contractor's personnel.

3.3.5 Telephone

Make arrangements and pay all costs for telephone facilities desired.

3.3.6 Fire Protection

Provide temporary fire protection equipment for the protection of personnel and property during construction. Remove debris and flammable materials daily to minimize potential hazards.

3.4 CONTRACTOR'S TEMPORARY FACILITIES

Temporary facilities will meet requirements as identified in EM 385-1-1 Section 04.

3.4.1 Safety Systems

Protect the integrity of any installed safety systems or personnel safety devices. Obtain prior approval from Contracting Officer if entrance into systems serving safety devices is required. If it is temporarily necessary to remove or disable personnel safety devices in order to accomplish contract requirements, provide alternative means of protection prior to removing or disabling any permanently installed safety devices or equipment and obtain approval from the Contracting Officer.

3.4.2 Administrative Field Offices

Provide and maintain administrative field office facilities within the construction area at the designated site. Government office and warehouse facilities will not be available to the Contractor's personnel.

3.4.3 Storage Area

Construct a temporary 6 foot high chain link fence around trailers and materials. Include plastic strip inserts so that visibility through the fence is obstructed. Fence posts may be driven, in lieu of concrete bases, where soil conditions permit. Do not place or store trailers, materials, or equipment outside the fenced area unless such trailers, materials, or equipment are assigned a separate and distinct storage area by the Contracting Officer away from the vicinity of the construction site but within the installation boundaries. Trailers, equipment, or materials must not be open to public view with the exception of those items which are in support of ongoing work on any given day. Do not stockpile materials outside the fence in preparation for the next day's work. Park mobile equipment, such as tractors, wheeled lifting equipment, cranes, trucks, and like equipment within the fenced area at the end of each work day.

3.4.4 Supplemental Storage Area

Upon request, and pending availability, the Contracting Officer will designate another or supplemental area for the use and storage of trailers, equipment, and materials. This area may not be in close proximity of the construction site but will be within the installation boundaries. The area will be maintained in a clean and orderly fashion and secured if needed to protect supplies and equipment. Utilities will not be provided to this area by the Government.

3.4.5 Appearance of Trailers

- a. Trailers which are rusted, have peeling paint or are otherwise in need of repair will not be allowed on Installation property. Trailers must present a clean and neat exterior appearance and be in a state of good repair.
- b. Paint using suitable paint and maintain the temporary facilities. Failure to do so will be sufficient reason to require their removal.

3.4.6 Maintenance of Storage Area

- a. Keep fencing in a state of good repair and proper alignment. Grassed or unpaved areas, which are not established roadways, and will be traversed with construction equipment or other vehicles, will be covered with a layer of gravel as necessary to prevent rutting and the tracking of mud onto paved or established roadways, should the Contractor elect to traverse them with construction equipment or other vehicles. Mow and maintain grass located within the boundaries of the construction site for the duration of the project. Grass and vegetation along fences, buildings, under trailers, and in areas not accessible to mowers will be edged or trimmed neatly.

3.4.7 Security Provisions

Provide adequate outside security lighting at the temporary facilities. The Contractor will be responsible for the security of its own equipment.

3.4.8 Storage in Existing Buildings

The Contractor will be working in an existing building; the storage of material will not be allowed in the building.

3.4.9 Weather Protection of Temporary Facilities and Stored Materials

Take necessary precautions to ensure that roof openings and other critical openings in the building are monitored carefully. Take immediate actions required to seal off such openings when rain or other detrimental weather is imminent, and at the end of each workday. Ensure that the openings are completely sealed off to protect materials and equipment in the building from damage.

3.4.9.1 Building and Site Storm Protection

When a warning of gale force winds is issued, take precautions to minimize danger to persons, and protect the work and nearby Government property. Precautions must include, but are not limited to, closing openings; removing loose materials, tools and equipment from exposed locations; and removing or securing scaffolding and other temporary work. Close openings in the work when storms of lesser intensity pose a threat to the work or any nearby Government property.

3.5 TEMPORARY PROJECT SAFETY FENCING

As soon as practicable, but not later than 15 days after the date established for commencement of work, furnish and erect temporary project safety fencing at the work site. Maintain the safety fencing during the life of the contract and, upon completion and acceptance of the work, remove from the work site.

3.6 CLEANUP

Remove construction debris, waste materials, packaging material and the like from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways must be cleaned away. Store any salvageable materials resulting from demolition activities within the fenced area described above or at the supplemental storage area. Neatly stack stored materials not in trailers, whether new or salvaged.

3.7 RESTORATION OF STORAGE AREA

Upon completion of the project remove the bulletin board, signs, barricades, haul roads, and any other temporary products from the site. After removal of trailers, materials, and equipment from within the fenced area, remove the fence. Restore areas used during the performance of the contract to the original or better condition. Remove gravel used to traverse grassed areas and restore the area to its original condition, including top soil and seeding as necessary.

-- End of Section --

SECTION 01 57 19

TEMPORARY ENVIRONMENTAL CONTROLS

11/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.120	Hazardous Waste Operations and Emergency Response
40 CFR 112	Oil Pollution Prevention
40 CFR 241	Guidelines for Disposal of Solid Waste
40 CFR 243	Guidelines for the Storage and Collection of Residential, Commercial, and Institutional Solid Waste
40 CFR 258	Subtitle D Landfill Requirements
40 CFR 260	Hazardous Waste Management System: General
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 261.7	Residues of Hazardous Waste in Empty Containers
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 262.31	Standards Applicable to Generators of Hazardous Waste-Labeling
40 CFR 262.34	Standards Applicable to Generators of Hazardous Waste-Accumulation Time
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 266	Standards for the Management of Specific Hazardous Wastes and Specific Types of

	Hazardous Waste Management Facilities
40 CFR 268	Land Disposal Restrictions
40 CFR 273	Standards For Universal Waste Management
40 CFR 273.2	Standards for Universal Waste Management - Batteries
40 CFR 273.4	Standards for Universal Waste Management - Mercury Containing Equipment
40 CFR 273.5	Standards for Universal Waste Management - Lamps
40 CFR 279	Standards for the Management of Used Oil
40 CFR 300	National Oil and Hazardous Substances Pollution Contingency Plan
40 CFR 300.125	National Oil and Hazardous Substances Pollution Contingency Plan - Notification and Communications
40 CFR 355	Emergency Planning and Notification
40 CFR 403	General Pretreatment Regulations for Existing and New Sources of Pollution
40 CFR 50	National Primary and Secondary Ambient Air Quality Standards
40 CFR 60	Standards of Performance for New Stationary Sources
40 CFR 63	National Emission Standards for Hazardous Air Pollutants for Source Categories
40 CFR 64	Compliance Assurance Monitoring
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
49 CFR 178	Specifications for Packagings

1.2 DEFINITIONS

1.2.1 Class I and II Ozone Depleting Substance (ODS)

Class I ODS is defined in Section 602(a) of The Clean Air Act. A list of Class I ODS can be found on the EPA website at the following weblink.

<http://www.epa.gov/ozone/science/ods/classone.html>.

Class II ODS is defined in Section 602(s) of The Clean Air Act. A list of Class II ODS can be found on the EPA website at the following weblink.

<http://www.epa.gov/ozone/science/ods/classtwo.html>.

1.2.2 Contractor Generated Hazardous Waste

Contractor generated hazardous waste is materials that, if abandoned or disposed of, may meet the definition of a hazardous waste. These waste streams would typically consist of material brought on site by the Contractor to execute work, but are not fully consumed during the course of construction. Examples include, but are not limited to, excess paint thinners (i.e. methyl ethyl ketone, toluene), waste thinners, excess paints, excess solvents, waste solvents, excess pesticides, and contaminated pesticide equipment rinse water.

1.2.3 Electronics Waste

Electronics waste is discarded electronic devices intended for salvage, recycling, or disposal.

1.2.4 Environmental Pollution and Damage

Environmental pollution and damage is the presence of chemical, physical, or biological elements or agents which adversely affect human health or welfare; unfavorably alter ecological balances of importance to human life; affect other species of importance to humankind; or degrade the environment aesthetically, culturally or historically.

1.2.5 Environmental Protection

Environmental protection is the prevention/control of pollution and habitat disruption that may occur to the environment during construction. The control of environmental pollution and damage requires consideration of land, water, and air; biological and cultural resources; and includes management of visual aesthetics; noise; solid, chemical, gaseous, and liquid waste; radiant energy and radioactive material as well as other pollutants.

1.2.6 Hazardous Debris

As defined in paragraph SOLID WASTE, debris that contains listed hazardous waste (either on the debris surface, or in its interstices, such as pore structure) in accordance with 40 CFR 261. Hazardous debris also includes debris that exhibits a characteristic of hazardous waste in accordance with 40 CFR 261.

1.2.7 Hazardous Materials

Hazardous materials as defined in 49 CFR 171 and listed in 49 CFR 172.

Hazardous material is any material that: Is regulated as a hazardous material in accordance with 49 CFR 173; or requires a Safety Data Sheet (SDS) in accordance with 29 CFR 1910.120; or during end use, treatment, handling, packaging, storage, transportation, or disposal meets or has components that meet or have potential to meet the definition of a hazardous waste as defined by 40 CFR 261 Subparts A, B, C, or D. Designation of a material by this definition, when separately regulated or

controlled by other sections or directives, does not eliminate the need for adherence to that hazard-specific guidance which takes precedence over this section for "control" purposes. Such material includes ammunition, weapons, explosive actuated devices, propellants, pyrotechnics, chemical and biological warfare materials, medical and pharmaceutical supplies, medical waste and infectious materials, bulk fuels, radioactive materials, and other materials such as asbestos, mercury, and polychlorinated biphenyls (PCBs).

1.2.8 Hazardous Waste

Hazardous Waste is any material that meets the definition of a solid waste and exhibit a hazardous characteristic (ignitability, corrosivity, reactivity, or toxicity) as specified in 40 CFR 261, Subpart C, or contains a listed hazardous waste as identified in 40 CFR 261, Subpart D.

1.2.9 Land Application

Land Application means spreading or spraying discharge water at a rate that allows the water to percolate into the soil. No sheeting action, soil erosion, discharge into storm sewers, discharge into defined drainage areas, or discharge into the "waters of the United States" must occur. Comply with federal, state, and local laws and regulations.

1.2.10 Municipal Separate Storm Sewer System (MS4) Permit

MS4 permits are those held by installations to obtain NPDES permit coverage for their stormwater discharges.

1.2.11 National Pollutant Discharge Elimination System (NPDES)

The NPDES permit program controls water pollution by regulating point sources that discharge pollutants into waters of the United States.

1.2.12 Oily Waste

Oily waste are those materials that are, or were, mixed with Petroleum, Oils, and Lubricants (POLs) and have become separated from that POLs. Oily wastes also means materials, including wastewaters, centrifuge solids, filter residues or sludges, bottom sediments, tank bottoms, and sorbents which have come into contact with and have been contaminated by, POLs and may be appropriately tested and discarded in a manner which is in compliance with other state and local requirements.

This definition includes materials such as oily rags, "kitty litter" sorbent clay and organic sorbent material. These materials may be land filled provided that: It is not prohibited in other state regulations or local ordinances; the amount generated is "de minimus" (a small amount); it is the result of minor leaks or spills resulting from normal process operations; and free-flowing oil has been removed to the practicable extent possible. Large quantities of this material, generated as a result of a major spill or in lieu of proper maintenance of the processing equipment, are a solid waste. As a solid waste, perform a hazardous waste determination prior to disposal. As this can be an expensive process, it is recommended that this type of waste be minimized through good housekeeping practices and employee education.

1.2.13 Regulated Waste

Regulated waste are solid wastes that have specific additional federal, state, or local controls for handling, storage, or disposal.

1.2.14 Solid Waste

Solid waste is a solid, liquid, semi-solid or contained gaseous waste. A solid waste can be a hazardous waste, non-hazardous waste, or non-Resource Conservation and Recovery Act (RCRA) regulated waste. Types of solid waste typically generated at construction sites may include:

1.2.14.1 Debris

Debris is non-hazardous solid material generated during the construction, demolition, or renovation of a structure that exceeds 2.5-inch particle size that is: a manufactured object; plant or animal matter; or natural geologic material (for example, cobbles and boulders), broken or removed concrete, masonry, and rock asphalt paving; ceramics; roofing paper and shingles. Inert materials may be reinforced with or contain ferrous wire, rods, accessories and weldments. A mixture of debris and other material such as soil or sludge is also subject to regulation as debris if the mixture is comprised primarily of debris by volume, based on visual inspection.

1.2.14.2 Material not regulated as solid waste

Material not regulated as solid waste is nuclear source or byproduct materials regulated under the Federal Atomic Energy Act of 1954 as amended; suspended or dissolved materials in domestic sewage effluent or irrigation return flows, or other regulated point source discharges; regulated air emissions; and fluids or wastes associated with natural gas or crude oil exploration or production.

1.2.14.3 Non-Hazardous Waste

Non-hazardous waste is waste that is excluded from, or does not meet, hazardous waste criteria in accordance with 40 CFR 263.

1.2.14.4 Recyclables

Recyclables are materials, equipment and assemblies such as doors, windows, door and window frames, plumbing fixtures, glazing and mirrors that are recovered and sold as recyclable, wiring, insulated/non-insulated copper wire cable, wire rope, and structural components. It also includes commercial-grade refrigeration equipment with Freon removed, household appliances where the basic material content is metal, clean polyethylene terephthalate bottles, cooking oil, used fuel oil, textiles, high-grade paper products and corrugated cardboard, stackable pallets in good condition, clean crating material, and clean rubber/vehicle tires. Metal meeting the definition of lead contaminated or lead based paint contaminated may be included as recyclable if sold to a scrap metal company. Paint cans that meet the definition of empty containers in accordance with 40 CFR 261.7 may be included as recyclable if sold to a scrap metal company.

1.2.14.5 Scrap Metal

This includes scrap and excess ferrous and non-ferrous metals such as

reinforcing steel, structural shapes, pipe, and wire that are recovered or collected and disposed of as scrap. Scrap metal meeting the definition of hazardous material or hazardous waste is not included.

1.2.14.6 Wood

Wood is dimension and non-dimension lumber, plywood, chipboard, hardboard. Treated or painted wood that meets the definition of lead contaminated or lead based contaminated paint is not included. Treated wood includes, but is not limited to, lumber, utility poles, crossties, and other wood products with chemical treatment.

1.2.15 Surface Discharge

Surface discharge means discharge of water into drainage ditches, storm sewers, creeks or "waters of the United States". Surface discharges are discrete, identifiable sources and require a permit from the governing agency. Comply with federal, state, and local laws and regulations.

1.2.16 Wastewater

Wastewater is the used water and solids from a community that flow to a treatment plant.

1.2.16.1 Stormwater

Stormwater is any precipitation in an urban or suburban area that does not evaporate or soak into the ground, but instead collects and flows into storm drains, rivers, and streams.

1.2.17 Waters of the United States

Waters of the United States means Federally jurisdictional waters, including wetlands, that are subject to regulation under Section 404 of the Clean Water Act or navigable waters, as defined under the Rivers and Harbors Act.

1.2.18 Wetlands

Wetlands are those areas that are inundated or saturated by surface or groundwater at a frequency and duration sufficient to support, and that under normal circumstances do support, a prevalence of vegetation typically adapted for life in saturated soil conditions.

1.2.19 Universal Waste

The universal waste regulations streamline collection requirements for certain hazardous wastes in the following categories: batteries, pesticides, mercury-containing equipment (for example, thermostats), and lamps (for example, fluorescent bulbs). The rule is designed to reduce hazardous waste in the municipal solid waste (MSW) stream by making it easier for universal waste handlers to collect these items and send them for recycling or proper disposal. These regulations can be found at 40 CFR 273.

1.3 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Solid Waste Management Permit
Regulatory Notifications
Environmental Protection Plan
Employee Training Records

SD-06 Test Reports

Solid Waste Management Report

SD-07 Certificates

Employee Training Records
ECATTS Certificate Of Completion

SD-11 Closeout Submittals

Waste Determination Documentation
Disposal Documentation for Hazardous and Regulated Waste
Assembled Employee Training Records
Solid Waste Management Permit
Solid Waste Management Report
Contractor Hazardous Material Inventory Log
Hazardous Waste/Debris Management
Regulatory Notifications
Sales Documentation
Contractor Certification

1.4 ENVIRONMENTAL PROTECTION REQUIREMENTS

Provide and maintain, during the life of the contract, environmental protection as defined. Plan for and provide environmental protective measures to control pollution that develops during construction practice. Plan for and provide environmental protective measures required to correct conditions that develop during the construction of permanent or temporary environmental features associated with the project. Protect the environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire duration of this Contract. Comply with federal, state, and local regulations pertaining to the environment, including water, air, solid waste, hazardous waste and substances, oily substances, and noise pollution.

Tests and procedures assessing whether construction operations comply with Applicable Environmental Laws may be required. Analytical work must be performed by qualified laboratories; and where required by law, the laboratories must be certified.

1.4.1 Training in Environmental Compliance Assessment Training and Tracking System (ECATTS)

1.4.1.1 Personnel Requirements

The Environmental Manager is responsible for environmental compliance on projects. The Environmental Manager must complete applicable ECATTS training modules (installation specific or general) prior to starting respective portions of on-site work under this Contract. If personnel changes occur for any of these positions after starting work, replacement

personnel must complete applicable ECATTS training within 14 days of assignment to the project.

1.4.1.2 Certification

Submit an ECATTS certificate of completion for personnel who have completed the required ECATTS training. This training is web-based and can be accessed from any computer with Internet access using the following instructions.

Register for NAVFAC Environmental Compliance Training and Tracking System, by logging on to <https://environmentaltraining.ecatts.com/>. Obtain the password for registration from the Contracting Officer.

1.4.1.3 Refresher Training

This training has been structured to allow contractor personnel to receive credit under this contract and to carry forward credit to future contracts. Ensure the Environmental Manager review their training plans for new modules or updated training requirements prior to beginning work. Some training modules are tailored for specific state regulatory requirements; therefore, Contractors working in multiple states will be required to retake modules tailored to the state where the contract work is being performed.

1.4.2 Conformance with the Environmental Management System

Perform work under this contract consistent with the policy and objectives identified in the installation's Environmental Management System (EMS). Perform work in a manner that conforms to objectives and targets of the environmental programs and operational controls identified by the EMS. Support Government personnel when environmental compliance and EMS audits are conducted by escorting auditors at the Project site, answering questions, and providing proof of records being maintained. Provide monitoring and measurement information as necessary to address environmental performance relative to environmental, energy, and transportation management goals. In the event an EMS nonconformance or environmental noncompliance associated with the contracted services, tasks, or actions occurs, take corrective and preventative actions. In addition, employees must be aware of their roles and responsibilities under the installation EMS and of how these EMS roles and responsibilities affect work performed under the contract.

Coordinate with the installation's EMS coordinator to identify training needs associated with environmental aspects and the EMS, and arrange training or take other action to meet these needs. Provide training documentation to the Contracting Officer. The Installation Environmental Office will retain associated environmental compliance records. Make EMS Awareness training completion certificates available to Government auditors during EMS audits and include the certificates in the Employee Training Records. See paragraph EMPLOYEE TRAINING RECORDS.

1.5 QUALITY ASSURANCE

1.5.1 Regulatory Notifications

Provide regulatory notification requirements in accordance with federal, state and local regulations. In cases where the Government will also provide public notification (such as stormwater permitting), coordinate

with the Contracting Officer. Submit copies of regulatory notifications to the Contracting Officer at least 15 days prior to commencement of work activities. Typically, regulatory notifications must be provided for the following (this listing is not all-inclusive): demolition, renovation, NPDES defined site work, construction, removal or use of a permitted air emissions source, and remediation of controlled substances (asbestos, hazardous waste, lead paint).

1.5.2 Environmental Brief

Attend an environmental brief to be included in the preconstruction meeting. Provide the following information: types, quantities, and use of hazardous materials that will be brought onto the installation; and types and quantities of wastes/wastewater that may be generated during the Contract. Discuss the results of the Preconstruction Survey at this time.

Prior to initiating any work on site, meet with the Contracting Officer and installation Environmental Office to discuss the proposed Environmental Protection Plan (EPP). Develop a mutual understanding relative to the details of environmental protection, including measures for protecting natural and cultural resources, required reports, required permits, permit requirements (such as mitigation measures), and other measures to be taken.

1.5.3 Employee Training Records

Prepare and maintain Employee Training Records throughout the term of the contract meeting applicable 40 CFR requirements. Provide Employee Training Records in the Environmental Records Binder. Ensure every employee completes a program of classroom instruction or on-the-job training that teaches them to perform their duties in a way that ensures compliance with federal, state and local regulatory requirements for RCRA Large Quantity Generator. Provide a Position Description for each employee, by subcontractor, based on the Davis-Bacon Wage Rate designation or other equivalent method, evaluating the employee's association with hazardous and regulated wastes. This Position Description will include training requirements as defined in 40 CFR 265 for a Large Quantity Generator facility. Submit these Assembled Employee Training Records to the Contracting Officer at the conclusion of the project, unless otherwise directed.

Train personnel to meet EPA and state requirements. Conduct environmental protection/pollution control meetings for personnel prior to commencing construction activities. Conduct additional meetings for new personnel and when site conditions change. Include in the training and meeting agenda: methods of detecting and avoiding pollution; familiarization with statutory and contractual pollution standards; installation and care of devices, vegetative covers, and instruments required for monitoring purposes to ensure adequate and continuous environmental protection/pollution control; anticipated hazardous or toxic chemicals or wastes, and other regulated contaminants; recognition and protection of archaeological sites, artifacts, waters of the United States, and endangered species and their habitat that are known to be in the area.

1.5.4 Non-Compliance Notifications

The Contracting Officer will notify the Contractor in writing of any observed noncompliance with federal, state or local environmental laws or regulations, permits, and other elements of the Contractor's EPP. After receipt of such notice, inform the Contracting Officer of the proposed

corrective action and take such action when approved by the Contracting Officer. The Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No time extensions will be granted or equitable adjustments allowed for any such suspensions. This is in addition to any other actions the Contracting Officer may take under the contract, or in accordance with the Federal Acquisition Regulation or Federal Law.

1.6 ENVIRONMENTAL PROTECTION PLAN

The purpose of the EPP is to present an overview of known or potential environmental issues that must be considered and addressed during construction. Incorporate construction related objectives and targets from the installation's EMS into the EPP. Include in the EPP measures for protecting natural and cultural resources, required reports, and other measures to be taken. Meet with the Contracting Officer or Contracting Officer Representative to discuss the EPP and develop a mutual understanding relative to the details for environmental protection including measures for protecting natural resources, required reports, and other measures to be taken. Submit the EPP within 15 days after notice to proceed and not less than 10 days before the preconstruction meeting. Revise the EPP throughout the project to include any reporting requirements, changes in site conditions, or contract modifications that change the project scope of work in a way that could have an environmental impact. No requirement in this section will relieve the Contractor of any applicable federal, state, and local environmental protection laws and regulations. During Construction, identify, implement, and submit for approval any additional requirements to be included in the EPP. Maintain the current version onsite.

The EPP includes, but is not limited to, the following elements:

1.6.1 General Overview and Purpose

1.6.1.1 Descriptions

A brief description of each specific plan required by environmental permit or elsewhere in this Contract such as spill control plan, solid waste management plan, air pollution control plan, contaminant prevention plan, Non-Hazardous Solid Waste Disposal Plan.

1.6.1.2 Duties

The duties and level of authority assigned to the person(s) on the job site who oversee environmental compliance, such as who is responsible for adherence to the EPP, who is responsible for spill cleanup and training personnel on spill response procedures, who is responsible for manifesting hazardous waste to be removed from the site (if applicable), and who is responsible for training the Contractor's environmental protection personnel.

1.6.1.3 Procedures

A copy of any standard or project-specific operating procedures that will be used to effectively manage and protect the environment on the project site.

1.6.1.4 Communications

Communication and training procedures that will be used to convey environmental management requirements to Contractor employees and subcontractors.

1.6.1.5 Contact Information

Emergency contact information contact information (office phone number, cell phone number, and e-mail address).

1.6.2 General Site Information

1.6.2.1 Drawings

Drawings showing locations of proposed temporary excavations or embankments for haul roads, stream crossings, jurisdictional wetlands, material storage areas, structures, sanitary facilities, storm drains and conveyances, and stockpiles of excess soil.

1.6.2.2 Work Area

Work area plan showing the proposed activity in each portion of the area and identify the areas of limited use or nonuse. Include measures for marking the limits of use areas, including methods for protection of features to be preserved within authorized work areas and methods to control runoff and to contain materials on site, and a traffic control plan.

1.6.2.3 Documentation

A letter signed by an officer of the firm appointing the Environmental Manager and stating that person is responsible for managing and implementing the Environmental Program as described in this contract. Include in this letter the Environmental Manager's authority to direct the removal and replacement of non-conforming work.

1.6.3 Management of Natural Resources

- a. Land resources
- b. Tree protection
- c. Replacement of damaged landscape features
- d. Temporary construction
- e. Stream crossings
- f. Fish and wildlife resources
- g. Wetland areas

1.6.4 Protection of the Environment from Waste Derived from Contractor Operations

Control and disposal of solid and sanitary waste. Control and disposal of hazardous waste.

This item consist of the management procedures for hazardous waste to be generated. The elements of those procedures will coincide with the Installation Hazardous Waste Management Plan. The Contracting Officer will provide a copy of the Installation Hazardous Waste Management Plan. As a minimum, include the following:

- a. List of the types of hazardous wastes expected to be generated

- b. Procedures to ensure a written waste determination is made for appropriate wastes that are to be generated
- c. Sampling/analysis plan, including laboratory method(s) that will be used for waste determinations and copies of relevant laboratory certifications
- d. Methods and proposed locations for hazardous waste accumulation/storage (that is, in tanks or containers)
- e. Management procedures for storage, labeling, transportation, and disposal of waste (treatment of waste is not allowed unless specifically noted)
- f. Management procedures and regulatory documentation ensuring disposal of hazardous waste complies with Land Disposal Restrictions (40 CFR 268)
- g. Management procedures for recyclable hazardous materials such as lead-acid batteries, used oil, and similar
- h. Used oil management procedures in accordance with 40 CFR 279; Hazardous waste minimization procedures
- i. Plans for the disposal of hazardous waste by permitted facilities; and Procedures to be employed to ensure required employee training records are maintained.

1.6.5 Prevention of Releases to the Environment

Procedures to prevent releases to the environment

Notifications in the event of a release to the environment

1.6.6 Regulatory Notification and Permits

List what notifications and permit applications must be made. Some permits require up to 180 days to obtain. Demonstrate that those permits have been obtained or applied for by including copies of applicable environmental permits. The EPP will not be approved until the permits have been obtained.

1.6.7 Clean Air Act Compliance

1.6.7.1 Pollution Generating Equipment

Identify air pollution generating equipment or processes that may require federal, state, or local permits under the Clean Air Act. Determine requirements based on any current installation permits and the impacts of the project. Provide a list of all fixed or mobile equipment, machinery or operations that could generate air emissions during the project to the Installation Environmental Office (Air Program Manager).

1.6.7.2 Stationary Internal Combustion Engines

Identify portable and stationary internal combustion engines that will be supplied, used or serviced. Comply with 40 CFR 60 Subpart IIII, 40 CFR 60 Subpart JJJJ, 40 CFR 63 Subpart ZZZZ, and local regulations as applicable. At minimum, include the make, model, serial number, manufacture date, size (engine brake horsepower), and EPA emission certification status of each

engine. Maintain applicable records and log hours of operation and fuel use. Logs must include reasons for operation and delineate between emergency and non-emergency operation.

1.6.7.3 Refrigerants

Identify management practices to ensure that heating, ventilation, and air conditioning (HVAC) work involving refrigerants complies with 40 CFR 82 requirements. Technicians must be certified, maintain copies of certification on site, use certified equipment and log work that requires the addition or removal of refrigerant. Any refrigerant reclaimed is the property of the Government, coordinate with the Installation Environmental Office to determine the appropriate turn in location.

1.6.7.4 Air Pollution-engineering Processes

Identify planned air pollution-generating processes and management control measures (including, but not limited to, spray painting, abrasive blasting, demolition, material handling, fugitive dust, and fugitive emissions). Log hours of operations and track quantities of materials used.

1.6.7.5 Compliant Materials

Provide the Government a list of and SDSs for all hazardous materials proposed for use on site. Materials must be compliant with all Clean Air Act regulations for emissions including solvent and volatile organic compound contents, and applicable National Emission Standards for Hazardous Air Pollutants requirements. The Government may alter or limit use of specific materials as needed to meet installation permit requirements for emissions.

1.7 LICENSES AND PERMITS

Obtain licenses and permits required for the construction of the project and in accordance with FAR 52.236-7. Notify the Government of all general use permitted equipment the Contractor plans to use on site. This paragraph supplements the Contractor's responsibility under FAR 52.236-7.

1.8 ENVIRONMENTAL RECORDS BINDER

Maintain on-site a separate three-ring Environmental Records Binder and submit at the completion of the project. Make separate parts within the binder that correspond to each submittal listed under paragraph CLOSEOUT SUBMITTALS in this section.

1.9 SOLID WASTE MANAGEMENT PERMIT

Provide the Contracting Officer with written notification of the quantity of anticipated solid waste or debris that is anticipated or estimated to be generated by construction. Include in the report the locations where various types of waste will be disposed or recycled. Include letters of acceptance from the receiving location or as applicable; submit one copy of the receiving location state and local Solid Waste Management Permit or license showing such agency's approval of the disposal plan before transporting wastes off Government property.

1.9.1 Solid Waste Management Report

Monthly, submit a solid waste disposal report to the Contracting Officer.

For each waste, the report will state the classification (using the definitions provided in this section), amount, location, and name of the business receiving the solid waste.

1.10 FACILITY HAZARDOUS WASTE GENERATOR STATUS

Marine Corps Air Station Cherry Point is designated as a Large Quantity Generator. Meet the regulatory requirements of this generator designation for any work conducted within the boundaries of this Installation. Comply with provisions of federal, state, and local regulatory requirements applicable to this generator status regarding training and storage, handling, and disposal of construction derived wastes.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 STORMWATER

Do not discharge stormwater from construction sites to the sanitary sewer. If the water is noted or suspected of being contaminated, it may only be released to the storm drain system if the discharge is specifically permitted. Obtain authorization in advance from the Installation Environmental Office for any release of contaminated water.

3.1.1 Contractor Facilities and Work Areas

Place field offices, staging areas, stockpile storage, and temporary buildings in areas designated on the drawings or as directed by the Contracting Officer. Move or relocate the Contractor facilities only when approved by the Government. Provide erosion and sediment controls for onsite borrow and spoil areas to prevent sediment from entering nearby waters. Control temporary excavation and embankments for plant or work areas to protect adjacent areas.

3.2 SURFACE AND GROUNDWATER

3.2.1 Waters of the United States

Do not enter, disturb, destroy, or allow discharge of contaminants into waters of the United States.

3.3 AIR RESOURCES

Equipment operation, activities, or processes will be in accordance with 40 CFR 64 and state air emission and performance laws and standards.

3.3.1 Burning

Burning is prohibited on the Government premises.

3.3.2 Class I and II ODS Prohibition

Class I and II ODS are Government property and must be returned to the Government for appropriate management. Coordinate with the Installation Environmental Office to determine the appropriate location for turn in of all reclaimed refrigerant.

3.3.3 Accidental Venting of Refrigerant

Accidental venting of a refrigerant is a release and must be reported immediately to the Contracting Officer.

3.3.4 EPA Certification Requirements

Heating and air conditioning technicians must be certified through an EPA-approved program. Maintain copies of certifications at the employees' places of business; technicians must carry certification wallet cards, as provided by environmental law.

3.3.5 Dust Control

Keep dust down at all times, including during nonworking periods. Dry power brooming will not be permitted. Instead, use vacuuming, wet mopping, wet sweeping, or wet power brooming. Air blowing will be permitted only for cleaning nonparticulate debris such as steel reinforcing bars. Only wet cutting will be permitted for cutting concrete blocks, concrete, and bituminous concrete. Do not unnecessarily shake bags of cement, concrete mortar, or plaster.

3.3.5.1 Particulates

Dust particles, aerosols and gaseous by-products from construction activities, and processing and preparation of materials (such as from asphaltic batch plants) must be controlled at all times, including weekends, holidays, and hours when work is not in progress. Maintain excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and other work areas within or outside the project boundaries free from particulates that would exceed 40 CFR 50, state, and local air pollution standards or that would cause a hazard or a nuisance. Sprinkling, chemical treatment of an approved type, baghouse, scrubbers, electrostatic precipitators, or other methods will be permitted to control particulates in the work area. Sprinkling, to be efficient, must be repeated to keep the disturbed area damp. Provide sufficient, competent equipment available to accomplish these tasks. Perform particulate control as the work proceeds and whenever a particulate nuisance or hazard occurs. Comply with state and local visibility regulations.

3.3.5.2 Abrasive Blasting

Blasting operations cannot be performed without prior approval of the Installation Air Program Manager. The use of silica sand is prohibited in sandblasting.

Provide tarpaulin drop cloths and windscreens to enclose abrasive blasting operations to confine and collect dust, abrasive agent, paint chips, and other debris.

3.3.6 Odors

Control odors from construction activities. The odors must be in compliance with state regulations and local ordinances and may not constitute a health hazard.

3.4 WASTE MINIMIZATION

Minimize the use of hazardous materials and the generation of waste. Include procedures for pollution prevention/ hazardous waste minimization in the Hazardous Waste Management Section of the EPP. Obtain a copy of the installation's Pollution Prevention/Hazardous Waste Minimization Plan for reference material when preparing this part of the EPP. If no written plan exists, obtain information by contacting the Contracting Officer. Describe the anticipated types of the hazardous materials to be used in the construction when requesting information.

3.4.1 Salvage, Reuse and Recycle

Identify anticipated materials and waste for salvage, reuse, and recycling. Describe actions to promote material reuse, resale or recycling. To the extent practicable, all scrap metal must be sent for reuse or recycling and will not be disposed of in a landfill.

Include the name, physical address, and telephone number of the hauler, if transported by a franchised solid waste hauler. Include the destination and, unless exempted, provide a copy of the state or local permit (cover) or license for recycling.

3.4.2 Nonhazardous Solid Waste Diversion Report

Maintain an inventory of nonhazardous solid waste diversion and disposal of construction and demolition debris. Submit a report to the Contracting Officer on the first working day after each fiscal year quarter, starting the first quarter that nonhazardous solid waste has been generated. Include the following in the report:

Construction and Demolition (C&D) Debris Disposed	(____) cubic yards or tons, as appropriate
C&D Debris Recycled	(____) cubic yards or tons, as appropriate
Total C&D Debris Generated	(____) cubic yards or tons, as appropriate
Waste Sent to Waste-To-Energy Incineration Plant (This amount should not be included in the recycled amount)	(____) cubic yards or tons, as appropriate

3.5 WASTE MANAGEMENT AND DISPOSAL

3.5.1 Waste Determination Documentation

Complete a Waste Determination form (provided at the pre-construction conference) for Contractor-derived wastes to be generated. All potentially hazardous solid waste streams that are not subject to a specific exclusion or exemption from the hazardous waste regulations (e.g. scrap metal, domestic sewage) or subject to special rules, (lead-acid batteries and precious metals) must be characterized in accordance with the requirements of 40 CFR 261 or corresponding applicable state or local regulations. Base

waste determination on user knowledge of the processes and materials used, and analytical data when necessary. Consult with the Installation environmental staff for guidance on specific requirements. Attach support documentation to the Waste Determination form. As a minimum, provide a Waste Determination form for the following waste (this listing is not inclusive): oil- and latex -based painting and caulking products, solvents, adhesives, aerosols, petroleum products, and containers of the original materials.

3.5.2 Solid Waste Management

3.5.2.1 Solid Waste Management Report

Provide copies of the waste handling facilities' weight tickets, receipts, bills of sale, and other sales documentation. In lieu of sales documentation, a statement indicating the disposal location for the solid waste that is signed by an employee authorized to legally obligate or bind the firm may be submitted. The Contractor certification must include the receiver's tax identification number and business, EPA or state registration number, along with the receiver's delivery and business addresses and telephone numbers. For each solid waste retained for the Contractor's own use, submit the information previously described in this paragraph on the solid waste disposal report. Prices paid or received do not have to be reported to the Contracting Officer unless required by other provisions or specifications of this Contract or public law.

3.5.2.2 Control and Management of Solid Wastes

Pick up solid wastes, and place in covered containers that are regularly emptied. Do not prepare or cook food on the project site. Prevent contamination of the site or other areas when handling and disposing of wastes. At project completion, leave the areas clean. Employ segregation measures so that no hazardous or toxic waste will become co-mingled with non-hazardous solid waste. Transport solid waste off Government property and dispose of it in compliance with 40 CFR 260, state, and local requirements for solid waste disposal. A Subtitle D RCRA permitted landfill is the minimum acceptable offsite solid waste disposal option. Verify that the selected transporters and disposal facilities have the necessary permits and licenses to operate. Solid waste disposal offsite must comply with most stringent local, state, and federal requirements, including 40 CFR 241, 40 CFR 243, and 40 CFR 258.

Manage hazardous material used in construction, including but not limited to, aerosol cans, waste paint, cleaning solvents, contaminated brushes, and used rags, in accordance with 49 CFR 173.

3.5.3 Control and Management of Hazardous Waste

Do not dispose of hazardous waste on Government property. Do not discharge any waste to a sanitary sewer, storm drain, or to surface waters or conduct waste treatment or disposal on Government property without written approval of the Contracting Officer.

3.5.3.1 Hazardous Waste/Debris Management

Identify construction activities that will generate hazardous waste or debris. Provide a documented waste determination for resultant waste streams. Identify, label, handle, store, and dispose of hazardous waste or debris in accordance with federal, state, and local regulations, including

40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, 40 CFR 265, 40 CFR 266, and 40 CFR 268.

Manage hazardous waste in accordance with the approved Hazardous Waste Management Section of the EPP. Store hazardous wastes in approved containers in accordance with 49 CFR 173 and 49 CFR 178. Hazardous waste generated within the confines of Government facilities is identified as being generated by the Government. Prior to removal of any hazardous waste from Government property, hazardous waste manifests must be signed by personnel from the Installation Environmental Office. Do not bring hazardous waste onto Government property. Provide the Contracting Officer with a copy of waste determination documentation for any solid waste streams that have any potential to be hazardous waste or contain any chemical constituents listed in 40 CFR 372-SUBPART D.

3.5.3.2 Waste Storage/Satellite Accumulation/90 Day Storage Areas

Accumulate hazardous waste at satellite accumulation points and in compliance with 40 CFR 262.34 and applicable state or local regulations. Individual waste streams will be limited to 55 gallons of accumulation (or 1 quart for acutely hazardous wastes). If the Contractor expects to generate hazardous waste at a rate and quantity that makes satellite accumulation impractical, the Contractor may request a temporary 90 day accumulation point be established. Submit a request in writing to the Contracting Officer and provide the following information (Attach Site Plan to the Request):

Contract Number	(_____)
Contractor	(_____)
Haz/Waste or Regulated Waste POC	(_____)
Phone Number	(_____)
Type of Waste	(_____)
Source of Waste	(_____)
Emergency POC	(_____)
Phone Number	(_____)
Location of the Site	(_____)

Attach a Waste Determination form for the expected waste streams. Allow 10 working days for processing this request. Additional compliance requirements (e.g. training and contingency planning) that may be required are the responsibility of the Contractor. Barricade the designated area where waste is being stored and post a sign identifying as follows:

"DANGER - UNAUTHORIZED PERSONNEL KEEP OUT"

3.5.3.3 Hazardous Waste Disposal

3.5.3.3.1 Responsibilities for Contractor's Disposal

Provide hazardous waste manifest to the Installations Environmental Office for review, approval, and signature prior to shipping waste off Government property.

3.5.3.3.1.1 Services

Provide service necessary for the final treatment or disposal of the hazardous material or waste in accordance with 40 CFR 260, local, and state, laws and regulations, and the terms and conditions of the Contract within 60 days after the materials have been generated. These services include necessary personnel, labor, transportation, packaging, detailed analysis (if required for disposal or transportation, include manifesting or complete waste profile sheets, equipment, and compile documentation).

3.5.3.3.1.2 Samples

Obtain a representative sample of the material generated for each job done to provide waste stream determination.

3.5.3.3.1.3 Analysis

Analyze each sample taken and provide analytical results to the Contracting Officer. See paragraph WASTE DETERMINATION DOCUMENTATION.

3.5.3.3.1.4 Labeling

Determine the Department of Transportation's (DOT's) proper shipping names for waste (each container requiring disposal) and demonstrate to the Contracting Officer how this determination is developed and supported by the sampling and analysis requirements contained herein. Label all containers of hazardous waste with the words "Hazardous Waste" or other words to describe the contents of the container in accordance with 40 CFR 262.31 and applicable state or local regulations.

3.5.3.4 Universal Waste Management

Manage the following categories of universal waste in accordance with federal, state, and local requirements and installation instructions:

- a. Batteries as described in 40 CFR 273.2
- b. Lamps as described in 40 CFR 273.5
- c. Mercury-containing equipment as described in 40 CFR 273.4

Mercury is prohibited in the construction of this facility, unless specified otherwise, and with the exception of mercury vapor lamps and fluorescent lamps. Dumping of mercury-containing materials and devices such as mercury vapor lamps, fluorescent lamps, and mercury switches, in rubbish containers is prohibited. Remove without breaking, pack to prevent breakage, and transport out of the activity in an unbroken condition for disposal as directed.

3.5.3.5 Electronics End-of-Life Management

Recycle or dispose of electronics waste, including, but not limited to, used electronic devices such computers, monitors, hard-copy devices, televisions, mobile devices, in accordance with 40 CFR 260-262, state, and local requirements, and installation instructions.

3.5.3.6 Disposal Documentation for Hazardous and Regulated Waste

Contact the Contracting Officer for the facility RCRA identification number that is to be used on each manifest.

Submit a copy of the applicable EPA and or state permit(s), manifest(s), or license(s) for transportation, treatment, storage, and disposal of hazardous and regulated waste by permitted facilities. Hazardous or toxic waste manifests must be reviewed, signed, and approved by the Contracting Officer before the Contractor may ship waste. To obtain specific disposal instructions, coordinate with the Installation Environmental Office.

3.5.4 Releases/Spills of Oil and Hazardous Substances

3.5.4.1 Response and Notifications

Exercise due diligence to prevent, contain, and respond to spills of hazardous material, hazardous substances, hazardous waste, sewage, regulated gas, petroleum, lubrication oil, and other substances regulated in accordance with 40 CFR 300. Maintain spill cleanup equipment and materials at the work site. In the event of a spill, take prompt, effective action to stop, contain, curtail, or otherwise limit the amount, duration, and severity of the spill/release. In the event of any releases of oil and hazardous substances, chemicals, or gases; immediately (within 15 minutes) notify the Installation Fire Department, the Installation Command Duty Officer, the Installation Environmental Office, the Contracting Officer.

Submit verbal and written notifications as required by the federal (40 CFR 300.125 and 40 CFR 355), state, local regulations and instructions. Provide copies of the written notification and documentation that a verbal notification was made within 20 days. Spill response must be in accordance with 40 CFR 300 and applicable state and local regulations. Contain and clean up these spills without cost to the Government.

3.5.4.2 Clean Up

Clean up hazardous and non-hazardous waste spills. Reimburse the Government for costs incurred including sample analysis materials, clothing, equipment, and labor if the Government will initiate its own spill cleanup procedures, for Contractor- responsible spills, when: Spill cleanup procedures have not begun within one hour of spill discovery/occurrence; or, in the Government's judgment, spill cleanup is inadequate and the spill remains a threat to human health or the environment.

3.5.5 Mercury Materials

Immediately report to the Environmental Office and the Contracting Officer instances of breakage or mercury spillage. Clean mercury spill area to the satisfaction of the Contracting Officer.

Do not recycle a mercury spill cleanup; manage it as a hazardous waste for disposal.

3.5.6 Wastewater

3.5.6.1 Disposal of wastewater must be as specified below.

3.5.6.1.1 Treatment

Do not allow wastewater from construction activities, such as onsite material processing, concrete curing, foundation and concrete clean-up,

water used in concrete trucks, and forms to enter water ways or to be discharged prior to being treated to remove pollutants. Dispose of the construction-related waste water off-Government property in accordance with 40 CFR 403, state, regional, and local laws and regulations.

3.5.6.1.2 Surface Discharge

For discharge of ground water, surface discharge in accordance with federal, state, and local laws and regulations.

3.6 HAZARDOUS MATERIAL MANAGEMENT

Include hazardous material control procedures in the Safety Plan, in accordance with Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. Address procedures and proper handling of hazardous materials, including the appropriate transportation requirements. Do not bring hazardous material onto Government property that does not directly relate to requirements for the performance of this contract. Submit an SDS and estimated quantities to be used for each hazardous material to the Contracting Officer prior to bringing the material on the installation. Typical materials requiring SDS and quantity reporting include, but are not limited to, oil and latex based painting and caulking products, solvents, adhesives, aerosol, and petroleum products. Use hazardous materials in a manner that minimizes the amount of hazardous waste generated. Containers of hazardous materials must have National Fire Protection Association labels or their equivalent. Certify that hazardous materials removed from the site are hazardous materials and do not meet the definition of hazardous waste, in accordance with 40 CFR 261.

3.6.1 Contractor Hazardous Material Inventory Log

Submit the "Contractor Hazardous Material Inventory Log" (found at: <https://www.wbdg.org/FFC/NAVGRAPH/graphoc.pdf>), which provides information required by (EPCRA Sections 312 and 313) along with corresponding SDS, to the Contracting Officer at the start and at the end of construction (30 days from final acceptance), and update no later than January 31 of each calendar year during the life of the contract. Keep copies of the SDSs for hazardous materials onsite. At the end of the project, provide the Contracting Officer with copies of the SDSs, and the maximum quantity of each material that was present at the site at any one time, the dates the material was present, the amount of each material that was used during the project, and how the material was used.

The Contracting Officer may request documentation for any spills or releases, environmental reports, or off-site transfers.

3.7 PREVIOUSLY USED EQUIPMENT

Clean previously used construction equipment prior to bringing it onto the project site. Equipment must be free from soil residuals, egg deposits from plant pests, noxious weeds, and plant seeds. Consult with the U.S. Department of Agriculture jurisdictional office for additional cleaning requirements.

3.8 CONTROL AND MANAGEMENT OF ASBESTOS-CONTAINING MATERIAL (ACM)

Manifest asbestos-containing waste and provide the manifest to the Contracting Officer. Notifications to the state and Installation Air Program Manager are required before starting any asbestos work.

3.9 CONTROL AND MANAGEMENT OF LEAD-BASED PAINT (LBP)

Manifest any lead-contaminated waste and provide the manifest to the Contracting Officer.

3.10 PETROLEUM, OIL, LUBRICANT (POL) STORAGE AND FUELING

POL products include flammable or combustible liquids, such as gasoline, diesel, lubricating oil, used engine oil, hydraulic oil, mineral oil, and cooking oil. Store POL products and fuel equipment and motor vehicles in a manner that affords the maximum protection against spills into the environment. Manage and store POL products in accordance with EPA 40 CFR 112, and other federal, state, regional, and local laws and regulations. Use secondary containments, dikes, curbs, and other barriers, to prevent POL products from spilling and entering the ground, storm or sewer drains, stormwater ditches or canals, or navigable waters of the United States. Describe in the EPP (see paragraph ENVIRONMENTAL PROTECTION PLAN) how POL tanks and containers must be stored, managed, and inspected and what protections must be provided. Storage of oil, including fuel, on the project site is not allowed. Fuel must be brought to the project site each day that work is performed.

3.10.1 Used Oil Management

Manage used oil generated on site in accordance with 40 CFR 279. Determine if any used oil generated while onsite exhibits a characteristic of hazardous waste. Used oil containing 1,000 parts per million of solvents is considered a hazardous waste and disposed of at the Contractor's expense. Used oil mixed with a hazardous waste is also considered a hazardous waste. Dispose in accordance with paragraph HAZARDOUS WASTE DISPOSAL.

3.11 INADVERTENT DISCOVERY OF PETROLEUM-CONTAMINATED SOIL OR HAZARDOUS WASTES

If petroleum-contaminated soil, or suspected hazardous waste is found during construction that was not identified in the Contract documents, immediately notify the Contracting Officer. Do not disturb this material until authorized by the Contracting Officer.

3.12 SOUND INTRUSION

Make the maximum use of low-noise emission products, as certified by the EPA. Blasting or use of explosives are not permitted without written permission from the Contracting Officer, and then only during the designated times.

Keep construction activities under surveillance and control to minimize environment damage by noise. Comply with the provisions of the State of North Carolina rules.

3.13 POST CONSTRUCTION CLEANUP

Clean up areas used for construction in accordance with Contract Clause:

"Cleaning Up". Unless otherwise instructed in writing by the Contracting Officer, remove traces of temporary construction facilities such as haul roads, work area, structures, foundations of temporary structures, stockpiles of excess or waste materials, and other vestiges of construction prior to final acceptance of the work. Grade parking area and similar temporarily used areas to conform with surrounding contours.

-- End of Section --

SECTION 01 78 00

CLOSEOUT SUBMITTALS

08/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E1971 (2005; R 2011) Standard Guide for Stewardship for the Cleaning of Commercial and Institutional Buildings

GREEN SEAL (GS)

GS-37 (2012) Cleaning Products for Industrial and Institutional Use

U.S. DEPARTMENT OF DEFENSE (DOD)

FC 1-300-09N (2014; with Change 2) Navy and Marine Corps Design Procedures

UFC 1-300-08 (2009, with Change 2) Criteria for Transfer and Acceptance of DoD Real Property

1.2 DEFINITIONS

1.2.1 As-Built Drawings

As-built drawings are developed and maintained by the Contractor and depict actual conditions, including deviations from the Contract Documents. These deviations and additions may result from coordination required by, but not limited to: contract modifications; official responses to Contractor submitted Requests for Information; direction from the Contracting Officer; designs which are the responsibility of the Contractor, and differing site conditions. Maintain the as-builts throughout construction as red-lined hard copies on site. As-built drawings are further defined in NFAS 5252.236-9310. These files serve as the basis for the creation of the record drawings.

1.2.2 Record Drawings

The record drawings are the final compilation of actual conditions reflected in the as-built drawings.

1.3 SOURCE DRAWING FILES

Request the full set of electronic drawings, in the source format, for Record Drawing preparation, after award and at least 30 days prior to

required use.

1.3.1 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction data for the referenced project. Any other use or reuse shall be at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim and waives to the fullest extent permitted by law, any claim or cause of action of any nature against the Government, its agents or sub consultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic CAD drawing files are not construction documents. Differences may exist between the CAD files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic CAD files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished Source drawing files, the signed and sealed construction documents govern. The Contractor is responsible for determining if any conflict exists. Use of these Source Drawing files does not relieve the Contractor of duty to fully comply with the contract documents, including and without limitation, the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction data related to this contract, remove all previous indicia of ownership (seals, logos, signatures, initials and dates).

1.4 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

- Warranty Management Plan
- Warranty Tags
- Final Cleaning
- Spare Parts Data

SD-08 Manufacturer's Instructions

- Posted Instructions

SD-10 Operation and Maintenance Data

- Operation and Maintenance Manuals

SD-11 Closeout Submittals

- As-Built Drawings
- Interim DD FORM 1354
- Checklist for DD FORM 1354

1.5 SPARE PARTS DATA

Submit three copies of the Spare Parts Data list.

- a. Indicate manufacturer's name, part number, nomenclature, and stock level required for maintenance and repair. List those items that may be standard to the normal maintenance of the system.

1.6 WARRANTY MANAGEMENT

1.6.1 Warranty Management Plan

At least 30 days before the planned pre-warranty conference, submit three sets of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesmen, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below must include due date and whether item has been submitted or was accomplished. Warranty information made available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly pay estimate. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of project acceptance and continue for the full product warranty period. A joint 4 month and 9 month warranty inspection will be conducted, measured from time of acceptance, by the Contractor, Contracting Officer and the Customer Representative. Include within the warranty management plan , but not limited to, the following:

- a. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the organizations of the Contractors, subcontractors, manufacturers or suppliers involved.
- b. Furnish with each warranty the name, address, and telephone number of each of the guarantor's representatives nearest to the project location.
- c. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers, and for all commissioned systems such as fire protection and alarm systems, sprinkler systems, lightning protection systems, etc.
- d. A list for each warranted equipment, item, feature of construction or system indicating:
 - (1) Name of item.
 - (2) Model and serial numbers.
 - (3) Location where installed.
 - (4) Name and phone numbers of manufacturers or suppliers.
 - (5) Names, addresses and telephone numbers of sources of spare parts.
 - (6) Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
 - (7) Cross-reference to warranty certificates as applicable.
 - (8) Starting point and duration of warranty period.
 - (9) Summary of maintenance procedures required to continue the

warranty in force.

- (10) Cross-reference to specific pertinent Operation and Maintenance manuals.
 - (11) Organization, names and phone numbers of persons to call for warranty service.
 - (12) Typical response time and repair time expected for various warranted equipment.
- e. The plans for attendance at the 4 and 9 month post-construction warranty inspections conducted by the Government.
 - f. Procedure and status of tagging of all equipment covered by extended warranties.
 - g. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

1.6.2 Performance Bond

The Performance Bond must remain effective throughout the construction period.

- a. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.
- b. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the Contractor's expense, the Contracting Officer will have the right to recoup expenses from the bonding company.
- c. Following oral or written notification of required construction warranty repair work, respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

1.6.3 Pre-Warranty Conference

Prior to contract completion, and at a time designated by the Contracting Officer, meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contact will be located within the local service area of the warranted construction, be continuously available, and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in connection with other portions of this provision.

1.6.4 Warranty Tags

At the time of installation, tag each warranted item with a durable, oil and water resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also, submit three record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Type of	
Model number	
Serial number	
Contract number	
Warranty period from/to	
Inspector's signature	
Construction Contractor	
Address	
Telephone number	
Warranty contact	
Address	
Telephone number	
Warranty response time	
WARNING - PROJECT PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE DURING THE WARRANTY PERIOD.	

PART 2 EXECUTION

2.1 AS-BUILT DRAWINGS

Provide and maintain As-Built Drawings in accordance with NFAS 5252.236-9310. Submit As-Built Drawings 30 days prior to Beneficial Occupancy Date (BOD).

2.1.1 Markup Guidelines

Make comments and markup the drawings complete without reference to letters, memos, or materials that are not part of the As-Built drawing. Show what was changed, how it was changed, where item(s) were relocated and change related details. These working as-built markup prints must be neat, legible and accurate as follows:

- a. Use base colors of red, green, and blue. Color code for changes as follows:
 - (1) Special (Blue) - Items requiring special information, coordination, or special detailing or detailing notes.
 - (2) Deletions (Red) - Over-strike deleted graphic items (lines), lettering in notes and leaders.

- (3) Additions (Green) - Added items, lettering in notes and leaders.
- b. Provide a legend if colors other than the "base" colors of red, green, and blue are used.
 - c. Add and denote any additional equipment or material facilities, service lines, incorporated under As-Built Revisions if not already shown in legend.
 - d. Use frequent written explanations on markup drawings to describe changes. Do not totally rely on graphic means to convey the revision.
 - e. Use legible lettering and precise and clear digital values when marking prints. Clarify ambiguities concerning the nature and application of change involved.
 - f. Wherever a revision is made, also make changes to related section views, details, legend, profiles, plans and elevation views, schedules, notes and call out designations, and mark accordingly to avoid conflicting data on all other sheets.
 - g. For deletions, cross out all features, data and captions that relate to that revision.
 - h. For changes on small-scale drawings and in restricted areas, provide large-scale inserts, with leaders to the applicable location.
 - i. Indicate one of the following when attaching a print or sketch to a markup print:
 - 1) Add an entire drawing to contract drawings
 - 2) Change the contract drawing to show
 - 3) Provided for reference only to further detail the initial design.
 - j. Incorporate all shop and fabrication drawings into the markup drawings.

2.1.2 As-Built Drawings Content

Show on the as-built drawings, but not limited to, the following information:

- a. The actual location, kinds and sizes of all sub-surface utility lines. In order that the location of these lines and appurtenances may be determined in the event the surface openings or indicators become covered over or obscured, show by offset dimensions to two permanently fixed surface features the end of each run including each change in direction on the record drawings. Locate valves, splice boxes and similar appurtenances by dimensioning along the utility run from a reference point. Also record the average depth below the surface of each run.
- b. The location and dimensions of any changes within the building structure.
- c. Layout and schematic drawings of electrical circuits and piping.
- d. Correct grade, elevations, cross section, or alignment of roads,

earthwork, structures or utilities if any changes were made from contract plans.

- e. Changes in details of design or additional information obtained from working drawings specified to be prepared and/or furnished by the Contractor; including but not limited to shop drawings, fabrication, erection, installation plans and placing details, pipe sizes, insulation material, dimensions of equipment foundations, etc.
- f. The topography, invert elevations and grades of drainage installed or affected as part of the project construction.
- g. Changes or Revisions which result from the final inspection.
- h. Where contract drawings or specifications present options, show only the option selected for construction on the working as-built markup drawings.
- i. If borrow material for this project is from sources on Government property, or if Government property is used as a spoil area, furnish a contour map of the final borrow pit/spoil area elevations.
- j. Systems designed or enhanced by the Contractor, such as HVAC controls, fire alarm, fire sprinkler, and irrigation systems.
- k. Changes in location of equipment and architectural features.
- j. Modifications (include within change order price the cost to change working as-built markup drawings to reflect modifications) and compliance with FC 1-300-09N procedures.
- l. Actual location of anchors, construction and control joints, etc., in concrete.
- m. Unusual or uncharted obstructions that are encountered in the contract work area during construction.
- n. Location, extent, thickness, and size of stone protection particularly where it will be normally submerged by water.

2.2 OPERATION AND MAINTENANCE MANUALS

Provide project operation and maintenance manuals as specified in Section 01 78 23 OPERATION AND MAINTENANCE MANUALS DATA. Provide three electronic copies of the Operation and Maintenance Manual files. Submit to the Contracting Officer for approval within 60 calendar days of the Beneficial Occupancy Date (BOD). Update and resubmit files for final approval at BOD.

2.3 CLEANUP

Provide final cleaning in accordance with ASTM E1971 and submit two copies of the listing of completed final clean-up items. Leave premises "broom clean." Comply with GS-37 for general purpose cleaning and bathroom cleaning. Use only nonhazardous cleaning materials, including natural cleaning materials, in the final cleanup. Clean interior and exterior glass surfaces exposed to view; remove temporary labels, stains and foreign substances; polish transparent and glossy surfaces; vacuum carpeted and soft surfaces. Clean equipment and fixtures to a sanitary condition. Replace filters of operating equipment and comply with the Indoor Air

Quality (IAQ) Management Plan. Clean debris from roofs, gutters, downspouts and drainage systems. Sweep paved areas and rake clean landscaped areas. Remove waste and surplus materials, rubbish and construction facilities from the site. Recycle, salvage, and return construction and demolition waste from project in accordance with Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.

2.4 REAL PROPERTY RECORD

Near the completion of Project, but a minimum of 60 days prior to final acceptance of the work, complete and submit an accounting of all installed property with Interim DD FORM 1354. Include any additional assets, improvements, and alterations from the Draft DD FORM 1354. Contact the Contracting Officer for any project specific information necessary to complete the DD FORM 1354. Refer to UFC 1-300-08 for instruction on completing the DD FORM 1354. For convenience, a blank fillable PDF DD FORM 1354 may be obtained at the following link:
www.esd.whs.mil/Portals/54/Documents/DD/forms/dd/dd1354.pdf

Submit the completed Checklist for DD FORM 1354 of Installed Building Equipment items. Attach this list to the updated DD FORM 1354.

-- End of Section --

SECTION 01 78 23

OPERATION AND MAINTENANCE DATA

08/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E1971 (2005; R 2011) Standard Guide for Stewardship for the Cleaning of Commercial and Institutional Buildings

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-10 Operation and Maintenance Data

O&M Database
Training Plan
Training Outline
Training Content

SD-11 Closeout Submittals

Validation of Training Completion

1.3 OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance (O&M) Data for the provided equipment, product, or system, defining the importance of system interactions, troubleshooting, and long-term preventive operation and maintenance. Compile, prepare, and aggregate O&M data to include clarifying and updating the original sequences of operation to as-built conditions. Organize and present information in sufficient detail to clearly explain O&M requirements at the system, equipment, component, and subassembly level. Include an index preceding each submittal. Submit in accordance with this section and Section 01 33 00 SUBMITTAL PROCEDURES.

1.3.1 Package Quality

Documents must be fully legible. Operation and Maintenance data must be consistent with the manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions.

1.3.2 Package Content

Provide data package content in accordance with paragraph SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES. Comply with the data package requirements specified in the individual technical sections, including the

content of the packages and addressing each product, component, and system designated for data package submission.

1.3.3 Changes to Submittals

Provide manufacturer-originated changes or revisions to submitted data if a component of an item is so affected subsequent to acceptance of the O&M Data. Submit changes, additions, or revisions required by the Contracting Officer for final acceptance of submitted data within 30 calendar days of the notification of this change requirement.

1.3.4 Commissioning Authority Review and Approval

Submit the commissioned systems and equipment submittals to the Commissioning Authority (CxA) to review for completeness and applicability. Obtain validation from the CxA that the systems and equipment provided meet the requirements of the Contract documents and design intent, particularly as they relate to functionality, energy performance, water performance, maintainability, sustainability, system cost, indoor environmental quality, and local environmental impacts. The CxA communicates deficiencies to the Contracting Officer. Submit the O&M manuals to the Contracting Officer upon a successful review of the corrections, and with the CxA recommendation for approval and acceptance of these O&M manuals. This work is in addition to the normal review procedures for O&M data.

1.4 O&M DATABASE

Develop an editable, electronic spreadsheet based on the equipment in the Operation and Maintenance Manuals that contains the information required to start a preventive maintenance program. As a minimum, provide list of system equipment, location installed, warranty expiration date, manufacturer, model, and serial number.

1.5 OPERATION AND MAINTENANCE MANUAL FILE FORMAT

Assemble data packages into electronic Operation and Maintenance Manuals. Assemble each manual into a composite electronically indexed file using the most current version of Adobe Acrobat or similar software capable of producing PDF file format. Provide compact disks (CD) or data digital versatile disk (DVD) as appropriate, so that each one contains operation, maintenance and record files, and project record documents. Include a complete electronically linked operation and maintenance directory.

1.5.1 Organization

Bookmark Product and Drawing Information documents using the current version of CSI Masterformat numbering system, and arrange submittals using the specification sections as a structure. Use CSI Masterformat and UFGS numbers along with descriptive bookmarked titles that explain the content of the information that is being bookmarked.

1.5.2 CD or DVD Label and Disk Holder or Case

Provide the following information on the disk label and disk holder or case:

- a. Building Number
- b. Project Title
- c. Activity and Location

- d. Construction Contract Number
- e. Prepared For: (Contracting Agency)
- f. Prepared By: (Name, title, phone number and email address)
- g. Include the disk content on the disk label
- h. Date
- i. Virus scanning program used

1.6 TYPES OF INFORMATION REQUIRED IN O&M DATA PACKAGES

The following are a detailed description of the data package items listed in paragraph SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES.

1.6.1 Operating Instructions

Provide specific instructions, procedures, and illustrations for the following phases of operation for the installed model and features of each system:

1.6.1.1 Safety Precautions and Hazards

List personnel hazards and equipment or product safety precautions for operating conditions. List all residual hazards identified in the AHA provided under Section 01 35 26 GOVERNMENTAL SAFETY REQUIREMENTS. Provide recommended safeguards for each identified hazard.

1.6.1.2 Operator Prestart

Provide procedures required to install, set up, and prepare each system for use.

1.6.1.3 Startup, Shutdown, and Post-Shutdown Procedures

Provide narrative description for Startup, Shutdown and Post-shutdown operating procedures including the control sequence for each procedure.

1.6.1.4 Normal Operations

Provide Control Diagrams with data to explain operation and control of systems and specific equipment. Provide narrative description of Normal Operating Procedures.

1.6.1.5 Emergency Operations

Provide Emergency Procedures for equipment malfunctions to permit a short period of continued operation or to shut down the equipment to prevent further damage to systems and equipment. Provide Emergency Shutdown Instructions for fire, explosion, spills, or other foreseeable contingencies. Provide guidance and procedures for emergency operation of utility systems including required valve positions, valve locations and zones or portions of systems controlled.

1.6.1.6 Operator Service Requirements

Provide instructions for services to be performed by the operator such as lubrication, adjustment, inspection, and recording gauge readings.

1.6.1.7 Environmental Conditions

Provide a list of Environmental Conditions (temperature, humidity, and

other relevant data) that are best suited for the operation of each product, component or system. Describe conditions under which the item equipment should not be allowed to run.

1.6.1.8 Operating Log

Provide forms, sample logs, and instructions for maintaining necessary operating records.

1.6.2 Preventive Maintenance

Provide the following information for preventive and scheduled maintenance to minimize repairs for the installed model and features of each system. Include potential environmental and indoor air quality impacts of recommended maintenance procedures and materials.

1.6.2.1 Lubrication Data

Include the following preventive maintenance lubrication data, in addition to instructions for lubrication required under paragraph OPERATOR SERVICE REQUIREMENTS:

- a. A table showing recommended lubricants for specific temperature ranges and applications.
- b. Charts with a schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities.
- c. A Lubrication Schedule showing service interval frequency.

1.6.2.2 Preventive Maintenance Plan, Schedule, and Procedures

Provide manufacturer's schedule for routine preventive maintenance, inspections, condition monitoring (predictive tests) and adjustments required to ensure proper and economical operation and to minimize repairs. Provide instructions stating when the systems should be retested. Provide manufacturer's projection of preventive maintenance work-hours on a daily, weekly, monthly, and annual basis including craft requirements by type of craft. For periodic calibrations, provide manufacturer's specified frequency and procedures for each separate operation.

- a. Define the anticipated time required to perform each test (work-hours), test apparatus, number of personnel identified by responsibility, and a testing validation procedure permitting the record operation capability requirements within the schedule. Provide a remarks column for the testing validation procedure referencing operating limits of time, pressure, temperature, volume, voltage, current, acceleration, velocity, alignment, calibration, adjustments, cleaning, or special system notes. Delineate procedures for preventive maintenance, inspection, adjustment, lubrication and cleaning necessary to minimize repairs.
- b. Repair requirements must inform operators how to check out, troubleshoot, repair, and replace components of the system. Include electrical and mechanical schematics and diagrams and diagnostic techniques necessary to enable operation and troubleshooting of the system after acceptance.

1.6.2.3 Cleaning Recommendations

Provide environmentally preferable cleaning recommendations in accordance with ASTM E1971.

1.6.3 Repair

Provide manufacturer's recommended procedures and instructions for correcting problems and making repairs for the installed model and features of each system. Include potential environmental and indoor air quality impacts of recommended maintenance procedures and materials.

1.6.3.1 Troubleshooting Guides and Diagnostic Techniques

Provide step-by-step procedures to promptly isolate the cause of typical malfunctions. Describe clearly why the checkout is performed and what conditions are to be sought. Identify tests or inspections and test equipment required to determine whether parts and equipment may be reused or require replacement.

1.6.3.2 Wiring Diagrams and Control Diagrams

Provide point-to-point drawings of wiring and control circuits including factory-field interfaces. Provide a complete and accurate depiction of the actual job specific wiring and control work. On diagrams, number electrical and electronic wiring and pneumatic control tubing and the terminals for each type, identically to actual installation configuration and numbering.

1.6.3.3 Repair Procedures

Provide instructions and a list of tools required to repair or restore the product or equipment to proper condition or operating standards.

1.6.3.4 Removal and Replacement Instructions

Provide step-by-step procedures and a list of required tools and supplies for removal, replacement, disassembly, and assembly of components, assemblies, subassemblies, accessories, and attachments. Provide tolerances, dimensions, settings and adjustments required. Use a combination of text and illustrations.

1.6.3.5 Spare Parts and Supply Lists

Provide lists of spare parts and supplies required for repair to ensure continued service or operation without unreasonable delays. Special consideration is required for facilities at remote locations. List spare parts and supplies that have a long lead-time to obtain.

1.6.3.6 Repair Work-Hours

Provide manufacturer's projection of repair work-hours including requirements by type of craft. Identify, and tabulate separately, repair that requires the equipment manufacturer to complete or to participate.

1.6.4 Appendices

Provide information required below and information not specified in the preceding paragraphs but pertinent to the maintenance or operation of the

product or equipment. Include the following:

1.6.4.1 Product Submittal Data

Provide a copy of SD-03 Product Data submittals documented with the required approval.

1.6.4.2 Manufacturer's Instructions

Provide a copy of SD-08 Manufacturer's Instructions submittals documented with the required approval.

1.6.4.3 O&M Submittal Data

Provide a copy of SD-10 Operation and Maintenance Data submittals documented with the required approval.

1.6.4.4 Parts Identification

Provide identification and coverage for the parts of each component, assembly, subassembly, and accessory of the end items subject to replacement. Include special hardware requirements, such as requirement to use high-strength bolts and nuts. Identify parts by make, model, serial number, and source of supply to allow reordering without further identification. Provide clear and legible illustrations, drawings, and exploded views to enable easy identification of the items. When illustrations omit the part numbers and description, both the illustrations and separate listing must show the index, reference, or key number that will cross-reference the illustrated part to the listed part. Group the parts shown in the listings by components, assemblies, and subassemblies in accordance with the manufacturer's standard practice. Parts data may cover more than one model or series of equipment, components, assemblies, subassemblies, attachments, or accessories, such as typically shown in a master parts catalog.

1.6.4.5 Warranty Information

List and explain the various warranties and clearly identify the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Include warranty information for primary components of the system. Provide copies of warranties required by Section 01 78 00 CLOSEOUT SUBMITTALS.

1.6.4.6 Extended Warranty Information

List all warranties for products, equipment, components, and sub-components whose duration exceeds one year. For each warranty listed, indicate the applicable specification section, duration, start date, end date, and the point of contact for warranty fulfillment. Also, list or reference the specific operation and maintenance procedures that must be performed to keep the warranty valid. Provide copies of warranties required by Section 01 78 00 CLOSEOUT SUBMITTALS.

1.6.4.7 Personnel Training Requirements

Provide information available from the manufacturers that is needed for use in training designated personnel to properly operate and maintain the equipment and systems.

1.6.4.8 Testing Equipment and Special Tool Information

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components. Provide final set points.

1.6.4.9 Testing and Performance Data

Include completed prefunctional checklists, functional performance test forms, and monitoring reports. Include recommended schedule for retesting and blank test forms. Provide final set points.

1.6.4.10 Field Test Reports

Provide a copy of Field Test Reports (SD-06) submittals documented with the required approval.

1.6.4.11 Contractor Information

Provide a list that includes the name, address, and telephone number of the General Contractor and each Subcontractor who installed the product or equipment, or system. For each item, also provide the name address and telephone number of the manufacturer's representative and service organization that can provide replacements most convenient to the project site. Provide the name, address, and telephone number of the product, equipment, and system manufacturers.

1.7 SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES

Provide the O&M data packages specified in individual technical sections. The information required in each type of data package follows:

1.7.1 Data Package 1

- a. Safety precautions and hazards
- b. Cleaning recommendations
- c. Maintenance and repair procedures
- d. Warranty information
- e. Extended warranty information
- f. Contractor information
- g. Spare parts and supply list

1.7.2 Data Package 2

- a. Safety precautions and hazards
- b. Normal operations
- c. Environmental conditions
- d. Lubrication data
- e. Preventive maintenance plan, schedule, and procedures
- f. Cleaning recommendations
- g. Maintenance and repair procedures
- h. Removal and replacement instructions
- i. Spare parts and supply list
- j. Parts identification
- k. Warranty information
- l. Extended warranty information
- m. Contractor information

1.7.3 Data Package 3

- a. Safety precautions and hazards
- b. Operator prestart
- c. Startup, shutdown, and post-shutdown procedures
- d. Normal operations
- e. Emergency operations
- f. Environmental conditions
- g. Operating log
- h. Lubrication data
- i. Preventive maintenance plan, schedule, and procedures
- j. Cleaning recommendations
- k. Troubleshooting guides and diagnostic techniques
- l. Wiring diagrams and control diagrams
- m. Maintenance and repair procedures
- n. Removal and replacement instructions
- o. Spare parts and supply list
- p. Product submittal data
- q. O&M submittal data
- r. Parts identification
- s. Warranty information
- t. Extended warranty information
- u. Testing equipment and special tool information
- v. Testing and performance data
- w. Contractor information
- x. Field test reports

1.7.4 Data Package 4

- a. Safety precautions and hazards
- b. Operator prestart
- c. Startup, shutdown, and post-shutdown procedures
- d. Normal operations
- e. Emergency operations
- f. Operator service requirements
- g. Environmental conditions
- h. Operating log
- i. Lubrication data
- j. Preventive maintenance plan, schedule, and procedures
- k. Cleaning recommendations
- l. Troubleshooting guides and diagnostic techniques
- m. Wiring diagrams and control diagrams
- n. Repair procedures
- o. Removal and replacement instructions
- p. Spare parts and supply list
- q. Repair work-hours
- r. Product submittal data
- s. O&M submittal data
- t. Parts identification
- u. Warranty information
- v. Extended warranty information
- w. Personnel training requirements
- x. Testing equipment and special tool information
- y. Testing and performance data
- z. Contractor information
- aa. Field test reports

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 TRAINING

Prior to acceptance of the facility by the Contracting Officer for Beneficial Occupancy, provide comprehensive training for the systems and equipment specified in the technical specifications. The training must be targeted for the Facilities Management Specialist, building maintenance personnel, and applicable building occupants. Instructors must be well-versed in the particular systems that they are presenting. Address aspects of the Operation and Maintenance Manual submitted in accordance with Section 01 78 00 CLOSEOUT SUBMITTALS. Training must include classroom or field lectures based on the system operating requirements. The location of classroom training requires approval by the Contracting Officer.

3.1.1 Training Plan

Submit a written training plan to the Contracting Officer for approval at least 60 calendar days prior to the scheduled training. Training plan must be approved by the Commissioning Authority (CxA) prior to forwarding to the Contracting Officer. Also, coordinate the training schedule with the Contracting Officer and CxA. Include within the plan the following elements:

- a. Equipment included in training
- b. Intended audience
- c. Location of training
- d. Dates of training
- e. Objectives
- f. Outline of the information to be presented and subjects covered including description
- g. Start and finish times and duration of training on each subject
- h. Methods (e.g. classroom lecture, video, site walk-through, actual operational demonstrations, written handouts)
- i. Instructor names and instructor qualifications for each subject
- j. List of texts and other materials to be furnished by the Contractor that are required to support training

3.1.2 Training Content

The core of this training must be based on manufacturer's recommendations and the operation and maintenance information. The CxA is responsible for overseeing and approving the content and adequacy of the training. Spend 95 percent of the instruction time during the presentation on the OPERATION AND MAINTENANCE DATA. Include the following for each system training presentation:

- a. Start-up, normal operation, shutdown, unoccupied operation, seasonal changeover, manual operation, controls set-up and programming, troubleshooting, and alarms.
- b. Relevant health and safety issues.
- c. Discussion of how the feature or system is environmentally responsive. Advise adjustments and optimizing methods for energy conservation.
- d. Design intent.
- e. Use of O&M Manual Files.
- f. Review of control drawings and schematics.
- g. Interactions with other systems.
- h. Special maintenance and replacement sources.
- i. Tenant interaction issues.

3.1.3 Training Outline

Provide the Operation and Maintenance Manual Files (Bookmarked PDF) and a written course outline listing the major and minor topics to be discussed by the instructor on each day of the course to each trainee in the course. Provide the course outline 14 calendar days prior to the training.

3.1.4 Unresolved Questions from Attendees

If, at the end of the training course, there are questions from attendees that remain unresolved, the instructor must send the answers, in writing, to the Contracting Officer for transmittal to the attendees.

3.1.5 Validation of Training Completion

Ensure that each attendee at each training session signs a class roster daily to confirm Government participation in the training. At the completion of training, submit a signed validation letter that includes a sample record of training for reporting what systems were included in the training, who provided the training, when and where the training was performed, and copies of the signed class rosters. Provide two copies of the validation to the Contracting Officer, and one copy to the Operation and Maintenance Manual Preparer for inclusion into the Manual's documentation.

3.1.6 Quality Control Coordination

Coordinate this training with the CxA in accordance with Section 01 45 00.00 20 QUALITY CONTROL.

-- End of Section --

SECTION 01 80 00

REPORTS

04/15

PART 1 GENERAL

1.1 REPORTS INCLUDED

1.1.1 Asbestos and Lead Paint Inspection Report

Asbestos Survey - Replace HVAC and Control, Phase 02 at Building 4225
MCAS Cherry Point
Limited Lead Paint Survey - Replace HVAC and Control, Phase 02 at
Building 4225 MCAS Cherry Point

1.2 USE OF INFORMATION

1.2.1 Warranty

The information disclosed in the referenced reports is based on data obtained in specific locations and is assumed to be representative of conditions throughout the site. This information is furnished without warranty and is only for general information to be used by the contractor in the preparation of his bid and work schedule. It is not intended as a replacement for personal investigation and judgment, or interpretation of the information furnished, as required of the contractor in the performance of this contract.

1.2.2 Site Visit

Bidders should visit the site and acquaint themselves with all existing conditions prior to preparing their bid. This will include a review of the conditions contained in the enclosed report as they relate to the site. The contractor is responsible for including in his bid and work schedule, procedures for handling existing site conditions delineated in the included reports in accord with applicable laws and regulations as those conditions may affect the work.

1.2.3 Application of Information

Recommendations contained in the reports are to be used by the contractor only to the extent that these recommendations comply with applicable laws, regulations, and other sections of the these specifications.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 VARYING CONDITIONS

If during the course of the work, conditions are encountered which are not covered in the included reports or are different from conditions that would be reasonably anticipated from the included reports, the contractor shall immediately notify the Contracting Officer. If such conditions are hazardous or the continuation of work would cause a hazardous condition to

develop, he shall stop work and proceed as directed by the Contracting Officer as directed by provisions contained in other sections of this specification. This may include modifications to, or the development of a new, Health and Safety Plan for this project, and alternate or additional appropriate abatement procedures.

3.2 CHANGES TO THE CONTRACT

Any changes to the contract made as a result of site conditions which differ from those delineated in the report may result in an adjustment of the contract amount. The adjustment will be an increase or decrease depending on the scope and nature of the change and will be in accord with other provisions of these specifications.

-- End of Section --

SECTION 01 91 00.15

TOTAL BUILDING COMMISSIONING
05/16

PART 1 GENERAL

1.1 SUMMARY

Commission the building systems listed herein. Employ the services of an independent Commissioning Firm. The Commissioning Firm must be a 1st tier subcontractor of the General or Prime Contractor and must be financially and corporately independent of all other subcontractors. The Commissioning Firm must employ a Lead Commissioning Specialist that coordinates all aspects of the commissioning process. Conform to the commissioning procedures outlined in this specification.

1.2 SYSTEMS TO BE COMMISSIONED

Commission the following systems:

Heating, Ventilating, Air Conditioning, and Refrigeration Systems (HVAC)
Building Automation System
Utility Monitoring and Control System
Energy and Water Utility Metering Systems and Sub-Meters
Hydrogen Detection and Smoke Evacuation Systems

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

ASHRAE 202 (2013; Addenda B 2018) Commissioning
Process for Buildings and Systems

ASSOCIATED AIR BALANCE COUNCIL (AABC)

ACG Commissioning Guideline (2005) Commissioning Guideline

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB Commissioning Standard (2009) Procedural Standards for Whole
Building Systems Commissioning of New
Construction; 3rd Edition

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)

SMACNA 1429 (1994) HVAC Systems Commissioning Manual,
1st Edition

1.4 COMMUNICATION WITH THE GOVERNMENT

The Lead Commissioning Specialist (Cx) must submit all plans, schedules, reports, and documentation directly to the Contracting Officer's Technical Representative concurrent with submission to the QC Manager. The Lead Commissioning Specialist must have direct communication with the Contracting Officer's Technical Representative regarding all elements of the commissioning process; however, the Government has no direct contract authority with the Lead Commissioning Specialist.

1.5 SEQUENCING AND SCHEDULING

1.5.1 Sequencing

Complete the following prior to starting Functional Performance Tests of mechanical systems:

- a. All equipment and systems have been completed, cleaned, flushed, disinfected, calibrated, tested, and operate in accordance with contract documents and construction plans and specifications.
- . Testing, Adjusting, and Balancing has been completed and the Testing, Adjusting, and Balancing Report, and all TAB and DALT related submittals prerequisite to the TAB Report, have been submitted and approved in accordance with Specification Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- . The Pre-Functional Checklists have been submitted and approved.
- . The Certificate of Readiness for mechanical systems has been submitted and approved.

1.5.2 Project Schedule

Include the following tasks in the project schedule. Ensure sufficient time is scheduled to accommodate the requirements of this specification section. The order of items listed below is not intended to imply a specified sequence:

- a. Submission and approval of the Commissioning Firm and Commissioning Specialist
- b. Submission and approval of the Testing, Adjusting, and Balancing (TAB) Firm and TAB Specialist specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- c. Submission of the Design Review Report specified herein.
- d. Submission of the Design Review Report specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- e. Submission and approval of the Construction Phase Commissioning Plan
- f. Installation of permanent utilities (gas, water, electric)
- g. Factory Acceptance Testing for each of the systems to be commissioned as required by technical specifications
- h. Manufacturer's Equipment Start-Up for each of the systems to be

commissioned.

- i. Submission and approval of the TAB Schematic Drawings, Report Forms, and Procedures specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- j. Submission and approval of Duct Air Leakage Test Procedures specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- k. Duct Air Leakage Test Execution specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- l. Submission and approval of the Final Duct Air Leakage Test Report specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- m. Testing, Adjusting, and Balancing (TAB) Field Work required by Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- n. Submission and approval of the TAB Report specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- o. TAB Field Acceptance Testing required by Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC
- p. Submission and approval of the Start-Up Testing Report specified in Section .
- q. Submission and approval of the Performance Verification Test Procedures specified in Section .
- r. Performance Verification Tests required by Section
- s. Performance Verification Test Report specified in Section
- t. Pre-Functional Checklist Submittal
- u. Functional Performance Testing for each system to be commissioned
- v. Integrated Systems Tests
- w. Post-Test Deficiency Correction for each system to be commissioned
- x. Re-Testing
- y. Training for each of the systems to be commissioned
- z. Systems Manual, submission and approval
- ii. Seasonal Testing

1.5.3 Phasing

The project shall be completed in phases to support the following HVAC system outage limitations for the Leitz Lab and Precision Measurement Center (PMC) spaces. Only one of the following three areas shall be offline at any given time. Two areas must always remain fully operational with no disruptions.

1. Leitz Lab

2. PMC 1033

3. PMC 1033A and PMC 1033B

The system outage for each of the three areas above shall be limited to 7 consecutive days each.

1.6 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Commissioning Firm

Lead Commissioning Specialist

Technical Commissioning Specialists

Commissioning Firm's Contract

SD-06 Test Reports

Design Review Report

Interim Construction Phase Commissioning Plan

Final Construction Phase Commissioning Plan

Pre-Functional Checklists

Issues Log

Commissioning Report

SD-07 Certificates

Certificate of Readiness

SD-10 Operation and Maintenance Data

Training Plan

Training Attendance Rosters

Systems ManualSD-11 Closeout Submittals

Final Commissioning Report

1.7 COMMISSIONING FIRM

Provide a Commissioning Firm that is certified in commissioning by one of the following: the AABC Commissioning Group (ACG); the National Environmental Balancing Bureau (NEBB); the International Certification Board/Testing, Adjusting, and Balancing Bureau (ICB/TABB), the Building Commissioning Association (BCA); the Association of Energy Engineers (AEE). The Commissioning Firm must be certified in all systems to be

commissioned to the extent such certifications are available from the certifying body. Describe any lapses in certification or disciplinary action taken by the certifying body against the proposed Commissioning Firm or Lead Commissioning Specialist in detail. Any firm or commissioning professional that has been the subject of disciplinary action by the certifying body within the five years preceding contract award is not eligible to perform any duties related to commissioning.

- a. Submit the Commissioning Firm's certification of qualifications including the name of the firm and certifications no later than 30 calendar days after Notice to Proceed. Submit one hard copy and an electronic copy.
- b. The Commissioning Firm's and Commissioning Specialists' certifications must be maintained for the entire duration of the duties specified herein. If, for any reason, the firm or a specialist loses a certification during this period, immediately notify the Contracting Officer's Technical Representative and submit another Commissioning Firm or Commissioning Specialist for approval. All work specified in this specification section performed by the Commissioning Firm or associated Commissioning Specialists is invalid if the Commissioning Firm or Commissioning Specialist loses its certification prior to contract completion and must be performed by an approved successor.
- c. The Commissioning Firm must oversee and assist the General or Prime Contractor with the work specified herein. Submit the Commissioning Firm's Contract including the Scope of Work associated with the paragraph POST-CONSTRUCTION SUPPORT no later than 30 calendar days after approval of the Commissioning Firm. Submit one hard copy and an electronic copy.

1.7.1 Lead Commissioning Specialist

The Commissioning Firm must provide a Lead Commissioning Specialist (CxC) that has a minimum of five years of commissioning experience, including two projects of similar size and complexity, and that is one of the following: a NEBB qualified Systems Commissioning Administrator (SCA); ACG Certified Commissioning Authority (CxA); ICB/TABB Certified Commissioning Supervisor; BCA Certified Commissioning Professional (CCP); AEE Certified Building Commissioning Professional (CBCP); University of Wisconsin-Madison Qualified Commissioning Process Provider (QCxP); ASHRAE Commissioning Process Management Professional (CPMP).

- a. Submit the Lead Commissioning Specialist's certification of qualifications including the name of the specialist and firm; certifications; years of experience; and a listing of representative projects of similar size and complexity no later than 30 calendar days after Notice to Proceed. Submit one hard copy and an electronic copy.
- b. The Lead Commissioning Specialists certifications must be maintained for the entire duration of the duties specified herein. If, for any reason, the specialist loses a certification during this period, immediately notify the Contracting Officer's Technical Representative and submit another Lead Commissioning Specialist for approval. All work specified in this specification section to be performed by the Lead Commissioning Specialist is invalid if the Lead Commissioning Specialist loses its certification prior to contract completion and must be performed by an approved successor.

- c. The Lead Commissioning Specialist must lead and oversee the commissioning work specified herein and be the primary point of contact for the Government regarding the commissioning work.

1.7.2 Technical Commissioning Specialists

Technical Commissioning Specialists, employed by the Commissioning Firm and that have the following qualifications, must perform the technical work specified herein associated with each system to be commissioned:

- a. The technical work associated with mechanical systems including Heating, Ventilating, Air Conditioning, and Refrigeration Systems; Building Automation System; Utility Monitoring and Control System; Hydrogen Detection and Smoke Evacuation Systems must be performed by a Commissioning Specialist certified by NEBB, ACG, ICB/TABB, AEE, University of Wisconsin-Madison, ASHRAE, or BCA in the commissioning of HVAC systems with five years of experience in the commissioning of HVAC systems.
- b. Submit the Technical Commissioning Specialist's certification of qualifications including the name of the specialist and firm; certifications; years of experience; and a listing of representative projects of similar size and complexity no later than 30 calendar days after Notice to Proceed. Submit one hard copy and an electronic copy.

1.7.3 Commissioning Standard

Comply with the requirements of the commissioning standard under which the Commissioning Firm and Specialists qualifications are approved. When the firm and specialists are certified by BCA, AEE, ASHRAE, or the University of Wisconsin-Madison, comply with the requirements of one of the acceptable standards unless otherwise stated herein. The acceptable standards are ACG Commissioning Guideline, NEBB Commissioning Standard, SMACNA 1429, or ASHRAE 202. Comply with applicable NETA and NICET testing standards for electrical systems.

- a. Implement all recommendations and suggested practices contained in the Commissioning Standard and electrical test standards.
- b. Use the Commissioning Standard for all aspects of Commissioning, including calibration of instruments.
- c. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the Commissioning Standard, adhere to the manufacturer calibration recommendations.
- d. All quality assurance provisions of the Commissioning Standard such as performance guarantees are part of this contract.
- e. The Commissioning Specialists must develop commissioning procedures for any systems or system components not covered in the Commissioning Standard.
- f. Use any new requirements, recommendations, and procedures published or adopted prior to contract solicitation by the body responsible for the Commissioning Standard.

1.8 ISSUES LOG

The Lead Commissioning Specialist must develop and maintain an Issues Log for tracking and resolution of all deficiencies discovered through commissioning review, inspection, and testing. Include the date of final resolution of issues as confirmed by the Commissioning Specialist. Submit the Issues Log to the Contracting Officer's Technical Representative on a monthly basis at a minimum. At any point during construction, any commissioning team member finding deficiencies may communicate those deficiencies in writing to the Commissioning Specialist for inclusion into the Issues Log.

Track construction deficiencies identified in the Issues Log in accordance with the Quality Control Plan required by Specification Section 01 45 00.00 20 QUALITY CONTROL.

1.9 CERTIFICATE OF READINESS

Prior to scheduling Functional Performance Tests for each system, issue a Certificate of Readiness for the system certifying that the system is ready for Functional Performance Testing. The Certificate of Readiness must include, for each system to be commissioned, all equipment and system start-up reports; completed Pre-Functional Checklists; Testing, Adjusting, and Balancing (TAB) Report; HVAC Controls Start-Up Reports; and the Air Leakage Test Reports and Diagnostic Test Reports to the extent applicable to the system. The Contractor; the Lead Commissioning Specialist; the Contractor's Quality Control Representative; the Mechanical, Electrical, Controls, and TAB subcontractor representatives must sign and date the Certificate of Readiness. Submit the Certificate of Readiness for each system no later than 14 calendar days prior to Functional Performance Tests of that system. Submit one hard copy and an electronic copy. Do not schedule Functional Performance Tests for a system until the Certificate of Readiness for that system receives approval by the Government.

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

3.1 CONSTRUCTION PHASE

3.1.1 Construction Commissioning Coordination Meeting

The Lead Commissioning Specialist must lead a Construction Commissioning Coordination Meeting no later than 14 days after approval of the Commissioning Firm and Commissioning Specialists to discuss the commissioning process including contract requirements, lines of communication, roles and responsibilities, schedules, documentation requirements, inspection and test procedures, and logistics as specified in this specification section. The Contractor's Superintendent or Project Manager, the Contractor's Quality Control Representative, and the Government must attend this meeting. Invite the User and a Public Works Division Representative, to attend this meeting.

3.1.2 Construction Phase Commissioning Plan

3.1.2.1 Interim Construction Phase Commissioning Plan

The Lead Commissioning Specialist (CxS) must prepare the Interim Construction Phase Commissioning Plan. Submit the Interim Construction Phase Commissioning Plan no later than 30 calendar days after the Construction Commissioning Coordination Meeting and no later than 14 days prior to the start of construction of the building envelope. Submit one hard copy and an electronic copy.

Identify the commissioning and testing standards and outline the overall commissioning process, the commissioning schedule, the commissioning team members and responsibilities, lines of communication, documentation requirements for the construction phase of the project in the Interim Construction Phase Commissioning Plan.

3.1.2.1.1 Checklists

Download example Pre-Functional Checklists, Functional Performance Test Checklists, and Integrated Systems Test Checklists for specification section 01 91 00.15 TOTAL BUILDING COMMISSIONING at the following location: <http://www.wbdg.org/FFC/NAVGRAPH/graphoc.pdf>. The checklists submitted in the Interim and Final Construction Phase Commissioning Plans must contain the same level of detail shown in the examples. The submitted checklists are not required to match the format of the examples.

3.1.2.1.2 Contents

In addition, include the following in the Interim Construction Phase Commissioning Plan:

- a. Plan purpose
- b. Commissioning scope
- c. Systems to be commissioned
- d. Examples and description of development of pre-functional, integrated systems test, and functional performance test checklists
- e. Building information
- f. Contact information for the Commissioning Specialists, the Contracting Officer's Technical Representative, and the Commissioning Team listed in paragraph Commissioning Team
- g. Roles and responsibilities
- h. Management plan
- i. Owner's Project Requirements
- j. Basis of Design
- k. Description of design reviews by the Commissioning Specialists
- l. Description of design review by Acceptance Engineer

- m. Description and templates for site observation reports and the issues log
- n. Listing and description of required meetings
- o. Identification and sequence of commissioning and acceptance tasks for incorporation into the Project Schedule
- p. Listing of required submittals to Government and Commissioning Specialists
- q. Description of execution of pre-functional checks, integrated systems tests, and functional performance tests
- r. Description of Endurance Tests
- s. Acceptance testing of critical systems as identified in contract specifications
- t. Operation and maintenance manual requirements
- u. Description of training requirements
- v. Description of required Systems Manual
- w. Description of the Commissioning Report

3.1.2.2 Final Construction Phase Commissioning Plan

The Lead Commissioning Specialist (Cx) must prepare the Final Construction Phase Commissioning Plan. Submit the Final Construction Phase Commissioning Plan no later than 30 calendar days prior to the start of Pre-Functional Checks. Submit one hard copy and an electronic copy. Once approved, file the approved plan in the Sustainability eNotebook.

Include the information provided in the Interim Construction Phase Commissioning Plan. In addition, the Technical Commissioning Specialist must develop the Pre-Functional Checklists, Integrated Systems Test Checklists, and Functional Performance Test Checklists for each building, for each system required to be commissioned, and for each component for inclusion in the Final Construction Phase Commissioning Plan.

3.1.2.2.1 Pre-Functional Checklists

The Pre-Functional Checklists must include items for physical inspection or testing that demonstrate that installation and start-up of equipment and systems is complete. See paragraph Pre-Functional Checks for more information. Functional Performance and Integrated Systems Test test procedures must explain, step-by-step, the actions and expected results that will demonstrate that the system performs in accordance with the contract in the Functional Performance Test and Integrated Systems Test Checklists. See paragraph Functional Performance and Integrated Systems Tests for more information.

3.1.2.2.2 Functional Performance Test Checklists

Functional Performance Test Checklists must include procedures that explain, step-by-step, the actions and expected results that will demonstrate that the system performs in accordance with the contract. See

paragraph Functional Performance and Integrated Systems Tests for more information. Include the following sections and details appropriate to the systems being tested in the Functional Performance Test Checklists:

- a. Notable system features including information about such attributes as system sizing and controls to facilitate understanding of system operation
- b. Conclusions and recommendations based on control system feature, point-to-point, actuator, and system operation observations. Conclusions must clearly indicate if system does or does not perform in accordance with contract requirements. Recommendation must clearly indicate that the system should or should not be accepted by the Government.
- c. Test conditions including date, beginning and ending time, and beginning and ending outdoor air conditions
- d. Attendees present throughout the entire system test
- e. Identification of the equipment involved in the test
- f. Control system feature identification including control point description, embedded/visible type, adjustable/monitoring type, actual value, and setpoint value/alarm range
- g. Point-to-point observations including demonstrating system flow meters and sensors have been calibrated and are correctly displayed on the Operator work station
- h. Actuator operation observations demonstrating actuator responses to commands from the control system
- i. System operation observations for system-based tests demonstrating each control algorithm, operation mode, and alarm condition resulting from control point(s) manipulation. System operation observations must contain the following:
 - (1) introduction identifying testing methodology
 - (2) as-found conditions prior to control point(s) manipulation
 - (3) clear list of test items (step numbers)
 - (4) control algorithm (design control sequence) segmented by unique functions
 - (5) intended test procedures following each segmented control algorithm identifying control point(s) required to be manipulated to initiate system response
 - (6) expected system response
 - (7) space for comments for each test item complete including resulting control signal such as 0-volts, 10-volts, active, or inactive
 - (8) pass or fail indication for each test item

3.1.2.2.3 Integrated Systems Test Checklists

Integrated Systems Test Checklists must include test procedures that explain, step-by-step, the actions and expected results that will demonstrate that the system performs in accordance with the contract. See paragraph Functional Performance and Integrated Systems Tests for more information. Include the following sections in the Integrated Systems Test Checklists:

- a. Notable features of the interconnected systems organized by discipline including information to facilitate understanding of system operation
- b. Conclusions and recommendations based on observations of interconnected system operation. Conclusions must clearly indicate if the systems do or do not perform in accordance with contract requirements. Recommendation must clearly indicate that the systems should or should not be accepted by the Government
- c. Test conditions including date and beginning and ending time
- d. Attendees present throughout the entire system test
- e. Identification of the equipment and systems involved in the test
- f. Identification of dates for the completion and approval of relevant functional performance test checklists, and identify the Contractor's Quality Control Personnel that accepted and signed the related functional performance test checklists.
- g. Interconnected system operation observations for tests demonstrating each operation resulting from system manipulation. System operation observations must contain the following:
 - (1) introduction identifying testing methodology
 - (2) as-found conditions prior to system manipulation
 - (3) clear list of test items (step numbers)
 - (4) design control sequences or interlocks segmented by unique functions
 - (5) intended test procedures following each segmented sequence or interlock identifying the system manipulation required to initiate system response
 - (6) expected system responses
 - (7) space for comments for each test item
 - (8) pass or fail indication for each test

3.1.3 Design Review

The Lead Commissioning Specialist and Technical Commissioning Specialists must review the construction contract plans and specifications, the Owner's Project Requirements, and the Basis of Design. The Owner's Project Requirements are attached as Appendix A. The Basis of Design is attached as Appendix B. The Owner's Project Requirements and Basis of Design

documents are not contract documents and are provided for commissioning review purposes only.

- a. Advise the Contracting Officer's Technical Representative of any discrepancies between the Basis of Design and Owner's Project Requirements, deficiencies of the design to comply with the Owner's Project Requirements or Basis of Design, and deficiencies that would prevent the building systems and features from operating or performing effectively and from being adequately maintainable.
- b. The Commissioning Specialists must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation or performance. Submit one hard copy and an electronic copy of the report to the Contracting Officer's Technical Representative no later than 14 days after approval of the Commissioning Specialists.
- c. The Lead Commissioning Specialist must participate in a meeting to discuss any items contained in the report no later than 14 calendar days after submission of the report.

3.1.4 Construction Submittals

Provide all submittals associated with the systems to be commissioned, including shop drawings; equipment submittals; test plans, procedures, and reports; and resubmittal's to the Commissioning Specialists. The Technical Commissioning Specialist must review the submittals to the extent necessary verify that the equipment and system installation will comply with the contract requirements and the requirements of the Basis of Design and the Owner's Project Requirements.

3.1.5 Inspection and Testing

Demonstrate that all system components have been installed, that each control device and item of equipment operates, and that the systems operate and perform, including interactive operation between systems, in accordance with contract documents and the Owner's Project Requirements. Requirements in related specification sections are independent from the requirements of this section and do not satisfy any of the requirements specified in this specification section. Provide all materials, services, and labor required to perform the Pre-Functional Checks, Integrated Systems Tests, and Functional Performance Tests.

3.1.5.1 Commissioning Team

Provide a commissioning representative for each sub-contractor associated with the systems to be commissioned. Each commissioning representative is responsible for coordination of their respective sub-contractor's execution of the commissioning activities and participation in the inspection and testing required by this specification section. The designers listed below are the designers of record for their respective systems. Substitutes must be approved by the Contracting Officer's Technical Representative.

3.1.5.1.1 Mechanical System Pre-Functional Checks Team

The following team members must participate in Pre-Functional checks of mechanical systems:

Designation	Function
CxM	Mechanical System Technical Commissioning Specialist
QAR	Contracting Officer's Quality Assurance Representative
CQC	Contractor's Quality Control Personnel
MC	Contractor's Mechanical Commissioning Representative
EC	Contractor's Electrical Commissioning Representative
CC	Contractor's Controls Commissioning Representative
TABC	Contractor's TAB Commissioning Representative

3.1.5.1.2 Electrical System Pre-Functional Checks Team

The following team members must participate in Pre-Functional checks of electrical systems:

Designation	Function
CxE	Mechanical System Technical Commissioning Specialist
QAR	Contracting Officer's Quality Assurance Representative
CQC	Contractor's Quality Control Personnel
EC	Contractor's Electrical Commissioning Representative

3.1.5.1.3 Mechanical Systems Test Team

The following team members must participate in Functional Performance, Seasonal, and Integrated Systems Testing of mechanical systems:

Designation	Function
CxM	Mechanical System Technical Commissioning Specialist
QAR	Contracting Officer's Quality Assurance Representative
CQC	Contractor's Quality Control Personnel
MC	Contractor's Mechanical Commissioning Representative
EC	Contractor's Electrical Commissioning Representative
CC	Contractor's Controls Commissioning Representative
TABC	Contractor's TAB Commissioning Representative

3.1.5.1.4 Electrical Systems Test Team

The following team members must participate in Functional Performance and Integrated Systems Testing of electrical systems:

Designation	Function
CxE	Mechanical System Technical Commissioning Specialist
QAR	Contracting Officer's Quality Assurance Representative
CQC	Contractor's Quality Control Personnel
EC	Contractor's Electrical Commissioning Representative

3.1.5.1.5 Other Pre-Functionoanl and Functional Performance Participants

The following may participate as team members during Pre-Functional Checks and Functional Performance Testing:

Designation	Function
PWD	Public Works Division Representative
User	Using Agent's Representative

3.1.5.2 Pre-Functional Checks

Pre-Functional Checklists from the approved Final Construction Phase Commissioning Plan must be completed by the commissioning team. Complete one Pre-Functional Checklist for each individual item of equipment or system for each system required to be commissioned including, but not limited to, ductwork, piping, equipment, and controls. Indicate commissioning team member inspection and acceptance of each Pre-Functional Checklist item by initials. Acceptance of each Pre-Functional Checklist item by each team member indicates that item conforms to the construction contract requirements in their area of responsibility. Technical Commissioning Specialist acceptance of each Pre-Functional Checklist item indicates that each item has been installed correctly and in accordance with contract documents and the Owner's Project Requirements. Submit the completed and initialed Pre-Functional Checklists no later than 7 calendar days after completion of inspection of all checklists items for each system. Submit one hard copy and an electronic copy. Include manufacturer start-up checklists associated with equipment with the submission of the Pre-Functional Checklists.

3.1.5.3 Tests

3.1.5.3.1 Functional Performance and Integrated Systems Tests

Schedule Functional Performance Tests for each system only after the Certificate of Readiness has been approved by the Government for the system. Correct all deficiencies identified through any prior review, inspection, or test activity before the start of Functional Performance Tests. Perform Integrated Systems Tests only after the Functional

Performance Tests for each associated system are completed with all deficiencies resolved and after the related Functional Performance Test Checklists have been signed by each commissioning team member.

- . Technical Commissioning Specialists must lead and document all Functional Performance Tests and Integrated Systems Tests for the systems to be commissioned with the Contractor and appropriate sub-contractors performing the Functional Performance Tests and Integrated Systems Tests. The representatives listed in the paragraph Commissioning Team must attend the tests. Abort Functional Performance Tests or Integrated Systems Tests when any required commissioning team member is not present for the test.

3.1.5.3.1.1 Checklist

Use the Functional Performance Test and Integrated Systems Test Checklists from the approved Final Construction Phase Commissioning Plan to guide the Functional Performance Tests and Integrated Systems Tests. Functional Performance Tests must be performed for each item of equipment and each system required to be commissioned and verify all sensor calibrations, control responses, safeties, interlocks, operating modes, sequences of operation, capacities, lighting levels, and all other performance requirements comply with construction contract regardless of the specific items listed within the Functional Performance Test and Integrated Systems Test Checklists provided. Testing must progress from equipment or components to subsystems to systems to interlocks and connections between systems. Integrated Systems Tests must be performed for the interactive operation between systems such as HVAC systems, fire protection systems, hydrogen detection systems, smoke evacuation systems, back-up electrical supply, energy generation systems, and other systems, and verify correct interactive operation, acceptable speed of response, and other contract requirements for both normal and failure modes. Examples of Integrated Systems Tests include the correct operation of HVAC systems during emergency system activation, correct operation of uninterruptible power supplies or energy generators and connected systems, or lighting system operation during power outage or emergency system activation. The order of components and systems to be tested must be determined by the Technical Commissioning Specialists.

3.1.5.3.1.2 Acceptance

Indicate acceptance of each item of equipment and systems tested by signature of each commissioning team member for each Functional Performance Test or Integrated Systems Test Checklist. The Contractor's Quality Control Representative and the Technical Commissioning Specialists must indicate acceptance after the equipment and systems are free of deficiencies.

3.1.5.3.2 HVAC Test Methods

Perform Functional Performance Tests in accordance with the following:

3.1.5.3.2.1 Prior to Testing

Prior to system testing, complete control system feature, point-to-point, and actuator observations.

3.1.5.3.2.2 Simulating Conditions

Over-writing control input (actual) values through the controls system is not acceptable, unless approved by the Contracting Officer's Technical Representative. Identify proposed exceptions in a protocol submitted to the Contracting Officer's Technical Representative for approval. Before simulating conditions, overwriting values (if approved), or changing set-points, calibrate all sensors, transducers and devices. Below are several examples of exceptions that would be considered acceptable:

- a. When varying static pressures inside ductwork can not be simulated within the duct, and where a sensor signals the controls system to initiate sequences at various duct static pressures, it is acceptable to simulate the various pressures with a Pneumatic Squeeze-Bulb Type Signaling Device with gauge temporarily attached to the sensing tube leading to the transmitter. It is not acceptable to reset the various set-points, nor to simulate an electric analog signal (unless approved as noted above).
- b. Dirty filter pressure drops can be simulated using sheets of cardboard at filter face.
- c. Freeze-stat safeties can be simulated by packing portion of sensor with ice.
- d. High outside air temperatures can be simulated with a hair blower.
- e. High entering cooling coil temperatures can be used to simulate entering cooling coil conditions.
- f. Do not use signal generators to simulate sensor signals unless approved by the Contracting Officer's Technical Representative, as noted above, for special cases.
- g. Control set points can be altered. For example, to see the air conditioning compressor lockout work at an outside air temperature below 55 degrees F, when the outside air temperature is above 55 degrees F, temporarily change the lockout set point to be 0 degrees F above the current outside air temperature. Caution: Set points are not to be raised or lowered to a point such that damage to the components, systems, or the building structure and/or contents will occur.
- h. Test duct mounted smokedetectors in accordance with the manufacturer's recommendations. Perform the tests with air system at minimum airflow condition in ductwork.
- i. Test current sensing relays used for fan and pump status signals to control system to indicate unit failure and run status by resetting the set point on the relay to simulate a lost belt or unit failure while the unit is running. Confirm that the failure alarm was generated and received at the control system. After the test is conducted, return the set point to its original set-point or a set-point as indicated by the Contracting Officer's Technical Representative.

3.1.5.3.2.3 Setup

Perform each test under conditions that simulate actual conditions as close as is practically possible. Provide all necessary materials and system modifications to produce the necessary flows, pressures, temperatures, and

other conditions necessary to execute the test according to the specified conditions. At completion of the test, return the affected building equipment and systems to their pre-test condition.

3.1.5.3.3 Sample Strategy

Perform Functional Performance Tests using the following sample strategy. Prepare and complete a Functional Performance Test Checklist for each item of equipment or system to be tested. For sample sizes less than 100 percent for all similar equipment, the Government will select the specific equipment or system to be tested during testing. Equipment Identifiers are as indicated on the design drawings:

Equipment Identifier	Sample Size (Percent)
AHU	100
VAV	100
HX	100
HUM	100
DH	100
VAV	100
HWP	100
RTU	100
EF, V, UEF	100

Perform Integrated Systems Tests for all systems and equipment having interactive operation.

3.1.5.3.4 Seasonal Tests

3.1.5.3.4.1 Initial Functional Performance Tests

Perform Initial Functional Performance Tests as soon as all contract work is completed, regardless of the season. Develop and implement means of artificial loading to demonstrate, to a reasonable level of confidence, the ability of the HVAC systems to handle peak seasonal loads.

3.1.5.3.4.2 Full-Load Conditions

In addition to the Initial Functional Performance Tests, perform Functional Performance Tests of HVAC systems under full-load conditions during peak heating and cooling seasons during outdoor air condition design extremes. Test cooling equipment and systems with the building fully occupied when performing the Functional Performance Tests during peak cooling season.

Schedule Seasonal Functional Performance Tests in coordination with the Government.

3.1.5.3.4.3 System Acceptance

Systems may be partially accepted prior to seasonal testing if they comply

with all construction contract that can be tested during initial Functional Performance Tests. All Functional Performance Test procedures must be completed prior to full systems acceptance.

3.1.5.3.5 Re-Testing

3.1.5.3.5.1 100 Percent Sample

Systems or equipment for which 100 percent sample size are tested fail if one or more of the test procedures results in discovery of a deficiency and the deficiency cannot be resolved within 5 minutes during the test.

Re-test to the extent necessary to confirm that the deficiencies have been corrected without negatively impacting the performance of the rest of the system.

3.1.5.3.5.2 Less than 100 Percent Sample

For systems tests with a sample size less than 100 percent, if one or more of the test procedures for an item of equipment or a system results in discovery of a deficiency, regardless of whether the deficiency is corrected during the sample tests, the item of equipment or system fails the test.

- a. If the system failure rate is 5 percent or less, meaning that 5 percent or less of the equipment or systems had at least one deficiency, re-test only on the items which experienced the initial failures.
- b. If the system failure rate is higher than 5 percent, meaning that more than 5 percent of equipment or systems tested had at least one deficiency, re-test the items which experienced the initial failures to the extent necessary to confirm that the deficiencies have been corrected. In addition, test another random sample of the same size as the initial sample for the first time. If the second random sample set has any failures, re-test those failed items and all remaining equipment and systems to complete 100 percent testing of that system type.

3.1.6 Training Plan

The Technical Commissioning Specialists must develop training plans which identify all training required by specification sections associated with commissioned systems. Include a matrix listing each training requirement, content of the training, the trainer name, trainer contact information, and schedule and location of training. Submit one hard copy and an electronic copy of the Training Plan to the Commissioning Specialists and the Government no later than 30 calendar days prior to the associated training.

Document training attendance using training attendance rosters and provide completed attendance rosters to the Commissioning Specialists and the Government no later than 7 calendar days following the completion of training for each system to be commissioned. Submit one hard copy and an electronic copy..

3.1.7 Systems Manual

The Technical Commissioning Specialists must prepare and submit Systems Manual including, for all commissioned systems, the Basis of Design, system single line diagrams, as-built sequences of operation and controls

drawings, as-built control setpoints, recommended schedule for sensor and actuator calibration, recommended schedule of maintenance when not in the O&M manuals, recommended re-testing schedule with proposed testing forms, and full equipment warranty information. Update and resubmit the Systems Manual based on any corrective action taken during the warranty period.

Submit Systems Manual no later than 30 calendar days following completion of Functional Performance Tests. Submit three hard copies and an electronic copy.

3.2 COMMISSIONING REPORT

Following the completion of Functional Performance Tests and Integrated Systems Tests, with the exception of Seasonal Tests, the Lead Commissioning Specialist must prepare a Commissioning Report.

- a. Include an executive summary describing the overall commissioning process, the results of the commissioning process, any outstanding deficiencies and recommended resolutions, and any seasonal testing that must be scheduled for a later date. Indicate, in the executive summary, whether the systems meet the requirements of the construction contract and the Owner's Project Requirements.
- b. Detail any deficiencies discovered during the commissioning process and the corrective actions taken in the report. Include the completed Pre-Functional Checklists, Functional Performance Test Checklists, Integrated Systems Test Checklists, the Commissioning Plans, the Issues Log, Training Attendance Rosters, the Design Review Report, the final TAB Report.
- c. Submit the Commissioning Report no later than 14 calendar days following commissioning team acceptance of all Functional Performance Tests and Integrated Systems Tests with the exception of Seasonal Tests. Submit three hard copies and an electronic copy.
- d. Following any Seasonal Tests or Post-Construction Activities, update the Final Commissioning Report to reflect any changes and resubmit. File the approved, updated, Final Commissioning Report in the Sustainability eNotebook.

APPENDIX A - OWNER'S PROJECT REQUIREMENTS

1. Indoor design parameters for the new system are 78 degrees F and 50 percent RH summer except the Coordinate Measuring Machine (CMM), Leitz Lab, and Precision Measurement Center (PMC) areas.

a. The CMM and PMC areas indoor design conditions are 68 degrees F, ± 0.5 degrees F and 42 percent RH ± 2 percent RH.

b. The Leitz Lab indoor design conditions are 68 degrees F, ± 1 degree F and 40 percent RH ± 5 percent RH. The room shall maintain a minimum positive pressure of 0.05 inch WC.

2. The Leitz Lab renovations shall include:

a. 209E Class 300,000/ISO Class 9; Particle Count (0.5 micron and larger per cubic foot/meter of air-maximum) (300,000/35,200,000 (0.5) or 700/293, 000 (5.0 micron)

b. The new HVAC equipment shall be direct expansion split system configuration with electric reheat.

c. Provide HVAC equipment that is suitable for a laboratory environment, and is capable of maintaining tight temperature and humidity requirements throughout the year.

d. The new design/equipment shall fully resolve the condensate carry over issues.

e. Provide provision of re-heat during dehumidification.

f. Provide humidification to maintain humidity.

g. All air filtration media shall be mounted in the rooftop AHU and be easily accessible for maintenance.

h. Integrate the new HVAC equipment and controls with our existing Johnson Controls system.

3. Provide outside (ventilation) air as required by current ASHRAE standards.

4. The heating water system installed in Phase I shall be extended to add new equipment that will be installed in this phase of the project.

5. The steam to hot water converter, steam control valve, and traps shall be demolished and replaced.

a. The steam control valves shall be sized for a 1/3 - 2/3 capacity arrangement.

6. Steam and condensate mains and branch distribution piping to HVAC equipment shall be demolished and replaced with hot water piping.

7. Heating-water circulating pump shall be demolished and replaced. A stand-by heating- water pump shall be provided beside the new pump.

(a) Provide variable Frequency Drives for the pumps and integration with with

the existing DDC system.

8. Provide ducted return air systems where return air plenums currently exist.
9. Provide new ductwork and duct insulation where multiple airside systems are consolidated into single systems, where existing duct sizes are inadequate to support the calculated loads and where it is not feasible to re-use ductwork.
10. Testing, Adjusting, and Balancing (TAB) shall be performed to verify the set points of the secondary chilled water pump VFD's and adjustments made as required after the new system is operational.
11. Provide pressure independent control valves at the chilled water and heating water coils.
12. Air Handling Units (AHU) and their respective controls that serve the following areas shall be demolished and replaced.
 - a. Manual Grinding Stations Room 130, AHU-1 (Original AHU-22-307)
 - (a) Provide a ducted return air system and convert from steam to hot water heat.
 - b. QE Inspection Offices Room 150, AHU-2 (Original AHU-22-307)
 - (a) Convert from steam to hot water heat.
 - c. Blasting Room 136, AHU-22-308A (Original AHU-22-308)
 - (a) Convert from steam to hot water heat and provide pre-heat coil with 2-position coil control valve.
 - d. HF Furnace Room 139, AHU-22-309
 - (a) Convert from steam to hot water heat and provide pre-heat coil with 2-position coil control valve.
 - (b) Modify ductwork in HF Furnace Room to provide a minimum of 12 inches clearance above bridge crane.
 - e. Cold Spray Room 138, AHU-22-309A
 - (a) Convert from steam to hot water heat.
 - (b) Replace cold spray booth make-up air steam heating coil with hot water coil with 2-position control valve.
 - f. Precision Measurement Center (ISO Class V) Clean Rooms 1033, 1033A and 1033B RTU-1 (2 units - Original AHU-22-310 and AHU-22-321)
 - (a) Replace DX units with DX equipment.
 - (b) Provide appropriate filtration for ISO Class.
 - g. Painting and Maintenance Areas Rooms 143 and 143A, MAU-1 and MAU-2 (Original AHU-22-311 and 22-311A, respectively)

- (a) Convert both areas to hot water heating.
 - (b) Provide pre-heat coil in paint area with 2-position coil control valve.
- h. HVOF and Plasma Spray Room 145, AHU-22-312
- (a) Add cooling to space
 - (b) Convert to hot water heating.
- i. Glove Box Room 156, Heat Treat Staging Room 146 and Heat Treat Control Room 147
- a. Remove VAV unit from 156.
 - (c) Condition Rooms 156 and 146 from Room 145 replacement unit with a variable air volume RTU with zone reheat.
 - (d) Condition Heat Treat Control Room 147 with separate packaged roof-top equipment.
 - (a) Replace packaged rooftop dx unit with chilled water cooling and hot water heating unit.
- j. AEP Booth Chamber Room 141A, Chamber AHU
- (a) Replace split dx unit with chilled water cooling and hot water heating unit.
- k. Heat Treat Furnace Room 148, AHU-22-315
- (a) Heat and ventilate only.
- l. Heat Treat Addition Furnace Room 100, RTU-1 and RTU-2 (Original AHU-22-323)
- (a) Replace exhaust fans.
 - (b) Oven hood exhaust fans are interlocked with RTU-12 to maintain slight negative pressure in the space.
 - (c) Provide a hot water heating make-up unit.
 - (d) Provide pre-heat coil with 2-position coil control valve.
 - (e) Provide variable speed supply fan and operate from room pressure with respect to the adjacent building spaces to maintain slight negative pressure.
- m. Hygiene Addition Mechanical Room 202 and Office Space, AHU-1 and AHU-2 (Original RTU-1)
- (a) Convert to hot water heating.
- n. Replace ventilating fans 22-462, 2-463, 22-464 and 22-465
- (a) Fans shall be controlled through the existing smoke fan control panel such that activation of a hydrogen alarm will automatically start the fans.
 - (b) The fans shall also be started by a manual switch at the fire-fighter's

control station.

(c) Activation of the building fire alarm system shall not start the ventilating fans.

(d) Provide new fans in the HF Furnace Room 139, Heat Treat Furnace Room 148 and Heat Treat Addition Furnace Room 100.

(e) Fans shall be provided with spark-proof wheels and explosion proof motors.

18. Except as noted, new air handlers shall be configured similar to existing air handlers that were replaced in Phase I with combination filter mixing section with outside air intake hood, opposed blade dampers and MERV 8 filters, pre-heat coils as required, cooling coil, re-heat coil as required for humidity control, and fan section.

a. Direct drive plenum fans with VFD's are acceptable.

b. Provide access sections of adequate length for coil cleaning.

c. Provide adequate side clearances for coil removal.

d. Chilled water coils shall have stainless steel casings and drain pans.

e. Drain pans shall be double-sloped.

f. Air handlers shall have double wall construction with minimum R-6 interstitial rigid insulation.

g. Provide piping vestibules or enclosures for piping connections to coils.

h. Locate control valves, strainers and other coil piping accessories inside the vestibules or enclosures.

o. Replacement air handlers, ventilating fans, packaged units, condensing units, curbs, curb adapters and accessories and equipment mounts shall be designed for outdoor use and be capable of withstanding 130 miles per hour wind loads for the connections between the equipment and curb/curb adapter.

19. A two-season TAB for all replaced equipment and controls shall be provided.

a. TAB work shall include both air-side and water-side equipment.

F. Controls

1. All control systems shall be to integrated with FRC East's Johnson Controls "Metasys" system utilizing BACnet communications protocol.

2. The use of gateways is not acceptable.

3. The new system shall have direct digital controls. Existing pneumatic controls affected as part of this project, including, but not limited to, thermostats, air valves, solenoid valves, switches, indicators, controllers, sensors, tubing, control panels and conductors and raceways shall be removed that will no longer be utilized.

4. The design may reuse existing control raceways and conductors if they can

be integrated in the new work.

5. Re-used control raceways and conductors must be warranted as if new.
6. Pneumatic controls are not allowed in the new work.
7. Provide modifications to the DDC programming to permit real time tonnage monitoring for the secondary building loop utilizing the existing temperature sensors and flow meter.
8. The DDC design modification shall also include variable speed pump control and lead/lag pump alternation, and a dehumidification cycle for the new air handling units (AHUs).
9. Update system graphics for new equipment and update existing graphics where equipment has been added or modified including graphics for smoke removal fans, the entire building layout, HVAC equipment and zones served by the HVAC equipment.
10. Environmental monitoring controls for the Paint Booth, Dust Collector, Hydrogen Fluoride Furnace and other industrial equipment shall remain intact.

OWNER'S PROJECT REQUIREMENTS DOCUMENT

Project: Project, Location, PN #####

Approved:

Name	Design Agent's Representative	Date
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Name	Owner's Representative	Date
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OWNER'S PROJECT REQUIREMENTS DOCUMENT

Contents

1. Owner and User Requirements
 - a. Primary Purpose, Program, and Use
 - b. Project History
 - c. Broad Goals
 - i. Future Expansion
 - ii. Flexibility
 - iii. Quality of Materials
 - iv. Construction Costs
 - v. Operational Costs
2. Environmental and Sustainability Goals
 - a. LEED or Green Globes Goal
 - b. Other
3. Energy Efficiency Goals
 - a. Goals/Policy
 - b. Systems and Feature Energy Impact
4. Indoor Environmental Quality Requirements
 - a. Space Type 1
 - i. Intended Use
 - ii. Occupancy Schedule
 - iii. Environmental Requirements
 - iv. Occupant System Control Ability
 - v. Type of Lighting
 - vi. After-hour Use Accommodation
 - b. Space Type 2
 - i. Intended Use
 - ii. Occupancy Schedule
 - iii. Environmental Requirements
 - iv. Occupant System Control Ability
 - v. Type of Lighting
 - vi. After-hour Use Accommodation
5. Equipment and System Expectations
 - a. HVAC Systems
 - i. Quality and Reliability
 - ii. Type
 - iii. Automation
 - iv. Flexibility
 - v. Maintenance Requirements
 - b. Lighting Systems
 - i. Quality and Reliability
 - ii. Type
 - iii. Automation
 - iv. Flexibility
 - v. Maintenance Requirements
 - c. Domestic Hot Water Systems
 - i. Quality and Reliability
 - ii. Type
 - iii. Automation
 - iv. Flexibility
 - v. Maintenance Requirements

Contents (continued)

- d. On-site Power Systems
 - i. Quality and Reliability
 - ii. Type
 - iii. Automation
 - iv. Flexibility
 - v. Maintenance Requirements
- e. Other Systems
 - i. Quality and Reliability
 - ii. Type
 - iii. Automation
 - iv. Flexibility
 - v. Maintenance Requirements
- 6. Building Occupant and O&M Personnel Requirements
 - a. Facility Operation
 - b. UMCS (EMCS or FMCS)
 - c. Occupant Training and Orientation
 - d. O&M Staff Training and Orientation

1. Owner and User Requirements

a. Primary Purpose, Program, and Use

Explain the purpose, program, and use of the facility. (i.e. Army Reserve Center used for training reserve units. Training includes spaces such as weapons, medical, vehicle repair, cooking, etc.)

b. Project History

Explain the history of the project related to design/construction (i.e. D/B/B, D/B, IDIQ, JOC, COE in-house, A/E, etc.). Explain any additional project background that would impact energy/sustainability goals.

c. Broad Goals

i. Future Expansion: Explain goals related to potential future expansion.

ii. Flexibility: Explain goals related to flexibility for layout and use of the building. (i.e. high rate of office churn, expected frequency of renovation, etc.)

iii. Quality of Materials: Explain goals related to quality of materials. (i.e. highest quality materials, 50 yr life, 25 yr life, highest quality within budget, etc.)

iv. Construction Costs: Explain goals related to construction costs. (i.e. how low can you go, set project amount, select simplest systems for low cost, etc.)

v. Operational Costs: Explain goals related to operational costs. (i.e. low utilities based on water and energy conservation, trade-off allowable on maintenance costs to reduce utility cost, utility cost unimportant compared to construction cost, etc.)

2. Environmental and Sustainability Goals

a. LEED/Green Globes Goal

Set LEED/Green Globes goal and explain sustainable features permissible or preferred to be incorporated. Explain relative importance of LEED/Green Globes goal within project scope. Indicate requirement from service or agency specific criteria and policy.

b. Other

Explain any special sustainability or environmental goals associated with the project. Identify specific sustainability features that may be required or desired. (i.e. hydro-power, solar power, on-site water treatment, on-site water infiltration, impervious cover reduction, parking capacity, etc.)

3. Energy Efficiency Goals

a. Goals/Policy

Explain the specific project goals and requirements regarding energy efficiency. Incorporate the requirements of UFC 1-200-02 High Performance and Sustainable Building Requirements and/or other relevant agency policies.

b. Systems and Feature Energy Impacts

Identify and explain envelope, system, or site and building features that will be incorporated to maximize energy efficiency. Identify features that must be incorporated that will reduce or limit energy efficiency.

4. Indoor Environmental Quality Requirements

a. Space Type 1

i. Intended Use: Explain how the space will be used (i.e. classroom occasionally used as conference room).

ii. Occupancy Schedule: Describe the occupancy including number of people at various times (i.e. drill weekend-maximum capacity, weekdays-20 percent; or 0700-0900 - none, 0900-1400 - 30 people, 1400-1600 - none).

iii. Environmental Requirements: Describe the environmental requirements of the space. Include description of temperatures, humidity levels, ventilation rates, air quality, lighting levels, or any other specific parameters desired (i.e. 75 deg F, 50 percent rh, 30 fc, etc.).

iv. Occupant System Control Ability: Describe the desired level of control the occupants will have over the thermal comfort and lighting systems. (i.e. adjustable thermostat for every person, adjustable thermostat in all private offices, no adjustable thermostats, adjustable thermostat in senior rank also controlling other offices, occupancy sensors for lighting, adjustable dimming, etc.)

v. Type of Lighting: Describe the type of lighting desired (i.e. task lighting with minimal overhead, maximize daylight with dimming on overhead, accent lighting, particular fixtures, etc.).

vi. After-hour Use Accommodations: Describe whether and how often the space may be used after hours. Describe the systems that activate when an occupant uses the building after-hours. Describe the level of control of after-hour use HVAC.

(Example: Space is rarely used after-hours by few occupants. HVAC and lighting system should activate when occupants enter after-hours. The HVAC operation will be limited to that required to provide heating, A/C, and ventilation to the occupied space alone.) (Example: Space is rarely used after-hours by few occupants. Lighting and heating systems should activate. Ventilation and cooling should remain in normal after-hour operation.)

b. Space Type 2

5. Equipment and System Expectations

a. HVAC Systems

i. Quality and Reliability: Explain the level of quality and reliability required of the HVAC systems.

(Example: Equipment efficiency should meet ASHRAE 90.1 and FEMP/Energy Star requirements. Due to critical nature of facility, additional redundancy in the cooling and heating systems is required, i.e. multiple chillers, boilers, and pumps.) (Example: No specific quality or reliability requirements specified. Equipment should remain serviceable over life of building or to the extent typical of the type of equipment.)

ii. Type: Explain the type of equipment desired.

(Example: Boilers should be condensing type. Use hydronic heating and cooling. Use self-contained A/C units in computer rooms.)

iii. Automation: Explain the level of automation in the HVAC System desired.

(Example: Single loop HVAC systems permissible. Use packaged controls only.) (Example: Control HVAC systems from DDC system connected to the base UMCS.) (Example: Boilers should have packaged controls connected to the DDC system.)

iv. Flexibility: Describe the desired level of flexibility of the HVAC system.

(Example: System should accommodate frequent office layout changes including private office wall movement.) (Example: Layout will remain mostly unchanged; no flexibility required.) (Example: Accommodate potential for conference and classrooms to change to offices.)

v. Maintenance Requirements: Describe the level of maintenance available or the requirements of the equipment regarding maintainability.

(Example: Equipment should be located to allow easy maintenance access. Equipment vendors or repair service should be able to respond within 24 hrs.)

b. Lighting Systems

i. Quality and Reliability: Explain the level of quality and reliability required of the lighting system controls.

(Example: The building lighting system should meet ASHRAE 90.1 - IP requirements.)

ii. Type: Explain the type of lighting or control equipment desired.

(Example: High-efficiency fluorescent lamps with high-efficiency ballasts will be specified. Indirect lighting will be used in all office and classroom spaces. Lighting foot-candle levels may be reduced to 45 foot-candles in lieu of the typical 50 foot-candles when indirect lighting is used.)

iii. Automation: Explain the level of automation in the lighting control

system desired.

(Example: Provide occupancy sensors in restrooms, corridors, and storage areas.)

iv. Flexibility: Describe the desired level of flexibility of the lighting system and control systems.

(Example: Provide dual level switching in classrooms and conference rooms.)

v. Maintenance Requirements: Describe the level of maintenance available or the requirements of the equipment regarding maintainability.

(Example:)

c. Domestic Hot Water Systems

i. Quality and Reliability: Explain the level of quality and reliability required of the domestic hot water systems.

(Example: Equipment efficiency should meet ASHRAE and FEMP/Energy Star requirements. Due to critical nature of facility, additional redundancy in the water heating systems is required, i.e. multiple hot water heaters and circulation pumps.) (Example: No specific quality or reliability requirements specified. Equipment should remain serviceable over life of building or to the extent typical of the type of equipment.)

ii. Type: Explain the type of equipment desired.

(Example: Gas-fired storage tank water heater with mixing valve for temperature control.) (Example: Instantaneous electric water heater at lavatories.) (Example: Instantaneous electric water heater with integral control system for eyewash/showers.)

iii. Automation: Explain the level of automation in the domestic hot water control system desired.

(Example: Occupancy schedule control for recirculation loop and gas burner. Connect package controls to DDC system.)

iv. Flexibility: Describe the desired level of flexibility of the domestic hot water systems.

(Example: No anticipated changes to restroom layout; no additional flexibility required.)

v. Maintenance Requirements: Describe the level of maintenance available or the requirements of the equipment regarding maintainability.

(Example: Equipment should be located to allow easy maintenance access. Equipment vendors or repair service should be able to respond within 24 hrs.)

d. On-site Power Systems

i. Quality and Reliability: Explain the level of quality and reliability required of the on-site power system.

ii. Type: Explain the type of on-site power system desired.

iii. Automation: Explain the level of automation in the on-site power system desired.

iv. Flexibility: Describe the desired level of flexibility of the on-site power system.

v. Maintenance Requirements: Describe the level of maintenance available or the requirements of the on-site power system regarding maintainability.

e. Other Systems

i. Quality and Reliability: Explain the level of quality and reliability required of the system.

ii. Type: Explain the type of system desired.

iii. Automation: Explain the level of automation in the system desired.

iv. Flexibility: Describe the desired level of flexibility of the system.

v. Maintenance Requirements: Describe the level of maintenance available or the requirements of the system regarding maintainability.

6. Building Occupant and O&M Personnel Requirements

a. Facility Operation

Describe how the facility will be operated. Who operates the facility? Who maintains the facility? Who pays the utility bills?

b. UMCS (EMCS or FMCS)

Will the building be tied to an UMCS/EMCS/FMCS? What system will be connected to? Provide information regarding connection requirements, protocols, and control, scheduling and monitoring points.

c. Occupant Training and Orientation

How much training and orientation is desired for building occupants? Will training need to be provided for all systems? To what extent do the occupants need to understand and use the systems?

d. O&M Staff Training and Orientation

How much training and orientation is desired for building occupants? Will training need to be provided for all systems? To what extent do the occupants need to understand and use the systems?

APPENDIX B - BASIS OF DESIGN

REFER TO BASIS OF DESIGN IN SEPARATE BINDER.

APPENDIX C - DESIGN PHASE COMMISSIONING PLAN

-- End of Section --

SECTION 02 41 00

DEMOLITION
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A10.6 (1990; R 1998) Safety Requirements for Demolition Operations

AMERICAN SOCIETY OF SAFETY PROFESSIONALS (ASSP)

ASSP A10.6 (2006) Safety & Health Program Requirements for Demolition Operations - American National Standard for Construction and Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2014) Safety and Health Requirements Manual

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61 National Emission Standards for Hazardous Air Pollutants

40 CFR 61-SUBPART M National Emission Standard for Asbestos

1.2 PROJECT DESCRIPTION

1.2.1 Definitions

1.2.1.1 Demolition

Demolition is the process of wrecking or taking out any load-supporting structural member of a facility together with any related handling and disposal operations.

1.2.1.2 Demolition Plan

Demolition Plan is the planned steps and processes for managing demolition activities and identifying the required sequencing activities and disposal mechanisms.

1.2.2 Demolition Plan

Prepare a Demolition Plan and submit proposed demolition and removal procedures for approval before work is started. Include in the plan

procedures for careful removal and disposition of materials specified to be removed, a detailed description of methods and equipment to be used for each operation and of the sequence of operations. Provide procedures for safe conduct of the work in accordance with EM 385-1-1. Plan shall be approved by Contracting Officer prior to work beginning.

1.3 GENERAL REQUIREMENTS

Do not begin demolition until authorization is received from the Contracting Officer. Remove rubbish and debris from the station daily; do not allow accumulations inside or outside the buildings. The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Remove rubbish and debris from Government property daily, unless otherwise directed. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections.

1.4 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Demolition Plan

SD-07 Certificates

Demolition plan

Proposed demolition and removal procedures for approval before work is started.

SD-11 Closeout Submittals

Receipts

Receipts or bills of lading, as specified.

1.5 QUALITY ASSURANCE

Submit timely notification of demolition projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M. Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSP A10.6. Comply with the Environmental Protection Agency requirements specified. Use of explosives will not be permitted.

1.6 REGULATORY AND SAFETY REQUIREMENTS

Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ANSI A10.6.

1.6.1 Notifications

1.6.1.1 General Requirements

Furnish timely notification of demolition and renovation projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61-SUBPART M. Notify the State's environmental protection agency and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61-SUBPART M.

1.6.2 Receipts

Submit a shipping receipt or bill of lading for all containers of ozone depleting substance (ODS) shipped to the Defense Depot, Richmond, Virginia.

1.7 DUST AND DEBRIS CONTROL

Prevent the spread of dust and debris to occupied portions of the building and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution. Sweep pavements as often as necessary to control the spread of debris that may result in foreign object damage potential to aircraft.

1.8 PROTECTION

1.8.1 Traffic Control Signs

Where pedestrian and driver safety is endangered in the area of removal work, use traffic barricades with flashing lights. Notify the Contracting Officer prior to beginning such work.

1.8.2 Existing Work

Before beginning any demolition work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing work in the presence of the Contracting Officer showing the condition of structures and other facilities adjacent to areas of alteration or removal. Photographs sized 4 inch will be acceptable as a record of existing conditions. Include in the record the elevation of the top of foundation walls, the location and extent of cracks and other damage and description of surface conditions that exist prior to before starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document. Submit survey results.

1.8.3 Items to Remain in Place

Take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government. Repair or replace damaged items as approved by the Contracting Officer. Coordinate the work of this section with all other work indicated. Construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal work. Repairs, reinforcement, or structural replacement require approval by the

Contracting Officer prior to performing such work.

1.8.4 Existing Construction

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove dust, dirt, and debris from work areas daily.

1.8.5 Weather Protection

For portions of the building to remain, protect building interior and materials and equipment from the weather at all times. Where removal of existing roofing is necessary to accomplish work, have materials and workmen ready to provide adequate and temporary covering of exposed areas.

1.8.6 Trees

Protect trees within the project site which might be damaged during demolition, and which are indicated to be left in place, by a 6 foot high fence. Erect and secure fence a minimum of 5 feet from the trunk of individual trees or follow the outer perimeter of branches or clumps of trees. Replace any tree designated to remain that is damaged during the work under this contract with like-kind or as approved by the Contracting Officer.

1.8.7 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition operations.

1.8.8 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished, unless directed otherwise by the Contracting Officer. Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

1.8.9 Protection of Personnel

Before, during and after the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the demolition site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.9 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted. Where burning is permitted, adhere to federal, state, and local regulations.

1.10 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Items to be relocated which are damaged by the Contractor shall be repaired or replaced with new undamaged items as approved by the Contracting Officer.

1.11 REQUIRED DATA

The Demolition plan shall include procedures for careful removal and disposition of materials specified to be salvaged, coordination with other work in progress, a disconnection schedule of utility services, a detailed description of methods and equipment to be used for each operation and of the sequence of operations. Include statements affirming Contractor inspection of the existing roof deck and its suitability to perform as a safe working platform or if inspection reveals a safety hazard to workers, state provisions for securing the safety of the workers throughout the performance of the work. Provide procedures for safe conduct of the work in accordance with EM 385-1-1.

1.12 ENVIRONMENTAL PROTECTION

Comply with the Environmental Protection Agency requirements specified.

1.13 USE OF EXPLOSIVES

Use of explosives will not be permitted.

PART 2 PRODUCTS

2.1 FILL MATERIAL

Comply with excavating, backfilling, and compacting procedures for soils used as backfill material to fill basements, voids, depressions or excavations resulting from demolition of structures.

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

3.1.1 Utilities and Related Equipment

3.1.1.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer. Do not interrupt existing utilities serving facilities occupied and used by the Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.1.2 Disconnecting Existing Utilities

Remove existing utilities, as indicated and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer. When utility lines are encountered that are not indicated on the drawings, the Contracting Officer shall be notified prior to further work in that area. Remove meters and related equipment and deliver to a location in accordance with instructions of the Contracting Officer.

3.1.2 Paving and Slabs

Remove concrete and asphaltic concrete paving slabs as indicated. Provide neat sawcuts at limits of pavement removal as indicated.

3.1.3 Roofing (As APPLICABLE)

Remove existing roof system and associated components in their entirety down to existing roof deck. Remove built-up roofing to effect the connections with new flashing or roofing. Cut existing felts and/or membrane and insulation along straight lines. Remove roofing system and insulation without damaging the roof deck. Sequence work to minimize building exposure between demolition and new roof materials installation.

3.1.3.1 Temporary Roofing

Install temporary roofing and flashing as necessary to maintain a watertight condition throughout the course of the work. Remove temporary work prior to installation of permanent roof system materials unless approved otherwise by the Contracting Officer. The existing deck may be deteriorated, such that ability to support foot traffic and construction loads is unknown. Make provisions for worker safety during demolition and installation of new materials as described in paragraphs entitled "Statements" and "Regulatory and Safety Requirements."

3.1.3.2 Reroofing

When removing the existing roofing system from the roof deck, remove only as much roofing as can be recovered by the end of the work day, unless approved otherwise by the Contracting Officer. Do not attempt to open the roof covering system in threatening weather. Reseal all openings prior to suspension of work the same day.

3.1.4 Concrete

Saw concrete along straight lines to a depth of a minimum 2 inch. Make each cut in walls perpendicular to the face and in alignment with the cut in the opposite face. Break out the remainder of the concrete provided that the broken area is concealed in the finished work, and the remaining concrete is sound. At locations where the broken face cannot be concealed, grind smooth or saw cut entirely through the concrete.

3.1.5 Patching

Where removals leave holes and damaged surfaces exposed in the finished work, patch and repair these holes and damaged surfaces to match adjacent finished surfaces. Where new work is to be applied to existing surfaces, perform removals and patching in a manner to produce surfaces suitable for receiving new work. Finished surfaces of patched area shall be flush with

the adjacent existing surface and shall match the existing adjacent surface as closely as possible as to texture and finish. Patching shall be as specified and indicated, and shall include:

- a. Concrete and Masonry: Completely fill holes and depressions, caused by previous physical damage or left as a result of removals in existing masonry walls to remain, with an approved masonry patching material, applied in accordance with the manufacturer's printed instructions.
- b. Where existing partitions have been removed leaving damaged or missing resilient tile flooring, patch to match the existing floor tile.

3.2 DISPOSITION OF MATERIAL

3.2.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, shall become the property of the Contractor and shall be removed from Government property. Title to materials resulting from demolition, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer of the Contractor's demolition and removal procedures, and authorization by the Contracting Officer to begin demolition. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Materials and equipment shall not be viewed by prospective purchasers or sold on the site.

3.2.2 Reuse of Materials and Equipment

Remove and store materials and equipment indicated to be reused or relocated to prevent damage, and reinstall as the work progresses.

3.2.3 Salvaged Materials and Equipment

Remove materials and equipment that are indicated to be removed by the Contractor and that are to remain the property of the Government, and deliver to a storage site, as directed within 10 miles of the work site.

- a. Salvage items and material to the maximum extent possible.
- b. Material salvaged for the Contractor shall be stored as approved by the Contracting Officer and shall be removed from Government property before completion of the contract. Material salvaged for the Contractor shall not be sold on the site.
- c. Salvaged items to remain the property of the Government shall be removed in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage shall be repaired or replaced to match existing items. Containers shall be properly identified as to contents.
- d. Historical items shall be removed in a manner to prevent damage. The following historical items shall be delivered to the Government for disposition: Corner stones, contents of corner stones, and document boxes wherever located on the site.

3.3 CLEANUP

Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Apply local regulations regarding hauling and disposal.

3.4 DISPOSAL OF REMOVED MATERIALS

3.4.1 Sub Title

Dispose of debris, rubbish, scrap, and other nonsalvageable materials resulting from removal operations with all applicable federal, state and local regulations.

3.4.2 Burning on Government Property

Burning of materials removed from demolished structures will not be permitted on Government property.

3.4.3 Removal from Government Property

Transport waste materials removed from demolished structures, except waste soil, from Government property for legal disposal. Dispose of waste soil as directed.

3.5 REUSE OF SALVAGED ITEMS

Recondition salvaged materials and equipment designated for reuse before installation. Replace items damaged during removal and salvage operations or restore them as necessary to usable condition.

-- End of Section --

SECTION 02 82 30

RE-ESTABLISHING VEGETATION

03/12

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

The work covered by this section consists of preparing seedbeds; furnishing and placing limestone, fertilizer, and seed; compacting seedbeds; furnishing, placing, and securing mulch; mowing; and other operations necessary for the permanent establishment of grasses.

Seeding and mulching shall be performed on all earth areas disturbed by construction. The Contractor shall adapt his operations to variations in weather or soil conditions as necessary for the successful establishment and growth.

The quantity of mowing to be performed will be affected by the actual conditions which occur during the construction of the project. The quantity of mowing may be increased, decreased, or eliminated entirely at the direction of the Contracting Officer. Such variations in quantity will not be considered as alterations in the details of construction or a change in the character of the work.

PART 2 PRODUCTS

2.1 FERTILIZER

The quality of all fertilizer and all operations in connection with the furnishing of this material shall comply with the requirements of the North Carolina Fertilizer Law and with the rules and regulations, adopted by the North Carolina Board of Agriculture in accordance with the provisions of said law, in effect at the time of sampling. Fertilizer shall be 10-10-10. Dry fertilizer shall have been manufactured from cured stock. Liquid fertilizer shall be stored and cared for after manufacture in a manner that will prevent loss of plant food values.

2.2 LIMESTONE

The quality of all limestone and all operations in connection with the furnishing of this material shall comply with the requirements of the North Carolina Lime Law and with the rules and regulations adopted by the North Carolina Board of. Limestone shall be agricultural grade ground Dolomitic limestone. All limestone shall contain not less than 90 percent calcium carbonate equivalents. Dolomitic limestone shall contain not less than 10 percent of magnesium. Dolomitic limestone shall be so graded that at least 90 percent will pass through a U.S. Standard 20 mesh screen, and at least 35 percent will pass through a U.S. Standard 100 mesh screen.

2.3 SOD

Sod shall consist of a live, dense, well rooted growth of centipede grass free from an excessive amount of restricted noxious weeds as defined by the

North Carolina Board of Agriculture. The area from which sod is to be obtained shall have been mowed to a height of not less than 2 inches. Sod shall be cut into rectangular sections of sizes convenient for handling without breaking or loss of soil. It shall be cut with a sod cutter or other acceptable means to a depth that will retain in the sod practically all of the dense root system of the grass. During wet weather the sod shall be allowed to dry sufficiently before lifting to prevent tearing during handling and placing, and during extremely dry weather it shall be watered before lifting if such watering is necessary to insure its vitality and to prevent loss of soil during handling.

2.4 MULCH FOR EROSION CONTROL

Mulch for erosion control shall consist of grain straw or other acceptable material, and shall have been approved by the Contracting Officer before being used. All mulch shall be reasonably free from mature seed bearing stalks, roots, or bulblets. Material for holding mulch in place shall be asphalt or other approved binding material.

2.5 SEED

The quality of all seed and all operations in connection with the furnishing of this material shall comply with the requirements of the North Carolina Seed Law and with the rules and regulations adopted by the North Carolina Board of Agriculture. Seed shall have been approved by the North Carolina Department of Agriculture before being sown. No seed will be accepted with a date of test more than 8 months prior to the date of sowing, excluding the month in which the test was completed. Seed mix by weight shall be as specified on the plans.

2.6 MATTING FOR EROSION CONTROL

2.6.1 General

Matting for erosion control shall be or excelsior matting. Other acceptable material manufactured especially for erosion control may be used when approved by the Contracting Officer in writing before being used. Matting for erosion control shall not be dyed, bleached, or otherwise treated in a manner that will result in toxicity to vegetation.

2.6.2 Erosion Control Matting

Matting shall consist of a machine produced mat of curled wood excelsior a minimum of 47 inches in width. The mat shall weigh 1.6 pounds per square yard with a tolerance of plus or minus 10 percent. At least 80 percent of the individual fibers shall be 6 inches or more in length. The fibers shall be evenly distributed over the entire area of the blanket. One side of the excelsior matting shall be covered with an extruded plastic mesh. The mesh size for the plastic mesh shall be a maximum of 1 inch x 1 inch.

2.6.3 Wire Staples

Staples shall be machine made of No. 11 gage new steel wire formed into a "U" shape. The size when formed shall be not less than 6 inches in length with a throat of not less than 1 inch in width.

2.7 WATER

Water used in the planting or care of vegetation shall meet the requirements

of Class C fresh waters as defined in 15 NAC 2B.0200.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

The work shall be performed immediately upon completion of earthwork areas. No exception will be made to this requirement unless otherwise permitted in writing by the Contracting Officer. Upon failure or neglect on the part of the Contractor to coordinate his grading with seeding and mulching operations and diligently pursue the control of erosion and siltation, the Contracting Officer may suspend the Contractor's operations until such time as the work is coordinated in a manner acceptable to the Contracting Officer.

3.2 SEEDBED PREPARATION

The Contractor shall cut and satisfactorily dispose of weeds or other unacceptable growth on the areas to be seeded. The soil shall then be scarified or otherwise loosened to a depth of not less than 3 inches except as otherwise provided below or otherwise directed by the Contracting Officer. Clods shall be broken and the top 2 to 3 inches of soil shall be worked into an acceptable seedbed by the use of soil pulverizers, drags, or harrows; or by other methods approved by the Contracting Officer. All rock and debris 3 inches or larger shall be removed prior to the application of seed and fertilizer. On cut slopes that are 2:1 and steeper, both the depth of preparation and the degree of smoothness of the seedbed may be reduced as permitted by the Contracting Officer, but in all cases the slope surface shall be scarified, grooved, trenched, or punctured so as to provide pockets, ridges, or trenches in which the seeding materials can lodge. On cut slopes that are either 2:1 or steeper, the Contracting Officer may permit the preparation of a partial or complete seedbed during the initial grading of the slope. If at the time of final sodding and mulching operations such initial preparation is still in a condition acceptable to the Contracting Officer, additional seedbed preparation may be reduced or eliminated. Seedbed preparation within 2 feet of the edge of any pavement shall be limited to a depth of 2 to 3 inches. The preparation of seedbeds shall not be done when the soil is frozen, extremely wet, or when the Contracting Officer determines that it is an otherwise unfavorable working condition.

3.3 LIMESTONE AND FERTILIZER

Limestone may be applied as a part of the seedbed preparation, provided it is immediately worked into the soil. If not so applied, limestone and fertilizer shall be distributed uniformly over the prepared seedbed and then harrowed, raked, or otherwise thoroughly worked into the seedbed. Apply fertilizer at the rate as specified on the plans. Apply lime at the rate as specified on the plans. Application equipment for liquid fertilizer, other than a hydraulic seeder, shall be calibrated to ensure that the required rate of fertilizer is applied uniformly.

3.4 SODDING

Extreme care shall be exercised to prevent breaking the sod sections and to prevent the sod from drying out. Any sod that is torn, broken, or too dry will be rejected. Torn or broken sod, if kept moist, may be used for filling unavoidable small gaps in sod cover as permitted by the Contracting Officer. Sod shall be placed on the designated areas within 24 hours after

being cut. The area to be sodded shall be brought to a firm uniform surface. The limestone and fertilizer shall be distributed uniformly over the area. The area shall be roughened by means of picks, rakes, or other approved means to a depth of not less than 2 inches without distorting the uniformity of the surface. The finished surface shall be moistened with water prior to placing the sod. Within 24 hours after soil preparation has been completed, place the sod. Each piece of sod shall be packed tightly against the edge of adjacent pieces so that the fewest possible gaps will be left between the pieces. Unavoidable gaps shall be closed with small pieces of sod. Sod shall be placed beginning at either the top or the toe of the slope. Sod shall be placed with the long edge horizontal and with staggered vertical joints. The edge of the sod shall be turned slightly into the ground at the top of a slope and a layer of earth placed over it and tamped as to conduct the surface water over and onto the top of the sod. On all slopes 2:1 or steeper, in drainage channels, and on any areas that are in such condition that there is danger of sod slipping, sod shall be stapled in place by driving staples flush with the sod. Stapling shall be done concurrently with sod placement and prior to tamping. Use wire staples, per Section 2.6.3. The number of staples shall be sufficient to prevent slipping or displacement of the sod. Staples shall be driven perpendicular to the slope. Where backfill is necessary on cut slopes to obtain a uniform sodding area, staples shall be of sufficient length to reach a minimum of 3 inches into the solid earth underneath the backfill. Sod shall not be placed when the atmospheric temperature is below 32 degrees F. Frozen sod shall not be used. After sod has been placed and tamped, it shall be carefully and thoroughly watered as required to maintain the sod in a healthy condition. Watering shall be conducted until final acceptance. Application of water may be made by the use of hydraulic seeding equipment, farm type irrigation equipment, or by other acceptable means.

3.5 MULCHING

All seeded areas shall be mulched. Grain straw or excelsior mat may be used as mulch at any time of the year. Mulch shall be applied within 24 hours after completion of seeding unless otherwise permitted by the Contracting Officer. Care shall be exercised to prevent displacement of soil or seed or other damage to the seeded area during the mulching operations. Mulch shall be uniformly spread by hand or by approved mechanical spreaders or blowers which will provide an acceptable application. An acceptable application will be that which will allow some sunlight to penetrate and air to circulate but also partially shade the ground, reduce erosion, and conserve soil moisture. Mulch shall be held in place by applying a sufficient amount of asphalt or other approved binding material to assure that the mulch is properly held in place. The rate and method of application of binding material shall meet the approval of the Contracting Officer. Where the binding material is not applied directly with the mulch it shall be applied immediately following the mulch application. During the application of binding material, adequate precautions shall be taken to prevent damage to vehicles, structures, guardrails, and devices. Areas where seeding and mulching have been performed shall be maintained in a satisfactory condition until final acceptance of the project. Maintenance shall include mowing at the location and times directed by the Contracting Officer. Areas of damage or failure due to any cause shall be corrected by being repaired or by being completely redone as may be directed by the Contracting Officer. Excelsior matting shall be installed on all seeded slopes greater than 3:1 (h:v). Install the matting per the manufacturer's printed instructions.

3.6 SEEDING

Seed shall be distributed uniformly over the seedbed at the rate as specified on the plans. Seed shall be harrowed, dragged, raked, or otherwise worked so as to cover the seed with a layer of soil. The depth of covering shall be 1/4 inch. When a hydraulic seeder is used for application of seed and fertilizer, the seed shall not remain in water containing fertilizer for more than 30 minutes prior to application unless otherwise permitted by the Contracting Officer. Immediately after seed has been properly covered the seedbed shall be compacted in the manner and degree approved by the Contracting Officer.

-- End of Section --

SECTION 03 30 00

CAST-IN-PLACE CONCRETE

02/19

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)

ACI 117	(2010; Errata 2011) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 121R	(2008) Guide for Concrete Construction Quality Systems in Conformance with ISO 9001
ACI 301	(2016) Specifications for Structural Concrete
ACI 302.1R	(2015) Guide for Concrete Floor and Slab Construction
ACI 304.2R	(2017) Guide to Placing Concrete by Pumping Methods
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2010) Guide to Hot Weather Concreting
ACI 306R	(2016) Guide to Cold Weather Concreting
ACI 308.1	(2011) Specification for Curing Concrete
ACI SP-15	(2011) Field Reference Manual: Standard Specifications for Structural Concrete ACI 301-05 with Selected ACI References
ACI SP-2	(2007; Abstract: 10th Edition) ACI Manual of Concrete Inspection

AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA A135.4	(1995; R 2004) Basic Hardboard
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ASTM INTERNATIONAL (ASTM)

ASTM A1064/A1064M	(2017) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
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ASTM A615/A615M	(2016) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A934/A934M	(2016) Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
ASTM C1012/C1012M	(2018a) Standard Test Method for Length Change of Hydraulic-Cement Mortars Exposed to a Sulfate Solution
ASTM C1017/C1017M	(2013; E 2015) Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete
ASTM C1077	(2017) Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1157/C1157M	(2017) Standard Performance Specification for Hydraulic Cement
ASTM C1218/C1218M	(2017) Standard Test Method for Water-Soluble Chloride in Mortar and Concrete
ASTM C1240	(2014) Standard Specification for Silica Fume Used in Cementitious Mixtures
ASTM C1260	(2014) Standard Test Method for Potential Alkali Reactivity of Aggregates (Mortar-Bar Method)
ASTM C1293	(2008; R 2015) Standard Test Method for Determination of Length Change of Concrete Due to Alkali-Silica Reaction
ASTM C143/C143M	(2015) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2018) Standard Specification for Portland Cement
ASTM C1567	(2013) Standard Test Method for Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)
ASTM C1602/C1602M	(2012) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM C172/C172M	(2017) Standard Practice for Sampling Freshly Mixed Concrete
ASTM C173/C173M	(2016) Standard Test Method for Air

	Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C1778	(2016) Standard Guide for Reducing the Risk of Deleterious Alkali-Aggregate Reaction in Concrete
ASTM C231/C231M	(2017a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2010a; R 2016) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C31/C31M	(2018b) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C311/C311M	(2017) Standard Test Methods for Sampling and Testing Fly Ash or Natural Pozzolans for Use in Portland-Cement Concrete
ASTM C33/C33M	(2018) Standard Specification for Concrete Aggregates
ASTM C330/C330M	(2017a) Standard Specification for Lightweight Aggregates for Structural Concrete
ASTM C39/C39M	(2018) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C42/C42M	(2018) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C494/C494M	(2017) Standard Specification for Chemical Admixtures for Concrete
ASTM C595/C595M	(2018) Standard Specification for Blended Hydraulic Cements
ASTM C618	(2017a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C78/C78M	(2018) Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
ASTM C845/C845M	(2018) Standard Specification for Expansive Hydraulic Cement
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C94/C94M	(2017a) Standard Specification for Ready-Mixed Concrete

ASTM C989/C989M	(2018) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM D1751	(2004; E 2013; R 2013) Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D1752	(2018) Standard Specification for Preformed Sponge Rubber, Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction
ASTM D2628	(1991; R 2016) Standard Specification for Preformed Polychloroprene Elastomeric Joint Seals for Concrete Pavements
ASTM D3042	(2017) Standard Test Method for Insoluble Residue in Carbonate Aggregates
ASTM D5759	(2012) Characterization of Coal Fly Ash and Clean Coal Combustion Fly Ash for Potential Uses
ASTM D6690	(2015) Standard Specification for Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements
ASTM E329	(2018) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI 10MSP	(2009; 28th Ed; Errata) Manual of Standard Practice
CRSI RB4.1	(2016) Supports for Reinforcement Used in Concrete

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST PS 1	(2009) DOC Voluntary Product Standard PS 1-07, Structural Plywood
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1.2 DEFINITIONS

- a. "Cementitious material" as used herein must include all portland cement, pozzolan, fly ash, and slag cement.
- b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.
- c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.

- d. "Supplementary cementing materials" (SCM) include coal fly ash, slag cement, natural or calcined pozzolans, and ultra-fine coal ash when used in such proportions to replace the portland cement that result in improvement to sustainability and durability and reduced cost.
- e. "Design strength" (f'c) is the specified compressive strength of concrete at time(s) specified in this section to meet structural design criteria.
- f. "Mass Concrete" is any concrete system that approaches a maximum temperature of 158 degrees F within the first 72 hours of placement. In addition, it includes all concrete elements with a section thickness of 3 feet or more regardless of temperature.
- g. "Mixture proportioning" is the process of designing concrete mixture proportions to enable it to meet the strength, service life and constructability requirements of the project while minimizing the initial and life-cycle cost.
- h. "Mixture proportions" are the masses or volumes of individual ingredients used to make a unit measure (cubic meter or cubic yard) of concrete.
- i. "Pozzolan" is a siliceous or siliceous and aluminous material, which in itself possesses little or no cementitious value but will, in finely divided form and in the presence of moisture, chemically react with calcium hydroxide at ordinary temperatures to form compounds possessing cementitious properties.
- j. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Plan

Quality Control Personnel Certifications

Quality Control Organizational Chart

Laboratory Accreditation

SD-02 Shop Drawings

Reinforcing Steel

SD-03 Product Data

Joint Sealants

Joint Filler

Cementitious Materials

Concrete Curing Materials

Reinforcement

Admixtures

Local/Regional Materials

SD-05 Design Data

Concrete Mix Design

SD-06 Test Reports

Concrete Mix Design

Fly Ash

Pozzolan

Slag Cement

Aggregates

Compressive Strength Tests

Air Content

Slump Tests

Water

SD-07 Certificates

Reinforcing Bars

Field Testing Technician and Testing Agency

Curing Compound

1.4 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer.

1.5 DELIVERY, STORAGE, AND HANDLING

Follow ACI 301, ACI 304R and ASTM A934/A934M requirements and recommendations. Do not deliver concrete until forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store concrete curing compounds or sealers in

occupied spaces.

1.5.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

1.6 QUALITY ASSURANCE

1.6.1 Design Data

1.6.1.1 Concrete Mix Design

Sixty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit a complete list of materials including type; brand; source and amount of cement, supplementary cementitious materials, and admixtures; and applicable reference specifications. Submit mill test and all other test for cement, supplementary cementitious materials, aggregates, and admixtures. Provide documentation of maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Provide mix proportion data using at least three different water-cementitious material ratios for each type of mixture, which produce a range of strength encompassing those required for each type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Resubmit data on concrete components if the qualities or source of components changes. For previously approved concrete mix designs used within the past twelve months, the previous mix design may be re-submitted without further trial batch testing if accompanied by material test data conducted within the last six months. Obtain mix design approval from the contracting officer prior to concrete placement.

1.6.2 Shop Drawings

1.6.2.1 Reinforcing Steel

Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars. Reproductions of contract drawings are unacceptable.

1.6.3 Test Reports

1.6.3.1 Fly Ash and Pozzolan

Submit test results in accordance with ASTM C618 for fly ash and pozzolan. Submit test results performed within 6 months of submittal date.

1.6.3.2 Slag Cement

Submit test results in accordance with ASTM C989/C989M for slag cement.

Submit test results performed within 6 months of submittal date.

1.6.3.3 Aggregates

Submit test results in accordance with ASTM C33/C33M, or ASTM C330/C330M for lightweight aggregate, and ASTM C1293 or ASTM C1567 as required in the paragraph titled ALKALI-AGGREGATE REACTION.

1.6.4 Field Samples

1.6.5 Quality Control Plan

Develop and submit for approval a concrete quality control program in accordance with the guidelines of ACI 121R and as specified herein. The plan must include approved laboratories. Provide direct oversight for the concrete qualification program inclusive of associated sampling and testing. All quality control reports must be provided to the Contracting Officer, Quality Manager and Concrete Supplier. Maintain a copy of ACI SP-15 and CRSI 10MSP at project site.

1.6.6 Quality Control Personnel Certifications

The Contractor must submit for approval the responsibilities of the various quality control personnel, including the names and qualifications of the individuals in those positions and a quality control organizational chart defining the quality control hierarchy and the responsibility of the various positions. Quality control personnel must be employed by the Contractor.

Submit American Concrete Institute certification for the following:

- a. CQC personnel responsible for inspection of concrete operations.
- b. Lead Foreman or Journeyman of the Concrete Placing, Finishing, and Curing Crews.
- c. Field Testing Technicians: ACI Concrete Field Testing Technician, Grade I.

1.6.6.1 Quality Manager Qualifications

The quality manager must hold a current license as a professional engineer in a U.S. state or territory with experience on at least five similar projects. Evidence of extraordinary proven experience may be considered by the Contracting Officer as sufficient to act as the Quality Manager.

1.6.6.2 Field Testing Technician and Testing Agency

Submit data on qualifications of proposed testing agency and technicians for approval by the Contracting Officer prior to performing testing on concrete.

- a. Work on concrete under this contract must be performed by an ACI Concrete Field Testing Technician Grade 1 qualified in accordance with ACI SP-2 or equivalent. Equivalent certification programs must include requirements for written and performance examinations as stipulated in ACI SP-2.
- b. Testing agencies that perform testing services on reinforcing steel

must meet the requirements of ASTM E329.

- c. Testing agencies that perform testing services on concrete materials must meet the requirements of ASTM C1077.

1.6.7 Laboratory Qualifications for Concrete Qualification Testing

The concrete testing laboratory must have the necessary equipment and experience to accomplish required testing. The laboratory must meet the requirements of ASTM C1077 and be Cement and Concrete Reference Laboratory (CCRL) inspected.

1.6.8 Laboratory Accreditation

Laboratory and testing facilities must be provided by and at the expense of the Contractor. The laboratories performing the tests must be accredited in accordance with ASTM C1077, including ASTM C78/C78M and ASTM C1260. The accreditation must be current and must include the required test methods, as specified. Furthermore, the testing must comply with the following requirements:

- a. Aggregate Testing and Mix Proportioning: Aggregate testing and mixture proportioning studies must be performed by an accredited laboratory and under the direction of a registered professional engineer in a U.S. state who is competent in concrete materials and must sign all reports and designs.
- b. Acceptance Testing: Furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory. Furnish and maintain boxes or other facilities suitable for storing and curing the specimens at the site while in the mold within the temperature range stipulated by ASTM C31/C31M.
- c. Contractor Quality Control: All sampling and testing must be performed by an approved, onsite, independent, accredited laboratory.

1.7 SUSTAINABLE DESIGN REQUIREMENTS

1.7.1 Local/Regional Materials

Use materials or products extracted, harvested, or recovered, as well as manufactured, within a 500 mile radius from the project site, if available from a minimum of three sources.

PART 2 PRODUCTS

2.1 FORMWORK MATERIALS

- a. Form-facing material in contact with concrete must be lumber, plywood, or metal.
- b. Design formwork to withstand pressure resulting from placement and vibration of concrete and to maintain specified tolerances.

2.1.1 Wood Forms

Provide lumber that is square edged or tongue-and-groove boards, free of

raised grain, knotholes, or other surface defects. Provide plywood that complies with NIST PS 1, B-B concrete form panels or better or AHA A135.4, hardboard for smooth form lining.

2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

2.1.1.2 Overlaid Concrete Form Plywood (Standard Smooth)

Provide plywood that conforms to NIST PS 1, B-B, high density form overlay, not less than 5/8-inch thick.

2.1.2 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

2.2 FORMWORK ACCESSORIES

- a. Use commercially manufactured formwork accessories, including ties and hangers.
- b. Form ties and accessories must not reduce the effective cover of the reinforcement.

2.2.1 Form Ties

- a. Use form ties with ends or end fasteners that can be removed without damage to concrete.

2.2.2 Chamfer Materials

Use lumber materials with dimensions of 3/4 x 3/4 in.

2.2.3 Construction and movement joints

- a. Submit details and locations of construction joints in accordance with the requirements herein.
- b. Make construction joints perpendicular to main reinforcement.
- c. Provide movement joints where indicated in Contract Documents or in accepted alternate locations.
- d. Submit location and detail of movement joints if different from those indicated in Contract Documents.
- e. Submit manufacturer's data sheet on expansion joint materials.

2.2.4 Other Embedded items

Use sleeves, inserts, anchors, and other embedded items of material and design indicated in Contract Documents.

2.3 CONCRETE MATERIALS

2.3.1 Cementitious Materials

2.3.1.1 Portland Cement

- a. Unless otherwise specified, provide cement that conforms to ASTM C150/C150M Type I or II.
- b. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.
- c. Submit information along with evidence demonstrating compliance with referenced standards. Submittals must include types of cementitious materials, manufacturing locations, shipping locations, and certificates showing compliance.
- d. Cementitious materials must be stored and kept dry and free from contaminants.

2.3.1.2 Blended Cements

- a. Blended cements must conform to ASTM C595/C595M Type IP or IS.
- b. Slag cement added to the Type IS blend must meet ASTM C989/C989M.
- c. The pozzolan added to the Type IP blend must be ASTM C618 Class F fly ash and must be interground with the cement clinker. The manufacturer must state in writing that the amount of pozzolan in the finished cement will not vary more than plus or minus 5 mass percent of the finished cement from lot-to-lot or within a lot. The percentage and type of pozzolan used in the blend must not change from that submitted for the aggregate evaluation and mixture proportioning.

2.3.1.3 Fly Ash

- a. ASTM C618, Class F, except that the maximum allowable loss on ignition must not exceed 6 percent.
- b. Fly ash content must be a minimum of 20 percent by weight of cementitious material, provided the fly ash does not reduce the amount of cement in the concrete mix below the minimum requirements of local building codes. Where the use of fly ash cannot meet the minimum level, provide the maximum amount of fly ash permissible that meets the code requirements for cement content. Report the chemical analysis of the fly ash in accordance with ASTM C311/C311M. Evaluate and classify fly ash in accordance with ASTM D5759.

2.3.1.4 Slag cement

ASTM C989/C989M, Grade 100. Slag content must be a minimum of 25 percent by weight of cementitious material.

2.3.1.5 Other Supplementary Cementitious Materials

Natural pozzolan must be raw or calcined and conform to ASTM C618, Class N, including the optional requirements for uniformity and effectiveness in controlling ASR and must have an ignition loss not exceeding 3 percent. Class N pozzolan for use in mitigating ASR must have a Calcium Oxide (CaO)

content of less than 13 percent and total equivalent alkali content less than 3 percent.

Ultra Fine Fly Ash (UFFA) and Ultra Fine Pozzolan (UFP) must conform to ASTM C618, Class F or N, and the following additional requirements:

- a. The strength activity index at 28 days of age must be at least 95 percent of the control specimens.
- b. The average particle size must not exceed 6 microns.
- c. The sum of $\text{SiO}_2 + \text{Al}_2\text{O}_3 + \text{Fe}_2\text{O}_3$ must be greater than 77 percent.

2.3.2 Water

- a. Water or ice must comply with the requirements of ASTM C1602/C1602M.
- b. Minimize the amount of water in the mix. Improve workability by adjusting the grading of the aggregate and using admixture rather than by adding water.
- c. Water must be potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete.
- d. Protect mixing water and ice from contamination during storage and delivery.
- e. Submit test report showing water complies with ASTM C1602/C1602M.

2.3.3 Aggregate

2.3.3.1 Normal-Weight Aggregate

- a. Aggregates must conform to ASTM C33/C33M unless otherwise specified in the Contract Documents or approved by the contracting officer.
- b. Aggregates used in concrete must be obtained from the same sources and have the same size range as aggregates used in concrete represented by submitted field test records or used in trial mixtures.
- c. Provide sand that is at least 50 percent acid insoluble based on ASTM D3042.
- d. Store and handle aggregate in a manner that will avoid segregation and prevents contamination by other materials or other sizes of aggregates. Store aggregates in locations that will permit them to drain freely. Do not use aggregates that contain frozen lumps.
- e. Submit types, pit or quarry locations, producers' names, aggregate supplier statement of compliance with ASTM C33/C33M, and ASTM C1293 expansion data not more than 18 months old.

2.3.4 Admixtures

- a. Chemical admixtures must conform to ASTM C494/C494M.
- b. Air-entraining admixtures must conform to ASTM C260/C260M.

- c. Chemical admixtures for use in producing flowing concrete must conform to ASTM C1017/C1017M.
- d. Do not use calcium chloride admixtures.
- e. Use a corrosion-inhibiting admixture for concrete classified under exposure category C1.
- f. Admixtures used in concrete must be the same as those used in the concrete represented by submitted field test records or used in trial mixtures.
- g. Protect stored admixtures against contamination, evaporation, or damage.
- h. To ensure uniform distribution of constituents, provide agitating equipment for admixtures used in the form of suspensions or unstable solutions. Protect liquid admixtures from freezing and from temperature changes that would adversely affect their characteristics.
- i. Submit types, brand names, producers' names, manufacturer's technical data sheets, and certificates showing compliance with standards required herein.

2.4 MISCELLANEOUS MATERIALS

2.4.1 Concrete Curing Materials

Provide concrete curing material in accordance with ACI 301 Section 5 and ACI 308.1 Section 2. Submit product data for concrete curing compounds. Submit manufacturer's instructions for placement of curing compound.

2.4.2 Expansion/Contraction Joint Filler

ASTM D1751 or ASTM D1752 Type I or Type II. Material must be 1/2 inch thick, unless otherwise indicated.

2.4.3 Joint Sealants

Submit manufacturer's product data, indicating VOC content.

2.4.3.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D6690 or ASTM C920, Type M, Class 25, Use T.

2.4.3.2 Vertical Surfaces Greater Than 3 Percent Slope

ASTM C920, Type M, Grade NS, Class 25, Use T.

2.4.3.3 Preformed Polychloroprene Elastomeric Type

ASTM D2628.

2.5 CONCRETE MIX DESIGN

2.5.1 Properties and Requirements

- a. Use materials and material combinations listed in this section and the contract documents.

- b. Cementitious material content must be adequate for concrete to satisfy the specified requirements for strength, w/cm, durability, and finishability described in this section and the contract documents.
- c. Selected target slump must meet the requirements this section, the contract documents, and must not exceed 9 in. Concrete must not show visible signs of segregation.
- d. The target slump must be enforced for the duration of the project. Determine the slump by ASTM C143/C143M. Slump tolerances must meet the requirements of ACI 117.
- e. The nominal maximum size of coarse aggregate for a mixture must not exceed three-fourths of the minimum clear spacing between reinforcement, one-fifth of the narrowest dimension between sides of forms, or one-third of the thickness of slabs or toppings.
- f. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3. The total air content must be in accordance with the requirements of the paragraph titled DURABILITY.
- g. Measure air content at the point of delivery in accordance with ASTM C173/C173M or ASTM C231/C231M.
- h. Concrete properties and requirements for each portion of the structure are specified in the table below. Refer to the paragraph titled DURABILITY for more details on exposure categories and their requirements.

	Minimum <i>f'c</i> psi	Exposure Categories [^]
Slabs-on-ground	5000 at 28 days	S0; C2; W0; F3

2.5.2 Durability

2.5.2.1 Alkali-Aggregate Reaction

Do not use any aggregate susceptible to alkali-carbonate reaction (ACR). Use one of the three options below for qualifying concrete mixtures to reduce the potential of alkali-silica reaction (ASR):

- a. For each aggregate used in concrete, the expansion result determined in accordance with ASTM C1293 must not exceed 0.04 percent at one year.
- b. For each aggregate used in concrete, the expansion result of the aggregate and cementitious materials combination determined in accordance with ASTM C1567 must not exceed 0.10 percent at an age of 16 days.

- c. Alkali content in concrete (LBA) must not exceed 4 pounds per cubic yard for moderately reactive aggregate or 3 pounds per cubic yard for highly reactive aggregate. Reactivity must be determined by testing in accordance with ASTM C1293 and categorized in accordance with ASTM C1778. Alkali content is calculated as follows:

$$LBA = (\text{cement content, pounds per cubic yard}) \times (\text{equivalent alkali content of portland cement in percent}/100 \text{ percent})$$

2.5.2.2 Freezing and Thawing Resistance

- a. Provide concrete meeting the following requirements based on exposure class assigned to members for freezing-and-thawing exposure in Contract Documents:

Exposure class	Maximum w/cm*	Minimum f'c, psi	Air content	Additional Requirements
F2	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass
F3	0.40	5000	Depends on aggregate size	See limits on maximum cementitious material by mass
F3 plain concrete	0.45	4500	Depends on aggregate size	See limits on maximum cementitious material by mass

- b. Concrete must be air entrained for members assigned to Exposure Class F1, F2, or F3. The total air content must meet the requirements of the following table:

Nominal maximum aggregate size, in.	Total air content, percent*^	
	Exposure Class F2 and F3	Exposure Class F1
3/8	7.5	6.0
1/2	7.0	5.5
3/4	6.0	5.0

Nominal maximum aggregate size, in.	Total air content, percent* [^]	
	Exposure Class F2 and F3	Exposure Class F1
1	6.0	4.5
1-1/2	5.5	4.5
2	5.0	4.0
3	5.5	3.5

*Tolerance on air content as delivered must be plus/minus 1.5 percent.
[^]For f'c greater than 5000 psi, reducing air content by 1.0 percentage point is acceptable.

- c. Submit documentation verifying compliance with specified requirements.
- d. For sections of the structure that are assigned Exposure Class F3, submit certification on cement composition verifying that concrete mixture meets the requirements of the following table:

Cementitious material	Maximum percent of total cementitious material by mass*
Fly ash or other pozzolans conforming to ASTM C618	25
Slag cement conforming to ASTM C989/C989M	50
Silica fume conforming to ASTM C1240	10
Total of fly ash or other pozzolans, slag cement, and silica fume	50 [^]
Total of fly ash or other pozzolans and silica fume	35 [^]

*Total cementitious material also includes ASTM C150/C150M, ASTM C595/C595M, ASTM C845/C845M, and ASTM C1157/C1157M cement. The maximum percentages above must include:

- i. Fly ash or other pozzolans present in ASTM C1157/C1157M or ASTM C595/C595M Type IP blended cement.
- ii. Slag cement present in ASTM C1157/C1157M or ASTM C595/C595M Type IS blended cement.
- iii. Silica fume conforming to ASTM C1240 present in ASTM C1157/C1157M or ASTM C595/C595M Type IP blended cement.

[^]Fly ash or other pozzolans and silica fume must constitute no more than 25 percent and 10 percent, respectively, of the total mass of the cementitious materials.

2.5.2.3 Corrosion and Chloride Content

- a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members requiring protection against

reinforcement corrosion in Contract Documents.

- b. Submit documentation verifying compliance with specified requirements.
- c. Water-soluble chloride ion content contributed from constituents including water, aggregates, cementitious materials, and admixtures must be determined for the concrete mixture by ASTM C1218/C1218M at age between 28 and 42 days.
- d. The maximum water-soluble chloride ion (Cl-) content in concrete, percent by mass of cement is as follows:

Exposure class	Maximum w/cm*	Minimum f'c, psi	Maximum water-soluble chloride ion (CL-) content in concrete, percent by mass of cement
Reinforced concrete			
C0	N/A	2500	1.00
C1	N/A	2500	0.30
C2	0.4	5000	0.15
Prestressed concrete			
C0	N/A	2500	0.06
C1	N/A	2500	0.06
C2	0.4	5000	0.06

*The maximum w/cm limits do not apply to lightweight concrete.

2.5.2.4 Sulfate Resistance

- a. Provide concrete meeting the requirements of the following table based on the exposure class assigned to members for sulfate exposure.

Exposure class	Maximum w/cm	Minimum f'c, psi	Required cementitious materials-types			Calcium chloride admixture
			ASTM C150/C150M	ASTM C595/C595M	ASTM C1157/C1157M	
S0	N/A	2500	N/A	N/A	N/A	No restrictions
S1	0.50	4000	II*^	IP (MS) ; IS (<70) (MS) ; IT (MS)	MS	No restrictions
S2	0.45	4500	IV^	IP (HS) ; IS (<70) (HS) ; IT (HS)	HS	Not permitted

Exposure class	Maximum w/cm	Minimum f'c, psi	Required cementitious materials-types			Calcium chloride admixture
			ASTM C150/C150M	ASTM C595/C595M	ASTM C1157/C1157M	
S3	0.45	4500	V + pozzolan or slag cement**	IP(HS) + pozzolan or slag cement^; IS (<70) (HS) + pozzolan or slag cement^; IT (HS) + pozzolan or slag cement**	HS + pozzolan or slag cement**	Not permitted

*For seawater exposure, other types of portland cements with tricalcium aluminate (C3A) contents up to 10 percent are acceptable if the w/cm does not exceed 0.40.

** The amount of the specific source of the pozzolan or slag cement to be used shall be at least the amount determined by test or service record to improve sulfate resistance when used in concrete containing Type V cement. Alternatively, the amount of the specific source of the pozzolan or slag used shall not be less than the amount tested in accordance with ASTM C1012/C1012M and meeting the requirements maximum expansion requirements listed herein.

^ Other available types of cement, such as Type III or Type I, are acceptable in exposure classes S1 or S2 if the C3A contents are less than 8 or 5 percent, respectively.

- b. The maximum w/cm limits for sulfate exposure do not apply to lightweight concrete.
- c. Alternative combinations of cementitious materials of those listed in this paragraph are acceptable if they meet the maximum expansion requirements listed in the following table:

Exposure class	Maximum expansion when tested using ASTM C1012/C1012M		
	At 6 months	At 6 months	At 18 months
S1	0.10 percent	N/A	N/A
S2	0.05 percent	0.10 percent^	N/A
S3	N/A	N/A	0.10 percent

^The 12-month expansion limit applies only when the measured expansion exceeds the 6-month maximum expansion limit.

2.5.2.5 Concrete Temperature

The temperature of concrete as delivered must not exceed 95°F.

2.5.2.6 Concrete permeability

- a. Provide concrete meeting the requirements of the following table based on exposure class assigned to members requiring low permeability in the Contract Documents.

Exposure class	Maximum w/cm*	Minimum f'c, psi	Additional minimum requirements
W0	N/A	2500	None
W1	0.5	4000	None

*The maximum w/cm limits do not apply to lightweight concrete.

- b. Submit documentation verifying compliance with specified requirements.

2.5.3 Trial Mixtures

Trial mixtures must be in accordance to ACI 301.

2.5.4 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C94/C94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C94/C94M:

- a. Type and brand cement
- b. Cement and supplementary cementitious materials content in 94-pound bags per cubic yard of concrete
- c. Maximum size of aggregate
- d. Amount and brand name of admixtures
- e. Total water content expressed by water cementitious material ratio

2.6 REINFORCEMENT

- a. Bend reinforcement cold. Fabricate reinforcement in accordance with fabricating tolerances of ACI 117.
- b. When handling and storing coated reinforcement, use equipment and methods that do not damage the coating. If stored outdoors for more than 2 months, cover coated reinforcement with opaque protective material.
- c. Submit manufacturer's certified test report for reinforcement.

- d. Submit placing drawings showing fabrication dimensions and placement locations of reinforcement and reinforcement supports. Placing drawings must indicate locations of splices, lengths of lap splices, and details of mechanical and welded splices.
- e. Submit request with locations and details of splices not indicated in Contract Documents.

2.6.1 Reinforcing Bars

- a. Reinforcing bars must be deformed, except spirals, load-transfer dowels, and welded wire reinforcement, which may be plain.
- b. ASTM A615/A615M with the bars marked A, Grade 60.
- c. Submit mill certificates for reinforcing bars.

2.6.2 Wire

- a. Plain or deformed steel wire must conform to ASTM A1064/A1064M.

2.6.3 Reinforcing Bar Supports

- a. Provide reinforcement support types within structure as required. Reinforcement supports must conform to CRSI RB4.1. Submit description of reinforcement supports and materials for fastening coated reinforcement if not in conformance with CRSI RB4.1.
- b. Legs of supports in contact with formwork must be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

PART 3 EXECUTION

3.1 EXAMINATION

- a. Do not begin installation until substrates have been properly constructed; verify that substrates are level.
- b. If substrate preparation is the responsibility of another installer, notify Contracting Officer of unsatisfactory preparation before processing.
- c. Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer and wait for instructions before beginning installation.

3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

3.2.1 General

- a. Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.

- b. Remove standing water without washing over freshly deposited concrete. Divert flow of water through side drains provided for such purpose.

3.2.2 Subgrade Under Foundations and Footings

- a. When subgrade material is semi-porous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited, or seal subgrade surface by covering surface with specified vapor retarder.
- b. When subgrade material is porous, seal subgrade surface by covering surface with specified vapor retarder.

3.2.3 Subgrade Under Slabs on Ground

- a. Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.
- b. Previously constructed subgrade or fill must be cleaned of foreign materials
- c. Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

3.2.4 Edge Forms and Screed Strips for Slabs

- a. Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface and must be strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment.
- b. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

3.2.5 Reinforcement and Other Embedded Items

- a. Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.
- b. When concrete is placed, reinforcement must be free of materials deleterious to bond. Reinforcement with rust, mill scale, or a combination of both will be considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.3 FORMS

- a. Provide forms for concrete placement. Set forms mortar-tight and true to line and grade.
- b. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch. Place chamfer strips in corners of formwork to produce beveled edges on permanently exposed surfaces.
- c. Provide formwork with clean-out openings to permit inspection and removal of debris.

- d. Inspect formwork and remove foreign material before concrete is placed.
- e. At construction joints, lap form-facing materials over the concrete of previous placement. Ensure formwork is placed against hardened concrete so offsets at construction joints conform to specified tolerances.
- f. Fasten form wedges in place after final adjustment of forms and before concrete placement.
- g. Provide anchoring and bracing to control upward and lateral movement of formwork system.
- h. Construct formwork for openings to facilitate removal and to produce opening dimensions as specified and within tolerances.
- i. Position and support expansion joint materials, waterstops, and other embedded items to prevent displacement. Fill voids in sleeves, inserts, and anchor slots temporarily with removable material to prevent concrete entry into voids.
- j. Clean surfaces of formwork and embedded materials of mortar, grout, and foreign materials before concrete placement.

3.3.1 Coating

- a. Cover formwork surfaces with an acceptable material that inhibits bond with concrete.
- b. If formwork release agent is used, apply to formwork surfaces in accordance with manufacturer's recommendations before placing reinforcement. Remove excess release agent on formwork prior to concrete placement.
- c. Do not allow formwork release agent to contact reinforcement or hardened concrete against which fresh concrete is to be placed.

3.3.2 Reuse

- a. Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised.
- b. Wood forms must not be clogged with paste and must be capable of absorbing high water-cementitious material ratio paste.
- c. Remove leaked mortar from formwork joints before reuse.

3.3.3 Forms for Standard Rough Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-1.0, for formed surfaces that are to be concealed by other construction.

3.3.4 Forms for Standard Smooth Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-3.0, for formed surfaces that are exposed to view.

3.3.5 Tolerances for Form Construction

- a. Construct formwork so concrete surfaces conform to tolerances in ACI 117.
- b. Position and secure sleeves, inserts, anchors, and other embedded items such that embedded items are positioned within ACI 117 tolerances.
- c. To maintain specified elevation and thickness within tolerances, install formwork to compensate for deflection and anticipated settlement in formwork during concrete placement. Set formwork and intermediate screed strips for slabs to produce designated elevation, camber, and contour of finished surface before formwork removal. If specified finish requires use of vibrating screeds or roller pipe screeds, ensure that edge forms and screed strips are strong enough to support such equipment.

3.3.6 Removal of Forms and Supports

- a. If vertical formed surfaces require finishing, remove forms as soon as removal operations will not damage concrete.
- b. Remove top forms on sloping surfaces of concrete as soon as removal will not allow concrete to sag. Perform repairs and finishing operations required. If forms are removed before end of specified curing period, provide curing and protection.
- c. Form-facing material and horizontal facing support members may be removed before in-place concrete reaches specified compressive strength if shores and other supports are designed to allow facing removal without deflection of supported slab or member.

3.4 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

- a. Unless otherwise specified, placing reinforcement and miscellaneous materials must be in accordance to ACI 301. Provide bars, welded wire reinforcement, wire ties, supports, and other devices necessary to install and secure reinforcement.
- b. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.
- c. Cast-in-place concrete members must have concrete cover for reinforcement given in the following table unless otherwise noted:

Concrete Exposure	Member	Reinforcement	Specified cover, in.
Cast against and permanently in contact with ground	All	All	3

Concrete Exposure	Member	Reinforcement	Specified cover, in.
Exposed to weather or in contact with ground	All	No. 6 through No. 18 bars	2
		No. 5 bar, W31 or D31 wire, and smaller	1-1/2
Not exposed to weather or in contact with ground	Slabs, joists, and walls	No. 14 and No. 18 bars	1-1/2
		No. 11 bar and smaller	3/4
	Beams, columns, pedestals, and tension ties	Primary reinforcement, stirrups, ties, spirals, and hoops	1-1/2

3.4.1 General

Provide details of reinforcement that are in accordance with the Contract Documents.

3.4.2 Reinforcement Supports

Provide reinforcement support in accordance with CRSI RB4.1 and ACI 301 Section 3 requirements.

3.4.3 Splicing

As indicated in the Contract Documents. For splices not indicated follow ACI 301. Do not splice at points of maximum stress.

3.4.4 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement and support against displacement. Plumb anchor bolts and check location and elevation. Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

3.4.5 Fabrication

Shop fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

- a. Provide fabrication tolerances that are in accordance with ACI 117.

- b. Provide hooks and bends that are in accordance with the Contract Documents.

Reinforcement must be bent cold to shapes as indicated. Bending must be done in the shop. Rebending of a reinforcing bar that has been bent incorrectly is not permitted. Bending must be in accordance with standard approved practice and by approved machine methods.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

Do not use reinforcement that has any of the following defects:

- a. Bar lengths, depths, and bends beyond specified fabrication tolerances
- b. Bends or kinks not indicated on drawings or approved shop drawings
- c. Bars with reduced cross-section due to rusting or other cause

Replace defective reinforcement with new reinforcement having required shape, form, and cross-section area.

3.4.6 Placing Reinforcement

Place reinforcement in accordance with ACI 301.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars or welded wire reinforcement on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as follows:

- a. Provide supports for reinforcing bars that are sufficient in number and have sufficient strength to carry the reinforcement they support, and in accordance with ACI 301 and CRSI 10MSP. Do not use supports to support runways for concrete conveying equipment and similar construction loads.
- b. Equip supports on ground and similar surfaces with sand-plates.
- c. Support welded wire reinforcement as required for reinforcing bars.
- d. Secure reinforcements to supports by means of tie wire. Wire must be black, soft iron wire, not less than 16 gage.
- e. Reinforcement must be accurately placed, securely tied at intersections, and held in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to the Contract Documents.
- f. Bending of reinforcing bars partially embedded in concrete is permitted only as specified in the Contract Documents.

3.4.7 Spacing of Reinforcing Bars

- a. Spacing must be as indicated in the Contract Documents.
- b. Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to preapproval by the Contracting Officer.

3.4.8 Concrete Protection for Reinforcement

Additional concrete protection must be in accordance with the Contract Documents.

3.5 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

In accordance with ASTM C94/C94M, ACI 301, ACI 302.1R and ACI 304R, except as modified herein. Batching equipment must be such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

3.5.1 Measuring

Make measurements at intervals as specified in paragraphs SAMPLING and TESTING.

3.5.2 Mixing

- a. Mix concrete in accordance with ASTM C94/C94M, ACI 301 and ACI 304R.
- b. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates if the air temperature is less than 84 degrees F.
- c. Reduce mixing time and place concrete within 60 minutes if the air temperature is greater than 84 degrees F except as follows: if set retarding admixture is used and slump requirements can be met, limit for placing concrete may remain at 90 minutes. Additional water may be added, provided that both the specified maximum slump and submitted water-cementitious material ratio are not exceeded and the required concrete strength is still met. When additional water is added, an additional 30 revolutions of the mixer at mixing speed is required.
- d. If the entrained air content falls below the specified limit, add a sufficient quantity of admixture to bring the entrained air content within the specified limits. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch. Do not reconstitute concrete that has begun to solidify.

3.5.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

3.6 PLACING CONCRETE

Place concrete in accordance with ACI 301 Section 5.

3.6.1 Pumping

ACI 304R and ACI 304.2R. Pumping must not result in separation or loss of materials nor cause interruptions sufficient to permit loss of plasticity between successive increments. Loss of slump in pumping equipment must not exceed 2 inches at discharge/placement. Do not convey concrete through pipe made of aluminum or aluminum alloy. Avoid rapid changes in pipe sizes. Limit maximum size of coarse aggregate to 33 percent of the diameter of the pipe. Limit maximum size of well-rounded aggregate to 40 percent of the pipe diameter. Take samples for testing at both the point of delivery to the pump and at the discharge end.

3.6.2 Cold Weather

Cold weather concrete must meet the requirements of ACI 301 unless otherwise specified. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 37 degrees F in any 1 hour and 50 degrees F per 24 hours after heat application.

3.6.3 Hot Weather

Hot weather concrete must meet the requirements of ACI 301 unless otherwise specified. Maintain required concrete temperature using Figure 4.2 in ACI 305R to prevent the evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is sufficiently hard to permit curing without damage. Provide water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

3.7 WASTE MANAGEMENT

Provide as specified in the Waste Management Plan and as follows.

3.7.1 Mixing Equipment

Before concrete pours, designate on-site area to be paved later in project for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

3.7.2 Hardened, Cured Waste Concrete

Use hardened, cured waste concrete as aggregate in concrete mix if approved by Contracting Officer.

3.7.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

3.7.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or return of construction waste, unused material, deconstruction waste, and/or packaging material.

3.8 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

3.8.1 Defects

Repair surface defects in accordance with ACI 301 Section 5.

3.8.2 Formed Surfaces

3.8.2.1 Tolerances

Tolerances in accordance with ACI 117 and as indicated.

3.8.2.2 As-Cast Rough Form

Provide for surfaces not exposed to public view a surface finish SF-1.0. Patch holes and defects in accordance with ACI 301.

3.8.2.3 Standard Smooth Finish

Provide for surfaces exposed to public view a surface finish SF-3.0. Patch holes and defects in accordance with ACI 301.

3.9 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

In accordance with ACI 301 and ACI 302.1R, unless otherwise specified. Where straightedge measurements are specified, Contractor must provide straightedge.

3.9.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater.

3.9.1.1 Floated

Use for exterior slabs where not otherwise specified. Finish concrete in accordance with ACI 301 Section 5 for a floated finish.

3.9.1.2 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Finish concrete in accordance with ACI 301 Section 5 for a broomed finish.

3.9.1.3 Pavement

Screed the concrete with a template advanced with a combined longitudinal and crosswise motion. Maintain a slight surplus of concrete ahead of the template. After screeding, float the concrete longitudinally. Use a straightedge to check slope and flatness; correct and refloat as necessary. Obtain final finish by belting. Lay belt flat on the concrete surface and advance with a sawing motion; continue until a uniform but gritty nonslip surface is obtained. Round edges and joints with an edger having a radius of 1/8 inch.

3.9.2 Concrete Walks

Provide 4 inches thick minimum. Provide contraction joints spaced every 5 linear feet unless otherwise indicated. Cut contraction joints 1 inch deep, or one fourth the slab thickness whichever is deeper, with a jointing tool after the surface has been finished. Provide 0.5 inch thick transverse expansion joints at changes in direction where sidewalk abuts curb, steps, rigid pavement, or other similar structures; space expansion joints every 50 feet maximum. Give walks a broomed finish. Unless indicated otherwise, provide a transverse slope of 1/48. Limit variation in cross section to 1/4 inch in 5 feet.

3.9.3 Pits and Trenches

Place bottoms and walls monolithically or provide waterstops and keys.

3.9.4 Curbs

Provide contraction joints spaced every 10 feet maximum unless otherwise indicated. Cut contraction joints 3/4 inch deep with a jointing tool after the surface has been finished. Provide expansion joints 1/2 inch thick and spaced every 100 feet maximum unless otherwise indicated. Perform pavement finish.

3.10 JOINTS

3.10.1 Construction Joints

Make and locate joints not indicated so as not to impair strength and appearance of the structure, as approved. Joints must be perpendicular to main reinforcement. Reinforcement must be continued and developed across construction joints. Locate construction joints as follows:

3.10.1.1 Maximum Allowable Construction Joint Spacing

- a. In slabs on ground, so as to divide slab into areas not in excess of 1,200 square feet.

3.10.2 Isolation Joints in Slabs on Ground

- a. Provide joints at points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade

beams, and elsewhere as indicated.

- b. Fill joints with premolded joint filler strips 1/2 inch thick, extending full slab depth. Install filler strips at proper level below finish floor elevation with a slightly tapered, dress-and-oiled wood strip temporarily secured to top of filler strip to form a groove not less than 3/4 inch in depth where joint is sealed with sealing compound and not less than 1/4 inch in depth where joint sealing is not required. Remove wood strip after concrete has set. Contractor must clean groove of foreign matter and loose particles after surface has dried.

3.10.3 Contraction Joints in Slabs on Ground

- a. Provide joints to form panels as indicated.
- b. Sawcut contraction joints into slab on ground in accordance with ACI 301 Section 5.
- c. Sawcutting will be limited to within 12 hours after set.

3.10.4 Sealing Joints in Slabs on Ground

- a. Contraction joints must be sealed with joint sealing compound after concrete curing period. Slightly underfill groove with joint sealing compound to prevent extrusion of compound. Remove excess material as soon after sealing as possible.

3.11 CURING AND PROTECTION

Curing and protection in accordance with ACI 301 Section 5, unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer, hardener, or epoxy coating.

3.11.1 Curing Periods

ACI 301 Section 5, except 10 days for retaining walls, pavement or chimneys. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer.

3.11.2 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

3.11.3 Curing Unformed Surfaces

- a. Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.
- b. Accomplish final curing of unformed surfaces by any of curing methods specified, as applicable.

3.11.4 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 37 degrees F in any 1 hour nor 80 degrees F in any 24-hour period.

3.11.5 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

3.11.6 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

3.12 FIELD QUALITY CONTROL

3.12.1 Sampling

ASTM C172/C172M. Collect samples of fresh concrete to perform tests specified. ASTM C31/C31M for making test specimens.

3.12.2 Testing

3.12.2.1 Slump Tests

ASTM C143/C143M. Take concrete samples during concrete placement/discharge. The maximum slump may be increased as specified with the addition of an

approved admixture provided that the water-cementitious material ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made, and for each batch (minimum) or every 20 cubic yards (maximum) of concrete.

3.12.2.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

3.12.2.3 Compressive Strength Tests

ASTM C39/C39M. Make six 6 inch by 12 inch test cylinders for each set of tests in accordance with ASTM C31/C31M, ASTM C172/C172M and applicable requirements of ACI 305R and ACI 306R. Take precautions to prevent evaporation and loss of water from the specimen. Test two cylinders at 7 days, two cylinders at 28 days, and hold two cylinder in reserve. Take samples for strength tests of each mix design of and for concrete placed each day not less than once a day, nor less than once for each 100 cubic yards of concrete for the first 500 cubic yards, then every 500 cubic yards thereafter, nor less than once for each 5400 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two cylinders from the same concrete sample tested at 28 days. Concrete compressive tests must meet the requirements of this section, the Contract Document, and ACI 301. Retest locations represented by erratic core strengths. Where retest does not meet concrete compressive strength requirements submit a mitigation or remediation plan for review and approval by the contracting officer. Repair core holes with nonshrink grout. Match color and finish of adjacent concrete.

3.12.2.4 Air Content

ASTM C173/C173M or ASTM C231/C231M for normal weight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests.

3.12.2.5 Strength of Concrete Structure

The strength of the concrete structure will be considered to be deficient if any of the following conditions are identified:

- a. Failure to meet compressive strength tests as evaluated.
- b. Reinforcement not conforming to requirements specified.
- c. Concrete which differs from required dimensions or location in such a manner as to reduce strength.
- d. Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified.
- e. Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration.

- f. Poor workmanship likely to result in deficient strength.

Where the strength of the concrete structure is considered deficient submit a mitigation or remediation plan for review and approval by the contracting officer.

3.12.2.6 Non-Conforming Materials

Factors that indicate that there are non-conforming materials include (but not limited to) excessive compressive strength, inadequate compressive strength, excessive slump, excessive voids and honeycombing, concrete delivery records that indicate excessive time between mixing and placement, or excessive water was added to the mixture during delivery and placement. Any of these indicators alone are sufficient reason for the Contracting Officer to request additional sampling and testing.

Investigations into non-conforming materials must be conducted at the Contractor's expense. The Contractor must be responsible for the investigation and must make written recommendations to adequately mitigate or remediate the non-conforming material. The Contracting Officer may accept, accept with reduced payment, require mitigation, or require removal and replacement of non-conforming material at no additional cost to the Government.

3.12.2.7 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements or there are non-conforming materials, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C42/C42M, and as follows:

- a. Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer.
- b. Test cores after moisture conditioning in accordance with ASTM C42/C42M if concrete they represent is more than superficially wet under service.
- c. Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent is dry under service conditions.
- d. Strength of cores from each member or area are considered satisfactory if their average is equal to or greater than 85 percent of the 28-day design compressive strength of the class of concrete.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer.

3.13 REPAIR, REHABILITATION AND REMOVAL

Before the Contracting Officer accepts the structure the Contractor must inspect the structure for cracks, damage and substandard concrete placements that may adversely affect the service life of the structure. A report documenting these defects must be prepared which includes recommendations for repair, removal or remediation must be submitted to the

Contracting Officer for approval before any corrective work is accomplished.

3.13.1 Crack Repair

Prior to final acceptance, all cracks in excess of 0.02 inches wide must be documented and repaired. The proposed method and materials to repair the cracks must be submitted to the Contracting Officer for approval. The proposal must address the amount of movement expected in the crack due to temperature changes and loading.

3.13.2 Repair of Weak Surfaces

Weak surfaces are defined as mortar-rich, rain-damaged, uncured, or containing exposed voids or deleterious materials. Concrete surfaces with weak surfaces less than 1/4 inch thick must be diamond ground to remove the weak surface. Surfaces containing weak surfaces greater than 1/4 inch thick must be removed and replaced or mitigated in a manner acceptable to the Contracting Officer.

3.13.3 Failure of Quality Assurance Test Results

Proposed mitigation efforts by the Contractor must be approved by the Contracting Officer prior to proceeding.

-- End of Section --

SECTION 05 12 00

STRUCTURAL STEEL

08/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 303	(2016) Code of Standard Practice for Steel Buildings and Bridges
AISC 325	(2017) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction
AISC 360	(2016) Specification for Structural Steel Buildings
AISC 420	(2010) Certification Standard for Shop Application of Complex Protective Coating Systems
AISC DESIGN GUIDE 10	(1997) Erection Bracing of Low-Rise Structural Steel Buildings

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2015; Errata 1 2015; Errata 2 2016) Structural Welding Code - Steel
AWS QC1	(2016) Specification for AWS Certification of Welding Inspectors

ASME INTERNATIONAL (ASME)

ASME B46.1	(2009) Surface Texture, Surface Roughness, Waviness and Lay
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ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A143/A143M	(2007; R 2014) Standard Practice for Safeguarding Against Embrittlement of Hot-Dip Galvanized Structural Steel Products and Procedure for Detecting

Embrittlement

ASTM A307	(2014; E 2017) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A36/A36M	(2014) Standard Specification for Carbon Structural Steel
ASTM A563	(2015) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A6/A6M	(2017a) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A780/A780M	(2009; R 2015) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM B695	(2004; R 2016) Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
ASTM C1107/C1107M	(2017) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C827/C827M	(2016) Standard Test Method for Change in Height at Early Ages of Cylindrical Specimens of Cementitious Mixtures
ASTM F1136/F1136M	(2011) Standard Specification for Zinc/Aluminum Corrosion Protective Coatings for Fasteners
ASTM F1554	(2017; E 2018) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F2329/F2329M	(2015) Standard Specification for Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy Steel Bolts, Screws, Washers, Nuts, and Special Threaded Fasteners
ASTM F2833	(2011; R 2017) Standard Specification for Corrosion Protective Fastener Coatings with Zinc Rich Base Coat and Aluminum Organic/Inorganic Type
ASTM F844	(2007a; R 2013) Washers, Steel, Plain (Flat), Unhardened for General Use
SOCIETY FOR PROTECTIVE COATINGS (SSPC)	
SSPC PA 1	(2016) Shop, Field, and Maintenance Coating of Metals
SSPC Paint 20	(2002; E 2004) Zinc-Rich Primers (Type I,

Inorganic, and Type II, Organic)
SSPC Paint 29 (2002; E 2004) Zinc Dust Sacrificial
Primer, Performance-Based
SSPC SP 3 (1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3 (2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01 (2013; with Change 3) Structural
Engineering

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR Part 1926, Subpart R Steel Erection

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL
PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings Including Details of Connections

SD-03 Product Data

Shop Primer

Welding Electrodes and Rods

Non-Shrink Grout

SD-06 Test Reports

Bolts, Nuts, and Washers

Weld Inspection Reports

Embrittlement Test Reports

SD-07 Certificates

Steel

Galvanizing

Welding Procedures and Qualifications

Welding Electrodes and Rods

Certified Welding Inspector

1.3 QUALITY ASSURANCE

1.3.1 Preconstruction Submittals

1.3.2 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with AISC 303, AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Clearly highlight any deviations from the details shown on the contract drawings highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

1.3.3 Certifications

1.3.3.1 Welding Procedures and Qualifications

Prior to welding, submit certification for each welder stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests. If the qualification date of the welder or welding operator is more than 6 months old, the welding operator's qualification certificate must be accompanied by a current certificate by the welder attesting to the fact that he has been engaged in welding since the date of certification, with no break in welding service greater than 6 months.

Conform to all requirements specified in AWS D1.1/D1.1M.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide the structural steel system, including shop primer or galvanizing, complete and ready for use. Provide structural steel systems including design, materials, installation, workmanship, fabrication, assembly, erection, inspection, quality control, and testing in accordance with AISC 360 and UFC 3-301-01.

2.2 STEEL

2.2.1 Structural Steel

Angles, Channels and Plates, ASTM A36/A36M.

2.3 BOLTS, NUTS, AND WASHERS

Submit the certified manufacturer's mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied fasteners.

2.3.1 Common Grade Bolts

2.3.1.1 Bolts

ASTM A307, Grade A, plain finish hot dipped zinc coating. The bolt heads and the nuts of the supplied fasteners must be marked with the

manufacturer's identification mark, the strength grade and type specified by ASTM specifications.

2.3.1.2 Nuts

ASTM A563, Grade A, heavy hex style.

2.3.1.3 Washers

ASTM F844.

2.3.2 Foundation Anchorage

2.3.2.1 Anchor Rods

ASTM F1554 Gr 36, Class 1A.

2.3.2.2 Anchor Nuts

ASTM A563, Grade A, hex style.

2.3.2.3 Anchor Washers

ASTM F844.

2.4 STRUCTURAL STEEL ACCESSORIES

2.4.1 Welding Electrodes and Rods

AWS D1.1/D1.1M. Submit product data for welding electrodes and rods.

2.4.2 Non-Shrink Grout

ASTM C1107/C1107M, with no ASTM C827/C827M shrinkage. Grout must be nonmetallic.

2.5 GALVANIZING

ASTM F2329/F2329M, ASTM F1136/F1136M, ASTM F2833 or ASTM B695 for threaded parts or ASTM A123/A123M for structural steel members, as applicable, unless specified otherwise galvanize after fabrication where practicable. All exterior steel, bolts, nuts, and washers shall be galvanized.

2.6 FABRICATION

Fabrication must be in accordance with the applicable provisions of AISC 325. Fabrication and assembly must be done in the shop to the greatest extent possible. Punch, subpunch and ream, or drill bolt holes perpendicular to the surface of the member.

Compression joints depending on contact bearing must have a surface roughness not in excess of 500 micro inch as determined by ASME B46.1, and ends must be square within the tolerances for milled ends specified in ASTM A6/A6M.

Shop splices of members between field splices will be permitted only where indicated on the Contract Drawings. Splices not indicated require the approval of the Contracting Officer.

2.6.1 Markings

Prior to erection, identify members by a painted erection mark. Connecting parts assembled in the shop for reaming holes in field connections must be match marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate match markings in areas that will decrease member strength or cause stress concentrations.

2.6.2 Shop Primer

SSPC Paint 20 or SSPC Paint 29, (zinc rich primer). Shop prime structural steel, except as modified herein, in accordance with SSPC PA 1. Do not prime steel surfaces embedded in concrete, galvanized surfaces, or surfaces within 0.5 inch of the toe of the welds prior to welding. If flash rusting occurs, re-clean the surface prior to application of primer. Apply primer in accordance with endorsement "SPE-P1" of AISC 420 or approved equal NACE or SSPC certification to a minimum dry film thickness of 2.0 mil. Submit shop primer product data.

Prior to assembly, prime surfaces which will be concealed or inaccessible after assembly. Do not apply primer in foggy or rainy weather; when the ambient temperature is below 45 degrees F or over 95 degrees F; or when the primer may be exposed to temperatures below 40 degrees F within 48 hours after application, unless approved otherwise by the Contracting Officer. Repair damaged primed surfaces with an additional coat of primer.

2.6.2.1 Cleaning

SSPC SP 6/NACE No.3, except steel exposed in spaces above ceilings, attic spaces, furred spaces, and chases that will be hidden to view in finished construction may be cleaned to SSPC SP 3 when recommended by the shop primer manufacturer. Maintain steel surfaces free from rust, dirt, oil, grease, and other contaminants through final assembly.

2.7 DRAINAGE HOLES

Drill adequate drainage holes to eliminate water traps. Hole diameter must be 1/2 inch and location indicated on the detail drawings. Hole size and locations must not affect the structural integrity.

PART 3 EXECUTION

3.1 ERECTION

- a. Erection of structural steel, except as indicated in item b. below, must be in accordance with the applicable provisions of AISC 325, AISC 303 and 29 CFR Part 1926, Subpart R.
- b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), erect the structure in accordance with AISC DESIGN GUIDE 10.

After final positioning of steel members, provide full bearing under base plates and bearing plates using nonshrink grout. Place nonshrink grout in accordance with the manufacturer's instructions.

3.1.1 STORAGE

Store the material out of contact with the ground in such manner and location as to minimize deterioration.

3.2 CONNECTIONS

Except as modified in this section, design connections indicated in accordance with AISC 360. Build connections into existing work. Do not tighten anchor bolts set in concrete with impact torque wrenches. Holes must not be cut or enlarged by burning. Bolts, nuts, and washers must be clean of dirt and rust, and lubricated immediately prior to installation.

3.2.1 Common Grade Bolts

Tighten ASTM A307 bolts to a "snug tight" fit. "Snug tight" is the tightness that exists when plies in a joint are in firm contact. If firm contact of joint plies cannot be obtained with a few impacts of an impact wrench, or the full effort of a man using a spud wrench, contact the Contracting Officer for further instructions.

3.3 GAS CUTTING

Use of gas-cutting torch in the field for correcting fabrication errors is not permitted on any major member in the structural framing. Use of a gas cutting torch will be permitted on minor members not under stress only after approval has been obtained from the Contracting Officer.

3.4 WELDING

Welding must be in accordance with AWS D1.1/D1.1M. Provide AWS D1.1/D1.1M qualified welders, welding operators, and tackers.

3.4.1 Removal of Temporary Welds, Run-Off Plates, and Backing Strips

Remove only from finished areas.

3.5 SHOP PRIMER REPAIR

Repair shop primer in accordance with the paint manufacturer's recommendation for surfaces damaged by handling, transporting, cutting, welding, or bolting.

3.5.1 Field Priming

Field prime steel exposed to the weather, or located in building areas without HVAC for control of relative humidity. After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat must be cleaned and primed with paint of the same quality as that used for the shop coat.

3.6 GALVANIZING REPAIR

Repair damage to galvanized coatings using ASTM A780/A780M zinc rich paint for galvanizing damaged by handling, transporting, cutting, welding, or bolting. Do not heat surfaces to which repair paint has been applied.

3.7 FIELD QUALITY CONTROL

Perform field tests, and provide labor, equipment, and incidentals required for testing, except that electric power for field tests will be furnished as set forth in Division 1. Notify the Contracting Officer in writing of defective welds, bolts, nuts, and washers within 7 working days of the date of the inspection.

3.7.1 Welds

3.7.1.1 Visual Inspection

AWS D1.1/D1.1M. Furnish the services of AWS-certified welding inspectors for fabrication and erection inspection and testing and verification inspections. A Certified Welding Inspector must perform visual inspection on 100 percent of all welds. Submit weld inspection reports. Submit certificates indicating that certified welding inspectors meet the requirements of AWS QC1.

Inspect proper preparation, size, gaging location, and acceptability of all welds; identification marking; operation and current characteristics of welding sets in use.

3.7.2 Testing for Embrittlement

ASTM A143/A143M for steel products hot-dip galvanized after fabrication. Submit embrittlement test reports.

-- End of Section --

SECTION 05 52 00

METAL RAILINGS

02/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M (2015; Errata 1 2015; Errata 2 2016)
Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M (2017) Standard Specification for Zinc
(Hot-Dip Galvanized) Coatings on Iron and
Steel Products

ASTM A153/A153M (2016) Standard Specification for Zinc
Coating (Hot-Dip) on Iron and Steel
Hardware

ASTM A53/A53M (2018) Standard Specification for Pipe,
Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 521 (2001; R 2012) Pipe Railing Systems Manual

1.2 ADMINISTRATIVE REQUIREMENTS

1.2.1 Preinstallation Meetings

Within 30 days of contract award, submit fabrication drawings for the following items:

- a. Steel railings and handrails
- b. Anchorage and fastening systems

Submit manufacturer's catalog data, including two copies of manufacturers specifications, load tables, dimension diagrams, and anchor details for the following items:

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings

SD-03 Product Data

Protective Coating

Steel Railings

Adhesive Anchor System

SD-07 Certificates

Welder Qualification

SD-08 Manufacturer's Instructions

Installation Instructions

1.4 QUALITY CONTROL

1.4.1 Welder Qualification

Submit certified welder qualification by tests in accordance with AWS D1.1/D1.1M, or under an equivalent approved qualification test. In addition, perform tests on test pieces in positions and with clearances equivalent to those actually encountered. If a test weld fails to meet requirements, conduct an immediate retest of two test welds and ensure that each test weld passes. Failure in the immediate retest will require that the welder be retested after further practice or training and make a complete set of test welds.

PART 2 PRODUCTS

2.1 FABRICATION

Preassemble items in the shop to the greatest extent possible. Disassemble units only to the extent necessary for shipping and handling. Clearly mark units for reassembly and coordinated installation.

For the fabrication of work exposed to view, use only materials that are smooth and free of surface blemishes, including pitting, seam marks, roller marks, rolled trade names, and roughness. Remove blemishes by grinding, or by welding and grinding, before cleaning, treating, and applying surface finishes, including zinc coatings.

Provide railing and handrail detail plans and elevations at not less than 1 inch to 1 foot. Provide details of sections and connections at not less than 3 inches to 1 foot. Also detail setting drawings, diagrams, templates for installation of anchorages, including concrete inserts, anchor bolts, and miscellaneous metal items having integral anchors.

Use materials of size and thicknesses indicated or, if not indicated, of the size and thickness necessary to produce adequate strength and durability in the finished product for its intended use. Work the materials to the dimensions indicated on approved detail drawings, using proven details of fabrication and support. Use the type of materials indicated or specified for the various components of work.

Form exposed work true to line and level, with accurate angles and surfaces

and straight sharp edges. Ensure that all exposed edges are eased to a radius of approximately 1/32 inch. Bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

Weld corners and seams continuously and in accordance with the recommendations of AWS D1.1/D1.1M. Grind exposed welds smooth and flush to match and blend with adjoining surfaces.

Form the exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use countersunk Phillips flathead screws or bolts.

Provide anchorage of the type indicated and coordinated with the supporting structure. Fabricate anchoring devices and space as indicated and as required to provide adequate support for the intended use of the work.

Use hot-rolled steel bars for work fabricated from bar stock unless work is indicated or specified to be fabricated from cold-finished or cold-rolled stock.

2.1.1 Steel Guardrails

Fabricate joint posts, rail, and corners by one of the following methods:

- a. Flush-type rail fittings of commercial standard, welded and ground smooth, with railing splice locks secured with 3/8 inch hexagonal-recessed-head setscrews.
- b. Mitered and welded joints made by fitting post to top rail and intermediate rail to post, mitering corners, groove-welding joints, and grinding smooth. Butt railing splices and reinforce them by a tight-fitting interior sleeve not less than 6 inches long.
- c. Railings may be bent at corners in lieu of jointing, provided that bends are made in suitable jigs and the pipe is not crushed.

2.1.2 Protective Coating

Provide hot-dipped galvanized steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.

2.2 COMPONENTS

2.2.1 Steel Pipe

Provide pipe conforming to ASTM A53/A53M, type as selected, Grade B; primed finish, unless galvanizing is required; standard weight (Schedule 40).

2.2.2 Fasteners

Provide galvanized zinc-coated fasteners in accordance with ASTM A153/A153M used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.

2.2.3 Steel Railings

Design to resist a concentrated load of 200 lb in any direction at any point of the top of the rail or 50 lb per foot applied horizontally to the top of the rail, whichever is more severe. NAAMM AMP 521, provide the same size rail and post. Provide pipe collars of the same material and finish as the handrail and posts.

2.2.3.1 Steel Guardrails

Provide steel handrails, steel pipe conforming to ASTM A53/A53M. Provide steel railings of 1 1/2 inch nominal size, hot-dip galvanized.

Galvanize exterior railings, including pipe, fittings, brackets, fasteners, and other ferrous metal components. Provide black steel pipe for interior railings.

PART 3 EXECUTION

3.1 PREPARATION

Adjust guard railings before securing in place in order to ensure proper matching at butting joints and correct alignment throughout their length. Space posts not more than 4 feet on center. Plumb posts in each direction.

Secure guardrails to walls by means of wall brackets. Provide brackets of malleable iron castings, with not less than 3 inch projection from the finished wall surface to the center of the pipe, drilled to receive one 1/2 inch bolt. Locate brackets not more than 48 inches on center. Provide wall return fittings of cast iron castings, flush type, with the same projection as that specified for wall brackets. Secure wall brackets and wall return fittings to building construction as follows:

- a. For concrete and solid masonry anchorage, use 1/2" diameter bolts and adhesive anchor system.

3.2 INSTALLATION

Submit manufacturer's installation instructions for the following products to be used in the fabrication of steel guardrail:

Provide complete, detailed fabrication and installation drawings for all steel guardrails used in accordance with the design specifications cited in this section.

3.3 FIELD QUALITY CONTROL

3.3.1 Field Welding

Ensure that procedures of manual shielded metal arc welding, appearance and quality of welds made, and methods used in correcting welding work comply with AWS D1.1/D1.1M.

-- End of Section --

SECTION 06 10 00

ROUGH CARPENTRY

08/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN LUMBER STANDARDS COMMITTEE (ALSC)

ALSC PS 20 (2015) American Softwood Lumber Standard

AMERICAN RAILWAY ENGINEERING AND MAINTENANCE-OF-WAY ASSOCIATION (AREMA)

AREMA Eng Man (2017) Manual for Railway Engineering

AMERICAN WOOD COUNCIL (AWC)

AWC NDS (2015) National Design Specification (NDS) for Wood Construction

AWC WFCM (2012) Wood Frame Construction Manual for One- and Two-Family Dwellings

AMERICAN WOOD PROTECTION ASSOCIATION (AWPA)

AWPA M2 (2016) Standard for the Inspection of Preservative Treated Wood Products for Industrial Use

AWPA M6 (2013) Brands Used on Preservative Treated Materials

APA - THE ENGINEERED WOOD ASSOCIATION (APA)

APA L870 (2010) Voluntary Product Standard, PS 1-09, Structural Plywood

ASME INTERNATIONAL (ASME)

ASME B18.2.1 (2012; Errata 2013) Square and Hex Bolts and Screws (Inch Series)

ASME B18.2.2 (2015) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)

ASME B18.5.2.1M (2006; R 2011) Metric Round Head Short Square Neck Bolts

ASME B18.5.2.2M (1982; R 2010) Metric Round Head Square Neck Bolts

ASME B18.6.1 (2016) Wood Screws (Inch Series)

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M (2016) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

ASTM A307 (2014; E 2017) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength

ASTM F547 (2017) Standard Terminology of Nails for Use with Wood and Wood-Base Materials

FM GLOBAL (FM)

FM 4435 (2013) Roof Perimeter Flashing

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC (2018) International Building Code

NATIONAL HARDWOOD LUMBER ASSOCIATION (NHLA)

NHLA Rules (2015) Rules for the Measurement & Inspection of Hardwood & Cypress

NORTHEASTERN LUMBER MANUFACTURERS ASSOCIATION (NELMA)

NELMA Grading Rules (2013) Standard Grading Rules for Northeastern Lumber

REDWOOD INSPECTION SERVICE (RIS) OF THE CALIFORNIA REDWOOD ASSOCIATION (CRA)

RIS Grade Use (1998) Redwood Lumber Grades and Uses

SOUTHERN CYPRESS MANUFACTURERS ASSOCIATION (SCMA)

SCMA Spec (1986; Supple. No. 1, Aug 1993) Standard Specifications for Grades of Southern Cypress

SOUTHERN PINE INSPECTION BUREAU (SPIB)

SPIB 1003 (2014) Standard Grading Rules for Southern Pine Lumber

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1923 (Rev A; Notice 3) Shield, Expansion (Lag, Machine and Externally Threaded Wedge Bolt Anchors)

CID A-A-1924 (Rev A; Notice 3) Shield, Expansion (Self Drilling Tubular Expansion Shell Bolt Anchors)

CID A-A-1925 (Rev A; Notice 3) Shield Expansion (Nail Anchors)

WEST COAST LUMBER INSPECTION BUREAU (WCLIB)

WCLIB 17 (2015) Standard Grading Rules

WESTERN WOOD PRODUCTS ASSOCIATION (WWPA)

WWPA G-5 (2017) Western Lumber Grading Rules

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Preservative-treated Lumber and Plywood

1.3 DELIVERY AND STORAGE

Deliver materials to the site in an undamaged condition. Store, protect, handle, and install prefabricated structural elements in accordance with manufacturer's instructions and as specified. Store materials off the ground to provide proper ventilation, with drainage to avoid standing water, and protection against ground moisture and dampness. Store materials with a moisture barrier at both the ground level and as a cover forming a well ventilated enclosure. Store wood I-beams and glue-laminated beams and joists on edge. Adhere to requirements for stacking, lifting, bracing, cutting, notching, and special fastening requirements. Do not use materials that have visible moisture or biological growth. Remove defective and damaged materials and provide new materials. Store separated reusable wood waste convenient to cutting station and area of work.

1.4 GRADING AND MARKING

1.4.1 Lumber

Mark each piece of framing and board lumber or each bundle of small pieces of lumber with the grade mark of a recognized association or independent inspection agency. Such association or agency must be certified by the Board of Review, American Lumber Standards Committee, to grade the species used. Surfaces that are to be exposed to view must not bear grademarks, stamps, or any type of identifying mark. Hammer marking will be permitted on timbers when all surfaces will be exposed to view.

1.4.2 Plywood

Mark each sheet with the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood. The mark must identify the plywood by species group or span rating, exposure durability classification, grade, and compliance with APA L870. Surfaces that are to be exposed to view must not bear grademarks or other types of identifying marks.

1.4.3 Preservative-Treated Lumber and Plywood

The Contractor is responsible for the quality of treated wood products. Each treated piece must be inspected in accordance with AWPA M2 and permanently marked or branded, by the producer, in accordance with AWPA M6. The Contractor must provide Contracting Officer's Representative (COR) with the inspection report of an approved independent inspection agency that offered products comply with applicable AWPA Standards. The appropriate Quality Mark on each piece will be accepted, in lieu of inspection reports, as evidence of compliance with applicable AWPA treatment standards.

1.4.4 Hardboard, Gypsum Board, and Fiberboard

Mark each sheet or bundle to identify the standard under which the material is produced and the producer.

1.5 SIZES AND SURFACING

ALSC PS 20 for dressed sizes of yard and structural lumber. Lumber must be surfaced four sides. Size references, unless otherwise specified, are nominal sizes, and actual sizes must be within manufacturing tolerances allowed by the standard under which the product is produced. Other measurements are IP or SI standard.

1.6 MOISTURE CONTENT

Air-dry or kiln-dry lumber. Kiln-dry treated lumber after treatment. Maximum moisture content of wood products must be as follows at the time of delivery to the job site:

- a. Framing lumber and board, 19 percent maximum
- b. Timbers 5 inches and thicker, 25 percent maximum
- c. Materials other than lumber; moisture content must be in accordance with standard under which the product is produced

PART 2 PRODUCTS

2.1 LUMBER

2.1.1 Framing Lumber

Framing lumber such as studs, plates, caps, collar beams, cant strips, bucks, sleepers, and nailers and board lumber such as subflooring and wall and roof sheathing must be one of the species listed in the table below. Minimum grade of species must be as listed.

<u>Table of Grades for Framing and Board Lumber</u>			
<u>Grading Rules</u>	<u>Species</u>	<u>Framing</u>	<u>Board Lumber</u>
WWPA G-5 standard grading rules	Aspen, Douglas Fir-Larch, Douglas Fir South, Engelmann Spruce-Lodgepole Pine, Engelmann Spruce, Hem-Fir, Idaho White Pine, Lodgepole Pine, Mountain Hemlock, Mountain Hemlock-Hem-Fir, Ponderosa Pine-Sugar Pine, Ponderosa Pine-Lodgepole Pine, Subalpine Fir, White Woods, Western Woods, Western Cedars, Western Hemlock	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: No. 3 Common
WCLIB 17 standard grading rules	Douglas Fir-Larch, Hem-Fir, Mountain Hemlock, Sitka Spruce, Western Cedars, Western Hemlock	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: Standard

<u>Table of Grades for Framing and Board Lumber</u>			
<u>Grading Rules</u>	<u>Species</u>	<u>Framing</u>	<u>Board Lumber</u>
SPIB 1003 standard grading rules	Southern Pine	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	No. 2 Boards
SCMA Spec standard specifications	Cypress	No. 2 Common	No. 2 Common
NELMA Grading Rules standard grading rules	Balsam Fir, Eastern Hemlock-Tamarack, Eastern Spruce, Eastern White Pine, Northern Pine, Northern Pine-Cedar	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	All Species: No. 3 Common except Standard for Eastern White Pine and Northern Pine
RIS Grade Use standard specifications	Redwood	All Species: Standard Light Framing or No. 3 Structural Light Framing (Stud Grade for 2x4 nominal size, 10 feet and shorter)	Construction Heart

<u>Table of Grades for Framing and Board Lumber</u>			
<u>Grading Rules</u>	<u>Species</u>	<u>Framing</u>	<u>Board Lumber</u>
NHLA Rules rules for the measurement and inspection of hardwood and cypress lumber	Cypress	No. 2 Dimension	No. 2 Common

2.2 OTHER MATERIALS

2.2.1 Miscellaneous Wood Members

2.2.1.1 Nonstress Graded Members

Members must include bridging, corner bracing, furring, grounds, and nailing strips. Members must be in accordance with TABLE I for the species used. Sizes must be as follows unless otherwise shown:

Member	Size inch
Bridging	1 x 3 or 1 x 4 for use between members 2 x 12 and smaller; 2 x 4 for use between members larger than 2 x 12.
Corner bracing	1 x 4.
Furring	1 x 2
Grounds	Plaster thickness by 38.
Nailing strips	1 x 3 or 1 x 4 when used as shingle base or interior finish, otherwise 2 inch stock.

2.2.1.2 Wood Bumpers

AREMA Eng Man, Industrial grade cross ties

2.2.1.3 Sill Plates

Sill plates must be standard or number 2 grade.

2.2.1.4 Blocking

Blocking must be standard or number 2 grade.

2.2.1.5 Rough Bucks and Frames

Rough bucks and frames must be straight standard or number 2 grade.

2.3 ROUGH HARDWARE

Unless otherwise indicated or specified, rough hardware must be of the type and size necessary for the project requirements. Sizes, types, and spacing of fastenings of manufactured building materials UST be as recommended by the product manufacturer unless otherwise indicated or specified. Rough hardware exposed to the weather or embedded in or in contact with preservative treated wood, exterior masonry, or concrete walls or slabs must be hot-dip zinc-coated in accordance with ASTM A153/A153M.

2.3.1 Bolts, Nuts, Studs, and Rivets

ASME B18.2.1, ASME B18.5.2.1M, ASME B18.5.2.2M and ASME B18.2.2.

2.3.2 Anchor Bolts

ASTM A307, size as indicated, complete with nuts and washers.

2.3.3 Expansion Shields

CID A-A-1923, CID A-A-1924, and CID A-A-1925. Except as shown otherwise, maximum size of devices must be 3/8 inch.

2.3.4 Lag Screws and Lag Bolts

ASME B18.2.1.

2.3.5 Wood Screws

ASME B18.6.1.

2.3.6 Nails

ASTM F547, size and type best suited for purpose. For sheathing and subflooring, length of nails must be sufficient to extend 1 inch into supports. In general, 8-penny or larger nails must be used for nailing through 1 inch thick lumber and for toe nailing 2 inch thick lumber; 16-penny or larger nails must be used for nailing through 2 inch thick lumber. Nails used with treated lumber and sheathing must be hot-dipped galvanized in accordance with ASTM A153/A153M. Nailing must be in accordance with the recommended nailing schedule contained in AWC WFCM. Where detailed nailing requirements are not specified, nail size and spacing must be sufficient to develop an adequate strength for the connection. The connection's strength must be verified against the nail capacity tables in AWC NDS. Reasonable judgment backed by experience must ensure that the designed connection will not cause the wood to split. If a load situation exceeds a reasonable limit for nails, a specialized connector must be used.

PART 3 EXECUTION

3.1 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Conform to AWC WFCM unless otherwise indicated or specified. Select lumber sizes to minimize waste. Fit framing lumber and other rough carpentry, set

accurately to the required lines and levels, and secure in place in a rigid manner. Do not splice framing members between bearing points. Set joists, rafters, and purlins with their crown edge up. Frame members for the passage of pipes, conduits, and ducts. Do not cut or bore structural members for the passage of ducts or pipes without approval. Reinforce all members damaged by such cutting or boring by means of specially formed and approved sheet metal or bar steel shapes, or remove and provide new, as approved. Provide as necessary for the proper completion of the work all framing members not indicated or specified. Spiking and nailing not indicated or specified otherwise must be in accordance with the Nailing Schedule contained in ICC IBC; perform bolting in an approved manner. Spikes, nails, and bolts must be drawn up tight. Do not use shimming on wood or metal bearings.

3.2 MISCELLANEOUS

3.2.1 Wood Roof Nailers, Edge Strips, Crickets, Curbs, and Cants

Provide sizes and configurations indicated or specified and anchored securely to continuous construction.

3.2.1.1 Roof Nailing Strips

Provide roof nailing strips for roof decks as indicated. Apply nailing strips in straight parallel rows in the direction and spacing indicated. Strips must be surface applied.

- a. Surface-Applied Nailers: Must be 3 inches wide and of thickness to finish flush with the top of the insulation. Anchor strips securely to the roof deck with powder actuated fastening devices or expansion shields and bolts, spaced not more than 24 inches o.c. On decks with slopes of one inch or more, provide surface applied wood nailers for securing insulation and for nailing of roofing felts.

3.2.1.2 Roof Edge Strips and Nailers

Provide at perimeter of roof, around openings through roof, and where roofs abut walls, curbs, and other vertical surfaces. Except where indicated otherwise, nailers must be 6 inches wide and the same thickness as the insulation. Anchor nailers securely to underlying construction. Anchor perimeter nailers in accordance with FM 4435.

3.2.1.3 Crickets, Cants, and Curbs

Provide wood saddles or crickets, cant strips, curbs for scuttles and ventilators, and wood nailers bolted to tops of concrete or masonry curbs and at expansion joints, as indicated.

3.2.2 Wood Blocking

Provide proper sizes and shapes at proper locations for the installation and attachment of wood and other finish materials, fixtures, equipment, and items indicated or specified.

3.2.3 Temporary Closures

Provide with hinged doors and padlocks and install during construction at exterior doorways and other ground level openings that are not otherwise closed. Cover windows and other unprotected openings with polyethylene or

other approved material, stretched on wood frames. Provide dustproof barrier partitions to isolate areas as directed.

-- End of Section --

SECTION 07 22 00

ROOF AND DECK INSULATION

02/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C1177/C1177M	(2017) Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
ASTM C1289	(2017) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM C208	(2012; R 2017; E 2017) Standard Specification for Cellulosic Fiber Insulating Board
ASTM C726	(2017) Standard Specification for Mineral Wool Roof Insulation Board
ASTM E84	(2018) Standard Test Method for Surface Burning Characteristics of Building Materials

FM GLOBAL (FM)

FM 4450	(1989) Approval Standard for Class 1 Insulated Steel Deck Roofs
FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Insulation Board Layout and Attachment

Verification of Existing Conditions

SD-03 Product Data

Insulation

Fasteners

SD-07 Certificates

Installer Qualifications

Certificates Of Compliance For Felt Materials

SD-08 Manufacturer's Instructions

Nails and Fasteners

Roof Insulation

1.3 SHOP DRAWINGS

Submit insulation board layout and attachment indicating methods of attachment and spacing, transitions, tapered components, thicknesses of materials, and closure and termination conditions. Show locations of ridges, valleys, crickets, interface with, and slope to, roof drains. Base shop drawings on verified field measurements and include verification of existing conditions.

1.4 MANUFACTURER'S INSTRUCTIONS

Include field of roof and perimeter attachment requirements.

Provide a complete description of installation sequencing for each phase of the roofing system. Include weatherproofing procedures.

1.5 QUALITY CONTROL

Provide certification of installer qualifications from the insulation manufacturer confirming the specific installer has the required qualifications for installing the specific roof insulation system(s) indicated.

Provide certificates of compliance for felt materials.

1.6 DELIVERY, STORAGE, AND HANDLING

1.6.1 Delivery

Deliver materials to the project site in manufacturer's unopened and undamaged standard commercial containers bearing the following legible information:

- a. Name of manufacturer
- b. Brand designation
- c. Specification number, type, and class, as applicable, where materials are covered by a referenced specification

Deliver materials in sufficient quantity to allow continuity of the work.

1.6.2 Storage and Handling

Store and handle materials in accordance with manufacturer's printed instructions. Protect from damage, exposure to open flame or other ignition sources, wetting, condensation, and moisture absorption. Keep

materials wrapped and separated from off-gassing materials (such as drying paints and adhesives). Do not use materials that have visible moisture or biological growth. Store in an enclosed building or trailer that provides a dry, adequately ventilated environment. Store felt rolls on ends. For the 24 hours immediately before application of felts, store felts in an area maintained at a temperature no lower than 50 degrees F above grade and having ventilation on all sides. Replace damaged material with new material.

1.7 ENVIRONMENTAL CONDITIONS

Do not install roof insulation during inclement weather or when air temperature is below 40 degrees F and interior humidity is 45 percent or greater, or when there is visible ice, frost, or moisture on the roof deck.

PART 2 PRODUCTS

2.1 INSULATION

2.1.1 Insulation Types

Provide one, or an assembly of a maximum of three, of the following roof insulation materials. Provide roof insulation that is compatible with attachment methods for the specified insulation and roof membrane.

- a. Polyisocyanurate Board: Provide in accordance with ASTM C1289 REV A Type II, fibrous felt or glass mat membrane both sides, except minimum compressive strength of 20 pounds per square inch (psi).

ASTM C208 Type II, Grade 1 or 2, roof insulating board, treated with sizing, wax or bituminous impregnation. Limit bituminous impregnation to 4 percent by weight when used over steel decks. Maximum board size: 4 feet by 4 feet.

2.1.2 Mineral Fiber Insulation Board

Provide in accordance with ASTM C726.

2.1.3 Recycled Materials

Provide thermal insulation materials containing recycled content. Unless specified otherwise, the minimum required recycled content for listed materials are:

Polyisocyanurate/polyurethane:	9 percent recovered material

2.1.4 Insulation Thickness

Install insulation thickness as indicated on drawings.

2.1.5 Tapered Roof Insulation

One layer of the tapered roof insulation assembly must be factory tapered to a slope of not less than one in 1/4 inch per foot. Factory fabricate mitered joints from two diagonally cut boards or one board shaped to provide required slopes.

2.1.6 Cants and Tapered Edge Strips

Provide preformed cants and tapered edge strips of the same material as the roof insulation. When unavailable, provide pressure-preservative treated wood, wood fiberboard, or rigid perlite board cants and edge strips as recommended by the roofing manufacturer for the specific application, unless otherwise indicated. Face of cant strips to incline at 45 degrees with a minimum vertical height of 4 inches. Taper edge strips at a rate of one to 1 1/2 inch per foot down to approximately 1/8 inch thick.

2.2 COVER BOARD

For use as a thermal barrier (underlayment), fire barrier (overlayment), or cover board for hot-mopped, torched-down, or adhesive-applied roofing membrane over roof insulation.

2.2.1 Glass Mat Gypsum Roof Board

A. National Gypsum Company, DEXcell Glass Mat Roof Board, DEXcell FA Glass Mat Roof Board:

- i. Gypsum core, glass fiber-faced, roof board:
- ii. Thickness: 5/8 in (1/2 in)
- iii. Dimensions: 4 x 4 foot or 4 x 8 foot boards
- iv. Facer: Glass fiber.
- v. Meets or exceeds ASTM C1177/C1177M.

B. Georgia Pacific Gypsum LLC, DensDeck Roof Board, DensDeck Prime Roof Board:

Gypsum core, glass fiber-faced, roof board:

- i. Thickness: 5/8 in (1/2 in)
- ii. Dimensions: 4 x 4 foot or 4 x 8 foot boards
- iii. Facer: Glass fiber.
- iv. Meets or exceeds ASTM C1177/C1177M.

ASTM C1177/C1177M, 0 Flame Spread and 0 Smoke Developed when tested in accordance with ASTM E84, 500 psi, Class A, non-combustible, 1/2 inch thick, 4 by 8 feet board size.

2.2.2 COVER-BOARD, ASPHALTIC ROOF BOARD

A. Mineral fortified, asphaltic roof substrate board with glass fiber facers. For use as roof cover-board and for vertical flashing substrate. ASPHALTIC ROOF BOARD shall be manufactured by the membrane supplier.

- i. Thickness: 1/8 in 1/4 in
- ii. Dimensions: 4 x 8 ft acceptable for mechanical attachment,

insulation adhesive or asphalt application.

- iii. Water absorption: Less than 1 percent per ASTM D994.
- iv. Impact resistance: Included in FM Approvals per 4450/4470 for FM Severe Hail (SH) rating.
- v. Compressive strength, psi (kPa) measured at 50 percent compression, per ASTM C472:
 - a) $\frac{1}{4}$ in board: 1,320 (9,100)
- vi. Puncture resistance, lbf (N) per ASTM E154:
 - a) $\frac{1}{4}$ in board: 100 (445)

2.3 BITUMENS

2.3.1 Vapor Retarder, Heat Welded

SBS-modified bitumen membrane with a plastic burn-off film on the bottom surface and a sanded top surface. Non-woven polyester reinforcement. Meets or exceeds ASTM D6164, Type I, Grade S, per ASTM D5147 test methods:

- i. Thickness: 118 mils (3.0 mm)
- ii. Width: 39.4 in (1 m)
- iii. Length: 32.8 ft (10 m)
- iv. Roll weight: 83 lb (37.6 kg)
- v. Net mass per unit area, lb/100 sq ft (g/sq m):
 - a) 77 lb (3758 g)
- vi. Peak load @ 0 F (-18 C), lbf/in (kN/m).
 - a) MD 115 lbf/in (20.1 kN/m), XMD 90 lbf/in (15.8 kN/m)
- vii. Elongation at peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 35%, XMD 40%
- viii. Peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 85 lbf/in (14.9 kN/m), XMD 65 lbf/in (11.4 kN/m)
- ix. Elongation at peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 55%, XMD 60%
- x. Ultimate Elongation @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 65%, XMD 80%
- xi. Tear Strength @ 73.4 F (23 C), lbf (N):
 - a) MD 125 lbf (556 N), XMD 85 lbf (378 N)
- xii. Low temperature flexibility, F (C):
 - a) MD/XMD: -15 F (-26 C)
- xiii. Dimensional stability, %:
 - a) MD/XMD: Less than 0.5%
- xiv. Compound stability, F (C):

- a) MD/XMD: 240 F (116 C)

2.4 FASTENERS

Provide flush-driven fasteners through flat round or hexagonal steel or plastic plates. Provide zinc-coated steel plates, flat round not less than 1 3/8 inch diameter, hexagonal not less than 28 gage. Provide high-density plastic plates, molded thermoplastic with smooth top surface, reinforcing ribs and not less than 3 inches in diameter. Fully recess fastener head into plastic plate after it is driven. Form plates to prevent dishing. Do not use bell or cup shaped plates. Provide fasteners in accordance with insulation manufacturer's recommendations for holding power when driven, or a minimum of 40 pounds each in steel deck, whichever is the higher minimum. Provide fasteners for steel or concrete decks in accordance with FM APP GUIDE (<http://www.approvalguide.com/>) for Class I roof deck construction, and spaced to withstand uplift pressure of 130 pounds per square foot.

2.4.1 Fasteners for Steel Decks

Approved hardened penetrating fasteners or screws in accordance with FM 4450 and listed in FM APP GUIDE for Class I roof deck construction. Quantity and placement to withstand a minimum uplift pressure of 130 psf in accordance with FM APP GUIDE.

2.5 WOOD NAILERS

Pressure-preservative treated.

PART 3 EXECUTION

3.1 EXAMINATION AND PREPARATION

3.1.1 Surface Inspection

Ensure surfaces are clean, smooth, and dry prior to application. Check roof deck surfaces, including surfaces sloped to roof drains and outlets, for defects before starting work.

The Contractor must and Contracting Officer will inspect and approve the surfaces immediately before starting installation. Prior to installing insulation, perform the following:

- a. Examine steel decks to ensure that panels are properly secured to structural members and to each other and that surfaces of top flanges are flat or slightly convex.

3.1.2 Surface Preparation

Correct defects and inaccuracies in roof deck surface to eliminate poor drainage from hollow or low spots, perform the following:

- a. Provide wood nailers of the same thickness as the insulation at eaves, edges, curbs, walls, and roof openings for securing of cant strips, gravel stops, and flashing flanges. Space nailers in accordance with approved shop drawings.
- b. Cover steel decks with a layer of insulation board of sufficient width to span the width of a deck rib opening, and in accordance with fire

safety requirements. Secure with piercing or self-drilling, self-tapping fasteners of quantity and placement in accordance with FM APP GUIDE. Locate insulation joints parallel to ribs of deck on solid bearing surfaces only, not over open ribs.

3.2 INSULATION INSTALLATION

Apply insulation in two layers with staggered joints when total required thickness of insulation exceeds 1/2 inch. Lay insulation so that continuous longitudinal joints are perpendicular to direction of felts for the built-up roofing, and end joints of each course are staggered with those of adjoining courses. When using multiple layers of insulation, provide joints of each succeeding layer that are parallel and offset in both directions with respect to the layer below. Keep insulation 1/2 inch clear of vertical surfaces penetrating and projecting from roof surface. Verify required slopes to each roof drain.

3.2.1 Installation Using Asphalt on Steel Decks

Secure first layer of insulation to deck with piercing or self-drilling, self-tapping fasteners. Engage fasteners by driving them through insulation into top flange of steel deck. Use driving method prescribed by fastener manufacturer. Locate insulation joints parallel to ribs of deck on solid bearing surfaces only, not over open ribs. Secure succeeding layers with solid asphalt moppings. Where insulation is applied over steel deck, locate long edge joints so that they bear continuously on the steel deck. Insulation that can be readily lifted after installation is not considered adequately secured. Apply insulation only in quantities that can be entirely waterproofed the same day. Phased construction is not permitted. Apply impermeable faced insulation without damage to the facing.

3.2.2 Installation of Protection for Asphalt Work

Before starting asphalt work, protect surrounding areas and surfaces from spillage and migration of asphalt onto other work. Provide non-combustible protective coverings at surfaces adjacent to hoists and kettles. Lap protective coverings at least 6 inches, secure against wind, and vent to prevent collection of moisture on covered surfaces. Keep protective coverings in place for the duration of asphalt work.

3.2.3 Installation Using Only Mechanical Fasteners

Secure total thickness of insulation with penetrating type fasteners.

3.2.4 Special Precautions for Installation of Foam Insulation

3.2.4.1 Polyisocyanurate Insulation

Where polyisocyanurate foam board insulation is provided, install 1/2 inch glass mat gypsum roof board over top surface of foam board insulation. Stagger joints of insulation with respect to foam board insulation below.

3.2.5 Cant Strips

Where indicated, provide cant strips at intersections of roof with walls, parapets, and curbs extending above roof. Wood cant strips must bear on and be anchored to wood blocking. Fit cant strips flush to vertical surfaces. Where possible, nail cant strips to adjoining surfaces. Where cant strips are installed against non-nailable materials, install in an

approved adhesive.

3.2.6 Tapered Edge Strips

Where indicated, provide edge strips in the right angle formed by the juncture of roof and wood nailing strips that extend above the level of the roof. Install edge strips flush to vertical surfaces of wood nailing strips. Where possible, nail edge strips to adjoining surfaces.

3.3 PROTECTION

3.3.1 Protection of Applied Insulation

Completely cover each day's installation of insulation with finished roofing on same day. Phased construction is not permitted. Protect open spaces between insulation and parapets or other walls and spaces at curbs, scuttles, and expansion joints, until permanent roofing and flashing are applied. Storing, walking, wheeling, or trucking directly on insulation or on roofed surfaces is not permitted. Provide smooth, clean board or plank walkways, runways, and platforms near supports, as necessary, to distribute weight. Protect exposed edges of insulation with cutoffs at the end of each work day or whenever precipitation is imminent. Cutoffs must be two layers of bituminous-saturated felt set in plastic bituminous cement or single ply set in roof cement. Fill all profile voids in cutoffs to prevent trapping moisture below the membrane. Remove cutoffs when work resumes.

3.3.2 Damaged Work and Materials

Restore work and materials that become damaged during construction to original condition or replace with new materials.

3.4 INSPECTION

Establish and maintain inspection procedures to assure compliance of the installed roof insulation with contract requirements. Remove, replace, correct in an approved manner, any work found not in compliance. Quality control must include, but is not limited to, the following:

- a. Observation of environmental conditions; number and skill level of insulation workers; start and end time of work.
- b. Verification of certification, listing or label compliance with FM Data Sheets.
(<https://www.fmglobal.com/fmglobalregistration/Downloads.aspx>)
- c. Verification of proper storage and handling of insulation and vapor retarder materials before, during, and after installation.
- d. Inspection of vapor retarder application, including edge envelopes and mechanical fastening.
- e. Inspection of mechanical fasteners; type, number, length, and spacing.

- f. Coordination with other materials, cants, sleepers, and nailing strips.
- g. Inspection of insulation joint orientation and laps between layers, joint width and bearing of edges of insulation on deck.
- h. Installation of cutoffs and proper joining of work on subsequent days.
- i. Continuation of complete roofing system installation to cover insulation installed same day.
- j. Verification of required slope to each roof drain.

-- End of Section --

SECTION 07 52 00

MODIFIED BITUMINOUS MEMBRANE ROOFING

05/12

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7 (2017) Minimum Design Loads for Buildings and Other Structures

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.24 (2014) Roofing - Safety Requirements of Low-Sloped Roofs

ASPHALT ROOFING MANUFACTURER'S ASSOCIATION (ARMA)

ARMA 410BUR88 (2001) Manual of Roof Maintenance and Repair

ARMA PMBRG98 (1998) Quality Control Guideline for the Application of Polymer Modified Bitumen Roofing

ASTM INTERNATIONAL (ASTM)

ASTM D41/D41M (2011; R 2016) Standard Specification for Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing

ASTM D4586/D4586M (2007; E 2012; R 2012) Asphalt Roof Cement, Asbestos-Free

ASTM E108 (2011) Fire Tests of Roof Coverings

FM GLOBAL (FM)

FM 4470 (2010) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction

FM APP GUIDE (updated on-line) Approval Guide
<http://www.approvalguide.com/>

INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ISEA)

ANSI/ISEA Z87.1 (2015) Occupational and Educational Personal Eye and Face Protection Devices

MIDWEST ROOFING CONTRACTORS ASSOCIATION (MRCA)

CERTA (2007) NRCA/MRCA Certified Roofing Torch Applicator Program

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241 (2013; Errata 2015) Standard for Safeguarding Construction, Alteration, and Demolition Operations

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA C3701 (1997) Repair Manual for Low Slope Membrane Roof Systems

NRCA CONDET (2014) Construction Details Manual

NRCA RoofMan (2017) The NRCA Roofing Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793 (2012) Architectural Sheet Metal Manual, 7th Edition

SINGLE PLY ROOFING INDUSTRY (SPRI)

ANSI/SPRI/FM 4435/ES-1 (2017) Test Standard for Edge Systems Used with Low Slope Roofing Systems

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910 Occupational Safety and Health Standards

29 CFR 1910.12 Construction Work

29 CFR 1926 Safety and Health Regulations for Construction

29 CFR 1926.16 Rules of Construction

UNDERWRITERS LABORATORIES (UL)

UL 790 (2004; Reprint Jul 2014) Standard Test Methods for Fire Tests of Roof Coverings

UL RMSD (2012) Roofing Materials and Systems Directory

1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEM

OVER STEEL DECK: Minimum two-ply SBS modified bitumen roof membrane consisting of modified bitumen base sheet and cap sheet. Modified bitumen roof membrane must be torch applied.

SBS-modified bitumen membrane ply with plastic burn-off film on the top and bottom surfaces. Non-woven polyester reinforcement. Mechanically fastened in

4 in (minimum) heat-welded side-laps. Base ply for heat-welded cap sheet applications. Meets or exceeds ASTM D6164, Type II, Grade S, per ASTM D5147 test methods:

BASE PLY, MECHANICALLY FASTENED: (OVER STEEL DECK)

- i. Thickness: 157 mils (4.0 mm)
- ii. Width: 39.4 in (1 m)
- iii. Length: 32.8 ft (10 m)
- iv. Roll weight: 107 lb (48.5 kg)
- v. Net mass per unit area, lb/100 sq ft (g/sq m):
 - a) 99 lb (4865 g)
- vi. Peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 160 lbf/in (28.0 kN/m), XMD 110 lbf/in (19.3 kN/m)
- vii. Elongation at peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 30%, XMD 35%
- viii. Peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 135 lbf/in (23.6 kN/m), XMD 100 lbf/in (17.5 kN/m)
- ix. Elongation at peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 55%, XMD 60%
- x. Ultimate Elongation @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 70%, XMD 80%
- xi. Tear Strength @ 73.4 F (23 C), lbf (N):
 - a) MD 165 lbf (734 N), XMD 120 lbf (534 N)
- xii. Low temperature flexibility, F (C):
 - a) MD/XMD: -15 F (-26 C)
- xiii. Dimensional stability, %:
 - a) MD/XMD: Less than 0.5%
- xiv. Compound stability, F (C):
 - a) MD/XMD: 240 F (116 C)

FLASHING BASE PLY, HEAT-WELDED: (OVER STEEL DECK AND CONCRETE DECK)

SBS-modified bitumen membrane with plastic burn-off film on top and bottom surfaces. Non-woven polyester reinforcement. Meets or exceeds ASTM D6164, Type I, Grade S, per ASTM D5147 test methods:

- i. Thickness: 118 mils (3.0 mm)
- ii. Width: 39.4 in (1 m)
- iii. Length: 32.8 ft (10 m)
- iv. Roll weight: 81 lb (36.7 kg)

- v. Net mass per unit area, lb/100 sq ft (g/sq m):
 - a) 75 lb (3662 g)
- vi. Peak load @ 0 F (-18 C), lbf/in (kN/m).
 - a) MD 115 lbf/in (20.1 kN/m), XMD 90 lbf/in (15.8 kN/m)
- vii. Elongation at peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 35%, XMD 40%
- viii. Peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 85 lbf/in (14.9 kN/m), XMD 65 lbf/in (11.4 kN/m)
- ix. Elongation at peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 55%, XMD 60%
- x. Ultimate Elongation @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 65%, XMD 80%
- xi. Tear Strength @ 73.4 F (23 C), lbf (N):
 - a) MD 125 lbf (556 N), XMD 85 lbf (378 N)
- xii. Low temperature flexibility, F (C):
 - a) MD/XMD: -15 F (-26 C)
- xiii. Dimensional stability, %:
 - a) MD/XMD: Less than 0.5%
- xiv. Compound stability, F (C):
 - a) MD/XMD: 240 F (116 C)

CAP SHEET, HEAT-WELDED: (OVER STEEL DECK AND CONCRETE DECK)

SBS-modified bitumen membrane Cap Sheet with a burn-off film bottom surface and mineral granule top surface. Non-woven polyester reinforced. UL Class A for specified roof slope requirements. Meets or exceeds ASTM D6164, Type I, Grade G, per ASTM D5147 test methods:

- i. Thickness: 157 mils (4.0 mm)
- ii. Width: 39.4 in (1 m)
- iii. Length: 32.8 ft (10 m)
- iv. Roll weight: 118 lb (53.5 kg)
- v. Net mass per unit area, lb/100 sq ft (g/sq m):
 - a) 110 lb (5371 g)
- vi. Peak load @ 0 F (-18 C), lbf/in (kN/m).
 - a) MD 115 lbf/in (20.1 kN/m), XMD 90 lbf/in (15.8 kN/m)
- vii. Elongation at peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 35%, XMD 40%
- viii. Peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 85 lbf/in (14.9 kN/m), XMD 65 lbf/in (11.4 kN/m)
- ix. Elongation at peak load @ 73.4 F (23 C), lbf/in (kN/m):

- a) MD 55%, XMD 60%
- x. Ultimate Elongation @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 65%, XMD 80%
- xi. Tear Strength @ 73.4 F (23 C), lbf (N):
 - a) MD 125 lbf (556 N), XMD 85 lbf (378 N)
- xii. Low temperature flexibility, F (C):
 - a) MD/XMD: -15 F (-26 C)
- xiii. Dimensional stability, %:
 - a) MD/XMD: Less than 0.5%
- xiv. Compound stability, F (C):
 - a) MD/XMD: 240 F (116 C)
- xv. Granule Surfacing:
 - a) White mineral granules.

OVER LIGHT WEIGHT CONCRETE DECK: Minimum two-ply SBS modified bitumen roof membrane consisting of modified bitumen base sheet and cap sheet. Modified bitumen roof membrane must be torch applied.

BASE PLY, HEAT-WELDED: (OVER CONCRETE DECK)

SBS-modified bitumen membrane with plastic burn-off film on top and bottom surfaces. Non-woven polyester reinforcement. Meets or exceeds ASTM D6164, Type II, Grade S, per ASTM D5147 test methods:

- i. Thickness: 157 mils (4.0 mm)
- ii. Width: 39.4 in (1 m)
- iii. Length: 32.8 ft (10 m)
- iv. Roll weight: 107 lb (48.5 kg)
- v. Net mass per unit area, lb/100 sq ft (g/sq m):
 - a) 99 lb (4834 g)
- vi. Peak load @ 0 F (-18 C), lbf/in (kN/m).
 - a) MD 160 lbf/in (28.0 kN/m), XMD 110 lbf/in (19.3 kN/m)
- vii. Elongation at peak load @ 0 F (-18 C), lbf/in (kN/m):
 - a) MD 30%, XMD 35%
- viii. Peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 135 lbf/in (23.6 kN/m), XMD 100 lbf/in (17.5 kN/m)
- ix. Elongation at peak load @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 55%, XMD 60%
- x. Ultimate Elongation @ 73.4 F (23 C), lbf/in (kN/m):
 - a) MD 70%, XMD 80%
- xi. Tear Strength @ 73.4 F (23 C), lbf (N):
 - a) MD 165 lbf (734 N), XMD 120 lbf (534 N)

- xii. Low temperature flexibility, F (C):
 - a) MD/XMD: -15 F (-26 C)
- xiii. Dimensional stability, %:
 - a) MD/XMD: Less than 0.5%
- xiv. Compound stability, F (C):
 - a) MD/XMD: 240 F (116 C)

(FOR FLASHING AND CAP SHEET, SEE ABOVE)

All work must follow the NRCA RoofMan guidelines and standards stated within this Section.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Roof plan

SD-03 Product Data

Modified Bitumen Sheets

Primer

Modified Bitumen Roof Cement

Pre-Manufactured Accessories

Fasteners And Plates

Sample Warranty certificate;

Submit all data required by Section 07 22 00 ROOF AND DECK INSULATION, together with requirements of this section. Include in data written acceptance by the roof membrane manufacturer of the products and accessories provided. Provide products as listed in the applicable wind uplift and fire rating classification listings, unless approved otherwise by the Contracting Officer.

SD-07 Certificates

Provide evidence that products used within this specification are manufactured in the United States.

Qualification of Manufacturer

Certify that the manufacturer of the modified bitumen membrane meets requirements specified under paragraph QUALIFICATION OF MANUFACTURER.

Qualification of Applicator

Certify that the applicator meets requirements specified under paragraph QUALIFICATION OF APPLICATOR.

Qualification of Engineer of Record

Certify that the Engineer of Record is fully qualified, competent, and currently licensed to practice in the project jurisdiction.

Wind Uplift Resistance

Fire Resistance classification

Submit the roof system assembly fire rating classification listings.

SD-08 Manufacturer's Instructions

Modified Bitumen Membrane Application

Flashing

Torches

Base Sheet attachment, including pattern and frequency of mechanical attachments required in field of roof, corners, and perimeters to provide for the specified wind resistance.

Primer

Fasteners

Cold Weather Installation;

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Explicitly identify in writing, differences between manufacturer's instructions and the specified requirements.

SD-11 Closeout Submittals

Warranty

Information Card

Instructions To Government Personnel

Include copies of Safety Data Sheets for maintenance/repair materials.

Submit 20 year "No-Dollar-Limit" warranty for labor and materials.

1.4 QUALITY ASSURANCE

1.4.1 Qualification of Manufacturer

Modified bitumen sheet roofing system manufacturer must have a minimum of 5 years experience in manufacturing modified bitumen roofing products.

1.4.2 Qualification of Applicator

Roofing system applicator must be approved, authorized, or licensed in writing by the modified bitumen sheet roofing system manufacturer and have a minimum of three years experience as an approved, authorized, or licensed applicator with that manufacturer and be approved at a level capable of providing the specified warranty. The applicator must supply the names, locations and client contact information of five projects of similar size and scope that the applicator has constructed using the manufacturer's roofing products submitted for this project within the previous three years.

1.4.3 Qualification of Engineer of Record

Engineer of Record must be currently licensed within the jurisdiction of the project.

1.4.4 Fire Resistance

Complete roof covering assembly must:

- a. Be Class A rated in accordance with ASTM E108, FM 4470, or UL 790; and
- b. Be listed as part of Fire-Classified roof deck construction in UL RMSD, or Class I roof deck construction in FM APP GUIDE.

FM or UL approved components of the roof covering assembly must bear the appropriate FM or UL label.

1.4.5 Wind Uplift Resistance

Provide a complete roof system assembly that is rated and installed to resist wind loads calculated in accordance with ASCE 7 and validated by uplift resistance testing in accordance with Factory Mutual (FM) test procedures. Do not install non-rated systems, except as approved by the Contracting Officer. Base wind uplift measurements on a design wind speed of 130 mph in accordance with ASCE 7 and other applicable building code requirements.

1.4.6 Preroofing Conference

After approval of submittals and before performing roofing and insulation system installation work, hold a preroofing conference to review the following:

- a. Drawings, including Roof Plan, specifications and submittals related to the roof work

Field inspection and verification of all existing conditions, including all fire safety issues, existing structure, and existing materials, including concealed combustibles, which may require additional protection during installation.

- b. Roof system components installation
- c. Procedure for the roof manufacturer's technical representative's onsite inspection and acceptance of the roof structure, and roofing substrate, the name of the manufacturer's technical representatives, the frequency of the onsite visits, distribution of copies of the inspection reports from the manufacturer's technical representatives to roof manufacturer

- d. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing
- e. Quality control, (ARMA PMBRG98) plan for the roof system installation
- f. Safety requirements

Coordinate preroofting conference scheduling with the Contracting Officer. The conference must be attended by the Contractor, the Contracting Officer's designated personnel, and personnel directly responsible for the installation of roofing and insulation, flashing and sheet metal work, mechanical work, other trades interfacing with the roof work, designated safety personnel trained to enforce and comply with ASSE/SAFE A10.24, and a representative of the roofing materials manufacturer. Before beginning roofing work, provide a copy of meeting notes and action items to all attending parties. Note action items requiring resolution prior to start of roof work.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials in manufacturers' original unopened containers and rolls with labels intact and legible. Mark and remove wet or damaged materials from the site. Where materials are covered by a referenced specification, the container must bear the specification number, type, and class, as applicable. Deliver materials in sufficient quantity to allow work to proceed without interruption.

1.5.2 Storage

Protect materials against moisture absorption and contamination or other damage. Avoid crushing or crinkling of roll materials. Store roll materials on end on clean raised platforms or pallets one level high in dry locations with adequate ventilation, such as an enclosed building or closed trailer. Do not store roll materials in buildings under construction until concrete, mortar, and plaster work is finished and dry. Maintain roll materials at temperatures above 50 degrees F for 24 hours immediately before application. Do not store materials outdoors unless approved by the Contracting Officer. Completely cover felts stored outdoors, on and off roof, with waterproof canvas protective covering. Do not use polyethylene sheet as a covering. Tie covering securely to pallets to make completely weatherproof. Provide sufficient ventilation to prevent condensation. Do not store more materials on roof than can be installed the same day and remove unused materials at end of each days work. Distribute materials temporarily stored on roof to stay within live load limits of the roof construction.

Maintain a minimum distance of 35 foot for all stored flammable materials, including materials covered with shrink wraps, craft paper or tarps from all torch/welding applications.

Immediately remove wet, contaminated or otherwise damaged or unsuitable materials from the site. Damaged materials may be marked by the Contracting Officer.

1.5.3 Handling

Prevent damage to edges and ends of roll materials. Do not install damaged materials in the work. Select and operate material handling equipment to prevent damage to materials or applied roofing.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not install roofing system when air temperature is below 40 degrees F, during any form of precipitation, including fog, or when there is ice, frost, moisture, or any other visible dampness on the roof deck. Follow manufacturer's printed instructions for Cold Weather Installation.

1.7 TORCH APPLIED (HEAT WELD) MODIFIED BITUMEN MEMBRANE SAFETY

1.7.1 Property Protection

Take all precautions necessary to prevent ignition of combustible materials during torch application of roofing. Immediately call the fire department if a fire commences. Review all fire safety procedures as outlined at the pre-roofing conference.

Install materials using the techniques recommended by CERTA NRCA/MRCA Certified Roofing Torch Applicator Program available from the National Roofing Contractors Association (NRCA) and the Midwest Roofing Contractors Association (MRCA) as endorsed by the Asphalt Roofing Manufacturers Association (ARMA) and the United Union of Roofers, Waterproofers and Allied Workers. Application procedures must comply with NFPA 241, OSHA 29 CFR 1910 and 29 CFR 1910.12, 29 CFR 1926.16, 29 CFR 1926 Subpart F.

Do not store flammable liquids on the roof.

Provide a minimum of two 2.65 gallon containers of water and two fully charged minimum 20 pound CO2 fire extinguishers in separate, easily accessible locations on the roof and within 30 foot of each torch work area at all times.

Check all fire extinguishers prior to commencement of work, and upon completion of the day's work, to ensure fullness and operability.

Project supervisor must make daily inspections with the facility manager of all conditions and operations which could present hazards during torching applications and issue directives to address all such concerns and items of the work and existing conditions.

Identify and protect all combustible roof components, possible fire traps, and hidden hazards. Seal off voids or openings in the substrate with non-combustible materials prior to installing torch-applied materials in the area. Install protective fire retardant blankets and shields at building walls, eaves, parapets and equipments curbs constructed of combustible materials within 3 foot radius of the area of torch work prior to commencement of the work.

When working around intakes and openings, temporarily disconnect and block to prevent flame of torch from being drawn into the opening. Provide non-combustible shielding or flame guard protection where gaps or voids occur in the construction in area of torch work.

1.7.2 Fire Watch

All personnel on the roof during torch application must be properly trained to use a fire extinguisher. Provide a fire watch for a minimum of two hours after completion of all torch work at the end of each work shift. Maintain the fire watch for additional time required to ensure no potential ignition conditions exist.

Do not torch in areas of poor or no visibility (curbs, corners, eaves, expansions joints, flashing, other voids and small penetrations) which could allow a torch flame to ignite combustible material(s) hidden from view or within the underside of the roof deck or building interior. Use cold finish applications in these areas whenever possible and per manufacturer's printed instructions, NRCA 4002, MRCA R&NW manual for "cold adhered" materials.

Do not leave the rooftop unattended during breaks in work during a work shift. Walk and scan all areas of application checking for hot spots, fumes, or smoldering, especially at wall and curb areas, prior to departure at the end of each work shift. Ensure any and all suspect conditions are eliminated prior to leaving the site each work shift.

1.7.3 Open Flame Application (Torch) Equipment and Personnel Safety

Only NRCA/MRCA CERTA certified roofing applicators are allowed to operate any torching equipment. Verify that all such applicators maintain and are currently carrying a valid Certified Roofing Torch Applicator (CERTA) card.

Train all crew members in preventive measures for indirect and direct dangers and hazards associated with roofing work, which include, but are not limited to the following:

- a. Heat Stress: Wear light colored clothing, a hat for ultra-violet protection, and other eye protective devices. Drink sufficient quantities of non-alcoholic, non-caffeine liquids. Stage shifts for crew members to allow for breaks from heat and sun exposure without interfering with work progress.
- b. First Aid for Burns: Immediately call for an ambulance. Contact local Occupational Health Services (OHS).

All crew members must wear correct personal protective equipment (PPE), including, but not limited to the following items:

- a. Long-sleeved shirts buttoned at the collar and cuffs, made of non-flammable materials. Polyester materials are not allowed.
- b. Work boots covering ankles with rubber or composite soles.
- c. Long pants without cuffs to extend over the top of the work boots, be made of non-flammable materials. No polyester allowed.
- d. Heavy leather gloves and flame retardant gauntlets which must be worn during all handling of a torch, whether operating or not.
- e. OSHA and ANSI/ISEA Z87.1 approved face shields, goggles or safety glasses to be worn during torching and any other applicable roofing functions.

- f. OSHA and ANSI approved hard hats.

1.7.4 Wind Conditions

Use side shields with all torching operations when winds are occurring to prevent flame distortion of end burners. Use torch machine equipment with bottom shield plate to prevent flame spread on to roof deck and substrate. When high wind gusts are present, notify the safety officer and cease all use of torching equipment until wind conditions lower and authorization from the safety officer to proceed is received.

1.8 SEQUENCING

Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counter flashing, per NRCA CONDET, and are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Apply roofing immediately following application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

1.9 WARRANTY

Provide roof system material and workmanship warranties meeting specified requirements. Provide revision or amendment to standard membrane manufacturer warranty as required to comply with the specified requirements. Provide a manufacturer's warranty that has no dollar limit, covers full system water-tightness, and has a minimum duration of 20 years.

1.9.1 Roof Membrane Manufacturer Warranty

Furnish the roof membrane manufacturer's 20-year no dollar limit roof system materials and installation workmanship warranty, including flashing, insulation, and accessories necessary for a watertight roof system construction. Provide warranty directly to the Government and commence warranty effective date at time of Government's acceptance of the roof work. The warranty must state that:

- a. If within the warranty period the roof system, as installed for its intended use in the normal climatic and environmental conditions of the facility, becomes non-watertight, shows evidence of moisture intrusion within the assembly, blisters, splits, tears, delaminates, separates at the seams, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the roof system assembly and correction of defective workmanship are the responsibility of the roof membrane manufacturer. All costs associated with the repair or replacement work are the responsibility of the roof membrane manufacturer.
- b. When the manufacturer or his approved applicator fail to perform the repairs within 72 hours of notification, emergency temporary repairs performed by others does not void the warranty.
- c. Upon completion of installation, and acceptance by the Contracting Officer and Roofing System Engineer of Record, the manufacturer must supply the appropriate warranty to the Owner.

- d. Installer must submit a minimum two year warranty to the membrane manufacturer from the date of acceptance, with a copy to the Contracting Officer and Roofing System Engineer of Record.

1.9.2 Roofing System Installer Warranty

The roof system installer must warrant for a period of two years that the roof system, as installed, is free from defects in installation workmanship, to include the roof membrane, flashing, insulation, accessories, attachments, and sheet metal installation integral to a complete watertight roof system assembly. Write the warranty directly to the Government. The roof system installer is responsible for correction of defective workmanship and replacement of damaged or affected materials. The roof system installer is responsible for all costs associated with the repair or replacement work.

1.9.3 Continuance of Warranty

Repair or replacement work, ARMA 410BUR88, NRCA C3701 that becomes necessary within the warranty period and accomplished in a manner so as to restore the integrity of the roof system assembly and validity of the roof membrane manufacturer warranty for the remainder of the manufacturer warranty period.

1.10 CONFORMANCE AND COMPATIBILITY

Provide the entire roofing and flashing system in accordance with specified and indicated requirements, including fire and wind resistance (ANSI/SPRI/FM 4435/ES-1) requirements. Work not specifically addressed and any deviation from specified requirements must be in general accordance with recommendations of the NRCA Roofing and Waterproofing Manual, membrane manufacturer published recommendations and details, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval prior to installation.

PART 2 PRODUCTS

2.1 MATERIALS

Coordinate with other specification sections related to the roof work. Furnish a combination of specified materials that comprise a roof system acceptable to the roof membrane manufacturer and meeting specified requirements. Protect materials provided from defects and make suitable for the service and climatic conditions of the installation.

2.2 MODIFIED BITUMEN SHEETS

Furnish a combination of specified materials that comprise the modified bitumen manufacturer's standard system of the number and type of plies specified. Provide materials suitable for the service and climatic conditions of the installation. Modified bitumen sheets must be watertight and visually free of pinholes, particles of foreign matter, non-dispersed raw material, factory splices, or other conditions that might affect serviceability. Polymer modifier must comply with ARMA PMBRG98 and be uniformly dispersed throughout the sheet. Edges of sheet must be straight and flat.

- a. SBS Base Sheet: Type II, ASTM 6164, Grade S, minimum 157 mils thick.
- b. SBS Cap Sheet: Type I, Grade G, minimum 157 mils thick, and as required to provide specified fire safety rating.

2.3 BASE FLASHING MEMBRANE

Membrane manufacturer's standard, minimum two-ply modified bitumen membrane flashing system compatible with the roof membrane specified and as recommended in membrane manufacturer's published literature. Provide flashing membranes that meet or exceed the properties of the material standards specified for the modified bitumen base and cap sheet, except that flashing membrane thickness must be as recommended by the membrane manufacturer.

2.4 MEMBRANE SURFACING

Provide modified bitumen roof membrane cap sheet with factory-applied granule surfacing of light color as selected from membrane manufacturer's standard colors. (See 1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEMS, CAP SHEET)

2.5 PRIMER

ASTM D41/D41M, or other primer compatible with the application and as approved in writing by the modified bitumen membrane manufacturer.

2.6 MODIFIED BITUMEN ROOF CEMENT

ASTM D4586/D4586M, Type II for vertical surfaces, Type I for horizontal surfaces, compatible with the modified bitumen roof membrane and as recommended by the modified bitumen membrane manufacturer.

2.7 CANT AND TAPERED EDGE STRIPS

Cant strips must be minimum 1-1/2 inch thick and provide for minimum 5 inch face and 3-1/2 inch vertical height when installed at 45 degree face angle, except where clearance restricts height to lesser dimension. Taper edge strips at a rate of one to 1-1/2 inch per foot to a minimum of 1/8 inch of thickness. Provide kiln-dried preservative-treated wood cants, in compliance with requirements of Section 06 10 00 ROUGH CARPENTRY at base of wood nailers set on edge and wood curbing and where otherwise indicated.

2.8 FASTENERS AND PLATES

Provide coated, corrosion-resistant fasteners as recommended by the modified bitumen sheet manufacturer's printed instructions and meeting the requirements of FM 4470 and FM APP GUIDE for Class I roof deck construction and the wind uplift resistance specified. For fastening of membrane or felts to wood materials, provide fasteners driven through 1 inch diameter metal discs, or one piece composite fasteners with heads not less than 1 inch in diameter or 1 inch square with rounded or 45 degree tapered corners.

2.8.1 Masonry or Concrete Walls and Vertical Surfaces

Use hardened steel nails or screws with flat heads, diamond shaped points, and mechanically deformed shanks not less than 1 inch long for securing felts, modified bitumen sheets, metal items, and accessories to masonry or concrete walls and vertical surfaces. Use power-driven fasteners only when approved in writing by the Contracting Officer.

2.8.2 Metal Plates

Provide flat corrosion-resistant round stress plates as recommended by the modified bitumen sheet manufacturer's printed instructions and meeting the requirements of FM 4470; not less than 2 inch in diameter. Form discs to prevent dishing or cupping.

2.9 PRE-MANUFACTURED ACCESSORIES

Pre-manufactured accessories must be manufacturer's standard for intended purpose, compatible with the membrane roof system and approved for use by the modified bitumen membrane manufacturer.

2.9.1 Pre-fabricated Curbs

Provide 18 gauge G90 galvanized curbs with minimum 4 inch flange for attachment to roof nailers. Curbs must be minimum height of 10 inch above the finished roof membrane surface.

2.10 ROOF INSULATION BELOW MODIFIED BITUMEN MEMBRANE SYSTEM

Provide insulation compatible with the roof membrane, approved by the membrane manufacturer and as specified in Section 07 22 00 ROOF AND DECK INSULATION.

PART 3 EXECUTION

3.1 EXAMINATION

Ensure that the following conditions exist prior to application of the roofing materials:

- a. Do not install items that show visual evidence of biological growth.
- b. Drains, curbs, cants, roof penetrating components, and equipment supports are in place.
- c. Surfaces are rigid, clean, dry, smooth, and free from cracks, holes, and sharp changes in elevation. Joints in the substrate are sealed to prevent dripping of bitumen into building or down exterior walls.
- d. The plane of the substrate does not vary more than 1/4 inch within an area 10 by 10 foot when checked with a 10 foot straight edge placed anywhere on the substrate.
- e. Substrate is sloped as indicated to provide positive drainage.
- f. Walls and vertical surfaces are constructed to receive counter flashing, and will permit mechanical fastening of the base flashing materials.
- g. Treated wood nailers are in place on non-nailable surfaces, to permit nailing of base flashing at minimum height of 8 inch above finished roofing surface.
- h. Treated wood nailers are fastened in place at eaves, gable ends, openings, and intersections with vertical surfaces for securing of membrane, edging strips, attachment flanges of sheet metal, and roof

fixtures. Surface-applied nailers are the same thickness as the roof insulation.

- i. Cants are securely fastened in place in the angles formed by walls and other vertical surfaces. The angle of the cant is 45 degrees and the height of the vertical leg is not less than 3-1/2 inch.
- j. Insulation boards are installed smoothly and evenly, and are not broken, cracked, or curled. There are no gaps in insulation board joints exceeding 1/4 inch in width. Insulation is being roofed over on the same day the insulation is installed.

3.2 PREPARATION

3.2.1 Protection of Property

3.2.1.1 Protective Coverings

Install protective coverings at paving and building walls adjacent to hoists prior to starting the work. Lap protective coverings not less than 6 inch, secure against wind, and vent to prevent collection of moisture on covered surfaces. Keep protective coverings in place for the duration of the roofing work.

3.2.1.2 Bitumen Stops

Provide felt bitumen stops or other means to prevent bitumen drippage at roof edges, openings, and vertical projections before hot mopped application of the roofing membrane.

3.2.2 Equipment

3.2.2.1 Mechanical Application Devices

Mount mechanical application devices on pneumatic-tired wheels. Use devices designed and maintained to operate without damaging the insulation, roofing membrane, or structural components.

3.2.2.2 Flame-Heated Equipment

Do not place flame-heated equipment on roof. Provide and maintain a fire extinguisher adjacent to flame-heated equipment and on the roof.

3.2.2.3 Open Flame Application Equipment

Utilize torches and other open flame equipment specifically designated for use in application of modified bitumen materials and approved by the modified bitumen sheet manufacturer. Open flame equipment must not be ignited (burning) when left unattended. Provide and maintain a fire extinguisher adjacent to open flame equipment on the roof. Specific requirements for fire watches and burn permits exist. These requirements will be reviewed at the prerooting conference.

3.2.3 Priming of Surfaces

Prime all surfaces to be in contact with adhered membrane materials. Apply primer at the rate of 0.75 gallon per 100 sq. ft. or as recommended by modified bitumen sheet manufacturer's printed instructions to promote adhesion of membrane materials. Allow primer to dry prior to application

of membrane materials to primed surface. Avoid flammable primer material conditions in torch applied membrane applications.

3.2.3.1 Priming of Concrete and Masonry Surfaces

After surface dryness requirements have been met, coat concrete and masonry surfaces which are to receive membrane materials uniformly with primer.

3.2.3.2 Priming of Metal Surfaces

Prime flanges of metal components to be embedded into the roof system prior to setting in bituminous materials or stripping into roofing system.

3.2.4 Membrane Preparation

Unroll modified bitumen membrane materials and allow to relax a minimum of 30 minutes prior to installation. In cold weather, adhere to membrane manufacturer's additional recommendations for pre-installation membrane handling and preparation. Inspect for damage, pinholes, particles of foreign matter, non-dispersed raw material, factory splices, or other conditions that might affect serviceability. Edges of seams must be straight and flat so that they may be seamed to one another without forming fish mouths or wrinkles. Discard damaged or defective materials.

3.2.5 Substrate Preparation

Apply membrane to clean, dry surfaces only. Do not apply membrane to surfaces that have been wet by rain or frozen precipitation within the previous 12 hours. Provide cleaning and artificial drying with heated blowers or torches as necessary to ensure clean, dry surface prior to membrane application.

3.3 APPLICATION

Apply roofing materials as specified herein unless approved otherwise by the Contracting Officer. Keep roofing materials dry before and during application. Complete application of roofing in a continuous operation. Begin and apply only as much roofing in one day as can be completed that same day. Maintain specified temperatures for asphalt. Provide temporary roofing and flashing as specified herein prior to application of permanent roofing system.

3.3.1 Application Method

3.3.1.1 Torch Applied Heat Welded Modified Bitumen Membrane Flashing

Base flashing membrane may be torch applied. Ensure substrate membrane surfaces are warmed either naturally or by torch during the installation. Apply heat evenly to underside of roll membrane being installed and exposed side lap area of previously installed sheet. Provide for slight, uniform flow of bitumen in front of roll and full width of roll as the material is being rolled or set into place. Apply uniform positive pressure to ensure membrane is fully adhered and all laps are sealed. Prior to forming lap over granulated surfaces, embed granules of the receiving sheet by heating and troweling-in the granules to form a uniform black compound surface. Roll all lap areas with a weighted roller immediately after forming lap. Provide for visual bleed out of compound in lap areas. Avoid overheating the membrane or burning through to membrane reinforcement. Inspect and ensure all lap areas are fully sealed.

3.3.2 Modified Bitumen Membrane Application

Ensure proper sheet alignment prior to installation. Apply membrane layers perpendicular to slope of roof in shingle fashion to shed water, including application on areas of tapered insulation that change slope direction. Bucking or backwater laps are prohibited. Fully adhere membrane sheets to underlying substrate materials. Provide minimum 3 inch side laps and minimum 6 inch end laps and as otherwise required by membrane manufacturer. Stagger end laps minimum 36 inch. Offset side laps between membrane layers a minimum of 12 inch. Offset end laps between membrane layers a minimum of 36 inch. Install all membrane layers the same workday, unless supported otherwise by roof membrane manufacturer application instructions and approved by the Contracting Officer. Provide tight smooth laminations of each membrane layer without wrinkles, ridges, buckles, kinks, fishmouths, or voids. Ensure full membrane adhesion and full lap seals. Rework to seal any open laps prior to application of subsequent membrane layers. The completed membrane application must be free of surface abrasions, air pockets, blisters, ridges, wrinkles, buckles, kinks, fishmouths, voids, or open seams.

3.3.2.1 Cap Sheet Installation

Underlying applied membrane must be inspected and repaired free of damage, holes, puncture, gouges, abrasions, and any other defects, and free of moisture, loose materials, debris, sediments, dust, and any other conditions required by the membrane manufacturer prior to cap sheet installation. Do not apply cap sheet if rain or frozen precipitation has occurred within the previous 24 hours. Align cap membrane and apply by the specified method with the proper side and end lap widths. Apply cap sheet in accordance with the modified bitumen manufacturer's printed instructions. Cut at a 45 degree angle across selvage edge of cap membrane to be overlapped in end lap areas prior to applying overlapping cap membrane. Apply matching granules in any areas of adhesive bleed out while the adhesive is still tacky. Minimize traffic on newly installed cap sheet membrane.

3.3.3 Membrane Flashing

Apply two-ply modified bitumen strip flashing and sheet flashing in the angles formed where the roof deck abuts walls, curbs, ventilators, pipes, and other vertical surfaces, and where necessary to make the work watertight. Apply membrane flashing in accordance with the roof membrane manufacturers printed instructions and as specified. Cut at a 45 degree angle across terminating end lap area of cap membrane prior to applying adjacent overlapping cap membrane. Press flashing into place to ensure full adhesion and avoid bridging. Ensure full lap seal in all lap areas. Mechanically fasten top edge of modified bituminous base flashing 150 mm (6 inches) on center through minimum 1 inch diameter tin caps with fasteners of sufficient length to embed minimum one inch into attachment substrate. Apply matching granules in any areas of adhesive bleed out while the adhesive is still tacky. Apply membrane liner over top of exposed nailers and blocking and to overlap top edge of base flashing installation at curbs, parapet walls, expansion joints and as otherwise indicated to serve as waterproof lining under sheet metal flashing components. Metal flashing per SMACNA 1793 guidelines and standards is specified under Section 07 60 00 FLASHING AND SHEET METAL. Do not set metal flashing in hot asphalt.

3.3.3.1 Membrane Strip Flashing

Set primed flanges of metal flashing in full bed of modified bituminous cement material and securely fasten through to attachment substrate. Strip-in with membrane flashing so that strip extends not less than 4 inch beyond outer edge of flange. Where multiple membrane stripping plies are installed, extend each additional stripping ply minimum 4 inch beyond edge of previous ply.

3.3.3.2 Membrane Flashing at Roof Drain

Flashing for roof drains, is specified in Section 07 60 00 FLASHING AND SHEET METAL. Extend membrane sheets to edge of drain bowl opening at the roof drain deck flange in accordance with membrane manufacturer's printed application instructions. Securely clamp membrane sheets and metal roof drain flashing and strip flashing in the flashing clamping ring. Secure clamps so that sheets and metal flashing are free from wrinkles and folds. Trim stripping must be flush with inside of clamping ring.

3.3.3.3 Pre-fabricated Curbs

Securely anchor prefabricated curbs to nailer or other base substrate and flash with modified bitumen membrane.

3.3.3.4 Set-On Accessories

Where pipe or conduit blocking, supports and similar roof accessories are set on the membrane, adhere walkpad material to bottom of accessories prior to setting on roofing membrane. Install set-on accessories to permit normal movement due to expansion, contraction, vibration, and similar occurrences without damaging roofing membrane. Do not mechanically secure set-on accessories through roofing membrane into roof deck substrate.

3.3.3.5 Lightning Protection

Flash and attach lightning protection system components to the roof membrane in a manner acceptable to the roof membrane manufacturer.

3.3.4 Roof Walkpads

Install walkpads at roof access points and where otherwise indicated for traffic areas and for access to mechanical equipment, in accordance with the modified bitumen sheet roofing manufacturer's printed instructions. Provide minimum 6 inch separation between adjacent walkpads to accommodate drainage. Provide walkpad or an additional layer of cap sheet under precast concrete paver blocks to protect the roofing.

3.3.5 Correction of Deficiencies

Where any form of deficiency is found, take additional measures as deemed necessary by the Contracting Officer to determine the extent of the deficiency and perform corrective actions as directed by the Contracting Officer.

3.3.6 Clean Up

Remove debris, scraps, containers and other rubbish and trash resulting from installation of the roofing system from job site each day.

3.4 CORRECTION OF DEFICIENCIES

Where any form of deficiency is found, take additional measures as deemed necessary by the Contracting Officer to determine the extent of the deficiency and perform corrective actions as directed by the Contracting Officer.

3.5 PROTECTION OF APPLIED ROOFING

At the end of the day's work and when precipitation is imminent, protect applied modified bitumen roofing system from water intrusion.

3.5.1 Water Cutoffs

Straighten insulation line using loose-laid cut insulation sheets and seal the terminated edge of modified bitumen roofing system in an effective manner. Remove the water cut-offs to expose the insulation when resuming work, and remove the insulation sheets used for fill-in.

3.5.2 Temporary Flashing for Permanent Roofing

Provide temporary flashing at drains, curbs, walls and other penetrations and terminations of roofing sheets until permanent flashing can be applied. Remove temporary flashing before applying permanent flashing.

3.5.3 Temporary Walkways, Runways, and Platforms

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards, mats or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to live load limits of roof construction. Use rubber-tired equipment for roofing work.

3.6 FIELD QUALITY CONTROL

Perform field tests in the presence of the Contracting Officer. Notify the Contracting Officer one day before performing tests.

3.6.1 Construction Monitoring

During progress of the roof work, make visual inspections as necessary to ensure compliance with specified parameters. Additionally, verify the following:

- a. Materials comply with the specified requirements.
- b. Materials are not installed in adverse weather conditions.

All materials are properly stored, handled and protected from moisture or other damages.
- c. Equipment is in working order. Metering devices are accurate.
- d. Substrates are in acceptable condition, in compliance with specification, prior to application of subsequent materials.

(1) Nailers and blocking are provided where and as needed.

Insulation substrate is smooth, properly secured to its substrate,

and without excessive gaps prior to membrane application.

- (2) The proper number, type, and spacing of fasteners are installed.

Membrane heating, hot mopping, or adhesive application is provided uniformly and as necessary to ensure full adhesion of roll materials.

The proper number and types of plies are installed, with the specified overlaps.

Applied membrane surface is inspected, cleaned, dry, and repaired as necessary prior to cap sheet installation.

- (3) Lap areas of all plies are completely sealed.

Membrane is fully adhered without ridges, wrinkles, kinks, fishmouths, or other voids or delaminations.

Installer adheres to specified and detailed application parameters.

Associated flashing and sheet metal are installed in a timely manner in accord with the specified requirements.

Temporary protection measures are in place at the end of each work shift.

3.6.1.1 Manufacturer's Inspection

Manufacturer's technical representative must visit the site a minimum of three times during the installation for purposes of reviewing materials installation practices and adequacy of work in place.

Inspections must occur during the first 20 squares of membrane installation, at mid-point of the installation, and at substantial completion, at a minimum. Additional inspections must not exceed one for each 100 squares of total roof area with the exception that follow-up inspections of previously noted deficiencies or application errors must be performed as requested by the Contracting Officer. After each inspection, submit a report, signed by the manufacturer's technical representative to the Contracting Officer within 3 working days. Note in the report overall quality of work, deficiencies and any other concerns, and recommended corrective action.

3.7 INSTRUCTIONS TO GOVERNMENT PERSONNEL

Furnish written and verbal instructions on proper maintenance procedures to designated Government personnel. Furnish instructions by a competent representative of the modified bitumen membrane manufacturer and include a minimum of 4 hours on maintenance and emergency repair of the membrane. Include a demonstration of membrane repair, and give sources of required special tools. Furnish information on safety requirements during maintenance and emergency repair operations.

3.8 INFORMATION CARD

For each roof, furnish a typewritten information card for facility Records and a card laminated in plastic and framed for interior display at roof access point, or a photoengraved 0.039 inch thick aluminum card for exterior display. Card must be 8 1/2 by 11 inch minimum, identifying

facility name and number; location; contract number; approximate roof area; detailed roof system description, including deck type, membrane, number of plies, method of application, manufacturer, insulation and cover board system and thickness; presence of tapered insulation for primary drainage, presence of vapor retarder; date of completion; installing contractor identification and contact information; membrane manufacturer warranty expiration, warranty reference number, and contact information. Install card at roof top or access location as directed by the Contracting Officer and provide a paper copy to the Contracting Officer.

-- End of Section --

SECTION 07 60 00

FLASHING AND SHEET METAL

05/17

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A308/A308M	(2010) Standard Specification for Steel Sheet, Terne (Lead-Tin Alloy) Coated by the Hot Dip Process
ASTM A480/A480M	(2017) Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
ASTM A653/A653M	(2017) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B101	(2012) Standard Specification for Lead-Coated Copper Sheet and Strip for Building Construction
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B221	(2014) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B32	(2008; R 2014) Standard Specification for Solder Metal
ASTM B370	(2012) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B69	(2013) Standard Specification for Rolled Zinc
ASTM D1784	(2011) Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D226/D226M	(2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

ASTM D41/D41M (2011; R 2016) Standard Specification for Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing

ASTM D4586/D4586M (2007; E 2012; R 2012) Asphalt Roof Cement, Asbestos-Free

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793 (2012) Architectural Sheet Metal Manual, 7th Edition

1.2 GENERAL REQUIREMENTS

Finished sheet metal assemblies must form a weathertight enclosure without waves, warps, buckles, fastening stresses or distortion, while allowing for expansion and contraction without damage to the system. The sheet metal installer is responsible for cutting, fitting, drilling, and other operations in connection with sheet metal modifications required to accommodate the work of other trades. Coordinate installation of sheet metal items used in conjunction with roofing with roofing work to permit continuous, uninterrupted roofing operations.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gutters;

Downspouts;

Expansion Joints;

Splash Pans;

Counterflashing;

Reglets;

1.4 MISCELLANEOUS REQUIREMENTS

1.4.1 Product Data

Indicate thicknesses, dimensions, fastenings, anchoring methods, expansion joints, and other provisions necessary for thermal expansion and contraction. Scaled manufacturer's catalog data may be submitted for factory fabricated items.

1.5 DELIVERY, HANDLING, AND STORAGE

Package and protect materials during shipment. Uncrate and inspect materials for damage, dampness, and wet-storage stains upon delivery to the job site. Remove from the site and replace damaged materials that cannot be restored to like-new condition. Handle sheet metal items to avoid damage to surfaces, edges, and ends. Store materials in dry,

weather-tight, ventilated areas until installation.

PART 2 PRODUCTS

2.1 MATERIALS

Do not use lead, lead-coated metal, or galvanized steel. Use any metal listed by SMACNA 1793 for a particular item, unless otherwise indicated. Provide materials, thicknesses, and configurations in accordance with SMACNA 1793 for each material. Different items need not be of the same metal, except that contact between dissimilar metals must be avoided.

Furnish sheet metal items in 8 to 10 foot lengths. Single pieces less than 8 feet long may be used to connect to factory-fabricated inside and outside corners, and at ends of runs. Factory fabricate corner pieces with minimum 12 inch legs. Provide accessories and other items essential to complete the sheet metal installation. Provide accessories made of the same or compatible materials as the items to which they are applied. Fabricate sheet metal items of the materials specified below and to the gage, thickness, or weight shown in Table I at the end of this section. Provide sheet metal items with mill finish unless specified otherwise. Where more than one material is listed for a particular item in Table I, each is acceptable and may be used, except as follows:

2.1.1 Drainage

Do not use copper for an exposed item if drainage from that item will pass over exposed masonry, stonework or other metal surfaces. In addition to the metals listed in Table I, lead-coated copper may be used for such items.

2.1.2 Copper, Sheet and Strip

Provide in accordance with ASTM B370, cold-rolled temper, H 00 (standard).

2.1.3 Lead-Coated Copper Sheet

Provide in accordance with ASTM B101.

2.1.4 Lead Sheet

Provide in a minimum weight of 4 pounds per square foot.

2.1.5 Steel Sheet, Zinc-Coated (Galvanized)

Provide in accordance with ASTM A653/A653M.

2.1.6 Zinc Sheet and Strip

Provide in accordance with ASTM B69, Type I, a minimum of 0.024 inch thick.

2.1.7 Stainless Steel

Provide in accordance with ASTM A480/A480M, Type 302 or 304, 2D Finish, fully annealed, dead-soft temper.

2.1.8 Terne-Coated Steel

Provide in accordance with ASTM A308/A308M, a minimum of 14 by 20 inch with minimum of 40 pound coating per double base box. ASTM A308/A308M.

2.1.9 Aluminum Alloy Sheet and Plate

Provide in accordance with ASTM B209 color, as selected from manufacturers standard colors, form alloy, and temper appropriate for use.

2.1.9.1 Alclad

When fabricated of aluminum, fabricate the following items with Alclad 3003, Alclad 3004, or Alclad 3005, clad on one side unless otherwise indicated.

- a. Gutters, downspouts, and hangers
- b. Gravel stops and fasciae
- c. Flashing

2.1.10 Aluminum Alloy, Extruded Bars, Rods, Shapes, and Tubes

ASTM B221.

2.1.11 Solder

Provide in accordance with ASTM B32, 95-5 tin-antimony.

2.1.12 Reglets

2.1.12.1 Polyvinyl Chloride Reglets

Provide in accordance with ASTM D1784, Type II, Grade 1, Class 14333-D, 0.075 inch minimum thickness.

2.1.12.2 Metal Reglets

Provide factory fabricated caulked type or friction type reglets with a minimum opening of 1/4 inch and a depth of 1-1/4 inch, as approved.

2.1.12.2.1 Caulked Reglets

Provide with rounded edges, temporary reinforcing cores, and accessories as required for securing to adjacent construction. Provide built-up mitered corner pieces for inside and outside corners.

2.1.12.2.2 Friction Reglets

Provide with flashing receiving slots not less than 5/8 inch deep, one inch jointing tongues, and upper and lower anchoring flanges installed at 24 inch maximum snap-lock type receiver.

2.1.13 Scuppers

Line interiors of scupper openings with sheet metal. Provide a drip edge at bottom edges with returns of not less than one inch against the face of the outside wall at the top and sides. Provide the perimeter of the lining approximately 1/2 inch less than the perimeter of the scupper.

2.1.14 Conductor Heads

Provide conductor heads and screens in the same material as downspouts. Provide outlet tubes not less than 4 inches long.

2.1.15 Splash Pans

Provide splash pans where downspouts discharge onto roof surfaces and at locations indicated. Unless otherwise indicated, provide pans not less than 24 inches long by 18 inches wide with metal ribs across bottoms of pans. Provide sides of pans with vertical baffles not less than one inch high in the front, and 4 inches high in the back.

2.1.16 Copings

Unless otherwise indicated, provide copings in copper sheets, 8 or 10 feet long, joined by a 3/4 inch locked and soldered seam.

2.1.17 Bituminous Plastic Cement

Provide in accordance with ASTM D4586/D4586M, Type I.

2.1.18 Roofing Felt

Provide in accordance with ASTM D226/D226M Type I.

2.1.19 Asphalt Primer

Provide in accordance with ASTM D41/D41M.

2.1.20 Fasteners

Use the same metal as, or a metal compatible with the item fastened. Use stainless steel fasteners to fasten. Confirm compatibility of fasteners and items to be fastened to avoid galvanic corrosion due to dissimilar materials.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Workmanship

Make lines and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793, Architectural Sheet Metal Manual. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight. Join sheet metal items together as shown in Table II.

3.1.2 Protection from Contact with Dissimilar Materials

3.1.2.1 Copper or Copper-bearing Alloys

Paint with heavy-bodied bituminous paint surfaces in contact with dissimilar metal, or separate the surfaces by means of moistureproof building felts.

3.1.2.2 Aluminum

Do not allow aluminum surfaces in direct contact with other metals except stainless steel, zinc, or zinc coating. Where aluminum contacts another metal, paint the dissimilar metal with a primer followed by two coats of aluminum paint. Where drainage from a dissimilar metal passes over aluminum, paint the dissimilar metal with a non-lead pigmented paint.

3.1.2.3 Metal Surfaces

Paint surfaces in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.1.2.4 Wood or Other Absorptive Materials

Paint surfaces that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

3.1.3 Expansion and Contraction

Provide expansion and contraction joints at not more than 32 foot intervals for aluminum and at not more than 40 foot intervals for other metals. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval. Space joints evenly. Join extruded aluminum gravel stops and fasciae by expansion and contraction joints spaced not more than 12 feet apart.

3.1.4 Counterflashing

Except where indicated or specified otherwise, insert counterflashing in reglets located from 9 to 10 inches above roof decks, extend down vertical surfaces over upturned vertical leg of base flashings not less than 3 inches. Fold the exposed edges of counterflashings 1/2 inch. Where stepped counterflashings are required, they may be installed in short lengths a minimum 8 inches by 8 inches or may be of the preformed single piece type. Provide end laps in counterflashings not less than 3 inches and make it weathertight with plastic cement. Do not make lengths of metal counterflashings exceed 10 feet. Form flashings to the required shapes before installation. Factory form corners not less than 12 inches from the angle. Secure the flashings in the reglets with lead wedges and space not more than 18 inches apart; on chimneys and short runs, place wedges closer together. Fill caulked-type reglets or raked joints which receive counterflashing with caulking compound. Turn up the concealed edge of counterflashings built into masonry or concrete walls not less than 1/4 inch and extend not less than 2 inches into the walls. Install counterflashing to provide a spring action against base flashing. Where bituminous base flashings are provided, extend down the counter flashing as close as practicable to the top of the cant strip. Factory form counter flashing to provide spring action against the base flashing.

3.1.5 Metal Reglets

Keep temporary cores in place during installation. Ensure factory fabricated caulked type or friction type, reglets have a minimum opening of 1/4 inch and a minimum depth of 1-1/4 inch, when installed.

3.1.5.1 Caulked Reglets

Wedge flashing in reglets with lead wedges every 18 inches, caulked full and solid with an approved compound.

3.1.5.2 Friction Reglets

Install flashing snap lock receivers at 24 inches on center maximum. When flashing has been inserted the full depth of the slot, caulk the slot, lock with wedges, and fill with sealant.

3.1.6 Polyvinyl Chloride Reglets for Temporary Construction

Rigid polyvinyl chloride reglets may be provided in lieu of metal reglets for temporary construction.

3.1.7 Gravel Stops and Fasciae

Prefabricate in the shapes and sizes indicated and in lengths not less than 8 feet. Extend flange at least 4 inches onto roofing. Provide prefabricated, mitered corners internal and external corners. Install gravel stops and fasciae after all plies of the roofing membrane have been applied, but before the flood coat of bitumen is applied. Prime roof flange of gravel stops and fasciae on both sides with an asphalt primer. After primer has dried, set flange on roofing membrane and strip-in. Nail flange securely to wood nailer with large-head, barbed-shank roofing nails 1.5 inch long spaced not more than 3 inches on center, in two staggered rows.

3.1.8 Gutters

The hung type of shape indicated and supported on underside by brackets that permit free thermal movement of the gutter. Provide gutters in sizes indicated complete with mitered corners, end caps, outlets, brackets, and other accessories necessary for installation. Bead with hemmed edge or reinforce the outer edge of gutter with a stiffening bar not less than 3/4 by 3/16 inch of material compatible with gutter. Fabricate gutters in sections not less than 8 feet. Lap the sections a minimum of one inch in the direction of flow or provide with concealed splice plate 6 inches minimum. Join the gutters, other than aluminum, by riveted and soldered joints. Join aluminum gutters with riveted sealed joints. Provide expansion-type slip joints midway between outlets. Install gutters below slope line of the roof so that snow and ice can slide clear. Support gutters on adjustable hangers spaced not more than 30 inches on center. Adjust gutters to slope uniformly to outlets, with high points occurring midway between outlets. Fabricate hangers and fastenings from compatible metals.

3.1.9 Downspouts

Space supports for downspouts according to the manufacturer's recommendation for the steel substrate. Types, shapes and sizes are indicated. Provide complete including elbows and offsets. Provide

downspouts in approximately 10 foot lengths. Provide end joints to telescope not less than 1/2 inch and lock longitudinal joints. Provide gutter outlets with wire ball strainers for each outlet. Provide strainers to fit tightly into outlets and be of the same material used for gutters. Keep downspouts not less than one inch away from walls. Fasten to the walls at top, bottom, and at an intermediate point not to exceed 5 feet on center with leader straps or concealed rack-and-pin type fasteners. Form straps and fasteners of metal compatible with the downspouts.

3.1.10 Splash Pans

Install splash pans lapped with horizontal roof flanges not less than 4 inches wide to form a continuous surface. Bend the rear flange of the pan to contour of can't strip and extend up 6 inches under the side wall covering or to height of base flashing under counterflashing. Bed the pans and roof flanges in plastic bituminous cement and strip-flash as specified.

3.1.11 Expansion Joints

Provide expansion joints for roofs. Provide expansion joints in continuous sheet metal at 40 foot intervals for copper and stainless steel and at 32 foot intervals for aluminum. Provide evenly spaced joints. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval spacing.

3.1.11.1 Roof Expansion Joints

Consist of curb with wood nailing members on each side of joint, bituminous base flashing, metal counterflashing, and metal joint cover. Bituminous base flashing is specified in Roofing Section. Provide counterflashing as specified in paragraph COUNTERFLASHING, except as follows: Provide counterflashing with vertical leg of suitable depth to enable forming into a horizontal continuous cleat. Secure the inner edge to the nailing member. Make the outer edge projection not less than one inch for flashing on one side of the expansion joint and be less than the width of the expansion joint plus one inch for flashing on the other side of the joint. Hook the expansion joint cover over the projecting outer edges of counterflashing. Provide roof joint with a joint cover of the width indicated. Hook and lock one edge of the joint cover over the shorter projecting flange of the continuous cleat, and the other edge hooked over and loose locked with the longer projecting flange. Joints are specified in Table II.

3.1.12 Flashing at Roof Penetration and Equipment Supports

Provide metal flashing for all pipes, ducts, and conduits projecting through the roof surface and for equipment supports, guy wire anchors, and similar items supported by or attached to the roof deck.

3.1.13 Single Pipe Vents

See Table I, footnote (d). Set flange of sleeve in bituminous plastic cement and nail 3 inches on center. Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inches. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a metal sleeve having a 4 inches roof flange in bituminous plastic cement and nailed 3 inches on center. Extend sleeve a minimum of 8 inches above the roof

deck and lapped a minimum of 3 inches by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.2 PAINTING

Touch ups in the field may be applied only after metal substrates have been cleaned and pretreated in accordance with manufacturer's written instructions and products.

Field-paint sheet metal for separation of dissimilar materials.

3.2.1 Aluminum Surfaces

Clean with solvent and apply one coat of zinc-molybdate primer and one coat of aluminum paint.

3.3 CLEANING

Clean exposed sheet metal work at completion of installation. Remove grease and oil films, handling marks, contamination from steel wool, fittings and drilling debris, and scrub-clean. Free the exposed metal surfaces of dents, creases, waves, scratch marks, and solder or weld marks.

3.4 REPAIRS TO FINISH

Scratches, abrasions, and minor surface defects of finish may be repaired in accordance with the manufacturer's printed instructions and as approved. Repair damaged surfaces caused by scratches, blemishes, and variations of color and surface texture. Replace items which cannot be repaired.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS

08/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C1193	(2013) Standard Guide for Use of Joint Sealants
ASTM C1521	(2013) Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
ASTM C734	(2015) Low-Temperature Flexibility of Latex Sealants After Artificial Weathering
ASTM C834	(2017) Standard Specification for Latex Sealants
ASTM C919	(2012; R 2017) Standard Practice for Use of Sealants in Acoustical Applications
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM D217	(2017) Standard Test Methods for Cone Penetration of Lubricating Grease
ASTM E84	(2018) Standard Test Method for Surface Burning Characteristics of Building Materials

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)

CDPH SECTION 01350	(2010; Version 1.1) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers
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SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

SCAQMD Rule 1168	(2017) Adhesive and Sealant Applications
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1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants

Primers

Bond Breakers

Backstops

SD-06 Test Reports

Field Adhesion

1.3 PRODUCT DATA

Include storage requirements, shelf life, curing time, instructions for mixing and application, and accessories. Provide manufacturer's Safety Data Sheets (SDS) for each solvent, primer and sealant material proposed.

1.4 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.5 DELIVERY AND STORAGE

Deliver materials to the jobsite in unopened manufacturers' sealed shipping containers, with brand name, date of manufacture, color, and material designation clearly marked thereon. Label elastomeric sealant containers to identify type, class, grade, and use. Handle and store materials in accordance with manufacturer's printed instructions. Prevent exposure to foreign materials or subjection to sustained temperatures exceeding 90 degrees F or lower than 0 degrees F. Keep materials and containers closed and separated from absorptive materials such as wood and insulation.

1.6 QUALITY ASSURANCE

1.6.1 Compatibility with Substrate

Verify that each sealant is compatible for use with each joint substrate in accordance with sealant manufacturer's printed recommendations for each application.

1.6.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.6.3 Adhesion

Provide in accordance with ASTM C1193 or ASTM C1521.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant products that have been tested, found suitable, and documented as such by the manufacturer for the particular substrates to which they will be applied.

2.1.1 Interior Sealants

Provide ASTM C834. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Note, color "as selected" refers to manufacturer's full range of color options

LOCATION	COLOR
a. Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface mounted equipment and fixtures, and similar items.	As selected
b. Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	Match Adjacent
c. Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	Match Adjacent
d. Joints between edge members for acoustical tile and adjoining vertical surfaces.	Match Adjacent
e. Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	Match Adjacent
f. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where non-planar tile surfaces meet.	Match Adjacent
g. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.	Match Adjacent
h. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.	Match Adjacent

2.1.2 Exterior Sealants

For joints in vertical surfaces, provide ASTM C920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows. Note, color "as selected" refers to manufacturer's full range of color options:

LOCATION	COLOR
a. Joints and recesses formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.	Match adjacent surface color
b. Joints between new and existing exterior masonry walls.	Match Adjacent
c. Masonry joints where shelf angles occur.	Match Adjacent
d. Joints in wash surfaces of stonework.	Match Adjacent
e. Expansion and control joints.	Match Adjacent
f. Interior face of expansion joints in exterior concrete or masonry walls where metal expansion joint covers are not required.	Match Adjacent
g. Voids where items pass through exterior walls.	Match Adjacent
h. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.	Match Adjacent
i. Metal-to-metal joints where sealant is indicated or specified.	Match Adjacent
j. Joints between ends of gravel stops, fasciae, copings, and adjacent walls.	Match Adjacent

2.1.3 Floor Joint Sealants

ASTM C920, Type S or M, Grade P, Class 25, Use T. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168. Provide location(s) and color(s) of sealant as follows. Note, color "as selected" refers to manufacturer's full range of color options:

LOCATION	COLOR
a. Seats of metal thresholds for exterior doors.	As selected

LOCATION	COLOR
b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.	As Selected

2.1.4 Acoustical Sealants

Rubber or polymer based acoustical sealant in accordance with ASTM C919 to have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Provide non-staining acoustical sealant with a consistency of 250 to 310 when tested in accordance with ASTM D217. Acoustical sealant must remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734. Provide sealant products used on the interior of the building (defined as inside of the weatherproofing system) meeting either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168.

2.2 PRIMERS

Non-staining, quick drying type and consistency as recommended by the sealant manufacturer for the particular application. Provide primers for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

2.3 BOND BREAKERS

Type and consistency as recommended by the sealant manufacturer to prevent adhesion of the sealant to the backing or to the bottom of the joint. Provide bond breakers for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

2.4 BACKSTOPS

Provide glass fiber roving, neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Provide backstop material that is compatible with sealant. Do not use oakum or other types of absorptive materials as backstops.

2.5 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer and in accordance with environmental requirements herein. Protect adjacent aluminum and bronze surfaces from solvents. Provide solvents for interior applications that meet the indoor air quality requirements of the paragraph SEALANTS above.

PART 3 EXECUTION

3.1 FIELD QUALITY CONTROL

Perform a field adhesion test in accordance with manufacturer's instructions and ASTM C1193, Method A or ASTM C1521, Method A, Tail

Procedure. Remove sealants that fail adhesion testing; clean substrates, reapply sealants, and re-test. Test sealants adjacent to failed sealants. Submit field adhesion test report indicating tests, locations, dates, results, and remedial actions taken.

3.2 SURFACE PREPARATION

Prepare surfaces according to manufacturer's printed installation instructions. Clean surfaces from dirt, frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would destroy or impair adhesion. Remove oil and grease with solvent; thoroughly remove solvents prior to sealant installation. Wipe surfaces dry with clean cloths. When resealing an existing joint, remove existing caulk or sealant prior to applying new sealant. For surface types not listed below, provide in accordance with sealant manufacturer's printed instructions for each specific surface.

3.2.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finished work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue free solvent. Remove resulting debris and solvent residue prior to sealant installation.

3.2.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and any residual adhesive prior to sealant application. For removing protective coatings and final cleaning, use non-staining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.2.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity. Remove resulting debris prior to sealant installation.

3.3 SEALANT PREPARATION

Do not add liquids, solvents, or powders to sealants. Mix multicomponent elastomeric sealants in accordance with manufacturer's printed instructions.

3.4 APPLICATION

3.4.1 Joint Width-To-Depth Ratios

Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
For metal, glass, or other nonporous surfaces:		

JOINT WIDTH	JOINT DEPTH	
	Minimum	Maximum
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width
For wood, concrete, masonry, stone, or:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch to 1/2 inch	1/4 inch	Equal to width
over 1/2 inch to 1 inch	1/2 inch	5/8 inch
Over 1 inch	prohibited	

Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is prohibited at metal surfaces.

3.4.2 Unacceptable Sealant Use

Do not install sealants in lieu of other required building enclosure weatherproofing components such as flashing, drainage components, and joint closure accessories, or to close gaps between walls, floors, roofs, windows, and doors, that exceed acceptable installation tolerances. Remove sealants that have been used in an unacceptable manner and correct building enclosure deficiencies to comply with contract documents requirements.

3.4.3 Masking Tape

Place masking tape on the finished surface on one or both sides of joint cavities to protect adjacent finished surfaces from primer or sealant smears. Remove masking tape within 10 minutes of joint filling and tooling.

3.4.4 Backstops

Provide backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide joints in specified depths. Provide backstops where indicated and where backstops are not indicated but joint cavities exceed the acceptable maximum depths specified in JOINT WIDTH-TO-DEPTH RATIOS Table.

3.4.5 Primer

Clean out loose particles from joints immediately prior to application of. Apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's printed instructions. Do not apply primer to exposed finished surfaces.

3.4.6 Bond Breaker

Provide bond breakers to surfaces not intended to bond in accordance with, sealant manufacturer's printed instructions for each type of surface and

sealant combination specified.

3.4.7 Sealants

Provide sealants compatible with the material(s) to which they are applied. Do not use a sealant that has exceeded its shelf life or has jelled and cannot be discharged in a continuous flow from the sealant gun. Apply sealants in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Work sealant into joints so as to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Apply sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply additional sealant, and tool smooth as specified. Apply sealer over sealants in accordance with the sealant manufacturer's printed instructions.

3.5 PROTECTION AND CLEANING

3.5.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled and no residual tape marks remain.

3.5.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

- a. Masonry and Other Porous Surfaces: Immediately remove fresh sealant that has been smeared on adjacent masonry, rub clean with a solvent, and remove solvent residue, in accordance with sealant manufacturer's printed instructions. Allow excess sealant to cure for 24 hour then remove by wire brushing or sanding. Remove resulting debris.
- b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent moistened cloth. Remove solvent residue in accordance with solvent manufacturer's printed instructions.

-- End of Section --

SECTION 23 00 00

AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS
08/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 201	(2002; R 2011) Fans and Systems
AMCA 210	(2016) Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
AMCA 300	(2014) Reverberant Room Method for Sound Testing of Fans
AMCA 301	(2014) Methods for Calculating Fan Sound Ratings from Laboratory Test Data

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 260 I-P	(2012) Sound Rating of Ducted Air Moving and Conditioning Equipment
AHRI 410	(2001; Addendum 1 2002; Addendum 2 2005; Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils
AHRI 430	(2009) Central-Station Air-Handling Units
AHRI 880 I-P	(2011) Performance Rating of Air Terminals
AHRI 885	(2008; Addendum 2011) Procedure for Estimating Occupied Space Sound Levels in the Application of Air Terminals and Air Outlets
AHRI DCAACP	(Online) Directory of Certified Applied Air-Conditioning Products
AHRI Guideline D	(1996) Application and Installation of Central Station Air-Handling Units

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

ABMA 11	(2014) Load Ratings and Fatigue Life for Roller Bearings
ABMA 9	(2015) Load Ratings and Fatigue Life for Ball Bearings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

- ASHRAE 52.2 (2012) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
- ASHRAE 62.1 (2010) Ventilation for Acceptable Indoor Air Quality
- ASHRAE 68 (1997) Laboratory Method of Testing to Determine the Sound Power In a Duct
- ASHRAE 70 (2006; R 2011) Method of Testing for Rating the Performance of Air Outlets and Inlets

ASME INTERNATIONAL (ASME)

- ASME A13.1 (2015) Scheme for the Identification of Piping Systems

ASTM INTERNATIONAL (ASTM)

- ASTM A123/A123M (2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- ASTM A167 (2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- ASTM A53/A53M (2018) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- ASTM A924/A924M (2017a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
- ASTM B117 (2016) Standard Practice for Operating Salt Spray (Fog) Apparatus
- ASTM C1071 (2016) Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- ASTM C553 (2013) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- ASTM D1654 (2008; R 2016; E 2017) Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
- ASTM D1785 (2015; E 2018) Standard Specification for

	Poly(Vinyl Chloride) (PVC), Plastic Pipe, Schedules 40, 80, and 120
ASTM D2466	(2017) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D2564	(2012) Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D3359	(2017) Standard Test Methods for Rating Adhesion by Tape Test
ASTM D520	(2000; R 2011) Zinc Dust Pigment
ASTM E2016	(2015) Standard Specification for Industrial Woven Wire Cloth
INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY (IEST)	
IEST RP-CC-001	(2016; Rev 6) HEPA and ULPA Filters
NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)	
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA MG 1	(2016; SUPP 2016) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors
NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)	
NFPA 70	(2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code
NFPA 701	(2015) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films
NFPA 90A	(2018) Standard for the Installation of Air Conditioning and Ventilating Systems
SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)	
SMACNA 1819	(2002) Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems, 5th Edition

SMACNA 1966	(2005) HVAC Duct Construction Standards Metal and Flexible, 3rd Edition
U.S. DEPARTMENT OF ENERGY (DOE)	
Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)
U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)	
40 CFR 82	Protection of Stratospheric Ozone
UNDERWRITERS LABORATORIES (UL)	
UL 181	(2013; Reprint Apr 2017) UL Standard for Safety Factory-Made Air Ducts and Air Connectors
UL 1995	(2015) UL Standard for Safety Heating and Cooling Equipment
UL 555	(2006; Reprint Aug 2016) UL Standard for Safety Fire Dampers
UL 586	(2009; Reprint Dec 2017) Standard for High-Efficiency Particulate, Air Filter Units
UL 6	(2007; Reprint Nov 2014) Electrical Rigid Metal Conduit-Steel
UL 705	(2017; Reprint Feb 2018) UL Standard for Safety Power Ventilators
UL 900	(2015) Standard for Air Filter Units
UL Bld Mat Dir	(updated continuously online) Building Materials Directory
UL Fire Resistance	(2014) Fire Resistance Directory

1.2 SYSTEM DESCRIPTION

Furnish ductwork, piping offsets, fittings, and accessories as required to provide a complete installation. Coordinate the work of the different trades to avoid interference between piping, equipment, structural, and electrical work. Provide complete, in place, all necessary offsets in piping and ductwork, and all fittings, and other components, required to install the work as indicated and specified.

1.2.1 Mechanical Equipment Identification

The number of charts and diagrams shall be equal to or greater than the number of mechanical equipment rooms. Where more than one chart or diagram per space is required, mount these in edge pivoted, swinging leaf, extruded aluminum frame holders which open to 170 degrees.

1.2.1.1 Charts

Provide chart listing of equipment by designation numbers and capacities such as flow rates, pressure and temperature differences, heating and cooling capacities, horsepower, pipe sizes, and voltage and current characteristics.

1.2.1.2 Diagrams

Submit proposed diagrams, at least 2 weeks prior to start of related testing. provide neat mechanical drawings provided with extruded aluminum frame under 1/8-inch glass or laminated plastic, system diagrams that show the layout of equipment, piping, and ductwork, and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system. After approval, post these items where directed.

1.2.2 Service Labeling

Label equipment, including fans, air handlers, terminal units, etc. with labels made of self-sticking, plastic film designed for permanent installation. Labels shall be in accordance with the typical examples below:

SERVICE	LABEL AND TAG DESIGNATION
Air handling unit Number	AHU - 1
Control and instrument air	CONTROL AND INSTR.
Exhaust Fan Number	EF - 1
VAV Box Number	VAV - 1
Rooftop Unit Number	RTU-1

Identify similar services with different temperatures or pressures. Where pressures could exceed 125 pounds per square inch, gage, include the maximum system pressure in the label. Label and arrow piping in accordance with the following:

- a. Each point of entry and exit of pipe passing through walls.
- b. Each change in direction, i.e., elbows, tees.
- c. In congested or hidden areas and at all access panels at each point required to clarify service or indicated hazard.
- d. In long straight runs, locate labels at distances within eyesight of each other not to exceed 75 feet. All labels shall be visible and

legible from the primary service and operating area.

For Bare or Insulated Pipes	
for Outside Diameters of	Lettering
1/2 thru 1-3/8 inch	1/2 inch
1-1/2 thru 2-3/8 inch	3/4 inch
2-1/2 inch and larger	1-1/4 inch

1.2.3 Color Coding

Color coding of all piping systems shall be in accordance with ASME A13.1.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings

SD-03 Product Data

Metallic Flexible Duct
 Insulated Nonmetallic Flexible Duct Runouts
 Duct Connectors
 Duct Access Doors
 Fire Dampers
 Manual Balancing Dampers
 Air Filters
 Diffusers
 Registers
 Air Vents, Penthouses, and Goosenecks
 Centrifugal Fans
 Centrifugal Type Power Roof Ventilators
 Propeller Type Power Roof Ventilators
 Air Handling Units
 Variable Volume, Single Duct Terminal Units
 Variable Volume, Single Duct, Fan-Powered Terminal Units
 Test Procedures
 Diagrams

SD-06 Test Reports

Performance Tests
 Pressure Test Reports

Report shall be provided in bound 8-1/2 by 11 inch booklets. In the reports, document all phases of the tests performed. Include initial test summaries, all repairs/adjustments made, and the final test results.

SD-08 Manufacturer's Instructions

Manufacturer's Installation Instructions
Operation and Maintenance Training

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

Fire Dampers
Manual Balancing Dampers
Centrifugal Fans
Centrifugal Type Power Roof Ventilators
Propeller Type Power Roof Ventilators
Air Handling Units
Variable Volume, Single Duct Terminal Units
Variable Volume, Single Duct, Fan-Powered Terminal Units

1.4 QUALITY ASSURANCE

Except as otherwise specified, approval of materials and equipment is based on manufacturer's published data.

- a. Where materials and equipment are specified to conform to the standards of the Underwriters Laboratories, the label of or listing with reexamination in UL Bld Mat Dir, and UL 6 is acceptable as sufficient evidence that the items conform to Underwriters Laboratories requirements. In lieu of such label or listing, submit a written certificate from any nationally recognized testing agency, adequately equipped and competent to perform such services, stating that the items have been tested and that the units conform to the specified requirements. Outline methods of testing used by the specified agencies.
- b. Where materials or equipment are specified to be constructed or tested, or both, in accordance with the standards of the ASTM International (ASTM), the ASME International (ASME), or other standards, a manufacturer's certificate of compliance of each item is acceptable as proof of compliance.
- c. Conformance to such agency requirements does not relieve the item from compliance with other requirements of these specifications.

1.4.1 Asbestos Prohibition

Do not use asbestos and asbestos-containing products.

1.4.2 Ozone Depleting Substances Used as Refrigerants

Minimize releases of Ozone Depleting Substances (ODS) during repair, maintenance, servicing or disposal of appliances containing ODS's by complying with all applicable sections of 40 CFR 82 Part 82 Subpart F. Any person conducting repair, maintenance, servicing or disposal of equipment containing refrigerants must comply with the following:

- a. Do not knowingly vent or otherwise release into the environment, Class I or Class II substances used as a refrigerant.
- b. Do not open appliances without meeting the requirements of 40 CFR 82 Part 82.156 Subpart F, regarding required practices for evacuation and collection of refrigerant, and 40 CFR 82 Part 82.158 Subpart F,

regarding standards of recycling and recovery equipment.

- c. Only persons who comply with 40 CFR 82 Part 82.161 Subpart F, regarding technician certification, can conduct work on appliances containing refrigerant.

In addition, provide copies of all applicable certifications to the Contracting Officer at least 14 calendar days prior to initiating maintenance, repair, servicing, dismantling or disposal of appliances, including:

- a. Proof of Technician Certification
- b. Proof of Equipment Certification for recovery or recycling equipment.
- c. Proof of availability of certified recovery or recycling equipment.

1.4.3 Use of Ozone Depleting Substances, Other than Refrigerants

The use of Class I or Class II ODS's listed as nonessential in 40 CFR 82 Part 82.66 Subpart C is prohibited. These prohibited materials and uses include:

- a. Any plastic party spray streamer or noise horn which is propelled by a chlorofluorocarbon
- b. Any cleaning fluid for electronic and photographic equipment which contains a chlorofluorocarbon; including liquid packaging, solvent wipes, solvent sprays, and gas sprays.
- c. Any plastic flexible or packaging foam product which is manufactured with or contains a chlorofluorocarbon, including, open cell foam, open cell rigid polyurethane poured foam, closed cell extruded polystyrene sheet foam, closed cell polyethylene foam and closed cell polypropylene foam except for flexible or packaging foam used in coaxial cabling.
- d. Any aerosol product or other pressurized dispenser which contains a chlorofluorocarbon, except for those listed in 40 CFR 82 Part 82.66 Subpart C.

Request a waiver if a facility requirement dictates that a prohibited material is necessary to achieve project goals. Submit the waiver request in writing to the Contracting Officer. The waiver will be evaluated and dispositioned.

1.4.4 Detail Drawings

Submit detail drawings showing equipment layout, including assembly and installation details and electrical connection diagrams; ductwork layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications. Include any information required to demonstrate that the system has been coordinated and functions properly as a unit on the drawings and show equipment relationship to other parts of the work, including clearances required for operation and maintenance. Submit function designation of the equipment and any other requirements specified throughout this Section with the shop drawings.

1.4.5 Test Procedures

Submit proposed test procedures and test schedules for the performance tests of systems, at least 2 weeks prior to the start of related testing.

1.5 DELIVERY, STORAGE, AND HANDLING

Protect stored equipment at the jobsite from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, cap or plug all pipes until installed.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Except for the fabricated duct, plenums and casings specified in paragraphs "Metal Ductwork" and "Plenums and Casings for Field-Fabricated Units", provide components and equipment that are standard products of manufacturers regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. This requirement applies to all equipment, including diffusers, registers, fire dampers, and balancing dampers.

- a. Standard products are defined as components and equipment that have been in satisfactory commercial or industrial use in similar applications of similar size for at least two years before bid opening.
- b. Prior to this two year period, these standard products shall have been sold on the commercial market using advertisements in manufacturers' catalogs or brochures. These manufacturers' catalogs, or brochures shall have been copyrighted documents or have been identified with a manufacturer's document number.
- c. Provide equipment items that are supported by a service organization. In product categories covered by Energy Star or the Federal Energy Management Program, provide equipment that is listed on the Energy Star Qualified Products List or that meets or exceeds the FEMP-designated Efficiency Requirements.

2.2 IDENTIFICATION PLATES

In addition to standard manufacturer's identification plates, provide engraved laminated phenolic identification plates for each piece of mechanical equipment. Identification plates are to designate the function of the equipment. Submit designation with the shop drawings. Identification plates shall be three layers, black-white-black, engraved to show white letters on black background. Letters shall be upper case. Identification plates 1-1/2-inches high and smaller shall be 1/16-inch thick, with engraved lettering 1/8-inch high; identification plates larger than 1-1/2-inches high shall be 1/8-inch thick, with engraved lettering of suitable height. Identification plates 1-1/2-inches high and larger shall have beveled edges. Install identification plates using a compatible adhesive.

2.3 EQUIPMENT GUARDS AND ACCESS

Fully enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact according to OSHA requirements. Properly guard or cover with insulation of

a type specified, high temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard.

2.4 ELECTRICAL WORK

- a. Provide motors, controllers, integral disconnects, contactors, and controls with their respective pieces of equipment, except controllers indicated as part of motor control centers. Provide electrical equipment, including motors and wiring, as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide manual or automatic control and protective or signal devices required for the operation specified and control wiring required for controls and devices specified, but not shown. For packaged equipment, include manufacturer provided controllers with the required monitors and timed restart.
- b. For single-phase motors, provide high-efficiency type, fractional-horsepower alternating-current motors, including motors that are part of a system, in accordance with NEMA MG 11. Integral size motors shall be the premium efficiency type in accordance with NEMA MG 1.
- c. For polyphase motors, provide squirrel-cage medium induction motors, including motors that are part of a system, and that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 1. Select premium efficiency polyphase motors in accordance with NEMA MG 10.
- d. Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor. Provide motors rated for continuous duty with the enclosure specified. Provide motor duty that allows for maximum frequency start-stop operation and minimum encountered interval between start and stop. Provide motor torque capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Provide motor starters complete with thermal overload protection and other necessary appurtenances. Fit motor bearings with grease supply fittings and grease relief to outside of the enclosure.
- e. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers are allowed to accomplish the same function. Use solid-state variable-speed controllers for motors rated 10 hp or less and adjustable frequency drives for larger motors. Provide variable frequency drives for motors as specified in Section 26 29 23 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS.

2.5 ANCHOR BOLTS

Provide anchor bolts for equipment placed on concrete equipment pads or on concrete slabs. Bolts to be of the size and number recommended by the equipment manufacturer and located by means of suitable templates. Installation of anchor bolts shall not degrade the surrounding concrete.

2.6 PAINTING

Paint equipment units in accordance with approved equipment manufacturer's standards unless specified otherwise. Field retouch only if approved. Otherwise, return equipment to the factory for refinishing.

2.7 INDOOR AIR QUALITY

Provide equipment and components that comply with the requirements of ASHRAE 62.1 unless more stringent requirements are specified herein.

2.8 DUCT SYSTEMS

2.8.1 Metal Ductwork

Provide metal ductwork construction, including all fittings and components, that complies with SMACNA 1966, as supplemented and modified by this specification.

- a. Ductwork shall be constructed meeting the requirements for the duct system static pressure specified in APPENDIX D of Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.
- b. Provide radius type elbows with a centerline radius of 1.5 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes are allowed.
- c. Provide ductwork that meets the requirements of Seal Class A. Provide ductwork in VAV systems upstream of the VAV boxes that meets the requirements of Seal Class A.
- d. Provide sealants that conform to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS and are suitable for the range of air distribution and ambient temperatures to which it is exposed. Do not use pressure sensitive tape as a sealant.
- e. Make spiral lock seam duct, and flat oval with duct sealant and lock with not less than 3 equally spaced drive screws or other approved methods indicated in SMACNA 1966. Apply the sealant to the exposed male part of the fitting collar so that the sealer is on the inside of the joint and fully protected by the metal of the duct fitting. Apply one brush coat of the sealant over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male portion of the slip fitting collar are not acceptable. Fabricate outdoor air intake ducts and plenums with watertight soldered or brazed joints and seams.

2.8.1.1 Metallic Flexible Duct

- a. Provide duct that conforms to UL 181 and NFPA 90A with factory-applied insulation, vapor barrier, and end connections. Provide duct assembly that does not exceed 25 for flame spread and 50 for smoke developed. Provide ducts designed for working pressures of 2 inches water gauge positive and 1.5 inches water gauge negative. Provide flexible round duct length that does not exceed 5 feet. Secure connections by applying adhesive for 2 inches over rigid duct, apply flexible duct 2 inches over rigid duct, apply metal clamp, and provide minimum of three No. 8 sheet metal screws through clamp and rigid duct.
- b. Inner duct core: Provide interlocking spiral or helically corrugated flexible core constructed of zinc-coated steel, aluminum, or stainless steel; or constructed of inner liner of continuous galvanized spring steel wire helix fused to continuous, fire-retardant, flexible vapor barrier film, inner duct core.

- c. Insulation: Provide inner duct core that is insulated with mineral fiber blanket type flexible insulation, minimum of 1 inch thick. Provide insulation covered on exterior with manufacturer's standard fire retardant vapor barrier jacket for flexible round duct.

2.8.1.2 Insulated Nonmetallic Flexible Duct Runouts

Use flexible duct runouts only where indicated. Runout length is indicated on the drawings, and is not to exceed 5 feet. Provide runouts that are preinsulated, factory fabricated, and that comply with NFPA 90A and UL 181. Provide either field or factory applied vapor barrier. Provide not less than 20 ounce glass fabric duct connectors coated on both sides with neoprene. Where coil induction or high velocity units are supplied with vertical air inlets, use a streamlined, vaned and mitered elbow transition piece for connection to the flexible duct or hose. Provide a die-stamped elbow and not a flexible connector as the last elbow to these units other than the vertical air inlet type. Insulated flexible connectors are allowed as runouts. Provide insulated material and vapor barrier that conform to the requirements of Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Do not expose the insulation material surface to the air stream.

2.8.1.3 General Service Duct Connectors

Provide a flexible duct connector approximately 6 inches in width where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, secure the flexible material by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, install the flexible material locked to metal collars using normal duct construction methods. Provide a composite connector system that complies with NFPA 701 and is classified as "flame-retardent fabrics" in UL Bld Mat Dir.

2.8.2 Duct Access Doors

Provide hinged access doors conforming to SMACNA 1966 in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system. Provide access doors upstream and downstream of air flow measuring primaries and heating and cooling coils. Provide doors that are a minimum 15 by 18 inches, unless otherwise shown. Where duct size does not accommodate this size door, make the doors as large as practicable. Equip doors 24 by 24 inches or larger with fasteners operable from inside and outside the duct. Use insulated type doors in insulated ducts.

2.8.3 Fire Dampers

Use 1.5 hour rated fire dampers unless otherwise indicated. Provide fire dampers that conform to the requirements of NFPA 90A and UL 555. Perform the fire damper test as outlined in NFPA 90A. Provide a pressure relief door upstream of the fire damper. If the ductwork connected to the fire damper is to be insulated then provide a factory installed pressure relief damper. Provide automatic operating fire dampers with a dynamic rating suitable for the maximum air velocity and pressure differential to which it is subjected. Provide fire dampers approved for the specific application, and install according to their listing. Equip fire dampers with a steel sleeve or adequately sized frame installed in such a manner that disruption

of the attached ductwork, if any, does not impair the operation of the damper. Equip sleeves or frames with perimeter mounting angles attached on both sides of the wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies in conformance with UL Fire Resistance. Provide out of the air stream fire dampers. Install dampers that do not reduce the duct or the air transfer opening cross-sectional area. Install dampers so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, comply with the installation details given in SMACNA 1819 and in manufacturer's instructions for fire dampers. Perform acceptance testing of fire dampers according to paragraph Fire Damper Acceptance Test and NFPA 90A.

2.8.4 Manual Balancing Dampers

- a. Furnish manual balancing dampers with accessible operating mechanisms. Use chromium plated operators (with all exposed edges rounded) in finished portions of the building. Provide manual volume control dampers that are operated by locking-type quadrant operators.
- b. Unless otherwise indicated, provide opposed blade type multileaf dampers with maximum blade width of 12 inches. Provide access doors or panels for all concealed damper operators and locking setscrews. Provide access doors or panels in hard ceilings, partitions and walls for access to all concealed damper operators and damper locking setscrews. Coordinate location of doors or panels with other affected contractors.
- c. Provide stand-off mounting brackets, bases, or adapters not less than the thickness of the insulation when the locking-type quadrant operators for dampers are installed on ducts to be thermally insulated, to provide clearance between the duct surface and the operator. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.8.4.1 Square or Rectangular Dampers

2.8.4.1.1 Duct Height 12 inches and Less

2.8.4.1.1.1 Frames

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.8.4.1.1.2 Single Leaf Blades

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches

Width	Height	Galvanized Steel Thickness	Length
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.8.4.1.1.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts shall extend through standoff bracket and hand quadrant.

Width	Height	Material	Square Shaft
Maximum 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 3/8 inch
More than 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 1/2 inch

2.8.4.1.1.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

Width	Height	Material
Maximum 19 inches	Maximum 12 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
More than 19 inches	Maximum 12 inches	oil-impregnated bronze

2.8.4.1.1.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.8.4.1.1.6 Finish

Mill Galvanized

2.8.4.1.2 Duct Height Greater than 12 inches

2.8.4.1.2.1 Dampers

Provide dampers with multi-leaf opposed-type blades.

2.8.4.1.2.2 Frames

Maximum 48 inches in height; maximum 48 inches in width; minimum of 16 gauge galvanized steel, minimum of 5 inches long.

2.8.4.1.2.3 Blades

Minimum of 16 gauge galvanized steel; 6 inch nominal width.

2.8.4.1.2.4 Blade Axles

To support the blades of round dampers, provide galvanized square steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts shall extend through standoff bracket and hand quadrant.

2.8.4.1.2.5 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, or solid nylon, or a solid plastic equivalent to nylon. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

2.8.4.1.2.6 Blade Actuator

Minimum 1/2 inch diameter galvanized steel.

2.8.4.1.2.7 Blade Actuator Linkage

Mill Galvanized steel bar and crank plate with stainless steel pivots.

2.8.4.1.2.8 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.8.4.1.2.9 Finish

Mill Galvanized

2.8.4.2 Round Dampers

2.8.4.2.1 Frames

Size	Galvanized Steel Thickness	Length
4 to 20 inches	Minimum 20 gauge	Minimum 6 inches
22 to 30 inches	Minimum 20 gauge	Minimum 10 inches
32 to 40 inches	Minimum 16 gauge	Minimum 10 inches

2.8.4.2.2 Blades

Size	Galvanized Steel Thickness
4 to 20 inches	Minimum 20 gauge
22 to 30 inches	Minimum 16 gauge
32 to 40 inches	Minimum 10 gauge

2.8.4.2.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts shall extend through standoff bracket and hand quadrant.

Size	Shaft Size and Shape
4 to 20 inches	Minimum 3/8 inch square
22 to 30 inches	Minimum 1/2 inch square
32 to 40 inches	Minimum 3/4 inch square

2.8.4.2.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, or solid nylon, or a solid plastic equivalent to nylon. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

Size	Material
4 to 20 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
22 to 30 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
32 to 40 inches	oil-impregnated bronze, or stainless steel sleeve bearing

2.8.4.2.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.8.4.2.6 Finish

Mill Galvanized

2.8.5 Diffusers, Registers, and Grilles

Provide factory-fabricated units of aluminum that distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Provide outlets for diffusion, spread, throw, and noise level as required for specified performance. Certify performance according to ASHRAE 70. Provide sound rated and certified inlets and outlets according to ASHRAE 70. Provide sound power level as indicated. Provide diffusers and registers with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device is acceptable. Provide opposed blade type volume dampers for all diffusers and registers, except linear slot diffusers. Where the inlet and outlet openings are located less than 7 feet above the floor, protect them by a grille or screen according to NFPA 90A.

2.8.5.1 Diffusers

Provide diffuser types indicated. Furnish ceiling mounted units with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Provide diffusers with air deflectors of the type indicated. Install ceiling mounted units with rims tight against ceiling. Provide sponge rubber gaskets between ceiling and surface mounted diffusers for air leakage control. Provide suitable trim for flush mounted diffusers. For connecting the duct to diffuser, provide duct collar that is airtight and does not interfere with volume controller. Provide return or exhaust units that are similar to supply diffusers.

2.8.5.2 Registers

Double-deflection supply registers. Provide manufacturer-furnished volume dampers. Provide volume dampers of the group-operated, opposed-blade type

and key adjustable by inserting key through face of register. Operating mechanism shall not project through any part of the register face. Provide exhaust and return registers as specified for supply registers, except provide exhaust and return registers that have a single set of nondirectional face bars or vanes having the same appearance as the supply registers.

2.8.6 Air Vents, Penthouses, and Goosenecks

Fabricate air vents, penthouses, and goosenecks from galvanized steel sheets with galvanized structural shapes. Provide sheet metal thickness, reinforcement, and fabrication that conform to SMACNA 1966. Accurately fit and secure louver blades to frames. Fold or bead edges of louver blades for rigidity and baffle these edges to exclude driving rain. Provide air vents, penthouses, and goosenecks with bird screen.

2.8.7 Bird Screens and Frames

Provide bird screens that conform to ASTM E2016, No. 2 mesh, aluminum or stainless steel. Provide "medium-light" rated aluminum screens. Provide "light" rated stainless steel screens. Provide removable type frames fabricated from either stainless steel or extruded aluminum.

2.8.8 Radon Exhaust Ductwork

Fabricate radon exhaust ductwork installed in or beneath slabs from Schedule 40 PVC pipe that conforms to ASTM D1785. Provide fittings that conform to ASTM D2466. Use solvent cement conforming to ASTM D2564 to make joints. Otherwise provide metal radon exhaust ductwork as specified herein.

2.9 AIR SYSTEMS EQUIPMENT

2.9.1 Fans

Test and rate fans according to AMCA 210. Calculate system effect on air moving devices in accordance with AMCA 201 where installed ductwork differs from that indicated on drawings. Install air moving devices to minimize fan system effect. Where system effect is unavoidable, determine the most effective way to accommodate the inefficiencies caused by system effect on the installed air moving device. The sound power level of the fans shall not exceed 85 dBA when tested according to AMCA 300 and rated in accordance with AMCA 301. Provide all fans with an AMCA seal. Connect fans to the motors either directly or indirectly with V-belt drive. Use V-belt drives designed for not less than 120 percent of the connected driving capacity. Provide variable pitch motor sheaves for 15 hp and below, and fixed pitch as defined by AHRI Guideline D (A fixed-pitch sheave is provided on both the fan shaft and the motor shaft. This is a non-adjustable speed drive.). Select variable pitch sheaves to drive the fan at a speed which can produce the specified capacity when set at the approximate midpoint of the sheave adjustment. When fixed pitch sheaves are furnished, provide a replaceable sheave when needed to achieve system air balance. Provide motors for V-belt drives with adjustable rails or bases. Provide removable metal guards for all exposed V-belt drives, and provide speed-test openings at the center of all rotating shafts. Provide fans with personnel screens or guards on both suction and supply ends, except that the screens need not be provided, unless otherwise indicated, where ducts are connected to the fan. Provide fan and motor assemblies with vibration-isolation supports or mountings as indicated. Use vibration-isolation units that are standard products with published loading ratings. Select each fan to produce the

capacity required at the fan static pressure indicated. Provide sound power level as indicated. Obtain the sound power level values according to AMCA 300. Provide standard AMCA arrangement, rotation, and discharge as indicated. Provide power ventilators that conform to UL 705 and have a UL label.

2.9.1.1 Centrifugal Fans

Provide fully enclosed, single-width single-inlet, or double-width double-inlet centrifugal fans, with AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Provide impeller wheels that are rigidly constructed and accurately balanced both statically and dynamically. Provide forward curved or backward-inclined airfoil design fan blades in wheel sizes up to 30 inches. Provide backward-inclined airfoil design fan blades for wheels over 30 inches in diameter. Provide fan wheels over 36 inches in diameter with overhung pulleys and a bearing on each side of the wheel. Provide fan wheels 36 inches or less in diameter that have one or more extra long bearings between the fan wheel and the drive. Provide sleeve type, self-aligning and self-oiling bearings with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Connect grease fittings to tubing for serviceability from a single accessible point. Provide L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide steel, accurately finished fan shafts, with key seats and keys for impeller hubs and fan pulleys. Provide fan outlets of ample proportions, designed for the attachment of angles and bolts for attaching flexible connections. Provide automatically operated inlet vanes on suction inlets. Provide automatically operated outlet dampers. Unless otherwise indicated, provide motors that do not exceed 1800 rpm and have dripproof enclosures. Provide magnetic type motor starters with weather-resistant enclosure.

2.9.1.2 Centrifugal Type Power Roof Ventilators

Provide direct or V-belt driven centrifugal type fans with backward inclined, non-overloading wheel. Provide hinged or removable and weatherproof motor compartment housing, constructed of heavy gauge aluminum. Provide fans with birdscreen, disconnect switch, motorized dampers, and roof curb. Provide dripproof type motor enclosure. Use only lubricated bearings.

2.9.1.3 Propeller Type Power Roof Ventilators

Provide direct or V-belt driven fans. Provide hinged or removable weathertight fan housing, fitted with framed rectangular base constructed of aluminum or galvanized steel. Provide totally enclosed fan cooled type motors. Furnish motors with nonfusible, horsepower rated, manual disconnect mount on unit. Furnish fans with motor operated dampers, birdscreen roof curb. Use only lubricated bearings.

2.9.2 Coils

Provide fin-and-tube type coils constructed of seamless copper tubes and aluminum fins mechanically bonded or soldered to the tubes. Provide copper tube wall thickness that is a minimum of 0.016 inches. Provide aluminum fins that are 0.0055 inch minimum thickness. Provide casing and tube support sheets that are not lighter than 16 gauge galvanized steel, formed to provide structural strength. When required, provide multiple tube supports to prevent tube sag. Mount coils for counterflow service. Rate

and certify coils to meet the requirements of AHRI 410.

2.9.2.1 Water Coils

Install water coils with a pitch of not less than 1/8 inch/foot of the tube length toward the drain end. Use headers constructed of cast iron, welded steel or copper. Furnish each coil with a plugged vent and drain connection extending through the unit casing. Provide removable water coils with drain pans. Coils shall be pressure tested in accordance with UL 1995.

2.9.2.2 Electric Heating Coil

Provide an electric duct heater coil in accordance with UL 1995 and NFPA 70. Provide duct- or unit-mounted coil. Provide nickel chromium resistor, single stage, strip type coil. Provide coil with a built-in or surface-mounted high-limit thermostat interlocked electrically so that the coil cannot be energized unless the fan is energized. Provide galvanized steel or aluminum coil casing and support brackets. Mount coil to eliminate noise from expansion and contraction and for complete accessibility for service.

2.9.3 Air Filters

List air filters according to requirements of UL 900, except list high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method under the Label Service to meet the requirements of UL 586.

2.9.3.1 Extended Surface Pleated Panel Filters

Provide 2 inch depth, sectional, disposable type filters of the size indicated with a MERV of 8 when tested according to ASHRAE 52.2. Provide initial resistance at 500 fpm that does not exceed 0.36 inches water gauge. Provide UL Class 2 filters, and nonwoven cotton and synthetic fiber mat media. Attach a wire support grid bonded to the media to a moisture resistant fiberboard frame. Bond all four edges of the filter media to the inside of the frame to prevent air bypass and increase rigidity.

2.9.3.2 High-Efficiency Particulate Air (HEPA) Filters

Provide HEPA filters that meet the requirements of IEST RP-CC-001 and are individually tested and certified to have an efficiency of not less than 95 percent. Provide filters that are constructed by pleating a continuous sheet of filter medium into closely spaced pleats separated by corrugated aluminum or mineral-fiber inserts, strips of filter medium, or by honeycomb construction of the pleated filter medium. Provide interlocking, dovetailed, molded neoprene rubber gaskets of 5-10 durometer that are cemented to the perimeter of the upstream face of the filter cell sides. Provide self-extinguishing rubber-base type adhesive or other materials conforming to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Provide filter cell sides that are galvanized steel assembled in a rigid manner. Provide overall cell side dimensions that are correct to 1/16 inch, and squareness that is maintained to within 1/8 inch. Provide holding frames that use spring loaded fasteners or other devices to seal the filter tightly within it and that prevent any bypass leakage around the filter during its installed life. Provide air capacity and the nominal depth of the filter as indicated. Install each filter in a factory preassembled side access housing or a factory-made sectional supporting frame as indicated. Provide

prefilters of the type, construction and efficiency indicated.

2.9.3.3 Holding Frames

Fabricate frames from not lighter than 16 gauge sheet steel with rust-inhibitor coating. Equip each holding frame with suitable filter holding devices. Provide gasketed holding frame seats. Make all joints airtight.

2.9.3.4 Filter Gauges

Provide dial type filter gauges, diaphragm actuated draft for all filter stations, including those filters which are furnished as integral parts of factory fabricated air handling units. Gauges shall be at least 3-7/8 inches in diameter, with white dials with black figures, and graduated in 0.01 inch of water, with a minimum range of 1 inch of water beyond the specified final resistance for the filter bank on which each gauge is applied. Provide each gauge with a screw operated zero adjustment and two static pressure taps with integral compression fittings, two molded plastic vent valves, two 5 foot minimum lengths of 1/4 inch diameter vinyl tubing, and all hardware and accessories for gauge mounting.

2.10 AIR HANDLING UNITS

2.10.1 Factory-Fabricated Air Handling Units

Provide single-zone draw-through type units as indicated. Units shall include fans, coils, airtight insulated casing, prefilters, secondary filter sections where indicated, adjustable V-belt drives, belt guards for externally mounted motors, access sections where indicated, mixing box spray type humidifier where indicated, vibration-isolators, and appurtenances required for specified operation. Provide vibration isolators as indicated. Physical dimensions of each air handling unit shall be suitable to fit space allotted to the unit with the capacity indicated. Provide air handling unit that is rated in accordance with AHRI 430 and AHRI certified for cooling.

2.10.1.1 Casings

Provide the following:

- a. Casing sections single wall type, constructed of a minimum 18 gauge galvanized steel, or 18 gauge corrosion-resisting sheet steel conforming to ASTM A167, Type 304. Design and construct casing with an integral insulated structural galvanized steel frame such that exterior panels are non-load bearing.
- b. Individually removable exterior panels with standard tools. Removal shall not affect the structural integrity of the unit. Furnish casings with access sections, according to paragraph AIR HANDLING UNITS, inspection doors, and access doors, all capable of opening a minimum of 90 degrees, as indicated.
- c. Insulated, fully gasketed, double-wall type inspection and access doors, of a minimum 18 gauge outer and 20 gauge inner panels made of either galvanized steel or corrosion-resisting sheet steel conforming to ASTM A167, Type 304. Doors shall be rigid and provided with heavy duty hinges and latches. Inspection doors shall be a minimum 12 inches wide by 12 inches high. Access doors shall be a minimum 24 inches

wide, the full height of the unit casing or a minimum of 6 foot, whichever is less.

- d. Double-wall insulated type drain pan (thickness equal to exterior casing) constructed of 16 gauge galvanized steel, conforming to ASHRAE 62.1. Construct drain pans water tight, treated to prevent corrosion, and designed for positive condensate drainage. When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils shall not flow across the face of lower coils. Provide intermediate drain pans or condensate collection channels and downspouts, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover. Construct drain pan to allow for easy visual inspection, including underneath the coil without removal of the coil and to allow complete and easy physical cleaning of the pan underneath the coil without removal of the coil. Coils shall be individually removable from the casing.
- e. Casing insulation that conforms to NFPA 90A. Single-wall casing sections handling conditioned air shall be insulated with not less than 1 inch thick, 1-1/2 pound density coated fibrous glass material having a thermal conductivity not greater than 0.23 Btu/hr-sf-F. Double-wall casing sections handling conditioned air shall be insulated with not less than 2 inches of the same insulation specified for single-wall casings. Foil-faced insulation is not an acceptable substitute for use with double wall casing. Double wall insulation shall be completely sealed by inner and outer panels.
- f. Factory applied fibrous glass insulation that conforms to ASTM C1071, except that the minimum thickness and density requirements do not apply, and that meets the requirements of NFPA 90A. Make air handling unit casing insulation uniform over the entire casing. Foil-faced insulation is not an acceptable substitute for use on double-wall access doors and inspections doors and casing sections.
- g. Duct liner material, coating, and adhesive that conforms to fire-hazard requirements specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Protect exposed insulation edges and joints where insulation panels are butted with a metal nosing strip or coat to meet erosion resistance requirements of ASTM C1071.
- h. A latched and hinged inspection door, in the fan and coil sections. Plus additional inspection doors, access doors and access sections where indicated.

2.10.1.2 Heating and Cooling Coils

Provide coils as specified in paragraph AIR SYSTEMS EQUIPMENT.

2.10.1.3 Air Filters

Provide air filters as specified in paragraph AIR SYSTEMS EQUIPMENT for types and thickness indicated.

2.10.1.4 Fans

Provide the following:

- a. Fans that are double-inlet, centrifugal type with each fan in a

separate scroll. Dynamically balance fans and shafts prior to installation into air handling unit, then after it has been installed in the air handling unit, statically and dynamically balance the entire fan assembly. Mount fans on steel shafts, accurately ground and finished.

- b. Fan bearings that are sealed against dust and dirt and are precision self-aligning ball or roller type, with L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Bearings shall be permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Support bearings by structural shapes, or die formed sheet structural members, or support plates securely attached to the unit casing. Do not fasten bearings directly to the unit sheet metal casing. Furnish fans and scrolls with coating indicated.
- c. Fans that are driven by a unit-mounted, or a floor-mounted motor connected to fans by V-belt drive complete with belt guard for externally mounted motors. Furnish belt guards that are the three-sided enclosed type with solid or expanded metal face. Belt drives shall be designed for not less than a 1.3 service factor based on motor nameplate rating.
- d. Motor sheaves that are variable pitch for 25 hp and below and fixed pitch above 25 hp as defined by AHRI Guideline D. Where fixed sheaves are required, the use of variable pitch sheaves is allowed during air balance, but replace them with an appropriate fixed sheave after air balance is completed. Select variable pitch sheaves to drive the fan at a speed that produces the specified capacity when set at the approximate midpoint of the sheave adjustment. Furnish motors for V-belt drives with adjustable bases, and with open enclosures.
- e. Motor starters of across-the-line type with watertight enclosure. Select unit fan or fans to produce the required capacity at the fan static pressure with sound power level as indicated. Obtain the sound power level values according to AMCA 300, ASHRAE 68, or AHRI 260 I-P.

2.10.1.5 Access Sections and Filter/Mixing Boxes

Provide access sections where indicated and furnish with access doors as shown. Construct access sections and filter/mixing boxes in a manner identical to the remainder of the unit casing and equip with access doors. Design mixing boxes to minimize air stratification and to promote thorough mixing of the air streams.

2.11 TERMINAL UNITS

2.11.1 Variable Air Volume (VAV)

- a. Provide VAV terminal units that are the type, size, and capacity shown, mounted in the ceiling or wall cavity, plus units that are suitable for single duct system applications. Provide actuators and controls as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. For each VAV terminal unit, provide a temperature sensor in the unit discharge ductwork.
- b. Provide unit enclosures that are constructed of galvanized steel not lighter than 22 gauge or aluminum sheet not lighter than 18 gauge. Provide single or multiple discharge outlets as required. Units with

flow limiters are not acceptable. Provide unit air volume that is factory preset and readily field adjustable without special tools. Provide reheat coils as indicated.

- c. Attach a flow chart to each unit. Base acoustic performance of the terminal units upon units tested according to AHRI 880 I-P with the calculations prepared in accordance with AHRI 885. Provide sound power level as indicated. Show discharge sound power for minimum and 1-1/2 inches water gauge inlet static pressure. Provide acoustical lining according to NFPA 90A.

2.11.1.1 Variable Volume, Single Duct Terminal Units

Provide variable volume, single duct, terminal units with a calibrated air volume sensing device, air valve or damper, actuator, and accessory relays. Provide units that control air volume to within plus or minus 5 percent of each air set point volume as determined by the thermostat with variations in inlet pressures from 3/4 to 6 inch water gauge. Provide units with an internal resistance not exceeding 0.4 inch water gauge at maximum flow range. Provide external differential pressure taps separate from the control pressure taps for air flow measurement with a 0 to 1 inch water gauge range.

2.11.1.2 Variable Volume, Single Duct, Fan-Powered Terminal Units

Provide variable volume, single duct, fan-powered terminal units with a calibrated air volume sensing device, air valve or damper, actuator, fan and motor, and accessory relays. Provide units that control primary air volume to within plus or minus 5 percent of each air set point as determined by the thermostat with variations in inlet pressure from 3/4 to 6 inch water gauge. Provide unit fan that is centrifugal, direct-driven, double-inlet type with forward curved blades. Provide either single speed with speed controller or three-speed, permanently lubricated, permanent split-capacitor type fan motor. Isolate fan/motor assembly from the casing to minimize vibration transmission. Provide factory furnished fan control that is wired into the unit control system. Provide a factory-mounted pressure switch to operate the unit fan whenever pressure exists at the unit primary air inlet or when the control system fan operates.

2.11.1.3 Series Fan Powered Variable Air Volume (VAV) Terminals

Provide units factory assembled, designed, tested, rated in accordance with AHRI 880 I-P, that are AHRI certified, listed in the AHRI DCAACP and that produce a supply air discharge mix by modulation of conditioned primary air and recirculating of return air. Provide units that include casing, centrifugal fan and motor, primary VAV damper or valve, electronic volume regulator, discharge air damper, primary air inlet cone with high and low pressure flow sensors, recirculating air filter frames, filter, and electrical disconnect. Provide hot water heating coils integral to the terminal, or provide insulated hot water coil section attached to the discharge of the terminal.

2.11.1.3.1 Casing

Provide removable full bottom access panels for servicing internal components without disturbing duct connections. Insulate inside of casing with manufacturer's standard insulation. Provide units that have recirculating air inlet equipped with filter frame, round primary damper or valve, and unit mounting brackets.

2.11.1.3.2 Fans and Motors

Provide centrifugal, forward curved, multiblade, fan wheels with direct-drive motors. Provide motors that are the high efficiency permanent-split capacitor type with thermal overload protection, permanently lubricated bearings, and have three speeds or are equipped with solid state speed controllers. Provide isolation between fan motor assembly and unit casing. Provide fan and motor that is removable through casing access panel.

2.11.1.3.3 Flow Sensor

Provide ring or cross type sensor with minimum of two pickup points which average the velocity across the inlet. Obtain flow measurement within plus or minus 5 percent of rated airflow with 1.5 diameters of straight duct upstream of unit and inlet static variation of 0.5 to 5.0 inches water gauge. Supply flow measuring taps and calibration flowchart with each unit for field balancing airflows.

2.11.1.3.4 Primary VAV Damper or Valve

Provide galvanized steel damper blade that closes against gasket inside unit. Connect damper to operating shaft with a positive mechanical connection. Provide nylon bearing for damper shaft. Cylindrical die cast aluminum valve inlet tapered to fit round flexible ducts with integral flow diffuser and beveled self-centering disc. Provide damper or valve leakage at shutoff that does not exceed 2 percent of capacity at 1 inch water gauge pressure.

2.11.1.3.5 Regulator

Provide electronic volume regulator. Electronic controls contained in NEMA ICS 6, Type 1 enclosure sealed from airflow. Provide unit with controls mounted on side or on air valve. System powered regulators are not permitted. Provide volume regulator that resets primary air volume as determined by thermostat, within upstream static pressure variation noted in paragraph titled "Flow Sensor." Volume regulators shall be field adjustable, factory set and calibrated to indicated maximum and minimum primary airflows, direct acting and normally open.

2.11.1.3.6 Electrical

Provide unit that incorporates single point electrical connection with electrical disconnect. Electrical components shall be UL or ETL listed, installed in accordance with NFPA 70 and mounted in control box. Units UL or ETL listed as an assembly do not require airflow switch interlock with electric heating coil, when factory assembled.

2.11.1.3.7 Filters

Provide UL listed throwaway one inch thick fiberglass filters, standard dust-holding capacity.

2.12 FACTORY PAINTING

Factory paint new equipment, which are not of galvanized construction. Paint with a corrosion resisting paint finish according to ASTM A123/A123M or ASTM A924/A924M. Clean, phosphatize and coat internal and external

ferrous metal surfaces with a paint finish which has been tested according to ASTM B117, ASTM D1654, and ASTM D3359. Submit evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors. Provide rating of failure at the scribe mark that is not less than 6, average creepage not greater than 1/8 inch. Provide rating of the inscribed area that is not less than 10, no failure. On units constructed of galvanized steel that have been welded, provide a final shop docket of zinc-rich protective paint on exterior surfaces of welds or welds that have burned through from the interior according to ASTM D520 Type I.

Factory painting that has been damaged prior to acceptance by the Contracting Officer shall be field painted in compliance with the requirements of paragraph FIELD PAINTING OF MECHANICAL EQUIPMENT.

2.13 SUPPLEMENTAL COMPONENTS/SERVICES

2.13.1 Chilled, Condenser, or Dual Service Water Piping

The requirements for chilled, condenser, or dual service water piping and accessories are specified in Section 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS

2.13.2 Condensate Drain Lines

Provide and install condensate drainage for each item of equipment that generates condensate in accordance with Section 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS except as modified herein.

2.13.3 Insulation

The requirements for shop and field applied insulation are specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.13.4 Controls

The requirements for controls are specified in Section 23 09 23.13 20 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC.

2.14 Hydrogen and Argon Piping

2.14.1 Design Criteria

Hydrogen and argon piping systems should be designed in accordance with the American Society of Mechanical Engineers (ASME) B31.12, Hydrogen Piping and Pipelines, other applicable codes and regulations, and the special requirements for hydrogen service. Single wall piping is used for gaseous hydrogen service.

Piping systems shall be installed to take into consideration the following:

- a. fully depressurize the system for installation (for example, to avoid pressure trapped behind check valves);
- b. purge the hydrogen system with an inert gas before starting installation and with hydrogen after installation.

Piping, tubing, fittings, valves, accessory equipment, gaskets, and thread sealants shall be suitable for hydrogen service at the pressures and

temperatures encountered and shall maintain their integrity under elevated temperatures during fire conditions. Selection of piping joints shall consider the potential for leaks, mechanical strength, material, and fire safety acceptability. The piping and accessory equipment shall be suitably cleaned for the level of service for which the hydrogen and argon is intended.

2.14.2 Piping Materials

Material specifications and thickness requirements for piping and tubing shall conform to ASME B31.12, NFPA 55, and International Fuel Gas Code. Piping, tubing, valves, and fittings for operating temperatures less than -20 °F shall be fabricated from materials listed in ASME B31.12 for the operating temperature or shall meet impact test requirements when tested at the minimum operating temperature the system is subjected to when in service.

Provide austenitic Type 316/316L annealed stainless steels meeting the temperature limits of ASME B31.12 for gaseous hydrogen product piping, tubing, valves, and fittings. Piping, tubing, valves, and fittings made of gray, ductile, or malleable cast iron shall not be used in hydrogen service.

Mechanical fittings such as cone-and-thread; O-ring seal; face seal; compression fittings; threaded, proprietary; and special joints may be used within the guidelines and limitation of ASME B31.12. Usage of a particular fitting shall be in conformance with the fittings manufacturer's recommendations. All fittings, valves, and associated appurtenances shall be rated for 300 pounds pressure.

2.14.3 Joints

Aboveground joints shall be threaded, brazed, or made with a suitable mechanical fitting. Soft solder joints are not permitted. All leaks that can be detected by an approved leak detection method shall be repaired as soon as possible. Threaded joints shall be seal-welded or backbrazed. Brazed connections shall use a brazing alloy with a melting point greater than 1000 °F and shall be safeguarded for fire protection in accordance with ASME B31.12, Appendix G.

Underground joints shall be welded construction with no valves, mechanical joints, or connections installed underground. Underground piping shall be buried to a depth in accordance with state and local codes for protection from frost, surface loads, and shifting due to unstable soil. A protective casing shall be provided for pipe routed underground. The casing shall be open at both ends.

PART 3 EXECUTION

3.1 CONSTRUCTION-RELATED SUSTAINABILITY CRITERIA

Provide documentation showing that after construction ends, and prior to occupancy, new filters were installed.

3.2 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.3 INSTALLATION

- a. Install materials and equipment in accordance with the requirements of the contract drawings and approved manufacturer's installation instructions. Accomplish installation by workers skilled in this type of work. Perform installation so that there is no degradation of the designed fire ratings of walls, partitions, ceilings, and floors.
- b. No installation is permitted to block or otherwise impede access to any existing machine or system. Install all hinged doors to swing open a minimum of 120 degrees. Provide an area in front of all access doors that clears a minimum of 3 feet. In front of all access doors to electrical circuits, clear the area the minimum distance to energized circuits as specified in OSHA Standards, part 1910.333 (Electrical-Safety Related work practices) and an additional 3 feet.
- c. Except as otherwise indicated, install emergency switches and alarms in conspicuous locations. Mount all indicators, to include gauges, meters, and alarms in order to be easily visible by people in the area.

3.3.1 Condensate Drain Lines

Provide water seals in the condensate drain from all units. Provide a depth of each seal of 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Provide water seals that are constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Provide pipe cap or plug cleanouts where indicated. Connect drains indicated to connect to the sanitary waste system using an indirect waste fitting. Insulate air conditioner drain lines as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.3.2 Equipment and Installation

Provide frames and supports for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Floor mount or ceiling hang air handling units as indicated. Anchor and fasten as detailed. Set floor-mounted equipment on not less than 6 inch concrete pads or curbs doweled in place unless otherwise indicated. Make concrete foundations heavy enough to minimize the intensity of the vibrations transmitted to the piping, duct work and the surrounding structure, as recommended in writing by the equipment manufacturer. In lieu of a concrete pad foundation, build a concrete pedestal block with isolators placed between the pedestal block and the floor. Make the concrete foundation or concrete pedestal block a mass not less than three times the weight of the components to be supported. Provide the lines connected to the pump mounted on pedestal blocks with flexible connectors. Submit foundation drawings as specified in paragraph DETAIL DRAWINGS.

3.3.3 Access Panels

Install access panels for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance of sufficient size, and locate them so that the concealed items are easily serviced and maintained or completely removed and replaced.

3.3.4 Flexible Duct

Install pre-insulated flexible duct in accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Provide hangers, when required to suspend the duct, of the type recommended by the duct manufacturer and set at the intervals recommended.

3.3.5 Metal Ductwork

Install according to SMACNA 1966 unless otherwise indicated. Install duct supports for sheet metal ductwork according to SMACNA 1966, unless otherwise specified. Do not use friction beam clamps indicated in SMACNA 1966. Anchor risers on high velocity ducts in the center of the vertical run to allow ends of riser to move due to thermal expansion. Erect supports on the risers that allow free vertical movement of the duct. Attach supports only to structural framing members and concrete slabs. Do not anchor supports to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, provide suitable intermediate metal framing. Where C-clamps are used, provide retainer clips.

3.3.6 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, perform temporary dust control protection. Protect the distribution system (supply and return) with temporary seal-offs at all inlets and outlets at the end of each day's work. Keep temporary protection in place until system is ready for startup.

3.3.7 Insulation

Provide thickness and application of insulation materials for ductwork, piping, and equipment according to Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.3.8 Duct Test Holes

Provide holes with closures or threaded holes with plugs in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Plug insulated duct at the duct surface, patched over with insulation and then marked to indicate location of test hole if needed for future use.

3.3.9 Power Roof Ventilator Mounting

Provide foamed 1/2 inch thick, closed-cell, flexible elastomer insulation to cover width of roof curb mounting flange. Where wood nailers are used, predrill holes for fasteners.

3.3.10 Power Transmission Components Adjustment

Test V-belts and sheaves for proper alignment and tension prior to operation and after 72 hours of operation at final speed. Uniformly load belts on drive side to prevent bouncing. Make alignment of direct driven couplings to within 50 percent of manufacturer's maximum allowable range of misalignment.

3.4 EQUIPMENT PADS

Provide equipment pads to the dimensions shown or, if not shown, to conform to the shape of each piece of equipment served with a minimum 3-inch margin around the equipment and supports. Allow equipment bases and foundations, when constructed of concrete or grout, to cure a minimum of 14 calendar days before being loaded.

3.5 CUTTING AND PATCHING

Install work in such a manner and at such time that a minimum of cutting and patching of the building structure is required. Make holes in exposed locations, in or through existing floors, by drilling and smooth by sanding. Use of a jackhammer is permitted only where specifically approved. Make holes through masonry walls to accommodate sleeves with an iron pipe masonry core saw.

3.6 CLEANING

Thoroughly clean surfaces of piping and equipment that have become covered with dirt, plaster, or other material during handling and construction before such surfaces are prepared for final finish painting or are enclosed within the building structure. Before final acceptance, clean mechanical equipment, including piping, ducting, and fixtures, and free from dirt, grease, and finger marks. When the work area is in an occupied space such as office, laboratory or warehouse protect all furniture and equipment from dirt and debris. Incorporate housekeeping for field construction work which leaves all furniture and equipment in the affected area free of construction generated dust and debris; and, all floor surfaces vacuum-swept clean.

3.7 PENETRATIONS

Provide sleeves and prepared openings for duct mains, branches, and other penetrating items, and install during the construction of the surface to be penetrated. Cut sleeves flush with each surface. Place sleeves for round duct 15 inches and smaller. Build framed, prepared openings for round duct larger than 15 inches and square, rectangular or oval ducts. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Provide one inch clearance between penetrating and penetrated surfaces except at grilles, registers, and diffusers. Pack spaces between sleeve or opening and duct or duct insulation with mineral fiber conforming with ASTM C553, Type 1, Class B-2.

3.7.1 Sleeves

Fabricate sleeves, except as otherwise specified or indicated, from 20 gauge thick mill galvanized sheet metal. Where sleeves are installed in bearing walls or partitions, provide black steel pipe conforming with ASTM A53/A53M, Schedule 20.

3.7.2 Framed Prepared Openings

Fabricate framed prepared openings from 20 gauge galvanized steel, unless otherwise indicated.

3.7.3 Insulation

Provide duct insulation in accordance with Section 23 07 00 THERMAL

INSULATION FOR MECHANICAL SYSTEMS continuous through sleeves and prepared openings except firewall penetrations. Terminate duct insulation at fire dampers and flexible connections. For duct handling air at or below 60 degrees F, provide insulation continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air.

3.7.4 Closure Collars

Provide closure collars of a minimum 4 inches wide, unless otherwise indicated, for exposed ducts and items on each side of penetrated surface, except where equipment is installed. Install collar tight against the surface and fit snugly around the duct or insulation. Grind sharp edges smooth to prevent damage to penetrating surface. Fabricate collars for round ducts 15 inches in diameter or less from 20 gauge galvanized steel. Fabricate collars for square and rectangular ducts, or round ducts with minimum dimension over 15 inches from 18 gauge galvanized steel. Fabricate collars for square and rectangular ducts with a maximum side of 15 inches or less from 20 gauge galvanized steel. Install collars with fasteners a maximum of 6 inches on center. Attach to collars a minimum of 4 fasteners where the opening is 12 inches in diameter or less, and a minimum of 8 fasteners where the opening is 20 inches in diameter or less.

3.7.5 Firestopping

Where ducts pass through fire-rated walls, fire partitions, and fire rated chase walls, seal the penetration with fire stopping materials.

3.8 FIELD PAINTING OF MECHANICAL EQUIPMENT

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal on metal surfaces subject to temperatures in excess of 120 degrees F. Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Provide aluminum or light gray finish coat.

3.8.1 Temperatures less than 120 degrees F

Immediately after cleaning, apply one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat to metal surfaces subject to temperatures less than 120 degrees F.

3.8.2 Temperatures between 120 and 400 degrees F

Apply two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of two mils to metal surfaces subject to temperatures between 120 and 400 degrees F.

3.9 IDENTIFICATION SYSTEMS

Provide identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and item number on all valves and dampers. Provide tags that are 1-3/8 inch minimum diameter with stamped or engraved markings. Make indentations black for reading

clarity. Attach tags to valves with No. 12 AWG 0.0808-inch diameter corrosion-resistant steel wire, copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.10 TESTING, ADJUSTING, AND BALANCING

The requirements for testing, adjusting, and balancing are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC. Begin testing, adjusting, and balancing only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

3.11 PERFORMANCE TESTS

Refer to PERFORMANCE VERIFICATION TESTING (PVT) in specification Section 23 09 23.13 20 for required testing.

Submit test reports for the performance tests in booklet form, upon completion of testing. Document phases of tests performed including initial test summary, repairs/adjustments made, and final test results in the reports.

3.12 CLEANING AND ADJUSTING

Provide a temporary bypass for water coils to prevent flushing water from passing through coils. Inside of all units thoroughly clean ducts, plenums, and casing of debris and blow free of small particles of rubbish and dust and then vacuum clean before installing outlet faces. Wipe equipment clean, with no traces of oil, dust, dirt, or paint spots. Provide temporary filters prior to startup of all fans that are operated during construction, and install new filters after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. Maintain system in this clean condition until final acceptance. Properly lubricate bearings with oil or grease as recommended by the manufacturer. Tighten belts to proper tension. Adjust control valves and other miscellaneous equipment requiring adjustment to setting indicated or directed. Adjust fans to the speed indicated by the manufacturer to meet specified conditions. Maintain all equipment installed under the contract until close out documentation is received, the project is completed and the building has been documented as beneficially occupied.

3.13 OPERATION AND MAINTENANCE

3.13.1 Operation and Maintenance Manuals

Submit six manuals at least 2 weeks prior to field training. Submit data complying with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA. Submit Data Package 3 for the items/units listed under SD-10 Operation and Maintenance Data

3.13.2 Operation And Maintenance Training

Conduct a training course for the members of the operating staff as designated by the Contracting Officer. Make the training period consist of a total of 16 hours of normal working time and start it after all work specified herein is functionally completed and the Performance Tests have been approved. Conduct field instruction that covers all of the items contained in the Operation and Maintenance Manuals as well as

demonstrations of routine maintenance operations. Submit the proposed On-site Training schedule concurrently with the Operation and Maintenance Manuals and at least 14 days prior to conducting the training course.

3.14 HYDROGEN AND ARGON PIPING INSTALLATION

3.14.1 General

All piping systems shall be installed in accordance with ASME B31.12, NFPA 55, International Fuel Gas Code, and local, state, and national codes. When installing pipe anchors and supports, consideration shall be given to thermal expansion and contraction of the piping.

3.14.2 Underground Installation

Underground hydrogen piping shall be protected against corrosion. Piping shall be installed in a containment conduit with a vent pipe terminated with a weatherproof vent cap.

Because of the leak potential, all underground hydrogen and argon piping shall be welded construction with no valves, mechanical joints, or connections installed underground. Underground piping shall be buried to a depth in accordance with state and local codes for protection from frost, surface loads, and shifting due to unstable soil. A protective casing shall be provided for pipe routed under railroad tracks and may be required by local codes under roadways or wherever the piping can be subject to physical damage. The casing shall be open at both ends or adequately vented.

3.14.3 System Startup

3.14.3.1 General

Prior to acceptance and initial operation, all piping installations shall be inspected and pressure tested to determine that the material, design fabrication, and installation practices comply with ASME B31.12, NFPA 55, and International Fuel Gas Code.

3.14.3.2 Testing

Before initial operation and after maintenance, the piping system shall be tested to show structural integrity and leak tightness in accordance with the applicable sections of ASME B31.12. The piping may be hydrostatically or pneumatically tested. Pneumatic testing with a mixture of at least 10% helium in an inert gas or 5% to 10% hydrogen in an inert gas. Leak detection on hydrogen systems requires a small molecule gas to be effective. ASME B31.12 contains a guide for the preparation of the required test records. Submit pressure test reports to Government for approval.

3.14.3.3 Purging

Systems shall be purged with an inert gas to eliminate oxygen/air before hydrogen is admitted. Residual oxygen shall be reduced to less than 1%. Purging can be accomplished by sweep purging, evacuation, or repeated pressurizing and venting cycles. Vent and purge connections shall be provided to facilitate purging of the system.

After purging, the inert gas shall be displaced with hydrogen to reduce the inert gas impurities to acceptable levels. A testing and purging procedure shall be prepared for each installation to ensure that all parts are

completely and safely purged and tested and that personnel are protected against asphyxiation hazards associated with inert gases.

-- End of Section --

SECTION 23 03 00.00 20

BASIC MECHANICAL MATERIALS AND METHODS

08/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B117 (2016) Standard Practice for Operating Salt Spray (Fog) Apparatus

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2 (2017; Errata 1-2 2017; INT 1 2017) National Electrical Safety Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1 (2016; SUPP 2016) Motors and Generators

NEMA MG 10 (2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors

NEMA MG 11 (1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code

1.2 RELATED REQUIREMENTS

This section applies to all sections of Divisions: 21, FIRE SUPPRESSION; 22, PLUMBING; and 23, HEATING, VENTILATING, AND AIR CONDITIONING of this project specification, unless specified otherwise in the individual section.

1.3 QUALITY ASSURANCE

1.3.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Standard products must have been in satisfactory commercial or industrial use for 2 years prior to bid

opening. The 2-year use must include applications of equipment and materials under similar circumstances and of similar size. The product must have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.3.2 Alternative Qualifications

Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.3.3 Service Support

The equipment items must be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These service organizations must be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.3.4 Manufacturer's Nameplate

For each item of equipment, provide a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.3.5 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.3.5.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions must be considered mandatory, the word "should" is interpreted as "must." Reference to the "code official" must be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" must be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" must be interpreted to mean the "lessor." References to the "permit holder" must be interpreted to mean the "Contractor."

1.3.5.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, must be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.4 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.5 ELECTRICAL REQUIREMENTS

Furnish motors, controllers, disconnects and contactors with their respective pieces of equipment. Motors, controllers, disconnects and contactors must conform to and have electrical connections provided under Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Furnish internal wiring for components of packaged equipment as an integral part of the equipment. Extended voltage range motors will not be permitted. Controllers and contactors shall have a maximum of 120 volt control circuits, and must have auxiliary contacts for use with the controls furnished. When motors and equipment furnished are larger than sizes indicated, the cost of additional electrical service and related work must be included under the section that specified that motor or equipment. Power wiring and conduit for field installed equipment must be provided under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.6 ELECTRICAL INSTALLATION REQUIREMENTS

Electrical installations must conform to IEEE C2, NFPA 70, and requirements specified herein.

1.6.1 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters (except starters/controllers which are indicated as part of a motor control center), control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors are not to be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, the motor control equipment forming a part of motor control centers, and the electrical power circuits must be provided under Division 26, except internal wiring for components of package equipment must be provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.6.2 Modifications to Existing Systems

Where existing mechanical systems and motor-operated equipment require modifications, provide electrical components under Division 26.

1.6.3 High Efficiency Motors

1.6.3.1 High Efficiency Single-Phase Motors

Unless otherwise specified, single-phase fractional-horsepower alternating-current motors must be high efficiency types corresponding to the applications listed in NEMA MG 11.

1.6.3.2 High Efficiency Polyphase Motors

Unless otherwise specified, polyphase motors must be selected based on high efficiency characteristics relative to the applications as listed in NEMA MG 10. Additionally, polyphase squirrel-cage medium induction motors with continuous ratings must meet or exceed energy efficient ratings in accordance with Table 12-6C of NEMA MG 1.

1.6.4 Three-Phase Motor Protection

Provide controllers for motors rated one 1 horsepower and larger with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

1.7 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors must be thoroughly familiar with all parts of the installation and must be trained in operating theory as well as practical operation and maintenance work.

Instruction must be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished must be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.8 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 PAINTING OF NEW EQUIPMENT

New equipment painting must be factory applied or shop applied, and must be as specified herein, and provided under each individual section.

3.1.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject to certification that the factory painting system applied will withstand 125

hours in a salt-spray fog test, except that equipment located outdoors must withstand 500 hours in a salt-spray fog test. Salt-spray fog test must be in accordance with ASTM B117, and for that test the acceptance criteria must be as follows: immediately after completion of the test, the paint must show no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen must show no signs of rust creepage beyond 0.125 inch on either side of the scratch mark.

The film thickness of the factory painting system applied on the equipment must not be less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, the factory painting system must be designed for the temperature service.

3.1.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except metal surfaces subject to temperatures in excess of 120 degrees F must be cleaned to bare metal.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Color of finish coat must be aluminum or light gray.

- a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F must receive one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of 1 mil; and two coats of enamel applied to a minimum dry film thickness of 1 mil per coat.
- b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F must receive two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.
- c. Temperatures Greater Than 400 Degrees F: Metal surfaces subject to temperatures greater than 400 degrees F must receive two coats of 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of 2 mils.

-- End of Section --

SECTION 23 05 15

COMMON PIPING FOR HVAC

02/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325 (2017) Steel Construction Manual

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M (2011; Amendment 2012) Specification for Filler Metals for Brazing and Braze Welding

AWS WHB-2.9 (2004) Welding Handbook; Volume 2, Welding Processes, Part 1

ASME INTERNATIONAL (ASME)

ASME A112.19.2/CSA B45.1 (2013) Standard for Vitreous China Plumbing Fixtures and Hydraulic Requirements for Water Closets and Urinals

ASME B16.1 (2015) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

ASME B16.22 (2013) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

ASME B16.25 (2017) Buttwelding Ends

ASME B16.3 (2011) Malleable Iron Threaded Fittings, Classes 150 and 300

ASME B16.39 (2014) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300

ASME B16.5 (2017) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard

ASME B16.9 (2012) Standard for Factory-Made Wrought Steel Buttwelding Fittings

ASME B31.3 (2016) Process Piping

ASME B40.100 (2013) Pressure Gauges and Gauge Attachments

ASME BPVC SEC IX (2010) BPVC Section IX-Welding and Brazing

Qualifications

ASTM INTERNATIONAL (ASTM)

ASTM A106/A106M	(2014) Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
ASTM A126	(2004; R 2014) Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
ASTM A197/A197M	(2000; R 2015) Standard Specification for Cupola Malleable Iron
ASTM A234/A234M	(2017) Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
ASTM A278/A278M	(2015) Standard Specification for Gray Iron Castings for Pressure-Containing Parts for Temperatures Up to 650 degrees F (350 degrees C)
ASTM A307	(2014; E 2017) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A312/A312M	(2017) Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
ASTM A53/A53M	(2018) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A563	(2015) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A6/A6M	(2017a) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM B117	(2016) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B370	(2012) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B749	(2014) Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products
ASTM B88	(2016) Standard Specification for Seamless Copper Water Tube

ASTM C109/C109M	(2016a) Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or (50-mm) Cube Specimens)
ASTM C404	(2011; R 2017) Standard Specification for Aggregates for Masonry Grout
ASTM C476	(2016) Standard Specification for Grout for Masonry
ASTM C553	(2013) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C67	(2017) Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM D2308	(2007; R 2013) Standard Specification for Thermoplastic Polyethylene Jacket for Electrical Wire and Cable
ASTM E1	(2014) Standard Specification for ASTM Liquid-in-Glass Thermometers
ASTM E814	(2013a; R 2017) Standard Test Method for Fire Tests of Penetration Firestop Systems
ASTM E84	(2018) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F104	(2011) Standard Classification System for Nonmetallic Gasket Materials
ASTM F2389	(2017a) Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 515	(2017) Standard for the Testing, Design, Installation, and Maintenance of Electrical Resistance Heat Tracing for Industrial Applications
IEEE C2	(2017; Errata 1-2 2017; INT 1 2017) National Electrical Safety Code

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-125	(2010) Gray Iron and Ductile Iron In-Line, Spring-Loaded, Center-Guided Check Valves
MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and

Supports - Materials, Design and
Manufacture, Selection, Application, and
Installation

MSS SP-67 (2017; Errata 1 2017) Butterfly Valves
MSS SP-70 (2011) Gray Iron Gate Valves, Flanged and
Threaded Ends
MSS SP-72 (2010a) Ball Valves with Flanged or
Butt-Welding Ends for General Service
MSS SP-80 (2013) Bronze Gate, Globe, Angle and Check
Valves

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1 (2016; SUPP 2016) Motors and Generators
NEMA MG 10 (2017) Energy Management Guide for
Selection and Use of Fixed Frequency
Medium AC Squirrel-Cage Polyphase
Induction Motors
NEMA MG 11 (1977; R 2012) Energy Management Guide for
Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2;
TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6;
TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10;
TIA 17-11; TIA 17-12; TIA 17-13; TIA
17-14; TIA 17-15; TIA 17-16; TIA 17-17)
National Electrical Code

NSF INTERNATIONAL (NSF)

NSF/ANSI 14 (2017b) Plastics Piping System Components
and Related Materials

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-C-18480 (1982; Rev B; Notice 2 2009) Coating
Compound, Bituminous, Solvent, Coal-Tar
Base

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1922 (Rev A; Notice 3) Shield, Expansion
(Caulking Anchors, Single Lead)
CID A-A-1923 (Rev A; Notice 3) Shield, Expansion (Lag,
Machine and Externally Threaded Wedge Bolt
Anchors)
CID A-A-1924 (Rev A; Notice 3) Shield, Expansion (Self
Drilling Tubular Expansion Shell Bolt
Anchors)

CID A-A-1925 (Rev A; Notice 3) Shield Expansion (Nail Anchors)

CID A-A-55614 (Basic; Notice 2) Shield, Expansion (Non-Drilling Expansion Anchors)

CID A-A-55615 (Basic; Notice 3) Shield, Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)

UNDERWRITERS LABORATORIES (UL)

UL 1479 (2015) Fire Tests of Through-Penetration Firestops

1.2 GENERAL REQUIREMENTS

Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS applies to work specified in this section

Submit Records of Existing Conditions consisting of the results of Contractor's survey of work area conditions and features of existing structures and facilities within and adjacent to the jobsite. Commencement of work constitutes acceptance of the existing conditions.

Include with Equipment Foundation Data for piping systems all plan dimensions of foundations and relative elevations, equipment weight and operating loads, horizontal and vertical loads, horizontal and vertical clearances for installation, and size and location of anchor bolts.

Submit Fabrication Drawings for pipes, valves and specialties consisting of fabrication and assembly details to be performed in the factory.

Submit Material, Equipment, and Fixture Lists for pipes, valves and specialties including manufacturer's style or catalog numbers, specification and drawing reference numbers, warranty information, and fabrication site information. Provide a complete list of construction equipment to be used.

Submit Manufacturer's Standard Color Charts for pipes, valves and specialties showing the manufacturer's recommended color and finish selections.

Include with Listing of Product Installations for piping systems identification of at least 5 units, similar to those proposed for use, that have been in successful service for a minimum period of 5 years. Include in the list purchaser, address of installation, service organization, and date of installation.

Submit Record Drawings for pipes, valves and accessories providing current factual information including deviations and amendments to the drawings, and concealed and visible changes in the work.

Submit Connection Diagrams for pipes, valves and specialties indicating the relations and connections of devices and apparatus by showing the general physical layout of all controls, the interconnection of one system (or portion of system) with another, and internal tubing, wiring, and other devices.

Submit Coordination Drawings for pipes, valves and specialties showing coordination of work between different trades and with the structural and architectural elements of work. Detail all drawings sufficiently to show overall dimensions of related items, clearances, and relative locations of work in allotted spaces. Indicate on drawings where conflicts or clearance problems exist between various trades.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Material, Equipment, and Fixture Lists

SD-02 Shop Drawings

Record Drawings

Connection Diagrams

Coordination Drawings

Fabrication Drawings

Installation Drawings

SD-03 Product Data

Pipe and Fittings

Piping Specialties

Valves

Miscellaneous Materials

Supporting Elements

Equipment Foundation Data

SD-04 Samples

Manufacturer's Standard Color Charts

SD-05 Design Data

Pipe and Fittings

Piping Specialties

Valves

SD-06 Test Reports

Hydrostatic Tests

Air Tests

Valve-Operating Tests

Drainage Tests

Non-Destructive Electric Tests

System Operation Tests

SD-07 Certificates

Record of Satisfactory Field Operation

List of Qualified Permanent Service Organizations

Listing of Product Installations

Records of Existing Conditions

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

1.4 QUALITY ASSURANCE

1.4.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Provide standard products in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use includes applications of equipment and materials under similar circumstances and of similar size. Ensure the product has been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.4.2 Alternative Qualifications

Products having less than a two-year field service record are acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.4.3 Service Support

Ensure the equipment items are supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. Select service organizations that are reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.4.4 Manufacturer's Nameplate

Provide a nameplate on each item of equipment bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent is not acceptable.

1.4.5 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer.

1.4.5.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions are considered mandatory, the word "should" is interpreted as "shall." Reference to the "code official" is interpreted to mean the "Contracting Officer." For Navy owned property, interpret references to the "owner" to mean the "Contracting Officer." For leased facilities, references to the "owner" is interpreted to mean the "lessor." References to the "permit holder" are interpreted to mean the "Contractor."

1.4.5.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, are applied as appropriate by the Contracting Officer and as authorized by his administrative cognizance and the FAR.

1.5 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.6 ELECTRICAL REQUIREMENTS

Furnish motors, controllers, disconnects and contactors with their respective pieces of equipment. Ensure motors, controllers, disconnects and contactors conform to and have electrical connections provided under Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Furnish internal wiring for components of packaged equipment as an integral part of the equipment. Extended voltage range motors is not permitted. Provide controllers and contactors with a maximum of 120 volt control circuits, and auxiliary contacts for use with the controls furnished. When motors and equipment furnished are larger than sizes indicated, include the cost of additional electrical service and related work under the section that specified that motor or equipment. Provide power wiring and conduit for field installed equipment under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.7 ELECTRICAL INSTALLATION REQUIREMENTS

Ensure electrical installations conform to IEEE C2, NFPA 70, and requirements specified herein.

1.7.1 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters (except starters/controllers which are indicated as part of a motor control center), control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors are not permitted. Provide under Division 26, the interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, the motor control equipment forming a part of motor control centers, and the electrical power circuits, except internal wiring for components of package equipment is provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.7.2 Modifications to Existing Systems

Where existing mechanical systems and motor-operated equipment require modifications, provide electrical components under Division 26.

1.7.3 High Efficiency Motors

1.7.3.1 High Efficiency Single-Phase Motors

Unless otherwise specified, provide high efficiency single-phase fractional-horsepower alternating-current motors corresponding to the applications listed in NEMA MG 11.

1.7.3.2 High Efficiency Polyphase Motors

Unless otherwise specified, select polyphase motors based on high efficiency characteristics relative to the applications as listed in NEMA MG 10. Additionally, ensure polyphase squirrel-cage medium induction motors with continuous ratings meet or exceed energy efficient ratings in accordance with Table 12-6C of NEMA MG 1.

1.7.4 Three-Phase Motor Protection

Provide controllers for motors rated one one horsepower and larger with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

1.8 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Provide instructors thoroughly familiar with all parts of the installation and trained in operating theory as well as practical operation and maintenance work.

Give instruction during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction

furnished is as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.9 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 ELECTRICAL HEAT TRACING

Provide heat trace systems for pipes, valves, and fittings that are in accordance with IEEE 515 and be UL listed. System include all necessary components, including heaters and controls to prevent freezing.

Provide self-regulating heaters consisting of two 16 AWG tinned-copper bus wires embedded in parallel in a self-regulating polymer core that varies its power output to respond to temperature along its length. Ensure heater is able to be crossed over itself without overheating. Obtain approval before used directly on plastic pipe. Cover heater with a radiation cross-linked modified polyolefin dielectric jacket in accordance with ASTM D2308.

Provide heater with self-regulating factor of at least 90 percent, in order to provide energy conservation and to prevent overheating.

Operate heater on line voltages of 120 volts without the use of transformers.

Size Heater according to the following table:

Pipe Size

(Inch, Diameter)	Minus 10 degrees F	Minus 20 degrees F
3 inches or less	5 watts per foot (wpcf)	5 wpcf
4 inch	5 wpcf	8 wpcf
6 inch	8 wpcf	8 wpcf
8 inch	2 strips/5 wpcf	2 strips/8 wpcf
12 inch	2 strips/8 wpcf	2 strips/8 wpcf

Control systems by an ambient sensing thermostat set at 40 degrees F either directly or through an appropriate contactor.

2.2 PIPE AND FITTINGS

Submit equipment and performance data for pipe and fittings consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis. Submit design analysis and calculations consisting of surface resistance, rates of flow, head losses, inlet and outlet design, required radius of bend, and pressure calculations. Also include in data pipe size, shape, and dimensions, as well as temperature ratings, vibration and thrust limitations minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

2.2.1 Type BCS, Black Carbon Steel

Ensure pipe 1/8 through 12 inches is Schedule 40 black carbon steel, conforming to ASTM A53/A53M.

Ensure pipe 1/8 through 10 inches is Schedule 40 seamless or electric-resistance welded black carbon steel, conforming to ASTM A53/A53M, Type E, Grade B (electric-resistance welded). Grade A should be used for permissible field bending, in both cases.

Ensure fittings 2 inches and under are 150-pounds per square inch, gage (psig) working steam pressure (wsp) banded black malleable iron screwed, conforming to ASTM A197/A197M and ASME B16.3.

Ensure unions 2 inches and under are 250 pounds per square inch, wsp female, screwed, black malleable iron with brass-to-iron seat, and ground joint, conforming to ASME B16.39.

Ensure fittings 2-1/2 inches and over are Steel butt weld, conforming to ASTM A234/A234M and ASME B16.9 to match pipe wall thickness.

Ensure flanges 2-1/2 inches and over are 150-pound forged-steel conforming to ASME B16.5, welding neck to match pipe wall thickness.

2.2.2 Type CPR, Copper

2.2.2.1 Type CPR-A, Copper Above Ground

Ensure tubing 2 inches and under is seamless copper tubing, conforming to ASTM B88, Type L (hard-drawn for all horizontal and all exposed vertical lines, annealed for concealed vertical lines).

Ensure fittings 2 inches and under are 150-psig wsp wrought-copper solder joint fittings conforming to ASME B16.22.

Ensure unions 2 inches and under are 150-psig wsp wrought-copper solder joint, conforming to ASME B16.22.

Provide brazing rod with Classification BCuP-5, conforming to AWS A5.8/A5.8M.

2.2.3 Polypropylene Pipe

Pipe is manufactured from a PP-R resin meeting the short-term properties and long-term strength requirements of ASTM F2389. Pipe is made in a three layer extrusion process. Piping contains a fiber layer (faser) to restrict thermal expansion. Pipe complies with the rated pressure requirements of ASTM F 2389. Ensure layers are incorporated in the pipe wall to limit thermal expansion to 2 1/4-inches per 100 F per 100-ft. If the hydronic

system includes ferrous components, an oxygen barrier is required in pipe wall.

Ensure pipe is certified by NSF International as complying with NSF/ANSI 14, and ASTM F2389

Ensure pipe wrap or insulation meets the requirements of ASTM E84. Ensure the system has a Flame Spread Classification of less than 25 and Smoke Development rating of less than 50.

Where pipe is exposed to direct UV light for more than 30 days, provide a Factory applied, UV-resistant coating or alternative UV protection.

2.3 PIPING SPECIALTIES

Submit equipment and performance data for piping specialties consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis. Submit design analysis and calculations consisting of surface resistance, rates of flow, head losses, inlet and outlet design, required radius of bend, and pressure calculations. Also include in data pipe size, shape, and dimensions, as well as temperature ratings, vibration and thrust limitations minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

2.3.1 Air Vents

Provide manual air vents using 3/8-inch globe valves.

2.3.2 Dielectric Connections

Electrically insulate dissimilar pipe metals from each other by couplings, unions, or flanges commercially manufactured for that purpose and rated for the service pressure and temperature.

2.3.3 Flexible Pipe

Construct flexible pipe vibration and pipe-noise eliminators of wire-reinforced, rubber-impregnated cloth and cord materials and be flanged. Back the flanges with ferrous-metal backing rings. Ensure service pressure-rating is a minimum 1.5 times actual service, with surge pressure at 180 degrees F.

Ensure unit pipe lengths, face-to-face, are not less than the following:

<u>INSIDE DIAMETER</u>	<u>UNIT PIPE LENGTH</u>
To 2-1/2 inches, inclusive	12 inches
3 to 4 inches, inclusive	18 inches
5 to 12 inches, inclusive	24 inches
To 3 inches, inclusive	18 inches
4 to 10 inches, inclusive	24 inches
12 inches and larger	36 inches

2.3.4 Flexible Metallic Pipe

Ensure flexible pipe is the bellows-type with wire braid cover and designed, constructed, and rated in accordance with the applicable requirements of ASME B31.3.

Minimum working pressure rating is 50 psi at 300 degrees F.

Ensure minimum burst pressure is four times working pressure at 300 degrees F. Bellows material is AISI Type 316L corrosion-resistant steel. Ensure braid is AISI 300 series corrosion-resistant steel wire.

Ensure welded end connections are Schedule 80 carbon steel pipe, conforming to ASTM A106/A106M, Grade B.

Provide threaded end connections; hex-collared Schedule 40, AISI Type 316L corrosion-resistant steel, conforming to ASTM A312/A312M.

Ensure flanged end connection rating and materials conform to specifications for system primary-pressure rating.

2.3.5 Pressure Gages

Ensure pressure gages conform to ASME B40.100 and to requirements specified herein. Pressure-gage size is 3-1/2 inches nominal diameter. Ensure case is corrosion-resistant steel, conforming to any of the AISI 300 series of ASTM A6/A6M, with an ASM No. 4 standard commercial polish or better. Equip gages with adjustable red marking pointer and damper-screw adjustment in inlet connection. Align service-pressure reading at midpoint of gage range. Ensure all gages are Grade B or better and be equipped with gage isolators.

2.3.6 Sight-Flow Indicators

Construct sight-flow indicators for pressure service on 3-inch ips and smaller of bronze with specially treated single- or double-glass sight windows and have a bronze, nylon, or tetrafluoroethylene rotating flow indicator mounted on an AISI Type 304 corrosion-resistant steel shaft. Body may have screwed or flanged end. Provide pressure- and temperature-rated assembly for the applied service. Flapper flow-type indicators are not acceptable.

2.3.7 Sleeve Couplings

Sleeve couplings for plain-end pipe consist of one steel middle ring, two steel followers, two chloroprene or Buna-N elastomer gaskets, and the necessary steel bolts and nuts.

2.3.8 Thermometers

Ensure thermometers conform to ASTM E1, except for being filled with a red organic liquid. Provide an industrial pattern armored glass thermometer, (well-threaded and seal-welded). Ensure thermometers installed 6 feet or higher above the floor have an adjustable angle body. Ensure scale is not less than 7 inches long and the case face is manufactured from manufacturer's standard polished aluminum or AISI 300 series polished corrosion-resistant steel. Thermometer range is 20-200. Provide thermometers with nonferrous separable wells. Provide lagging extension to accommodate insulation thickness.

2.3.9 Pump Suction Strainers

Provide a cast iron strainer body, rated for not less than 25 psig at 100 degrees F, with flanges conforming to ASME B16.1, Class 125. Strainer construction is such that there is a machined surface joint between body and basket that is normal to the centerline of the basket.

Ensure minimum ratio of open area of each basket to pipe area is 3 to 1. Provide a basket with AISI 300 series corrosion-resistant steel wire mesh with perforated backing.

Ensure mesh is capable of retaining all particles larger than 1,000 micrometer, with a pressure drop across the strainer body of not more than 0.5 psi when the basket is two-thirds dirty at maximum system flow rate. Provide reducing fittings from strainer-flange size to pipe size.

Provide a differential-pressure gage fitted with a two-way brass cock across the strainer.

Provide manual air vent cocks in cap of each strainer.

2.3.10 Line Strainers, Water Service

Install Y-type strainers with removable basket. Ensure strainers in sizes 2-inch ips and smaller have screwed ends; in sizes 2-1/2-inch ips and larger, strainers have flanged ends. Ensure body working-pressure rating exceeds maximum service pressure of installed system by at least 50 percent. Ensure body has cast-in arrows to indicate direction of flow. Ensure all strainer bodies fitted with screwed screen retainers have straight threads and gasketed with nonferrous metal. For strainer bodies 2-1/2-inches and larger, fitted with bolted-on screen retainers, provide offset blowdown holes. Fit all strainers larger than 2-1/2-inches with manufacturer's standard ball-type blowdown valve. Ensure body material is cast bronze conforming to ASTM B62 or cast iron conforming to Class 30 ASTM A278/A278M. Where system material is nonferrous, use nonferrous metal for the metal strainer body material.

Ensure minimum free-hole area of strainer element is equal to not less than 3.4 times the internal area of connecting piping. Strainer screens perforation size is not to exceed 0.045-inch. Ensure strainer screens have finished ends fitted to machined screen chamber surfaces to preclude bypass flow. Strainer element material is AISI Type 304 corrosion-resistant steel.

2.4 VALVES

Submit equipment and performance data for valves consisting of corrosion resistance and life expectancy. Submit design analysis and calculations consisting of rates of flow, head losses, inlet and outlet design, and pressure calculations. Also include in data, pipe dimensions, as well as temperature ratings, vibration and thrust limitations, minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

Polypropylene valves will comply with the performance requirements of ASTM F2389.

2.4.1 Ball and Butterfly Valves

Ensure ball valves conform to MSS SP-72 for Figure 1A, 1 piece body 1B,

vertically split body 1C, top entry 1D, three piece body and are rated for service at not less than 175 psig at 200 degrees F. For valve bodies in sizes 2 inches and smaller, use screwed-end connection-type constructed of Class A copper alloy. For valve bodies in sizes 2-1/2 inches and larger, use flanged-end connection type, constructed of Class D material. Balls and stems of valves 2 inches and smaller are manufacturer's standard with hard chrome plating finish. Balls and stems of valves 2-1/2 inches and larger are manufacturer's standard Class C corrosion-resistant steel alloy with hard chrome plating. Balls of valves 6 inches and larger may be Class D with 900 Brinell hard chrome plating. Ensure valves are suitable for flow from either direction and seal equally tight in either direction. Valves with ball seals held in place by spring washers are not acceptable. Ensure all valves have adjustable packing glands. Seats and seals are fabricated from tetrafluoroethylene.

Ensure butterfly valves conform to MSS SP-67 and are the wafer type for mounting between specified flanges. Ensure valves are rated for 150-psig shutoff and nonshock working pressure. Select bodies of cast ferrous metal conforming to ASTM A126, Class B, and to ASME B16.1 for body wall thickness. Seats and seals are fabricated from resilient elastomer designed for field removal and replacement.

2.4.2 Drain, Vent, and Gage Cocks

Provide T-head drain, vent, and gage cocks, ground key type, with washer and screw, constructed of polished ASTM B62 bronze, and rated 125-psi wsp. Ensure end connections are rated for specified service pressure.

Ensure pump vent cocks, and where spray control is required, are UL umbrella-hood type, constructed of manufacturer's standard polished brass. Ensure cocks are 1/2-inch ips male, end threaded, and rated at not less than 125 psi at 225 degrees F.

2.4.3 Gate Valves (GAV)

Ensure gate valves 2 inches and smaller conform to MSS SP-80. For valves located in tunnels, equipment rooms, factory-assembled equipment, and where indicated use union-ring bonnet, screwed-end type. Make packing of non-asbestos type materials. Use rising stem type valves.

Ensure gate valves 2-1/2 inches and larger, are Type I, (solid wedge disc, tapered seats, steam rated); Class 125 (125-psig steam-working pressure at 353 degrees F saturation); and 200-psig, wog (nonshock), conforming to MSS SP-70 and to requirements specified herein. Select flanged valves, with bronze trim and outside screw and yoke (OS&Y) construction. Make packing of non-asbestos type materials.

2.4.4 Globe and Angle Valves (GLV-ANV)

Ensure globe and angle valves 2 inches and smaller, are 125-pound, 125-psi conforming to MSS SP-80 and to requirements specified herein. For valves located in tunnels, equipment rooms, factory-assembled equipment, and where indicated, use union-ring bonnet, screwed-end type. Ensure disc is free to swivel on the stem in all valve sizes. Composition seating-surface disc construction may be substituted for all metal-disc construction. Make packing of non-asbestos type materials. Ensure disk and packing are suitable for pipe service installed.

Ensure globe and angle valves, 2-1/2 inches and larger, are cast iron with

bronze trim. Ensure valve bodies are cast iron conforming to ASTM A126, Class A, as specified for Class 1 valves under MSS SP-80. Select flanged valves in conformance with ASME B16.1. Valve construction is outside screw and yoke (OS&Y) type. Make packing of non-asbestos type materials.

2.4.5 Standard Check Valves (SCV)

Ensure standard check valves in sizes 2 inches and smaller are 125-psi swing check valves except as otherwise specified. Provide lift checks where indicated. Ensure swing-check pins are nonferrous and suitably hard for the service. Select composition type discs. Ensure the swing-check angle of closure is manufacturer's standard unless a specific angle is needed.

Use cast iron, bronze trim, swing type check valves in sizes 2-1/2 inches and larger. Ensure valve bodies are cast iron, conforming to ASTM A126, Class A and valve ends are flanged in conformance with ASME B16.1. Swing-check pin is AISI Type or approved equal corrosion-resistant steel. Angle of closure is manufacturer's standard unless a specific angle is needed. Ensure valves have bolted and gasketed covers.

Provide check valves with lever-weighted, positive-closure devices and valve ends are mechanical joint or flanged.

2.4.6 Nonslam Check Valves (NSV)

Provide check valves at pump discharges in sizes 2 inches and larger with nonslam or silent-check operation conforming to MSS SP-125. Select a valve disc or plate that closes before line flow can reverse to eliminate slam and water-hammer due to check-valve closure. Ensure valve is Class 125 rated for 200-psi maximum, nonshock pressure at 150 degrees F in sizes to 12 inches. Use valves that are wafer type to fit between flanges conforming to ASME B16.1. Valve body may be cast iron, or equivalent strength ductile iron. Select disks using manufacturer's standard bronze, aluminum bronze, or corrosion-resistant steel. Ensure pins, springs, and miscellaneous trim are manufacturer's standard corrosion-resistant steel. Disk and shaft seals are Buna-N elastomer tetrafluoroethylene.

2.5 MISCELLANEOUS MATERIALS

Submit equipment and performance data for miscellaneous materials consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis.

2.5.1 Bituminous Coating

Ensure the bituminous coating is a solvent cutback, heavy-bodied material to produce not less than a 12-mil dry-film thickness in one coat, and is recommended by the manufacturer to be compatible with factory-applied coating and rubber joints.

For previously coal-tar coated and uncoated ferrous surfaces underground, use bituminous coating solvent cutback coal-tar type, conforming to MIL-C-18480.

2.5.2 Bolting

Ensure flange and general purpose bolting is hex-head and conforms to ASTM A307, Grade B (bolts, for flanged joints in piping systems where one

or both flanges are cast iron). Heavy hex-nuts conform to ASTM A563. Square-head bolts and nuts are not acceptable. Ensure threads are coarse-thread series.

2.5.3 Elastomer Caulk

Use two-component polysulfide- or polyurethane-base elastomer caulking material, conforming to ASTM C920.

2.5.4 Escutcheons

Manufacture escutcheons from nonferrous metals and chrome-plated except when AISI 300 series corrosion-resistant steel is provided. Ensure metals and finish conforms to ASME A112.19.2/CSA B45.1.

Use one-piece escutcheons where mounted on chrome-plated pipe or tubing, and one-piece of split-pattern type elsewhere. Ensure all escutcheons have provisions consisting of setscrews for maintaining a fixed position against a surface.

2.5.5 Flashing

Ensure sheetlead conforms to ASTM B749, UNS Alloy Number L50049 (intended for use in laboratories and shops in general application).

Ensure sheet copper conforms to ASTM B370 and be not less than 16 ounces per square foot weight.

2.5.6 Flange Gaskets

Provide compressed non-asbestos sheets, conforming to ASTM F104, coated on both sides with graphite or similar lubricant, with nitrile composition, binder rated to 750 degrees F.

2.5.7 Grout

Provide shrink-resistant grout as a premixed and packaged metallic-aggregate, mortar-grouting compound conforming to ASTM C404 and ASTM C476.

Ensure shrink-resistant grout is a combination of pre-measured and packaged epoxy polyamide or amine resins and selected aggregate mortar grouting compound conforming to the following requirements:

Tensile strength		1,900 psi, minimum
Compressive strength	ASTM C109/C109M	14,000 psi, minimum
Shrinkage, linear		0.00012 inch per inch, maximum
Water absorption	ASTM C67	0.1 percent, maximum
Bond strength to		1,000 psi, minimum steel in shear minimum

2.5.8 Pipe Thread Compounds

Use polytetrafluoroethylene tape not less than 2 to 3 mils thick in potable and process water and in chemical systems for pipe sizes to and including

1-inch ips. Use polytetrafluoroethylene dispersions and other suitable compounds for all other applications upon approval by the Contracting Officer; however, do not use lead-containing compounds in potable water systems.

2.6 SUPPORTING ELEMENTS

Submit equipment and performance data for the supporting elements consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis.

Provide all necessary piping systems and equipment supporting elements, including but not limited to: building structure attachments; supplementary steel; hanger rods, stanchions, and fixtures; vertical pipe attachments; horizontal pipe attachments; anchors; guides; and spring-cushion, variable, or constant supports. Ensure supporting elements are suitable for stresses imposed by systems pressures and temperatures and natural and other external forces normal to this facility without damage to supporting element system or to work being supported.

Ensure supporting elements conform to requirements of ASME B31.3, and MSS SP-58, except as noted.

Ensure attachments welded to pipe are made of materials identical to that of pipe or materials accepted as permissible raw materials by referenced code or standard specification.

Ensure supporting elements exposed to weather are hot-dip galvanized or stainless steel. Select materials of such a nature that their apparent and latent-strength characteristics are not reduced due to galvanizing process. Electroplate supporting elements in contact with copper tubing with copper.

Type designations specified herein are based on MSS SP-58. Ensure masonry anchor group-, type-, and style-combination designations are in accordance with CID A-A-1922, CID A-A-1923, CID A-A-1924, CID A-A-1925 , CID A-A-55614, and CID A-A-55615. Provide support elements, except for supplementary steel, that are cataloged, load rated, commercially manufactured products.

2.6.1 Building Structure Attachments

2.6.1.1 Anchor Devices, Concrete and Masonry

Ensure anchor devices conform to CID A-A-1922, CID A-A-1923, CID A-A-1924, CID A-A-1925 , CID A-A-55614, and CID A-A-55615

For cast-in, floor mounted, equipment anchor devices, provide adjustable positions.

Do not use powder-actuated anchoring devices to support any mechanical systems components.

2.6.1.2 Beam Clamps

Ensure beam clamps are center-loading MSS SP-58 Type 20.

When it is not possible to use center-loading beam clamps, eccentric-loading beam clamps, MSS SP-58 Type 19 may be used for piping sizes 2 inches and less and for piping sizes 2 through 10 inches provided

two counterbalancing clamps are used per point of pipe support. Where more than one rod is used per point of pipe support, determine rod diameter in accordance with referenced standards.

2.6.1.3 C-Clamps

Do not use C-clamps.

2.6.1.4 Inserts, Concrete

Use concrete MSS SP-58 Type 18 inserts. When applied to piping in sizes 2 inches ips and larger and where otherwise required by imposed loads, insert and wire a 1-foot length of 1/2-inch reinforcing rod through wing slots. Submit proprietary-type continuous inserts for approval.

2.6.2 Horizontal Pipe Attachments

2.6.2.1 Single Pipes

Support piping in sizes to and including 2-inch ips by MSS SP-58 Type 6 solid malleable iron pipe rings, except that, use split-band-type rings in sizes up to 1-inch ips.

Support piping in sizes through 8-inch ips inclusive by MSS SP-58 Type 1 attachments.

Use MSS SP-58 Type 1 and Type 6 assemblies on vapor-sealed insulated piping and have an inside diameter larger than pipe being supported to provide adequate clearance during pipe movement.

Where thermal movement of a point in a piping system 4 inches and larger would cause a hanger rod to deflect more than 4 degrees from the vertical or where a horizontal point movement exceeds 1/2 inch, use MSS SP-58 Type 41 pipe rolls.

Use MSS SP-58 Type 40 shields on all insulated piping. Ensure area of the supporting surface is such that compression deformation of insulated surfaces does not occur. Roll away longitudinal and transverse shield edges from the insulation.

Provide insulated piping without vapor barrier on roll supports with MSS SP-58 Type 39 saddles.

Provide spring supports as indicated.

2.6.2.2 Parallel Pipes

Use trapeze hangers fabricated from structural steel shapes, with U-bolts, in congested areas and where multiple pipe runs occur. Ensure structural steel shapes conform to supplementary steel requirements.

2.6.3 Vertical Pipe Attachments

Ensure vertical pipe attachments are MSS SP-58 Type 8.

Include complete fabrication and attachment details of any spring supports in shop drawings.

2.6.4 Hanger Rods and Fixtures

Use only circular cross section rod hangers to connect building structure attachments to pipe support devices. Use pipe, straps, or bars of equivalent strength for hangers only where approved by the Contracting Officer.

Provide turnbuckles, swing eyes, and clevises as required by support system to accommodate temperature change, pipe accessibility, and adjustment for load and pitch. Rod couplings are not acceptable.

2.6.5 Supplementary Steel

Where it is necessary to frame structural members between existing members or where structural members are used in lieu of commercially rated supports, design and fabricate such supplementary steel in accordance with AISC 325.

PART 3 EXECUTION

3.1 PIPE INSTALLATION

Submit certificates for pipes, valves and specialties showing conformance with test requirements as contained in the reference standards contained in this section.

Provide test reports for Hydrostatic Tests, Air Tests, Valve-Operating Tests, Drainage Tests, Non-Destructive Electric Tests and System Operation Tests, in compliance with referenced standards contained within this section.

Fabricate and install piping systems in accordance with ASME B31.3, MSS SP-58, and AWS WHB-2.9.

Submit Installation Drawings for pipes, valves and specialties. Drawings include the manufacturer's design and construction calculations, forces required to obtain rated axial, lateral, or angular movements, installation criteria, anchor and guide requirements for equipment, and equipment room layout and design. Ensure drawings specifically advise on procedures to be followed and provisions required to protect expansion joints during specified hydrostatic testing operations.

Ensure connections between steel piping and copper piping are electrically isolated from each other with dielectric couplings (or unions) or flanged with gaskets rated for the service.

Make final connections to equipment with unions provided every 100 feet of straight run. Provide unions in the line downstream of screwed- and welded-end valves.

Ream all pipe ends before joint connections are made.

Make screwed joints with specified joint compound with not more than three threads showing after joint is made up.

Apply joint compounds to the male thread only and exercise care to prevent compound from reaching the unthreaded interior of the pipe.

Provide screwed unions, welded unions, or bolted flanges wherever required to permit convenient removal of equipment, valves, and piping accessories

from the piping system for maintenance.

Securely support piping systems with due allowance for thrust forces, thermal expansion and contraction. Do not subject the system to mechanical, chemical, vibrational or other damage as specified in ASME B31.3.

Ensure field welded joints conform to the requirements of the AWS WHB-2.9, ASME B31.3, and ASME BPVC SEC IX.

Make piping systems butt weld joints with backing rings. Use compatible backing ring materials with materials being joined. Ensure joint configuration conforms to ASME B16.25.

3.2 VALVES

Provide valves in piping mains and all branches and at equipment where indicated and as specified.

Provide valves to permit isolation of branch piping and each equipment item from the balance of the system.

Provide riser and downcomer drains above piping shutoff valves in piping 2-1/2 inches and larger. Tap and fit shutoff valve body with a 1/2-inch plugged globe valve.

Provide valves unavoidably located in furred or other normally inaccessible places with access panels adequately sized for the location and located so that concealed items may be serviced, maintained, or replaced.

3.3 SUPPORTING ELEMENTS INSTALLATION

Provide supporting elements in accordance with the referenced codes and standards.

Support piping from building structure. Do not support piping from roof deck or from other pipe.

Run piping parallel with the lines of the building. Space and install piping and components so that a threaded pipe fitting may be removed between adjacent pipes and so that there is no less than 1/2 inch of clear space between the finished surface and other work and between the finished surface of parallel adjacent piping. Arrange hangers on different adjacent service lines running parallel with each other in line with each other and parallel to the lines of the building.

Install piping support elements at intervals specified hereinafter, at locations not more than 3 feet from the ends of each runout, and not over 1 foot from each change in direction of piping.

Base load rating for all pipe-hanger supports on insulated weight of lines filled with water and forces imposed. Deflection per span is not exceed slope gradient of pipe. Ensure supports are in accordance with the following minimum rod size and maximum allowable hanger spacing for specified pipe. For concentrated loads such as valves, reduce the allowable span proportionately:

<u>PIPE SIZE</u> <u>INCHES</u>	<u>ROD SIZE</u> <u>INCHES</u>	<u>STEEL PIPE</u> <u>FEET</u>	<u>COPPER PIPE</u> <u>FEET</u>
1 and smaller	3/8	8	6
1-1/4 to 1-1/2	3/8	10	8
2	3/8	10	8
2-1/2 to 3-1/2	1/2	12	12
4 to 5	5/8	16	14
6	3/4	16	16

Provide vibration isolation supports where needed.

Support vertical risers independently of connected horizontal piping, whenever practicable, with fixed or spring supports at the base and at intervals to accommodate system range of thermal conditions. Ensure risers have guides for lateral stability. For risers subject to expansion, provide only one rigid support at a point approximately one-third down from the top. Place clamps under fittings unless otherwise specified. Support carbon-steel pipe at each floor and at not more than 15-foot intervals for pipe 2 inches and smaller and at not more than 20-foot intervals for pipe 2-1/2 inches and larger.

3.4 PENETRATIONS

Provide effective sound stopping and adequate operating clearance to prevent structure contact where piping penetrates walls, floors, or ceilings into occupied spaces adjacent to equipment rooms; where similar penetrations occur between occupied spaces; and where penetrations occur from pipe chases into occupied spaces. Occupied spaces include space above ceilings where no special acoustic treatment of ceiling is provided. Finish penetrations to be compatible with surface being penetrated.

Accomplish sound stopping and vapor-barrier sealing of pipe shafts and large floor and wall openings by packing to high density with properly supported fibrous-glass insulation or, where ambient or surface temperatures do not exceed 120 degrees F, by foaming-in-place with self-extinguishing, 2-pound density polyurethane foam to a depth not less than 6 inches. Finish foam with a rasp. Ensure vapor barrier is not less than 1/8-inch thick vinyl coating applied to visible and accessible surfaces. Where high temperatures and fire stopping are a consideration, use only mineral wool with openings covered by 16-gage sheet metal.

3.5 SLEEVES

Provide sleeves where piping passes through roofs, masonry, concrete walls and floors.

Continuously weld sleeves passing through steel decks to the deck.

Ensure sleeves that extend through floors, roofs, load bearing walls, and fire barriers are continuous and fabricated from Schedule 40 steel pipe, with welded anchor lugs. Form all other sleeves by molded linear

polyethylene liners or similar materials that are removable. Ensure diameter of sleeves is large enough to accommodate pipe, insulation, and jacketing without touching the sleeve and provides a minimum 3/8-inch clearance. Install a sleeve size to accommodate mechanical and thermal motion of pipe precluding transmission of vibration to walls and the generation of noise.

Pack the space between a pipe, bare or insulated, and the inside of a pipe sleeve or a construction surface penetration solid with a mineral fiber conforming to ASTM C553 Type V (flexible blanket), (to 1,000 degrees F). Provide this packing wherever the piping passes through firewalls, equipment room walls, floors, and ceilings connected to occupied spaces, and other locations where sleeves or construction-surface penetrations occur between occupied spaces. Where sleeves or construction surface penetrations occur between conditioned and unconditioned spaces, fill the space between a pipe, bare or insulated, and the inside of a pipe sleeve or construction surface penetration with an elastomer caulk to a depth of 1/2 inch. Ensure all caulked surfaces are oil- and grease-free.

Ensure through-penetration fire stop materials and methods are in accordance with ASTM E814 and UL 1479.

Caulk exterior wall sleeves watertight with lead and oakum or mechanically expandable chloroprene inserts with mastic-sealed metal components.

Ensure sleeve height above roof surface is a minimum of 12 and a maximum of 18-inches.

3.6 ESCUTCHEONS

Provide escutcheons at all penetrations of piping into finished areas. Where finished areas are separated by partitions through which piping passes, provide escutcheons on both sides of the partition. Where suspended ceilings are installed, provide plates at the underside only of such ceilings. For insulated pipes, select plates large enough to fit around the insulation. Use chrome-plated escutcheons in all occupied spaces and of size sufficient to effectively conceal openings in building construction. Firmly attach escutcheons with setscrews.

3.7 FLASHINGS

Provide flashings at penetrations of building boundaries by mechanical systems and related work.

3.8 HEAT TRACE CABLE INSTALLATION

Field apply heater tape and cut to fit as necessary, linearly along the length of pipe after piping has been pressure tested and approved by the Contracting Officer. Secure the heater to piping with cable ties. Label thermal insulation on the outside, "Electrical Heat Trace."

Install power connection, end seals, splice kits and tee kit components in accordance with IEEE 515 to provide a complete workable system. Terminate connection to the thermostat and ends of the heat tape in a junction box. Ensure cable and conduit connections are raintight.

3.9 DISINFECTION

Flush piping with potable water until visible grease, dirt and other

contaminants are removed (visual inspection).

3.10 HEAT TRACE CABLE TESTS

Test heat trace cable system in accordance with IEEE 515 after installation and before and after installation of the thermal insulation. Test heater cable using a 1000 vdc megger. Minimum insulation resistance is 20 to 1000 megohms regardless of cable length.

3.11 OPERATION AND MAINTENANCE

Provide Operation and Maintenance Manuals consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures and safety precautions. Submit test data that is clear and readily legible.

3.12 PAINTING OF NEW EQUIPMENT

Factory or shop apply new equipment painting, as specified herein, and provided under each individual section.

3.12.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject to certification that the factory painting system applied withstands 125 hours in a salt-spray fog test, except that equipment located outdoors withstand 500 hours in a salt-spray fog test. Conduct salt-spray fog test in accordance with ASTM B117, and for that test the acceptance criteria is as follows: immediately after completion of the test, the inspected paint shows no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen shows no signs of rust creepage beyond 0.125 inch on either side of the scratch mark.

Ensure the film thickness of the factory painting system applied on the equipment is not less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, design the factory painting system for the temperature service.

3.12.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal, surfaces subject to temperatures in excess of 120 degrees F.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Selected color of finish coat is aluminum or light gray.

- a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F receives one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat.

- b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F Receives two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC

11/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 203 (1990; R 2011) Field Performance
Measurements of Fan Systems

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

ASHRAE 62.1 (2010) Ventilation for Acceptable Indoor
Air Quality

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1 (2002; 6th ed) National Standards for
Total System Balance

AABC MN-4 (1996) Test and Balance Procedures

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB MASV (2006) Procedural Standards for
Measurements and Assessment of Sound and
Vibration

NEBB PROCEDURAL STANDARDS (2015) Procedural Standards for TAB
(Testing, Adjusting and Balancing)
Environmental Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)

SMACNA 1780 (2002) HVAC Systems - Testing, Adjusting
and Balancing, 3rd Edition

SMACNA 1858 (2004) HVAC Sound And Vibration Manual -
First Edition

SMACNA 1972 CD (2012) HVAC Air Duct Leakage Test Manual -
2nd Edition

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 82 Protection of Stratospheric Ozone

1.2 DEFINITIONS

- a. AABC: Associated Air Balance Council
- b. COTR: Contracting Officer's Technical Representative
- c. DALT: Duct air leakage test
- d. DALT'd: Duct air leakage tested
- e. HVAC: Heating, ventilating, and air conditioning; or heating, ventilating, and cooling
- f. NEBB: National Environmental Balancing Bureau
- g. Out-of-tolerance data: Pertains only to field acceptance testing of Final DALT or TAB report. When applied to DALT work, this phase means "a leakage rate measured during DALT field acceptance testing which exceeds the leakage rate allowed by SMACNA Leak Test Manual for an indicated duct construction and sealant class." "a leakage rate measured during DALT field acceptance testing which exceeds the leakage rate allowed by Appendix D REQUIREMENTS FOR DUCT AIR LEAK TESTING." When applied to TAB work this phase means "a measurement taken during TAB field acceptance testing which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the TAB Report for a specific parameter."
- h. Season of maximum heating load: The time of year when the outdoor temperature at the project site remains within plus or minus 30 degrees Fahrenheit of the project site's winter outdoor design temperature, throughout the period of TAB data recording.
- i. Season of maximum cooling load: The time of year when the outdoor temperature at the project site remains within plus or minus 5 degrees Fahrenheit of the project site's summer outdoor design temperature, throughout the period of TAB data recording.
- j. Season 1, Season 2: Depending upon when the project HVAC is completed and ready for TAB, Season 1 is defined, thereby defining Season 2. Season 1 could be the season of maximum heating load, or the season of maximum cooling load.
- k. Sound measurements terminology: Defined in AABC MN-1, NEBB MASV, or SMACNA 1858 (TABB).
- l. TAB: Testing, adjusting, and balancing (of HVAC systems)
- m. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed
- n. TAB Agency: TAB Firm
- o. TAB team field leader: TAB team field leader
- p. TAB team supervisor: TAB team engineer
- q. TAB team technicians: TAB team assistants
- r. TAB team field leader: TAB team field leader

- s. TAB team supervisor: TAB team engineer
- t. TAB team technicians: TAB team assistants
- u. TABB: Testing Adjusting and Balancing Bureau

1.2.1 Similar Terms

In some instances, terminology differs between the Contract and the TAB Standard primarily because the intent of this Section is to use the industry standards specified, along with additional requirements listed herein to produce optimal results.

The following table of similar terms is provided for clarification only. Contract requirements take precedent over the corresponding AABC, NEBB, or TABB requirements where differences exist.

SIMILAR TERMS			
Contract Term	AABC Term	NEBB Term	TABB Term
TAB Standard	National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems	Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems	International Standards for Environmental Systems Balance
TAB Specialist	TAB Engineer	TAB Supervisor	TAB Supervisor
Systems Readiness Check	Construction Phase Inspection	Field Readiness Check & Preliminary Field Procedures	Field Readiness Check & Prelim. Field Procedures

1.3 WORK DESCRIPTION

The work includes duct air leakage testing (DALT) and testing, adjusting, and balancing (TAB) of new heating, ventilating, and cooling (HVAC) air and water distribution systems including equipment and performance data, ducts, and piping which are located within, on, under, between, and adjacent to buildings, including records of existing conditions.

Perform TAB in accordance with the requirements of the TAB procedural standard recommended by the TAB trade association that approved the TAB Firm's qualifications. Comply with requirements of AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 (TABB) as supplemented and modified by this specification section. All recommendations and suggested practices contained in the TAB procedural standards are considered mandatory.

Conduct DALT and TAB of the indicated existing systems and equipment and submit the specified DALT and TAB reports for approval. Conduct DALT testing in compliance with the requirements specified in SMACNA 1972 CD, except as supplemented and modified by this section. Conduct DALT and TAB work in accordance with the requirements of this section.

1.3.1 Air Distribution Systems

Test, adjust, and balance systems (TAB) in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to exterior of air distribution systems as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

1.3.2 Water Distribution Systems

TAB systems in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to water distribution systems as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. At Contractor's option and with Contracting Officer's written approval, the piping systems may be insulated before systems are TAB'd.

Terminate piping insulation immediately adjacent to each flow control valve, automatic control valve, or device. Seal the ends of pipe insulation and the space between ends of pipe insulation and piping, with waterproof vapor barrier coating.

After completion of work under this section, insulate the flow control valves and devices as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

1.3.3 TAB SCHEMATIC DRAWINGS

Show the following information on TAB Schematic Drawings:

1. A unique number or mark for each piece of equipment or terminal.
2. Air quantities at air terminals.
3. Air quantities and temperatures in air handling unit schedules.
4. Water quantities and temperatures in thermal energy transfer equipment schedules.
5. Water quantities and heads in pump schedules.
6. Water flow measurement fittings and balancing fittings.
7. Ductwork Construction and Leakage Testing Table that defines the DALI test requirements, including each applicable HVAC duct system ID or mark, duct pressure class, duct seal class, and duct leakage test pressure. This table is included in the file for Graphics for Unified Facilities Guide Specifications:
<http://www.wbdg.org/FFC/NAVGRAPH/graphdoc.pdf>

The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, including records of existing conditions, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation. The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, including records of existing

conditions, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

Submit three copies of the TAB Schematic Drawings and Report Forms to the Contracting Officer, no later than 21 days prior to the start of TAB field measurements.

1.3.4 Related Requirements

Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS applies to work specified in this section.

Specific requirements relating to Reliability Centered Maintenance (RCM) principals and Predictive Testing and Inspection (PTI), by the construction contractor to detect latent manufacturing and installation defects must be followed as part of the Contractor's Quality Control program. Refer to the paragraph SUSTAINABILITY for detailed requirements.

Requirements for price breakdown of HVAC TAB work are specified in Section 01 20 00.00 20 PRICE AND PAYMENT PROCEDURES.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Records of Existing Conditions

Independent TAB Agency and Personnel Qualifications

TAB Design Review Report

TAB Firm

Designation of TAB Team Assistants

Designation of TAB Team Engineer or TAB Specialist

Designation of TAB Team Field Leader

SD-02 Shop Drawings

TAB Schematic Drawings and Report Forms

SD-03 Product Data

Equipment and Performance Data

TAB Related HVAC Submittals

A list of the TAB Related HVAC Submittals, no later than 7 days after the approval of the TAB team engineer and assistant.

TAB Procedures

Proposed procedures for TAB, submitted with the TAB Schematic

Drawings and Report Forms.

Calibration

Systems Readiness Check

TAB Execution

TAB Verification

SD-06 Test Reports

Completed Pre-Final DALT Report

Certified Final DALT Report

Prerequisite HVAC Work Checkout List For Proportional Balancing

Certified Final TAB Report for Proportional Balancing

Prerequisite HVAC Work Checkout List For Season 1

Certified Final TAB Report for Season 1

Prerequisite HVAC Work Checkout List For Season 2

Certified Final TAB Report for Season 2

TAB Design Review Report

TAB Report for Season 1

TAB Report for Season 2

SD-07 Certificates

Independent TAB Agency and Personnel Qualifications

DALT and TAB Submittal and Work Schedule

TAB Pre-Field Engineering Report

Instrument Calibration Certificates

DALT and TAB Procedures Summary

Completed Pre-Final DALT Work Checklist

Advance Notice of Pre-Final DALT Field Work

Advance Notice of TAB Field Work for Proportional Balancing

Advance Notice of TAB Field Work for Season 1

Advance Notice of TAB Field Work for Season 2

TAB Firm

Design Review Report

Pre-field DALT Preliminary Notification

Advanced Notice for Season 1 TAB Field Work

Prerequisite HVAC Work Check Out List For Season 1

Advanced Notice for Season 2 TAB Field Work

Prerequisite HVAC Work Check Out List For Season 2

1.5 QUALITY ASSURANCE

1.5.1 Independent TAB Agency and Personnel Qualifications

To secure approval for the proposed agency, submit information certifying that the TAB agency is a first tier subcontractor who is not affiliated with any other company participating in work on this contract, including design, furnishing equipment, or construction. Further, submit the following, for the agency, to Contracting Officer for approval:

a. Independent AABC or NEBB or TABB TAB agency:

TAB agency: AABC registration number and expiration date of current certification; or NEBB certification number and expiration date of current certification; or TABB certification number and expiration date of current certification.

TAB team supervisor: Name and copy of AABC or NEBB or TABB TAB supervisor certificate and expiration date of current certification.

TAB team field leader: Name and documented evidence that the team field leader has satisfactorily performed full-time supervision of TAB work in the field for not less than 3 years immediately preceding this contract's bid opening date.

TAB team field technicians: Names and documented evidence that each field technician has satisfactorily assisted a TAB team field leader in performance of TAB work in the field for not less than one year immediately preceding this contract's bid opening date.

Current certificates: Registrations and certifications are current, and valid for the duration of this contract. Renew Certifications which expire prior to completion of the TAB work, in a timely manner so that there is no lapse in registration or certification. TAB agency or TAB team personnel without a current registration or current certification are not to perform TAB work on this contract.

b. TAB Team Members: TAB team approved to accomplish work on this contract are full-time employees of the TAB agency. No other personnel is allowed to do TAB work on this contract.

c. Replacement of TAB team members: Replacement of members may occur if each new member complies with the applicable personnel qualifications and each is approved by the Contracting Officer.

1.5.1.1 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.1.2 Qualifications

a. TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications building systems commissioning.

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

b. TAB Specialist

The TAB Specialist must be either a member of AABC, an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for

approval. Any individual that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

c. TAB Specialist Responsibilities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts. The TAB Specialist must participate in the commissioning process.

1.5.1.3 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

1.5.2 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.2.1 Contractor

- a. TAB personnel: Ensure that the DALT work and the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.
- b. Pre-TAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.
- c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:
 - (1) Contract drawings and specifications
 - (2) Approved submittal data for equipment
 - (3) Construction work schedule
 - (4) Up-to-date revisions and change orders for the previously listed items
- d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB

SUBMITTAL AND WORK SCHEDULE is met.

e. Coordination of supporting personnel:

Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the DALT and the TAB field measurement work.

Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the TAB field work.

Conversely, ensure that the HVAC controls installer has required support from the TAB team field leader to complete the controls check out.

f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.

g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.

h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.

(1) HVAC system installations are fully complete.

(2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.

(3) DALT field checks for all systems indicated are completed.

(4) HVAC system filters are clean for both Season 1 and Season 2 TAB field work.

i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the DALT field work and for the commencement of the TAB field work.

j. Insulation work: For required DALT work, ensure that insulation is not installed on ducts to be DALT'd until DALT work on the subject ducts is complete. Later, ensure that openings in duct and machinery insulation coverings for TAB test ports are marked, closed and sealed.

1.5.2.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.2.3 TAB Team Supervisor

- a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical TAB procedures and TAB team field work.
- b. Pre-TAB meeting: Attend meeting with Contractor.
- c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.
- d. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the TAB field work.
- e. Pre-field DALT preliminary notification: Monitor the completion of the duct installation of each system and provide the necessary written notification to the Contracting Officer.
- f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.
- g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.
- h. Technical assistance for DALT work.
 - (1) Technical assistance: Provide immediate technical assistance to TAB field team.
 - (2) DALT field visit: Near the end of the DALT field work effort, visit the contract site to inspect the HVAC installation and the progress of the DALT field work. Conduct a site visit to the extent necessary to verify correct procedures are being implemented and to confirm the accuracy of the Pre-final DALT Report data which has been reported. Also, perform sufficient evaluation to allow the TAB supervisor to issue certification of the final report. Conduct the site visit full-time for a minimum of one 8 hour workday duration.

- i. Final DALT report: Certify the DALT report. This certification includes the following work:
 - (1) Review: Review the Pre-final DALT report data. From these field reports, prepare the Certified Final DALT report.
 - (2) TAB Verification: Verify adherence, by the TAB field team, to the procedures specified in this section.
 - j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.
 - (1) TAB field visit: At the midpoint of the Season 1 and Season 2 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workday duration.
 - (2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workday duration. Review the TAB final report data and certify the TAB final report.
 - k. Certified TAB report: Certify the TAB report. This certification includes the following work:
 - (1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.
 - (2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.
 - l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.
 - m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 and Season 2 TAB field check.
- 1.5.2.4 TAB Team Field Leader
- a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.
 - b. Full time: Be present at the contract site when DALT field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.
 - c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the

office of the TAB Agency.

1.5.3 Sequencing and Scheduling

1.5.3.1 Projects with Phased Construction

This specification section is structured as though the HVAC construction, and thereby the TAB work, will be completed in a single phase. When the construction is completed in phases, the DALT work and TAB work must be planned, completed, and accepted for each construction phase.

a. Phasing of Work

This specification section is structured as though the HVAC construction, and thereby the TAB work, is going to be completed in a single phase in spite of the fact that there will be two seasons. All elements of the TAB work are addressed on this premise. When a contract is to be completed in construction phases, including the TAB work, and the DALT work, the TAB work and DALT work must be planned for, completed and approved by the Contracting Officer with each phase. An example of this case would be one contract that requires the rehabilitation of the HVAC in each of several separated buildings. At the completion of the final phase, compile all approved reports and submit as one document.

1.5.3.2 DALT and TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: DALT AND TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section.

Submit this schedule, and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-DALT/TAB Meeting: Within 30 calendar days after the date of approval of the TAB agency and personnel, meet with the COTR.

Design Review Report: Within 60 calendar days after the date of the TAB agency personnel qualifications approval, submit design review report.

Pre-Field DALT Preliminary Notification: On completion of the duct installation for each system, notify the Contracting Officer in writing within 5 days after completion.

Ductwork Selected for DALT: Within 7 calendar days of Pre-Field DALT Preliminary Notification, the COTR will select which of the project ductwork must be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected.

Submit Pre-final DALT Report: Within one working day after completion

of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

DALT Work Field Check: Upon approval of the Pre-final DALT Report, schedule the COTR's DALT field check work with the Contracting Officer.

Submit Final DALT Report: Within 15 calendar days after completion of successful DALT Work Field Check, submit Season 1 TAB report.

Pre-Field TAB Engineering Report: Within 45 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List For Season 1 and Advanced Notice For Season 1 TAB Field Work: At a minimum of 115 calendar days prior to CCD, submit Season 1 prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of Season 1 TAB field work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 15 calendar days after completion of Season 1 TAB field work, submit Season 1 TAB report.

Season 1 TAB Field Check: 30 calendar days after Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Prerequisite HVAC Work Check Out List For Season 2 and Advanced Notice For Season 2 TAB Field Work: Within 150 calendar days after date of the commencement of the Season 1 TAB field work, submit the Season 2 prerequisite HVAC work check out list certified as complete and submit advance notice of commencement of Season 2 TAB field work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work.

Submit Season 2 TAB Report: Within 15 calendar days after completion of Season 2 TAB field work, submit Season 2 TAB report.

Season 2 TAB Field Check: 30 calendar days after the Season 2 TAB report is approved by the Contracting Officer, conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 calendar days after the completion of Season 2 TAB field data check, complete all TAB work.

a. TAB Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this

section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

b. Pre-Field DALT Preliminary Notification

Notification: On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing within 7 calendar days after completion.

1.5.3.3 TAB Pre-Field Engineering Report

Submit report containing the following information:

a. Step-by-step TAB procedure:

- (1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.
- (2) Air System Diagrams: Use the contract drawings and duct fabrication drawings if available to provide air system diagrams in the report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagrams which identifies each outlet contained in the outlet airflow report sheets. Show intended locations of all traverses and static pressure readings.
- (3) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.

b. Pre-field data: Submit AABC or NEBB or SMACNA 1780 data report forms with the following pre-field information filled in:

- (1) Design data obtained from system drawings, specifications, and approved submittals.
- (2) Notations detailing additional data to be obtained from the contract site by the TAB field team.
- (3) Designate the actual data to be measured in the TAB field work.
- (4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.

c. Prerequisite HVAC work checkout list: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be provided for each separate system to be TAB'd.

1.5.4 Subcontractor Special Requirements

Perform all work in this section in accordance with the paragraph SUBCONTRACTOR SPECIAL REQUIREMENTS in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS, stating that all contract requirements of this section must be accomplished directly by a first tier subcontractor. No work may be performed by a second tier subcontractor.

1.5.5 Instrument Calibration Certificates

It is the responsibility of the TAB firm to provide instrumentation that meets the minimum requirements of the standard under which the TAB Firm's qualifications are approved for use on a project. Instrumentation must be in proper operating condition and must be applied in accordance with the instrumentation's manufacturer recommendations.

All instrumentation must bear a valid NIST traceable calibration certificate during field work and during government acceptance testing. All instrumentation must be calibrated within no later than one year of the date of TAB work or government acceptance testing field work.

1.5.6 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.7 Sustainability

Contractor must submit the following as part of the Quality Control Plan for acceptance testing:

- a. List all test equipment to be used, including its manufacturer, model number, calibration date, and serial number.

- b. Certificates of test personnel qualifications and certifications. Provide certification of compliance with 40 CFR 82.
- c. Proof of equivalency if the contractor desires to substitute a test requirement.

1.5.8 Qualifications

1.5.8.1 TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including building systems commissioning.

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

1.5.8.2 TAB Specialist

The TAB Specialist must be either a member of AABC, an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

1.5.8.3 TAB Specialist Responsibilities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts. The TAB Specialist must participate in the commissioning process specified in Section 01 91 00.15 TOTAL BUILDING COMMISSIONING.

1.5.8.4 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

1.5.9 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.9.1 Contractor

- a. TAB personnel: Ensure that the DALT work and the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.
- b. Pre-DALT/TAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.
- c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:
 - (1) Contract drawings and specifications
 - (2) Approved submittal data for equipment
 - (3) Construction work schedule
 - (4) Up-to-date revisions and change orders for the previously listed items
- d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB SUBMITTAL AND WORK SCHEDULE is met.
- e. Coordination of supporting personnel:

Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the DALT and the TAB field measurement work.

Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the DALT and the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the DALT and the TAB field work.

Conversely, ensure that the HVAC controls installer has required

support from the TAB team field leader to complete the controls check out.

- f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.
- g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.
- h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.
 - (1) HVAC system installations are fully complete.
 - (2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.
 - (3) DALT field checks for all systems are completed.
 - (4) HVAC system filters are clean for both Season 1 and Season 2 TAB field work.
- i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the DALT field work and for the commencement of the TAB field work.
- j. Insulation work: For required DALT work, ensure that insulation is not installed on ducts to be DALT'd until DALT work on the subject ducts is complete. Later, ensure that openings in duct and machinery insulation coverings for TAB test ports are marked, closed and sealed.

1.5.9.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.9.3 TAB Team Supervisor

- a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical TAB procedures and TAB team field work.
- b. Pre-DALT/TAB meeting: Attend meeting with Contractor.

- c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.
- d. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the DALT or TAB field work.
- e. Pre-field DALT preliminary notification: Monitor the completion of the duct installation of each system and provide the necessary written notification to the Contracting Officer.
- f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.
- g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.
- h. Technical assistance for DALT work.
 - (1) Technical assistance: Provide immediate technical assistance to TAB field team.
 - (2) DALT field visit: Near the end of the DALT field work effort, visit the contract site to inspect the HVAC installation and the progress of the DALT field work. Conduct a site visit to the extent necessary to verify correct procedures are being implemented and to confirm the accuracy of the Pre-final DALT Report data which has been reported. Also, perform sufficient evaluation to allow the TAB supervisor to issue certification of the final report. Conduct the site visit full-time for a minimum of one 8 hour workday duration.
- i. Final DALT report: Certify the DALT report. This certification includes the following work:
 - (1) Review: Review the Pre-final DALT report data. From these field reports, prepare the Certified Final DALT report.
 - (2) TAB Verification: Verify adherence, by the TAB field team, to the procedures specified in this section.
- j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.
 - (1) TAB field visit: At the midpoint of the Season 1 and Season 2 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site

visit full-time for a minimum of one 8 hour workday duration.

(2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workday duration. Review the TAB final report data and certify the TAB final report.

k. Certified TAB report: Certify the TAB report. This certification includes the following work:

(1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.

(2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.

l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.

m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 and Season 2 TAB field check.

1.5.9.4 TAB Team Field Leader

a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.

b. Full time: Be present at the contract site when TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.

c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

1.5.10 Test Reports

1.5.10.1 Data from DALT Field Work

Report the data for the Pre-final DALT Report and Certified Final DALT Report in compliance the following requirements:

a. Report format: Submit report data on Air Duct Leakage Test Summary Report Forms as shown on Page 6-2 of SMACNA 1972 CD. In addition, submit in the report, a marked duct shop drawing which identifies each section of duct tested with assigned node numbers for each section. Include node numbers in the completed report forms to identify each duct section. The TAB supervisor must review and certify the report.

- b. The TAB supervisor must include a copy of all calculations prepared in determining the duct surface area of each duct test section. In addition, provide the ductwork air leak testing (DALT) reports with a copy(s) of the calibration curve for each of the DALT test orifices used for testing.
- c. Instruments: List the types of instruments actually used to measure the data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date. Instruments must have been calibrated within one year of the date of use in the field. Instrument calibration must be traceable to the measuring standards of the National Institute of Standards and Technology.
- d. Certification: Include the typed name of the TAB supervisor and the dated signature of the TAB supervisor.

1.5.10.2 Certified TAB Reports

Submit: TAB Report for Season 1 and TAB Report for Season 2 in the following manner:

- a. Report format: Submit the completed pre-field data forms approved in the pre-field TAB Engineering Report completed by TAB field team, reviewed and certified by the TAB supervisor. Bind the report with a waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data must be typewritten. Handwritten report forms or report data are not acceptable.
- b. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:
 - (1) One room per RTU/AHU. Measure and compile data on a continuous basis for the period in which TAB work affecting those rooms is being done.
 - (2) Measure and record data only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode.
 - (3) Data may be compiled using direct digital controls trend logging where available. Otherwise, temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls must be fully operational a minimum of 24 hours in advance of commencing data compilation. Include the specified data in the Season 1 and Season 2 TAB Report.
- c. System Diagrams: Provide updated diagrams with final installed locations of all terminals and devices, any numbering changes, and actual test locations. Use a key numbering system on the diagram which identifies each outlet contained in the outlet airflow report sheets.
- d. Static Pressure Profiles: Report static pressure profiles for air duct

systems. Report static pressure data for all supply, return, relief, exhaust and outside air ducts for the systems. Include the following in the static pressure report data, in addition to AABC/NEBB/TABB required data:

- (1) Report supply fan, return fan, relief fan, and exhaust fan inlet and discharge static pressures.
- (2) Report static pressure drop across chilled water coils, DX coils, hot water coils, electric resistance heating coils and heat reclaim devices installed in unit cabinetry or the system ductwork.
- (3) Report static pressure drop across outside air, return air, and supply air automatic control dampers, both proportional and two-position, installed in unit cabinetry.
- (4) Report static pressure drop across air filters, acoustic silencers, moisture eliminators, air flow straighteners, air flow measuring stations or other pressure drop producing specialty items installed in unit cabinetry, or in the system ductwork. Examples of these specialty items are smoke detectors, white sound generators, RF shielding, wave guides, security bars, blast valves, small pipes passing through ductwork, and duct mounted humidifiers.

Do not report static pressure drop across duct fittings provided for the sole purpose of conveying air, such as elbows, transitions, offsets, plenums, manual dampers, and branch takes-offs.

- (5) Report static pressure drop across outside air and relief/exhaust air louvers.
- (6) Report static pressure readings of supply air, return air, exhaust/relief air, and outside air in duct at the point where these ducts connect to each air moving unit.

VAV Terminals: Take readings at inlet static pressure at VAV terminal box primary air branch ducts.

- e. Duct Traverses: Report duct traverses for main supply, return, exhaust, relief and outside air ducts. This includes all ducts, including those which lack 7 1/2 duct diameters upstream and 2 1/2 duct diameters downstream of straight duct unobstructed by duct fittings/offsets/elbows. The TAB Agency must evaluate and report findings on the duct traverses taken. Evaluate the suitability of the duct traverse measurement based on satisfying the qualifications for a pilot traverse plane as defined by AMCA 203, "Field Measurements", Section 8, paragraph 8.3, "Location of Traverse Plane."
- f. Instruments: List the types of instruments actually used to measure the tab data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date.

Instrumentation, used for taking wet bulb temperature readings must provide accuracy of plus or minus 5 percent at the measured face velocities. Submit instrument manufacturer's literature to document instrument accuracy performance is in compliance with that specified.

- g. Certification: Include the typed name of the TAB supervisor and the dated signature of the TAB supervisor.
- h. Performance Curves: The TAB Supervisor must include, in the TAB Reports, factory pump curves and fan curves for pumps and fans TAB'd on the job.
- i. Calibration Curves: The TAB Supervisor must include, in the TAB Reports, a factory calibration curve for installed flow control balancing valves, flow venturi's and flow orifices TAB'd on the job.

1.6 SEQUENCING AND SCHEDULING

1.6.1 Projects with Phased Construction

This specification section is structured as though the HVAC construction, and thereby the TAB work, will be completed in a single phase. When the construction is completed in phases, the DALT work and TAB work must be planned, completed, and accepted for each construction phase.

1.6.1.1 Phasing of Work

This specification section is structured as though the HVAC construction, and thereby the TAB work, is going to be completed in a single phase in spite of the fact that there will be two seasons. All elements of the TAB work are addressed on this premise. When a contract is to be completed in construction phases, including the TAB work, and the DALT work, the TAB work and DALT work must be planned for, completed and approved by the Contracting Officer with each phase. An example of this case would be one contract that requires the rehabilitation of the HVAC in each of several separated buildings. At the completion of the final phase, compile all approved reports and submit as one document.

1.6.2 DALT and TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: DALT AND TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section.

Submit this schedule, and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-DALT/TAB Meeting: Within 30 calendar days after the date of approval of the TAB agency and personnel, meet with the COTR.

Design Review Report: Within 60 calendar days after the date of the TAB agency personnel qualifications approval, submit design review report.

Pre-Field DALT Preliminary Notification: On completion of the duct installation for each system, notify the Contracting Officer in writing within 5 days after completion.

Ductwork Selected for DALT: Within 7 calendar days of Pre-Field DALT Preliminary Notification, the COTR will select which of the project ductwork must be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected.

Submit Pre-final DALT Report: Within one working day after completion of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

DALT Work Field Check: Upon approval of the Pre-final DALT Report, schedule the COTR's DALT field check work with the Contracting Officer.

Submit Final DALT Report: Within 15 calendar days after completion of successful DALT Work Field Check, submit Season 1 TAB report.

Pre-Field TAB Engineering Report: Within 45 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List For Season 1 and Advanced Notice For Season 1 TAB Field Work: At a minimum of 115 calendar days prior to CCD, submit Season 1 prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of Season 1 TAB field work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 15 calendar days after completion of Season 1 TAB field work, submit Season 1 TAB report.

Season 1 TAB Field Check: 30 calendar days after Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Prerequisite HVAC Work Check Out List For Season 2 and Advanced Notice For Season 2 TAB Field Work: Within 150 calendar days after date of the commencement of the Season 1 TAB field work, submit the Season 2 prerequisite HVAC work check out list certified as complete and submit advance notice of commencement of Season 2 TAB field work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work.

Submit Season 2 TAB Report: Within 15 calendar days after completion of Season 2 TAB field work, submit Season 2 TAB report.

Season 2 TAB Field Check: 30 calendar days after the Season 2 TAB report is approved by the Contracting Officer, conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 calendar days after the completion of Season 2 TAB field data check, complete all TAB work.

1.6.2.1 TAB Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

1.6.2.2 Pre-Field DALT Preliminary Notification

Notification: On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing within 7 calendar days after completion.

1.6.2.3 TAB Pre-Field Engineering Report

Submit report containing the following information:

a. Step-by-step TAB procedure:

- (1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.
- (2) Air System Diagrams: Use the contract drawings and duct fabrication drawings if available to provide air system diagrams in the report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagrams which identifies each outlet contained in the outlet airflow report sheets. Show intended locations of all traverses and static pressure readings.
- (3) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.

b. Pre-field data: Submit AABC or NEBB or SMACNA 1780 data report forms with the following pre-field information filled in:

- (1) Design data obtained from system drawings, specifications, and approved submittals.
- (2) Notations detailing additional data to be obtained from the contract site by the TAB field team.
- (3) Designate the actual data to be measured in the TAB field work.
- (4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which

instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.

- c. Prerequisite HVAC work checkout list: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be provided for each separate system to be TAB'd.

1.7 WARRANTY

Furnish workmanship and performance warranty for the DALT and TAB system work performed for a period not less than 1 years from the date of Government acceptance of the work; issued directly to the Government. Include provisions that if within the warranty period the system shows evidence of major performance deterioration, or is significantly out of tolerance, resulting from defective TAB or DALT workmanship, the corrective repair or replacement of the defective materials and correction of the defective workmanship is the responsibility of the TAB firm. Perform corrective action that becomes necessary because of defective materials and workmanship while system TAB and DALT is under warranty 7 days after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within the specified period of time constitutes grounds for having the corrective action and repairs performed by others and the cost billed to the TAB firm. The Contractor must also provide a 1 year contractor installation warranty.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 WORK DESCRIPTIONS OF PARTICIPANTS

Comply with requirements of this section as specified in Appendix A WORK DESCRIPTIONS OF PARTICIPANTS.

3.2 PRE-DALT/TAB MEETING

Meet with the Contracting Officer's technical representative (COTR) to develop a mutual understanding relative to the details of the DALT work and TAB work requirements. Ensure that the TAB supervisor is present at this meeting. Requirements to be discussed include required submittals, work schedule, and field quality control.

3.3 DALT PROCEDURES

3.3.1 Instruments, Consumables and Personnel

Provide instruments, consumables and personnel required to accomplish the DALT field work. Follow the same basic procedure specified below for TAB

Field Work, including maintenance and calibration of instruments, accuracy of measurements, preliminary procedures, field work, workmanship and treatment of deficiencies. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

3.3.2 Advance Notice of Pre-Final DALT Field Work Advance Notice of Pre-Final DALT Field Work

On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing prior to the COTR's duct selection field visit.

3.3.3 Ductwork To Be DALT'd

From each duct system indicated as subject to DALT, the COTR will randomly select sections of each completed duct system for testing by the Contractor's TAB Firm. The sections selected will not exceed 20 percent of the total measured linear footage of duct systems indicated as subject to DALT. Sections of duct systems subject to DALT will include 20 percent of main ducts, branch main ducts, branch ducts and plenums for supply, return, exhaust, and plenum ductwork.

It is acceptable for an entire duct system to be DALT'd instead of disassembling that system in order to DALT only the 20 percent portion specified above.

3.3.4 DALT Testing

Perform DALT on the HVAC duct sections of each system as selected by the COTR. Use the duct class, seal class, leakage class and the leak test pressure data indicated on the drawings, to comply with the procedures specified in SMACNA 1972 CD.

In spite of specifications of SMACNA 1972 CD to the contrary, DALT ductwork of construction class of 3-inch water gauge static pressure and below if indicated to be DALT'd. Complete DALT work on the COTR selected ductwork within 48 hours after the particular ductwork was selected for DALT. Separately conduct DALT work for large duct systems to enable the DALT work to be completed in 48 hours.

3.3.5 Completed Pre-Final DALT Report

After completion of the DALT work, prepare a Pre-final DALT Report meeting the additional requirements specified in Appendix B REPORTS - DALT and TAB. Data required by those data report forms shall be furnished by the TAB team. Prepare the report neatly and legibly; the Pre-final DALT report shall provide the basis for the Final DALT Report.

TAB supervisor shall review, approve and sign the Pre-Final DALT Report and submit this report within one day of completion of DALT field work. Verbally notify the COTR that the field check of the Pre-Final DALT Report data can commence. After completion of the DALT work, prepare a Pre-final DALT Report using the reporting forms specified. TAB team to furnish data required by those data report forms. Prepare the report neatly and legibly; the Pre-final DALT report is the basis for the Final DALT Report. TAB supervisor must review and certify the Pre-final DALT Report and submit this report within one day of completion of DALT field work. Verbally notify the COTR that the field check of the Pre-final DALT Report data can commence.

3.3.6 Quality Assurance - COTR DALT Field Acceptance Testing

In the presence of the COTR and TAB team field leader, verify for accuracy Pre-final DALT Report data selected by the COTR. For each duct system, this acceptance testing shall be conducted on a maximum of 50 percent of the duct sections DALT'd.

Further, if any data on the Pre-final DALT report form for a given duct section is out-of-tolerance, then field acceptance testing shall be conducted on data for one additional duct section, preferably in the same duct system, in the presence of the COTR.

3.3.7 Additional COTR Field Acceptance Testing

If any of the duct sections checked for a given system are determined to have a leakage rate measured that exceeds the leakage rate allowed by SMACNA Leak Test Manual for an indicated duct construction class and sealant class, terminate data checking for that section. The associated Pre-final DALT Report data for the given duct system will be disapproved. Make the necessary corrections and prepare a revised Pre-final DALT Report. Reschedule a field check of the revised report data with the COTR.

3.3.8 Certified Final DALT Report

On successful completion of all field checks of the Pre-final DALT Report data for all systems, the TAB Supervisor is to assemble, review, certify and submit the Final DALT Report to the Contracting Officer for approval. On successful completion of all field checks of the Pre-Final DALT Report data for all systems, the TAB Supervisor shall assemble, review, approve, sign and submit the Final DALT Report in compliance with Appendix B REPORTS - DALT and TAB to the Contracting Officer for approval.

3.3.9 Prerequisite for TAB Field Work

Do not commence TAB field work prior to the completion and approval, for all systems, of the Final DALT Report.

3.4 TAB PROCEDURES

3.4.1 TAB Field Work

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents.

That is, comply with the the requirements of AABC MN-1, NEBB PROCEDURAL STANDARDS, NEBB MASV, or SMACNA 1780 (TABB) and SMACNA 1858 (TABB), except as supplemented and modified by this section.

Provide instruments and consumables required to accomplish the TAB work. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. Conduct TAB work, including measurement accuracy, and sound measurement work in conformance with the AABC MN-1 and AABC MN-4, or NEBB TABES and NEBB MASV, or SMACNA

1780 (used by TABB) and SMACNA 1858 sound measurement procedures, except as supplemented and modified by this section. The only water flow and air flow reporting which can be deferred until the Season 2 is that data which would be affected in terms of accuracy due to outside ambient conditions.

3.4.2 Preliminary Procedures

Use the approved pre-field engineering report as instructions and procedures for accomplishing TAB field work. TAB engineer is to locate, in the field, test ports required for testing. It is the responsibility of the sheet metal contractor to provide and install test ports as required by the TAB engineer.

3.4.3 TAB Air Distribution Systems

3.4.3.1 Units With Coils

Report heating and cooling performance capacity tests for hot water, chilled water, and DX coils for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

- a. For air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with AABC MN-4, procedure 3.5, "Coil Capacity Testing."

Do not determine entering and leaving wet and dry bulb temperatures by single point measurement, but by the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph c.).

- b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.4.3.2 Air Handling Units

Air handling unit systems including fans (air handling unit fans, exhaust fans and winter ventilation fans), coils, ducts, plenums, mixing boxes, terminal units, variable air volume boxes, and air distribution devices for supply air, return air, outside air, mixed air relief air, and makeup air.

3.4.3.3 Rooftop Air Conditioning

Rooftop air conditioning systems including fans, coils, ducts, plenums, and air distribution devices for supply air, return air, and outside air.

For refrigeration compressors/condensers/condensing units/evaporators, report data as required by NEBB, AABC, and TABB standard procedures, including refrigeration operational data.

3.4.3.4 Makeup Air Units

Makeup air unit systems including fans, coils, ducts, plenums, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.4.3.5 Return Air Fans

Return air fan system including fan ducts, plenums, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.4.3.6 Fan Coils

Fan coil unit systems including fans, coils, ducts, plenums, and air distribution devices for supply air, return air, and outside air.

3.4.3.7 Exhaust Fans

Exhaust fan systems including fans, ducts, plenums, grilles, and hoods for exhaust air.

3.4.4 TAB Water Distribution Systems

3.4.4.1 Chilled Water

Chilled water systems including chillers, condensers, cooling towers, pumps, coils, system balance valves and flow measuring devices.

For water chillers, report data as required by AABC, NEBB and TABB standard procedures, including refrigeration operational data.

3.4.4.2 Heating Hot Water

Heating hot water systems including boilers, hot water converters (e.g., heat exchangers), pumps, coils, system balancing valves and flow measuring devices.

3.4.5 TAB Work on Performance Tests With Seasonal Limitations

3.4.5.1 Performance Tests

Accomplish proportional balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section. However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy. Accomplish proportionate balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section. However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy.

3.4.5.2 Season Of Maximum Load

Visit the contract site for at least two TAB work sessions for Season 1 and Season 2 field measures. Visit the contract site during the season of maximum heating load and visit the contract site during the season of maximum cooling load, the goal being to TAB the operational performance of the heating systems and cooling systems under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the heating systems and cooling systems. Visit the contract site for at least two TAB work sessions for TAB field measurements. Visit the contract site during the season of maximum heating load and visit the contract site during the season of maximum cooling load, the goal being to TAB the operational performance of the heating systems and cooling systems under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the heating systems and cooling systems.

3.4.5.3 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. Record these temperatures at beginning and at the end of data taking.

3.4.5.4 Water Chillers

Water chillers: For water chillers, report data as required by NEBB Form TAB 15-83, NEBB PROCEDURAL STANDARDS, including refrigeration operational data.

3.4.5.5 Refrigeration Units

For refrigeration compressors/condensers/condensing units, report data as required by NEBB Form TAB 15-83, NEBB PROCEDURAL STANDARDS, including refrigeration operational data.

3.4.5.6 Coils

Report heating and cooling performance capacity tests for hot water, chilled water, and DX for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

- a. For Central station air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with AABC MN-4, procedure 3.5, "Coil Capacity Testing."

Entering and leaving wet and dry bulb temperatures are not determined by single point measurement, but by the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph

c.).

- b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.4.6 Workmanship

Conduct TAB work on the HVAC systems until measured flow rates are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. This TAB work includes adjustment of balancing valves, balancing dampers, and sheaves. Further, this TAB work includes changing out fan sheaves and pump impellers if required to obtain air and water flow rates specified or indicated. If, with these adjustments and equipment changes, the specified or indicated design flow rates cannot be attained, contact the Contracting Officer for direction.

3.4.7 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment design or installation prevent TAB work from being accomplished within the range of design values specified in the paragraph WORKMANSHIP, provide written notice as soon as possible to the Contractor and the Contracting Officer describing the deficiency and recommended correction.

Responsibility for correction of installation deficiencies is the Contractor's. If a deficiency is in equipment design, call the TAB team supervisor for technical assistance. Responsibility for reporting design deficiencies to Contractor is the TAB team supervisor's.

3.4.8 TAB Reports

Additional requirements for TAB Reports are specified in Appendix B REPORTS - DALT and TAB

After completion of the TAB field work, prepare the TAB field data for TAB supervisor's review and certification, using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms is to be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and thereby the TAB report is considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph WORKMANSHIP.

3.4.9 Quality Assurance - COTR TAB Field Acceptance Testing

3.4.9.1 TAB Field Acceptance Testing

During the field acceptance testing, verify, in the presence of the COTR, random selections of data (water, air quantities, air motion) recorded in the TAB Report. Points and areas for field acceptance testing are to be selected by the COTR. Measurement and test procedures are the same as approved for TAB work for the TAB Report.

Field acceptance testing includes verification of TAB Report data recorded

for the following equipment groups:

Group 1: All chillers, boilers, return fans, computer room units, and air handling units (rooftop and central stations).

Group 2: 25 percent of the VAV terminal boxes and associated diffusers and registers.

Group 3: 25 percent of the supply diffusers, registers, grilles associated with constant volume air handling units.

Group 4: 25 percent of the return grilles, return registers, exhaust grilles and exhaust registers.

Group 5: 25 percent of the supply fans, exhaust fans, and pumps.

Further, if any data on the TAB Report for Groups 2 through 5 is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, additional group data verification is required in the presence of the COTR. Verify TAB Report data for one additional piece of equipment in that group. Continue this additional group data verification until out-of-tolerance data ceases to be found.

3.4.9.2 Additional COTR TAB Field Acceptance Testing

If any of the acceptance testing measurements for a given equipment group is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, terminate data verification for all affected data for that group. The affected data for the given group will be disapproved. Make the necessary corrections and prepare a revised TAB Report. Reschedule acceptance testing of the revised report data with the COTR.

Further, if any data on the TAB Report for a given field acceptance test group is out-of-tolerance, then field test data for one additional field test group as specified herein. Continue this increase field test work until out-of-tolerance data ceases to be found. This additional field testing is up and above the original 25 percent of the of reported data entries to be field tested.

If there are no more similar field test groups from which to choose, additional field testing from another, but different, type of field testing group must be tested.

All additional testing shall be performed at a no additional cost to the government.

3.4.9.3 Prerequisite for Approval

Compliance with the field acceptance testing requirements of this section is a prerequisite for the final Contracting Officer approval of the TAB Report submitted.

3.5 MARKING OF SETTINGS

Upon the final TAB work approval, permanently mark the settings of HVAC adjustment devices including valves, gauges, splitters, and dampers so that adjustment can be restored if disturbed at any time. Provide permanent markings clearly indicating the settings on the adjustment devices which result in the data reported on the submitted TAB report.

3.6 MARKING OF TEST PORTS

The TAB team is to permanently and legibly mark and identify the location points of the duct test ports. If the ducts have exterior insulation, make these markings on the exterior side of the duct insulation. Show the location of test ports on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

3.7 APPENDICES

Appendix A WORK DESCRIPTIONS OF PARTICIPANTS
Appendix B REPORTS - DALT and TAB
Appendix C DALT AND TAB SUBMITTAL AND WORK SCHEDULE
Appendix D REQUIREMENTS FOR DUCT AIR LEAK TESTING

Appendix A

WORK DESCRIPTIONS OF PARTICIPANTS

The Contractor is responsible for ensuring compliance with all requirements of this specification section. However, the following delineation of specific work items is provided to facilitate and co-ordinate execution of the various work efforts by personnel from separate organizations.

1. Contractor
 - a. HVAC documentation: Provide pertinent contract documentation to the TAB Firm, to include the following: the contract drawings and specifications; copies of the approved submittal data for all HVAC equipment, air distribution devices, and air/water measuring/balancing devices; the construction work schedule; and other applicable documents requested by the TAB Firm. Provide the TAB Firm copies of contract revisions and modifications as they occur.
 - b. Schedules: Ensure the requirements specified under the paragraph "DALT and TAB Schedule" are met.
 - c. Pre-DALT and TAB meeting: Arrange and conduct the Pre-DALT and TAB meeting. Ensure that a representative is present for the sheet metal contractor, the mechanical contractor, the electrical contractor, and the automatic temperature controls contractor.
 - d. Coordinate Support: Provide and coordinate support personnel required by the TAB Firm in order to accomplish the DALT and TAB field work. Support personnel may include factory representatives, HVAC controls installers, HVAC equipment mechanics, sheet metal workers, pipe fitters, and insulators. Ensure support personnel are present at the work site at the times required.
 - e. Correct Deficiencies: Ensure the notifications of Construction Deficiencies are provided as specified herein. Refer to the paragraph CONSTRUCTION DEFICIENCIES. Correct each deficiency as soon as practical with the Contracting Officer, and submit revised schedules and other required documentation.
 - f. Pre-TAB Work Checklists: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as pre-TAB work checklist items, the deficiencies pointed out by the TAB team supervisor in the design review report.

Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's DALT and TAB Work Procedures Summary. Do not allow the TAB team to commence TAB field work until all of the following are completed.
 - g. Give Notice of Testing: Submit advance notice of proportional balancing, Season 1, and Season 2 TAB field work accompanied by completed prerequisite HVAC Work List

- h. Insulation work: Ensure that no insulation is shall not be installed on ducts to be DALT'd until DALT work on the subject ducts is complete.

Ensure the duct and piping systems are properly insulated and vapor sealed upon the successful completion and acceptance of the DALT and TAB work.

2. TAB Team Supervisor

- a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical DALT and TAB procedures and TAB team field work.
- b. Schedule: Ensure the requirements specified under the paragraph "DALT and TAB Schedule" are met.
- c. Submittals: Provide the submittals specified herein.
- d. Pre-DALT/TAB meeting: Attend meeting with Contractor. Ensure TAB personnel that will be involved in the TAB work under this contract attend the meeting.
- e. Design Review Report: Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.
- f. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the DALT and TAB Procedures Summary, the during the DALT or TAB field work.

Ensure the Contractor is properly notified and aware of all support personnel needed to perform the TAB work. Maintain communication with the Contractor regarding support personnel throughout the duration of the TAB field work, including the TAB field acceptance testing checking.

Ensure all inspections and verifications for the Pre-TAB Checklists are completely and successfully conducted before TAB field work is performed.

- g. Advance Notice: Monitor the completion of the duct system installations and provide the Advance Notice for Pre-Final DALT field work as specified herein.
- h. Technical Assistance: Provide technical assistance to the DALT and TAB field work.
- i. Deficiencies Notification: Ensure the notifications of Construction Deficiencies are provided as specified herein. Comply with requirements of the paragraph CONSTRUCTION DEFICIENCIES. Resolve each deficiency as soon as practical and submit revised schedules and other required documentation.

- j. Procedures: Develop the required TAB procedures for systems or system components not covered in the TAB Standard.
3. TAB Team Field Leader
- a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.
 - b. Full time: Be present at the contract site when DALT field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.
 - c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC work list, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

Appendix B

REPORTS - DALT and TAB

All submitted documentation must be typed, neat, and organized. All reports must have a waterproof front and back cover, a title page, a certification page, sequentially numbered pages throughout, and a table of contents. Tables, lists, and diagrams must be titled. Generate and submit for approval the following documentation:

1. DALT and TAB Work Execution Schedule

Submit a detailed schedule indicating the anticipated calendar date for each submittal and each portion of work required under this section. For each work entry, indicate the support personnel (such as controls provider, HVAC mechanic, etc.) that are needed to accomplish the work. Arrange schedule entries chronologically.

2. DALT and TAB Procedures Summary

Submit a detailed narrative describing all aspects of the DALT and TAB field work to be performed. Clearly distinguish between DALT information and TAB information. Include the following:

- a. A list of the intended procedural steps for the DALT and TAB field work from start to finish. Indicate how each type of data measurement will be obtained. Include what Contractor support personnel are required for each step, and the tasks they need to perform.
- b. A list of the project's submittals that are needed by the TAB Firm in order to meet this Contract's requirements.
- c. The schematic drawings to be used in the required reports, which may include building floor plans, mechanical room plans, duct system plans, and equipment elevations. Indicate intended TAB measurement locations, including where test ports need to be provided by the Contractor.
- d. The data presentation forms to be used in the report, with the preliminary information and initial design values filled in.
- e. A list of DALT and TAB instruments to be used, edited for this project, to include the instrument name and description, manufacturer, model number, scale range, published accuracy, most recent calibration date, and what the instrument will be used for on this project.
- f. A thorough checklist of the work items and inspections that need to be accomplished before DALT field work can be performed. The Contractor must complete, submit, and receive approval of the Completed Pre-Final DALT Work Checklist before DALT field work can be accomplished.
- g. A thorough checklist of the work items and inspections that need to be accomplished before the Season 1 TAB field work can be performed. The Contractor must complete, submit, and receive approval of the Completed Season 1 Pre-TAB Work Checklist before the Season 1 TAB field work can be accomplished.
- h. A thorough checklist of the work items and inspections that need to be accomplished before the Season 2 TAB field work can be performed. The

Contractor must complete, submit, and receive approval of the Completed Season 2 Pre-TAB Work Checklist before the Season 2 TAB field work can be accomplished.

- i. The checklists specified above shall be individually developed and tailored specifically for the work under this contract. Refer to NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under the paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" for examples of items to include in the checklists.
3. Design Review Report

Submit report containing the following information:

- a. Review the contract specifications and drawings to verify that the TAB work can be successfully accomplished in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.
- b. Submit a typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the DALT work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. If no deficiencies are evident, state so in the report.

4. Completed Pre-Final DALT Work Checklist

Report the data for the Pre-Final DALT Report meeting the following requirements:

- a. Submit a copy of the approved DALT and TAB Procedures Summary: Provide notations describing how actual field procedures differed from the procedures listed.
- b. Report format: Submit a comprehensive report for the DALT field work data using data presentation forms equivalent to the "Air Duct Leakage Test Summary Report Forms" located in the SMACNA 1972 CD. In addition, submit in the report, a marked duct shop drawing which identifies each section of duct tested with assigned node numbers for each section. Node numbers shall be included in the completed report forms to identify each duct section.
- c. Calculations: Include a copy of all calculations prepared in determining the duct surface area of each duct test section. Include in the DALT reports copy(s) of the calibration curve for each of the DALT test orifices used for testing.
- d. Instruments: List the types of instruments actually used to measure the data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date. Instruments are to be calibrated within one year of the date of use in the field; instrument calibration is to be traceable to the measuring standards of the National Institute of Standards and Technology.

- e. TAB Supervisor Approval: Include on the submitted report the typed name of the TAB supervisor and the dated signature of the TAB supervisor.

5. Final DALT Report

On successful completion of all COTR field checks of the Pre-final DALT Report data for all systems, the TABS Supervisor shall assemble, review, sign and submit the Final DALT Report to the Contracting Officer for approval.

- 6. TAB Reports: Submit TAB Report for Proportional Balancing, Season 1, and Season 2 in the following manner:

- a. Procedure Summary: Submit a copy of the approved DALT and TAB Procedures Summary. When applicable, provide notations describing how actual field procedures differed from the procedures listed.
- b. Report format: Submit the completed data forms approved in the pre-field TAB Engineering Report completed by TAB field team, reviewed, approved and signed by the TAB supervisor. Bind the report with a waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data shall be typewritten. Handwritten report forms or report data are not acceptable.
- c. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:

One space per RTU/AHU

- (1) Data shall be measured and compiled on a continuous basis for the period in which TAB work affecting those rooms is being done.
 - (2) Data shall be measured/recorded only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode. Provide a detailed explanation wherever a final measurement did not achieve the required value.
 - (3) Data may be compiled using direct digital controls trend logging where available. Otherwise, the Contractor shall temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls shall have been fully operational a minimum of 24 hours in advance of commencing data compilation. The specified data shall be included in the Season 1 and Season 2 TAB Report.
- d. Air System Diagrams: Provided updated diagrams with final installed locations of all terminals and devices, any numbering changes, and actual test locations.
 - e. Air Static Pressure Profiles: Report static pressure profiles for all air duct systems. Report static pressure data for all supply, return,

relief, exhaust and outside air ducts for the systems listed. The static pressure report data shall include, in addition to AABC or NEBB or TABB required data, the following:

- (1) Report supply fan, return fan, relief fan, and exhaust fan inlet and discharge static pressures.
- (2) Report static pressure drop across chilled water coils, DX coils, hot water coils, electric resistance heating coils and heat reclaim devices installed in unit cabinetry or the system ductwork.
- (3) Report static pressure drop across outside air, return air, and supply air automatic control dampers, both proportional and two-position, installed in unit cabinetry.
- (4) Report static pressure drop across air filters, acoustic silencers, moisture eliminators, air flow straighteners, air flow measuring stations or other pressure drop producing specialty items installed in unit cabinetry, or in the system ductwork. Examples of these specialty items are smoke detectors, white sound generators, RF shielding, wave guides, security bars, blast valves, small pipes passing through ductwork, and duct mounted humidifiers.

Do not report static pressure drop across duct fittings provided for the sole purpose of conveying air, such as elbows, transitions, offsets, plenums, manual dampers, and branch takes-offs.

- (5) Report static pressure drop across outside air and relief/exhaust air louvers.
 - (6) Report static pressure readings of supply air, return air, exhaust/relief air, and outside air in duct at the point where these ducts connect to each air moving unit.
- f. Duct Transverses: Report duct traverses for main supply, return ducts. This shall include all ducts, including those which lack 7 1/2 duct diameters upstream and 2 1/2 duct diameters downstream of straight duct unobstructed by duct fittings/offsets/elbows. The TAB Agency shall evaluate and report findings on the duct traverses taken. Evaluate the suitability of the duct traverse measurement based on satisfying the qualifications for a pitot traverse plane as defined by AMCA 203, "Field Measurements", Section 8, paragraph 8.3, "Location of Traverse Plane".
- g. Instruments: List the types of instruments actually used to measure the tab data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date.
- Instrumentation, used for taking wet bulb temperature readings shall provide accuracy of plus or minus 5 percent at the measured face velocities. Submit instrument manufacturer's literature to document instrument accuracy performance is in compliance with that specified.
- h. Performance Curves: The TAB Supervisor shall include, in the TAB Reports, factory pump curves and fan curves for pumps and fans TAB'd on the job.

- i. Calibration Curves: The TAB Supervisor shall include, in the TAB Reports, a factory calibration curve for installed flow control balancing valves, flow venturis and flow orifices TAB'd on the job.
- j. Data From TAB Field Work: After completion of the TAB field work, prepare the TAB field data for TAB supervisor's review and approval signature, using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms shall be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and thereby the TAB report shall be considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph WORKMANSHIP.

Appendix C

DALT AND TAB SUBMITTAL AND WORK SCHEDULE

Perform the following items of work in the order listed adhering to the dates schedule specified below.

Submit TAB Agency and TAB Personnel Qualifications: Within 42 calendar days after date of contract award.

Submit the TAB Work Execution Schedule: within 14 days after receipt of the TAB agency and TAB personnel qualifications approval. Revise and re-submit this schedule 28 days prior to commencement of DALT work and 28 days prior to the commencement of TAB Season 1 work and TAB Season 2 work.

Submit the DALT and TAB Work Procedures Summary: within 14 days after receipt of the initial approved DALT and TAB Work Execution Schedule.

Meet with the COTR at the Pre-DALT/TAB Meeting: Within 28 calendar days after receipt of the approved initial DALT/TAB Execution Schedule.

Submit Design Review Report: Within 56 calendar days after the receipt of the approved initial DALT and TAB Work Execution Schedule.

Advance Notice of Pre-Final DALT Field Work: After the completed installation of the HVAC duct system to be DALT'd, submit to the Contracting Officer an Advance Notice of Pre-Final DALT Field Work accompanied by the completed Pre-Final DALT Work Checklist for the subject duct system.

Ductwork Selected for DALT: Within 14 calendar days after receiving an acceptable completed Pre-Final DALT Work Checklist, the Contracting Officer's technical representative (COTR) will select the project ductwork sections to be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected project ductwork.

Submit Pre-Final DALT Report: Within two working days after completion of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

Quality Assurance - COTR DALT Field Checks: Upon approval of the Pre-final DALT Report, the COTR's DALT field check work shall be scheduled with the Contracting Officer.

Submit Final DALT Report: Within 14 calendar days after completion of successful DALT Work Field Check, submit Season 1 TAB report.

Advance Notice of Season 1 TAB Field Work: At a minimum of 14 calendar days prior to Season 1 TAB Field Work, submit advance notice of TAB field work accompanied by completed Season 1 Pre-TAB Work Checklist.

Season 1 TAB Field Work: At a minimum of 84 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 14 calendar days after completion of Season 1 TAB field work, submit initial Season 1 TAB report.

Season 1 Quality Assurance - COTR TAB Field Check: 30 calendar days after initial Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work and submit final.

Receive the approved TAB report: Within 21 calendar days, receive the report from Contracting Officer approved TAB report.

Advance Notice of Season 2 TAB Field Work: At a minimum of 126 calendar days after CCD, submit advance notice of Season 2 TAB field work accompanied by completed Season 2 Pre-TAB Work Checklist.

Season 2 TAB Field Work: Within 14 calendar days after date of advance notice of Season 2 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work.

Submit Season 2 TAB Report: Within 14 calendar days after completion of Season 2 TAB field work, submit Season 2 TAB report.

Season 2 Quality Assurance - COTR TAB Field Checks: 28 calendar days after the Season 2 TAB report is approved by the Contracting Officer, conduct Season 2 field check.

Complete Season 2 TAB Work: Within 14 calendar days after the completion of Season 2 TAB field data check, complete all TAB work.

Receive the approved TAB report: Within calendar 21 days, receive the report from Contracting Officer.

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
SYSTEMS					
		Package Rooftop w/VAV Unit RTU-9			Package AHU w/CV Unit AHU-4
Duct System Static Pressure, in inches W.C.	for Supply	4			4
	for Return	2			-
System Oval/Round Duct and Rectangular Duct SMACNA Seal Class	for Supply	A			A
	for Return	A			A
System Oval/Round Duct SMACNA Leak Class	for Supply	3			3
	for Return	6			6

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
SYSTEMS					
		Package Rooftop w/VAV Unit RTU-9			Package AHU w/CV Unit AHU-4
System Rectangular Duct SMACNA Leak Class	for Supply	6			6
	for Return	12			12
Duct Test Pressure, in inches W.C.	for Supply	4			4
	for Return	2			2

-- End of Section --

SECTION 23 07 00

THERMAL INSULATION FOR MECHANICAL SYSTEMS
02/13

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only. At the discretion of the Government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP (2013) Energy Standard for Buildings
Except Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A167 (2011) Standard Specification for
Stainless and Heat-Resisting
Chromium-Nickel Steel Plate, Sheet, and
Strip

ASTM A240/A240M (2017) Standard Specification for Chromium
and Chromium-Nickel Stainless Steel Plate,
Sheet, and Strip for Pressure Vessels and
for General Applications

ASTM A580/A580M (2016) Standard Specification for
Stainless Steel Wire

ASTM B209 (2014) Standard Specification for Aluminum
and Aluminum-Alloy Sheet and Plate

ASTM C1126 (2014) Standard Specification for Faced or
Unfaced Rigid Cellular Phenolic Thermal
Insulation

ASTM C1136 (2017a) Standard Specification for
Flexible, Low Permeance Vapor Retarders
for Thermal Insulation

ASTM C1710 (2011) Standard Guide for Installation of
Flexible Closed Cell Preformed Insulation
in Tube and Sheet Form

ASTM C195 (2007; R 2013) Standard Specification for
Mineral Fiber Thermal Insulating Cement

ASTM C450 (2008) Standard Practice for Fabrication
of Thermal Insulating Fitting Covers for

NPS Piping, and Vessel Lagging

ASTM C533	(2017) Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
ASTM C534/C534M	(2016) Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C547	(2017) Standard Specification for Mineral Fiber Pipe Insulation
ASTM C552	(2017) Standard Specification for Cellular Glass Thermal Insulation
ASTM C591	(2017) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C610	(2015) Standard Specification for Molded Expanded Perlite Block and Pipe Thermal Insulation
ASTM C647	(2008; R 2013) Properties and Tests of Mastics and Coating Finishes for Thermal Insulation
ASTM C795	(2008; R 2013) Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C921	(2010) Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM D2863	(2017a) Standard Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM D882	(2012) Tensile Properties of Thin Plastic Sheeting
ASTM E2231	(2015) Specimen Preparation and Mounting of Pipe and Duct Insulation Materials to Assess Surface Burning Characteristics
ASTM E84	(2018) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2016) Standard Test Methods for Water Vapor Transmission of Materials

FM GLOBAL (FM)

FM APP GUIDE (updated on-line) Approval Guide
<http://www.approvalguide.com/>

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS
INDUSTRY (MSS)

MSS SP-58 (1993; Reaffirmed 2010) Pipe Hangers and
Supports - Materials, Design and
Manufacture, Selection, Application, and
Installation

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA Insulation Stds (8th Ed) National Commercial & Industrial
Insulation Standards

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A (2018) Standard for the Installation of
Air Conditioning and Ventilating Systems

NFPA 90B (2018) Standard for the Installation of
Warm Air Heating and Air Conditioning
Systems

TECHNICAL ASSOCIATION OF THE PULP AND PAPER INDUSTRY (TAPPI)

TAPPI T403 OM (2010) Bursting Strength of Paper

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-A-24179 (1969; Rev A; Am 2 1980; Notice 1 1987)
Adhesive, Flexible Unicellular-Plastic
Thermal Insulation

MIL-A-3316 (1987; Rev C; Am 2 1990) Adhesives,
Fire-Resistant, Thermal Insulation

MIL-PRF-19565 (1988; Rev C) Coating Compounds, Thermal
Insulation, Fire- and Water-Resistant,
Vapor-Barrier

UNDERWRITERS LABORATORIES (UL)

UL 723 (2008; Reprint Dec 2017) Test for Surface
Burning Characteristics of Building
Materials

UL 94 (2013; Reprint Sep 2017) UL Standard for
Safety Tests for Flammability of Plastic
Materials for Parts in Devices and
Appliances

1.2 SYSTEM DESCRIPTION

1.2.1 General

Provide field-applied insulation and accessories on mechanical systems as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. Field applied insulation materials required for use on Government-furnished items as listed in the SPECIAL CONTRACT REQUIREMENTS shall be furnished and installed by the Contractor.

1.2.2 Recycled Materials

Provide thermal insulation containing recycled materials to the extent practicable, provided that the materials meet all other requirements of this section. The minimum recycled material content of the following insulation are:

Rock Wool	75 percent slag of weight
Fiberglass	20-25 percent glass cullet by weight
Rigid Foam	9 percent recovered material

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Submit the three SD types, SD-02 Shop Drawings, SD-03 Product Data, and SD-08 Manufacturer's Instructions at the same time for each system.

SD-02 Shop Drawings

- MICA Plates
- Pipe Insulation Systems and Associated Accessories
- Duct Insulation Systems and Associated Accessories
- Equipment Insulation Systems and Associated Accessories

SD-03 Product Data

- Pipe Insulation Systems
- Duct Insulation Systems
- Equipment Insulation Systems

SD-08 Manufacturer's Instructions

- Pipe Insulation Systems
- Duct Insulation Systems
- Equipment Insulation Systems

1.4 QUALITY ASSURANCE

1.4.1 Installer Qualification

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

1.5 DELIVERY, STORAGE, AND HANDLING

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. The Contracting Officer may reject insulation material and supplies that become dirty, dusty, wet, or contaminated by some other means. Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material, date codes, and approximate shelf life (if applicable). Insulation packages and containers shall be asbestos free.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide materials which are the standard products of manufacturers regularly engaged in the manufacture of such products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Submit a complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories including adhesives, sealants and jackets for each mechanical system requiring insulation shall be included. The product data must be copyrighted, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation. Materials furnished under this section shall be submitted together in a booklet and in conjunction with the MICA plates booklet (SD-02). Annotate the product data to indicate which MICA plate is applicable.

2.1.1 Insulation System

Provide insulation systems in accordance with the approved MICA National Insulation Standards plates as supplemented by this specification. Provide field-applied insulation for heating, ventilating, and cooling (HVAC) air distribution systems and piping systems that are located within, on, under, and adjacent to buildings; and for plumbing systems. Provide CFC and HCFC free insulation.

2.1.2 Surface Burning Characteristics

Unless otherwise specified, insulation must have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flame spread, and smoke developed indexes, shall be determined by ASTM E84 or UL 723. Test insulation in the same density and installed thickness as the material to be used in the actual construction. Prepare and mount test specimens according to ASTM E2231.

2.2 MATERIALS

Provide insulation that meets or exceed the requirements of ASHRAE 90.1 - IP. Insulation exterior shall be cleanable, grease resistant, non-flaking and non-peeling. Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either wet or dry state. Materials to be used on stainless steel surfaces shall

meet ASTM C795 requirements. Calcium silicate shall not be used on chilled or cold water systems. Materials shall be asbestos free. Provide product recognized under UL 94 (if containing plastic) and listed in FM APP GUIDE.

2.2.1 Adhesives

2.2.1.1 Mineral Fiber Insulation Cement

Cement shall be in accordance with ASTM C195.

2.2.1.2 Lagging Adhesive

Lagging is the material used for thermal insulation, especially around a cylindrical object. This may include the insulation as well as the cloth/material covering the insulation. Lagging adhesives shall be nonflammable and fire-resistant and shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Adhesive shall be MIL-A-3316, Class 1, pigmented white and be suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bonding glass tape to joints of fibrous glass board; for bonding lagging cloth to thermal insulation; or Class 2 for attaching fibrous glass insulation to metal surfaces. Lagging adhesives shall be applied in strict accordance with the manufacturer's recommendations for pipe and duct insulation.

2.2.1.3 Contact Adhesive

Adhesives may be any of, but not limited to, the neoprene based, rubber based, or elastomeric type that have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. The adhesive shall not adversely affect, initially or in service, the insulation to which it is applied, nor shall it cause any corrosive effect on metal to which it is applied. Any solvent dispersing medium or volatile component of the adhesive shall have no objectionable odor and shall not contain any benzene or carbon tetrachloride. The dried adhesive shall not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 212 degrees F. The dried adhesive shall be nonflammable and fire resistant. Flexible Elastomeric Adhesive: Comply with MIL-A-24179, Type II, Class I. Provide product listed in FM APP GUIDE.

2.2.2 Caulking

ASTM C920, Type S, Grade NS, Class 25, Use A.

2.2.3 Corner Angles

Nominal 0.016 inch aluminum 1 by 1 inch with factory applied kraft backing. Aluminum shall be ASTM B209, Alloy 3003, 3105, or 5005.

2.2.4 Fittings

Fabricated Fittings are the prefabricated fittings for flexible elastomeric pipe insulation systems in accordance with ASTM C1710. Together with the flexible elastomeric tubes, they provide complete system integrity for retarding heat gain and controlling condensation drip from chilled-water and refrigeration systems. Flexible elastomeric, fabricated fittings provide thermal protection (0.25 k) and condensation resistance (0.05 Water

Vapor Transmission factor). For satisfactory performance, properly installed protective vapor retarder/barriers and vapor stops shall be used on high relative humidity and below ambient temperature applications to reduce movement of moisture through or around the insulation to the colder interior surface.

2.2.5 Finishing Cement

ASTM C450: Mineral fiber hydraulic-setting thermal insulating and finishing cement. All cements that may come in contact with Austenitic stainless steel must comply with ASTM C795.

2.2.6 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth, with 20X20 maximum mesh size, and glass tape shall have maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Tape shall be 4 inch wide rolls. Class 3 tape shall be 4.5 ounces/square yard. Elastomeric Foam Tape: Black vapor-retarder foam tape with acrylic adhesive containing an anti-microbial additive.

2.2.7 Staples

Outward clinching type monel.

2.2.8 Jackets

2.2.8.1 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter. Aluminum jacket circumferential seam bands shall be 2 by 0.016 inch aluminum matching jacket material. Bands for insulation below ground shall be 3/4 by 0.020 inch thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburgh or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

2.2.8.2 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, ultraviolet (UV) resistant rating or treatment and moderate chemical resistance with minimum thickness 0.030 inch.

2.2.8.3 Vapor Barrier/Weatherproofing Jacket

Vapor barrier/weatherproofing jacket shall be laminated self-adhesive, greater than 3 plies standard grade, silver, white, black and embossed or greater than 8 ply (minimum 2.9 mils adhesive); with 0.0000 permeability when tested in accordance with ASTM E96/E96M, using the water transmission rate test method; heavy duty, white or natural; and UV resistant. Flexible Elastomeric exterior foam with factory applied, UV Jacket made with a cold weather acrylic adhesive. Construction of laminate designed to provide UV resistance, high puncture, tear resistance and excellent Water Vapor

Transmission (WVT) rate.

2.2.8.4 Vapor Barrier/Vapor Retarder

Apply the following criteria to determine which system is required.

- a. On ducts, piping and equipment operating below 96 degrees F or located outside shall be equipped with a vapor barrier.
- b. Ducts, pipes and equipment that are located inside and that always operate above 96 degrees F shall be installed with a vapor retarder where required as stated in paragraph VAPOR RETARDER REQUIRED.

2.2.9 Vapor Retarder Required

ASTM C921, Type I, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pounds/inch width. ASTM C921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pounds/inch width. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing. Based on the application, insulation materials that require manufacturer or fabricator applied pipe insulation jackets are cellular glass, when all joints are sealed with a vapor barrier mastic, and mineral fiber. All non-metallic jackets shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flexible elastomerics require (in addition to vapor barrier skin) vapor retarder jacketing for high relative humidity and below ambient temperature applications.

2.2.9.1 White Vapor Retarder All Service Jacket (ASJ)

ASJ is for use on hot/cold pipes, ducts, or equipment indoors or outdoors if covered by a suitable protective jacket. The product shall meet all physical property and performance requirements of ASTM C1136, Type I, except the burst strength shall be a minimum of 85 psi. ASTM D2863 Limited Oxygen Index (LOI) shall be a minimum of 31.

In addition, neither the outer exposed surface nor the inner-most surface contacting the insulation shall be paper or other moisture-sensitive material. The outer exposed surface shall be white and have an emittance of not less than 0.80. The outer exposed surface shall be paintable.

2.2.9.2 Vapor Retarder/Vapor Barrier Mastic Coatings

2.2.9.2.1 Vapor Barrier

The vapor barrier shall be self adhesive (minimum 2 mils adhesive, 3 mils embossed) greater than 3 plies standard grade, silver, white, black and embossed white jacket for use on hot/cold pipes. Permeability shall be less than 0.02 when tested in accordance with ASTM E96/E96M. Products shall meet UL 723 or ASTM E84 flame and smoke requirements and shall be UV resistant.

2.2.9.2.2 Vapor Retarder

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permeance of the compound shall be 0.013 perms

or less at 43 mils dry film thickness as determined according to procedure B of ASTM E96/E96M utilizing apparatus described in ASTM E96/E96M. The coating shall be nonflammable, fire resistant type. Coating shall meet MIL-PRF-19565 Type II (if selected for indoor service) and be Qualified Products Database listed. All other application and service properties shall be in accordance with ASTM C647.

2.2.9.3 Laminated Film Vapor Retarder

ASTM C1136, Type I, maximum moisture vapor transmission 0.02 perms, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork; where Type II, maximum moisture vapor transmission 0.02 perms, a minimum puncture resistance of 25 Beach units is acceptable. Vapor retarder shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flexible Elastomeric exterior foam with factory applied UV Jacket. Construction of laminate designed to provide UV resistance, high puncture, tear resistance and an excellent WVT rate.

2.2.9.4 Polyvinylidene Chloride (PVDC) Film Vapor Retarder

The PVDC film vapor retarder shall have a maximum moisture vapor transmission of 0.02 perms, minimum puncture resistance of 150 Beach units, a minimum tensile strength in any direction of 30 lb/inch when tested in accordance with ASTM D882, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.2.9.5 Polyvinylidene Chloride Vapor Retarder Adhesive Tape

Requirements must meet the same as specified for Laminated Film Vapor Retarder above.

2.2.9.6 Vapor Barrier/Weather Barrier

The vapor barrier shall be greater than 3 ply self adhesive laminate -white vapor barrier jacket- superior performance (less than 0.0000 permeability when tested in accordance with ASTM E96/E96M). Vapor barrier shall meet UL 723 or ASTM E84 25 flame and 50 smoke requirements; and UV resistant. Minimum burst strength 185 psi in accordance with TAPPI T403 OM. Tensile strength 68 lb/inch width (PSTC-1000). Tape shall be as specified for laminated film vapor barrier above.

2.2.10 Vapor Retarder Not Required

ASTM C921, Type II, Class D, minimum puncture resistance 50 Beach units on all surfaces except ductwork, where Type IV, maximum moisture vapor transmission 0.10, a minimum puncture resistance of 25 Beach units is acceptable. Jacket shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.2.11 Wire

Soft annealed ASTM A580/A580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

2.2.12 Insulation Bands

Insulation bands shall be 1/2 inch wide; 26 gauge stainless steel.

2.2.13 Sealants

Sealants shall be chosen from the butyl polymer type, the styrene-butadiene rubber type, or the butyl type of sealants. Sealants shall have a maximum permeance of 0.02 perms based on Procedure B for ASTM E96/E96M, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.3 PIPE INSULATION SYSTEMS

Conform insulation materials to Table 1 and minimum insulation thickness as listed in Table 2 and meet or exceed the requirements of ASHRAE 90.1 - IP. Limit pipe insulation materials to those listed herein and meeting the following requirements:

2.3.1 Aboveground Cold Pipeline (-30 to 60 deg. F)

Insulation for outdoor, indoor, exposed or concealed applications, shall be as follows:

2.3.1.1 Cellular Glass

ASTM C552, Type II, and Type III. Supply the insulation from the fabricator with (paragraph WHITE VAPOR RETARDER ALL SERVICE JACKET (ASJ)) ASJ vapor retarder and installed with all longitudinal overlaps sealed and all circumferential joints ASJ taped or supply the insulation unfaced from the fabricator and install with all longitudinal and circumferential joints sealed with vapor barrier mastic.

2.3.1.2 Flexible Elastomeric Cellular Insulation

Closed-cell, foam- or expanded-rubber materials containing anti-microbial additive, complying with ASTM C534/C534M, Grade 1, Type I or II. Type I, Grade 1 for tubular materials. Type II, Grade 1, for sheet materials. Type I and II shall have vapor retarder/vapor barrier skin on one or both sides of the insulation, and require an additional exterior vapor retarder covering for high relative humidity and below ambient temperature applications.

2.3.1.3 Mineral Fiber Insulation with Integral Wicking Material (MFIWM)

ASTM C547. Install in accordance with manufacturer's instructions. Do not use in applications exposed to outdoor ambient conditions in climatic zones 1 through 4.

2.3.1.4 Polyisocyanurate Insulation

ASTM C591, Type I. Supply the insulation with a factory applied vapor retarder/barrier that complies with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation and all covering must pass the flame spread index of 25 and the smoke developed index of 50 when tested in accordance with ASTM E84.

2.3.2 Aboveground Hot Pipeline (Above 60 deg. F)

Insulation for outdoor, indoor, exposed or concealed applications shall meet the following requirements. Supply the insulation with manufacturer's recommended factory-applied jacket/vapor barrier.

2.3.2.1 Mineral Fiber

ASTM C547, Types I, II or III, supply the insulation with manufacturer's recommended factory-applied jacket.

2.3.2.2 Calcium Silicate

ASTM C533, Type I indoor only, or outdoors above 250 degrees F pipe temperature. Supply insulation with the manufacturer's recommended factory-applied jacket/vapor barrier.

2.3.2.3 Cellular Glass

ASTM C552, Type II and Type III. Supply the insulation with manufacturer's recommended factory-applied jacket.

2.3.2.4 Flexible Elastomeric Cellular Insulation

Closed-cell, foam- or expanded-rubber materials containing anti-microbial additive, complying with ASTM C534/C534M, Grade 1, Type I or II to 220 degrees F service. Type I for tubular materials. Type II for sheet materials.

2.3.2.5 Phenolic Insulation

ASTM C1126 Type III to 250 degrees F service shall comply with ASTM C795. Supply the insulation with manufacturer's recommended factory-applied jacket/vapor barrier.

2.3.2.6 Perlite Insulation

ASTM C610

2.3.2.7 Polyisocyanurate Insulation

ASTM C591, Type I. Supply the insulation with a factory applied vapor retarder/barrier that complies with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation and all covering must pass the flame spread index of 25 and the smoke developed index of 50 when tested in accordance with ASTM E84.

2.4 DUCT INSULATION SYSTEMS

2.4.1 Factory Applied Insulation

Provide factory-applied ASTM C552, cellular glass thermal insulation according to manufacturer's recommendations for insulation with insulation manufacturer's standard reinforced fire-retardant vapor barrier, with identification of installed thermal resistance (R) value and out-of-package R value.

2.4.1.1 Rigid Insulation

Calculate the minimum thickness in accordance with ASHRAE 90.1 - IP.

2.4.1.2 Blanket Insulation

Calculate minimum thickness in accordance with ASHRAE 90.1 - IP.

2.4.2 Duct Insulation Jackets

2.4.2.1 All-Purpose Jacket

Provide insulation with insulation manufacturer's standard reinforced fire-retardant jacket with or without integral vapor barrier as required by the service. In exposed locations, provide jacket with a white surface suitable for field painting.

2.4.2.2 Metal Jackets

2.4.2.2.1 Aluminum Jackets

ASTM B209, Temper H14, minimum thickness of 27 gauge (0.016 inch), with factory-applied polyethylene and kraft paper moisture barrier on inside surface. Provide smooth surface jackets for jacket outside dimension 8 inches and larger. Provide corrugated surface jackets for jacket outside dimension 8 inches and larger. Provide stainless steel bands, minimum width of 1/2 inch.

2.4.2.2.2 Stainless Steel Jackets

ASTM A167 or ASTM A240/A240M; Type 304, minimum thickness of 33 gauge (0.010 inch), smooth surface with factory-applied polyethylene and kraft paper moisture barrier on inside surface. Provide stainless steel bands, minimum width of 1/2 inch.

2.4.2.3 Vapor Barrier/Weatherproofing Jacket

Vapor barrier/weatherproofing jacket shall be laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) less than 0.0000 permeability, (greater than 3 ply, standard grade, silver, white, black and embossed or greater than 8 ply (minimum 2.9 mils adhesive), heavy duty white or natural).

2.5 EQUIPMENT INSULATION SYSTEMS

Insulate equipment and accessories as specified in Tables 5 and 6. In outside locations, provide insulation 1/2 inch thicker than specified. Increase the specified insulation thickness for equipment where necessary to equal the thickness of angles or other structural members to make a smooth, exterior surface. Submit a booklet containing manufacturer's published installation instructions for the insulation systems in coordination with the submitted MICA Insulation Stds plates booklet. Annotate their installation instructions to indicate which product data and which MICA plate are applicable. The instructions must be copyrighted, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation. A booklet is also required by paragraphs titled: Pipe Insulation Systems and Duct Insulation Systems.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

Insulation shall only be applied to unheated and uncooled piping and equipment. Flexible elastomeric cellular insulation shall not be compressed at joists, studs, columns, ducts, hangers, etc. The insulation shall not pull apart after a one hour period; any insulation found to pull

apart after one hour, shall be replaced.

3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests and heat tracing specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, the insulation will be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces. Insulation, jacketing and accessories shall be installed in accordance with MICA Insulation Stds plates except where modified herein or on the drawings.

3.1.2 Firestopping

Where pipes and ducts pass through fire walls, fire partitions, above grade floors, and fire rated chase walls, the penetration shall be sealed with fire stopping materials. The protection of ducts at point of passage through firewalls must be in accordance with NFPA 90A and/or NFPA 90B. All other penetrations, such as piping, conduit, and wiring, through firewalls must be protected with a material or system of the same hourly rating that is listed by UL, FM, or a NRTL.

3.1.3 Installation of Flexible Elastomeric Cellular Insulation

Install flexible elastomeric cellular insulation with seams and joints sealed with rubberized contact adhesive. Flexible elastomeric cellular insulation shall not be used on surfaces greater than 220 degrees F. Stagger seams when applying multiple layers of insulation. Protect insulation exposed to weather and not shown to have vapor barrier weatherproof jacketing with two coats of UV resistant finish or PVC or metal jacketing as recommended by the manufacturer after the adhesive is dry and cured.

3.1.3.1 Adhesive Application

Apply a brush coating of adhesive to both butt ends to be joined and to both slit surfaces to be sealed. Allow the adhesive to set until dry to touch but tacky under slight pressure before joining the surfaces. Insulation seals at seams and joints shall not be capable of being pulled apart one hour after application. Insulation that can be pulled apart one hour after installation shall be replaced.

3.1.3.2 Adhesive Safety Precautions

Use natural cross-ventilation, local (mechanical) pickup, and/or general area (mechanical) ventilation to prevent an accumulation of solvent vapors, keeping in mind the ventilation pattern must remove any heavier-than-air solvent vapors from lower levels of the workspaces. Gloves and spectacle-type safety glasses are recommended in accordance with safe installation practices.

3.1.4 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer. The capacitor discharge welding process may be used for securing metal fasteners to duct.

3.1.5 Pipes/Ducts/Equipment That Require Insulation

Insulation is required on all pipes, ducts, or equipment, except for omitted items as specified.

3.2 PIPE INSULATION SYSTEMS INSTALLATION

Install pipe insulation systems in accordance with the approved MICA Insulation Stds plates as supplemented by the manufacturer's published installation instructions.

3.2.1 Pipe Insulation

3.2.1.1 General

Pipe insulation shall be installed on aboveground hot and cold pipeline systems as specified below to form a continuous thermal retarder/barrier, including straight runs, fittings and appurtenances unless specified otherwise. Installation shall be with full length units of insulation and using a single cut piece to complete a run. Cut pieces or scraps abutting each other shall not be used. Pipe insulation shall be omitted on the following:

- a. Pipe used solely for fire protection.
- b. Chromium plated pipe to plumbing fixtures. However, fixtures for use by the physically handicapped shall have the hot water supply and drain, including the trap, insulated where exposed.
- c. Sanitary drain lines.
- d. Air chambers.
- e. Adjacent insulation.
- f. ASME stamps.
- g. Access plates of fan housings.
- h. Cleanouts or handholes.

3.2.1.2 Pipes Passing Through Walls, Roofs, and Floors

Pipe insulation shall be continuous through the sleeve.

Provide an aluminum jacket or vapor barrier/weatherproofing self adhesive jacket (minimum 2 mils adhesive, 3 mils embossed) less than 0.0000 permeability, greater than 3 ply standard grade, silver, white, black and embossed with factory applied moisture retarder over the insulation wherever penetrations require sealing.

3.2.1.2.1 Penetrate Interior Walls

The aluminum jacket or vapor barrier/weatherproofing - self adhesive jacket (minimum 2 mils adhesive, 3 mils embossed) less than 0.0000 permeability, greater than 3 plies standard grade, silver, white, black and embossed shall extend 2 inches beyond either side of the wall and shall be secured on each end with a band.

3.2.1.2.2 Penetrating Exterior Walls

Continue the aluminum jacket required for pipe exposed to weather through the sleeve to a point 2 inches beyond the interior surface of the wall.

3.2.1.2.3 Penetrating Roofs

Insulate pipe as required for interior service to a point flush with the top of the flashing and sealed with flashing sealant. Tightly butt the insulation for exterior application to the top of flashing and interior insulation. Extend the exterior aluminum jacket 2 inches down beyond the end of the insulation to form a counter flashing. Seal the flashing and counter flashing underneath with metal jacketing/flashing sealant.

3.2.1.3 Pipes Passing Through Hangers

Insulation, whether hot or cold application, shall be continuous through hangers. All horizontal pipes 2 inches and smaller shall be supported on hangers with the addition of a Type 40 protection shield to protect the insulation in accordance with MSS SP-58. Whenever insulation shows signs of being compressed, or when the insulation or jacket shows visible signs of distortion at or near the support shield, insulation inserts as specified below for piping larger than 2 inches shall be installed, or factory insulated hangers (designed with a load bearing core) can be used.

3.2.1.3.1 Horizontal Pipes Larger Than 2 Inches at 60 Degrees F and Above

Supported on hangers in accordance with MSS SP-58.

3.2.1.3.2 Horizontal Pipes Larger Than 2 Inches and Below 60 Degrees F

Supported on hangers with the addition of a Type 40 protection shield in accordance with MSS SP-58. An insulation insert of cellular glass, prefabricated insulation pipe hangers, or perlite above 80 degrees F shall be installed above each shield. The insert shall cover not less than the bottom 180-degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required in accordance with the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the weight of the pipe from crushing the insulation, as an option to installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert.

3.2.1.3.3 Vertical Pipes

Supported with either Type 8 or Type 42 riser clamps with the addition of two Type 40 protection shields in accordance with MSS SP-58 covering the 360-degree arc of the insulation. An insulation insert of cellular glass or calcium silicate shall be installed between each shield and the pipe. The insert shall cover the 360-degree arc of the pipe. Inserts shall be

the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required in accordance with the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the hanger from crushing the insulation, as an option instead of installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert. The vertical weight of the pipe shall be supported with hangers located in a horizontal section of the pipe. When the pipe riser is longer than 30 feet, the weight of the pipe shall be additionally supported with hangers in the vertical run of the pipe that are directly clamped to the pipe, penetrating the pipe insulation. These hangers shall be insulated and the insulation jacket sealed as indicated herein for anchors in a similar service.

3.2.1.3.4 Inserts

Covered with a jacket material of the same appearance and quality as the adjoining pipe insulation jacket, overlap the adjoining pipe jacket 1-1/2 inches, and seal as required for the pipe jacket. The jacket material used to cover inserts in flexible elastomeric cellular insulation shall conform to ASTM C1136, Type 1, and is allowed to be of a different material than the adjoining insulation material.

3.2.1.4 Flexible Elastomeric Cellular Pipe Insulation

Flexible elastomeric cellular pipe insulation shall be tubular form for pipe sizes 6 inches and less. Grade 1, Type II sheet insulation used on pipes larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, the insulation shall be adhered directly to the pipe on the lower 1/3 of the pipe. Seams shall be staggered when applying multiple layers of insulation. Sweat fittings shall be insulated with miter-cut pieces the same size as on adjacent piping. Screwed fittings shall be insulated with sleeved fitting covers fabricated from miter-cut pieces and shall be overlapped and sealed to the adjacent pipe insulation. Type II requires an additional exterior vapor retarder/barrier covering for high relative humidity and below ambient temperature applications.

3.2.1.5 Pipes in high abuse areas.

In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, stainless steel, aluminum or flexible laminate cladding (comprised of elastomeric, plastic or metal foil laminate) laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket, - less than 0.0000 permeability; (greater than 3 ply, standard grade, silver, white, black and embossed) aluminum jackets shall be utilized. Pipe insulation to the 6 foot level shall be protected.

3.2.1.6 Pipe Insulation Material and Thickness

Pipe insulation materials must be as listed in Table 1 and must meet or exceed the requirements of ASHRAE 90.1 - IP.

TABLE 1					
Insulation Material for Piping					
Service					
	Material	Specification	Type	Class	VR/VB Req'd
Chilled Water (Supply & Return, Dual Temperature Piping, 40 F nominal)					
	Cellular Glass	ASTM C552	II	2	Yes
Heating Hot Water Supply & Return, Heated Oil (Max 250 F)					
	Mineral Fiber	ASTM C547	I	1	No
	Calcium Silicate	ASTM C533	I		No
	Cellular Glass	ASTM C552	II	2	No
	Faced Phenolic Foam	ASTM C1126	III		Yes
	Perlite	ASTM C610			No
	Flexible Elastomeric Cellular	ASTM C534/C534M	I	2	No
Note: VR/VB = Vapor Retarder/Vapor Barrier					

TABLE 2						
Piping Insulation Thickness (inch)						
Do not use integral wicking material in Chilled water applications exposed to outdoor ambient conditions in climatic zones 1 through 4.						
Service						
	Material	Tube And Pipe Size (inch)				
		<1	1-<1.5	1.5-<4	4-<8	> or = >8
Chilled Water (Supply & Return, Dual Temperature Piping, 40 Degrees F nominal)						
	Cellular Glass	1.5	2	2	2.5	3
Chilled Water (Supply & Return, Dual Temperature Piping, 40 Degrees F nominal)						
	Cellular Glass	1.5	1.5	1.5	1.5	2
Heating Hot Water Supply & Return, Heated Oil (Max 250 F)						
	Mineral Fiber	1.5	1.5	2	2	2
	Calcium Silicate	2.5	2.5	3	3	3

TABLE 2						
Piping Insulation Thickness (inch) Do not use integral wicking material in Chilled water applications exposed to outdoor ambient conditions in climatic zones 1 through 4.						
Service						
	Material	Tube And Pipe Size (inch)				
		<1	1-<1.5	1.5-<4	4-<8	> or = >8
	Cellular Glass	2	2.5	3	3	3
	Perlite	2.5	2.5	3	3	3
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Refrigerant Suction Piping (35 degrees F nominal)						
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A
Exposed Lavatory Drains, Exposed Domestic Water Piping & Drains to Areas for Handicapped Personnel						
	Flexible Elastomeric Cellular	0.5	0.5	0.5	0.5	0.5
Condensate Drain Located Inside Building						
	Flexible Elastomeric Cellular	1	1	1	N/A	N/A

3.2.2 Aboveground Cold Pipelines

The following cold pipelines for minus 30 to plus 60 degrees F, shall be insulated in accordance with Table 2 except those piping listed in subparagraph Pipe Insulation in PART 3 as to be omitted. This includes but is not limited to the following:

- a. Refrigerant suction lines.
- b. Chilled water.
- c. Dual temperature water, i.e. HVAC hot/chilled water.
- d. Air conditioner condensate drains.

3.2.2.1 Insulation Material and Thickness

Insulation thickness for cold pipelines shall be determined using Table 2.

3.2.2.2 Factory or Field applied Jacket

Insulation shall be covered with a factory applied vapor retarder jacket/vapor barrier or field applied seal welded PVC jacket or greater

than 3 ply laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability, standard grade, silver, white, black and embossed for use with Mineral Fiber, Cellular Glass, and Phenolic Foam Insulated Pipe. Insulation inside the building, to be protected with an aluminum jacket or greater than 3ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, Embossed Silver, White & Black, shall have the insulation and vapor retarder jacket installed as specified herein. The aluminum jacket or greater than 3ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, embossed silver, White & Black, shall be installed as specified for piping exposed to weather, except sealing of the laps of the aluminum jacket is not required. In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, aluminum jackets or greater than 3ply vapor barrier/weatherproofing self-adhesive (minimum 2 mils adhesive, 3 mils embossed) product, less than 0.0000 permeability, standard grade, embossed silver, white & black, shall be provided for pipe insulation to the 6 ft level.

3.2.2.3 Installing Insulation for Straight Runs Hot and Cold Pipe

Apply insulation to the pipe with tight butt joints. Seal all butted joints and ends with joint sealant and seal with a vapor retarder coating, greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape or PVDC adhesive tape.

3.2.2.3.1 Longitudinal Laps of the Jacket Material

Overlap not less than 1-1/2 inches. Provide butt strips 3 inches wide for circumferential joints.

3.2.2.3.2 Laps and Butt Strips

Secure with adhesive and staple on 4 inch centers if not factory self-sealing. If staples are used, seal in accordance with paragraph STAPLES below. Note that staples are not required with cellular glass systems.

3.2.2.3.3 Factory Self-Sealing Lap Systems

May be used when the ambient temperature is between 40 and 120 degrees F during installation. Install the lap system in accordance with manufacturer's recommendations. Use a stapler only if specifically recommended by the manufacturer. Where gaps occur, replace the section or repair the gap by applying adhesive under the lap and then stapling.

3.2.2.3.4 Staples

Coat all staples, including those used to repair factory self-seal lap systems, with a vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape. Coat all seams, except those on factory self-seal systems, with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.

3.2.2.3.5 Breaks and Punctures in the Jacket Material

Patch by wrapping a strip of jacket material around the pipe and secure it with adhesive, staple, and coat with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape. Extend the patch not less than 1-1/2 inches past the break.

3.2.2.3.6 Penetrations Such as Thermometers

Fill the voids in the insulation and seal with vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.

3.2.2.3.7 Flexible Elastomeric Cellular Pipe Insulation

Install by slitting the tubular sections and applying them onto the piping or tubing. Alternately, whenever possible slide un-slit sections over the open ends of piping or tubing. Secure all seams and butt joints and seal with adhesive. When using self seal products only the butt joints shall be secured with adhesive. Push insulation on the pipe, never pulled. Stretching of insulation may result in open seams and joints. Clean cut all edges. Rough or jagged edges of the insulation are not be permitted. Use proper tools such as sharp knives. Do not stretch Grade 1, Type II sheet insulation around the pipe when used on pipe larger than 6 inches. On pipes larger than 12 inches, adhere sheet insulation directly to the pipe on the lower 1/3 of the pipe.

3.2.2.4 Insulation for Fittings and Accessories

- a. Pipe insulation shall be tightly butted to the insulation of the fittings and accessories. The butted joints and ends shall be sealed with joint sealant and sealed with a vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape.
- b. Precut or preformed insulation shall be placed around all fittings and accessories and shall conform to MICA plates except as modified herein: 5 for anchors; 10, 11, and 13 for fittings; 14 for valves; and 17 for flanges and unions. Insulation shall be the same insulation as the pipe insulation, including same density, thickness, and thermal conductivity. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 2 inches or one pipe diameter. Elbows insulated using segments shall conform to MICA Tables 12.20 "Mitered Insulation Elbow". Submit a booklet containing completed MICA Insulation Stds plates detailing each insulating system for each pipe, duct, or equipment insulating system, after approval of materials and prior to applying insulation.
 - (1) The MICA plates shall detail the materials to be installed and the specific insulation application. Submit all MICA plates required showing the entire insulating system, including plates required to show insulation penetrations, vessel bottom and top heads, legs, and skirt insulation as applicable. The MICA plates shall present all variations of insulation systems including locations, materials, vaporproofing, jackets and insulation accessories.

- (2) If the Contractor elects to submit detailed drawings instead of edited MICA Plates, the detail drawings shall be technically equivalent to the edited MICA Plate submittal.
- c. Upon completion of insulation installation on flanges, unions, valves, anchors, fittings and accessories, terminations, seams, joints and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with PVDC or greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape or two coats of vapor retarder coating with a minimum total thickness of 1/16 inch, applied with glass tape embedded between coats. Tape seams shall overlap 1 inch. The coating shall extend out onto the adjoining pipe insulation 2 inches. Fabricated insulation with a factory vapor retarder jacket shall be protected with either greater than 3 ply laminate jacket - less than 0.0000 perm adhesive tape, standard grade, silver, white, black and embossed or PVDC adhesive tape or two coats of vapor retarder coating with a minimum thickness of 1/16 inch and with a 2 inch wide glass tape embedded between coats. Where fitting insulation butts to pipe insulation, the joints shall be sealed with a vapor retarder coating and a 4 inch wide ASJ tape which matches the jacket of the pipe insulation.
- d. Anchors attached directly to the pipe shall be insulated for a sufficient distance to prevent condensation but not less than 6 inches from the insulation surface.
- e. Insulation shall be marked showing the location of unions, strainers, and check valves.

3.2.2.5 Optional PVC Fitting Covers

At the option of the Contractor, premolded, one or two piece PVC fitting covers may be used in lieu of the vapor retarder and embedded glass tape. Factory precut or premolded insulation segments shall be used under the fitting covers for elbows. Insulation segments shall be the same insulation as the pipe insulation including same density, thickness, and thermal conductivity. The covers shall be secured by PVC vapor retarder tape, adhesive, seal welding or with tacks made for securing PVC covers. Seams in the cover, and tacks and laps to adjoining pipe insulation jacket, shall be sealed with vapor retarder tape to ensure that the assembly has a continuous vapor seal.

3.2.3 Aboveground Hot Pipelines

3.2.3.1 General Requirements

All hot pipe lines above 60 degrees F, except those piping listed in subparagraph Pipe Insulation in PART 3 as to be omitted, shall be insulated in accordance with Table 2. This includes but is not limited to the following:

- a. Hot water heating.

Insulation shall be covered, in accordance with manufacturer's recommendations, with a factory applied Type I jacket or field applied aluminum where required or seal welded PVC.

3.2.3.2 Insulation for Fittings and Accessories

Pipe insulation shall be tightly butted to the insulation of the fittings and accessories. The butted joints and ends shall be sealed with joint sealant. Insulation shall be marked showing the location of unions, strainers, check valves and other components that would otherwise be hidden from view by the insulation.

3.2.3.2.1 Precut or Preformed

Place precut or preformed insulation around all fittings and accessories. Insulation shall be the same insulation as the pipe insulation, including same density, thickness, and thermal conductivity.

3.2.3.2.2 Rigid Preformed

Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 2 inches or one pipe diameter. Elbows insulated using segments shall conform to MICA Tables 12.20 "Mitered Insulation Elbow".

3.2.4 Piping Exposed to Weather

Piping exposed to weather shall be insulated and jacketed as specified for the applicable service inside the building. After this procedure, a laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability (greater than 3 ply, standard grade, silver, white, black and embossed aluminum jacket or PVC jacket shall be applied. PVC jacketing requires no factory-applied jacket beneath it, however an all service jacket shall be applied if factory applied jacketing is not furnished. Flexible elastomeric cellular insulation exposed to weather shall be treated in accordance with paragraph INSTALLATION OF FLEXIBLE ELASTOMERIC CELLULAR INSULATION in PART 3.

3.2.4.1 Aluminum Jacket

The jacket for hot piping may be factory applied. The jacket shall overlap not less than 2 inches at longitudinal and circumferential joints and shall be secured with bands at not more than 12 inch centers. Longitudinal joints shall be overlapped down to shed water and located at 4 or 8 o'clock positions. Joints on piping 60 degrees F and below shall be sealed with metal jacketing/flashing sealant while overlapping to prevent moisture penetration. Where jacketing on piping 60 degrees F and below abuts an un-insulated surface, joints shall be caulked to prevent moisture penetration. Joints on piping above 60 degrees F shall be sealed with a moisture retarder.

3.2.4.2 Insulation for Fittings

Flanges, unions, valves, fittings, and accessories shall be insulated and finished as specified for the applicable service. Two coats of breather emulsion type weatherproof mastic (impermeable to water, permeable to air) recommended by the insulation manufacturer shall be applied with glass tape embedded between coats. Tape overlaps shall be not less than 1 inch and the adjoining aluminum jacket not less than 2 inches. Factory preformed aluminum jackets may be used in lieu of the above. Molded PVC fitting

covers shall be provided when PVC jackets are used for straight runs of pipe. PVC fitting covers shall have adhesive welded joints and shall be weatherproof laminated self-adhesive (minimum 2 mils adhesive, 3 mils embossed) vapor barrier/weatherproofing jacket - less than 0.0000 permeability, (greater than 3 ply, standard grade, silver, white, black and embossed, and UV resistant).

3.2.4.3 PVC Jacket

PVC jacket shall be ultraviolet resistant and adhesive welded weather tight with manufacturer's recommended adhesive. Installation shall include provision for thermal expansion.

3.3 DUCT INSULATION SYSTEMS INSTALLATION

Install duct insulation systems in accordance with the approved MICA Insulation Stds plates as supplemented by the manufacturer's published installation instructions. Duct insulation minimum thickness and insulation level must be as listed in Table 3 and must meet or exceed the requirements of ASHRAE 90.1 - IP.

Except for oven hood exhaust duct insulation, corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket. Air conditioned spaces shall be defined as those spaces directly supplied with cooled conditioned air (or provided with a cooling device such as a fan-coil unit) and heated conditioned air (or provided with a heating device such as a unit heater, radiator or convector).

3.3.1 Duct Insulation Minimum Thickness

Duct insulation minimum thickness in accordance with Table 4.

Table 4 - Minimum Duct Insulation (inches)	
Cold Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5
Warm Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5

3.3.2 Insulation and Vapor Retarder/Vapor Barrier for Cold Air Duct

Insulation and vapor retarder/vapor barrier shall be provided for the following cold air ducts and associated equipment.

- a. Supply ducts.
- b. Return air ducts.
- c. Relief ducts.

- d. Flexible run-outs (field-insulated).
- e. Plenums.
- f. Duct-mounted coil casings.
- g. Coil headers and return bends.
- h. Coil casings.
- i. Fresh air intake ducts.
- j. Filter boxes.
- k. Mixing boxes (field-insulated).
- l. Supply fans (field-insulated).
- m. Site-erected air conditioner casings.
- n. Ducts exposed to weather.

Insulation for rectangular ducts shall be flexible type where concealed, minimum density 3/4 pcf, and rigid type where exposed, minimum density 3 pcf. Insulation for both concealed or exposed round/oval ducts shall be flexible type, minimum density 3/4 pcf or a semi rigid board, minimum density 3 pcf, formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered. Insulation for all exposed ducts shall be provided with either a white, paint-able, factory-applied Type I jacket or a field applied vapor retarder/vapor barrier jacket coating finish as specified, the total field applied dry film thickness shall be approximately 1/16 inch. Insulation on all concealed duct shall be provided with a factory-applied Type I or II vapor retarder/vapor barrier jacket. Duct insulation shall be continuous through sleeves and prepared openings except firewall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder/vapor barrier shall cover the collar, neck, and any un-insulated surfaces of diffusers, registers and grills. Vapor retarder/vapor barrier materials shall be applied to form a complete unbroken vapor seal over the insulation. Sheet Metal Duct shall be sealed in accordance with Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

3.3.2.1 Installation on Concealed Duct

- a. For rectangular, oval or round ducts, flexible insulation shall be attached by applying adhesive around the entire perimeter of the duct in 6 inch wide strips on 12 inch centers.
- b. For rectangular and oval ducts, 24 inches and larger insulation shall be additionally secured to bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.
- c. For rectangular, oval and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.

- d. Insulation shall be impaled on the mechanical fasteners (self stick pins) where used and shall be pressed thoroughly into the adhesive. Care shall be taken to ensure vapor retarder/vapor barrier jacket joints overlap 2 inches. The insulation shall not be compressed to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type duct hangers.
- e. Where mechanical fasteners are used, self-locking washers shall be installed and the pin trimmed and bent over.
- f. Jacket overlaps shall be secured with staples and tape as necessary to ensure a secure seal. Staples, tape and seams shall be coated with a brush coat of vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.
- g. Breaks in the jacket material shall be covered with patches of the same material as the vapor retarder jacket. The patches shall extend not less than 2 inches beyond the break or penetration in all directions and shall be secured with tape and staples. Staples and tape joints shall be sealed with a brush coat of vapor retarder coating or PVDC adhesive tape or greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.
- h. At jacket penetrations such as hangers, thermometers, and damper operating rods, voids in the insulation shall be filled and the penetration sealed with a brush coat of vapor retarder coating or PVDC adhesive tape greater than 3 ply laminate (minimum 2 mils adhesive, 3 mils embossed) - less than 0.0000 perm adhesive tape.
- i. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish or tape with a brush coat of vapor retarder coating.. The coating shall overlap the adjoining insulation and un-insulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.
- j. Where insulation standoff brackets occur, insulation shall be extended under the bracket and the jacket terminated at the bracket.

3.3.2.2 Installation on Exposed Duct Work

- a. For rectangular ducts, rigid insulation shall be secured to the duct by mechanical fasteners on all four sides of the duct, spaced not more than 12 inches apart and not more than 3 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger. One row shall be provided for each side of duct less than 12 inches. Mechanical fasteners shall be as corrosion resistant as G60 coated galvanized steel, and shall indefinitely sustain a 50 lb tensile dead load test perpendicular to the duct wall.
- b. Form duct insulation with minimum jacket seams. Fasten each piece of rigid insulation to the duct using mechanical fasteners. When the height of projections is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over. Vapor retarder/barrier jacket shall be continuous across seams, reinforcing, and projections. When height of projections is greater than the insulation thickness,

insulation and jacket shall be carried over. Apply insulation with joints tightly butted. Neatly bevel insulation around name plates and access plates and doors.

- c. Impale insulation on the fasteners; self-locking washers shall be installed and the pin trimmed and bent over.
- d. Seal joints in the insulation jacket with a 4 inch wide strip of tape. Seal taped seams with a brush coat of vapor retarder coating.
- e. Breaks and ribs or standing seam penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 2 inches beyond the break or penetration and shall be secured with tape and stapled. Staples and joints shall be sealed with a brush coat of vapor retarder coating.
- f. At jacket penetrations such as hangers, thermometers, and damper operating rods, the voids in the insulation shall be filled and the penetrations sealed with a flashing sealant.
- g. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and un-insulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.
- h. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation with minimum density of 3/4 pcf, attached as in accordance with MICA standards.

3.3.3 Insulation for Warm Air Duct

Insulation and vapor barrier shall be provided for the following warm air ducts and associated equipment:.

- a. Supply ducts.
- b. Return air ducts.
- c. Relief air ducts
- d. Flexible run-outs (field insulated).
- e. Plenums.
- f. Duct-mounted coil casings.
- g. Coil-headers and return bends.
- h. Coil casings.
- i. Fresh air intake ducts.
- j. Filter boxes.
- k. Mixing boxes.
- l. Supply fans.

- m. Site-erected air conditioner casings.
- n. Ducts exposed to weather.

Insulation for rectangular ducts shall be flexible type where concealed, and rigid type where exposed. Insulation on exposed ducts shall be provided with a white, paint-able, factory-applied Type II jacket, or finished with adhesive finish. Flexible type insulation shall be used for round ducts, with a factory-applied Type II jacket. Insulation on concealed duct shall be provided with a factory-applied Type II jacket. Adhesive finish where indicated to be used shall be accomplished by applying two coats of adhesive with a layer of glass cloth embedded between the coats. The total dry film thickness shall be approximately 1/16 inch. Duct insulation shall be continuous through sleeves and prepared openings. Duct insulation shall terminate at fire dampers and flexible connections.

3.3.3.1 Installation on Concealed Duct

- a. For rectangular, oval and round ducts, insulation shall be attached by applying adhesive around the entire perimeter of the duct in 6 inch wide strips on 12 inch centers.
- b. For rectangular and oval ducts 24 inches and larger, insulation shall be secured to the bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 18 inch centers and not more than 18 inches from duct corner.
- c. For rectangular, oval and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 18 inch centers and not more than 18 inches from duct corners.
- d. The insulation shall be impaled on the mechanical fasteners where used. The insulation shall not be compressed to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type hangers.
- e. Self-locking washers shall be installed where mechanical fasteners are used and the pin trimmed and bent over.
- f. Insulation jacket shall overlap not less than 2 inches at joints and the lap shall be secured and stapled on 4 inch centers.

3.3.3.2 Installation on Exposed Duct

- a. For rectangular ducts, the rigid insulation shall be secured to the duct by the use of mechanical fasteners on all four sides of the duct, spaced not more than 16 inches apart and not more than 6 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger and a minimum of one row for each side of duct less than 12 inches.
- b. Duct insulation with factory-applied jacket shall be formed with minimum jacket seams, and each piece of rigid insulation shall be fastened to the duct using mechanical fasteners. When the height of projection is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over the projection. Jacket shall be continuous across seams, reinforcing, and projections. Where the

height of projections is greater than the insulation thickness, insulation and jacket shall be carried over the projection.

- c. Insulation shall be impaled on the fasteners; self-locking washers shall be installed and pin trimmed and bent over.
- d. Joints on jacketed insulation shall be sealed with a 4 inch wide strip of tape and brushed with vapor retarder coating.
- e. Breaks and penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 2 inches beyond the break or penetration and shall be secured with adhesive and stapled.
- f. Insulation terminations and pin punctures shall be sealed with tape and brushed with vapor retarder coating.
- g. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation, minimum density of 3/4 pcf attached by staples spaced not more than 16 inches and not more than 6 inches from the degrees of joints. Joints shall be sealed in accordance with item "d." above.

3.3.4 Ducts Handling Air for Dual Purpose

For air handling ducts for dual purpose below and above 60 degrees F, ducts shall be insulated as specified for cold air duct.

3.3.5 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

3.4 EQUIPMENT INSULATION SYSTEMS INSTALLATION

Install equipment insulation systems in accordance with the approved MICA Insulation Stds plates as supplemented by the manufacturer's published installation instructions.

3.4.1 General

Removable insulation sections shall be provided to cover parts of equipment that must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories. Equipment insulation shall be omitted on the following:

- a. Hand-holes.
- b. Boiler manholes.
- c. Cleanouts.
- d. ASME stamps.
- e. Manufacturer's nameplates.
- f. Duct Test/Balance Test Holes.

3.4.2 Insulation for Cold Equipment

Cold equipment below 60 degrees F: Insulation shall be furnished on equipment handling media below 60 degrees F including the following:

- a. Pumps.
- b. Refrigeration equipment parts that are not factory insulated.
- c. Drip pans under chilled equipment.
- d. Duct mounted coils.
- e. Cold and chilled water pumps.
- f. Air handling equipment parts that are not factory insulated.
- g. Expansion and air separation tanks.

3.4.2.1 Insulation Type

Insulation shall be suitable for the temperature encountered. Material and thicknesses shall be as shown in Table 5:

TABLE 5		
Insulation Thickness for Cold Equipment (inches)		
Equipment handling media at indicated temperature		
	Material	Thickness (inches)
35 to 60 degrees F		
	Cellular Glass	1.5
	Flexible Elastomeric Cellular	1
1 to 34 degrees F		
	Cellular Glass	3
	Flexible Elastomeric Cellular	1.5
Minus 30 to 0 degrees F		
	Cellular Glass	3.5
	Flexible Elastomeric Cellular	1.75

3.4.2.2 Pump Insulation

- a. Insulate pumps by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints that do not leave raw ends of insulation exposed. Joints between sides and between sides and bottom shall be joined by adhesive with lap strips for rigid

mineral fiber and contact adhesive for flexible elastomeric cellular insulation. The box shall conform to the requirements of MICA Insulation Stds plate No. 49 when using flexible elastomeric cellular insulation. Joints between top cover and sides shall fit tightly forming a female shiplap joint on the side pieces and a male joint on the top cover, thus making the top cover removable.

- b. Exposed insulation corners shall be protected with corner angles.
- c. Upon completion of installation of the insulation, including removable sections, two coats of vapor retarder coating shall be applied with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. Flashing sealant shall be applied to parting line, between equipment and removable section insulation, and at all penetrations.

3.4.2.3 Other Equipment

- a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.
- b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not more than 12 inch centers except flexible elastomeric cellular which shall be adhered with contact adhesive. Insulation corners shall be protected under wires and bands with suitable corner angles.
- c. Cellular glass shall be installed in accordance with manufacturer's instructions. Joints and ends shall be sealed with joint sealant, and sealed with a vapor retarder coating.
- d. Insulation on heads of heat exchangers shall be removable. Removable section joints shall be fabricated using a male-female shiplap type joint. The entire surface of the removable section shall be finished by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch.
- e. Exposed insulation corners shall be protected with corner angles.
- f. Insulation on equipment with ribs shall be applied over 6 by 6 inches by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 by 2 inches washers or shall be securely banded or wired in place on 12 inch centers.

3.4.2.4 Vapor Retarder/Vapor Barrier

Upon completion of installation of insulation, penetrations shall be caulked. Two coats of vapor retarder coating or vapor barrier jacket shall be applied over insulation, including removable sections, with a layer of open mesh synthetic fabric embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Flashing sealant or vapor barrier tape shall be applied to parting line between equipment and removable section insulation.

3.4.3 Insulation for Hot Equipment

Insulation shall be furnished on equipment handling media above 60 degrees F including the following:

- a. Converters.
- b. Heat exchangers.
- c. Hot water generators.
- d. Pumps handling media above 130 degrees F.

3.4.3.1 Insulation

Insulation shall be suitable for the temperature encountered. Shell and tube-type heat exchangers shall be insulated for the temperature of the shell medium.

Insulation thickness for hot equipment shall be determined using Table 6:

TABLE 6		
Insulation Thickness for Hot Equipment (inches)		
Equipment handling steam or media at indicated pressure or temperature limit		
	Material	Thickness (inches)
15 psig or 250 degrees F		
	Rigid Mineral Fiber	2
	Flexible Mineral Fiber	2
	Calcium Silicate/Perlite	4
	Cellular Glass	3
	Faced Phenolic Foam	1.5
	Flexible Elastomeric Cellular (<200 F)	1
200psig or 400 degrees F		
	Rigid Mineral Fiber	3
	Flexible Mineral Fiber	3
	Calcium Silicate/Perlite	4
	Cellular Glass	4
600 degrees F		
	Rigid Mineral Fiber	5
	Flexible Mineral Fiber	6

TABLE 6		
Insulation Thickness for Hot Equipment (inches)		
Equipment handling steam or media at indicated pressure or temperature limit		
	Material	Thickness (inches)
	Calcium Silicate/Perlite	6
	Cellular Glass	6
600 degrees F: Thickness necessary to limit the external temperature of the insulation to 120 F. Heat transfer calculations shall be submitted to substantiate insulation and thickness selection.		

3.4.3.2 Insulation of Pumps

Insulate pumps by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints that do not leave raw ends of insulation exposed. Bottom and sides shall be banded to form a rigid housing that does not rest on the pump. Joints between top cover and sides shall fit tightly. The top cover shall have a joint forming a female shiplap joint on the side pieces and a male joint on the top cover, making the top cover removable. Two coats of Class I adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line of the removable sections and penetrations.

3.4.3.3 Other Equipment

- a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.
- b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not greater than 12 inch centers except flexible elastomeric cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.
- c. On high vibration equipment, cellular glass insulation shall be set in a coating of bedding compound as recommended by the manufacturer, and joints shall be sealed with bedding compound. Mineral fiber joints shall be filled with finishing cement.
- d. Insulation on heads of heat exchangers shall be removable. The removable section joint shall be fabricated using a male-female shiplap type joint. Entire surface of the removable section shall be finished as specified.
- e. Exposed insulation corners shall be protected with corner angles.

- f. On equipment with ribs, such as boiler flue gas connection, draft fans, and fly ash or soot collectors, insulation shall be applied over 6 by 6 inch by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 by 2 inch washers or shall be securely banded or wired in place on 12 inch (maximum) centers.
- g. On equipment handling media above 600 degrees F, insulation shall be applied in two or more layers with joints staggered.
- h. Upon completion of installation of insulation, penetrations shall be caulked. Two coats of adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line between equipment and removable section insulation.

3.4.4 Equipment Handling Dual Temperature Media

Below and above 60 degrees F: equipment handling dual temperature media shall be insulated as specified for cold equipment.

3.4.5 Equipment Exposed to Weather

3.4.5.1 Installation

Equipment exposed to weather shall be insulated and finished in accordance with the requirements for ducts exposed to weather in paragraph DUCT INSULATION INSTALLATION.

3.4.5.2 Optional Panels

At the option of the Contractor, prefabricated metal insulation panels may be used in lieu of the insulation and finish previously specified. Thermal performance shall be equal to or better than that specified for field applied insulation. Panels shall be the standard catalog product of a manufacturer of metal insulation panels. Fastenings, flashing, and support system shall conform to published recommendations of the manufacturer for weatherproof installation and shall prevent moisture from entering the insulation. Panels shall be designed to accommodate thermal expansion and to support a 250 pound walking load without permanent deformation or permanent damage to the insulation. Exterior metal cover sheet shall be aluminum and exposed fastenings shall be stainless steel or aluminum.

-- End of Section --

SECTION 23 09 23.13 20

DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC

06/12

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 500-D (1998) Laboratory Methods of Testing
Dampers for Rating

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI/ATA 878.1 (1999) ARCNET - Local Area Network: Token
Ring

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

ASHRAE 135 (2008; Addenda J,L,Q,R,S,V 2009; Errata 1
& 2 2009:INT 1 & 2 2009) BACnet-A Data
Communication Protocol for Building
Automation and Control Networks

ASME INTERNATIONAL (ASME)

ASME B16.5 (2017) Pipe Flanges and Flanged Fittings
NPS 1/2 Through NPS 24 Metric/Inch Standard

ASME B31.1 (2014; INT 1-47) Power Piping

ASTM INTERNATIONAL (ASTM)

ASTM A 126 (2004) Standard Specification for Gray
Iron Castings for Valves, Flanges, and
Pipe Fittings

ASTM B 117 (2009) Standing Practice for Operating
Salt Spray (Fog) Apparatus

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41.1 (2002; R 2008) Guide on the Surges
Environment in Low-Voltage (1000 V and
Less) AC Power Circuits

IEEE C62.41.2 (2002) Recommended Practice on
Characterization of Surges in Low-Voltage
(1000 V and Less) AC Power Circuits

IEEE C62.45 (2002; R 2008) Surge Testing for Equipment Connected to Low-Voltage (1000v and less)AC Power Circuits

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO/IEC 8802 (2000) Telecommunications and Information Exchange Between Systems

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code

NFPA 72 (2019; TIA 19-1; ERTA 2019) National Fire Alarm and Signaling Code

NFPA 90A (2018) Standard for the Installation of Air Conditioning and Ventilating Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1966 (2005) HVAC Duct Construction Standards Metal and Flexible, 3rd Edition

UNDERWRITERS LABORATORIES (UL)

UL 1449 (2006; Rev thru Sep 2009) Surge Protective Devices

UL 506 (2017) UL Standard for Safety Specialty Transformers

UL 508A (2001; Rev thru Sep 2009) Standard for Industrial Control Panels

UL 916 (2007) Energy Management Equipment

1.2 DEFINITIONS

1.2.1 ANSI/ASHRAE Standard 135

ANSI/ASHRAE Standard 135: BACnet - A Data Communication Protocol for Building Automation and Control Networks, referred to as "BACnet". ASHRAE developed BACnet to provide a method for diverse building automation devices to communicate and share data over a network.

1.2.2 ARCNET

ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.

1.2.3 BACnet

Building Automation and Control Network; the common name for the communication standard ASHRAE 135. The standard defines methods and protocol for cooperating building automation devices to communicate over a variety of LAN technologies.

1.2.4 BACnet/IP

An extension of BACnet, Annex J, defines this mechanism using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnetworks that share the same BACnet network number. See also "BACnet Broadcast Management Device".

1.2.5 BACnet Internetwork

Two or more BACnet networks, possibly using different LAN technologies, connected with routers. In a BACnet internetwork, there exists only one message path between devices.

1.2.6 BACnet Network

One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

1.2.7 BACnet Segment

One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

1.2.8 BBMD

BACnet Broadcast Management Device (BBMD). A communications device, typically combined with a BACnet router. A BBMD forwards BACnet broadcast messages to BACnet/IP devices and other BBMDs connected to the same BACnet/IP network. Every IP subnetwork that is part of a BACnet/IP network must have only one BBMD. See also "BACnet/IP".

1.2.9 BAS

Building Automation Systems, including DDC (Direct Digital Controls) used for facility automation and energy management.

1.2.10 BAS Owner

The regional or local user responsible for managing all aspects of the BAS operation, including: network connections, workstation management, submittal review, technical support, control parameters, and daily operation. The BAS Owner for this project is Cherry Point.

1.2.11 BIBBs

BACnet Interoperability Building Blocks. A collection of BACnet services used to describe supported tasks. BIBBs are often described in terms of "A" (client) and "B" (server) devices. The "A" device uses data provided by the "B" device, or requests an action from the "B" device.

1.2.12 BI

BACnet International, formerly two organizations: the BACnet Manufacturers Association (BMA) and the BACnet Interest Group - North America (BIG-NA).

1.2.13 BI/BTL

BACnet International/BACnet Testing Laboratories (Formerly BMA/BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.

1.2.14 Bridge

Network hardware that connects two or more network (or BACnet internetwork) segments at the physical and data link layers. A bridge may also filter messages.

1.2.15 Broadcast

A message sent to all devices on a network segment.

1.2.16 Device

Any control system component, usually a digital controller, that contains a BACnet Device Object and uses BACnet to communicate with other devices. See also "Digital Controller".

1.2.17 Device Object

Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

1.2.18 Device Profile

A collection of BIBBs determining minimum BACnet capabilities of a device, defined in ASHRAE Standard 135-2004, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing BIBBs supported.

1.2.19 Digital Controller

An electronic controller, usually with internal programming logic and digital and analog input/output capability, which performs control functions. In most cases, synonymous with a BACnet device described in this specification. See also "Device".

1.2.20 Direct Digital Control (DDC)

Digital controllers performing control logic. Usually the controller directly senses physical values, makes control decisions with internal programs, and outputs control signals to directly operate switches, valves, dampers, and motor controllers.

1.2.21 DDC System

A network of digital controllers, communication architecture, and user interfaces. A DDC system may include programming, sensors, actuators, switches, relays, factory controls, operator workstations, and various other devices, components, and attributes.

1.2.22 Ethernet

A family of local-area-network technologies providing high-speed networking features over various media.

1.2.23 Firmware

Software programmed into read only memory (ROM), flash memory, electrically erasable programmable read only memory (EEPROM), or erasable programmable read only memory (EPROM) chips.

1.2.24 Gateway

Communication hardware connecting two or more different protocols, similar to human language translators. The Gateway translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

1.2.25 Half Router

A device that participates as one partner in a BACnet point-to-point (PTP) connection. Two half-routers in an active PTP connection combine to form a single router.

1.2.26 Hub

A common connection point for devices on a network.

1.2.27 Internet Protocol (IP, TCP/IP, UDP/IP)

A communication method, the most common use is the World Wide Web. At the lowest level, it is based on Internet Protocol (IP), a method for conveying and routing packets of information over various LAN media. Two common protocols using IP are User Datagram Protocol (UDP) and Transmission Control Protocol (TCP). UDP conveys information to well-known "sockets" without confirmation of receipt. TCP establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

1.2.28 Input/Output (I/O)

Physical inputs and outputs to and from a device, although the term sometimes describes software, or "virtual" I/O. See also "Points".

1.2.29 I/O Expansion Unit

An I/O expansion unit provides additional point capacity to a digital controller.

1.2.30 IP subnet

Internet protocol (IP) identifies individual devices with a 32-bit number

divided into four groups from 0 to 255. Devices are often grouped and share some portion of this number. For example, one device has IP address 209.185.47.68 and another device has IP address 209.185.47.82. These two devices share Class C subnet 209.185.47.00

1.2.31 Local-Area Network (LAN)

A communication network that spans a limited geographic area and uses the same basic communication technology throughout.

1.2.32 LonTalk

ANSI/EIA 709. A communication protocol developed by Echelon Corp. LonTalk is an optional physical and data link layer for BACnet.

1.2.33 MAC Address

Media Access Control address. The physical node address that identifies a device on a Local Area Network.

1.2.34 Master-Slave/Token-Passing (MS/TP)

ISO/IEC 8802 (Part 3). One of the LAN options for BACnet. MSTP uses twisted-pair wiring for relatively low speed and low cost communication (up to 4,000 ft at 76.8K bps).

1.2.35 Native BACnet Device

A device that uses BACnet as its primary, if not only, method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

1.2.36 Network

Communication technology for data communications. BACnet approved network types are BACnet over Internet Protocol (IP), Point to Point (PTP) Ethernet, ARCNET, MS/TP, and LonTalk®.

1.2.37 Network Number

A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

1.2.38 Object

The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

1.2.39 Object Identifier

An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

1.2.40 Object Properties

Attributes of an object. Examples include present value and high limit

properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

1.2.41 Peer-to-Peer

Peer-to-peer refers to devices where any device can initiate and respond to communication with other devices.

1.2.42 Performance Verification Test (PVT)

The procedure for determining if the installed BAS meets design criteria prior to final acceptance. The PVT is performed after installation, testing, and balancing of mechanical systems. Typically the PVT is performed by the Contractor in the presence of the Government.

1.2.43 PID

Proportional, integral, and derivative control; three parameters used to control modulating equipment to maintain a setpoint. Derivative control is often not required for HVAC systems (leaving "PI" control).

1.2.44 PICS

Protocol Implementation Conformance Statement (PICS), describing the BACnet capabilities of a device. See BACnet, Annex A for the standard format and content of a PICS statement.

1.2.45 Points

Physical and virtual inputs and outputs. See also "Input/Output".

1.2.46 PTP

Point-to-Point protocol connects individual BACnet devices or networks using serial connections like modem-to-modem links.

1.2.47 Repeater

A network component that connects two or more physical segments at the physical layer.

1.2.48 Router

A BACnet router is a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

1.2.49 Stand-Alone Control

Refers to devices performing equipment-specific and small system control without communication to other devices or computers for physical I/O, excluding outside air and other common shared conditions. Devices are located near controlled equipment, with physical input and output points limited to 64 or less per device, except for complex individual equipment or systems. Failure of any single device will not cause other network devices to fail. BACnet "Smart" actuators (B-SA profile) and sensors (B-SS profile) communicating on a network with a parent device are exempt from stand-alone requirements.

1.3 SUBCONTRACTOR SPECIAL REQUIREMENTS

Perform all work in this section in accordance with the paragraph entitled "Subcontractor Special Requirements" in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS. The paragraph specifies that all contract requirements of this section shall be accomplished directly by a first tier subcontractor. No work required shall be accomplished by a second tier subcontractor.

1.4 BACnet DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC DESCRIPTION

The building is currently equipped with a Johnsons Controls Incorporation (JCI) Metasys DDC network. The existing supervisory building controller (NAE/NCE) already has its' DDC network buses assigned as BACnet. Contractor may use the existing bus with components of the same type if the bus has the capacity to handle additional devices. If the existing DDC network buses are not usable, provide a new BACnet compliant supervisory building controller (SBC), install new BACnet bus and integrate SBC to facility-wide JCI EMCS system.

1.4.1 Design Requirements

1.4.1.1 Control System Drawings Title Sheet

Provide a title sheet for the control system drawing set. Include the project title, project location, contract number, the controls contractor preparing the drawings, an index of the control drawings in the set, and a legend of the symbols and abbreviations used throughout the control system drawings.

1.4.1.2 List of I/O Points

Also known as a Point Schedule, provide for each input and output point physically connected to a digital controller: point name, point description, point type (Analog Output (AO), Analog Input (AI), Binary Output (BO), Binary Input (BI)), point sensor range, point actuator range, point address, BACnet object, associated BIBBS (where applicable), and point connection terminal number. Typical schedules for multiple identical equipment are allowed unless otherwise requested in design or contract criteria.

1.4.1.3 Control System Components List

Provide a complete list of control system components installed on this project. Include for each controller and device: control system schematic name, control system schematic designation, device description, manufacturer, and manufacturer part number. For sensors, include point name, sensor range, and operating limits. For valves, include body style, Cv, design flow rate, pressure drop, valve characteristic (linear or equal percentage), and pipe connection size. For actuators, include point name, spring or non-spring return, modulating or two-position action, normal (power fail) position, nominal control signal operating range (0-10 volts DC or 4-20 milliamps), and operating limits.

1.4.1.4 Control System Schematics

Provide control system schematics. Typical schematics for multiple identical equipment are allowed unless otherwise requested in design or contract criteria. Include the following:

- a. Location of each input and output device
- b. Flow diagram for each piece of HVAC equipment
- c. Name or symbol for each control system component, such as V-1 for a valve
- d. Setpoints, with differential or proportional band values
- e. Written sequence of operation for the HVAC equipment
- f. Valve and Damper Schedules, with normal (power fail) position

1.4.1.5 HVAC Equipment Electrical Ladder Diagrams

Provide HVAC equipment electrical ladder diagrams. Indicate required electrical interlocks.

1.4.1.6 Component Wiring Diagrams

Provide a wiring diagram for each type of input device and output device. Indicate how each device is wired and powered; showing typical connections at the digital controller and power supply. Show for all field connected devices such as control relays, motor starters, actuators, sensors, and transmitters.

1.4.1.7 Terminal Strip Diagrams

Provide a diagram of each terminal strip. Indicate the terminal strip location, termination numbers, and associated point names.

1.4.1.8 Communication Architecture Schematic

Provide a schematic showing the project's entire communication network, including addressing used for LANs, LAN devices including media converters, switches, routers and bridges, gateways, controllers, workstations, and field interface devices. If applicable, show connection to existing networks. Show bus routing and component locations on a separate floor plan.

1.5 SUBMITTALS

Submit the following according to 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Include the following in the project's control system drawing set:

Control system drawings title sheet

List of I/O Points

Control System Components List

Control system schematics

HVAC Equipment Electrical Ladder diagrams

Component wiring diagrams

Terminal strip diagrams

Communication architecture schematic

SD-03 Product Data

Direct Digital Controllers

Include BACnet PICS for each controller/device type, including smart sensors (B-SS) and smart actuators (B-SA).

BACnet Gateways

Include BACnet and workstation display information; bi-directional communication ability; compliance with interoperability schedule; expansion capacity; handling of alarms, events, scheduling and trend data; and single device capability (not depending on multiple devices for exchanging information from either side of the gateway).

BACnet Protocol Analyzer

Include capability to store and report data traffic on BACnet networks, measure bandwidth usage, filter information, and identify BACnet devices.

DDC Software

Sensors and Input Hardware

Output Hardware

Surge and transient protection

Indicators

Duct smoke detectors

SD-05 Design Data

Performance Verification Testing Plan

Pre-Performance Verification Testing Checklist

SD-06 Test Reports

Performance Verification Testing Report

SD-07 Certificates

Contractor's Qualifications

SD-09 Manufacturer's Field Reports

Pre-PVT Checklist

SD-10 Operation and Maintenance Data

Comply with requirements for data packages in Section 01 78 23 OPERATION AND MAINTENANCE DATA, except as supplemented and modified in this specification.

BACnet Direct Digital Control Systems, Data Package 4

SD-11 Closeout Submittals

Training documentation

1.6 QUALITY ASSURANCE

1.6.1 Standard Products

Provide material and equipment that are standard manufacturer's products currently in production and supported by a local service organization.

1.6.2 Delivery, Storage, and Handling

Handle, store, and protect equipment and materials to prevent damage before and during installation according to manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.6.3 Operating Environment

Protect components from humidity and temperature variation, dust, and contaminants. If components are stored before installation, keep them within the manufacturer's limits.

1.6.4 Finish of New Equipment

New equipment finishing shall be factory provided. Manufacturer's standard factory finishing shall be proven to withstand 125 hours in a salt-spray fog test. Equipment located outdoors shall be proven to withstand 500 hours in a salt-spray fog test.

Salt-spray fog test shall be according to ASTM B 117, with acceptance criteria as follows: immediately after completion of the test, the finish shall show no signs of degradation or loss of adhesion beyond 0.125 inch on either side of the scratch mark.

1.6.5 Verification of Dimensions

The contractor shall verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing work.

1.6.6 Contractor's Qualifications

Submit documentation certifying the controls Contractor performing the work has completed at least three DDC systems installations of a similar design to this project, and programmed similar sequences of operation for at least two years. Personnel performing work on the EMCS server must have training and experience working with Johnson Controls Incorporation (JCI) Metasys Extended Architecture (MESA) software and be approved for access by the EMCS system administrator.

1.6.7 Modification of References

The advisory provisions in ASME B31.1 and NFPA 70 are mandatory. Substitute "shall" for "should" wherever it appears and interpret all references to the "authority having jurisdiction" and "owner" to mean the Contracting Officer.

1.6.8 Project Sequence

The control system work for this project shall proceed in the following order:

- a. Submit and receive approval on the Shop Drawings, Product Data, and Certificates specified under the paragraph entitled "SUBMITTALS."
- b. Perform the control system installation work, including all field check-outs and tuning.
- c. Provide support to TAB personnel as specified under the paragraph "TEST AND BALANCE SUPPORT."
- d. Submit and receive approval of the Controls System Operators Manual specified under the paragraph "CONTROLS SYSTEM OPERATORS MANUALS."
- e. Submit and receive approval of the Performance Verification Testing Plan and the Pre-PVT Checklist specified under the paragraph "PERFORMANCE VERIFICATION TESTING."
- f. Perform the Performance Verification Testing.
- g. Submit and receive approval on the PVT Report.
- h. Submit and receive approval on the Training Documentation specified under the paragraph "INSTRUCTION TO GOVERNMENT PERSONNEL". Submit at least 30 days before training.
- i. Deliver the final Controls System Operators Manuals.
- j. Conduct the Phase I Training and VFD on-site/hands-on training.
- k. Conduct the Phase II Training.
- l. Submit and receive approval of Closeout Submittals.

PART 2 PRODUCTS

2.1 DDC SYSTEM

- a. Provide new DDC systems including associated equipment, accessories and communication media. Manufacturer's products, including design materials, fabrication, assembly, erection, examination, inspections, and testing shall be in accordance with ASME B31.1 and NFPA 70, except as modified herein or indicated otherwise. The new DDC system shall interface and communicate with the existing Energy Management and Control System (EMCS) at MCAS Cherry Point, Building 137. The new DDC system shall use Cherry Point's Point Naming Nomenclature and Graphical Standards attached at the end of this section. The new DDC system via the supervisory building controller shall be capable of

upload/download from the central server at Building 137. All DDC points whether physical or pseudo, shall be exposed as BACnet objects and accessible by the Metasys server in Building 137 for purposes of monitoring status, controlling operation, or modifying values. The new DDC system shall have the capability of managing its loads using the existing EMCS Johnson Control load management programming.

- b. The Energy Management and Control System (EMCS) at MCAS Cherry Point is an enterprise system that actively receives energy and building condition information from multiple sources and provides load shedding, electric metering, alarming, trending, scheduling, set point adjusting, device communications status of all SBC and TCU for maintenance personnel. The existing EMCS system is Johnson Controls and incorporates the Metasys System that communicates over the Ethernet communications network to the supervisory building controllers. The existing EMCS central server is located at Building 137.
- c. If applicable, provide a supervisory building controller (SBC) for the new DDC system. Provide all necessary hardware, drivers, software, material, and equipment, which shall allow communication between the SBC and the existing EMCS system via the UMAC Ethernet network. The SBC shall act as the interface between the existing EMCS system and the new DDC system. The SBC shall perform closed-loop, modulating control of building equipment, provide all programming and communication with the DDC system such that it shall maintain stable temperature control and all other conditions as indicated. The end-to-end accuracy of the system, including temperature sensor error, wiring error, A/D conversion, and display, shall be 1 degree F or less.
- d. Provide a complete fully BACnet Open Protocol compatible Direct Digital Control (DDC) system. The system shall have stand-alone digital controllers that are connected to the SBC. All BACnet devices shall be BACnet Testing Laboratories (BTL) certified and listed. The DDC system shall be capable of controlling and monitoring all spaces and all HVAC systems. The manufacturer's control system shall have a successful, proven, in use history of at least 2 years. The DDC control system object configuration and communication - shall be totally native BACnet Open protocol with no other programming language protocol, interface, or gateways utilized, except as required by the Project documents.
- e. The contractor shall update the existing Johnson Controls server, ADX-1, located in Building 137 to incorporate and integrate the new DDC system. The update requirements include, but are not limited to the EMCS server database, graphics for the new DDC system and any other affected graphics, and programming of all load management functions.

The contractor shall fully test and verify all levels of control and communication of all the DDC system controllers from the existing Johnson Controls ECMS server in Building 137. The contractor shall also test and verify all levels of control and communication of the new DDC system.

2.1.1 Direct Digital Controllers

All new direct digital controllers shall be native BACnet and UL 916 rated.

2.1.1.1 I/O Point Limitation

The total number of I/O hardware points used by a single stand-alone digital controller, including I/O expansion units, shall not exceed 64, except for complex individual equipment or systems. Place I/O expansion units in the same cabinet as the digital controller.

2.1.1.2 Environmental Limits

Controllers shall be suitable for, or placed in protective enclosures suitable for the environment (temperature, humidity, dust, and vibration) where they are located.

2.1.1.3 Stand-Alone Control

Provide stand-alone digital controllers.

2.1.1.4 Internal Clock

Provide internal clocks for all BACnet Building Controllers (B-BC) and BACnet Advanced Application Controllers (B-AAC) using BACnet time synchronization services. Automatically synchronize system clocks daily from an operator-designated controller. The system shall automatically adjust for daylight saving time.

2.1.1.5 Memory

Provide sufficient memory for each controller to support the required control, communication, trends, alarms, and messages. Protect programs residing in memory with EEPROM, flash memory, or by an uninterruptible power source (battery or uninterruptible power supply). The backup power source shall have capacity to maintain the memory during a 72-hour continuous power outage. Rechargeable power sources shall be constantly charged while the controller is operating under normal line power. Batteries shall be replaceable without soldering. Trend and alarm history collected during normal operation shall not be lost during power outages less than 72 hours long.

2.1.1.6 Immunity to Power Fluctuations

Controllers shall operate at 90 percent to 110 percent nominal voltage rating.

2.1.1.7 Transformer

The controller power supply shall be fused or current limiting and rated at 125 percent power consumption.

2.1.1.8 Wiring Terminations

Use screw terminal wiring terminations for all field-installed controllers. Provide field-removable modular terminal strip or a termination card connected by a ribbon cable for all controllers other than terminal units.

2.1.1.9 Input and Output Interface

Provide hard-wired input and output interface for all controllers as follows:

- a. Protection: Shorting an input or output point to itself, to another point, or to ground shall cause no controller damage. Input or output point contact with sources up to 24 volts AC or DC for any duration shall cause no controller damage.
- b. Binary Inputs: Binary inputs shall have a toggle switch and monitor on and off contacts from a "dry" remote device without external power, and external 5-24 VDC voltage inputs.
- c. Pulse Accumulation Inputs: Pulse accumulation inputs shall conform to binary input requirements and accumulate pulses at a resolution suitable to the application.
- d. Analog Inputs: Analog inputs shall monitor low-voltage (0-10 VDC), current (4-20 mA), or resistance (thermistor or RTD) signals.
- e. Binary Outputs: Binary outputs shall have a toggle switch and send a pulsed 24 VDC low-voltage signal for modulation control, or provide a maintained open-closed position for on-off control. For HVAC equipment and plant controllers, provide for manual overrides, either with three-position (on-off-auto) override switches and status lights, or with an adjacent operator display and interface. Where appropriate, provide a method to select normally open or normally closed operation.
- f. Analog Outputs: Analog outputs shall send modulating 0-10 VDC or 4-20 mA signals to control output devices.
- g. Tri-State Outputs: Tri-State outputs shall provide three-point floating control of terminal unit electronic actuators.

2.1.1.10 BACnet Gateways

Provide BACnet communication ports, whenever available as a plant equipment OEM standard option, for DDC integration via a single communication cable. Typical BACnet controlled plant equipment includes, but is not limited to, boilers, chillers, and variable frequency motor drives.

Provide gateways to connect BACnet to legacy systems, existing non-BACnet devices, and existing non-BACnet DDC controlled plant equipment, only when specifically requested and approved by the Government, and shown on the Government approved BACnet Communication Architecture Schematic. Provide with each gateway an interoperability schedule, showing each point or event on the legacy side that the BACnet "client" will read, and each parameter that the BACnet network will write to. Describe this interoperability in terms of BACnet services, or Interoperability Building Blocks (BIBBS), defined in ASHRAE 135 Annex K. Provide two-year minimum warranty for each gateway, including parts and labor.

The following minimum capabilities are required:

- a. Gateways shall be able to read and view all readable object properties listed in the interoperability schedule on the non-BACnet network to the BACnet network and vice versa where applicable.

- b. Gateways shall be able to write to all writeable object properties listed in the interoperability schedule on the non-BACnet network from the BACnet network and vice versa where applicable.
- c. Gateways shall provide single-pass (only one protocol to BACnet without intermediary protocols) translation from the non-BACnet protocol to BACnet and vice versa.
- d. Gateways shall meet the requirements of Data Sharing Read Property (DS-RP-B), Data Sharing Write Property (DS-WP-B), Device Management Dynamic Device Binding-B (DM-DDB-B), and Device Management Communication Control (DM-DCC-B) BIBBs, in accordance with ASHRAE 135.
- e. Gateways shall include all hardware, software, software licenses, and configuration tools for operator-to-gateway communications. Provide backup programming and parameters on CD media and the ability to modify, download, backup, and restore gateway configuration.

2.1.1.11 Digital Controller Cabinet

Provide each digital controller in a factory fabricated cabinet enclosure. Cabinets located indoors shall protect against dust and have a minimum NEMA 1 rating, except where indicated otherwise. Cabinets located outdoors or in damp environments shall protect against all outdoor conditions and have a minimum NEMA 4 rating. Outdoor control panels and controllers must be able to withstand extreme ambient conditions, without malfunction or failure, whether or not the controlled equipment is running. If necessary, provide a thermostatically controlled panel heater in freezing locations, and an internal ventilating fan in locations exposed to direct sunlight. Cabinets shall have a hinged lockable door and an offset removable metal back plate, except controllers integral with terminal units, like those mounted on VAV boxes. Provide like-keyed locks for all hinged panels provided and a set of two keys at each panel, with one key inserted in the lock.

2.1.1.12 Main Power Switch and Receptacle

Provide each control cabinet with a main external power on/off switch located inside the cabinet. Also provide each cabinet with a separate 120 VAC duplex receptacle.

2.1.2 DDC System Integration and Monitoring

- a. A workstation shall not be provided unless other wise noted.
- b. All interface to the DDC system shall be provided through the existing EMCS server at Building 137. The workstation via the EMCS server at Building 137 shall be capable of monitoring, troubleshooting, and making adjustments to the program or operating parameters of all DDC controllers, including TCU's. The workstation shall also be capable of remotely programming of all controllers, including TCU's. The contractor shall provide a temporary workstation for system interface and start-up until the connection to the EMCS server at Building 137 is completed, tested, and verified.
- c. DDC system shall routinely operate continuously without connection to the workstation. Information at the workstation is not required for day to day operations of the direct digital

controllers.

2.1.2.1 Software

The EMCS server (ADX-1) uses Johnson Controls Incorporation (JCI) Metasys Extended Architecture (MESA) software. Modify and update the existing EMCS server at Building 137 as necessary for proper interface with the new DDC system. The MESA software shall be configured to operate according to the DDC system manufacturer's specifications. Software shall be installed in the supervisory building controller (SBC) that permits monitoring and troubleshooting of the DDC system using the ADX-1 server. The ADX-1 in conjunction with the SBC software shall permit modification of controller parameters and control for all controllers, both high level and low level application specific. Operations shall be menu selected. Menu selections shall be made with a mouse.

- a. Menu System: Menu system shall allow an operator to select a particular function or access a particular screen through successive menu penetration or icon selection.
- b. Controller Parameter Modification: The ADX-1 software shall be an interface for performance specified in paragraph entitled "Parameter Modification" and available through a workstation logged into the ADX-1 server. Parameter modification shall require only that an operator "fill in the blank" for a parameter on a screen requesting the information in plain language. Parameter modifications shall download to the appropriate controllers at the operator request.

2.1.2.2 Graphic-Based Software

Update the existing graphics located on the ADX-1 server in Building 137 to incorporate and integrate the new DDC system. Create new graphics as required for the new DDC controllers. Graphic-based software shall provide graphical location of the building on the map, the building floor plan, the building mechanical systems, and the DDC system. The current value and point name of every I/O point shall be shown on at least one graphic and in its appropriate physical location relative to building and mechanical systems.

- a. Graphic shall closely follow the style of the control drawings in representing mechanical systems, sensors, controlled devices and point names.
- b. Graphic Title: Graphics shall have an identifying title visible when the graphic is viewed.
- c. Dynamic Update: When the ADX-1 server is on-line with the control system, point data shall update dynamically on the graphic images.
- d. Graphic Penetration: Provide graphic penetration using buttons to select graphics with more detail or to select different equipment.
- e. Graphic Types: Graphic-based software shall have graphics of the building exterior, building section, floor plans, and mechanical systems. At a minimum, provide the following graphics:
 - (1) Building Exterior Graphic: Show exterior architecture, major landmarks, and building number.

- (2) Building Section Graphic: Show floors in section graphic with appropriate floor name on each floor.
- (3) Floor Plan Graphics: Provide a single graphic for each floor, unless the graphic will contain more information than can reasonably be shown on a single graphic. Each heating or cooling zone within a floor plan shall have a zone name and its current temperature displayed within the zone outline. Show each controlled variable in the zone. Provide visual warning for each point in alarm. Show existing and new bus routings on floor plan as physically installed in the building.
- (4) Mechanical System Graphics: Provide two-dimensional drawings to symbolize mechanical equipment; do not use line drawings. Show controlled or sensed mechanical equipment. Each graphic shall consist of a single mechanical system; examples are a graphic for an air handling unit, a graphic for a VAV box, a graphic for a heating water system and a graphic for a chiller system. Place point name and point value adjacent to sensor or controlled device. Provide visual warning of each point in alarm. Point values shall update dynamically on the graphic.

2.1.3 DDC Software

2.1.3.1 Programming

Provide programming to execute the sequence of operation indicated. Provide all programming and tools to configure and program all controllers. Provide programming routines in simple, easy-to-follow logic with detailed text comments describing what the logic does and how it corresponds to the project's written sequence of operation.

- a. Graphic-based programming shall use a library of function blocks made from pre-programmed code designed for BAS control. Function blocks shall be assembled with interconnecting lines, depicting the control sequence in a flowchart. If providing a computer with device programming tools as part of the project, graphic programs shall be viewable in real time showing present values and logical results from each function block.
- b. Menu-based programming shall be done by entering parameters, definitions, conditions, requirements, and constraints.
- c. For line-by-line and text-based programming, declare variable types (local, global, real, integer, etc.) at the beginning of the program. Use descriptive comments frequently to describe the programming.
- d. If providing a computer with device programming tools as part of the project, provide a means for detecting program errors and testing software strategies with a simulation tool. Simulation may be inherent within the programming software suite, or provided by physical controllers mounted in a NEMA 1 test enclosure. The test enclosure shall contain one dedicated controller of each type provided under this contract, complete with power supply and relevant accessories.

2.1.3.2 Parameter Modification

All writeable object properties, and all other programming parameters

needed to comply with the project specification shall be adjustable for devices at any network level, including those accessible with web-browser communication, and regardless of programming methods used to create the applications.

2.1.3.3 Short Cycling Prevention

Provide setpoint differentials and minimum on/off times to prevent equipment short cycling.

2.1.3.4 Equipment Status Delay

Provide an adjustable delay from when equipment is commanded on or off and when the control program looks to the status input for confirmation.

2.1.3.5 Run Time Accumulation

Use the Elapsed Time Property to provide re-settable run time accumulation for each Binary Output Object connected to mechanical loads greater than 1 HP, electrical loads greater than 10 KW, or wherever else specified.

2.1.3.6 Timed Local Override

Provide an adjustable override time for each push of a timed local override button.

2.1.3.7 Time Synchronization

Provide time synchronization, including adjustments for leap years, daylight saving time, and operator time adjustments.

2.1.3.8 Scheduling

Provide operating schedules as indicated, with equipment assigned to groups. Changing the schedule of a group shall change the operating schedule of all equipment in the group. Groups shall be capable of operator creation, modification, and deletion. Provide capability to view and modify schedules in a seven-day week format. Provide capability to enter holiday and override schedules one full year at a time.

2.1.3.9 Object Property Override

Allow writeable object property values to accept overrides to any valid value. Where specified or required for the sequence of control, the Out_Of_Service property of Objects shall be modifiable using BACnet's write property service. When documented, exceptions to these requirement are allowed for life, machine, and process safeties.

2.1.3.10 Alarms and Events

Alarms and events shall be capable of having programmed time delays and high-low limits. When a computer workstation or web server is connected to the BACnet internetwork, alarms/events shall report to the computer, printer, e-mail, as defined by an authorized operator. Otherwise alarms/events shall be stored within a device on the BACnet network until connected to a user interface device and retrieved. Provide alarms/events in agreement with the point schedule, sequence of operation, and the BAS Owner. At a minimum, provide programming to initiate alarms/events any time a piece of equipment fails to operate, a control point is outside

normal range or condition shown on schedules, communication to a device is lost, a device has failed, or a controller has lost its memory.

2.1.3.11 Trending

Provide trend services on the supervisory building controller capable of trending all object present values set points, and other parameters indicated for trending on project schedules. Trends may be associated into groups, and a trend report may be set up for each group. Trends are stored within a device on the BACnet network, with operator selectable trend intervals from 10 seconds up to 60 minutes and/or change of value set points. The minimum number of consecutive trend values stored at one time shall be 100 per variable. When trend memory is full, it shall be selectable to stop trending or overwrite the oldest data. Upon reaching 3/4 of the device buffer limit (via Notification_Threshold property), by operator request, or by time schedule for archiving. Archived and real-time trend data shall be available for viewing numerically and graphically for at the EMCS server and connected notebook computers.

2.1.3.12 Device Diagnostics

Each controller shall have diagnostic LEDs for power, communication, and device fault condition. The DDC system shall recognize and report a non-responsive controller.

2.1.3.13 Power Loss

Upon restoration of power, the DDC system shall perform an orderly restart and restoration of control.

2.1.4 BACnet Protocol Analyzer

Provide a BACnet protocol analyzer and required cables and fittings for connection to the BACnet network. The analyzer shall include the following minimum capabilities:

- a. Capture and store to a file data traffic on all network levels.
- b. Measure bandwidth usage.
- c. Filtering options with ability to ignore select traffic.

2.2 SENSORS AND INPUT HARDWARE

Coordinate sensor types with the BAS Owner to keep them consistent with existing installations.

2.2.1 Field-Installed Temperature Sensors

Where feasible, provide the same sensor type throughout the project. Avoid using transmitters unless absolutely necessary.

2.2.1.1 Thermistors

Precision thermistors may be used in applications below 200 degrees F. Sensor accuracy over the application range shall be 0.36 degree F or less between 32 to 150 degrees F. Stability error of the thermistor over five years shall not exceed 0.25 degrees F cumulative. A/D conversion resolution error shall be kept to 0.1 degrees F. Total error for a

thermistor circuit shall not exceed 0.5 degrees F.

2.2.1.2 Resistance Temperature Detectors (RTDs)

Provide RTD sensors with platinum elements compatible with the digital controllers. Encapsulate sensors in epoxy, series 300 stainless steel, anodized aluminum, or copper. Temperature sensor accuracy shall be 0.1 percent (1 ohm) of expected ohms (1000 ohms) at 32 degrees F. Temperature sensor stability error over five years shall not exceed 0.25 degrees F cumulative. Direct connection of RTDs to digital controllers without transmitters is preferred. When RTDs are connected directly, lead resistance error shall be less than 0.25 degrees F. The total error for a RTD circuit shall not exceed 0.5 degrees F.

2.2.1.3 Temperature Sensor Details

- a. Room Type: Provide the sensing element components within a decorative protective cover suitable for surrounding decor. Provide room temperature sensors with timed override button, setpoint adjustment lever, digital temperature display.
- b. Duct Probe Type: Ensure the probe is long enough to properly sense the air stream temperature.
- c. Duct Averaging Type: Continuous averaging sensors shall be one foot in length for each 4 square feet of duct cross-sectional area, and a minimum length of 6 feet.
- d. Pipe Immersion Type: Provide minimum three-inch immersion. Provide each sensor with a corresponding pipe-mounted sensor well, unless indicated otherwise. Sensor wells shall be stainless steel when used in steel piping, and brass when used in copper piping. Provide the sensor well with a heat-sensitive transfer agent between the sensor and the well interior.
- e. Outside Air Type: Provide the sensing element on the building's north side with a protective weather shade that positions the sensor approximately 3 inches off the wall surface, does not inhibit free air flow across the sensing element, and protects the sensor from snow, ice, and rain.

2.2.2 Transmitters

Provide transmitters with 4 to 20 mA or 0 to 10 VDC linear output scaled to the sensed input. Transmitters shall be matched to the respective sensor, factory calibrated, and sealed. Size transmitters for an output near 50 percent of its full-scale range at normal operating conditions. The total transmitter error shall not exceed 0.1 percent at any point across the measured span. Supply voltage shall be 12 to 24 volts AC or DC. Transmitters shall have non-interactive offset and span adjustments. For temperature sensing, transmitter drift shall not exceed 0.03 degrees F a year.

2.2.2.1 Relative Humidity Transmitters

Provide transmitters with an accuracy equal to plus or minus 0.5 percent from 0 to 90 percent scale, and less than one percent drift per year. Sensing elements shall be the polymer type.

2.2.2.2 Pressure Transmitters

Provide transmitters integral with the pressure transducer.

2.2.3 Current Transducers

Provide current transducers to monitor motor amperage, unless current switches are shown on design drawings or point tables.

2.2.4 Input Switches

2.2.4.1 Timed Local Overrides

Provide buttons or switches to override the DDC occupancy schedule programming for each major building zone during unoccupied periods, and to return HVAC equipment to the occupied mode. This requirement is waived for zones clearly intended for 24 hour continuous operation.

2.2.5 Freeze Protection Thermostats

Provide special purpose thermostats with flexible capillary elements 20 feet minimum length for coil face areas up to 40 square feet. Provide longer elements for larger coils at 1-foot of element for every 4 square feet of coil face area, or provide additional thermostats. Provide switch contacts rated for the respective motor starter's control circuit voltage. Include auxiliary contacts for the switch's status condition. A freezing condition at any 18-inch increment along the sensing element's length shall activate the switch. The thermostat shall be equipped with a manual push-button reset switch so that when tripped, the thermostat requires manual resetting before the HVAC equipment can restart.

2.2.6 Air Flow Measurement Stations

Air flow measurement stations shall have an array of velocity sensing elements and straightening vanes inside a flanged sheet metal casing. The velocity sensing elements shall be the RTD or thermistor type, traversing the ducted air in at least two directions. The air flow pressure drop across the station shall not exceed 0.08 inch water gage at a velocity of 2,000 fpm. The station shall be suitable for air flows up to 5,000 fpm, and a temperature range of 40 to 120 degrees F. The station's measurement accuracy over the range of 125 to 2,500 fpm shall be plus or minus 3 percent of the measured velocity. Station transmitters shall provide a linear, temperature-compensated 4 to 20 mA or 0 to 10 VDC output. The output shall be capable of being accurately converted to a corresponding air flow rate in cubic feet per minute. Transmitters shall be a 2-wire, loop powered device. The output error of the transmitter shall not exceed 0.5 percent of the measurement.

2.3 OUTPUT HARDWARE

2.3.1 Control Dampers

Provide factory manufactured galvanized steel dampers where indicated. Control dampers shall comply with SMACNA 1966 except as modified or supplemented by this specification. Published damper leakage rates and respective pressure drops shall have been verified by tests in compliance with AMCA 500-D requirements.

Provide damper assembly frames constructed of 0.064 inch minimum

thickness galvanized steel channels with mitered and welded corners. Damper axles shall be 0.5 inches minimum diameter plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically shall be supported by thrust bearings.

Dampers shall be rated for not less than 2000 fpm air velocity. The pressure drop through each damper when full-open shall not exceed 0.04 inches water gage at 1000 fpm face velocity. Damper assemblies in ductwork subject to above 3-inch water gauge static air pressure shall be constructed to meet SMACNA Seal Class "A" construction requirements.

Provide the damper operating linkages outside of the air stream, including crank arms, connecting rods, and other hardware that transmits motion from the damper actuators to the dampers, shall be adjustable. Additionally, operating linkages shall be designed and constructed to have a 2 to 1 safety factor when loaded with the maximum required damper operating force. Linkages shall be brass, bronze, galvanized steel, or stainless steel.

Provide access doors or panels in hard ceilings and walls for access to all concealed damper operators and damper locking setscrews.

For field-installed control dampers, a single damper section shall have blades no longer than 48 inches and no higher than 72 inches. The maximum damper blade width shall be 12 inches. Larger sized dampers shall be built using a combination of sections.

Frames shall be at least 2 inches wide. Flat blades shall have edges folded for rigidity. Blades shall be provided with compressible gasket seals along the full length of the blades to prevent air leakage when closed.

The damper frames shall be provided with jamb seals to minimize air leakage. Seals shall be suitable for an operating temperature range of minus 40 degrees F to 200 degrees F.

The leakage rate of each damper when full-closed shall be no more than 4 cfm per sq. foot of damper face area at 1.0 inches water gage static pressure.

2.3.2 Control Valves

2.3.2.1 Valve Assembly

Valve bodies shall be designed for 125 psig minimum working pressure or 150 percent of the operating pressure, whichever is greater. Valve stems shall be Type 316 stainless steel. Valve leakage ratings shall be 0.01 percent of rated Cv value. Class 125 copper alloy valve bodies and Class 150 steel or stainless steel valves shall meet the requirements of ASME B16.5. Cast iron valve components shall meet the requirements of ASTM A 126 Class B or C.

2.3.2.2 Butterfly Valves

Butterfly valves shall be the threaded lug type suitable for dead-end service and for modulation to the fully-closed position, with stainless steel shafts supported by bearings, non-corrosive discs geometrically interlocked with or bolted to the shaft (no pins), and EPDM seats suitable for temperatures from minus 20 degrees F to plus 250 degrees F. Valves shall have a means of manual operation independent of the actuator.

2.3.2.3 Two-Way Valves

Two-way modulating valves shall have an equal percentage characteristic.

2.3.2.4 Three-Way Valves

Three-way valves shall have an equal percentage characteristic.

2.3.2.5 Valves for Chilled Water

- a. Bodies for valves 1-1/2 inches and smaller shall be brass or bronze, with threaded or union ends. Bodies for valves from 2 inches to 3 inches inclusive shall be of brass, bronze, or iron. Bodies for 2 inch valves shall have threaded connections. Bodies for valves from 2-1/2 to 3 inches shall have flanged connections.
- b. Internal valve trim shall be brass or bronze, except that valve stems shall be stainless steel.
- c. Unless indicated otherwise, provide modulating valves sized for 2 psi minimum and 4 psi maximum differential across the valve at the design flow rate.
- d. Valves 4 inches and larger shall be butterfly valves, unless indicated otherwise.

2.3.2.6 Valves for Hot Water Service

Valves for hot water service below 250 Degrees F:

- a. Bodies for valves 1-1/2 inches and smaller shall be brass or bronze, with threaded or union ends. Bodies for valves from 2 inches to 3 inches inclusive shall be of brass, bronze, or iron. Bodies for 2 inch valves shall have threaded connections. Bodies for valves from 2-1/2 to 3 inches shall have flanged connections.
- b. Internal trim (including seats, seat rings, modulation plugs, valve stems, and springs) of valves controlling water above 210 degrees F shall be Type 316 stainless steel.
- c. Internal trim for valves controlling water 210 degrees F or less shall be brass or bronze. Valve stems shall be Type 316 stainless steel.
- d. Non-metallic parts of hot water control valves shall be suitable for a minimum continuous operating temperature of 250 degrees F or 50 degrees F above the system design temperature, whichever is higher.
- e. Unless indicated otherwise, provide modulating valves sized for 2 psi minimum and 4 psi maximum differential across the valve at the design flow rate.
- f. Valves 4 inches and larger shall be butterfly valves, unless indicated otherwise.

2.3.3 Actuators

Provide direct-drive electric actuators for all control applications, except where indicated otherwise.

2.3.3.1 Electric Actuators

Each actuator shall deliver the torque required for continuous uniform motion and shall have internal end switches to limit the travel, or be capable of withstanding continuous stalling without damage. Actuators shall function properly within 85 to 110 percent of rated line voltage. Provide actuators with hardened steel running shafts and gears of steel or copper alloy. Fiber or reinforced nylon gears may be used for torques less than 16 inch-pounds. Provide two-position actuators of single direction, spring return, or reversing type. Provide modulating actuators capable of stopping at any point in the cycle, and starting in either direction from any point. Actuators shall be equipped with a switch for reversing direction, and a button to disengage the clutch to allow manual adjustments. Provide the actuator with a hand crank for manual adjustments, as applicable. Thermal type actuators may only be used on terminal fan coil units, terminal VAV units, convectors, and unit heaters. Spring return actuators shall be provided on all control dampers and all control valves except terminal fan coil units, terminal VAV units, convectors, and unit heaters; unless indicated otherwise. Each actuator shall have distinct markings indicating the full-open and full-closed position, and the points in-between.

2.3.4 Output Switches

2.3.4.1 Control Relays

Field installed and DDC panel relays shall be double pole, double throw, UL listed, with contacts rated for the intended application, indicator light, and dust proof enclosure. The indicator light shall be lit when the coil is energized and off when coil is not energized. Relays shall be the socket type, plug into a fixed base, and replaceable without tools or removing wiring. Encapsulated "PAM" type relays may be used for terminal control applications.

2.4 ELECTRICAL POWER AND DISTRIBUTION

2.4.1 Transformers

Transformers shall conform to UL 506. For control power other than terminal level equipment, provide a fuse or circuit breaker on the secondary side of each transformer.

2.4.2 Surge and Transient Protection

Provide each digital controller with surge and transient power protection. Surge and transient protection shall consist of the following devices, installed externally to the controllers.

2.4.2.1 Power Line Surge Protection

Provide surge suppressors on the incoming power at each controller or grouped terminal controllers. Surge suppressors shall be rated in accordance with UL 1449, have a fault indicating light, and conform to the following:

- a. The device shall be a transient voltage surge suppressor, hard-wire type individual equipment protector for 120 VAC/1 phase/2 wire plus ground.

- b. The device shall react within 5 nanoseconds and automatically reset.
- c. The voltage protection threshold, line to neutral, shall be no more than 211 volts.
- d. The device shall have an independent secondary stage equal to or greater than the primary stage joule rating.
- e. The primary suppression system components shall be pure silicon avalanche diodes.
- f. The secondary suppression system components shall be silicon avalanche diodes or metal oxide varistors.
- g. The device shall have an indication light to indicate the protection components are functioning.
- h. All system functions of the transient suppression system shall be individually fused and not short circuit the AC power line at any time.
- i. The device shall have an EMI/RFI noise filter with a minimum attenuation of 13 dB at 10 kHz to 300 MHz.
- j. The device shall comply with IEEE C62.41.1 and IEEE C62.41.2, Class "B" requirements and be tested according to IEEE C62.45.
- k. The device shall be capable of operating between minus 20 degrees F and plus 122 degrees F.

2.4.2.2 Telephone and Communication Line Surge Protection

Provide surge and transient protection for DDC controllers and DDC network related devices connected to phone and network communication lines, in accordance with the following:

- a. The device shall provide continuous, non-interrupting protection, and shall automatically reset after safely eliminating transient surges.
- b. The protection shall react within 5 nanoseconds using only solid-state silicon avalanche technology.
- c. The device shall be installed at the distance recommended by its manufacturer.

2.4.2.3 Controller Input/Output Protection

Provide controller inputs and outputs with surge protection via optical isolation, metal oxide varistors (MOV), or silicon avalanche devices. Fuses are not permitted for surge protection.

2.4.3 Wiring

Provide complete electrical wiring for the DDC System, including wiring to transformer primaries. Unless indicated otherwise, provide all normally visible or otherwise exposed wiring in conduit. Where conduit is required, control circuit wiring shall not run in the same conduit as power wiring over 100 volts. Circuits operating at more than 100 volts shall be in accordance with Section 26 20 00, INTERIOR DISTRIBUTION SYSTEM. Run all circuits over 100 volts in conduit, metallic tubing, covered metal

raceways, or armored cable. Use plenum-rated cable for circuits under 100 volts in enclosed spaces. Examples of these spaces include HVAC plenums, within walls, above suspended ceilings, in attics, and within ductwork.

2.4.3.1 Power Wiring

The following requirements are for field-installed wiring:

- a. Wiring for 24 V circuits shall be insulated copper 18 AWG minimum and rated for 300 VAC service.
- b. Wiring for 120 V circuits shall be insulated copper 14 AWG minimum and rated for 600 VAC service.

2.4.3.2 Analog Signal Wiring

Field-installed analog signal wiring shall be 18 AWG single or multiple twisted pair. Each cable shall be 100 percent shielded and have a 20 AWG drain wire. Each wire shall have insulation rated for 300 VAC service. Cables shall have an overall aluminum-polyester or tinned-copper cable-shield tape.

2.5 FIRE PROTECTION DEVICES

2.5.1 Duct Smoke Detectors

Provide duct smoke detectors in HVAC ducts in accordance with NFPA 72 and NFPA 90A, except as indicated otherwise. Provide UL listed or FM approved detectors, designed specifically for duct installation.

Provide ionization or photoelectric type detectors. Detectors shall detect both visible and invisible particles of combustion, and shall not be susceptible to undesired operation by changes to relative humidity. Provide each detector with an approved duct housing mounted exterior to the duct, and an integral perforated sampling tube extending across the width of the duct. The detector housing shall have indicator lamps that light when the detector is powered and when the detector is activated. Each detector shall have an integral test port, test switch and or, remote keyed test device. Connect new detectors to the building's new existing fire alarm control panel. Provide control and power modules required for the operation of the detectors in their own new control unit or integral with the existing fire alarm panel. A ground fault, break, or open condition in the electrical circuitry to any detector or its control or power unit shall cause activation of a trouble signal at the building fire alarm panel. Electrical supervision of wiring used exclusively for air-handling unit shutdown is not required, provided a break in the wiring would cause shutdown of the associated unit. Equipment and devices shall be compatible and operable in all respects with, and shall in no way impair the reliability or operational functions of, the new existing fire alarm system. The building's existing fire alarm control panel was manufactured by METASYS Notifier IFC3030. Provide descriptive zone labels at the existing fire alarm panel indicating which new air-handling unit detectors they serve and their location. Label zones modified in order to accomplish the work.

2.6 INDICATORS

2.6.1 Thermometers

Provide bi-metal type thermometers at locations shown. Thermometers shall have either 9 inch long scales or 3.5 inch diameter dials, with insertion, immersion, or averaging elements. Provide matching thermowells for pipe-mounted installations. Select scale ranges suitable for the intended service, with the normal operating temperature near the scale's midpoint. The thermometer's accuracy shall be plus or minus 2 percent of the scale range.

PART 3 EXECUTION

3.1 INSTALLATION

Perform the installation under the supervision of competent technicians regularly employed in the installation of DDC systems.

3.1.1 BACnet Naming and Addressing

Coordinate with the BAS Owner and provide unique naming and addressing for BACnet networks and devices using the attached Point Naming Convention.

a. MAC Address

Every BACnet device shall have an assigned and documented MAC Address unique to its network. For Ethernet networks, document the MAC Address assigned at its creation. For ARCNET or MS/TP, assign from 00 to 64.

b. Network Numbering

Assign unique numbers to each new network installed on the BACnet internetwork. Provide ability for changing the network number; either by device switches, network computer, or field operator interface. The BACnet internetwork (all possible connected networks) can contain up to 65,534 possible unique networks.

c. Device Object Identifier Property Number

Assign unique Device "Object_Identifier" property numbers or device instances for each device on the BACnet internetwork. Provide for future modification of the device instance number; either by device switches, network computer, or field interface. BACnet allows up to 4,194,302 possible unique devices per internetwork.

d. Device Object Name Property Text

The Device Object Name property field shall support 32 minimum printable characters. Assign unique Device "Object_Name" property names with plain-English descriptive names for each device. For example, the Device Object Name that for the device controlling the chiller plant at Building 3408 would be:

Device Object_Name = CW System B3408

A Device Object Name for a VAV box controller might be:

Device Object_Name = VAV BOX25

e. Object Name Property Text (Other than Device Objects)

The Object Name property field shall support 32 minimum printable characters. Assign Object Name properties with plain-English names descriptive of the application. Examples include "Zone 1 Temperature" and "Fan Start/Stop".

f. Object Identifier Property Number (Other than Device Objects)

Assign Object Identifier property numbers according to design drawings or tables if provided. If not provided, Object Identifier property numbers may be assigned at the Contractor's discretion but must be approved by the Government. In this case they must be documented and unique for like object types within the device.

3.1.2 Minimum BACnet Object Requirements

a. Use of Standard BACnet Objects

For the following points and parameters, use standard BACnet objects, where all relevant object properties can be read using BACnet's Read Property Service, and all relevant object properties can be modified using BACnet's Write Property Service:
all device physical inputs and outputs, all set points, all PID tuning parameters, all calculated pressures, flow rates, and consumption values, all alarms, all trends, all schedules, and all equipment and lighting circuit operating status.

b. BACnet Object Description Property

The Object Description property shall support 32 minimum printable characters. For each object, complete the description property field using a brief, narrative, plain English description specific to the object and project application. For example: "HW Pump 1 Proof." Document compliance, length restrictions, and whether the description is writeable in the device PICS.

c. Analog Input, Output, and Value Objects

Support and provide Description and/or Device_Type text strings matching signal type and engineering units shown on the points list.

d. Binary Input, Output, and Value Objects

Support and provide Inactive_Text and Active_Text property descriptions matching conditions shown on the points list.

e. Calendar Object

For devices with scheduling capability, provide at least one Calendar Object with ten-entry capacity. All operators may view Calendar Objects; authorized operators may make modifications from a workstation. Enable the writeable Date List property and support all calendar entry data types.

f. Schedule Object

Use Schedule Objects for all building system scheduling. All operators

may view schedule entries; authorized operators may modify schedules from a workstation.

g. Loop Object or Equal

Use Loop Objects or equivalent BACnet objects in each applicable field device for PID control. Regardless of program method or object used, allow authorized operators to adjust the Update Interval, Setpoint, Proportional Constant, Integral Constant, and Derivative Constant using BACnet read/write services.

3.1.3 Minimum BACnet Service Requirements

a. Command Priorities

Use commandable BACnet objects to control machinery and systems, providing the priority levels listed below. If the sequence of operation requires a different priority, obtain approval from the Contracting Officer.

<u>Priority Level</u>	<u>Application</u>
1	Manual-Life Safety
2	Automatic-Life Safety
3	(User Defined)
4	(User Defined)
5	Critical Equipment Control
6	Minimum On/Off
7	(User Defined)
8	Manual Operator
9	(User Defined)
10	(User Defined)
11	Load Shedding
12	(User Defined)
13	(User Defined)
14	(User Defined)
15	(User Defined)
16	(User Defined)

b. Alarming

- (1) Alarm Priorities - Coordinate alarm and event notification with the BAS Owner.
- (2) Notification Class - Enable writeable Priority, Ack Required, and Recipient List properties of Notification Class objects.
- (3) Event Notification Message Texts - Use condition specific narrative text and numerical references for alarm and event notification.

c. Updating Displayed Property Values

Allow workstations to display property values at discrete polled intervals, or based on receipt of confirmed and unconfirmed Change of Value notifications. The COV increment shall be adjustable by an operator using BACnet services, and polled intervals shall be adjustable at the operator workstation.

3.1.4 Local Area Networks

Obtain Government approval before connecting new networks with existing networks. Network numbers and device instance numbers shall remain unique when joining networks. Do not change existing network addressing without Government approval. See also "BACnet Naming and Addressing".

3.1.5 BACnet Routers, Bridges, and Switches

Provide the quantity of BACnet routers, bridges, and switches necessary for communications shown on the BACnet Communication Architecture schematic. Provide BACnet routers with BACnet Broadcast Message Device (BBMD) capability on each BACnet internetwork communicating across an IP network. Configure each BACnet device and bridge, router, or switch to communicate on its network segment.

3.1.6 Wiring Criteria

- a. Run circuits operating at more than 100 volts in rigid or flexible conduit, metallic tubing, covered metal raceways, or armored cable.
- b. Do not run binary control circuit wiring in the same conduit as power wiring over 100 volts. Where analog signal wiring requires conduit, do not run in the same conduit with AC power circuits or control circuits operating at more than 100 volts.
- c. Provide circuit and wiring protection required by NFPA 70.
- d. Run all wiring located inside mechanical rooms in conduit.
- e. Do not bury aluminum-sheathed cable or aluminum conduit in concrete.
- f. Input/output identification: Permanently label each field-installed wire, cable, and pneumatic tube at each end with descriptive text using a commercial wire marking system that fully encircles the wire, cable, or tube. Locate the markers within 2 inches of each termination. Match the names and I/O number to the project's point list. Similarly label all power wiring serving control devices, including the word "power" in the label. Number each pneumatic tube every six feet. Label all terminal blocks with alpha/numeric labels. All wiring and the wiring methods shall be in accordance with UL 508A.
- g. For controller power, provide new 120 VAC circuits, with ground. Provide each circuit with a dedicated breaker, and run wiring in its own conduit, separate from any control wiring. Connect the controller's ground wire to the electrical panel ground; conduit grounds are not acceptable.
- h. Surge Protection: Install surge protection according to manufacturer's instructions. Multiple controllers fed from a common power supply may be protected by a common surge protector, properly sized for the total connected devices.
- i. Grounding: Ground controllers and cabinets to a good earth ground as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Conduit grounding is not acceptable; all grounding shall have a direct path to the building earth ground. Ground sensor drain wire shields at the controller end.

- j. The Contractor shall be responsible for correcting all associated ground loop problems.
- k. Run wiring in panel enclosures in covered wire track.

3.1.7 Accessibility

Install all equipment so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install digital controllers, data ports, and concealed actuators, valves, dampers, and like equipment in locations freely accessible through access doors.

3.1.8 Digital Controllers

- a. Install as stand alone control devices (see definitions).
- b. Locate control cabinets at the locations shown on the drawings. If not shown on the drawings, install in the most accessible space, close to the controlled equipment.

3.1.9 Hand-Off-Auto Switches

Wire safety controls such as smoke detectors and freeze protection thermostats to protect the equipment during both hand and auto operation.

3.1.10 Temperature Sensors

Install temperature sensors in locations that are accessible and provide a good representation of sensed media. Installations in dead spaces are not acceptable. Calibrate sensors according to manufacturer's instructions. Do not use sensors designed for one application in a different application.

3.1.10.1 Room Temperature Sensors

Mount the sensors on interior walls to sense the average room temperature at the locations indicated. Avoid locations near heat sources such as copy machines or locations by supply air outlet drafts. Mount the center of the sensor 5 feet above the finished floor.

3.1.10.2 Duct Temperature Sensors

- a. Probe Type: Provide a gasket between the sensor housing and the duct wall. Seal the duct penetration air tight. Seal the duct insulation penetration vapor tight.
- b. Averaging Type (and coil freeze protection thermostats): Weave the capillary tube sensing element in a serpentine fashion perpendicular to the flow, across the duct or air handler cross-section, using durable non-metal supports. Prevent contact between the capillary and the duct or air handler internals. Provide a duct access door at the sensor location. The access door shall be hinged on the side, factory insulated, have cam type locks, and be as large as the duct will permit, maximum 18 by 18 inches. For sensors inside air handlers, the sensors shall be fully accessible through the air handler's access doors without removing any of the air handler's internals.

3.1.10.3 Immersion Temperature Sensors

Provide thermowells for sensors measuring piping, tank, or pressure vessel

temperatures. Locate wells to sense continuous flow conditions. Do not install wells using extension couplings. Where piping diameters are smaller than the length of the wells, provide wells in piping at elbows to sense flow across entire area of well. Wells shall not restrict flow area to less than 70 percent of pipe area. Increase piping size as required to avoid restriction. Provide thermal conductivity material within the well to fully coat the inserted sensor.

3.1.11 Energy Meters

Locate energy meters as indicated. Connect each meter output to the DDC system, to measure both instantaneous and accumulated energy usage.

3.1.12 Damper Actuators

Where possible, mount actuators outside the air stream in accessible areas.

3.1.13 Thermometers and Gages

Mount devices to allow reading while standing on the floor or ground, as applicable.

3.1.14 Pressure Sensors

Locate pressure sensors as indicated.

3.1.15 Component Identification Labeling

Using an electronic hand-held label maker with white tape and bold black block lettering, provide an identification label on the exterior of each new control panel, control device, actuator, and sensor. Also provide labels on the exterior of each new control actuator indicating the (full) open and (full) closed positions. For labels located outdoors, use exterior grade label tape, and provide labels on both the inside and outside of the panel door or device cover. Acceptable alternatives are white plastic labels with engraved bold black block lettering permanently attached to the control panel, control device, actuator, and sensor. Have the labels and wording approved by the BAS Owner prior to installation.

3.2 TEST AND BALANCE SUPPORT

The controls contractor shall coordinate with and provide on-site support to the test and balance (TAB) personnel specified under Section 23 05 93 TESTING, ADJUSTING AND BALANCING. This support shall include:

- a. On-site operation and manipulation of control systems during the testing and balancing.
- b. Control setpoint adjustments for balancing all relevant mechanical systems, including VAV boxes.
- c. Tuning control loops with setpoints and adjustments determined by TAB personnel.

3.3 PERFORMANCE VERIFICATION TESTING (PVT)

3.3.1 General

The PVT shall demonstrate compliance of the entire system work with the

contract requirements. The PVT shall be performed by the Contractor and witnessed and approved by the Government. If the project is phased, provide separate testing for each phase. Provide tests that cover a period of not less than 14 days for each system and demonstrate that the entire system is functioning according to the specifications and plans. Make coincidental chart recordings at points indicated on the drawings for the duration of the time period and record the temperature at space sensors, the humidity at space sensors and the ambient temperature and humidity in a shaded and weather protected area. Record readings hourly, and the average shall be considered to be the system performance. A Pre-PVT meeting to review the Pre-PVT Checklist is required to coordinate all aspects of the PVT and shall include the Contractor's QA representative, the Contractor's PVT administrator, the Contracting Officer's representative, and the BAS Owner.

3.3.2 Performance Verification Testing Plan

Submit a detailed PVT Plan of the proposed testing for Government approval. Develop the PVT Plan for the entire systems in this contract. The PVT Plan shall be a clear list of test items arranged in a logical sequence. Include the intended test procedure, the expected response, and the pass/fail criteria for every component tested.

The plan shall clearly describe how each item is tested, indicate where assisting personnel are required (like the mechanical contractor), and include what procedures are used to simulate conditions. Include a separate column for each checked item and extra space for comments. Where sequences of operations are checked, insert each corresponding routine from the project's sequence of operation. For each test area, include signature and date lines for the Contractor's PVT administrator, the Contractor's QA representative, the Contracting Officer's representative, and the BAS Owner to acknowledge successful completion. The BAS Owner can provide sample PVT forms and procedures upon request.

3.3.3 PVT Sample Size

Test all central plant equipment and primary air handling unit systems unless otherwise directed. Twenty percent sample testing is allowed for identical controllers typical of terminal control like VAV boxes and fan coil units. The Government may require testing of like systems beyond a statistical sample if sample systems require retesting or do not have consistent results.

The Government may witness all testing, or random samples of PVT items. When only random samples are witnessed, the Government may choose which ones.

3.3.4 Pre-Performance Verification Testing Checklist

Submit the following as a list with items checked off once verified. Provide a detailed explanation for any items that are not completed or verified.

- a. Verify all required mechanical installation work is successfully completed, and all HVAC equipment is working correctly (or will be by the time the PVT is conducted).
- b. Verify HVAC motors operate below full-load amperage ratings.

- c. Verify all required control system components, wiring, and accessories are installed.
 - d. Verify the installed control system architecture matches approved drawings.
 - e. Verify all control circuits operate at the proper voltage and are free from grounds or faults.
 - f. Verify all required surge protection is installed.
 - g. Verify the A/C Power Table specified in "CONTROLS SYSTEM OPERATORS MANUALS" is accurate.
 - h. Verify all DDC network communications function properly, including uploading and downloading programming changes.
 - i. Using the BACnet protocol analyzer (if provided or required in this specification), verify communications are error free.
 - j. Verify each digital controller's programming is backed up.
 - k. Verify all wiring, components, and panels are properly labeled.
 - l. Verify all required points are programmed into devices.
 - m. Verify all TAB work affecting each system is complete as specified.
 - n. Verify all valve and actuator zero and span adjustments are set properly.
 - o. Verify all sensor readings are accurate and calibrated.
 - p. Verify each control valve and actuator goes to normal position upon loss of power.
 - q. Verify all control loops are tuned for smooth and stable operation. View trend data where applicable.
 - r. Verify each controller works properly in stand-alone mode.
 - s. Verify all safety controls and devices function properly, including freeze protection and interfaces with building fire alarm systems.
 - t. Verify all electrical interlocks work properly.
 - u. Verify all workstations, notebooks and maintenance personnel interface tools are delivered, all system and database software is installed, and graphic pages are created for each workstation and notebook.
 - v. Verify the as-built (shop) control drawings are completed.
- 3.3.5 Conducting Performance Verification Testing
- a. Conduct Government-witnessed PVT during the applicable season after approval of the PVT Plan and the completed Pre-PVT Checklist. Notify the Contracting Officer of the planned PVT at least 15 days prior to testing. Provide an estimated time table required to perform the testing. Furnish personnel, equipment, instrumentation, and supplies

necessary to perform all aspects of the PVT. Ensure that testing personnel are regularly employed in the testing and calibration of DDC systems. Using the project's as-built control system (shop) drawings, the project's mechanical design drawings and specifications, the approved Pre-PVT Checklist, and the approved PVT Plan, conduct the PVT.

- b. During testing, identify any items that do not meet the contract requirements and if time permits, conduct immediate repairs and re-test. Otherwise, deficiencies shall be investigated, corrected, and re-tested later. Document each deficiency and corrective action taken.
- c. If re-testing is required, follow the procedures for the initial PVT. The Government may require re-testing of any system components affected by the original failed test.

3.3.6 Controller Capability and Labeling

Test the following for each controller:

- a. Memory: Demonstrate that programmed data, parameters, and trend/ alarm history collected during normal operation is not lost during power failure.
- b. Direct Connect Interface: Demonstrate the ability to connect directly to each type of digital controller with a portable electronic device like a notebook computer or PDA. Show that maintenance personnel interface tools perform as specified in the manufacturer's technical literature.
- c. Stand Alone Ability: Demonstrate controllers provide stable and reliable stand-alone operation using default values or other method for values normally read over the network.
- d. Wiring and AC Power: Demonstrate the ability to disconnect any controller safely from its power source using the AC Power Table. Demonstrate the ability to match wiring labels easily with the control drawings. Demonstrate the ability to locate a controller's location using the BACnet Communication Architecture Schematic and floor plans.
- e. Nameplates and Tags: Show the nameplates and tags are accurate and permanently attached to control panel doors, devices, sensors, and actuators.

3.3.7 Workstation and Software Operation

For every user workstation or notebook provided:

- a. Show points lists agree with naming conventions.
- b. Show that graphics are complete.
- c. Show the UPS operates as specified.

3.3.8 BACnet Communications and Interoperability Areas

Demonstrate proper interoperability of data sharing, alarm and event management, trending, scheduling, and device and network management. If available or required in this specification, use a BACnet protocol analyzer to assist with identifying devices, viewing network traffic, and verifying

interoperability. These requirements must be met even if there is only one manufacturer of equipment installed. Testing includes the following:

- a. Data Presentation: On each BACnet Operator Workstation, demonstrate graphic display capabilities.
- b. Reading of Any Property: Demonstrate the ability to read and display any used readable object property of any device on the network.
- c. Setpoint and Parameter Modifications: Show the ability to modify all setpoints and tuning parameters in the sequence of control or listed on project schedules. Modifications are made with BACnet messages and write services initiated by an operator using workstation graphics, or by completing a field in a menu with instructional text.
- d. Peer-to-Peer Data Exchange: Show all BACnet devices are installed and configured to perform BACnet read/write services directly (without the need for operator or workstation intervention), to implement the project sequence of operation, and to share global data.
- e. Alarm and Event Management: Show that alarms/events are installed and prioritized according to the BAS Owner. Demonstrate time delays and other logic is set up to avoid nuisance tripping, e.g., no status alarms during unoccupied times or high supply air during cold morning start-up. Show that operators with sufficient privilege can read and write alarm/event parameters for all standard BACnet event types. Show that operators with sufficient privilege can change routing (BACnet notification classes) for each alarm/event including the destination, priority, day of week, time of day, and the type of transition involved (TO-OFF NORMAL, TO-NORMAL, etc.).
- f. Schedule Lists: Show that schedules are configured for start/stop, mode change, occupant overrides, and night setback as defined in the sequence of operations.
- g. Schedule Display and Modification: Show the ability to display any schedule with start and stop times for the calendar year. Show that all calendar entries and schedules are modifiable from any connected workstation by an operator with sufficient privilege.
- h. Archival Storage of Data: Show that data archiving is handled by the operator workstation/server, and local trend archiving and display is accomplished with BACnet Trend Log objects.
- i. Modification of Trend Log Object Parameters: Show that an operator with sufficient privilege can change the logged data points, sampling rate, and trend duration.
- j. Device and Network Management: Show the following capabilities:
 - (1) Display of Device Status Information
 - (2) Display of BACnet Object Information
 - (3) Silencing Devices that are Transmitting Erroneous Data
 - (4) Time Synchronization
 - (5) Remote Device Reinitialization

(6) Backup and Restore Device Programming and Master Database(s)

(7) Configuration Management of Half-Routers, Routers and BBMDs

3.3.9 Execution of Sequence of Operation

Demonstrate that the HVAC system operates properly through the complete sequence of operation. Use read/write property services to globally read and modify parameters over the internetwork.

3.3.10 Control Loop Stability and Accuracy

For all control loops tested, give the Government trend graphs of the control variable over time, demonstrating that the control loop responds to a 20 percent sudden change of the control variable set point without excessive overshoot and undershoot. If the process does not allow a 20 percent set point change, use the largest change possible. Show that once the new set point is reached, it is stable and maintained. Control loop trend data shall be in real-time with the time between data points 30 seconds or less.

3.3.11 Performance Verification Testing Report

Upon successful completion of the PVT, submit a PVT Report with performance tests to the Government and prior to the Government taking use and possession of the facility. Do not submit the report until all problems are corrected and successfully re-tested. The report shall include the annotated PVT Plan used during the PVT. Where problems were identified, explain each problem, the corrective action taken, and the final test results. Include a written certification that the installation and testing of all systems is complete and meets all of the contract's requirements.

3.4 TRAINING REQUIREMENTS

Provide a qualified instructor (or instructors) with two years minimum field experience with the installation and programming of similar BACnet DDC systems. Orient training to the specific systems installed. Coordinate training times with the Contracting Officer and BAS Owner after receiving approval of the training course documentation. Training shall take place at the job site and/or a nearby Government-furnished location. A training day shall occur during normal working hours, last no longer than 8 hours and include a one-hour break for lunch and two additional 15-minute breaks. The project's approved Controls System Operators Manual shall be used as the training text. The Contractor shall ensure the manuals are submitted, approved, and available to hand out to the trainees before the start of training.

3.4.1 Training Documentation

Submit training documentation for review 30 days minimum before training. Documentation shall include an agenda for each training day, objectives, a synopsis of each lesson, and the instructor's background and qualifications. The training documentation can be submitted at the same time as the project's Controls System Operators Manual.

3.4.2 Training

The training shall be divided into 2 separate sessions, with each session

lasting one day and be conducted at the DDC system workstation, at a notebook computer connected to the DDC system in the field, and at other site locations as necessary. One training session should focus on the mechanical equipment involved and the DDC system operations. The other session shall focus on the DDC software design, configuration and maintenance. Upon completion of the training, each trainee should fully understand the project's DDC system operation. The training sessions shall include, but not limited to the following:

- a. A walk-through tour of the mechanical system and the installed DDC components (controllers, valves, dampers, surge protection, switches, thermostats, sensors, etc.)
- b. A discussion of the components and functions at each DDC panel
- c. Logging-in and navigating at each operator interface type
- d. Using each operator interface to find, read, and write to specific controllers and objects
- e. Modifying and downloading control program changes
- f. Modifying setpoints
- g. Creating, editing, and viewing trends
- h. Creating, editing, and viewing alarms
- i. Creating, editing, and viewing operating schedules and schedule objects
- j. Backing-up and restoring programming and data bases
- k. Modifying graphic text, backgrounds, dynamic data displays, and links to other graphics
- l. Creating new graphics and adding new dynamic data displays and links
- m. Alarm and Event management
- n. Adding and removing network devices

Point Naming Convention

Format - Supervisory Controller/Bus . Application Specific Controller.
 Point Type
 (Spaces added for clarity separating parts for the 'Fully Qualified Reference')
 Example - adx-1:NAE-0298-1/N2-1.011047UN.ZN-T

Supervisory Controller Server: **NAE-XXXX-X**
 Example - adx-1: **NAE-0298-1**

ASC Controllers (Bus & Identifier are created when insert field device and can't be changed later)

Bus Bus type - Bus # Example: adx-1:NAE-0298-1/**N2-1**
 N2-1 or N2-2
 FC-1 or FC-2 for BacNet
 (BacNet over IP may be limited by the controllers when added)

Identifier (Item reference) Server: *NAE name/bus.XXX N2 address controller type*
 Example - adx-1: *NAE-0298-1/N2-1.011047UN*

ASC controller Name 4 digit bldg #.011XXXXY Where X=N2 address & Y in type identifier
 Use **011** for bus #1 and **012** for bus #2
 Example - **0298.011047UN** (bldg 298 bus #1 N2 address 047 UNT)
 Note: (use **FE** for FEC controllers.)

Points (Insert field point) **See separate list for point type nomenclatures.**

Identifier (Item reference) Server: *NAE name/bus.N2 address & controller type.point type*
 (Identifier are created when inserting a field device and can't be changed later)
 (Shows up with mouse over on graphics.)
 Example - adx-1: *NAE-0298-1/N2-1.011047UN.ZN-T*

Point Name **bldg#.controller name.point type** (Shows up as Item in event viewer)
 Example - **0298.AHU-8.ZN-T**

Description **Description of point**
 Examples - Zone Temp, Sup Fan Status, Hot Water Pump Status

EMCS Graphic Conventions

Any deviations from these conventions shall be approved in advance.

All graphics: All new graphics should match the appearance of existing graphics.

Sample of current graphics will be made available.

Background images are Visio 2003 SVGZ files.

Data values should be shown as black text in a white box and a black border.

Text should be black with a transparent background with no border. Some graphics use blue text for contrast for special items such as names of devices.

Buttons to select other graphics are gray with white text in a vertical column on the right side of the page.

Attention should be given to the general alignment and centering of objects.

- Floor Plans**
- should come from CAD drawings if available.
 - Display against a light pale yellow background.
 - Show Temperature sensors on the floor plan in their true location and source reference
 - Zone temp backgrounds should turn red when in alarm state.
 - Show all communication equipment locations and bus routing.
 - Show location of all controllers and their status.
 - Include a legend as appropriate.

- Systems**
- Information such as set points, modes & other data not specifically shown as a point on the system graphic should be in a gray framed box in the bottom left portion of the page. This box should include outside air temp and humidity for all systems.
 - The status of dynamic values such as running, alarm, etc should be indicated both with text and color or moving dynamic symbols. Color preferences used:

Alarms: Normal- green or white for temperature background, Alarm - red

Run status: On/running - green,
Off/stopped - red for moving symbols/
white for text backgrounds.

Load Shed: Shedding - Red, Not Shedding - white

(See Table 1 below for RGB color specifications)

- All system graphics should include a framed box in the lower right corner showing controller and load shedding status.
- Include a legend as appropriate.

Table 1: Common Colors Used In Graphics

Use	Description	RGB Color
Floor Plan Background	Pale Yellow	255,255,153
Main Background on most graphics	Violet	146,132,255
Gray Background for framed boxes	Gray	193,193,193
Alternant Gray (System gray preference)	Lighter Gray	204,204,204
Run status Off, Alarm Condition, Load	RED	255 , 0 , 0
Run Status On, Normal condition, Com. Ok	Green	0 , 255 , 0

Modify any existing graphic or add to an existing common graphic if affected by the project.

Existing common graphics include but not limited to:

Station map showing building location with a link to the buildings floor plan.

Load shedding status.

Network communications page for NAEs, etc.

Power meter summary pages.

Special pages for Well and Lift Station data.

-- End of Section --

SECTION 23 64 26

CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS

08/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.22/CSA 4.4 (2015) Relief Valves for Hot Water Supply Systems

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M (2011; Amendment 2012) Specification for Filler Metals for Brazing and Braze Welding

AWS BRH (2007; 5th Ed) Brazing Handbook

AWS D1.1/D1.1M (2015; Errata 1 2015; Errata 2 2016) Structural Welding Code - Steel

AWS Z49.1 (2012) Safety in Welding and Cutting and Allied Processes

ASME INTERNATIONAL (ASME)

ASME B1.20.1 (2013) Pipe Threads, General Purpose (Inch)

ASME B16.1 (2015) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

ASME B16.11 (2016) Forged Fittings, Socket-Welding and Threaded

ASME B16.18 (2012) Cast Copper Alloy Solder Joint Pressure Fittings

ASME B16.21 (2011) Nonmetallic Flat Gaskets for Pipe Flanges

ASME B16.22 (2013) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

ASME B16.26 (2013) Standard for Cast Copper Alloy Fittings for Flared Copper Tubes

ASME B16.3 (2011) Malleable Iron Threaded Fittings, Classes 150 and 300

ASME B16.39 (2014) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250,

and 300

ASME B16.5	(2017) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.9	(2012) Standard for Factory-Made Wrought Steel Buttwelding Fittings
ASME B18.2.2	(2015) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B31.9	(2017) Building Services Piping
ASME B36.10M	(2015; Errata 2016) Welded and Seamless Wrought Steel Pipe
ASME B40.100	(2013) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IX	(2010) BPVC Section IX-Welding and Brazing Qualifications

ASTM INTERNATIONAL (ASTM)

ASTM A105/A105M	(2014) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A106/A106M	(2014) Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
ASTM A181/A181M	(2014) Standard Specification for Carbon Steel Forgings, for General-Purpose Piping
ASTM A197/A197M	(2000; R 2015) Standard Specification for Cupola Malleable Iron
ASTM A234/A234M	(2017) Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
ASTM A325	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A53/A53M	(2018) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A653/A653M	(2017) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A733	(2013) Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

ASTM B117	(2016) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B32	(2008; R 2014) Standard Specification for Solder Metal
ASTM B42	(2015a) Standard Specification for Seamless Copper Pipe, Standard Sizes
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B75/B75M	(2011) Standard Specification for Seamless Copper Tube
ASTM B813	(2016) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM B88	(2016) Standard Specification for Seamless Copper Water Tube
ASTM D3308	(2012; R 2017) Standard Specification for TFE Resin Skived Tape
ASTM D520	(2000; R 2011) Zinc Dust Pigment
ASTM E84	(2018) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F104	(2011) Standard Classification System for Nonmetallic Gasket Materials
ASTM F1199	(1988; R 2015) Cast (All Temperatures and Pressures) and Welded Pipe Line Strainers (150 psig and 150 degrees F Maximum)
ASTM F2389	(2017a) Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

HYDRAULIC INSTITUTE (HI)

HI 1.1-1.2	(2014) Rotodynamic (Centrifugal) Pump for Nomenclature and Definitions
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MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
MSS SP-25	(2013) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and

Supports - Materials, Design and
Manufacture, Selection, Application, and
Installation

MSS SP-67	(2017; Errata 1 2017) Butterfly Valves
MSS SP-69	(2003; Notice 2012) Pipe Hangers and Supports - Selection and Application (ANSI Approved American National Standard)
MSS SP-70	(2011) Gray Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(2011; Errata 2013) Gray Iron Swing Check Valves, Flanged and Threaded Ends
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-78	(2011) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(2013) Bronze Gate, Globe, Angle and Check Valves
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(2014) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA MG 1	(2016; SUPP 2016) Motors and Generators
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A	(2018) Standard for the Installation of Air Conditioning and Ventilating Systems
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NSF INTERNATIONAL (NSF)

NSF/ANSI 14	(2017b) Plastics Piping System Components and Related Materials
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1.2 SYSTEM DESCRIPTION

Provide the water systems having the minimum service (design) temperature-pressure rating indicated. Provision of the piping systems, including materials, installation, workmanship, fabrication, assembly, erection, examination, inspection, and testing shall be in accordance with the required and advisory provisions of ASME B31.9 except as modified or supplemented by this specification section or design drawings. This specification section covers the water systems piping which is located within, on, and adjacent to building(s) within the building(s) 5 foot line.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Calibrated Balancing Valves

Automatic Flow Control Valves

Pump Discharge Valve

Pressure Relief Valve

Pumps

Combination Strainer and Pump Suction Diffuser

Expansion Tanks

Air Separator Tanks

SD-06 Test Reports

Piping Welds NDE Report

Pressure Tests Reports

Report shall be provided in bound 8-1/2 by 11 inch booklets. In the reports, document all phases of the tests performed. Include initial test summaries, all repairs/adjustments made, and the final test results.

SD-07 Certificates

Employer's Record Documents (For Welding)

Welding Procedures and Qualifications

Certificates shall be submitted for the following items showing conformance with the referenced standards contained in this section.

Piping for Steam and Condensate

Fittings

Unions

Flanges

Gaskets

Bolting

SD-08 Manufacturer's Instructions

Lesson plan for the Instruction Course

SD-10 Operation and Maintenance Data

Requirements for data packages are specified Section 01 78 23 OPERATION AND MAINTENANCE DATA, except as supplemented and modified by this specification section.

Submit spare parts data for each different item of equipment specified, with operation and maintenance data packages. Include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Submit a list of qualified permanent service organizations with operation and maintenance data packages. Include service organization addresses and service area or expertise. The service organizations shall be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

A maintenance manual in bound 8-1/2 by 11 inch booklets listing routine maintenance procedures, possible breakdowns and repairs, and a trouble shooting guide.

Calibrated Balancing Valves, Data Package 3

Automatic Flow Control Valves, Data Package 3

Pump Discharge Valve, Data Package 2

Pressure Relief Valve, Data Package 2

Pumps, Data Package 3

Combination Strainer and Pump Suction Diffuser, Data Package 2

Expansion Tanks, Data Package 2

Air Separator Tanks, Data Package 2

1.4 MODIFICATIONS TO REFERENCES

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.4.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall." Reference to the "code official" shall be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" shall be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" shall be interpreted to mean the "lessor." References to the "permit

holder" shall be interpreted to mean the "Contractor."

1.4.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, shall be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.5 SAFETY REQUIREMENTS

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired.

1.6 DELIVERY, STORAGE, AND HANDLING

Protect stored items from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, cap piping and similar openings to keep out dirt and other foreign matter. Any porous materials found to be contaminated with mold or mildew will be replaced at the Contractor's expense. Non-porous materials found to be contaminated with mold or mildew will be disinfected and cleaned prior to installation.

1.7 PROJECT/SITE CONDITIONS

1.7.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.7.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and shall arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

1.7.3 Accessibility

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening.

The two year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures.

Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. System components shall be environmentally suitable for the indicated locations.

The equipment items shall be supported by service organizations. These service organizations shall be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

2.2 STEEL PIPING

Water piping shall be steel pipe or copper tubing. Provide steel piping with a ANSI/ASME Class 125 service rating, which for 150 degrees F, the pressure rating is 175 psig.

2.2.1 Pipe

Steel pipe, conform to ASTM A53/A53M, Schedule 40, Type E or S, Grades A or B. Do not use Type F pipe.

2.2.2 Fittings and End Connections (Joints)

Piping and fittings 1 inch and smaller shall have threaded connections. Piping and fittings larger than 1 inch and smaller than 3 inches shall have either threaded, or welded connections. Piping and fittings 3 inches and larger shall have welded, or flanged connections. The manufacturer of each fitting shall be permanently identified on the body of the fitting in accordance with MSS SP-25.

2.2.2.1 Threaded Connections

Use threaded valves and pipe connections conforming to ASME B1.20.1. Used threaded fitting conforming to ASME B16.3. Use threaded unions conforming to ASME B16.39. Use threaded pipe nipples conforming to ASTM A733.

2.2.2.2 Flanged Connections

Flanges shall conform to ASME B16.1, Class 125. Gaskets shall be nonasbestos compressed material in accordance with ASME B16.21, 1/16 inch thickness, full face or self-centering flat ring type. These gaskets shall contain aramid fibers bonded with styrene butadiene rubber (SBR) or nitrile

butadiene rubber (NBR). Bolts, nuts, and bolt patterns shall conform to ASME B16.1.

2.2.2.3 Welded Connections

Welded valves and pipe connections (both butt-welds and socket-welds types) shall conform to ASME B31.9. Butt-welded fittings shall conform to ASME B16.9. Socket-welded fittings shall conform to ASME B16.11. Welded fittings shall be identified with the appropriate grade and marking symbol.

2.2.2.4 Dielectric Waterways and Flanges

Provide dielectric waterways with a water impervious insulation barrier capable of limiting galvanic current to 1 percent of short circuit current in a corresponding bimetallic joint. When dry, insulation barrier shall be able to withstand a 600-volt breakdown test. Provide dielectric waterways constructed of galvanized steel and have threaded end connections to match connecting piping. Dielectric waterways shall be suitable for the required operating pressures and temperatures. Provide dielectric flanges with the same pressure ratings as standard flanges and provide complete electrical isolation between connecting pipe and/or equipment as described herein for dielectric waterways.

2.3 POLYPROPYLENE PIPING (CHILLED WATER APPLICATIONS ONLY)

2.3.1 Pipe

Polypropylene pipe shall be Schedule 40, copolymer, and shall meet ASTM F2389 and NSF/ANSI 14.

2.3.2 Fittings

Fittings shall meet ASTM F2389 and NSF/ANSI 14 and shall be NSF listed for the service intended. Plastic pipe, fittings, and solvent cement shall bear the NSF seal "NSF-PW."

Polypropylene fittings shall conform to dimensional requirements of Schedule 40. Polypropylene piping that will be exposed to UV light shall be provided with a Factory applied UV resistant coating.

2.4 PIPING FOR STEAM AND CONDENSATE

Steam and condensate piping for 150-, 350-, 2,000-, and 6,000-pound per square inch (psi) service shall be black carbon steel (BCS). Steam and condensate piping includes fittings, unions, flanges, gaskets, and bolting.

2.4.1 Type BCS-150 (150-psi Service)

Pipe or tube (1/8 inch through 10 inches): Schedule 40 for steam, Schedule 80 for condensate, seamless black carbon steel, conforming to ASTM A106/A106M, Grade B and ASME B36.10M

Fittings (1/8 inch through 2 inches): 300-psi working steam pressure (wsp) banded malleable iron, screwed end, conforming to ASTM A197/A197M and ASME B16.3

Fittings (1/8 inch through 2 inches): 2,000-or 3,000-psi water, oil, or gas (wog) forged carbon steel, socket weld or screwed end, conforming to ASTM A105/A105M and ASME B16.11

Fittings (2-1/2 through 10 inches): Wall thickness to match pipe, long radius, butt weld, black carbon steel, conforming to ASTM A234/A234M, Grade WPB, and ASME B16.9

Unions (1/8 inch through 2 inches): 250-psi wsg, malleable iron, screwed end, ground joint, with brass or bronze seat insert, conforming to ASME B16.39

Unions (1/8 inch through 2 inches): 2,000 or 3,000-psi wsg, forged carbon steel; socket weld through 2-inch, screwed end through 1-inch, conforming to ASTM A105/A105M and ASME B16.11, with ground joint and stainless-steel seat insert

Flanges (2-1/2 through 10 inches): 150-pound, forged carbon steel, welding neck, with raised face or flat face and concentric finish, conforming to ASTM A105/A105M and ASME B16.5

Flange Gaskets: Compressed non-asbestos sheet conforming to ASTM F104, Type 1, P1161A, coated on both sides with graphite or similar lubricant, containing not less than 75-percent non-asbestos fiber materials

Bolting: Bolting and flange bolting shall be hexhead and shall conform to ASTM A325. Heavy hex-nuts shall conform to ASME B18.2.2. Square-head bolts and nuts are not acceptable.

2.4.2 Type BCS-350 (350-psiService)

Pipe or tube (1/8 inch through 10 inches): Schedule 40 for steam, Schedule 80 for condensate; seamless black carbon steel, conforming to ASTM A106/A106M, Grade B and ASME B36.10M

Fittings (1/8 inch through 2 inches): 2,000-or 3,000-psi wsg to match pipe wall, forged carbon steel, socket weld or screwed end, conforming to ASTM A105/A105M and ASME B16.11

Fittings (1/8 inch through 10 inches): Schedule 40, long-radius, butt weld, black carbon steel, conforming to ASTM A234/A234M, Grade WPB, and ASME B16.9

Unions (1/8 inch through 2 inches): 2,000-or 3,000-psi wsg to match pipe wall, forged carbon steel, socket weld through 2-inch, screwed end through 1-inch, conforming to ASTM A105/A105M and ASME B16.11, with ground joint and stainless-steel seat insert

Flanges (2-1/2 through 10 inches): 300-pound, forged carbon steel, weld neck, with raised face and concentric serrated finish, conforming to ASTM A181/A181M, Class 70, and ASME B16.5

Gaskets: Spiral-wound, non-asbestos-fiber-filled, carbon steel, with centering provisions, conforming to ASME B16.5, Group 1

Bolting: Heavy hex-head, carbon-steel bolts or bolt studs and semifinished heavy hexnuts, conforming to ASTM A325.

Square-head bolts are not acceptable.

2.5 COPPER TUBING

Provide copper tubing and fittings with a ANSI/ASME Class 125 service rating, which for 150 degrees F., the pressure rating is 175 psig.

2.5.1 Tube

Use copper tube conforming to ASTM B88, Type L or M for aboveground tubing.

2.5.2 Fittings and End Connections (Solder and Flared Joints)

Wrought copper and bronze solder joint pressure fittings, including unions and flanges, shall conform to ASME B16.22 and ASTM B75/B75M. Provide adapters as required. Cast copper alloy solder-joint pressure fittings, including unions and flanges, shall conform to ASME B16.18. Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B62. ASTM B42 copper pipe nipples with threaded end connections shall conform to ASTM B42.

Copper tubing of sizes larger than 4 inches shall have brazed joints. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment.

Extracted brazed tee joints may be used if produced with an acceptable tool and installed in accordance with tool manufacturer's written procedures.

2.5.3 Solder

Provide solder in conformance with ASTM B32, grade Sb5, tin-antimony alloy. Solder flux shall be liquid or paste form, non-corrosive and conform to ASTM B813.

2.5.4 Brazing Filler Metal

Filler metal shall conform to AWS A5.8/A5.8M, Type BAg-5 with AWS Type 3 flux, except Type BCuP-5 or BCuP-6 may be used for brazing copper-to-copper joints.

2.6 VALVES

Provide valves with a ANSI/ASME Class 125 service rating, which for 150 degrees F, the pressure rating is 175 psig.

Valves in sizes larger than 1 inch and used on steel pipe systems, may be provided with rigid grooved mechanical joint ends. Such grooved end valves shall be subject to the same requirements as rigid grooved mechanical joints and fittings and, shall be furnished by the same manufacturer as the grooved pipe joint and fitting system.

2.6.1 Gate Valve

Gate valves 2-1/2 inches and smaller shall conform to MSS SP-80 Class 125 and shall be bronze with wedge disc, rising stem and threaded, soldered, or flanged ends. Gate valves 3 inches and larger shall conform to MSS SP-70, Class 125, cast iron with bronze trim, outside screw and yoke, and flanged or threaded ends.

2.6.2 Globe and Angle Valve

Globe and angle valves 2-1/2 inches and smaller shall conform to MSS SP-80, Class 125. Globe and angle valves 3 inches and larger shall conform to MSS SP-85, Class 125.

2.6.3 Check Valve

Check valves 2-1/2 inches and smaller shall conform to MSS SP-80. Check valves 3 inches and larger shall conform to MSS SP-71, Class 125.

2.6.4 Butterfly Valve

Butterfly valves shall conform to MSS SP-67, Type 1 and shall be either the wafer or lug type. Valves smaller than 8 inches shall have throttling handles with a minimum of two locking positions. Valves 8 inches and larger shall have totally enclosed manual gear operators with adjustable balance return stops and position indicators.

2.6.5 Plug Valve

Plug valves 2 inches and larger shall conform to MSS SP-78, have flanged or threaded ends, and have cast iron bodies with bronze trim. Valves 2 inches and smaller shall be bronze with NPT connections for black steel pipe and brazed connections for copper tubing. Valve shall be lubricated, non-lubricated, or tetrafluoroethylene resin-coated type. Valve shall be resilient, double seated, trunnion mounted with tapered lift plug capable of 2-way shutoff. Valve shall operate from fully open to fully closed by rotation of the handwheel to lift and turn the plug.

2.6.6 Ball Valve

Full port design. Ball valves 1/2 inch and larger shall conform to MSS SP-72 or MSS SP-110 and shall be cast iron or bronze with threaded, soldered, or flanged ends. Ball valves may be provided in lieu of gate valves.

2.6.7 Square Head Cocks

Provide copper alloy or cast-iron body with copper alloy plugs, suitable for 125 psig water working pressure.

2.6.8 Calibrated Balancing Valves

Copper alloy or cast iron body, copper alloy or stainless internal working parts. Provide valve calibrated so that flow can be determined when the temperature and pressure differential across valve is known. Valve shall have an integral pointer which registers the degree of valve opening. Valve shall function as a service valve when in fully closed position. Valve shall be constructed with internal seals to prevent leakage and shall be supplied with preformed insulation.

Provide valve bodies with tapped openings and pipe extensions with positive shutoff valves outside of pipe insulation. The pipe extensions shall be provided with quick connecting hose fittings for a portable differential pressure meter connections to verify the pressure differential. Provide metal tag on each valve showing the gallons per minute flow for each differential pressure reading. In lieu of the balancing valve with integral metering connections, a ball valve or plug valve with a separately

installed orifice plate or venturi tube may be used for balancing.

2.6.9 Automatic Flow Control Valves

Valve shall automatically maintain the constant flow indicated on the design drawings. Valve shall modulate by sensing the pressure differential across the valve body. Valve shall be selected for the flow required and provided with a permanent nameplate or tag carrying a permanent record of the factory-determined flow rate and flow control pressure levels. Provide valve that controls the flow within 5 percent of the tag rating. Valve materials shall be the same as specified for the ball or plug valves.

Provide valve that are electric type as indicated. Valve shall be capable of positive shutoff against the system pump head, valve bodies shall be provided with tapped openings and pipe extensions with shutoff valves outside of pipe insulation. The pipe extensions shall be provided with quick connecting hose fittings and differential meter, suitable for the operating pressure specified. Provide the meter complete with hoses, vent, integral metering connections, and carrying case as recommended by the valve manufacturer.

2.6.10 Pump Discharge Valve

Valve shall perform the functions of a nonslam check valve, a manual balancing valve, and a shutoff. Valve shall be of cast iron or ductile iron construction with bronze and/or stainless steel accessories. Provide an integral pointer on the valve which registers the degree of valve opening. Flow through the valve shall be manually adjustable from bubble tight shutoff to full flow. Valves smaller than 2 inches shall have NPT connections. Valves 2 inches and larger shall have flanged or grooved end connections. Valve design shall allow the back seat for the stem to be replaced in the field under full line pressure.

2.6.11 Pressure Relief Valve

Valve shall prevent excessive pressure in the piping system when the piping system reaches its maximum heat buildup. Valve, ANSI Z21.22/CSA 4.4 and shall have cast iron bodies with corrosion resistant internal working parts. The discharge pipe from the relief valve shall be the size of the valve outlet unless otherwise indicated.

2.6.12 Air Venting Valves

Manually-operated general service type air venting valves, brass or bronze valves that are furnished with threaded plugs or caps. Air venting valves on water coils shall have not less than 1/8 inch threaded end connections. Air venting valves on water mains shall have not less than 3/4 inch threaded end connections. Air venting valves on all other applications shall have not less than 1/2 inch threaded end connections.

2.7 PIPING ACCESSORIES

2.7.1 Strainer

Strainer, ASTM F1199, except as modified and supplemented in this specification. Strainer shall be the cleanable, basket or "Y" type, the same size as the pipeline. Strainer bodies shall be fabricated of cast iron with bottoms drilled, and tapped. Provide blowoff outlet with pipe nipple, gate valve, and discharge pipe nipple. The bodies shall have

arrows clearly cast on the sides indicating the direction of flow.

Provide strainer with removable cover and sediment screen. The screen shall be made of minimum 22 gauge corrosion-resistant steel, with small perforations numbering not less than 400 per square inch to provide a net free area through the basket of at least 3.30 times that of the entering pipe. The flow shall be into the screen and out through the perforations.

2.7.2 Combination Strainer and Pump Suction Diffuser

Angle type body with removable strainer basket and internal straightening vanes, a suction pipe support, and a blowdown outlet and plug. Strainer shall be in accordance with ASTM F1199, except as modified and supplemented by this specification. Unit body shall have arrows clearly cast on the sides indicating the direction of flow.

Strainer screen shall be made of minimum 22 gauge corrosion-resistant steel, with small perforations numbering not less than 400 per square inch to provide a net free area through the basket of at least 3.30 times that of the entering pipe. Flow shall be into the screen and out through the perforations. Provide an auxiliary disposable fine mesh strainer which shall be removed 30 days after start-up. Provide warning tag for operator indicating scheduled date for removal.

Casing shall have connection sizes to match pump suction and pipe sizes, and be provided with adjustable support foot or support foot boss to relieve piping strains at pump suction. Provide unit casing with blowdown port and plug. Provide a magnetic insert to remove debris from system.

2.7.3 Flexible Pipe Connectors

Provide flexible bronze or stainless steel piping connectors with single braid. Equip flanged assemblies with limit bolts to restrict maximum travel to the manufacturer's standard limits. Unless otherwise indicated, the length of the flexible connectors shall be as recommended by the manufacturer for the service intended. Internal sleeves or liners, compatible with circulating medium, shall be provided when recommended by the manufacturer. Provide covers to protect the bellows where indicated.

2.7.4 Pressure and Vacuum Gauges

Gauges, ASME B40.100 with throttling type needle valve or a pulsation dampener and shut-off valve. Provide gauges with 4.5 inch dial, brass or aluminum case, bronze tube, and siphon. Gauge shall have a range from 0 psig to approximately 1.5 times the maximum system working pressure. Each gauge range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.

2.7.5 Temperature Gauges

Temperature gauges, shall be the industrial duty type and be provided for the required temperature range. Provide gauges with fixed thread connection, dial face gasketed within the case; and an accuracy within 2 percent of scale range. Gauges shall have Fahrenheit scale in 2 degree graduations scale (black numbers) on a white face. The pointer shall be adjustable. Rigid stem type temperature gauges shall be provided in thermal wells located within 5 feet of the finished floor. Universal adjustable angle type or remote element type temperature gauges shall be provided in thermal wells located 5 to 7 feet above the finished floor or

in locations indicated. Remote element type temperature gauges shall be provided in thermal wells located 7 feet above the finished floor or in locations indicated.

2.7.5.1 Stem Cased-Glass

Stem cased-glass case shall be polished stainless steel or cast aluminum, 9 inches long, with clear acrylic lens, and non-mercury filled glass tube with indicating-fluid column.

2.7.5.2 Bimetallic Dial

Bimetallic dial type case shall be not less than 3-1/2 inches, stainless steel, and shall be hermetically sealed with clear acrylic lens. Bimetallic element shall be silicone dampened and unit fitted with external calibrator adjustment.

2.7.5.3 Liquid-, Solid-, and Vapor-Filled Dial

Liquid-, solid-, and vapor-filled dial type cases shall be not less than 3-1/2 inches, stainless steel or cast aluminum with clear acrylic lens. Fill shall be nonmercury, suitable for encountered cross-ambients, and connecting capillary tubing shall be double-braided bronze.

2.7.5.4 Thermal Well

Thermal well shall be identical size, 1/2 or 3/4 inch NPT connection, brass or stainless steel. Where test wells are indicated, provide captive plug-fitted type 1/2 inch NPT connection suitable for use with either engraved stem or standard separable socket thermometer or thermostat. Mercury shall not be used in thermometers. Extended neck thermal wells shall be of sufficient length to clear insulation thickness by 1 inch.

2.7.6 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, guides, and supports: to MSS SP-58 and MSS SP-69.

2.7.7 Escutcheons

Provide one piece or split hinge metal plates for piping entering floors, walls, and ceilings in exposed spaces. Secure plates in place by internal spring tension or set screws. Provide polished stainless steel plates or chromium-plated finish on copper alloy plates in finished spaces. Provide paint finish on metal plates in unfinished spaces.

2.8 PUMPS

Pumps shall be the electrically driven, non-overloading, centrifugal type which conform to HI 1.1-1.2. Pumps shall be selected at or within 5 percent of peak efficiency. Pump curve shall rise continuously from maximum capacity to shutoff. Pump motor shall conform to NEMA MG 1, be open, and have sufficient horsepower for the service required. Pump motor shall have the required capacity to prevent overloading with pump operating at any point on its characteristic curve. Pump speed shall not exceed 3,600 rpm, except where the pump head is less than 60 feet of water, the pump speed shall not exceed 1,750 rpm. Pump motor shall be equipped with an across-the-line magnetic controller in a NEMA 250, Type 1 enclosure with "START-STOP" switch in the cover.

2.8.1 Construction

Each pump casing shall be designed to withstand the discharge head specified plus the static head on system plus 50 percent of the total, but not less than 125 psig. Pump casing and bearing housing shall be close grained cast iron. High points in the casing shall be provided with manual air vents; low points shall be provided with drain plugs. Provide threaded suction and discharge pressure gage tapping with square-head plugs.

Impeller shall be statically and dynamically balanced. Impeller, impeller wearing rings, glands, casing wear rings, and shaft sleeve shall be bronze. Shaft shall be carbon or alloy steel, turned and ground. Bearings shall be ball-bearings, roller-bearings, or oil-lubricated bronze-sleeve type bearings, and be efficiently sealed or isolated to prevent loss of oil or entrance of dirt or water.

Close-coupled pump shall be provided with integrally cast or fabricated steel feet with bolt holes for securing feet to supporting surface. Close-coupled pumps shall be provided with drip pockets and tapped openings. Pump shall be accessible for servicing without disturbing piping connections. Shaft seals shall be mechanical-seals or stuffing-box type.

2.8.2 Mechanical Shaft Seals

Seals shall be single, inside mounted, end-face-elastomer bellows type with stainless steel spring, brass or stainless steel seal head, carbon rotating face, and tungsten carbide or ceramic sealing face. Glands shall be bronze and of the water-flush design to provide lubrication flush across the face of the seal. Bypass line from pump discharge to flush connection in gland shall be provided, with filter or cyclone particle separator in line.

2.8.3 Stuffing-Box Type Seals

Stuffing box shall include minimum 4 rows of square, impregnated TFE (Teflon) or graphite cord packing and a bronze split-lantern ring. Packing gland shall be bronze interlocking split type.

2.9 EXPANSION TANKS

Tank shall be welded steel, constructed for, and tested to pressure-temperature rating of 125 psi at 150 degrees F. Provide tanks precharged to the minimum operating pressure. Tank shall have a replaceable polypropylene or butyl lined diaphragm which keeps the air charge separated from the water; shall be the captive air type.

Tanks shall accommodate expanded water of the system generated within the normal operating temperature range, limiting this pressure increase at all components in the system to the maximum allowable pressure at those components. Each tank air chamber shall be fitted with a drain, fill, an air charging valve, and system connections. Tank shall be supported by steel legs or bases for vertical installation or steel saddles for horizontal installations. The only air in the system shall be the permanent sealed-in air cushion contained within the expansion tank.

2.10 AIR SEPARATOR TANKS

External air separation tank shall have an internal design constructed of stainless steel and suitable for creating the required vortex and subsequent air separation. Tank shall be steel, constructed for, and

tested to pressure-temperature rating of 125 psi at 150 degrees F. Tank shall have tangential inlets and outlets connections, threaded for 2 inches and smaller and flanged for sizes 2-1/2 inches and larger. Air released from a tank shall be to the atmosphere. Tank shall be provided with a blow-down connection.

2.11 ELECTRICAL WORK

Provide motors, controllers, integral disconnects, contactors, and controls with their respective pieces of equipment, except controllers indicated as part of motor control centers. Provide electrical equipment, including motors and wiring, as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Manual or automatic control and protective or signal devices required for the operation specified and control wiring required for controls and devices specified, but not shown, shall be provided. For packaged equipment, the manufacturer shall provide controllers including the required monitors and timed restart.

Provide high efficiency type, single-phase, fractional-horsepower alternating-current motors, including motors that are part of a system, in accordance with NEMA MG 11.

Provide polyphase, squirrel-cage medium induction motors, including motors that are part of a system, that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 1. Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor.

Motors shall be rated for continuous duty with the enclosure specified. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Provide motor starters complete with thermal overload protection and other necessary appurtenances. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of the enclosure.

Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers may be provided to accomplish the same function. Use solid-state variable-speed controllers for motors rated 10 hp or less and adjustable frequency drives for larger motors.

2.12 PAINTING OF NEW EQUIPMENT

New equipment painting shall be factory applied or shop applied, and shall be as specified herein, and provided under each individual section.

2.12.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided. The factory painting system applied will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall withstand 500 hours in a salt-spray fog test.

Salt-spray fog test shall be in accordance with ASTM B117, and for that test, the acceptance criteria shall be as follows: immediately after completion of the test, the paint shall show no signs of blistering, wrinkling, or cracking, and no loss of 0.125 inch on either side of the

scratch mark. The film thickness of the factory painting system applied on the equipment shall not be less than the film thickness used on the test specimen.

If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, the factory painting system shall be designed for the temperature service.

2.12.2 Shop Painting Systems for Metal Surfaces

Clean, retreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except metal surfaces subject to temperatures in excess of 120 degrees F shall be cleaned to bare metal.

Where hot-dip galvanized steel has been cut, resulting surfaces with no galvanizing shall be coated with a zinc-rich coating conforming to ASTM D520, Type I.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Color of finish coat shall be aluminum or light gray.

- a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F shall receive one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat.
- b. Temperatures Between 120 and 400 degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F shall receive two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.

2.13 FACTORY APPLIED INSULATION

Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors shall have a flame spread index no higher than 25 and a smoke developed index no higher than 150. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes shall be determined by ASTM E84.

Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets, facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50 when tested in accordance with ASTM E84.

2.14 NAMEPLATES

Major equipment including pumps, pump motors, expansion tanks, and air

separator tanks shall have the manufacturer's name, type or style, model or serial number on a plate secured to the item of equipment. The nameplate of the distributing agent will not be acceptable. Plates shall be durable and legible throughout equipment life and made of anodized aluminum. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

2.15 RELATED COMPONENTS/SERVICES

2.15.1 Field Applied Insulation

Requirements for field applied insulation is specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.15.2 Field Applied Insulation

Requirements for field installed insulation is specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as supplemented and modified by this specification section.

PART 3 EXECUTION

3.1 INSTALLATION

Cut pipe accurately to measurements established at the jobsite, and work into place without springing or forcing, completely clearing all windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation is not permitted without written approval. Cut pipe or tubing square, remove burrs by reaming, and fashion to permit free expansion and contraction without causing damage to the building structure, pipe, joints, or hangers.

Notify the Contracting Officer in writing at least 15 calendar days prior to the date the connections are required. Obtain approval before interrupting service. Furnish materials required to make connections into existing systems and perform excavating, backfilling, compacting, and other incidental labor as required. Furnish labor and tools for making actual connections to existing systems.

3.1.1 Welding

Provide welding work specified this section for piping systems in conformance with ASME B31.9, as modified and supplemented by this specification section and the accompanying drawings. The welding work includes: qualification of welding procedures, welders, welding operators, brazers, brazing operators, and nondestructive examination personnel; maintenance of welding records, and examination methods for welds.

3.1.1.1 Employer's Record Documents (For Welding)

Submit for review and approval the following documentation. This documentation and the subject qualifications shall be in compliance with ASME B31.9.

- a. List of qualified welding procedures that is proposed to be used to provide the work specified in this specification section.
- b. List of qualified welders, brazers, welding operators, and brazing operators that are proposed to be used to provide the work specified in

this specification section.

- c. List of qualified weld examination personnel that are proposed to be used to provide the work specified in this specification section.

3.1.1.2 Welding Procedures and Qualifications

- a. Specifications and Test Results: Submit copies of the welding procedures specifications and procedure qualification test results for each type of welding required. Approval of any procedure does not relieve the Contractor of the responsibility for producing acceptable welds. Submit this information on the forms printed in ASME BPVC SEC IX or their equivalent.
- b. Certification: Before assigning welders or welding operators to the work, submit a list of qualified welders, together with data and certification that each individual is performance qualified as specified. Do not start welding work prior to submitting welder, and welding operator qualifications. The certification shall state the type of welding and positions for which each is qualified, the code and procedure under which each is qualified, date qualified, and the firm and individual certifying the qualification tests.

3.1.1.3 Examination of Piping Welds

Conduct non-destructive examinations (NDE) on piping welds and brazing and verify the work meets the acceptance criteria specified in ASME B31.9. NDE on piping welds covered by ASME B31.9 is visual inspection only. Submit a piping welds NDE report meeting the requirements specified in ASME B31.9.

3.1.1.4 Welding Safety

Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

3.1.2 Directional Changes

Make changes in direction with fittings, except that bending of pipe 4 inches and smaller is permitted, provided a pipe bender is used and wide weep bends are formed. Mitering or notching pipe or other similar construction to form elbows or tees is not permitted. The centerline radius of bends shall not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations is not acceptable.

3.1.3 Functional Requirements

Pitch horizontal supply mains down in the direction of flow as indicated. The grade shall not be less than 1 inch in 40 feet. Reducing fittings shall be used for changes in pipe sizes. Cap or plug open ends of pipelines and equipment during installation to keep dirt or other foreign materials out of the system.

Pipe not otherwise specified shall be uncoated. Connections to appliances shall be made with malleable iron unions for steel pipe 2-1/2 inches or less in diameter, and with flanges for pipe 3 inches and above in diameter. Connections between ferrous and copper piping shall be electrically isolated from each other with dielectric waterways or flanges.

Piping located in air plenums shall conform to NFPA 90A requirements. Pipe and fittings installed in inaccessible conduits or trenches under concrete floor slabs shall be welded. Equipment and piping arrangements shall fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance. Electric isolation fittings shall be provided between dissimilar metals.

3.1.4 Fittings and End Connections

3.1.4.1 Threaded Connections

Threaded connections shall be made with tapered threads and made tight with PTFE tape complying with ASTM D3308 or equivalent thread-joint compound applied to the male threads only. Not more than three threads shall show after the joint is made.

3.1.4.2 Brazed Connections

Brazing, AWS BRH, except as modified herein. During brazing, the pipe and fittings shall be filled with a pressure regulated inert gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, both the outside of the tube and the inside of the fitting shall be cleaned with a wire fitting brush until the entire joint surface is bright and clean. Do not use brazing flux. Surplus brazing material shall be removed at all joints. Steel tubing joints shall be made in accordance with the manufacturer's recommendations. Piping shall be supported prior to brazing and not be sprung or forced.

3.1.4.3 Welded Connections

Branch connections shall be made with welding tees or forged welding branch outlets. Pipe shall be thoroughly cleaned of all scale and foreign matter before the piping is assembled. During welding, the pipe and fittings shall be filled with an inert gas, such as nitrogen, to prevent the formation of scale. Beveling, alignment, heat treatment, and inspection of weld shall conform to ASME B31.9. Weld defects shall be removed and rewelded at no additional cost to the Government. Electrodes shall be stored and dried in accordance with AWS D1.1/D1.1M or as recommended by the manufacturer. Electrodes that have been wetted or that have lost any of their coating shall not be used.

3.1.4.4 Flared Connections

When flared connections are used, a suitable lubricant shall be used between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

3.1.4.5 Flanges and Unions

Except where copper tubing is used, union or flanged joints shall be provided in each line immediately preceding the connection to each piece of equipment or material requiring maintenance such as coils, pumps, control valves, and other similar items. Flanged joints shall be assembled square end tight with matched flanges, gaskets, and bolts. Gaskets shall be suitable for the intended application.

3.1.5 Valves

Isolation gate or ball valves shall be installed on each side of each piece

of equipment, at the midpoint of all looped mains, and at any other points indicated or required for draining, isolating, or sectionalizing purpose. Isolation valves may be omitted where balancing cocks are installed to provide both balancing and isolation functions. Each valve except check valves shall be identified. Valves in horizontal lines shall be installed with stems horizontal or above.

3.1.6 Air Vents

Air vents shall be provided at all high points, on all water coils, and where indicated to ensure adequate venting of the piping system.

3.1.7 Drains

Drains shall be provided at all low points and where indicated to ensure complete drainage of the piping. Drains shall be accessible, and shall consist of nipples and caps or plugged tees unless otherwise indicated.

3.1.8 Flexible Pipe Connectors

Connectors shall be attached to components in strict accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Hangers, when required to suspend the connectors, shall be of the type recommended by the flexible pipe connector manufacturer and shall be provided at the intervals recommended.

3.1.9 Temperature Gauges

Temperature gauges shall be located on coolant supply and return piping at each heat exchanger, on condenser water piping entering and leaving a condenser, at each automatic temperature control device without an integral thermometer, and where indicated or required for proper operation of equipment. Thermal wells for insertion thermometers and thermostats shall extend beyond thermal insulation surface not less than 1 inch.

3.1.10 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69, except as supplemented and modified in this specification section. Pipe hanger types 5, 12, and 26 shall not be used. Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, shall be supported by variable spring hangers and supports or by constant support hangers.

3.1.10.1 Hangers

Type 3 shall not be used on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.1.10.2 Inserts

Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

3.1.10.3 C-Clamps

Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

3.1.10.4 Angle Attachments

Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

3.1.10.5 Saddles and Shields

Where Type 39 saddle or Type 40 shield are permitted for a particular pipe attachment application, the Type 39 saddle, connected to the pipe, shall be used on all pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 40 shields shall be used on all piping less than 4 inches and all piping 4 inches and larger carrying medium less than 60 degrees F. A high density insulation insert of cellular glass shall be used under the Type 40 shield for piping 2 inches and larger.

3.1.10.6 Horizontal Pipe Supports

Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of 50 pounds shall have the excess hanger loads suspended from panel points.

3.1.10.7 Vertical Pipe Supports

Vertical pipe shall be supported at each floor, except at slab-on-grade, and at intervals of not more than 15 feet, not more than 8 feet from end of risers, and at vent terminations.

3.1.10.8 Pipe Guides

Type 35 guides using, steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided where required to allow longitudinal pipe movement. Lateral restraints shall be provided as required. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

3.1.10.9 Steel Slides

Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, a Type 39 saddle shall be used. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rest on a steel slide plate.

3.1.10.10 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

3.1.10.11 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Supports shall not be attached to the underside of concrete filled floors or concrete roof decks unless approved by the Contracting Officer. Masonry anchors for overhead applications shall be constructed of ferrous materials only. Structural steel brackets required to support piping, headers, and equipment, but not shown, shall be provided under this section. Material used for support shall be as specified under Section 05 12 00 STRUCTURAL STEEL.

3.1.11 Pipe Alignment Guides

Pipe alignment guides shall be provided where indicated for expansion loops, offsets, and bends and as recommended by the manufacturer for expansion joints, not to exceed 5 feet on each side of each expansion joint, and in lines 4 inches or smaller not more than 2 feet on each side of the joint.

3.1.12 Pipe Anchors

Anchors shall be provided where indicated. Unless indicated otherwise, anchors shall comply with the requirements specified. Anchors shall consist of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Anchor braces shall be installed in the most effective manner to secure the desired results using turnbuckles where required.

Supports, anchors, or stays shall not be attached where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline. Where pipe and conduit penetrations of vapor barrier sealed surfaces occur, these items shall be anchored immediately adjacent to each penetrated surface, to provide essentially zero movement within penetration seal.

3.1.13 Building Surface Penetrations

Sleeves shall not be installed in structural members except where indicated or approved. Except as indicated otherwise piping sleeves shall comply with requirements specified. Sleeves in nonload bearing surfaces shall be galvanized sheet metal, conforming to ASTM A653/A653M, Coating Class G-90, 20 gauge. Sleeves in load bearing surfaces shall be uncoated carbon steel pipe, conforming to ASTM A53/A53M, Standard weight. Sealants shall be applied to moisture and oil-free surfaces and elastomers to not less than 1/2 inch depth. Sleeves shall not be installed in structural members.

3.1.13.1 General Service Areas

Each sleeve shall extend through its respective wall, floor, or roof, and shall be cut flush with each surface. Pipes passing through concrete or masonry wall or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. Sleeves shall be of such size as to provide a minimum of 1/4 inch all-around clearance between bare pipe and sleeves or between jacketed-insulation and sleeves. Except in pipe chases or interior walls, the annular space between pipe and sleeve or between jacket over-insulation and sleeve shall be sealed in accordance with Section 07 92 00 JOINT SEALANTS.

3.1.13.2 Waterproof Penetrations

Pipes passing through roof or floor waterproofing membrane shall be installed through a .17 ounce copper sleeve, or a 0.032 inch thick aluminum sleeve, each within an integral skirt or flange.

Flashing sleeve shall be suitably formed, and skirt or flange shall extend not less than 8 inches from the pipe and be set over the roof or floor membrane in a troweled coating of bituminous cement. The flashing sleeve shall extend up the pipe a minimum of 2 inches above the roof or floor penetration. The annular space between the flashing sleeve and the bare pipe or between the flashing sleeve and the metal-jacket-covered insulation shall be sealed as indicated. Penetrations shall be sealed by either one of the following methods.

- a. Waterproofing Clamping Flange: Pipes up to and including 10 inches in diameter passing through roof or floor waterproofing membrane may be installed through a cast iron sleeve with caulking recess, flashing clamp device, and pressure ring with brass bolts. Waterproofing membrane shall be clamped into place and sealant shall be placed in the caulking recess.
- b. Modular Mechanical Type Sealing Assembly: In lieu of a waterproofing clamping flange, a modular mechanical type sealing assembly may be installed. Seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion protected carbon steel bolts, nuts, and pressure plates. Links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut.

After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe/conduit and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe/conduit and sleeve involved. The Contractor electing to use the modular mechanical type seals shall provide sleeves of the proper diameters.

3.1.13.3 Fire-Rated Penetrations

Penetration of fire-rated walls, partitions, and floors shall be sealed.

3.1.13.4 Escutcheons

Finished surfaces where exposed piping, bare or insulated, pass through floors, walls, or ceilings, except in boiler, utility, or equipment rooms, shall be provided with escutcheons. Where sleeves project slightly from floors, special deep-type escutcheons shall be used. Escutcheon shall be secured to pipe or pipe covering.

3.1.14 Access Panels

Access panels shall be provided where indicated for all concealed valves, vents, controls, and additionally for items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed

and replaced.

3.2 INSTALLATION FOR POLYPROPYLENE PIPING (CHILLED WATER APPLICATIONS ONLY)

3.2.1 Locations

Plastic pipe to include polypropylene shall not be installed in air plenums. Plastic pipe to include polypropylene shall not be installed in a pressure piping system in buildings greater than three stories including any basement levels.

3.2.2 Pipe Joints

Joints for polypropylene pipe and fittings shall be made by heat fusion welding socket-type or butt-fusion type fittings and shall comply with ASTM F2389. Joint surfaces shall be clean and free from moisture, and shall be undisturbed until cool.

3.2.3 Overheating Precautions

Adequate provisions shall be taken to ensure that the pipe does not exceed operating temperatures recommended by the manufacturer. This includes a safeguard provision from preventing a pump from running with zero flow, if such operation could overheat the pipe beyond pipe manufacturer's recommendations. If heat tracing is permitted elsewhere in the specifications, ensure that the heat tracing is installed per piping manufacturer's recommendations to prevent overheating of the pipe.

3.2.4 Testing and Flushing

Pressure test shall be conducted for 15 minutes at 1.5 times the operating pressure or 150 psi, whichever is greater, with no observable loss in pressure. Water, rather than air, must be used for pressure testing plastic pipe. After satisfactory pressure test is obtained, flush piping system using a minimum velocity of 4 fps through all portions of the piping system. Flushing shall be continued until discharge water shows no discoloration and strainers are no longer collecting dirt and other foreign materials. Upon completion of flushing, drain all water from system at low points, and remove/clean/replace strainers.

3.3 ELECTRICAL INSTALLATION

Install electrical equipment in accordance with NFPA 70 and manufacturers instructions.

3.4 CLEANING AND ADJUSTING

Pipes shall be cleaned free of scale and thoroughly flushed of all foreign matter. A temporary bypass shall be provided for all water coils to prevent flushing water from passing through coils. Strainers and valves shall be thoroughly cleaned. Prior to testing and balancing, air shall be removed from all water systems by operating the air vents. Temporary measures, such as piping the overflow from vents to a collecting vessel shall be taken to avoid water damage during the venting process. Air vents shall be plugged or capped after the system has been vented. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed.

3.5 FIELD TESTS

Field tests shall be conducted in the presence of the QC Manager or his designated representative to verify systems compliance with specifications. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor.

3.5.1 Equipment and Component Isolation

Prior to testing, equipment and components that cannot withstand the tests shall be properly isolated.

3.5.2 Pressure Tests

Each piping system, except for polypropylene piping, shall be hydrostatically tested at a pressure not less than 188 psig for period of time sufficient to inspect every joint in the system and in no case less than 2 hours. Test pressure shall be monitored by a currently calibrated test pressure gauge. Leaks shall be repaired and piping retested until test requirements are met. No leakage or reduction in gage pressure shall be allowed.

Leaks shall be repaired by rewelding or replacing pipe or fittings. Caulking of joints will not be permitted. Concealed and insulated piping shall be tested in place before concealing.

Submit for approval pressure tests reports covering the above specified piping pressure tests; describe the systems tested, test results, defects found and repaired, and signature of the pressure tests' director. Obtain approval from the QC Manager before concealing piping or applying insulation to tested and accepted piping.

3.5.3 Related Field Inspections and Testing

3.5.3.1 Piping Welds

Examination of Piping Welds is specified in the paragraph EXAMINATION OF PIPING WELDS (above).

3.5.3.2 HVAC TAB

Requirements for testing, adjusting, and balancing (TAB) of HVAC water piping, and associated equipment is specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC. Coordinate with the TAB team, and provide support personnel and equipment as specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC to assist TAB team to meet the TAB work requirements.

3.6 INSTRUCTION TO GOVERNMENT PERSONNEL

Furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the chilled-hot water. Instructors shall be thoroughly familiar with all parts of the installation and shall be instructed in operating theory as well as practical operation and maintenance work. Submit a lesson plan for the instruction course for approval. The lesson plan and instruction course shall be based on the approved operation and maintenance data and maintenance manuals.

Conduct a training course for the operating staff and maintenance staff selected by the Contracting Officer. Give the instruction during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be one man-day. Use approximately half of the time for classroom instruction and the other time for instruction at the location of equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

-- End of Section --

SECTION 23 81 00.00 20

UNITARY AIR CONDITIONING EQUIPMENT

11/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 410 (2001; Addendum 1 2002; Addendum 2 2005; Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils

AHRI DCUP (Online) Directory of Certified Unitary Products

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ANSI/ASHRAE 15 & 34 (2016) ANSI/ASHRAE Standard 15-Safety Standard for Refrigeration Systems and ANSI/ASHRAE Standard 34-Designation and Safety Classification of Refrigerants

ASHRAE 52.2 (2012) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size

ASHRAE 55 (2010) Thermal Environmental Conditions for Human Occupancy

ASHRAE 62.1 (2010) Ventilation for Acceptable Indoor Air Quality

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M (2011; Amendment 2012) Specification for Filler Metals for Brazing and Braze Welding

ASME INTERNATIONAL (ASME)

ASME B16.22 (2013) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

ASME B31.5 (2016) Refrigeration Piping and Heat Transfer Components

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M (2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

ASTM B280	(2016) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B88	(2016) Standard Specification for Seamless Copper Water Tube
ASTM C534/C534M	(2016) Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
MSS SP-69	(2003; Notice 2012) Pipe Hangers and Supports - Selection and Application (ANSI Approved American National Standard)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 1	(2000; R 2015) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2005; Errata 2008) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA MG 1	(2016; SUPP 2016) Motors and Generators

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-50502	(Basic) Air Conditioners, (Unitary Heat Pump), Air to Air (3,000 to 300,000 BTU)
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UNDERWRITERS LABORATORIES (UL)

UL 109	(1997; Reprint Jan 2083) Tube Fittings for Flammable and Combustible Fluids, Refrigeration Service, and Marine Use
UL 873	(2007; Reprint Feb 2015) Standard for Temperature-Indicating and -Regulating Equipment

1.2 RELATED REQUIREMENTS

Section 23 03 00.00 20 BASIC MECHANICAL MATERIALS AND METHODS, applies to this section with the additions and modifications specified herein.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Field-Assembled Refrigerant Piping

Control System Wiring Diagrams

SD-03 Product Data

Heat Pumps, air to air

Air Conditioners

Filters

Thermostats

Refrigerant: Provide SDS sheets for all refrigerants

Refrigerant Piping and Accessories

SD-06 Test Reports

Start-Up and Initial Operational Tests

SD-08 Manufacturer's Instructions

Heat Pumps, air to air

Air Conditioners

Filters

Thermostats

Refrigerant Piping and Accessories

SD-10 Operation and Maintenance Data

Heat Pumps, air to air, Data Package 3

Air Conditioners, Data Package 3

Filters, Data Package 2

Thermostats, Data Package 2

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

SD-11 Closeout Submittals

Posted Operating Instructions

1.4 QUALITY ASSURANCE

1.4.1 Modification of References

Accomplish work in accordance with the referenced publications, except as modified by this section. Consider the advisory or recommended provisions to be mandatory, as though the word "shall" had been substituted for the words "should" or "could" or "may," wherever they appear. Interpret reference to "the Authority having jurisdiction," "the Administrative Authority," "the Owner," or "the Design Engineer" to mean the Contracting Officer.

1.4.2 Detail Drawing

For refrigerant piping, submit piping, including pipe sizes. Submit control system wiring diagrams.

1.4.3 Safety

Design, manufacture, and installation of unitary air conditioning equipment shall conform to ANSI/ASHRAE 15 & 34.

1.4.4 Posted Operating Instructions

Submit posted operating instructions for each packaged air conditioning unit.

1.4.5 Sizing

Size equipment based on Design Manual CS from the Air Conditioning Contractors of America; do not oversize.

1.5 REFRIGERANTS

Refrigerants shall have an Ozone Depletion Potential (ODP) of 0.0. The ODP shall be in accordance with the "Montreal Protocol On Substances That Deplete The Ozone Layer," September 1987, sponsored by the United Nations Environment Programme. CFCs and HCFCs and Halons shall not be permitted. Refrigerant shall be an approved alternative refrigerant per EPA's Significant New Alternative Policy (SNAP) listing.

1.6 ENVIRONMENTAL REQUIREMENTS

For proper Indoor Environmental Quality, maintain positive pressure within the building. Ventilation shall meet or exceed ASHRAE 62.1 and all published addenda. Meet or exceed filter media efficiency as tested in accordance with ASHRAE 52.2. Thermal comfort shall meet or exceed ASHRAE 55.

PART 2 PRODUCTS

2.1 HEAT PUMPS, AIR TO AIR

List units with capacities smaller than 135,000 Btu/hr in the AHRI DCUP; in lieu of listing in the AHRI Directory, a letter of certification from AHRI that the units have been certified and will be listed in the next Directory will be acceptable. Provide factory assembled units complete with accessories, wiring, piping, and controls. Provide units with supplemental electric heaters, humidifiers and air filters as specified in the paragraph FILTERS.

2.1.1 Air Coils

Extended-surface fin and tube type with seamless copper or aluminum tubes with copper or aluminum fins securely bonded to the tubes. On coils with all-aluminum construction, provide tubes of aluminum alloy 1100, 1200, or 3102; provide fins of aluminum alloy 7072; and provide tube sheets of aluminum alloy 7072 or 5052. Coils to be coated shall be part of manufacturer's standard product for capacities and ratings indicated and specified. Provide plate type fins.

2.1.2 Supplemental Electric Heaters

Provide electrical resistance heaters integral with the unit. Heaters shall have a total capacity as indicated. Provide internal fusing for heaters.

2.1.3 Compressors

For compressors above 20 tons, compressor speed shall not exceed 3450 rpm. For equipment over 10 tons, provide automatic capacity reduction of at least 50 percent of rated capacity. Capacity reduction may be accomplished by cylinder unloading, use of multiple, but not more than four compressors, or a combination of the two methods. Units with cylinder unloading shall start with capacity reduction devices in the unloaded position. Units with multiple compressors shall have a means to sequence starting of compressors. Provide compressors with devices to prevent short cycling when shutdown by safety controls. Provide reciprocating compressors with crankcase heaters, and vibration isolators.

2.1.4 Mounting Provisions

Provide units that permit mounting as indicated. Provide suitable lifting attachment plates to enable equipment to be lifted to normal position.

2.1.5 Accessories

In addition to accessories specified in CID A-A-50502, provide the following accessories for heat pump units.

- a. Protective grille around outside unit coils
- b. Start capacitor kit

2.2 AIR CONDITIONERS

2.2.1 Single Package Type

Provide factory packaged cooling and combination heating and cooling units as indicated on plan. Provide units suitable for indoor, outdoor and roof top installation. Provide units with suitable lifting attachments, remote control panel, roof curb and flashing, and transition plenums. Provide capacity, electrical characteristics, and operating conditions as indicated. Condensers shall provide not less than 10 degrees F liquid subcooling at standard ratings.

2.2.2 Split-System Type

Provide separate assemblies designed to be used together. Base ratings on

the use of matched assemblies. Provide performance diagrams for units with capacities not certified by AHRI to verify that components of the air conditioning system furnished will satisfy the capacity requirement specified or indicated. List units with capacities smaller than 135,000 Btu/hr in the AHRI DCUP; in lieu of listing in the AHRI Directory, a letter of certification from AHRI that units have been certified and will be listed in the next Directory will be acceptable. Provide capacity, electrical characteristics and operating conditions as indicated. Condensers shall provide not less than 10 degrees F liquid subcooling at standard ratings.

2.2.3 Single Zone Units

Provide single zone type units arranged to draw through coil sections. Air may be blown or drawn through heating section.

2.2.4 Multizone Units

Provide multizone type units arranged to draw through the cooling and heating sections.

2.2.5 Heaters

Provide as an integral part of the evaporator-blower unit. Provide hot water coils electric open coils.

2.2.6 Compressors

For compressors over 20 tons, compressor speed shall not exceed 3450 rpm. For systems over 10 tons provide automatic capacity reduction of at least 50 percent of rated capacity. Capacity reduction may be accomplished by cylinder unloading, use of multi- or variable speed compressors, use of multiple, but not more than four compressors, or a combination of the two methods. Units with cylinder unloading shall start with capacity reduction devices in the unloaded position. Units with multiple compressors shall have means to sequence starting of compressors. Provide compressors with devices to prevent short cycling when shut down by safety controls. Device shall delay operation of compressor motor for at least 3 minutes but not more than 6 minutes. Provide a pumpdown cycle for units 20 tons and over. Provide reciprocating compressors with crankcase heaters in accordance with the manufacturer's recommendations. If compressors are paralleled, provide not less than two independent circuits.

2.2.7 Coils

On coils with all-aluminum construction, provide tubes of aluminum alloy 1100, 1200, or 3102; provide fins of aluminum alloy 7072; and provide tube sheets of aluminum alloy 7072 or 5052. Provide a separate air cooled condenser circuit for each compressor or parallel compressor installation. Provide a coating on condenser and evaporator coils and fins as specified in the paragraph COATINGS FOR FINNED TUBE COILS. Coils to be coated shall be part of manufacturer's standard product for capacities and ratings indicated and specified. Provide plate type fins. Provide with double-sloped condensate drain pan.

2.2.8 Water Coil

Coil must conform to the provisions of AHRI 410. Coil must be fin-and-tube type constructed of seamless copper tubes and aluminum or copper fins

mechanically bonded or soldered to tubes. Headers must be constructed of cast iron, welded steel or copper. Coil must be constructed to float within the casing to allow free expansion and contraction of tubing. Casing and tube support sheets must stainless steel. When required, multiple tube supports must be provided to prevent tube sag. Coil must be circuited for suitable water velocity without excessive pressure drop and properly pitched for drainage where required or indicated. Each coil must be tested at the factory under water at not less than 300 psi air pressure, tested hydrostatically after assembly of the unit and proved tight under a gauge pressure of 200 psi. Coil must be suitable for use with water up to 250 degrees F. Coil must allow complete coil drainage with a pitch of not less than 1/8 inch/foot slope to drain. Provide with double-sloped condensate drain pan.

2.2.9 Condenser Controls

Provide start-up and head pressure controls to allow for system operation at ambient temperatures down to 17 degrees F.

2.2.10 Fans

Provide belt-driven evaporator fans with adjustable pitch pulleys; except for units less than 5 ton capacity, direct drive with at least two speed taps may be used. Select pulleys at approximately midpoint of the adjustable range.

2.2.11 Filters

Provide filters of the type specified in this section.

2.2.12 Filter Boxes

Provide when filters are not included integral with air conditioning units. Construct of not less than No. 20 US gage steel with track, hinged access doors with latches, and gaskets between frame and filters. Arrange filters to filter outside and return air. Provide removable filter assemblies, replaceable without the use of tools.

2.2.13 Mixing Boxes

Provide of the physical size to match the basic unit and include equal sized flanged openings, sized to individually handle full air flow. Arrange openings as indicated. Provide openings with dampers of parallel or opposed blade type. Provide opposed blade type for modulating dampers and parallel type for two-position dampers. Connect damper shafts together by one continuous linkage bar. Arrange dampers for automatic operation so that when one starts to close from its opened position, the other starts to open from its closed position.

2.2.14 Thermostats

Provide adjustable type that conforms to applicable requirements of UL 873. Provide combination heating-cooling type with contacts hermetically sealed against moisture, corrosion, lint, dust, and foreign material. Design to operate on not more than 1.5 degrees F differential and of suitable range calibrated in degrees F. Provide adjustable heat anticipation and fixed cooling anticipation. Provide two independent temperature sensing elements electrically connected to control the compressor and heating equipment, respectively. Accomplish manual switching for system changeover from

heating to cooling or cooling to heating and fan operation through the use of a thermostat subbase. Provide system selector switches to provide "COOL" and "OFF" and "HEAT" and fan selector switches to provide "AUTOMATIC" and "ON." Provide relays, contactors, and transformers located in a panel or panels for replacement and service.

2.2.14.1 Cooling

- a. When thermostat is in "COOL" position with fan selector switch in "AUTO" position, compressor, evaporator fan, and condenser fan shall cycle together.
- b. When thermostat is in "COOL" position with fan selector switch in "ON" position, compressor, and condenser fan shall cycle together and evaporator fan shall run continuously.

2.2.14.2 Heating

- a. When thermostat is in "HEAT" position with fan selector switch in "AUTO" position, heater and supply air fan shall cycle together. Provide a separate thermostat to keep the fan running until the heater cools.
- b. When thermostat is in "HEAT" position with fan selector switch in "ON" position, heater shall cycle and supply air fan shall run continuously.

2.2.14.3 Supply Air Fan

- a. When fan selector switch is in "AUTO" position with thermostat in "OFF" position, fan shall not run.
- b. When fan selector switch is in "ON" position, fan shall run continuously.

2.3 FILTERS

Provide filters to filter outside air and return air and locate as indicated.

2.3.1 Replaceable Type Filters

Throw-away frames and media, standard dust holding capacity, 350 fpm maximum face velocity, and one inch thick. Filters shall have a minimum efficiency reporting value (MERV) of 6 when tested in accordance with ASHRAE 52.2.

2.3.2 High Efficiency Filters

Filters shall have a MERV of 16 when tested in accordance with ASHRAE 52.2. Filter assembly shall include; holding frame and fastener assembly, filter cartridge, mounting frame, and retainer assembly. Reinforce filter media with glass fiber mat. Precede high efficiency filters with a UL Class 2 replaceable type filter.

2.3.3 Manometers

Provide inclined-type manometers for filter stations of 2,000 cfm capacity or larger including filters furnished as integral parts of air-handling units and filters installed separately. Provide sufficient length to read

at least one inch of water column with 10 major graduations, and equipped with spirit level. Equip manometers with overpressure safety traps to prevent loss of fluid, and two three-way vent valves for checking zero setting. Mercury shall not be used as the operating fluid.

2.4 MOTORS AND STARTERS

NEMA MG 1, NEMA ICS 1, and NEMA ICS 2. Variable speed. Motors less than 1 hp shall meet NEMA High Efficiency requirements. Motors 1 hp and larger shall meet NEMA Premium Efficiency requirements. Determine specific motor characteristics to ensure provision of correctly sized starters and overload heaters. Provide motors to operate at full capacity with a voltage variation of plus or minus 10 percent of the motor voltage rating. Motor size shall be sufficient for the duty to be performed and shall not exceed its full load nameplate current rating when driven equipment is operated at specified capacity under the most severe conditions likely to be encountered. When motor size provided differs from size indicated or specified, the Contractor shall make the necessary adjustments to the wiring, disconnect devices, and branch circuit protection to accommodate equipment actually provided. Provide general-purpose type starter enclosures in accordance with NEMA ICS 6.

2.5 REFRIGERANT PIPING AND ACCESSORIES

Provide accessories as specified in CID A-A-50502 and this section. Provide suction line accumulators as recommended by equipment manufacturer's installation instructions. Provide a filter-drier in the liquid line.

2.5.1 Factory Charged Tubing

Provide extra soft, deoxidized, bright annealed copper tubing conforming to ASTM B280, factory dehydrated and furnished with a balanced charge of refrigerant recommended by manufacturer of equipment being connected. Factory insulate suction line tubing with 3/8 inch minimum thickness of closed cell, foamed plastic conforming to ASTM C534/C534M with a permeance rating not to exceed 1.0. Provide quick-connectors with caps or plugs to protect couplings. Include couplings for suction and liquid line connections of the indoor and outdoor sections.

2.5.2 Field-Assembled Refrigerant Piping

Material and dimensional requirements for field-assembled refrigerant piping, valves, fittings, and accessories shall conform to ANSI/ASHRAE 15 & 34 and ASME B31.5, except as herein specified. Factory clean, dehydrate, and seal piping before delivery to the project location. Provide seamless copper tubing, hard drawn, Type K or L, conforming to ASTM B88, except that tubing with outside diameters of 1/4 inch and 3/8 inch shall have nominal wall thickness of not less than 0.030 inch and 0.032 inch, respectively. Soft annealed copper tubing conforming to ASTM B280 may be used where flare connections to equipment are required only in nominal sizes less than one inch outside diameter.

2.5.3 Fittings

ASME B16.22 for solder-joint fittings. UL 109 for flared tube fittings.

2.5.4 Brazing Filler Material

AWS A5.8/A5.8M.

2.5.5 Pipe Hangers and Supports

MSS SP-69 and MSS SP-58, Type 12, except as indicated otherwise.

2.5.6 Pipe Sleeves

Provide sleeves where piping passes through walls, floors, roofs, and partitions. Secure sleeves in proper position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, floors, roofs, and partitions. Provide not less than 0.25 inch space between exterior of piping or pipe insulation and interior of sleeve. Firmly pack space with insulation and caulk at both ends of the sleeve with plastic waterproof cement which will dry to a firm but pliable mass, or provide a segmented elastomeric seal.

2.5.6.1 Sleeves in Masonry and Concrete Walls, Floors, and Roofs

Provide Schedule 40 or Standard Weight zinc-coated steel pipe sleeves. Extend sleeves in floor slabs 3 inches above finished floor.

2.5.6.2 Sleeves in Partitions and Non-Masonry Structures

Provide zinc-coated steel sheet sleeves having a nominal weight of not less than 0.90 pound per square foot, in partitions and other than masonry and concrete walls, floors, and roofs.

2.6 FINISHES

Provide steel surfaces of equipment including packaged terminal units, heat pumps, and air conditioners, that do not have a zinc coating conforming to ASTM A123/A123M, or a duplex coating of zinc and paint, with a factory applied coating or paint system. Provide a coating or paint system on actual equipment identical to that on salt-spray test specimens with respect to materials, conditions of application, and dry-film thickness.

PART 3 EXECUTION

3.1 EQUIPMENT INSTALLATION

Install equipment and components in a manner to ensure proper and sequential operation of equipment and equipment controls. Install equipment not covered in this section, or in manufacturer's instructions, as recommended by manufacturer's representative. Provide proper foundations for mounting of equipment, accessories, appurtenances, piping and controls including, but not limited to, supports, vibration isolators, stands, guides, anchors, clamps and brackets. Foundations for equipment shall conform to equipment manufacturer's recommendation, unless otherwise indicated. Set anchor bolts and sleeves using templates. Provide anchor bolts of adequate length, and provide with welded-on plates on the head end embedded in the concrete. Level equipment bases, using jacks or steel wedges, and neatly grout-in with a nonshrinking type of grouting mortar. Locate equipment to allow working space for servicing including shaft removal, disassembling compressor cylinders and pistons, replacing or adjusting drives, motors, or shaft seals, access to water heads and valves of shell and tube equipment, tube cleaning or replacement, access to

automatic controls, refrigerant charging, lubrication, oil draining and working clearance under overhead lines. Provide electric isolation between dissimilar metals for the purpose of minimizing galvanic corrosion.

3.1.1 Unitary Air Conditioning System

Install as indicated, in accordance with requirements of ANSI/ASHRAE 15 & 34, and the manufacturer's installation and operational instructions.

3.2 PIPING

Brazing, bending, forming and assembly of refrigerant piping shall conform to ASME B31.5.

3.2.1 Pipe Hangers and Supports

Design and fabrication of pipe hangers, supports, and welding attachments shall conform to MSS SP-58. Installation of hanger types and supports for bare and covered pipes shall conform to MSS SP-69 for the system temperature range. Unless otherwise indicated, horizontal and vertical piping attachments shall conform to MSS SP-58.

3.2.2 Refrigerant Piping

Cut pipe to measurements established at the site and work into place without springing or forcing. Install piping with sufficient flexibility to provide for expansion and contraction due to temperature fluctuation. Where pipe passes through building structure pipe joints shall not be concealed, but shall be located where they may be readily inspected. Install piping to be insulated with sufficient clearance to permit application of insulation. Install piping as indicated and detailed, to avoid interference with other piping, conduit, or equipment. Except where specifically indicated otherwise, run piping plumb and straight and parallel to walls and ceilings. Trapping of lines will not be permitted except where indicated. Provide sleeves of suitable size for lines passing through building structure. Braze refrigerant piping with silver solder complying with AWS A5.8/A5.8M. Inside of tubing and fittings shall be free of flux. Clean parts to be jointed with emery cloth and keep hot until solder has penetrated full depth of fitting and extra flux has been expelled. Cool joints in air and remove flame marks and traces of flux. During brazing operation, prevent oxide film from forming on inside of tubing by slowly flowing dry nitrogen through tubing to expel air. Make provisions to automatically return oil on halocarbon systems. Installation of piping shall comply with ASME B31.5.

3.2.3 Returning Oil From Refrigerant System

Install refrigerant lines so that gas velocity in the evaporator suction line is sufficient to move oil along with gas to the compressor. Where equipment location requires vertical risers, line shall be sized to maintain sufficient velocity to lift oil at minimum system loading and corresponding reduction of gas volume. Install a double riser when excess velocity and pressure drop would result from full system loading. Larger riser shall have a trap, of minimum volume, obtained by use of 90- and 45-degree ells. Arrange small riser with inlet close to bottom of horizontal line, and connect to top of upper horizontal line. Do not install valves in risers.

3.2.4 Refrigerant Driers, Sight Glass Indicators, and Strainers

Provide refrigerant driers, sight glass liquid indicators, and strainers in refrigerant piping in accordance with CID A-A-50502 and this section when not furnished by the manufacturer as part of the equipment. Install driers in liquid line with service valves and valved bypass line the same size as liquid line in which dryer is installed. Size of driers shall be determined by piping and installation of the unit on location. Install dryers of 50 cubic inches and larger vertically with the cover for removing cartridge at the bottom. Install moisture indicators in the liquid line downstream of the drier. Indicator connections shall be the same size as the liquid line in which it is installed.

3.2.5 Strainer Locations and Installation

Locate strainers close to equipment they are to protect. Provide a strainer in common refrigerant liquid supply to two or more thermal valves in parallel when each thermal valve has a built-in strainer. Install strainers with screen down and in direction of flow as indicated on strainer's body.

3.2.6 Solenoid Valve Installation

Install solenoid valves in horizontal lines with stem vertical and with flow in direction indicated on valve. If not incorporated as integral part of the valve, provide a strainer upstream of the solenoid valve. Provide service valves upstream of the solenoid valve, upstream of the strainer, and downstream of the solenoid valve. Remove the internal parts of the solenoid valve when brazing the valve.

3.3 AUXILIARY DRAIN PANS, DRAIN CONNECTIONS, AND DRAIN LINES

Provide auxiliary drain pans under units located above finished ceilings or over mechanical or electrical equipment where condensate overflow will cause damage to ceilings, piping, and equipment below. Provide separate drain lines for the unit drain and auxiliary drain pans. Trap drain pans from the bottom to ensure complete pan drainage. Provide drain lines full size of drain opening.

3.4 ACCESS PANELS

Provide access panels for concealed valves, controls, dampers, and other fittings requiring inspection and maintenance.

3.5 AIR FILTERS

Allow access space for servicing filters. Install filters with suitable sealing to prevent bypassing of air.

3.6 FLASHING AND PITCH POCKETS

Provide flashing and pitch pockets for equipment supports and roof penetrations and flashing where piping or ductwork passes through exterior walls in accordance with Section 07 60 00 FLASHING AND SHEET METAL.

3.7 IDENTIFICATION TAGS AND PLATES

Provide equipment, gages, thermometers, valves, and controllers with tags numbered and stamped for their use. Provide plates and tags of brass or

suitable nonferrous material, securely mounted or attached. Provide minimum letter and numeral size of 1/8 inch high.

3.8 FIELD QUALITY CONTROL

3.8.1 Leak Testing

Upon completion of installation of air conditioning equipment, test factory- and field-installed refrigerant piping with an electronic-type leak detector. Use same type of refrigerant to be provided in the system for leak testing. When nitrogen is used to boost system pressure for testing, ensure that it is eliminated from the system before charging. Minimum refrigerant leak field test pressure shall be as specified in ANSI/ASHRAE 15 & 34, except that test pressure shall not exceed 150 psig on hermetic compressors unless otherwise specified as a low side test pressure on the equipment nameplate. If leaks are detected at time of installation or during warranty period, remove the entire refrigerant charge from the system, correct leaks, and retest system.

3.8.2 Evacuation, Dehydration, and Charging

After field charged refrigerant system is found to be without leaks or after leaks have been repaired on field-charged and factory-charged systems, evacuate the system using a reliable gage and a vacuum pump capable of pulling a vacuum of at least one mm Hg absolute. Evacuate system in accordance with the triple-evacuation and blotter method or in accordance with equipment manufacturer's printed instructions and recharge system.

3.8.3 Start-Up and Initial Operational Tests

Test the air conditioning systems and systems components for proper operation. Adjust safety and automatic control instruments as necessary to ensure proper operation and sequence. Conduct operational tests for not less than 8 hours.

3.8.4 Performance Tests

Upon completion of evacuation, charging, startup, final leak testing, and proper adjustment of controls, test the systems to demonstrate compliance with performance and capacity requirements. Test systems for not less than 8 hours, record readings hourly. At the end of the test period, average the readings, and the average shall be considered to be the system performance. Record the following readings:

Supply air temperature
Discharge air temperature
Space temperature
Space humidity

-- End of Section --

SECTION 26 00 00.00 20

BASIC ELECTRICAL MATERIALS AND METHODS

07/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D709 (2017) Standard Specification for Laminated Thermosetting Materials

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 100 (2000; Archived) The Authoritative Dictionary of IEEE Standards Terms

IEEE C2 (2017; Errata 1-2 2017; INT 1 2017) National Electrical Safety Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250 (2014) Enclosures for Electrical Equipment (1000 Volts Maximum)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code

1.2 RELATED REQUIREMENTS

This section applies to certain sections of Division 02, EXISTING CONDITIONS and Divisions 22 and 23, PLUMBING and HEATING VENTILATING AND AIR CONDITIONING. This section applies to all sections of Division 26 and 33, ELECTRICAL and UTILITIES, of this project specification unless specified otherwise in the individual sections. This section has been incorporated into, and thus, does not apply to, and is not referenced in the following sections.

Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM

Section 26 29 23 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS

1.3 DEFINITIONS

- a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE 100.

- b. The technical sections referred to herein are those specification sections that describe products, installation procedures, and equipment operations and that refer to this section for detailed description of submittal types.
- c. The technical paragraphs referred to herein are those paragraphs in PART 2 - PRODUCTS and PART 3 - EXECUTION of the technical sections that describe products, systems, installation procedures, equipment, and test methods.

1.4 ELECTRICAL CHARACTERISTICS

Electrical characteristics for this project are 480/277 volts secondary, three phase, four wire.

1.5 ADDITIONAL SUBMITTALS INFORMATION

Submittals required in other sections that refer to this section must conform to the following additional requirements as applicable.

1.5.1 Shop Drawings (SD-02)

Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, ductwork, and other items that must be shown to ensure a coordinated installation. Wiring diagrams shall identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.

1.5.2 Product Data (SD-03)

Submittal shall include performance and characteristic curves.

1.6 QUALITY ASSURANCE

1.6.1 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.6.2 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same

class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in the technical section.

1.6.2.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.6.2.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.7 WARRANTY

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.8 MANUFACTURER'S NAMEPLATE

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.9 FIELD FABRICATED NAMEPLATES

ASTM D709. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified in the technical sections or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

1.10 ELECTRICAL REQUIREMENTS

Electrical installations shall conform to IEEE C2, NFPA 70, and requirements specified herein.

PART 2 PRODUCTS

2.1 FACTORY APPLIED FINISH

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA 250 corrosion-resistance test and the additional requirements specified in the technical sections.

PART 3 EXECUTION

3.1 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in the section specifying the associated electrical equipment.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

-- End of Section --

SECTION 26 20 00

INTERIOR DISTRIBUTION SYSTEM

02/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B1	(2013) Standard Specification for Hard-Drawn Copper Wire
ASTM B8	(2011; R 2017) Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM D709	(2017) Standard Specification for Laminated Thermosetting Materials

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 100	(2000; Archived) The Authoritative Dictionary of IEEE Standards Terms
IEEE C2	(2017; Errata 1-2 2017; INT 1 2017) National Electrical Safety Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI C80.1	(2005) American National Standard for Electrical Rigid Steel Conduit (ERSC)
ANSI C80.3	(2015) American National Standard for Electrical Metallic Tubing (EMT)
ANSI C80.5	(2015) American National Standard for Electrical Rigid Aluminum Conduit
NEMA 250	(2014) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA FU 1	(2012) Low Voltage Cartridge Fuses
NEMA ICS 1	(2000; R 2015) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2005; Errata 2008) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 4	(2015) Application Guideline for Terminal Blocks

NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA KS 1	(2013) Enclosed and Miscellaneous Distribution Equipment Switches (600 V Maximum)
NEMA MG 1	(2016; SUPP 2016) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors
NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)	
NFPA 70	(2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code
U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)	
29 CFR 1910.147	The Control of Hazardous Energy (Lock Out/Tag Out)
UNDERWRITERS LABORATORIES (UL)	
UL 1	(2005; Reprint Aug 2017) UL Standard for Safety Flexible Metal Conduit
UL 1063	(2017) UL Standard for Safety Machine-Tool Wires and Cables
UL 1242	(2006; Reprint Mar 2014) Standard for Electrical Intermediate Metal Conduit -- Steel
UL 198M	(2003; Reprint Feb 2013) Standard for Mine-Duty Fuses
UL 360	(2013; Reprint Jan 2015) Liquid-Tight Flexible Steel Conduit
UL 4248-1	(2017) UL Standard for Safety Fuseholders - Part 1: General Requirements
UL 4248-12	(2018) UL Standard for Safety Fuseholders - Part 12: Class R
UL 44	(2018) Thermoset-Insulated Wires and Cables
UL 486A-486B	(2013; Reprint Jan 2016) Wire Connectors

UL 486C	(2018) Splicing Wire Connectors
UL 489	(2016) UL Standard for Safety Molded-Case Circuit Breakers, Molded-Case Switches and Circuit-Breaker Enclosures
UL 50	(2015) UL Standard for Safety Enclosures for Electrical Equipment, Non-Environmental Considerations
UL 506	(2017) UL Standard for Safety Specialty Transformers
UL 508	(1999; Reprint Oct 2013) Industrial Control Equipment
UL 510	(2017) UL Standard for Safety Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
UL 514B	(2012; Reprint Nov 2014) Conduit, Tubing and Cable Fittings
UL 6	(2007; Reprint Nov 2014) Electrical Rigid Metal Conduit-Steel
UL 6A	(2008; Reprint Nov 2014) Electrical Rigid Metal Conduit - Aluminum, Red Brass, and Stainless Steel
UL 797	(2007; Reprint Mar 2017) UL Standard for Safety Electrical Metallic Tubing -- Steel
UL 83	(2017) UL Standard for Safety Thermoplastic-Insulated Wires and Cables
UL 984	(1996; Reprint Sep 2005) Hermetic Refrigerant Motor-Compressors

1.2 DEFINITIONS

Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, are as defined in IEEE 100.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00.

SD-02 Shop Drawings

Panelboards

Motor control centers

Marking strips drawings

SD-03 Product Data

Circuit breakers

Switches

Motor controllers

Combination motor controllers

SD-06 Test Reports

600-volt wiring test

SD-07 Certificates

Fuses

1.4 QUALITY ASSURANCE

1.4.1 Fuses

Submit coordination data as specified in paragraph, FUSES of this section.

1.4.2 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" or "must" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Provide equipment, materials, installation, and workmanship in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.4.3 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship and:

- a. Have been in satisfactory commercial or industrial use for 2 years prior to bid opening including applications of equipment and materials under similar circumstances and of similar size.
- b. Have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period.
- c. Where two or more items of the same class of equipment are required, provide products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.4.3.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.4.3.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site are not acceptable.

1.5 WARRANTY

Provide equipment items supported by service organizations that are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

As a minimum, meet requirements of UL, where UL standards are established for those items, and requirements of NFPA 70 for all materials, equipment, and devices.

2.2 CONDUIT AND FITTINGS

Conform to the following:

2.2.1 Rigid Metallic Conduit

2.2.1.1 Rigid, Threaded Zinc-Coated Steel Conduit

ANSI C80.1, UL 6.

2.2.1.2 Rigid Aluminum Conduit

ANSI C80.5, UL 6A.

2.2.2 Intermediate Metal Conduit (IMC)

UL 1242, zinc-coated steel only.

2.2.3 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797, ANSI C80.3.

2.2.4 Flexible Metal Conduit

UL 1.

2.2.4.1 Liquid-Tight Flexible Metal Conduit, Steel

UL 360.

2.2.5 Fittings for Metal Conduit, EMT, and Flexible Metal Conduit

UL 514B. Ferrous fittings: cadmium- or zinc-coated in accordance with UL 514B.

2.2.5.1 Fittings for Rigid Metal Conduit and IMC

Threaded-type. Split couplings unacceptable.

2.2.5.2 Fittings for EMT

Die Cast compression type.

2.3 CABINETS, JUNCTION BOXES, AND PULL BOXES

Volume greater than 100 cubic inches, UL 50, hot-dip, zinc-coated, if sheet steel.

2.4 WIRES AND CABLES

Provide wires and cables in accordance applicable requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated. Do not use wires and cables manufactured more than 12 months prior to date of delivery to site.

2.4.1 Conductors

Provide the following:

- a. Conductor sizes and capacities shown are based on copper, unless indicated otherwise.
- b. Conductors No. 8 AWG and larger diameter: stranded.
- c. Conductors No. 10 AWG and smaller diameter: solid.
- d. Conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3: stranded unless specifically indicated otherwise.
- e. All conductors: copper.

2.4.1.1 Minimum Conductor Sizes

Provide minimum conductor size in accordance with the following:

- a. Branch circuits: No. 12 AWG.
- b. Class 1 remote-control and signal circuits: No. 14 AWG.
- c. Class 2 low-energy, remote-control and signal circuits: No. 16 AWG.
- d. Class 3 low-energy, remote-control, alarm and signal circuits: No. 22 AWG.

2.4.2 Color Coding

Provide color coding for service, feeder, branch, control, and signaling circuit conductors.

2.4.2.1 Ground and Neutral Conductors

Provide color coding of ground and neutral conductors as follows:

- a. Grounding conductors: Green.
- b. Neutral conductors: White.
- c. Exception, where neutrals of more than one system are installed in same

raceway or box, other neutrals color coding: white with a different colored (not green) stripe for each.

2.4.2.2 Ungrounded Conductors

Provide color coding of ungrounded conductors in different voltage systems as follows:

- a. 208/120 volt, three-phase
 - (1) Phase A - black
 - (2) Phase B - red
 - (3) Phase C - blue
- b. 480/277 volt, three-phase
 - (1) Phase A - brown
 - (2) Phase B - orange
 - (3) Phase C - yellow

2.4.3 Insulation

Unless specified or indicated otherwise or required by NFPA 70, provide power and lighting wires rated for 600-volts, Type THWN/THHN conforming to UL 83 or Type XHHW or RHW conforming to UL 44, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits: Type TW or TF, conforming to UL 83. Where lighting fixtures require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.4.4 Bonding Conductors

ASTM B1, solid bare copper wire for sizes No. 8 AWG and smaller diameter; ASTM B8, Class B, stranded bare copper wire for sizes No. 6 AWG and larger diameter.

2.5 SPLICES AND TERMINATION COMPONENTS

UL 486A-486B for wire connectors and UL 510 for insulating tapes. Connectors for No. 10 AWG and smaller diameter wires: insulated, pressure-type in accordance with UL 486A-486B or UL 486C (twist-on splicing connector). Provide solderless terminal lugs on stranded conductors.

2.6 SWITCHES

2.6.1 Disconnect Switches

NEMA KS 1. Provide heavy duty-type switches where indicated, where switches are rated higher than 240 volts, and for double-throw switches. Utilize Class R fuseholders and fuses for fused switches, unless indicated otherwise. Provide horsepower rated for switches serving as the motor-disconnect means. Provide switches in NEMA enclosure as indicated per NEMA ICS 6.

2.7 FUSES

NEMA FU 1. Provide complete set of fuses for each fusible switch and control center. Coordinate time-current characteristics curves of fuses serving motors or connected in series with circuit breakers for proper operation. Submit coordination data for approval. Provide fuses with a voltage rating not less than circuit voltage.

2.7.1 Fuseholders

Provide in accordance with UL 4248-1.

2.7.2 Cartridge Fuses, Current Limiting Type (Class R)

UL 198M, Class RK-1. Provide only Class R associated fuseholders in accordance with UL 4248-12.

2.7.3 Cartridge Fuses, High-Interrupting Capacity, Current Limiting Type (Classes J, L, and CC)

UL 198M, Class J for zero to 600 amperes, Class L for 601 to 6,000 amperes, and Class CC for zero to 30 amperes.

2.7.4 Cartridge Fuses, Current Limiting Type (Class T)

UL 198M, Class T for zero to 1,200 amperes, 300 volts; and zero to 800 amperes, 600 volts.

2.8 PANELBOARDS

2.8.1 Circuit Breakers

UL 489, thermal magnetic-type having a minimum short-circuit current rating equal to the short-circuit current rating of the panelboard in which the circuit breaker will be mounted. Breaker terminals: UL listed as suitable for type of conductor provided. Series rated circuit breakers and plug-in circuit breakers are unacceptable.

2.8.1.1 Multipole Breakers

Provide common trip-type with single operating handle. Design breaker such that overload in one pole automatically causes all poles to open. Maintain phase sequence throughout each panel so that any three adjacent breaker poles are connected to Phases A, B, and C, respectively.

2.8.1.2 Circuit Breakers for HVAC Equipment

Provide circuit breakers for HVAC equipment having motors (group or individual) marked for use with HACR type and UL listed as HACR type.

2.8.2 Fusible Switches for Panelboards

NEMA KS 1, hinged door-type. Provide switches serving as motor disconnect means rated for horsepower.

2.9 MOTORS

Provide motors in accordance with the following:

- a. NEMA MG 1.
- b. Hermetic-type sealed motor compressors: Also comply with UL 984.
- c. Provide the size in terms of HP, or kVA, or full-load current, or a combination of these characteristics, and other characteristics, of each motor as indicated or specified.
- d. Determine specific motor characteristics to ensure provision of correctly sized starters and overload heaters.
- e. Rate motors for operation on 208-volt, 3-phase circuits with a terminal voltage rating of 200 volts, and those for operation on 480-volt, 3-phase circuits with a terminal voltage rating of 460 volts.
- f. Use motors designed to operate at full capacity with voltage variation of plus or minus 10 percent of motor voltage rating.
- g. Unless otherwise indicated, use continuous duty type motors if rated 1 HP and above.
- h. Where fuse protection is specifically recommended by the equipment manufacturer, provide fused switches in lieu of non-fused switches indicated.

2.9.1 High Efficiency Single-Phase Motors

Single-phase fractional-horsepower alternating-current motors: high efficiency types corresponding to the applications listed in NEMA MG 11. In exception, for motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated.

2.9.2 Premium Efficiency Polyphase Motors

Select polyphase motors based on high efficiency characteristics relative to typical characteristics and applications as listed in NEMA MG 10. In addition, continuous rated, polyphase squirrel-cage medium induction motors must meet the requirements for premium efficiency electric motors in accordance with NEMA MG 1, including the NEMA full load efficiency ratings. In exception, for motor-driven equipment with a minimum seasonal or overall efficiency rating, such as a SEER rating, provide equipment with motor to meet the overall system rating indicated.

2.9.3 Motor Sizes

Provide size for duty to be performed, not exceeding the full-load nameplate current rating when driven equipment is operated at specified capacity under most severe conditions likely to be encountered. When motor size provided differs from size indicated or specified, make adjustments to wiring, disconnect devices, and branch circuit protection to accommodate equipment actually provided. Provide controllers for motors rated 1-hp and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

2.9.4 Wiring and Conduit

Provide internal wiring for components of packaged equipment as an integral

part of the equipment. Provide power wiring and conduit for field-installed equipment, and motor control equipment forming part of motor control centers or switchgear assemblies, the conduit and wiring connecting such centers, assemblies, or other power sources to equipment as specified herein. Power wiring and conduit: conform to the requirements specified herein. Control wiring: provided under, and conform to, the requirements of the section specifying the associated equipment.

2.10 MOTOR CONTROLLERS

Provide motor controllers in accordance with the following:

- a. UL 508, NEMA ICS 1, and NEMA ICS 2.
- b. Provide controllers with thermal overload protection in each phase, and one spare normally open auxiliary contact, and one spare normally closed auxiliary contact.
- c. Provide controllers for motors rated 1-hp and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage.
- d. Provide protection for motors from immediate restart by a time adjustable restart relay.
- e. When used with pressure, float, or similar automatic-type or maintained-contact switch, provide a hand/off/automatic selector switch with the controller.
- f. Connections to selector switch: wired such that only normal automatic regulatory control devices are bypassed when switch is in "hand" position.
- g. Safety control devices, such as low and high pressure cutouts, high temperature cutouts, and motor overload protective devices: connected in motor control circuit in "hand" and "automatic" positions.
- h. Control circuit connections to hand/off/automatic selector switch or to more than one automatic regulatory control device: made in accordance with indicated or manufacturer's approved wiring diagram.
- i. Provide a disconnecting means, capable of being locked in the open position, for the motor that is located in sight from the motor location and the driven machinery location. As an alternative, provide a motor controller disconnect, capable of being locked in the open position, to serve as the disconnecting means for the motor if it is in sight from the motor location and the driven machinery location.
- j. Overload protective devices: provide adequate protection to motor windings; be thermal inverse-time-limit type; and include manual reset-type pushbutton on outside of motor controller case.
- k. Cover of combination motor controller and manual switch or circuit breaker: interlocked with operating handle of switch or circuit breaker so that cover cannot be opened unless handle of switch or circuit breaker is in "off" position.

2.10.1 Control Wiring

Provide control wiring in accordance with the following:

- a. All control wire: stranded tinned copper switchboard wire with 600-volt flame-retardant insulation Type SIS meeting UL 44, or Type MTW meeting UL 1063, and passing the VW-1 flame tests included in those standards.
- b. Hinge wire: Class K stranding.
- c. Current transformer secondary leads: not smaller than No. 10 AWG.
- d. Control wire minimum size: No. 14 AWG.
- e. Power wiring for 480-volt circuits and below: the same type as control wiring with No. 12 AWG minimum size.
- f. Provide wiring and terminal arrangement on the terminal blocks to permit the individual conductors of each external cable to be terminated on adjacent terminal points.

2.10.2 Control Circuit Terminal Blocks

Provide control circuit terminal blocks in accordance with the following:

- a. NEMA ICS 4.
- b. Control circuit terminal blocks for control wiring: molded or fabricated type with barriers, rated not less than 600 volts.
- c. Provide terminals with removable binding, fillister or washer head screw type, or of the stud type with contact and locking nuts.
- d. Terminals: not less than No. 10 in size with sufficient length and space for connecting at least two indented terminals for 10 AWG conductors to each terminal.
- e. Terminal arrangement: subject to the approval of the Contracting Officer with not less than four (4) spare terminals or 10 percent, whichever is greater, provided on each block or group of blocks.
- f. Modular, pull apart, terminal blocks are acceptable provided they are of the channel or rail-mounted type.
- g. Submit data showing that any proposed alternate will accommodate the specified number of wires, are of adequate current-carrying capacity, and are constructed to assure positive contact between current-carrying parts.

2.10.2.1 Types of Terminal Blocks

- a. Short-Circuiting Type: Short-circuiting type terminal blocks: furnished for all current transformer secondary leads with provision for shorting together all leads from each current transformer without first opening any circuit. Terminal blocks: comply with the requirements of paragraph CONTROL CIRCUIT TERMINAL BLOCKS above.
- b. Load Type: Load terminal blocks rated not less than 600 volts and of

adequate capacity: provided for the conductors for NEMA Size 3 and smaller motor controllers and for other power circuits, except those for feeder tap units. Provide terminals of either the stud type with contact nuts and locking nuts or of the removable screw type, having length and space for at least two indented terminals of the size required on the conductors to be terminated. For conductors rated more than 50 amperes, provide screws with hexagonal heads. Conducting parts between connected terminals must have adequate contact surface and cross-section to operate without overheating. Provide each connected terminal with the circuit designation or wire number placed on or near the terminal in permanent contrasting color.

2.10.3 Control Circuits

Control circuits: maximum voltage of 120 volts derived from control transformer in same enclosure. Transformers: conform to UL 506, as applicable. Transformers, other than transformers in bridge circuits: provide primaries wound for voltage available and secondaries wound for correct control circuit voltage. Size transformers so that 80 percent of rated capacity equals connected load. Provide disconnect switch on primary side. Provide fuses in each ungrounded primary feeder. Provide one fused secondary lead with the other lead grounded.

2.10.4 Enclosures for Motor Controllers

NEMA ICS 6.

2.10.5 Pilot and Indicating Lights

Provide LED cluster lamps.

2.11 MOTOR CONTROL CENTERS

2.11.1 Combination Motor Controllers

UL 508 and other requirements in paragraph, MOTOR CONTROLLERS. Provide in controller a molded case circuit breaker. Minimum short circuit withstand rating of combination motor controller: 35,000 rms symmetrical amperes. Circuit breakers for combination controllers: thermal magnetic.

2.12 LOCKOUT REQUIREMENTS

Provide disconnecting means capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147. Comply with requirements of Division 23, "Mechanical" for mechanical isolation of machines and other equipment.

2.13 MANUFACTURER'S NAMEPLATE

Provide on each item of equipment a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.14 FIELD FABRICATED NAMEPLATES

Provide field fabricated nameplates in accordance with the following:

- a. ASTM D709.

- b. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified or as indicated on the drawings.
- c. Each nameplate inscription: identify the function and, when applicable, the position.
- d. Nameplates: melamine plastic, 0.125 inch thick, white with black center core.
- e. Surface: matte finish. Corners: square. Accurately align lettering and engrave into the core.
- f. Minimum size of nameplates: one by 2.5 inches.
- g. Lettering size and style: a minimum of 0.25 inch high normal block style.

2.15 FACTORY APPLIED FINISH

Provide factory-applied finish on electrical equipment in accordance with the following:

- a. NEMA 250 corrosion-resistance test and the additional requirements as specified herein.
- b. Interior and exterior steel surfaces of equipment enclosures: thoroughly cleaned followed by a rust-inhibitive phosphatizing or equivalent treatment prior to painting.
- c. Exterior surfaces: free from holes, seams, dents, weld marks, loose scale or other imperfections.
- d. Interior surfaces: receive not less than one coat of corrosion-resisting paint in accordance with the manufacturer's standard practice.
- e. Exterior surfaces: primed, filled where necessary, and given not less than two coats baked enamel with semigloss finish.
- f. Equipment located indoors: ANSI Light Gray, and equipment located outdoors: ANSI Light Gray.
- g. Provide manufacturer's coatings for touch-up work and as specified in paragraph FIELD APPLIED PAINTING.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations, including weatherproof and hazardous locations and ducts, plenums and other air-handling spaces: conform to requirements of NFPA 70 and IEEE C2 and to requirements specified herein.

3.1.1 Wiring Methods

Provide insulated conductors installed in rigid steel conduit, IMC, rigid nonmetallic conduit, or EMT, except where specifically indicated or specified otherwise or required by NFPA 70 to be installed otherwise.

Grounding conductor: separate from electrical system neutral conductor. Provide insulated green equipment grounding conductor for circuit(s) installed in conduit and raceways. Minimum conduit size: 1/2 inch in diameter for low voltage lighting and power circuits. Vertical distribution in multiple story buildings: made with metal conduit in fire-rated shafts, with metal conduit extending through shafts for minimum distance of 6 inches.

3.1.1.1 Pull Wire

Install pull wires in empty conduits. Pull wire: plastic having minimum 200-pound force tensile strength. Leave minimum 36 inches of slack at each end of pull wire.

3.1.2 Conduit Installation

Unless indicated otherwise, conceal conduit under floor slabs and within finished walls, ceilings, and floors. Keep conduit minimum 6 inches away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible after completion of project.

3.1.2.1 Restrictions Applicable to Aluminum Conduit

- a. Do not install underground or encase in concrete or masonry.
- b. Do not use brass or bronze fittings.
- c. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.2 Restrictions Applicable to EMT

- a. Do not install underground.
- b. Do not encase in concrete, mortar, grout, or other cementitious materials.
- c. Do not use in areas subject to severe physical damage including but not limited to equipment rooms where moving or replacing equipment could physically damage the EMT.
- d. Do not use in hazardous areas.
- e. Do not use outdoors.
- f. Do not use in fire pump rooms.
- g. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.3 Restrictions Applicable to Flexible Conduit

Use only as specified in paragraph FLEXIBLE CONNECTIONS. Do not use when the enclosed conductors must be shielded from the effects of High-altitude Electromagnetic Pulse (HEMP).

3.1.2.4 Conduit Support

Support conduit by pipe straps, wall brackets, threaded rod conduit hangers, or ceiling trapeze. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded threaded studs, or spring-tension clamps on steel work. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Do not exceed one-fourth proof test load for load applied to fasteners. Provide vibration resistant and shock-resistant fasteners attached to concrete ceiling. Do not cut main reinforcing bars for any holes cut to depth of more than 1 1/2 inches in reinforced concrete beams or to depth of more than 3/4 inch in concrete joints. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Conduit and box systems: supported independently of both (a) tie wires supporting ceiling grid system, and (b) ceiling grid system into which ceiling panels are placed. Do not share supporting means between electrical raceways and mechanical piping or ducts. Coordinate installation with above-ceiling mechanical systems to assure maximum accessibility to all systems. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations. Where conduit crosses building expansion joints, provide suitable expansion fitting that maintains conduit electrical continuity by bonding jumpers or other means. For conduits greater than 2 1/2 inches inside diameter, provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.2.5 Directional Changes in Conduit Runs

Make changes in direction of runs with symmetrical bends or cast-metal fittings. Make field-made bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt, or trash from lodging in conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

3.1.2.6 Locknuts and Bushings

Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by NFPA 70, where insulated bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, use at least minimum single locknut and bushing. Provide locknuts with sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by NFPA 70.

3.1.2.7 Flexible Connections

Provide flexible steel conduit between 3 and 6 feet in length for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for motors. Install flexible conduit to allow 20 percent slack. Minimum flexible steel conduit size: 1/2 inch diameter. Provide liquidtight flexible conduit in wet and damp locations for equipment subject to vibration, noise transmission, movement or motors. Provide separate ground conductor across flexible connections.

3.1.3 Boxes, Outlets, and Supports

Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures. Boxes for metallic raceways: cast-metal, hub-type when located in wet locations, when surface mounted on outside of exterior surfaces, when surface mounted on interior walls exposed up to 7 feet above floors and walkways, and when specifically indicated. Boxes in other locations: sheet steel, except that aluminum boxes may be used with aluminum conduit. Provide each box with volume required by NFPA 70 for number of conductors enclosed in box. Boxes for mounting lighting fixtures: minimum 4 inches square, or octagonal, except that smaller boxes may be installed as required by fixture configurations, as approved. Boxes for use in masonry-block or tile walls: square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers. Provide gaskets for cast-metal boxes installed in wet locations and boxes installed flush with outside of exterior surfaces. Provide separate boxes for flush or recessed fixtures when required by fixture terminal operating temperature; provide readily removable fixtures for access to boxes unless ceiling access panels are provided. Support boxes and pendants for surface-mounted fixtures on suspended ceilings independently of ceiling supports. Fasten boxes and supports with wood screws on wood, with bolts and expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screws or welded studs on steel. In open overhead spaces, cast boxes threaded to raceways need not be separately supported except where used for fixture support; support sheet metal boxes directly from building structure or by bar hangers. Where bar hangers are used, attach bar to raceways on opposite sides of box, and support raceway with approved-type fastener maximum 24 inches from box. When penetrating reinforced concrete members, avoid cutting reinforcing steel.

3.1.3.1 Boxes

Boxes for use with raceway systems: minimum 1 1/2 inches deep, except where shallower boxes required by structural conditions are approved. Boxes for other than lighting fixture outlets: minimum 4 inches square, except that 4 by 2 inch boxes may be used where only one raceway enters outlet.

3.1.3.2 Pull Boxes

Construct of at least minimum size required by NFPA 70 of code-gauge aluminum or galvanized sheet steel, except where cast-metal boxes are required in locations specified herein. Provide boxes with screw-fastened covers. Where several feeders pass through common pull box, tag feeders to indicate clearly electrical characteristics, circuit number, and panel designation.

3.1.4 Mounting Heights

Mount motor controller and disconnecting switches so height of operating handle at its highest position is maximum 78 inches above floor.

3.1.5 Conductor Identification

Provide conductor identification within each enclosure where tap, splice, or termination is made. For conductors No. 6 AWG and smaller diameter, provide color coding by factory-applied, color-impregnated insulation. For conductors No. 4 AWG and larger diameter, provide color coding by

plastic-coated, self-sticking markers; colored nylon cable ties and plates; or heat shrink-type sleeves. Identify control circuit terminations in accordance with Section 23 09 23.13 20 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC.

3.1.5.1 Marking Strips

Provide marking strips in accordance with the following:

- a. Provide white or other light-colored plastic marking strips, fastened by screws to each terminal block, for wire designations.
- b. Use permanent ink for the wire numbers
- c. Provide reversible marking strips to permit marking both sides, or provide two marking strips with each block.
- d. Size marking strips to accommodate the two sets of wire numbers.
- e. Assign a device designation in accordance with NEMA ICS 1 to each device to which a connection is made. Mark each device terminal to which a connection is made with a distinct terminal marking corresponding to the wire designation used on the Contractor's schematic and connection diagrams.
- f. The wire (terminal point) designations used on the Contractor's wiring diagrams and printed on terminal block marking strips may be according to the Contractor's standard practice; however, provide additional wire and cable designations for identification of remote (external) circuits for the Government's wire designations.
- g. Prints of the marking strips drawings submitted for approval will be so marked and returned to the Contractor for addition of the designations to the terminal strips and tracings, along with any rearrangement of points required.

3.1.6 Splices

Make splices in accessible locations. Make splices in conductors No. 10 AWG and smaller diameter with insulated, pressure-type connector. Make splices in conductors No. 8 AWG and larger diameter with solderless connector, and cover with insulation material equivalent to conductor insulation.

3.1.7 Grounding and Bonding

Provide in accordance with NFPA 70. Ground exposed, non-current-carrying metallic parts of electrical equipment, metallic raceway systems, and neutral conductor of wiring systems.

3.1.8 Equipment Connections

Provide power wiring for the connection of motors and control equipment under this section of the specification. Except as otherwise specifically noted or specified, automatic control wiring, control devices, and protective devices within the control circuitry are not included in this section of the specifications and are provided under the section specifying the associated equipment.

3.1.9 Repair of Existing Work

Perform repair of existing work, demolition, and modification of existing electrical distribution systems as follows:

3.1.9.1 Workmanship

Lay out work in advance. Exercise care where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces is necessary for proper installation, support, or anchorage of conduit, raceways, or other electrical work. Repair damage to buildings, piping, and equipment using skilled craftsmen of trades involved.

3.1.9.2 Existing Concealed Wiring to be Removed

Disconnect existing concealed wiring to be removed from its source. Remove conductors; cut conduit flush with floor, underside of floor, and through walls; and seal openings.

3.1.9.3 Continuation of Service

Maintain continuity of existing circuits of equipment to remain. Maintain existing circuits of equipment energized. Restore circuits wiring and power which are to remain but were disturbed during demolition back to original condition.

3.2 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.3 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria.

3.4 FIELD QUALITY CONTROL

Furnish test equipment and personnel and submit written copies of test results. Give Contracting Officer 5 working days notice prior to each test.

3.4.1 Devices Subject to Manual Operation

Operate each device subject to manual operation at least five times, demonstrating satisfactory operation each time.

3.4.2 600-Volt Wiring Test

Test wiring rated 600 volt and less to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 6 AWG and larger diameter using instrument which applies voltage of approximately 500 volts to provide direct reading of resistance. Minimum resistance: 250,000 ohms.

-- End of Section --

SECTION 26 29 23

VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS

04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

- IEEE 519 (2014) Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
- IEEE C62.41.1 (2002; R 2008) Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
- IEEE C62.41.2 (2002) Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

- NEMA 250 (2014) Enclosures for Electrical Equipment (1000 Volts Maximum)
- NEMA ICS 1 (2000; R 2015) Standard for Industrial Control and Systems: General Requirements
- NEMA ICS 3.1 (2009; R 2014) Guide for the Application, Handling, Storage, Installation and Maintenance of Medium-Voltage AC Contactors, Controllers and Control Centers
- NEMA ICS 6 (1993; R 2016) Industrial Control and Systems: Enclosures
- NEMA ICS 7 (2014) Adjustable-Speed Drives

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2; TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6; TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10; TIA 17-11; TIA 17-12; TIA 17-13; TIA 17-14; TIA 17-15; TIA 17-16; TIA 17-17) National Electrical Code

U.S. DEPARTMENT OF DEFENSE (DOD)

- MIL-STD-461 (2015; Rev G) Requirements for the Control of Electromagnetic Interference

Characteristics of Subsystems and Equipment

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

47 CFR 15 Radio Frequency Devices

UNDERWRITERS LABORATORIES (UL)

UL 489 (2016) UL Standard for Safety Molded-Case Circuit Breakers, Molded-Case Switches and Circuit-Breaker Enclosures

UL 508C (2002; Reprint Nov 2010) Power Conversion Equipment

1.2 RELATED REQUIREMENTS

Section 26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS, and Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM apply to this section with additions and modifications specified herein.

1.3 SYSTEM DESCRIPTION

1.3.1 Performance Requirements

1.3.1.1 Electromagnetic Interference Suppression

Computing devices, as defined by 47 CFR 15, MIL-STD-461 rules and regulations, shall be certified to comply with the requirements for class A computing devices and labeled as set forth in part 15.

1.3.1.2 Electromechanical and Electrical Components

Electrical and electromechanical components of the Variable Frequency Drive (VFD) shall not cause electromagnetic interference to adjacent electrical or electromechanical equipment while in operation.

1.3.2 Electrical Requirements

1.3.2.1 Power Line Surge Protection

IEEE C62.41.1 and IEEE C62.41.2, IEEE 519 Control panel shall have surge protection, included within the panel to protect the unit from damaging transient voltage surges. Surge arrester shall be mounted near the incoming power source and properly wired to all three phases and ground. Fuses shall not be used for surge protection.

1.3.2.2 Sensor and Control Wiring Surge Protection

I/O functions as specified shall be protected against surges induced on control and sensor wiring installed outdoors and as shown. The inputs and outputs shall be tested in both normal mode and common mode using the following two waveforms:

- a. A 10 microsecond by 1000 microsecond waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
- b. An 8 microsecond by 20 microsecond waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Schematic Diagrams

Interconnecting Diagrams

Installation Drawings

Submit drawings for government approval prior to equipment construction or integration. Modifications to original drawings made during installation shall be immediately recorded for inclusion into the as-built drawings.

SD-03 Product Data

Variable Frequency Drives

Wires and Cables

Equipment Schedule

Include data indicating compatibility with motors being driven.

SD-06 Test Reports

VFD Test

Performance Verification Tests

Endurance Test

SD-08 Manufacturer's Instructions

Installation instructions

SD-09 Manufacturer's Field Reports

VFD Factory Test Plan

Factory test results

SD-10 Operation and Maintenance Data

Variable Frequency Drives, Data Package 4

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA. Provide service and maintenance information including preventive maintenance, assembly, and disassembly procedures. Include electrical drawings from electrical general sections. Submit additional information necessary to provide complete operation, repair, and maintenance information, detailed to the smallest replaceable unit. Include copies of as-built submittals. Provide routine preventative maintenance

instructions, and equipment required. Provide instructions on how to modify program settings, and modify the control program. Provide instructions on drive adjustment, trouble-shooting, and configuration. Provide instructions on process tuning and system calibration.

1.5 QUALITY ASSURANCE

1.5.1 Schematic Diagrams

Show circuits and device elements for each replaceable module. Schematic diagrams of printed circuit boards are permitted to group functional assemblies as devices, provided that sufficient information is provided for government maintenance personnel to verify proper operation of the functional assemblies.

1.5.2 Interconnecting Diagrams

Show interconnections between equipment assemblies, and external interfaces, including power and signal conductors. Include for enclosures and external devices.

1.5.3 Installation Drawings

Show floor plan of each site, with V.F.D.'s and motors indicated. Indicate ventilation requirements, adequate clearances, and cable routes.

1.5.4 Equipment Schedule

Provide schedule of equipment supplied. Schedule shall provide a cross reference between manufacturer data and identifiers indicated in shop drawings. Schedule shall include the total quantity of each item of equipment supplied. For complete assemblies, such as VFD's, provide the serial numbers of each assembly, and a sub-schedule of components within the assembly. Provide recommended spare parts listing for each assembly or component.

1.5.5 Installation instructions

Provide installation instructions issued by the manufacturer of the equipment, including notes and recommendations, prior to shipment to the site. Provide operation instructions prior to acceptance testing.

1.5.6 Factory Test Results

Document test results and submit to government within 7 working days after completion of test.

1.6 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.7 WARRANTY

The complete system shall be warranted by the manufacturer for a period of one year, or the contracted period of any extended warrantee agreed upon by the contractor and the Government, after successful completion of the

acceptance test. Any component failing to perform its function as specified and documented shall be repaired or replaced by the contractor at no additional cost to the Government. Items repaired or replaced shall be warranted for an additional period of at least one year from the date that it becomes functional again, as specified in FAR 52.246-21 Warranty of Construction.

1.8 MAINTENANCE

1.8.1 Spare Parts

Manufacturers provide spare parts in accordance with recommended spare parts list.

1.8.2 Maintenance Support

During the warranty period, the Contractor shall provide on-site, on-call maintenance services by Contractor's personnel on the following basis: The service shall be on a per-call basis with 36 hour response. Contractor shall support the maintenance of all hardware and software of the system. Various personnel of different expertise shall be sent on-site depending on the nature of the maintenance service required. Costs shall include travel, local transportation, living expenses, and labor rates of the service personnel while responding to the service request. The provisions of this Section are not in lieu of, nor relieve the Contractor of, warranty responsibilities covered in this specification. Should the result of the service request be the uncovering of a system defect covered under the warranty provisions, all costs for the call, including the labor necessary to identify the defect, shall be borne by the Contractor.

PART 2 PRODUCTS

2.1 VARIABLE FREQUENCY DRIVES (VFD)

Provide frequency drive to control the speed of induction motor(s). The VFD shall include the following minimum functions, features and ratings.

- a. Input circuit breaker per UL 489 with a minimum of 10,000 amps symmetrical interrupting capacity and door interlocked external operator.
- b. A converter stage per UL 508C shall change fixed voltage, fixed frequency, ac line power to a fixed dc voltage. The converter shall utilize a full wave bridge design incorporating diode rectifiers. Silicon Controlled Rectifiers (SCR) are not acceptable. The converter shall be insensitive to three phase rotation of the ac line and shall not cause displacement power factor of less than .95 lagging under any speed and load condition.
- c. An inverter stage shall change fixed dc voltage to variable frequency, variable voltage, ac for application to a standard NEMA design B squirrel cage motor. The inverter shall be switched in a manner to produce a sine coded pulse width modulated (PWM) output waveform.
- d. The VFD shall be capable of supplying 120 percent of rated full load current for one minute at maximum ambient temperature.
- e. The VFD shall be designed to operate from a 480 volt, plus or minus 10 percent, three phase, 60 Hz supply, and control motors with a

corresponding voltage rating.

- f. Acceleration and deceleration time shall be independently adjustable from one second to 60 seconds.
- g. Adjustable full-time current limiting shall limit the current to a preset value which shall not exceed 120 percent of the controller rated current. Short time starting override shall allow starting current to reach 175 percent of controller rated current to maximum starting torque.
- h. The controllers shall be capable of producing an output frequency over the range of 3 Hz to 60 Hz (20 to one speed range), without low speed cogging. Over frequency protection shall be included such that a failure in the controller electronic circuitry shall not cause frequency to exceed 110 percent of the maximum controller output frequency selected.
- i. Minimum and maximum output frequency shall be adjustable over the following ranges: 1) Minimum frequency 3 Hz to 50 percent of maximum selected frequency; 2) Maximum frequency 40 Hz to 60 Hz.
- j. The controller efficiency at any speed shall not be less than 96 percent.
- k. The controllers shall be capable of being restarted into a motor coasting in the forward direction without tripping.
- l. Protection of power semiconductor components shall be accomplished without the use of fast acting semiconductor output fuses. Subjecting the controllers to any of the following conditions shall not result in component failure or the need for fuse replacement:
 - (1) Short circuit at controller output
 - (2) Ground fault at controller output
 - (3) Open circuit at controller output
 - (4) Input undervoltage
 - (5) Input overvoltage
 - (6) Loss of input phase
 - (7) AC line switching transients
 - (8) Instantaneous overload
 - (9) Sustained overload exceeding 115 percent of controller rated current
 - (10) Over temperature
 - (11) Phase reversal
- m. Solid state motor overload protection shall be included such that current exceeding an adjustable threshold shall activate a 60 second timing circuit. Should current remain above the threshold continuously

for the timing period, the controller will automatically shut down.

- n. A slip compensation circuit shall be included which will sense changing motor load conditions and adjust output frequency to provide speed regulation of NEMA B motors to within plus or minus 0.5 percent of maximum speed without the necessity of a tachometer generator.
- o. The VFD shall be factory set for manual restart after the first protective circuit trip for malfunction (overcurrent, undervoltage, overvoltage or overtemperature) or an interruption of power. The VFD shall be capable of being set for automatic restart after a selected time delay. If the drive faults again within a specified time period (adjustable 0-60 seconds), a manual restart will be required.
- p. The VFD shall include external fault reset capability. All the necessary logic to accept an external fault reset contact shall be included.
- q. Provide critical speed lockout circuitry to prevent operating at frequencies with critical harmonics that cause resonant vibrations. The VFD shall have a minimum of three user selectable bandwidths.
- r. Provide the following operator control and monitoring devices mounted on the front panel of the VFD:
 - (1) Manual speed potentiometer.
 - (2) Hand-Off-Auto (HOA) switch.
 - (3) Power on light.
 - (4) Drive run power light.
 - (5) Local display.

2.2 ENCLOSURES

Provide equipment enclosures conforming to NEMA 250, NEMA ICS 7, NEMA ICS 6.

2.3 WIRES AND CABLES

All wires and cables shall conform to NEMA 250, NEMA ICS 7, NFPA 70.

2.4 NAMEPLATES

Nameplates external to NEMA enclosures shall conform with the requirements of Section 26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS.

Nameplates internal to enclosures shall be manufacturer's standard, with the exception that they must be permanent.

2.5 SOURCE QUALITY CONTROL

2.5.1 VFD Factory Test Plan

To ensure quality, each VFD shall be subject to a series of in-plant quality control inspections before approval for shipment from the manufacturer's facilities. Provide test plans and test reports.

PART 3 EXECUTION

3.1 INSTALLATION

Per NEMA ICS 3.1, install equipment in accordance with the approved manufacturer's printed installation drawings, instructions, wiring diagrams, and as indicated on project drawings and the approved shop drawings. A field representative of the drive manufacturer shall supervise the installation of all equipment, and wiring.

3.2 FIELD QUALITY CONTROL

Specified products shall be tested as a system for conformance to specification requirements prior to scheduling the acceptance tests. Contractor shall conduct performance verification tests in the presence of Government representative, observing and documenting complete compliance of the system to the specifications. Contractor shall submit a signed copy of the test results, certifying proper system operation before scheduling tests.

3.2.1 VFD Test

A proposed test plan shall be submitted to the contracting officer at least 28 calendar days prior to proposed testing for approval. The tests shall conform to NEMA ICS 1, NEMA ICS 7, and all manufacturer's safety regulations. The Government reserves the right to witness all tests and review any documentation. The contractor shall inform the Government at least 14 working days prior to the dates of testing. Contractor shall provide video tapes, if available, of all training provided to the Government for subsequent use in training new personnel. All training aids, texts, and expendable support material for a self-sufficient presentation shall be provided, the amount of which to be determined by the contracting officer.

3.2.2 Performance Verification Tests

"Performance Verification Test" plan shall provide the step by step procedure required to establish formal verification of the performance of the VFD. Compliance with the specification requirements shall be verified by inspections, review of critical data, demonstrations, and tests. The Government reserves the right to witness all tests, review data, and request other such additional inspections and repeat tests as necessary to ensure that the system and provided services conform to the stated requirements. The contractor shall inform the Government 14 calendar days prior to the date the test is to be conducted.

3.2.3 Endurance Test

Immediately upon completion of the performance verification test, the endurance test shall commence. The system shall be operated at varying rates for not less than 192 consecutive hours, at an average effectiveness level of .9998, to demonstrate proper functioning of the complete PCS. Continue the test on a day-to-day basis until performance standard is met. During the endurance test, the contractor shall not be allowed in the building. The system shall respond as designed.

3.3 DEMONSTRATION

3.3.1 Training

Coordinate training requirements with the Contracting Officer.

3.3.1.1 Instructions to Government Personnel

Provide the services of competent instructors who will give full instruction to designated personnel in operation, maintenance, calibration, configuration, and programming of the complete control system. Orient the training specifically to the system installed. Instructors shall be thoroughly familiar with the subject matter they are to teach. The Government personnel designated to attend the training will have a high school education or equivalent. The number of training days of instruction furnished shall be as specified. A training day is defined as eight hours of instruction, including two 15-minute breaks and excluding lunch time; Monday through Friday. Provide a training manual for each student at each training phase which describes in detail the material included in each training program. Provide one additional copy for archiving. Provide equipment and materials required for classroom training. Provide a list of additional related courses, and offers, noting any courses recommended. List each training course individually by name, including duration, approximate cost per person, and location of course. Unused copies of training manuals shall be turned over to the Government at the end of last training session.

3.3.1.2 Operating Personnel Training Program

Provide one 2-hour training session at the site at a time and place mutually agreeable between the Contractor and the Government. Provide session to train 4 operation personnel in the functional operations of the system and the procedures that personnel will follow in system operation. This training shall include:

- a. System overview
- b. General theory of operation
- c. System operation
- d. Alarm formats
- e. Failure recovery procedures
- f. Troubleshooting

3.3.1.3 Engineering/Maintenance Personnel Training

Accomplish the training program as specified. Training shall be conducted on site at a location designated by the Government. Provide a one-day training session to train 4 engineering personnel in the functional operations of the system. This training shall include:

- a. System overview
- b. General theory of operation
- c. System operation

- d. System configuration
- e. Alarm formats
- f. Failure recovery procedures
- g. Troubleshooting and repair
- h. Maintenance and calibration
- i. System programming and configuration

-- End of Section --

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SECTION 28 31 76.00 22

INTERIOR COMBINATION EMERGENCY COMMUNICATIONS SYSTEMS
04/16

PART 1 GENERAL

1.1 RELATED SECTIONS

Section 26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS, applies to this section, with the additions and modifications specified herein. In addition, refer to the following sections for related work and coordination:

Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

FM GLOBAL (FM)

FM APP GUIDE (updated on-line) Approval Guide
<http://www.approvalguide.com/>

INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)

IEC 60268-16 (2003; ED 4.0) Sound System Equipment -
Part 16: Objective Rating Of Speech
Intelligibility By Speech Transmission
Index

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO 7240-16 (2007) Fire Detection And Alarm Systems -
Part 16: Sound System Control And
Indicating Equipment

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 170 (2015) Standard for Fire Safety and
Emergency Symbols

NFPA 70 (2017; ERTA 1-2 2017; TIA 17-1; TIA 17-2;
TIA 17-3; TIA 17-4; TIA 17-5; TIA 17-6;
TIA 17-7; TIA 17-8; TIA 17-9; TIA 17-10;
TIA 17-11; TIA 17-12; TIA 17-13; TIA
17-14; TIA 17-15; TIA 17-16; TIA 17-17)
National Electrical Code

NFPA 72	(2019; TIA 19-1; ERTA 2019) National Fire Alarm and Signaling Code
NFPA 90A	(2018) Standard for the Installation of Air Conditioning and Ventilating Systems
UNDERWRITERS LABORATORIES (UL)	
UL 268	(2009) Smoke Detectors for Fire Alarm Systems
UL 268A	(2008; Reprint Oct 2014) Smoke Detectors for Duct Application
UL Electrical Constructn	(2015) Electrical Construction Equipment Directory
UL Fire Prot Dir	(2015) Fire Protection Equipment Directory

1.3 DEFINITIONS

Wherever indicated in this specification or on the contract drawings, the equipment, devices, and functions shall be defined as follows:

- a. COMBINATION EMERGENCY COMMUNICATIONS SYSTEM: NFPA 72 terminology describing a combination fire alarm and mass notification system where the building mass notification system is integrated with the building fire alarm control unit to form one combined system that performs both functions.
- b. COMBINATION EMERGENCY COMMUNICATIONS SYSTEM PANELS (CECP): Combination Emergency Communications System Panel may consist of separate autonomous control unit and fire alarm control unit supplied from the same or different manufacturers, or a single panel supplied by one manufacturer. Where the term "COMBINATION EMERGENCY COMMUNICATIONS SYSTEM PANEL" or "CECP" is utilized the intent is NOT to limit the designer to one manufacturer or a single enclosure. HOWEVER; whether installed as combined or separate panels or provided by one or separate manufacturers, the panels shall be integrated in their controls and performance to meet the requirements of this section and NFPA 72.
- c. AUTONOMOUS CONTROL UNIT (ACU): The primary control unit for the building mass notification system portion of the CECP. ACU may be physically separate from, or a integral part, of the FACU
- d. FIRE ALARM CONTROL UNIT (FACU): Fire alarm system component portion of the CECP, provided with primary and secondary power sources, which receives signals from initiating devices or other fire alarm control units, and processes these signals to determine part or all of the required fire alarm system output function(s). FACU may be separate from or a portion of the ACU. Where more than one fire alarm control unit is installed in the building, one panel shall be designated as the Master Fire Alarm Control Unit.
- e. SUPPLEMENTARY FIRE ALARM CONTROL PANELS: When necessary multiple interconnected fire alarm control units may be utilized to create a networked system consisting of a master fire alarm control unit and one or more supplementary fire alarm control panels capable of peer to peer communications. Networked panels shall be UL Listed as compatible.

Interconnecting separate manufacturers' fire alarm panels or fire alarms panels not capable of peer-to-peer communications is prohibited. The term "supplementary fire alarm control panel" does not refer to releasing service fire alarm panels.

f. LOCAL OPERATING CONSOLE (LOC): Equipment used by authorized personnel and emergency responders to make live voice building-wide mass notification system messages

g. SUPPLEMENTARY NOTIFICATION APPLIANCE CIRCUIT(SNAC) and AUXILIARY POWER SUPPLY PANELS: A panel separate from the "combination emergency communications system panel"(s), usually located remote from the main panel(s). SNAC's are utilized to power visual notification appliance circuits and auxiliary power supplies provide supplementary power to devices or functions requiring power in addition to that available from the SLC.

h. MONITOR MODULE: Term utilized to describe a Signaling Line Circuit Interface as defined by NFPA 72.

i. CONTROL MODULE AND RELAY MODULE: Terms utilized to describe an "Emergency Control Function Interface" as defined in NFPA 72.

j. TERMINAL CABINET: A steel cabinet with locking, hinge-mounted door that terminal strips are securely mounted inside. Utilizing tape or glue is not an acceptable means of mounting terminal strips.

k. TEXTUAL AUDIBLE APPLIANCES: Term utilized by NFPA 72 to describe speaker appliances. The term "textual audible appliance" is utilized because the term "speaker" might also refer to a person who is speaking.

1.4 SYSTEM DESCRIPTION

1.4.1 Scope

This work includes adding duct smoke detection to new air handler units identified on the project documents. Detectors shall interface to the existing control panel a Johnson Controls IFC2-640 and actuate air handler unit shutdown upon smoke detection..

1.5 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Within 36 days of contract award but no less than 14 days prior to commencing any work on site, the Prime Contractor shall submit the following for review and approval:

Qualifications for Fire Alarm System Subcontractor

On Staff Fire Alarm System Designer(s)

Supervising Fire Alarm Technician

Installing Technicians

Testing Personnel

Contractor SD-02,SD-03 & SD-05 submittals received prior to the review and approval of the Qualifications of the Fire Alarm Subcontractor shall be returned Disapproved Without Review. All resultant delays shall be the sole responsibility of the Prime Contractor.

Contract requirements for the Fire Alarm Contractor to have NICET Certified Fire Alarm Technicians on staff are NOT negotiable. The Prime Contractor's Quality Control Manager shall not endorse nor submit the qualifications for the fire alarm system subcontractor if fire alarm contractor does not have the required NICET Technicians on staff. All resultant delays shall be the sole responsibility of the Prime Contractor.

SD-02 Shop Drawings

Include Annotated catalog data, in table format on the drawings, showing manufacturer's name, model, voltage, and catalog numbers for equipment and components. Submitted shop drawings shall not be smaller than ANSI D (22 in x 34 in).

Wiring Diagrams

Provide point-to-point wiring diagrams showing the points of connection and terminals used for electrical field connections in the system, including interconnections between the equipment or systems that are supervised or controlled by the system. Diagrams shall show connections from field devices to the CECP and remote fire alarm control units, initiating circuits, switches, relays and terminals. Point-to-point wiring diagrams shall be job specific. Point-to-point wiring diagrams shall not indicate connections or circuits not being utilized.

Provide complete riser diagrams indicating the wiring sequence of devices and their connections to the control equipment. Include a color-code schedule for the wiring. Include floor plans showing the locations of devices, appliances, and equipment.

New Device Operation

Plan view drawing showing device locations, terminal cabinet locations, junction boxes, other related equipment, conduit routing, conduit sizes, wire counts, wire color-coding, circuit identification in each conduit, and circuit layouts for all floors. Drawings shall comply with the requirements of NFPA 170, and NFPA 72. Indicate candela rating of each visual notification appliance. Indicate the wattage of each speaker. Clearly identify the locations of isolation modules. Indicate the addresses of all devices, modules, relays, etc.

New Device Operation

A complete list of new device addresses, and corresponding messages.

Provide a complete description of the system operation in matrix format.

As-Built Drawings

Provide four sets of detailed as-built drawings. Furnish four sets of CD or DVD discs containing software backup with CAD-based drawings in latest version of AutoCAD *.dwg format of as-built drawings and schematics. Discs shall also include as-built drawings plotted to scale in *.pdf format along with *.pdf copies of the manufacturer's data, and calculations. The drawings shall include complete wiring diagrams showing point-to-point connections between devices and equipment, both factory and field wired. Include a riser diagram and drawings showing the as-built location of devices and equipment. The drawings shall show the system as installed, including deviations from both the contract drawings and the approved shop drawings. These drawings shall be submitted within 14 days after the final acceptance test of the system. At least one copy of the as-built (red-lined) drawings shall be provided at the time of, or prior to, the final acceptance test.

SD-03 Product Data

Provide UL or FM listing cards for equipment provided. Include annotated catalog data, in table format, showing manufacturer's name, model, voltage and catalog numbers for all equipment and components.

Wiring and cable
Addressable control/relay module
Smoke detectors
Duct mounted smoke detectors

Manufacturer's installation and maintenance manuals
Provide one copy of the most recent Manufacturer's installation and maintenance manuals for each piece of equipment being installed. This data is necessary for use by NAVFAC MIDLANT Fire Protection Engineering when reviewing the contractor's submittal. Manual may be submitted in *.pdf format and submitted directly to NAVFAC MIDLANT Fire Protection Engineering.

SD-05 Design Data

System Operation

Provide a complete description of the system operation, in matrix format, on the shop drawings.

- a. Verify battery capacity exceeds supervisory and alarm power requirements.
 - 1). Substantiate the battery calculations for alarm, alert, and supervisory power requirements. Ampere-hour requirements for each system component and each panel component, and the battery-recharging period, shall be included.
 - 2). Provide complete battery calculations for both the alarm, alert, and supervisory power requirements. Ampere-hour requirements for each system component shall be submitted with the calculations.

b. For battery calculations, use the following assumptions: Assume a starting voltage of 24 VDC for starting the calculations to size the batteries. Calculate the required Ampere-hour for the specified standby time, and then calculate the required Ampere-hour for the specified alarm time. Calculate the nominal battery voltage after operation on batteries for the specified time period.

Voltage Drop Calculations

Provide voltage drop calculations to indicate sufficient voltage is available for proper operation of the system and all components, at the minimum rated voltage of the system operating on batteries.

Utilize the lump sum method for voltage drop calculations. Assume the entire appliance load is at the end of the circuit (lump sum). Utilize 16 VDC as the operating voltage of the appliances and 21.6 VDC as the voltage at the circuit terminals.

SD-06 Test Reports

Field Quality Control
Testing Procedures
Smoke detector testing procedures

SD-07 Certificates

Installer

SD-10 Operation and Maintenance Data

Operation and Maintenance (O&M) Instructions

Provide four copies of the Operation and Maintenance Instructions, indexed and in booklet form. The Operation and Maintenance Instructions shall be a single volume or in separate volumes, and may be submitted as a Technical Data Package. Manuals shall be approved prior to training.

Original and backup copies of all software delivered for this contract on each type of CD/DVD media utilized.

Provide Operation and Maintenance (O&M) Instructions in electronic format. If permitted by the Contracting Officer, provide Operation and Maintenance (O&M) Instructions in electronic format. File format of electronic submittal materials shall be portable document format. No other electronic formats shall be accepted.

1.6 QUALITY ASSURANCE

Equipment and devices shall be compatible and operable with existing fire alarm system.

1.6.1 Qualifications

1.6.1.1 Qualifications for Fire Alarm System Subcontractor

The Prime Contractor shall be responsible for obtaining the services of a qualified fire alarm system subcontractor for the design and installation

of the added devices to the existing system. The firm designated by the Prime Contractor as their qualified fire alarm system subcontractor:

- a. Shall have been in existence a minimum of four years prior to contract award.
- b. Shall provide proof of previous experience installing a system of equal or greater complexity, utilizing the same equipment to be provided under this contract.
- c. Shall provide proof of adequate qualified staffing to meet all of the following requirements:
- d. Shall provide proof that they are a certified dealer of Johnson Controls fire alarm equipment equivalent to the existing system on site

1.6.1.1.1 On-Staff Fire Alarm System Designer(s)

A qualified fire alarm contractor shall have at least one on staff NICET Level IV SET, (Senior Engineering Technician) fire alarm technician. This technician shall also have proof of factory certified training for the Johnson Controls product. The submittal materials (drawings, calculations & manufacturer's data) shall bear the stamp and signature of the NICET Level IV technician. RFI's pertaining to the combination emergency communications system shall be reviewed and signed by the NICET Level IV technician prior to submission to the Contracting Officer.

1.6.1.1.2 Supervising Fire Alarm Technician

A NICET Level II, AET (Associate Engineering Technician) fire alarm technician with a minimum of 8 years experience shall supervise the installation of the added equipment to the existing Johnson Controls System. The fire alarm technicians supervising the installation of equipment shall also be factory trained in the installation, adjustment, testing, and operation of the equipment specified herein and on the approved shop drawings. Supervising technician shall be a direct employee of the firm designated by the Prime Contractor as their qualified fire alarm system subcontractor.

1.6.1.1.3 Installing Technicians

The installing Contractor shall provide fire alarm technicians with a minimum of four years of experience utilized to assist in the installation and termination devices, appliances, cabinets and panels. The fire alarm technicians installing the equipment shall be factory trained in the installation, adjustment, testing, and operation of the Johnson Controls existing system. Technicians with minimum NICET Level I or II Certification are preferred. Installing technicians shall be direct employees of the firm designated by the Prime Contractor as their qualified fire alarm system subcontractor.

1.6.1.1.4 Testing Personnel

The installing Contractor shall provide Fire Alarm Technicians with a minimum of eight years of experience utilized to test and certify the installation of the combination emergency communications system devices, appliances, cabinets and panels. The fire alarm technicians testing the equipment shall be factory trained in the installation, adjustment, testing, and operation of the Johnson Controls System. Testing personnel

shall be direct employees of the firm designated by the Prime Contractor as their qualified fire alarm system subcontractor.

1.6.2 Regulatory Requirements

1.6.2.1 Requirements for Fire Protection Service

Equipment and material shall be Listed by UL and listed in UL Fire Prot Dir, UL Electrical Constructn or Approved by FM and listed in FM APP GUIDE. Where the terms "listed" or "approved" appear in this specification, they shall mean listed in UL Fire Prot Dir or FM APP GUIDE. The omission of these terms under the description of any item of equipment described shall not be interpreted as waiving this requirement. All listings or approval by testing laboratories shall be from an existing ANSI or UL published standard.

1.7 DELIVERY, STORAGE, AND HANDLING

Protect equipment delivered and placed in storage from the weather, humidity, and temperature variation, dirt and dust, and other contaminants.

1.8 OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS

The combination emergency communications system Operation and Maintenance Instructions shall include:

- a. "Manufacturer Data Package 5" as specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA. Provide an electronic copy of the OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS
- b. Manufacturer's installation and maintenance manuals outlining step-by-step procedures required for system startup, operation, and shutdown. The manual shall include the manufacturer's name, model number, service manual, parts list, and complete description of equipment and their basic operating features.
- c. Maintenance manual listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The manuals shall include conduit layout, equipment layout and simplified wiring, and control diagrams of the system as installed.
- d. The manuals shall include complete procedures for system revision and expansion, detailing both equipment and software requirements.
- e. Software delivered for this project shall be provided, on CD or DVD discs.
- f. Printouts of configuration settings for all devices.
- g. Routine maintenance checklist. The routine maintenance checklist shall be arranged in columnar format. The first column shall list all installed devices, the second column shall state the maintenance activity or state no maintenance required, the third column shall state the frequency of the maintenance activity, and the fourth column for additional comments or reference.

1.9 WARRANTY PERIOD REPAIR SERVICE, MAINTENANCE AND ADJUSTMENTS

During guarantee period, the service technician shall be on-site within 24

hours after notification. All repairs shall be completed within 24 hours of arrival on-site. During the guarantee period, the installing fire alarm contractor is responsible for conducting all required testing and maintenance in accordance with the requirements and recommended practices of NFPA 72 and the system manufacturer. Installing fire alarm contractor is NOT responsible for any damage resulting from abuse, misuse or neglect of equipment by the end user

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

2.1.1 Manufacturer

Components shall be of current design and shall be in regular and recurrent production at the time of installation. Provide design, materials, and devices for a combination emergency communications system, complete, conforming to NFPA 72, except as otherwise or additionally specified herein.

2.1.2 Standard Products

Provide materials, equipment, and devices that are UL Listed or FM Approved for fire protection service when so required by NFPA 72 or this specification. Select material from one manufacturer, where possible, and not a combination of manufacturers, for any particular classification of materials. Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least two years prior to bid opening.

2.1.3 Nameplates

Major components of equipment shall have the manufacturer's name, address, type or style, model or serial number, catalog number, date of installation, installing Contractor's name and address, and the contract number provided on a new plate permanently affixed to the item or equipment. Major components include, but are not limited to, the following:

- a. CECP (includes component panels)
- b. Automatic transmitters (for both the installation-wide fire alarm reporting system and installation-wide mass notification systems)

Furnish nameplates to obtain approval by the Contracting Officer before installation. Obtain approval by the Contracting Officer for installation locations. Nameplates shall be etched metal or plastic, permanently attached by screws to panels or adjacent walls.

2.2 GENERAL PRODUCT REQUIREMENT

All combination emergency communications system equipment shall be listed for use under the applicable reference standards.

2.3 WIRING

Provide wiring materials under this section as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM with the additions and modifications specified herein.

2.3.1 Alarm Wiring

The SLC wiring shall be solid copper cable in accordance with the manufacturers requirements. Copper signaling line circuits and initiating device circuit field wiring shall be No. 16 AWG size conductors at a minimum. Notification appliance circuit conductors, shall be solid copper No. 14 AWG size conductors at a minimum. Wire size shall be sufficient to prevent excessive voltage drop. Circuits operating at 24 VDC shall not operate at less than 21.6 volts. Circuits operating at any other voltage shall not have a voltage drop exceeding 10 percent of nominal voltage. Power wiring, operating at 120 VAC minimum, shall be a minimum No. 12 AWG solid copper having similar insulation.

2.4 ADDRESSABLE CONTROL/RELAY MODULE

The control module shall be capable of operating as a relay (form C contacts) for interfacing the control panel with other systems, and to control door holders or initiate elevator fire service. The module shall be UL or FM listed as compatible with the control panel. The indicating device or the external load being controlled shall be configured as a Class B Pathway. The system shall be capable of supervising, audible, visual and dry contact circuits. The control module shall have both an input and output address. The supervision shall detect a short on the supervised circuit and shall prevent power from being applied to the circuit. Circuit between the module and the equipment/feature controls is permitted be configured as Class D pathways. The pathway is unsupervised but has a fail-safe operation that performs the intended function when the connection is lost. The control module shall provide address setting means compatible with the control panel's SLC supervision and store an internal identifying code. The control module shall contain an integral LED that flashes each time the control module is polled. Control Modules shall be located in environmental areas that reflect the conditions to which they were listed. LED shall be visible without needing to remove the backbox cover plate.

2.5 SMOKE DETECTORS

2.5.1 Photoelectric Smoke Detectors

Provide addressable photoelectric smoke detectors as follows:

- a. Provide analog/addressable photoelectric smoke detectors utilizing the photoelectric light scattering principle for operation in accordance with UL 268. Smoke detectors shall be listed for use with the fire alarm control unit.
- b. Provide self-restoring type detectors that do not require any readjustment after actuation at the FACU to restore them to normal operation. detectors shall be UL Listed or FM Approved as smoke-automatic fire detectors.
- c. Components shall be rust and corrosion resistant. Vibration shall have no effect on the detector's operation. Protect the detection chamber with a fine mesh metallic screen that prevents the entrance of insects or airborne materials. The screen shall not inhibit the movement of smoke particles into the chamber.
- d. Provide twist lock bases for the detectors. The detectors shall maintain contact with their bases without the use of springs. Provide companion mounting base with screw terminals for each conductor.

Terminate field wiring on the screw terminals. The detector shall have a visual indicator to show actuation.

e. The detector address shall identify the particular unit, its location within the system, and its sensitivity setting. detectors shall be of the low voltage type rated for use on a 24 VDC system.

f. An operator at the control panel, having a proper access level, shall have the capability to manually access the following information for each initiating device.

- (1) Primary status
- (2) Device type
- (3) Present average value
- (4) Present sensitivity selected
- (5) detector range (normal, dirty, etc.)

2.5.2 Duct mounted smoke detectors

Provide addressable duct smoke detectors as follows:

Duct-mounted photoelectric smoke detectors shall be furnished and installed where indicated on the contract drawings and in accordance with NFPA 90A. Units shall consist of smoke detectors, as specified in the paragraph titled Photoelectric Smoke Detectors, mounted in a housing fitted with duct sampling tubes. Detectors shall be rated for air velocities that include air flows between 500 and 4000 cubic feet per minute (CFM). Detectors shall be powered from the fire alarm control unit.

a. Sampling tubes shall run the full width of the duct. The duct smoke detector package shall conform to the requirements of NFPA 90A, UL 268A, and shall be UL listed or FM Approved for use in air-handling systems. The control functions, operation, reset, and bypass shall be controlled from the FACU.

b. Lights to indicate the operation and alarm condition; shall be visible and accessible with the unit installed and the cover in place. Detectors mounted above 6 feet and those mounted below 6 feet that cannot be easily accessed while standing on the floor, shall be provided with a remote detector indicator panel containing test switches.

c. Remote lamps and switches, as well as the affected fan units, shall be properly identified in etched plastic placards. Detectors shall provide for control of auxiliary contacts that provide control, interlock, and shutdown functions specified in Section 23 09 23.13 20 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC. Auxiliary contacts provided for this function shall be located within 3 feet of the controlled circuit or appliance. The detectors shall be supplied by the fire alarm system manufacturer to ensure complete system compatibility.

2.5.3 Smoke Detector Testing

Smoke detectors shall be tested in accordance with NFPA 72 and the

manufacturer's recommended calibrated test method.

PART 3 EXECUTION

3.1 SYSTEM FIELD WIRING

3.1.1 Wiring within Cabinets, Enclosures, and Boxes

Provide wiring installed in a neat and workmanlike manner and installed parallel with or at right angles to the sides and back of any box, enclosure, or cabinet. Conductors that are terminated, spliced, or otherwise interrupted in any enclosure, cabinet, mounting, or junction box shall be connected to terminal blocks. Mark each terminal in accordance with the wiring diagrams of the system. Make connections with approved pressure type terminal blocks, that are securely mounted. The use of wire nuts or similar devices shall be prohibited. Wiring shall conform to NFPA 70.

3.1.2 Conduit

Minimum conduit size shall be 3/4 inch in diameter except for 1/2 inch drops to individual devices. Conceal conduit in finished areas of new construction and wherever practicable in existing construction. Run conduit or tubing concealed unless specifically shown otherwise on the drawings.

- a. Galvanized rigid steel (GRS) conduit shall be utilized where exposed to weather, where subject to physical damage, and where exposed on exterior of buildings. Intermediate Metal Conduit (IMC). IMC may be used in lieu of GRS as allowed by NFPA 70.
- b. Electrical Metallic Tubing (EMT) is permitted above suspended ceilings or exposed where not subject to physical damage. Do not use EMT underground, encased in concrete, mortar or grout, in hazardous locations, where exposed to physical damage, outdoors or in fire pump rooms. Use die-cast compression connectors.
- c. Flexible metal conduit is permitted for initiating device circuits 6 ft length in length or less. Flexible metal conduit is prohibited for notification appliance circuits and signaling line circuits. Use liquidtight flexible metal conduit in damp and wet locations.
- d. Schedule 40 (minimum) Polyvinyl Chloride (PVC) is permitted where conduit is routed underground below floor slabs. Convert nonmetallic conduit, other than PVC Schedule 40 or 80, to plastic-coated rigid, or IMC, steel conduit before turning up through floor slab.

3.1.3 Wire

Voltages shall not be mixed in any junction box, housing, or device, except those containing power supplies and control relays. Shielded wiring shall be utilized where recommended by the manufacturer. For shielded wiring, the shield shall be grounded at only one point, that shall be in or adjacent to the FACU. Pigtail or T-tap connections to signal line circuits, initiating device circuits, supervisory alarm circuits, and notification appliance circuits are prohibited. Pull all conductors splice free. Color coding is required for circuits and shall be maintained throughout the circuit. Conductors used for the same functions shall be similarly color coded. Wiring shall conform to NFPA 70.

3.1.4 Conductor Terminations

Label all conductor terminations in panels and equipment associated with the combination emergency communications system (FACU, ACU, LOC, Amplifiers, SNAC & Auxiliary power supply panels, MNS transmitter and Fire alarm transmitter) Each conductor or cable shall have a shrink-wrap label to provide a unique and specific designation. Each combination emergency communications system cabinet and panel shall contain a laminated drawing that indicates each conductor, its label, circuit, and terminal. The laminated drawing shall be neat, using 12 point lettering minimum size, and mounted within each cabinet, panel, or unit so that it does not interfere with the wiring or terminals. Maintain existing color code scheme where connecting to existing equipment.

3.2 FIELD QUALITY CONTROL

3.2.1 Testing Procedures

Submit detailed test procedures prepared and signed by a registered professional engineer (P.E.) who has passed the fire protection engineering written examination administered by the National Council of Examiners for Engineering and Surveys (NCEES). Registered Professional Engineer or a NICET Level 3 Fire Alarm Technician, and signed by representative of the installing company, for the fire detection and alarm system 30 days prior to performing system tests. Detailed test procedures shall list all components of the installed system such as initiating devices and circuits, notification appliances and circuits, signaling line devices and circuits, control devices/equipment, batteries, transmitting and receiving equipment, power sources/supply, annunciators, special hazard equipment, emergency communication equipment, interface equipment, and transient (surge) suppressors. Test procedures shall include sequence of testing, time estimate for each test, and sample test data forms. The test data forms shall be in a check-off format (pass/fail with space to add applicable test data) and shall be used for the preliminary testing and the acceptance testing. The test data forms shall record the test results and shall:

- a. Identify the NFPA Class of pathways for all Initiating Device Circuits (IDC), Notification Appliance Circuits (NAC), Voice Notification System, and Signaling Line Circuits (SLC).
- b. Identify each test required by NFPA 72 Test Methods and required test herein to be performed on each component, and describe how this test shall be performed.
- c. Identify each component and circuit as to type, location within the facility, and unique identity within the installed system. Provide necessary floor plan sheets showing each component location, test location, and alphanumeric identity.
- d. Identify all test equipment and personnel required to perform each test (including equipment necessary for testing smoke detectors using real smoke).
- e. Provide space to identify the date and time of each test.
- f. Provide space to identify the names and signatures of the individuals conducting and witnessing each test.

3.2.2 Tests Stages

- a. Preliminary Testing: Conduct preliminary tests to ensure devices and circuits are functioning properly. Tests shall meet the requirements of paragraph entitled "Minimum System Tests." After preliminary testing is complete, provide a letter certifying the installation is complete and fully operable. The letter shall state each initiating and indicating device was tested in place and functioned properly. The letter shall also state that panel functions were tested and operated properly. The letter shall include the names and titles of the witnesses to the preliminary tests. The Contractor and an authorized representative from each supplier of equipment shall be in attendance at the preliminary testing to make necessary adjustments.
- b. Request for Formal Inspection and Tests: Requests for Formal Inspection and Tests shall not be submitted until after the connections to the installation-wide fire reporting system and the installation-wide mass notification system have been completed and fully functional. When preliminary tests have been completed and corrections made, submit a signed, dated certificate with a request for formal inspection and tests to the Naval Facilities Engineering Command, Fire Protection Engineer.
- c. Final Testing: Notify the Contracting Officer in writing when the system is ready for final acceptance testing. Submit request for test at least 15 calendar days prior to the test date. The tests shall be performed in accordance with the approved test procedures in the presence of the Contracting Officer. Furnish instruments and personnel required for the tests. A final acceptance test will not be scheduled until the operation and maintenance (O&M) manuals are furnished to the Contracting Officer and the following are provided at the project site:

- (1) The systems manufacturer's technical representative
- (2) As-built (red-lined) drawings of the system as actually installed
- (3) Megger test results
- (4) Loop resistance test results
- (5) Complete program printout including input/output addresses

The final tests shall be witnessed by the NAVFAC MIDLANT Fire Protection Engineer. At this time, any and all required tests shall be repeated at their discretion. Following acceptance of the system, as-built drawings and O&M manuals shall be delivered to the Contracting Officer for review and acceptance.

3.2.3 Minimum System Tests

Test the system in accordance with the procedures outlined in NFPA 72, ISO 7240-16, IEC 60268-16. The required tests are as follows:

Demonstrate communications with the supervising station as specified by the Contracting Officer. As a minimum, verify all points are correctly received at the supervising station receiver and automated software system.

Demonstrate communications with the installation-wide mass notification system as specified by the Contracting Officer.

a. Megger Tests: After wiring has been installed, and prior to making any connections to panels or devices, wiring shall be megger tested for insulation resistance, grounds, and/or shorts. Conductors with 300 volt rated insulation shall be tested at a minimum of 250 VDC. Conductors with 600 volt rated insulation shall be tested at a minimum of 500 VDC. The tests shall be witnessed by the Contracting Officer and test results recorded for use at the final acceptance test.

b. Loop Resistance Tests: Measure and record the resistance of each circuit with each pair of conductors in the circuit short-circuited at the farthest point from the circuit origin. The tests shall be witnessed by the Contracting Officer and test results recorded for use at the final acceptance test.

c. Verify the absence of unwanted voltages between circuit conductors and ground. The tests shall be accomplished at the preliminary test with results available at the final system test.

d. Verify that the control unit is in the normal condition as detailed in the manufacturer's O&M manual.

e. Test each initiating and indicating device and circuit for proper operation and response at the control unit. Smoke detectors shall be tested in accordance with manufacturer's recommended calibrated test method. Use of magnets is prohibited. Testing of duct smoke detectors shall comply with the requirements of NFPA 72.

f. Test the system for specified functions in accordance with the contract drawings and specifications and the manufacturer's O&M manual.

g. Test both primary power and secondary power. Verify, by test, the secondary power system is capable of operating the system for the time period and in the manner specified.

h. Determine that the system is operable under trouble conditions as specified.

i. Visually inspect wiring.

j. Test the battery charger and batteries.

k. Verify that software control and data files have been entered or programmed into the FACU. Hard copy records of the software shall be provided to the Contracting Officer.

l. Verify that red-line drawings are accurate.

m. Measure the current in circuits to ensure there is the calculated spare capacity for the circuits.

n. Measure voltage readings for circuits to ensure that voltage drop is not excessive.

o. Disconnect the verification feature for smoke detectors during tests to minimize the amount of smoke needed to activate the detector.

Testing of smoke detectors shall be conducted using real smoke. The use of canned smoke is prohibited.

p. Opening the circuit at not less than 10% of alarm initiating devices and notification appliances to test the wiring supervisory feature.

-- End of Section --

SECTION 31 23 00.00 20

EXCAVATION AND FILL

02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C600 (2017) Installation of Ductile-Iron Mains and Their Appurtenances

ASTM INTERNATIONAL (ASTM)

ASTM C136/C136M (2014) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

ASTM D1140 (2017) Standard Test Methods for Determining the Amount of Material Finer than 75- μ m (No. 200) Sieve in Soils by Washing

ASTM D1556/D1556M (2015; E 2016) Standard Test Method for Density and Unit Weight of Soil in Place by Sand-Cone Method

ASTM D1557 (2012; E 2015) Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³) (2700 kN-m/m³)

ASTM D2216 (2010) Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

ASTM D2321 (2014; E 2014) Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

ASTM D2487 (2017) Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)

ASTM D4318 (2017; E 2018) Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils

ASTM D6938 (2017a) Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

ASTM D698

(2012; E 2014; E 2015) Laboratory
Compaction Characteristics of Soil Using
Standard Effort (12,400 ft-lbf/cu. ft.
(600 kN-m/cu. m.))

1.2 DEFINITIONS

1.2.1 Degree of Compaction

Degree of compaction is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D1557, for general soil types, abbreviated as percent laboratory maximum density.

1.2.2 Hard Materials

Weathered rock, dense consolidated deposits, or conglomerate materials which are not included in the definition of "rock" but which usually require the use of heavy excavation equipment, ripper teeth, or jack hammers for removal.

1.2.3 Rock

Solid homogeneous interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits, neither of which can be removed without systematic drilling and blasting, drilling and the use of expansion jacks or feather wedges, or the use of backhoe-mounted pneumatic hole punchers or rock breakers; also large boulders, buried masonry, or concrete other than pavement exceeding 1/2 cubic yard in volume. Removal of hard material will not be considered rock excavation because of intermittent drilling and blasting that is performed merely to increase production.

1.3 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Health and Safety Plan for Work in Operable Unit (OU) Areas

Shoring and Sheeting Plan

Dewatering work plan

Submit 15 days prior to starting work.

SD-06 Test Reports

Testing

Select material test

Density tests

Moisture Content Tests

Copies of all laboratory and field test reports within 24 hours of the

completion of the test.

1.4 DELIVERY, STORAGE, AND HANDLING

Perform in a manner to prevent contamination or segregation of materials.

1.5 CRITERIA FOR BIDDING

Base bids on the following criteria:

- a. Surface elevations are as indicated.
- b. Pipes or other artificial obstructions, except those indicated, will not be encountered.
- c. Ground water elevations indicated by the boring log were those existing at the time subsurface investigations were made and do not necessarily represent ground water elevation at the time of construction.
- d. Hard materials and rock will not be encountered.
- e. Borrow material in the quantities required is not available on Government property.
- f. Blasting will not be permitted. Remove material in an approved manner.
- g. Contaminated soil may be encountered at the site. Refer to construction drawings and this section for disposal requirements.

1.6 REQUIREMENTS FOR OFF SITE SOIL

Do not furnish or transport soils onto MCAS Cherry Point or outlying fields when such act would violate the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) or the General Statutes of North Carolina.

The Contractor shall provide documentation certifying that all soil furnished under the contract contains no petroleum or hazardous or toxic materials as stated in DoD Instruction 4715.6, which implements 10 U.S.C. 2692. This documentation shall include the Soil Authorization Form (SAF) showing the volume of soil needed, analytical test data to support the environmental condition of the soil, and a copy of the State-issued "mining permit" for the borrow pit source. The MCAS Cherry Point Environmental Affairs Department (EAD) will review these documents before off site soil is considered approved for use.

The following methods shall be used to determine if soil meets the requirements for off site soil (RFOSS).

If the total amount of soil to be brought onto MCAS Cherry Point for a single contract is less than 200 cubic yards, the Contractor shall certify the soil meets the RFOSS by inspecting for "apparent contamination" as determined by visual or other indications of contamination including abnormal or unnatural color, chemical or petroleum odors, or saturation with a chemical or petroleum. If the soil shows no apparent contamination, the Contractor shall provide to EAD a signed SAF certifying the soil contains no apparent contamination. Soil showing apparent contamination shall not be utilized aboard MCAS Cherry Point or outlying fields.

If the total amount of soil to be brought aboard MCAS Cherry Point for a

single contract is equal to or greater than 200 cubic yards, the soil shall be analyzed by a North Carolina certified laboratory. The laboratory must be certified by North Carolina in the specific tests to be performed. Sampling must be conducted by qualified personnel following proper field sampling methodology and proper chain-of-custody protocol must be followed. Otherwise, the sampling will be considered invalid. Consult with the selected laboratory about the specific sample handling procedures required by the analytical methods. Sample containers, sample volumes, and timeframes differ depending on the analytical method.

Sampling requirements are summarized below and are for a single soil source only.

- a. One representative sample for soil volumes of 200 cubic yards to 1,000 cubic yards needed.
- b. For soil volumes greater than 1,000 cubic yards, one additional representative sample is required for each additional 2,000 cubic yards or portion thereof.

A representative sample is achieved by collecting multiple samples in a defined area (e.g. soil stockpile or borrow pit) and directing the laboratory to combine them into a "composite sample" for analysis. The composite or representative sample is intended to represent the soil source as a whole.

Samples shall be collected by qualified personnel following proper field sampling methodology. For each representative sample, 3 "primary samples" from each of 2 soil borings (or excavation pits) shall be obtained for a total of 6 primary samples. The 3 primary samples collected from each boring/pit shall be obtained at even intervals throughout the soil column (i.e. upper, middle, lower) and placed into individual sampling containers. Samples shall not be combined in the field. The 6 primary samples shall be sent to the NC certified laboratory where they will be combined into one "composite sample" for analysis.

Soil samples shall be analyzed for Gasoline Range Organics (GRO), Diesel Range Organics (DRO), Oil and Grease (O&G), and eight Metals (Arsenic; Barium; Cadmium; Chromium; Lead; Mercury; Selenium; and Silver). The laboratory method detection limits must be set below the State action levels or the testing will be considered invalid. All units are to be reported in milligrams per kilograms (mg/kg).

Soil samples should be analyzed for the following parameters:

- a. Gasoline Range Organics - use Standard Method 5030
- b. Diesel Range Organics - use Standard Method 5030
- c. Oil & Grease - use EPA Method 9071 with a silica gel wash
- d. Total Metals - use EPA 6010 (Arsenic, Barium, Cadmium, Chromium, Lead, Selenium, and Silver)
- e. Total Metals - use EPA 7471 (Mercury only)

If test results are greater than the allowed detection limits for petroleum constituents (GRO, DRO, O&G) or the standards for the eight metals (as provided by the EPA), the soil from which the sample was taken shall not be approved for use.

1.7 CONTAMINATED SOILS

Select sites are located near or within an area with a history of major POL or chemical spills. Pre-characterization or soil sampling is not required prior to excavation. This information is provided to give the contractor's Industrial Hygiene Department for incorporation into their Health and Safety Plan to ensure worker safety.

If any soil which exhibits an abnormal or unnatural color, a chemical or petroleum odor, or is saturated with a chemical or petroleum is encountered during excavation, Contractor shall immediately stop work in that area, and the Contractor shall advise the Environmental Affairs Department (EAD) of the situation so a course of action can be developed to address the contamination.

All excavated soil may be re-utilized as backfill at the same location from which it was removed unless petroleum contamination is discovered. If petroleum contamination is discovered, the soil shall be segregated by PID (≥ 10 ppm or exhibits staining), properly stockpiled, tested, and disposed. If soil is stockpiled, it shall be stockpiled on plastic, bermed, and covered in accordance with NC DENR Groundwater Section Guidelines for the Investigation and Remediation of Soil and Groundwater, Vol. 1 dated July 2000 (Guidelines), or placed in a rolloff container and covered with plastic.

Any excess soil that cannot be re-utilized as backfill at the same location from which it was removed shall be disposed at a Subtitle D landfill (e.g.; Tuscarora) as a minimum with the understanding that the analytical testing results shall determine the final disposal facility. Contractor shall provide supporting laboratory analysis to the EAD for review. The EAD shall review and sign the waste manifests/bill of lading for the soil disposal prior to any of this soil leaving the Air Station. The manifest shall also contain the amount of soil (weight) and supporting laboratory results for EAD to review. One composite sample shall be taken and analyzed for each 200 cubic yards of the stockpile per DENR Guidelines in order to determine the proper method for disposal.

Use of a North Carolina certified laboratory to perform the specific soil analyses is required. The laboratory shall be certified by North Carolina in the specific tests to be performed. Contractor shall consult with the selected laboratory about the specific sample handling procedures required by the analytical methods. Sample containers, volumes, procedures, and preservation vary among methods. Sampling shall be conducted by qualified personnel and proper chain-of-custody protocol shall be followed. The stockpile sample(s) shall be analyzed for the following:

Std Method 5030 sample prep with Modified 8015 (CA GC-FID Method) - Gasoline Range Organics,

Std Method 5030 and 3550 sample prep with Modified 8015 - Diesel Range Organics,

EPA Method 9071 - Oil & Grease, with silica gel wash

Full TCLP

All disturbed areas shall also be capped topping the excavated area with 12 inches of compacted, clean fill. Capping is required to prevent an increased exposure risk from both surficial exposure and contaminant

leaching. Therefore, backfilled soils shall be compacted to minimize infiltration of surface water through the soil column.

If any excavation extends into the groundwater table in an OU designated area, a Health and Safety Plan as described in the paragraph "Contaminated Groundwater" will be required.

1.8 CONTAMINATED GROUNDWATER

In contaminated areas, if dewatering is required during excavation, the groundwater shall not be discharged to the ground surface or storm sewer. The Contracting Officer shall make arrangements with the IWTP for disposal of contaminated groundwater. A chit shall be obtained from EAD (Timothy Lawrence 466-2754) prior to sending contaminated water to the IWTP.

A Health and Safety Plan for Work in Operable Unit (OU) Areas (HS&SP) is required when excavating into the groundwater table in an OU area.

The H&SP shall be submitted to the Contracting Officer who will forward it to the appropriate review authorities.

The H&SP shall contain and/or address as a minimum the following elements:

1. General Project Scope and Description.
2. Anticipated impacts to soil and/or groundwater.
3. Protocol for minimizing exposure to potential contaminated materials including, but not limited to:
 - a. Training
 - b. Work Area Precautions
 - c. Personnel Safety and Health Precautions
 - d. Chemical Hazard Communications Program

The Contractor shall submit seven (7) draft copies of the HS&P to the Contracting Officer for review. Written comments will be provided and shall be incorporated into the HS&P.

The Contractor shall submit seven (7) copies of the final HS&P.

1.9 QUALITY ASSURANCE

1.9.1 Shoring and Sheet Piling Plan

Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Drawings shall include material sizes and types, arrangement of members, and the sequence and method of installation and removal. Calculations shall include data and references used.

The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheet piling and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan

if necessary. A written report shall be submitted, at least monthly, informing the Contractor and Contracting Officer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the Contracting Officer at any time throughout the contract duration.

1.9.2 Dewatering Work Plan

Submit procedures for accomplishing dewatering work.

1.9.3 Utilities

Movement of construction machinery and equipment over pipes and utilities during construction shall be at the Contractor's risk. Perform work adjacent to non-Government utilities as indicated in accordance with procedures outlined by utility company. Excavation made with power-driven equipment is not permitted within two feet of known Government-owned utility or subsurface construction. For work immediately adjacent to or for excavations exposing a utility or other buried obstruction, excavate by hand. Start hand excavation on each side of the indicated obstruction and continue until the obstruction is uncovered or until clearance for the new grade is assured. Support uncovered lines or other existing work affected by the contract excavation until approval for backfill is granted by the Contracting Officer. Report damage to utility lines or subsurface construction immediately to the Contracting Officer.

PART 2 PRODUCTS

2.1 SOIL MATERIALS

2.1.1 Satisfactory Materials

Any materials classified by ASTM D2487 as GW, GP, GM, GP-GM, GW-GM, GC, GP-GC, GM-GC, SW, SP, SM, and SP-SM, free of debris, roots, wood, scrap material, vegetation, refuse, soft unsound particles, and deleterious, or objectionable materials. Unless specified otherwise, the maximum particle diameter shall be one-half the lift thickness at the intended location.

2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than 3 inches. The Contracting Officer shall be notified of any contaminated materials.

2.1.3 Backfill and Fill Material

ASTM D2487, classification GW, GP, GM, GC, SW, SP, SM, and SC with a maximum ASTM D4318 liquid limit of 35, maximum ASTM D4318 plasticity index of 12, and a maximum of 25 percent by weight passing ASTM D1140, No. 200 sieve.

2.1.4 Select Material

Provide materials classified as GW, GP, SW, SP, or by ASTM D2487 where indicated. The liquid limit of such material shall not exceed 35 percent

when tested in accordance with ASTM D4318. The plasticity index shall not be greater than 12 percent when tested in accordance with ASTM D4318, and not more than 35 percent by weight shall be finer than No. 200 sieve when tested in accordance with ASTM D1140.

2.2 UTILITY BEDDING MATERIAL

Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Provide ASTM D2321 materials as follows:

- a. Class I: Angular, 0.25 to 1.5 inches, graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.

2.3 BORROW

Obtain borrow materials required in excess of those furnished from excavations from sources outside of Government property, at Contractor's cost.

2.4 BURIED WARNING AND IDENTIFICATION TAPE

Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant, polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specified below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, unaffected by moisture or soil.

Warning Tape Color Codes	
Red:	Electric
Yellow:	Gas, Oil; Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Potable Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air
Purple:	Non Potable, Reclaimed Water, Irrigation and Slurry lines

2.4.1 Warning Tape for Metallic Piping

Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness

of tape shall be 0.003 inch. Tape shall have a minimum strength of 1500 psi lengthwise, and 1250 psi crosswise, with a maximum 350 percent elongation.

2.4.2 Detectable Warning Tape for Non-Metallic Piping

Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.004 inch. Tape shall have a minimum strength of 1500 psi lengthwise and 1250 psi crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 3 feet deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

2.5 DETECTION WIRE FOR NON-METALLIC PIPING

Detection wire shall be insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 EXECUTION

3.1 PROTECTION

3.1.1 Drainage and Dewatering

Provide for the collection and disposal of surface and subsurface water encountered during construction.

3.1.1.1 Drainage

See paragraph 1.7 for Contaminated Soils.

So that construction operations progress successfully, completely drain construction site during periods of construction to keep soil materials sufficiently dry. The Contractor shall establish/construct storm drainage features (ponds/basins) at the earliest stages of site development, and throughout construction grade the construction area to provide positive surface water runoff away from the construction activity and/or provide temporary ditches, dikes, swales, and other drainage features and equipment as required to maintain dry soils, prevent erosion and undermining of foundations. When unsuitable working platforms for equipment operation and unsuitable soil support for subsequent construction features develop, remove unsuitable material and provide new soil material as specified herein. It is the responsibility of the Contractor to assess the soil and ground water conditions presented by the plans and specifications and to employ necessary measures to permit construction to proceed. Excavated slopes and backfill surfaces shall be protected to prevent erosion and sloughing. Excavation shall be performed so that the site, the area immediately surrounding the site, and the area affecting operations at the site shall be continually and effectively drained.

3.1.1.2 Dewatering

See paragraph 1.7 for Contaminated Soils.

Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with

specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least two feet below the working level.

Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in previous zones below subgrade elevation in layered soils to prevent uplift.

3.1.2 Underground Utilities

Location of the existing utilities indicated is approximate. The Contractor shall physically verify the location and elevation of the existing utilities indicated prior to starting construction. The Contractor shall scan the construction site with electromagnetic and sonic equipment and mark the surface of the ground where existing underground utilities are discovered.

3.1.3 Machinery and Equipment

Movement of construction machinery and equipment over pipes during construction shall be at the Contractor's risk. Repair, or remove and provide new pipe for existing or newly installed pipe that has been displaced or damaged.

3.2 SURFACE PREPARATION

3.2.1 Clearing and Grubbing

Unless indicated otherwise, remove trees, stumps, logs, shrubs, brush and vegetation and other items that would interfere with construction operations within the clearing limits. Remove stumps entirely. Grub out matted roots and roots over 2 inches in diameter to at least 18 inches below existing surface.

3.2.2 Stripping

Strip suitable soil from the site where excavation or grading is indicated and stockpile separately from other excavated material. Material unsuitable for use as topsoil shall be wasted. Locate topsoil so that the material can be used readily for the finished grading. Where sufficient existing topsoil conforming to the material requirements is not available on site, provide borrow materials suitable for use as topsoil. Protect topsoil and keep in segregated piles until needed.

3.2.3 Unsuitable Material

Remove vegetation, debris, decayed vegetable matter, sod, mulch, and rubbish underneath paved areas or concrete slabs.

3.3 EXCAVATION

Excavate to contours, elevation, and dimensions indicated. Reuse excavated materials that meet the specified requirements for the material type

required at the intended location. Keep excavations free from water. Excavate soil disturbed or weakened by Contractor's operations, soils softened or made unsuitable for subsequent construction due to exposure to weather. Excavations below indicated depths will not be permitted except to remove unsatisfactory material. Unsatisfactory material encountered below the grades shown shall be removed as directed. Refill with select material and compact to 100 percent of ASTM D1557 maximum density. Unless specified otherwise, refill excavations cut below indicated depth with select material and compact to 100 percent of ASTM D1557 maximum density. Satisfactory material removed below the depths indicated, without specific direction of the Contracting Officer, shall be replaced with satisfactory materials to the indicated excavation grade; except as specified for spread footings. Determination of elevations and measurements of approved overdepth excavation of unsatisfactory material below grades indicated shall be done under the direction of the Contracting Officer.

3.3.1 Pipe Trenches

Excavate to the dimension indicated. Grade bottom of trenches to provide uniform support for each section of pipe after pipe bedding placement. Tamp if necessary to provide a firm pipe bed. Recesses shall be excavated to accommodate bells and joints so that pipe will be uniformly supported for the entire length. Rock, where encountered, shall be excavated to a depth of at least 6 inches below the bottom of the pipe.

3.3.2 Hard Material Excavation

Remove hard material to elevations indicated in a manner that will leave foundation material in an unshattered and solid condition. Roughen level surfaces and cut sloped surfaces into benches for bond with concrete. Protect shale from conditions causing decomposition along joints or cleavage planes and other types of erosion. Removal of hard material beyond lines and grades indicated will not be grounds for a claim for additional payment unless previously authorized by the Contracting Officer. Excavation of the material claimed as rock shall not be performed until the material has been cross sectioned by the Contractor and approved by the Contracting Officer. Common excavation shall consist of all excavation not classified as rock excavation.

3.3.3 Excavated Materials

Satisfactory excavated material required for fill or backfill shall be placed in the proper section of the permanent work required or shall be separately stockpiled if it cannot be readily placed. Satisfactory material in excess of that required for the permanent work and all unsatisfactory material shall be disposed of as specified in Paragraph "DISPOSITION OF SURPLUS MATERIAL."

3.3.4 Stockpile

Any soil that is excavated during construction that shows contamination by visible sight, smell or pid detection shall be segregated and stockpiled for testing prior to removal from the project site. See construction drawings for detail as to construction of typical containment stockpile. Temporary stockpile shall be constructed and maintained in accordance with EOA, EPA, and NCDENR standards and specification.

3.3.5 Soil and Water Testing

The Contractor shall test all soil and water for contaminants indicated prior to removal from site. The Contractor shall be responsible for all labor, materials, equipment necessary to test and control soil and water on-site. Soil and water testing shall be performed by a certified laboratory and written reports provided to the Contracting Officer.

- a. Std. Method 5030 Sample Prep with modified 8015 - gasoline range organics
- b. Std Method 5030 and 3550 Sample Prep with modified 8015 - diesel range organics
- c. EPA Method 9071 - oil & grease with silica gel wash
- d. Full TCLP

All contaminated soil and water removed from site shall be treated and/or disposed of at a NCDENR permitted site.

Water determined by testing to be free of contamination shall be released from the site in accordance with NCDENR sediment and erosion control regulations and permits.

3.3.6 Final Grade of Surfaces to Support Concrete

Excavation to final grade shall not be made until just before concrete is to be placed.

3.4 SUBGRADE PREPARATION

Unsatisfactory material in surfaces to receive fill or in excavated areas shall be removed and replaced with satisfactory materials as directed by the Contracting Officer. The surface shall be scarified to a depth of 6 inches before the fill is started. Sloped surfaces steeper than 1 vertical to 4 horizontal shall be plowed, stepped, benched, or broken up so that the fill material will bond with the existing material. When subgrades are less than the specified density, the ground surface shall be broken up to a minimum depth of 6 inches, pulverized, and compacted to the specified density. When the subgrade is part fill and part excavation or natural ground, the excavated or natural ground portion shall be scarified to a depth of 12 inches and compacted as specified for the adjacent fill. Material shall not be placed on surfaces that are muddy, frozen, or contain frost. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, or other approved equipment well suited to the soil being compacted. Material shall be moistened or aerated as necessary specified compaction with the equipment used. Minimum subgrade density shall be as specified herein.

3.4.1 Proof Rolling

Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade of the building and paved areas with six passes of a dump truck loaded with 6 cubic meters of soil. Operate the truck in a systematic manner to ensure the number of passes over all areas, and at speeds between 2 1/2 to 3 1/2 miles per hour. When proof rolling under buildings, the building subgrade shall be considered to extend 5 feet beyond the building lines, and one-half of the passes made with the roller shall be in a

direction perpendicular to the other passes. Notify the Contracting Officer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Contracting Officer. Rutting or pumping of material shall be undercut as directed by the Contracting Officer.

3.5 FILLING AND BACKFILLING

Fill and backfill to contours, elevations, and dimensions indicated. Compact each lift before placing overlaying lift.

3.5.1 Backfill and Fill Material Placement

Provide for paved areas and under concrete slabs, except where select material is provided. Place in 6 inch lifts. Do not place over wet or frozen areas. Place backfill material adjacent to structures as the structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against the structure.

3.5.2 Select Material Placement

Place in 6 inch lifts. Do not place over wet or frozen areas. Backfill adjacent to structures shall be placed as structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against structure.

3.5.3 Trench Backfilling

Backfill as rapidly as construction, testing, and acceptance of work permits. Place and compact backfill under structures and paved areas in 6 inch lifts to top of trench and in 6 inch lifts to one foot over pipe outside structures and paved areas.

3.6 BORROW

Where satisfactory materials are not available in sufficient quantity from required excavations, approved borrow materials shall be obtained as specified herein.

3.7 BURIED WARNING AND IDENTIFICATION TAPE

Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade.

3.8 BURIED DETECTION WIRE

Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

3.9 COMPACTION

Determine in-place density of existing subgrade; if required density exists, no compaction of existing subgrade will be required.

3.9.1 General Site

Compact underneath areas designated for vegetation and areas outside the 10 foot line of the paved area or structure to 90 percent of ASTM D1557.

3.9.2 Adjacent Area

Compact areas within 5 feet of structures to 90 percent of ASTM D1557.

3.9.3 Paved Areas

Compact top 12 inches of subgrades to 95 percent of ASTM D1557. Compact fill and backfill materials to 95 percent of ASTM D1557.

3.10 FINISH OPERATIONS

3.10.1 Grading

Finish grades as indicated within one-tenth of one foot. Grade areas to drain water away from structures. Maintain areas free of trash and debris. For existing grades that will remain but which were disturbed by Contractor's operations, grade as directed.

3.10.2 Protection of Surfaces

Protect newly backfilled, graded, and topsoiled areas from traffic, erosion, and settlements that may occur. Repair or reestablish damaged grades, elevations, or slopes.

3.11 DISPOSITION OF SURPLUS MATERIAL

Remove from Government property surplus or other soil material not required or suitable for filling or backfilling, and brush, refuse, stumps, roots, and timber.

3.12 FIELD QUALITY CONTROL

3.12.1 Sampling

Take the number and size of samples required to perform the following tests.

3.12.2 Testing

Perform one of each of the following tests for each material used. Provide additional tests for each source change.

3.12.2.1 Select Material Testing

Test select material in accordance with ASTM C136/C136M for conformance to ASTM D2487 gradation limits; ASTM D1140 for material finer than the No. 200 sieve; ASTM D1557 for moisture density relations, as applicable.

3.12.2.2 Density Tests

Test density in accordance with ASTM D1556/D1556M, or ASTM D6938. When ASTM D6938 density tests are used, verify density test results by performing an ASTM D1556/D1556M density test at a location already ASTM D6938 tested as specified herein. Perform an ASTM D1556/D1556M density test at the start of the job, and for every 10 ASTM D6938 density tests thereafter. Test each lift at randomly selected locations every 500 square feet of existing grade in fills for structures and concrete slabs, and every 1000 square feet for other fill areas and every 1000 square feet of subgrade in cut. Include density test results in daily report.

Bedding and backfill in trenches: One test per 50 linear feet in each lift.

3.12.2.3 Moisture Content Tests

In the stockpile, excavation or borrow areas, a minimum of two tests per day per type of material or source of materials being placed is required during stable weather conditions. During unstable weather, tests shall be made as dictated by local conditions and approved moisture content shall be tested in accordance with ASTM D2216. Include moisture content test results in daily report.

-- End of Section --

SECTION 32 10 00

BITUMINOUS CONCRETE PAVEMENT

08/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)

AASHTO T 230 (1968; R 2000) Determining Degree of Pavement Compaction of Bituminous Aggregate Mixtures

AASHTO T 30 (2015) Standard Method of Test for Mechanical Analysis of Extracted Aggregate

ASTM INTERNATIONAL (ASTM)

ASTM D2172/D2172M (2011) Quantitative Extraction of Bitumen from Bituminous Paving Mixtures

ASTM D2950/D2950M (2014) Density of Bituminous Concrete in Place by Nuclear Methods

ASTM D6927 (2015) Standard Test Method for Marshall Stability and Flow of Bituminous Mixtures

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION (NCDOT)

NCDOT (2012) Standard Specifications for Roads and Structures

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS TT-P-1952 (2015; Rev F) Paint, Traffic and Airfield Markings, Waterborne

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Trial batch reports

Mix design

Asphalt concrete

Density

Thickness

Straightedge test

Submit reports for testing specified under paragraph entitled "Field Quality Control."

SD-07 Certificates

Asphalt mix delivery record

Asphalt concrete and material sources

Obtain approval of the Contracting Officer for materials and material sources 2 days prior to the use of such material in the work.

Asphalt concrete

Paint

Submit certificates, signed by the producer, that paving materials and incidental construction items conform to specification requirements.

1.3 QUALITY ASSURANCE

1.3.1 Regulatory Requirements

Provide work and materials in accordance with applicable requirements of NCDOT, Standard Specifications for Roads and Structures. "Method of Measurement" and "Basis of Payment" shall not apply.

1.3.2 Modification of References

Where term "Engineer" is used in NCDOT it shall be construed to mean Contracting Officer. Where term "state" is used, it shall mean "Federal Government".

1.3.3 Mix Delivery Record Data

Record and submit the following information to each load of mix delivered to the job site. Submit within one day after delivery on Government-furnished forms:

- a. Truck No:
- b. Time In:
- c. Time Out:
- d. Tonnage and Discharge Temperature:
- e. Mix Type:
- f. Location:
- g. Stations Placed:

1.3.4 Trial Batch

Submit current bituminous design reports for all mix types proposed for use on the project.

1.3.5 Mix Design

Submit results of laboratory tests performed on each mix design. Testing shall have been accomplished not more than one year prior to date of material placement.

1.4 ENVIRONMENTAL REQUIREMENTS

Do not produce or place bituminous concrete when the weather is rainy or foggy, when the base course is frozen or has excess moisture, or when the ambient temperature is less than 40 degrees F in the shade away from artificial heat.

PART 2 PRODUCTS

2.1 ASPHALT CONCRETE

Provide asphalt concrete in accordance with the applicable requirements of the NCDOT RS, Section 610, except where specified otherwise. Recycled asphalt pavement material may be used as permitted by NCDOT.

2.2 BINDER COURSE

NCDOT, materials for the construction of the binder course shall be Type I-19.0 B.

2.3 SURFACE COURSE

NCDOT, materials for construction of the surface course shall be Type S-9.5 B.

2.4 STRIPING

Paint shall conform to FS TT-P-1952, Types I, or II.

2.5 TRAFFIC SIGNS

NCDOT, provide traffic signs in accordance with Division 9.

2.6 COMPOSITION OF MIXTURE REQUIREMENTS

2.6.1 Mixture Properties

Gradation of mineral aggregate shall be as specified. Percentage of bituminous material provided in the bituminous mixtures shall be within the limits specified. Mixtures shall have the following physical properties:

<u>Test Property</u>	<u>Values</u>
Stability (50 Blows)	Not less than 1000 pounds

<u>Test Property</u>	<u>Values</u>
Flow (0.01 inch)	Not more than 20 nor less than 8
Percent Air Voids	Not less than 3 nor more than 8 for binder course; not less than 3 nor more than 5 for wearing course
Percent Voids in Mineral Aggregates	See Table I

TABLE I		
MINIMUM PERCENT VOIDS IN MINERAL AGGREGATE (VMA)		
<u>U.S.A. Standard Sieve Designation</u>	<u>Nominal Maximum Particle Size, Inch</u>	<u>Minimum VMA Percent</u>
No. 4	0.187	18
3/8 inch	0.375	16
1/2 inch	0.500	15
3/4 inch	0.750	14
1 inch	1.000	13

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Excavation and Filling

Excavation and filling to establish elevation of subgrade is specified in Section 31 23 00.00 20 EXCAVATION AND FILL.

3.2 CONSTRUCTION

Provide construction in accordance with the applicable requirements of the NCDOT, except where indicated or specified otherwise.

3.2.1 Subgrade

NCDOT, preparation of subgrade shall be in accordance with 31 23 00.00 EXCAVATION AND FILL.

3.2.2 Base Course

NCDOT, methods of construction of the base course shall be in accordance with Division 2.

3.2.3 Binder and Surface Course

NCDOT, methods of construction of the surface course shall be in accordance

with Division 6. Placement will not be permitted unless the Contractor has a working asphalt thermometer on site.

3.2.4 Striping

NCDOT, provide paint striping in accordance with Division 6. Allow bituminous pavement to cure for at least 21 days before paint is applied. Pavement shall be thoroughly clean and entirely free of loose sand, stones, dust, oil, grease, water, and other substances that will be deleterious to the paint or will adversely affect the adhesion of the paint. Do not apply paint during high wind (over 15 miles per hour) or high humidity (over 70 percent). Apply paint only when ambient temperature is 40 degrees F or above and rising but not more than 95 degrees F. Dimensions and arrangement of striping shall be as indicated. Apply paint to a wet film thickness of 0.015 inch by means of conventional traffic line striping equipment. Traffic shall not be permitted to use the painted areas for a minimum of 30 minutes after painting of lines has been completed.

3.2.5 Traffic Signs

NCDOT, install traffic signs in accordance with Division 9.

3.3 FIELD QUALITY CONTROL

Sample shall be taken by Contractor as specified herein. Contractor shall replace pavement where sample cores have been removed. Submit 2 pavement cores when using the in-place nuclear density method.

3.3.1 Sample and Core Identification

Place each sample and core in a container and securely seal to prevent loss of material. Tag each sample for identification. Tag shall contain the following information:

- a. Contract No.
- b. Sample No.
- c. Quantity
- d. Date of Sample
- e. Sample Description
- f. Source/Location/Stations Placed/depth below the finish grade
- g. Intended Use
- h. Thicknesses of various lifts placed

3.3.2 Testing

3.3.2.1 Bituminous Mix Testing

Take two samples per day per mix type at plant or from truck. Test uncompacted mix for extraction in accordance with ASTM D2172/D2172M and sieve analysis in accordance with AASHTO T 30. Test samples for stability and flow in accordance with ASTM D6927. When two consecutive tests fail to meet requirements of specifications, cease placement operations and test a

new trial batch prior to resumption of placement operations. Submit 2 per day of each mix type. When two tests on uncompacted mix fail submit new trial batch for approval.

3.3.2.2 Testing of Pavement Course

- a. Density: Determine density of pavement by testing cores obtained from the binder and wearing course in accordance with AASHTO T 230. Take three cores at location designated by Contracting Officer for each 200 tons, or fraction thereof, of asphalt placed. Deliver cores undisturbed and undamaged to laboratory and provide test results within 48 hours of each day placement of paving materials.
- b. Thickness: Determine thickness of the binder and wearing course from cores taken for density test.
- c. Straightedge Test: Test compacted surface of binder course and wearing course with a straightedge as work progresses. Apply straightedge parallel with and at right angles to center line after final rolling. Variations in the binder course surface shall not be more than 1/4 inches from the lower edge of the 10 foot straightedge; variations in wearing course surface shall not be more than 1/4 from the lower edge of the 10 foot straightedge. Variations in final pervious surface shall not be more than 3/8 inch under a 10 foot straightedge. Pavement showing irregularities greater than that specified shall be corrected as directed by Contracting Officer.

3.3.2.3 Alternate Testing Method for Pavement Courses

At Contractor's option the following in-place testing method may be used to determine density and thickness in lieu of testing specified above. Frequency of testing shall be the same. When in-place nuclear method to determine density is used, take two pavement cores at locations designated by Contracting Officer and turn over to Government to verify pavement thickness.

- a. Density: Determine density of pavement by in-place testing using Nuclear Method in accordance with ASTM D2950/D2950M.
- b. Thickness: Determine thickness of finished pavement by use of following equation:

$$t = \frac{W}{0.75d}$$

Where t= pavement thickness, in inches.

W= average weight per square yard of mixture actually used in work.

d= compacted density as measured by nuclear density device.

3.4 WASTE MANAGEMENT

Protect excess material from contamination and return to manufacturer, or reuse on-site for walkways, patching, ditch beds, speed bumps, or curbs.

-- End of Section --

SECTION 32 11 23

AGGREGATE BASE COURSES
08/17

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)

- AASHTO T 180 (2017) Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg (10-lb) Rammer and a 457-mm (18-in.) Drop
- AASHTO T 224 (2010) Standard Method of Test for Correction for Coarse Particles in the Soil Compaction Test
- AASHTO T 88 (2013) Standard Method of Test for Particle Size Analysis of Soils

ASTM INTERNATIONAL (ASTM)

- ASTM C117 (2017) Standard Test Method for Materials Finer than 75-um (No. 200) Sieve in Mineral Aggregates by Washing
- ASTM C131/C131M (2014) Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
- ASTM C136/C136M (2014) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
- ASTM C29/C29M (2017a) Standard Test Method for Bulk Density ("Unit Weight") and Voids in Aggregate
- ASTM D1556/D1556M (2015; E 2016) Standard Test Method for Density and Unit Weight of Soil in Place by Sand-Cone Method
- ASTM D1557 (2012; E 2015) Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³) (2700 kN-m/m³)
- ASTM D2167 (2015) Density and Unit Weight of Soil in Place by the Rubber Balloon Method

ASTM D2487	(2017) Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D4318	(2017; E 2018) Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils
ASTM D6938	(2017a) Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
ASTM D75/D75M	(2014) Standard Practice for Sampling Aggregates
ASTM E11	(2016) Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves

1.2 DEFINITIONS

For the purposes of this specification, the following definitions apply.

1.2.1 Aggregate Base Course

Aggregate base course (ABC) is well graded, durable aggregate uniformly moistened and mechanically stabilized by compaction.

1.2.2 Degree of Compaction

Degree of compaction required, except as noted in the second sentence, is expressed as a percentage of the maximum laboratory dry density obtained by the test procedure presented in ASTM D1557 abbreviated as a percent of laboratory maximum dry density. Since ASTM D1557 applies only to soils that have 30 percent or less by weight of their particles retained on the 3/4 inch sieve, the degree of compaction for material having more than 30 percent by weight of their particles retained on the 3/4 inch sieve will be expressed as a percentage of the laboratory maximum dry density in accordance with AASHTO T 180 Method D and corrected with AASHTO T 224.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

ABC Stone

SD-06 Test Reports

Initial Tests

In-Place Tests

1.4 EQUIPMENT, TOOLS, AND MACHINES

All plant, equipment, and tools used in the performance of the work will be

subject to approval by the Contracting Officer before the work is started. Maintain all plant, equipment, and tools in satisfactory working condition at all times. Submit a list of proposed equipment, including descriptive data. Use equipment capable of minimizing segregation, producing the required compaction, meeting grade controls, thickness control, and smoothness requirements as set forth herein.

1.5 QUALITY ASSURANCE

Sampling and testing are the responsibility of the Contractor. Perform sampling and testing using a laboratory approved in accordance with Section 01 45 00.00 20 QUALITY CONTROL. Work requiring testing will not be permitted until the testing laboratory has been inspected and approved. Test the materials to establish compliance with the specified requirements and perform testing at the specified frequency. The Contracting Officer may specify the time and location of the tests. Furnish copies of test results to the Contracting Officer within 24 hours of completion of the tests.

1.5.1 Sampling

Take samples for laboratory testing in conformance with ASTM D75/D75M. When deemed necessary, the sampling will be observed by the Contracting Officer.

1.5.2 Tests

1.5.2.1 Sieve Analysis

Perform sieve analysis in conformance with ASTM C117 and ASTM C136/C136M using sieves conforming to ASTM E11. Perform particle-size analysis of the soils in conformance with AASHTO T 88.

1.5.2.2 Liquid Limit and Plasticity Index

Determine liquid limit and plasticity index in accordance with ASTM D4318.

1.5.2.3 Moisture-Density Determinations

Determine the laboratory maximum dry density and optimum moisture content in accordance with paragraph DEGREE OF COMPACTION.

1.5.2.4 Field Density Tests

Measure field density in accordance with ASTM D1556/D1556M, ASTM D2167 or ASTM D6938. For the method presented in ASTM D1556/D1556M use the base plate as shown in the drawing. For the method presented in ASTM D6938 check the calibration curves and adjust them, if necessary, using only the sand cone method as described in paragraph Calibration, of the ASTM publication. Tests performed in accordance with ASTM D6938 result in a wet unit weight of soil and ASTM D6938 will be used to determine the moisture content of the soil. Also check the calibration curves furnished with the moisture gauges along with density calibration checks as described in ASTM D6938. Make the calibration checks of both the density and moisture gauges using the prepared containers of material method, as described in paragraph Calibration of ASTM D6938, on each different type of material being tested at the beginning of a job and at intervals as directed.

- a. Submit certified copies of test results for approval not less than

30 days before material is required for the work.

- b. Submit calibration curves and related test results prior to using the device or equipment being calibrated.
- c. Submit copies of field test results within 24 hours after the tests are performed.

1.5.2.5 Wear Test

Perform wear tests on ABC course material in conformance with ASTM C131/C131M.

1.5.2.6 Weight of Slag

Determine weight per cubic foot of slag in accordance with ASTM C29/C29M on the ABC course material.

PART 2 PRODUCTS

2.1 AGGREGATES

Provide ABC conforming to NCDOT, Section 1005.

2.2 TESTS, INSPECTIONS, AND VERIFICATIONS

2.2.1 Initial Tests

Perform one of each of the following tests, on the proposed material prior to commencing construction, to demonstrate that the proposed material meets all specified requirements when furnished. Complete this testing for each source if materials from more than one source are proposed.

- a. Sieve Analysis.
- b. Liquid limit and plasticity index.
- c. Moisture-density relationship.
- d. Wear.
- e. Weight per cubic foot of Slag.

2.2.2 Approval of Material

Select the source of the material 30 days prior to the time the material will be required in the work. Tentative approval of material will be based on initial test results. Final approval of the materials will be based on sieve analysis, liquid limit, and plasticity index tests performed on samples taken from the completed and fully compacted course(s).

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

When the ABC is constructed in more than one layer, clean the previously constructed layer of loose and foreign matter by sweeping with power sweepers or power brooms, except that hand brooms may be used in areas where power cleaning is not practicable. Provide adequate drainage during

the entire period of construction to prevent water from collecting or standing on the working area.

3.2 OPERATION OF AGGREGATE SOURCES

Condition aggregate sources on private lands in accordance with local laws or authorities. Clearing, stripping, and excavating are the responsibility of the Contractor. Operate the aggregate sources to produce the quantity and quality of materials meeting the specified requirements in the specified time limit.

3.3 STOCKPILING MATERIAL

Clear and level storage sites prior to stockpiling of material. Stockpile all materials, including approved material available from excavation and grading, in the manner and at the locations designated. Stockpile aggregates on the cleared and leveled areas designated by the Contracting Officer to prevent segregation. Stockpile materials obtained from different sources separately.

3.4 PREPARATION OF UNDERLYING COURSE OR SUBGRADE

Clean the underlying course or subgrade of all foreign substances prior to constructing the base course(s). Do not construct base course(s) on underlying course or subgrade that is frozen. Construct the surface of the underlying course or subgrade to meet specified compaction and surface tolerances. Correct ruts or soft yielding spots in the underlying courses, areas having inadequate compaction, and deviations of the surface from the specified requirements set forth herein by loosening and removing soft or unsatisfactory material and adding approved material, reshaping to line and grade, and recompacting to specified density requirements. For cohesionless underlying courses or subgrades containing sands or gravels, as defined in ASTM D2487, stabilize the surface prior to placement of the base course(s). Stabilize by mixing ABC into the underlying course and compacting by approved methods. Consider the stabilized material as part of the underlying course and meet all requirements of the underlying course. Do not allow traffic or other operations to disturb the finished underlying course and maintain in a satisfactory condition until the base course is placed.

3.5 GRADE CONTROL

Provide a finished and completed base course conforming to the lines, grades, and cross sections shown. Place line and grade stakes as necessary for control.

3.6 MIXING AND PLACING MATERIALS

Mix the coarse and fine aggregates in a stationary plant, or in a traveling plant or bucket loader on an approved paved working area. Make adjustments in mixing procedures or in equipment, as directed, to obtain true grades, to minimize segregation or degradation, to obtain the required water content, and to insure a satisfactory base course meeting all requirements of this specification. Place the mixed material on the prepared subgrade or subbase in layers of uniform thickness with an approved spreader. Place the layers so that when compacted they will be true to the grades or levels required with the least possible surface disturbance. Where the base course is placed in more than one layer, clean the previously constructed layers of loose and foreign matter by sweeping with power sweepers, power

brooms, or hand brooms, as directed. Make adjustments in placing procedures or equipment as may be directed by the Contracting Officer to obtain true grades, to minimize segregation and degradation, to adjust the water content, and to insure an acceptable base course.

3.7 LAYER THICKNESS

Compact the completed base course to the thickness indicated. No individual layer may be thicker than 6 inches nor be thinner than 3 inches in compacted thickness. Compact the base course(s) to a total thickness that is within 1/2 inch of the thickness indicated. Where the measured thickness is more than 1/2 inch deficient, correct such areas by scarifying, adding new material of proper gradation, reblading, and recompacting as directed. Where the measured thickness is more than 1/2 inch thicker than indicated, the course will be considered as conforming to the specified thickness requirements. The average job thickness will be the average of all thickness measurements taken for the job and must be within 1/4 inch of the thickness indicated. Measure the total thickness of the base course at intervals of one measurement for each 500 square yards of base course. Measure total thickness using 3 inch diameter test holes penetrating the base course.

3.8 COMPACTION

Compact each layer of the base course, as specified, with approved compaction equipment. Maintain water content during the compaction procedure to within plus or minus 2 percent of the optimum water content determined from laboratory tests as specified in this Section. Begin rolling at the outside edge of the surface and proceed to the center, overlapping on successive trips at least one-half the width of the roller. Slightly vary the length of alternate trips of the roller. Adjust speed of the roller as needed so that displacement of the aggregate does not occur. Compact mixture with hand-operated power tampers in all places not accessible to the rollers. Continue compaction until each layer is compacted through the full depth to at least 100 percent of laboratory maximum density. Make such adjustments in compacting or finishing procedures as may be directed by the Contracting Officer to obtain true grades, to minimize segregation and degradation, to reduce or increase water content, and to ensure a satisfactory base course. Remove any materials found to be unsatisfactory and replace with satisfactory material or rework, as directed, to meet the requirements of this specification.

3.9 PROOF ROLLING

In addition to the compaction specified, proof roll areas designated on the drawings by application of two coverages of a heavy pneumatic-tired roller having four or more tires abreast, each tire loaded to a minimum of 30,000 pounds and inflated to a minimum of 125 psi. A coverage is defined as the application of one tire print over the designated area. In the areas designated, apply proof rolling to the top of the underlying material on which the base course is laid and to the each layer of base course. Maintain water content of the underlying material and each layer of the base course as specified in Paragraph COMPACTION from start of compaction to completion of proof rolling of that layer. Remove any base course materials or any underlying materials that produce unsatisfactory results by proof rolling and replace with satisfactory materials. Then recompact and proof roll to meet these specifications.

3.10 EDGES OF BASE COURSE

Place the base course(s) so that the completed section will be a minimum of one-half foot wider, on all sides, than the next layer that will be placed above it. Place approved material along the outer edges of the base course in sufficient quantity to compact to the thickness of the course being constructed. When the course is being constructed in two or more layers, simultaneously roll and compact at least a 2 foot width of this shoulder material with the rolling and compacting of each layer of the base course, as directed.

3.11 FINISHING

Finish the surface of the top layer of base course after final compaction and proof rolling by cutting any overbuild to grade and rolling with a steel-wheeled roller. Do not add thin layers of material to the top layer of base course to meet grade. If the elevation of the top layer of base course is 1/2 inch or more below grade, scarify the top layer to a depth of at least 3 inches and blend new material in and compact and proof roll to bring to grade. Make adjustments to rolling and finishing procedures as directed by the Contracting Officer to minimize segregation and degradation, obtain grades, maintain moisture content, and insure an acceptable base course. Should the surface become rough, corrugated, uneven in texture, or traffic marked prior to completion, scarify the unsatisfactory portion and rework and recompact it or replace as directed.

3.12 SMOOTHNESS TEST

Construct the top layer so that the surface shows no deviations in excess of 3/8 inch when tested with a 12 foot straightedge. Take measurements in successive positions parallel to the centerline of the area to be paved. Also take measurements perpendicular to the centerline at 50 foot intervals. Correct deviations exceeding this amount by removing material and replacing with new material, or by reworking existing material and compacting it to meet these specifications.

3.13 FIELD QUALITY CONTROL

3.13.1 In-Place Tests

Perform each of the following tests on samples taken from the placed and compacted ABC. Take samples and test at the rates indicated.

- a. Perform density tests on every lift of material placed and at a frequency of one set of tests for every 250 square yards, or portion thereof, of completed area.
- b. Perform sieve analysis on every lift of material placed and at a frequency of one sieve analysis for every 500 square yards, or portion thereof, of material placed.
- c. Perform liquid limit and plasticity index tests at the same frequency as the sieve analysis.
- d. Measure the thickness of the base course at intervals providing at least one measurement for each 500 square yards of base course or part thereof. Measure the thickness using test holes, at least 3 inch in diameter through the base course.

3.13.2 Approval of Material

Select the source of the material 30 days prior to the time the material will be required in the work. Tentative approval of material will be based on initial test results. Final approval of the materials will be based on tests for gradation, liquid limit, and plasticity index performed on samples taken from the completed and fully compacted course(s).

3.14 TRAFFIC

Do not allow traffic on the completed base course.

3.15 MAINTENANCE

Maintain the base course in a satisfactory condition until the full pavement section is completed and accepted. Immediately repair any defects and repeat repairs as often as necessary to keep the area intact. Retest any base course that was not paved over prior to the onset of winter to verify that it still complies with the requirements of this specification. Rework or replace any area of base course that is damaged as necessary to comply with this specification.

3.16 DISPOSAL OF UNSATISFACTORY MATERIALS

Dispose of any unsuitable materials that have been removed outside the limits of Government-controlled land. No additional payments will be made for materials that have to be replaced.

-- End of Section --