

TOWN CREEK ELEMENTARY SCHOOL ADDITION

6330 LAKE PARK DRIVE SE, WINNABOW, NORTH CAROLINA 28479

Volume 2 PROJECT MANUAL

for

BRUNSWICK COUNTY SCHOOLS NORTH CAROLINA



ARCHITECTURE ENGINEERING

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VOLUME 2 OF 2

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SECTION 210517 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.
 - 6. Silicone sealants.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop.
- B. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, anticorrosion coated, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Jay R. Smith, Mfg., Zurn Products, or approved equal.
- B. Description: Manufactured, Dura-coated or Duco-coated cast-iron sleeve with integral clamping flange for use in waterproof floors and roofs. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Advance Products & Systems, CALPICO, Inc., MatraFlex Company, or approved equal.
- B. Description:
 - 1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 2. Designed to form a hydrostatic seal of 20 psig minimum.
 - 3. Sealing Elements: EPDM-rubber, High-temperature-silicone, or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
 - 4. Pressure Plates: Carbon steel, Composite plastic, Stainless steel, or Stainless steel, Type 316.
 - 5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 633 Stainless steel, Stainless steel, Type 316, as appropriate, of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Advance Products & Systems, CALPICO, Inc., MatraFlex Company, or approved equal.
- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- C. Plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.6 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C 920, Type S, Grade NS, Class 25, Use NT.
 - 1. Manufacturers: Dow Corning Corporation, GE Construction Sealants, Polymeric Systems, Inc or approved equal.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.
 - 1. Manufacturer: May National Associates or approved equal.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
 - 1. Manufacturers: Smooth-on or approved equal.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

- 3. Using grout or silicone sealant as appropriate, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Use silicone sealant to seal around the outside of stack-sleeve fittings.
- B. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of floors at pipe penetrations. Seal pipe penetrations with fire- or smoke-stop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout or silicone sealant as appropriate, to seal the space around outside of sleeve-seal fittings.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves
 - b. Piping NPS 6 and Larger: Steel pipe sleeves
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

- b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Steel pipe sleeves.
- 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 210517

SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 DEFINITIONS

A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: BrassCraft Manufacturing, Dearborn Brass, Jones Stephens Corp, Keeney Manufacturing Corp. or approved equal.

2.2 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.
- C. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- D. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-plated finish and spring-clip fasteners.

- E. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- F. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

2.3 FLOOR PLATES

A. Split Floor Plates: Steel with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece steel or split-plate steel with polished, chromeplated finish.
 - c. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - d. Insulated Piping: One-piece stainless steel with polished stainless-steel finish.
 - e. Insulated Piping: One-piece cast brass with polished, chrome-plated finish.
 - f. Insulated Piping: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - g. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - h. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - i. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece cast brass with polished, chrome-plated finish.
 - j. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - k. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - 1. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - m. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece cast brass with polished, chrome-plated finish.
 - n. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - o. Bare Piping in Unfinished Service Spaces: One-piece steel with polished, chromeplated finish.

- p. Bare Piping in Unfinished Service Spaces: One-piece cast brass with polished, chrome-plated finish.
- q. Bare Piping in Unfinished Service Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- r. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
- s. Bare Piping in Equipment Rooms: One-piece cast brass with polished, chromeplated finish.
- t. Bare Piping in Equipment Rooms: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- 2. Escutcheons for Existing Piping to Remain:
 - a. Chrome-Plated Piping: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - f. Bare Piping in Equipment Rooms: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping : One-piece, floor plate.
 - 2. Existing Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 210518

SECTION 210523 - GENERAL-DUTY VALVES FOR FIRE PROTECTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Two-piece ball valves with indicators.
 - 2. Bronze butterfly valves with indicators.
 - 3. Iron butterfly valves with indicators.
 - 4. Check valves.
 - 5. Bronze OS&Y gate valves.
 - 6. Iron OS&Y gate valves.
 - 7. NRS gate valves.
 - 8. Indicator posts.
 - 9. Trim and drain valves.

1.3 DEFINITIONS

- A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- B. NRS: Non-rising stem.
- C. OS&Y: Outside screw and yoke.
- D. SBR: Styrene-butadiene rubber.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set valves open to minimize exposure of functional surfaces.

- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.
- D. Protect flanges and specialties from moisture and dirt.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:
 - 1. Main Level: HAMV Fire Main Equipment.
 - a. Level 1: HCBZ Indicator Posts, Gate Valve.
 - b. Level 1: HLOT Valves.
 - 1) Level 3: HLUG Ball Valves, System Control.
 - 2) Level 3: HLXS Butterfly Valves.
 - 3) Level 3: HMER Check Valves.
 - 4) Level 3: HMRZ Gate Valves.
 - 2. Main Level: VDGT Sprinkler System & Water Spray System Devices.
 - a. Level 1: VQGU Valves, Trim and Drain.
- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:
 - 1. Automated Sprinkler Systems:
 - a. Indicator posts.
 - b. Valves.
 - 1) Gate valves.
 - 2) Check valves.
 - a) Single check valves.
 - 3) Miscellaneous valves.
- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.
- D. ASME Compliance:

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- 1. ASME B16.1 for flanges on iron valves.
- 2. ASME B1.20.1 for threads for threaded-end valves.
- 3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
 - 1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
 - 2. Handwheel: For other than quarter-turn trim and drain valves.
 - 3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

2.2 TWO-PIECE BALL VALVES WITH INDICATORS

- A. Manufacturers: Ames Fire & Waterworks, NIBCO, Inc. Victaulic Company or approved equal.
- B. Description:
 - 1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body Design: Two piece.
 - 4. Body Material: Forged brass or bronze.
 - 5. Port Size: Full or standard.
 - 6. Seats: PTFE.
 - 7. Stem: Bronze or stainless steel.
 - 8. Ball: Chrome-plated brass.
 - 9. Actuator: Worm gear or traveling nut.
 - 10. Supervisory Switch: Internal or external.
 - 11. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
 - 12. End Connections for Valves NPS 2-1/2: Grooved ends.

2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Fivalco Inc., Globe Fire Sprinkler Corp., Miluakee Valve Company or approved equal.
- B. Description:
 - 1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.

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- 2. Minimum: Pressure rating: 175 psig.
- 3. Body Material: Bronze.
- 4. Seat Material: EPDM.
- 5. Stem Material: Bronze or stainless steel.
- 6. Disc: Stainless steel.
- 7. Actuator: Worm gear or traveling nut.
- 8. Supervisory Switch: Internal or external.
- 9. Ends Connections for Valves NPS 1 through NPS 2: Threaded ends.
- 10. Ends Connections for Valves NPS 2-1/2: Grooved ends.

2.4 IRON BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Anvil International, Fivalco Inc., Globe Fire Sprinkler Corp., NIBCO Inc., or approved equal.
- B. Description:
 - 1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body Material: Cast or ductile iron with nylon coating.
 - 4. Seat Material: EPDM.
 - 5. Stem: Stainless steel.
 - 6. Disc: Ductile iron, nickel plated.
 - 7. Actuator: Worm gear or traveling nut.
 - 8. Supervisory Switch: Internal or external.
 - 9. Body Design: Grooved-end connections.

2.5 CHECK VALVES

- A. Manufacturers: Ames Fire & Waterworks, Anvil International, NIBCO Inc., Fivalco Inc. Globe Fire Sprinkler Corp. or approved equal
- B. Description:
 - 1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Type: Single swing check.
 - 4. Body Material: Cast iron, ductile iron, or bronze.
 - 5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
 - 6. Clapper Seat: Brass, bronze, or stainless steel.
 - 7. Hinge Shaft: Bronze or stainless steel.
 - 8. Hinge Spring: Stainless steel.
 - 9. End Connections: Flanged, grooved, or threaded.

2.6 BRONZE OS&Y GATE VALVES

- A. Manufacturers: Milwuakee Valve Company, NIBCO Inc., Zurn Industries, LLC or approved equal.
- B. Description:
 - 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body and Bonnet Material: Bronze or brass.
 - 4. Wedge: One-piece bronze or brass.
 - 5. Wedge Seat: Bronze.
 - 6. Stem: Bronze or brass.
 - 7. Packing: Non-asbestos PTFE.
 - 8. Supervisory Switch: External.
 - 9. End Connections: Threaded.

2.7 IRON OS&Y GATE VALVES

- A. Manufacturers: American Cast Iron Pipe Company, Kennedy Valve Company, NIBCO Inc. or approved equal
- B. Description:
 - 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body and Bonnet Material: Cast or ductile iron.
 - 4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
 - 5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
 - 6. Stem: Brass or bronze.
 - 7. Packing: Non-asbestos PTFE.
 - 8. Supervisory Switch: External.
 - 9. End Connections: Flanged or Grooved.

2.8 NRS GATE VALVES

- A. Manufacturers: American Cast Iron Pipe Company, Kennedy Valve Company, NIBCO Inc. or approved equal.
- B. Description:
 - 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body and Bonnet Material: Cast or ductile iron.
 - 4. Wedge: Cast or ductile iron with elastomeric coating.
 - 5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.

- 6. Stem: Brass or bronze.
- 7. Packing: Non-asbestos PTFE.
- 8. Supervisory Switch: External.
- 9. End Connections: Flanged or Grooved.

2.9 INDICATOR POSTS

- A. Manufacturers: American Cast Iron Pipe Company, Kennedy Valve Company, NIBCO Inc. or approved equal.
- B. Description:
 - 1. Standard: UL 789 and FM Global standard for indicator posts.
 - 2. Type: Undergound, Pit or Wall.
 - 3. Base Barrel Material: Cast or ductile iron.
 - 4. Extension Barrel: Cast or ductile iron.
 - 5. Cap: Cast or ductile iron.
 - 6. Operation: Wrench or Handwheel

2.10 TRIM AND DRAIN VALVES

- A. Ball Valves:
 - 1. Manufacturers: NIBCO Inc., Potter Roemer, LLC., Tyco Fire Products LP or approved equal.
 - 2. Description:
 - a. Pressure Rating: 175 psig.
 - b. Body Design: Two piece.
 - c. Body Material: Forged brass or bronze.
 - d. Port size: Full or standard.
 - e. Seats: PTFE.
 - f. Stem: Bronze or stainless steel.
 - g. Ball: Chrome-plated brass.
 - h. Actuator: Handlever.
 - i. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
 - j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.
- B. Angle Valves:
 - 1. Manufacturers: Fire Protection Products, NIBCO INC., United Brass Works, Inc.
 - 2. Description:
 - a. Pressure Rating: 175 psig
 - b. Body Material: Brass or bronze.
 - c. Ends: Threaded.
 - d. Stem: Bronze.

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- e. Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.
- C. Globe Valves:
 - 1. Manufacturers: NIBCO INC., United Brass Works, Inc. or approved equal
 - 2. Description:
 - a. Pressure Rating: 175 psig
 - b. Body Material: Bronze with integral seat and screw-in bonnet.
 - c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc Holder and Nut: Bronze.
 - f. Disc Seat: Nitrile.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:
 - 1. Section 211100 "Facility Fire-Suppression Water-Service Piping" for application of valves in firesuppression water-service piping outside the building.
 - 2. Section 211200 "Fire-Suppression Standpipes" for application of valves in fire-suppression standpipes.
 - 3. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.

- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the pipe center.
- F. Install valves in position to allow full stem movement.
- G. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.
- H. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- I. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523

SECTION 210529 - HANGERS AND SUPPORTS FOR FIRE SUPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal hanger-shield inserts.
 - 5. Fastener systems.
 - 6. Equipment supports.
- B. Related Requirements:
 - 1. Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment" for vibration isolation devices and seismic restraints.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Include design calculations for designing trapeze hangers.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for fire-suppression piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.
- C. NFPA Compliance: Comply with NFPA 13.
- D. UL Compliance: Comply with UL 203.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: Factory-fabricated components, NFPA approved, UL listed, or FM approved for firesuppression piping support.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot-dip galvanized.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: Copper-coated-steel, factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbonsteel shapes, with NFPA-approved, UL-listed, or FM-approved carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems: Not Used
- B. Non-MFMA Manufacturer Metal Framing Systems: Not used
- 2.5 THERMAL HANGER-SHIELD INSERTS
 - A. Not used

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: NFPA-approved, UL-listed, or FM-approved threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Hilti, Inc. ITW Ramset / Red Head or approved equal
- B. Mechanical-Expansion Anchors: NFPA-approved, UL-listed, or FM-approved, insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Hilti, Inc. ITW Ramset / Red Head, or approved equal/
 - 2. Indoor Applications: Stainless steel.
 - 3. Outdoor Applications: Stainless steel.

2.7 EQUIPMENT SUPPORTS

A. Description: NFPA-approved, UL-listed, or FM-approved, welded, shop- or field-fabricated equipment support, made from structural-carbon-steel shapes.

2.8 MATERIALS

- A. Aluminum: ASTM B 221.
- B. Carbon Steel: ASTM A 1011/A 1011M.
- C. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A 240/A 240M.

- E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout, suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with installation requirements of approvals and listings. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on fieldassembled metal strut systems.
- D. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Install in accordance with approvals and listings.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Install in accordance with approvals and listings.

- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping: Not Used

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.
- 3.6 PAINTING Not Used

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with NFPA requirements for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Not used
- H. Not used
- I. Horizontal-Piping Hangers and Supports: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Steel Pipe Clamps (MSS Type 4): For suspension of NPS 1/2 to NPS 24 if little or no insulation is required.
 - 3. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 4. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 5. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.

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- 6. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
- 7. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
- 8. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
- 9. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Comply with NFPA requirements.
- L. Building Attachments: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. C-Clamps (MSS Type 23): For structural shapes.
 - 3. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- M. Saddles and Shields: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- N. Comply with NFPA requirements for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 210529

SECTION 210548 - VIBRATION AND SEISMIC CONTROLS FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Elastomeric isolation pads.
- 2. Elastomeric isolation mounts.
- 3. Restrained elastomeric isolation mounts.
- 4. Pipe-riser resilient supports.
- 5. Resilient pipe guides.
- 6. Elastomeric hangers.
- 7. Snubbers.
- 8. Restraint channel bracings.
- 9. Seismic-restraint accessories.
- 10. Mechanical anchor bolts.
- 11. Adhesive anchor bolts.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.

- b. Annotate to indicate application of each product submitted and compliance with requirements.
- 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.
 - 1. Include design calculations and details for selecting vibration isolators and seismic restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 2. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, due to seismic forces required to select vibration isolators, and due to seismic restraints.
 - 3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
 - 4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for fire-suppression piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the IBC: D
 - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC: verify with structural drawings of record
 - a. Component Importance Factor:
 - b. Component Response Modification Factor:
 - c. Component Amplification Factor:
 - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second):
 - 4. Design Spectral Response Acceleration at 1.0-Second Period:
 - 5. Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - a. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least 4 times the maximum seismic forces to which they are subjected.

2.2 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads:

- 1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
- 2. Size: Factory or field cut to match requirements of supported equipment.
- 3. Pad Material: Oil and water resistant with elastomeric properties.
- 4. Surface Pattern: Smooth pattern.
- 5. Infused nonwoven cotton or synthetic fibers.
- 6. Load-bearing metal plates adhered to pads.
- 7. Sandwich-Core Material: Resilient and elastomeric.
 - a. Surface Pattern: Smooth pattern.
 - b. Infused nonwoven cotton or synthetic fibers.

2.3 ELASTOMERIC ISOLATION MOUNTS

- A. Double-Deflection, Elastomeric Isolation Mounts:
 - 1. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
 - 2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

- A. Restrained Elastomeric Isolation Mounts:
 - 1. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene or other elastomeric material.

2.5 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch- (13-mm-) thick neoprene.
 - 1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 - 2. Maximum Load Per Support: 500 psig (3.45 MPa) on isolation material providing equal isolation in all directions.

2.6 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post-and-sleeve arrangement separated by a minimum 1/2-inch- (13-mm-) thick neoprene.
 - 1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.7 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:
 - 1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.8 SNUBBERS

- A. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
 - 1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 - 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 - 3. Maximum 1/4-inch (6-mm) air gap, and minimum 1/4-inch- (6-mm-) thick resilient cushion.

2.9 RESTRAINT CHANNEL BRACINGS

A. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.10 SEISMIC-RESTRAINT ACCESSORIES

- A. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- B. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings.
- C. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.

- D. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- E. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.11 MECHANICAL ANCHOR BOLTS

A. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.12 ADHESIVE ANCHOR BOLTS

A. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete", if applicable.
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- C. Comply with requirements in Section 077200 "Roof Accessories" for installation of equipment supports and roof penetrations.
- D. Equipment Restraints:
 - 1. Install seismic snubbers on fire-suppression equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
 - 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- E. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- F. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction that provides required submittals for component.
- G. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- H. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- I. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- J. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
- 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
- 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
- 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
- 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 211200 "Fire-Suppression Standpipes," Section 211313 "Wet-Pipe Sprinkler Systems," for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
 - 6. Measure isolator restraint clearance.
 - 7. Measure isolator deflection.
 - 8. Verify snubber minimum clearances.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

END OF SECTION 210548

SECTION 210553 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.
- D. Valve Schedules: Valve numbering scheme.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Brass, 0.032 inch stainless steel, 0.025 inch aluminum, 0.032 inch thick, with predrilled holes for attachment hardware.
 - 2. Letter Color: Black, Red or White.
 - 3. Background Color: Black, Red or White.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

- 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- 6. Fasteners: Stainless-steel rivets or self-tapping screws.
- 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
 - 2. Letter Color: Black, Red or White.
 - 3. Background Color: Black, Red or White
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
- B. Letter Color: Black, Red or White
- C. Background Color: Black, Red or White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater

viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
- E. Pipe-Label Colors:
 - 1. Background Color: Safety Red.
 - 2. Letter Color: White.

2.4 STENCILS

- A. Stencils for Piping:
 - 1. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Material: Aluminum, brass or other metal.
 - 3. Stencil Paint: Safety Red, exterior, gloss, acrylic enamel. Paint may be in pressurized spray-can form.
 - 4. Identification Paint: White, exterior, acrylic enamel. Paint may be in pressurized spray-can form.

2.5 VALVE TAGS

A. Description: Stamped or engraved with 1/4-inch letters for piping-system abbreviation and 1/2-inch numbers.

- 1. Tag Material: Brass, 0.032 inch, stainless steel, 0.025 inch or aluminum, 0.032 inch thick, with predrilled holes for attachment hardware.
- 2. Fasteners: Brass wire-link chain or S-hook.
- 3. Valve-Tag Color: Safety Red.
- 4. Letter Color: White.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Description: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: 3 by 5-1/4 inches minimum.
 - 2. Fasteners: Brass grommet and wire
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Safety Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Piping: Painting of piping is specified in Section 099123 "Interior Painting."
- B. Stenciled Pipe-Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, with painted, color-coded bands or rectangles on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on [both sides of]through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of [50 feet along each run. Reduce intervals to [25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in fire-suppression piping systems. List tagged valves in a valve-tag schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Wet-Pipe Sprinkler System: 1-1/2 inches.

3.6 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 210553

SECTION 211100 - FACILITY FIRE-SUPPRESSION WATER-SERVICE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes fire-suppression water-service piping and related components outside the building and service entrance piping through floor into the building and the following:
 - 1. Pipes, fittings, and specialties.
 - 2. Fire-suppression specialty valves.
 - 3. Concrete vaults.
 - 4. Protective enclosures.
 - 5. Alarm devices.
- B. Utility-furnished products include water meters that are furnished to the site, ready for installation.
- C. Related Requirements:
 - 1. Section 211119 "Fire-Department Connections" for exposed-, flush-, and yard-type, fire-department connections.
 - 2. Section 211200 "Fire-Suppression Standpipes" for fire-suppression standpipes inside the building.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.

B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying the water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with FM Global's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-suppression water-service piping.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:
 - 1. Ensure that valves are dry and internally protected against rust and corrosion.
 - 2. Protect valves against damage to threaded ends and flange faces.
 - 3. Set valves in best position for handling. Set valves closed to prevent rattling.
- B. During Storage: Use precautions for valves, including fire hydrants, according to the following:
 - 1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
 - 2. Protect from weather. Store indoors and maintain temperature higher than ambient dew point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.
- C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.
- F. Protect flanges, fittings, and specialties from moisture and dirt.
- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Fire-Suppression Water-Service Piping: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of service without Construction Manager's and Owner's written permission.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.
- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
- C. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- D. Copper, Pressure-Seal Fittings:
 - 1. Standard: UL 213.
 - 2. NPS 2 and Smaller: Wrought-copper fitting with EPDM O-ring seal in each end.
 - 3. NPS 2-1/2 to NPS 4: Bronze fitting with stainless-steel grip ring and EPDM O-ring seal in each end.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- F. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.2 DUCTILE-IRON PIPE AND FITTINGS

- A. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
- B. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end.
- C. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end.
- D. Grooved-End, Ductile-Iron Pipe Appurtenances:
 - 1. <u>Manufacturers:</u> Anvil International, Tyco Fire Products, LP, Victaulic Company or approved equal.

- 2. Grooved-End, Ductile-Iron Fittings: ASTM A 47/A 47M, malleable-iron castings or ASTM A 536, ductileiron castings with dimensions matching pipe.
- 3. Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions. Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
- E. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 1. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- F. Push-on-Joint, Ductile-Iron Fittings: AWWA C153, ductile-iron compact pattern.
 - 1. Gaskets: AWWA C111, rubber.
- G. Flanges: ASME B16.1, Class 125, cast iron.
- 2.3 PE PIPE AND FITTINGS
 - A. PE, Fire-Service Pipe: FM Global approved, with minimum thickness equivalent to Class 150.
 - B. Molded PE Fittings: FM Global approved; PE butt-fusion type, made to match PE pipe dimensions and class.
- 2.4 PVC PIPE AND FITTINGS Not Used
- 2.5 FIBERGLASS PIPE AND FITTINGS Not Used

2.6 SPECIAL PIPE FITTINGS

- A. Ductile-Iron Flexible Expansion Joints:
 - 1. Manufacturers: Romac Industries, Star Pipe Products, or approved equal.
 - Description: Compound, ductile-iron fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections. Assemble components for offset and expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
 - 3. Pressure Rating: 250 psig minimum.
- B. Ductile-Iron Deflection Fittings:
 - 1. Description: Compound, ductile-iron coupling fitting with sleeve and one or two flexing sections for up to 15-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
 - 2. Pressure Rating: 250 psig minimum.

2.7 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Material: Linear low-density PE film of 0.008-inch minimum thickness or high-density, cross-laminated PE film of 0.004-inch minimum thickness.
- C. Form: Sheet or tube
- D. Color: Black or Natural.

2.8 JOINING MATERIALS

- A. Gaskets for Ferrous Piping and Copper-Alloy Tubing: ASME B16.21, asbestos free.
- B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.

2.9 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
 - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners, and with ends of same sizes as piping to be joined.
 - 2. Standard: AWWA C219.
 - 3. Center-Sleeve Material: Manufacturer's standard, carbon steel, stainless steel, or ductile iron
 - 4. Gasket Material: Natural or synthetic rubber.
 - 5. Pressure Rating: 150 psig minimum.
 - 6. Metal Component Finish: Corrosion-resistant coating or material.

2.10 CORPORATION VALVES – Not Used.

2.11 CURB VALVES

- A. Curb Valves: Comply with AWWA C800 for high-pressure, service-line valves. Valve has bronze body, ground-key plug or ball, wide tee head, and inlet and outlet matching service piping material.
- B. Service Boxes for Curb Valves: Similar to AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3 inches in diameter.

- 1. Shutoff Rods: Steel; with tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.
- C. Meter Valves: Comply with AWWA C800 for high-pressure, service-line valves. Include angle- or straightthrough-pattern bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.

2.12 DETECTOR CHECK VALVES

- A. Manufacturers: Ames Fire & Waterworks, Watts, Zurn Industries or approved equal.
- B. Description: Galvanized cast-iron body, bolted cover with air-bleed device for access to internal parts, and flanged ends. Include one-piece bronze disc with bronze bushings, pivot, and replaceable seat. Include threaded bypass taps in inlet and outlet for bypass meter connection. Set valve to allow minimal water flow through bypass meter when major water flow is required.
- C. Standards: UL 312 and FM Global's "Approval Guide."
- D. Pressure Rating: 175 psig
- E. Water Meter: AWWA C700, disc type, at least one-fourth size of detector check valve. Include meter, bypass piping, gate valves, check valve, and connections to detector check valve.

2.13 WATER METERS

- A. Water meters are furnished by utility company.
- B. Manufacturers: Watts, Neptune or Approved equal.
- C. Displacement-Type Water Meters:
 - 1. Description: With bronze main case.
 - 2. Standard: AWWA C700.
 - 3. Registration: Flow in gallons
- D. Turbine-Type Water Meters:
 - 1. Standard: AWWA C701.
 - 2. Registration: Flow in gallons
- E. Compound-Type Water Meters:
 - 1. Standard: AWWA C702.
 - 2. Registration: Flow in gallons
- F. Remote Registration System:
 - 1. Description: Utility company's standard; direct-reading type. Include meter modified with signaltransmitting assembly, low-voltage connecting wiring, and remote register assembly.

- 2. Standard: AWWA C706.
- 3. Registration: Flow in gallons
- G. Remote Registration System:
 - 1. Description: Utility company's standard; encoder type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.
 - 2. Standard: AWWA C707.
 - 3. Registration: Flow in gallons
 - 4. Data-Acquisition Units: Comply with utility company's requirements for type and quantity.
 - 5. Visible Display Units: Comply with utility company's requirements for type and quantity.

2.14 DETECTOR-TYPE WATER METERS

- A. AWWA, Detector Check Water Meters:
 - 1. Description: Main line, turbine meter with second meter on bypass.
 - 2. Standard: AWWA C703.
 - 3. Registration: Flow in gallons
 - 4. Pressure Rating: 150 psig
 - 5. Bypass Meter: AWWA C701, turbine type, bronze case.
 - a. Size: At least one-half nominal size of main-line meter.
- B. Fire-Protection, Detector Check Water Meters:
 - 1. Description: Main-line turbine meter with strainer and second meter on bypass.
 - 2. Standards: UL's "Fire Protection Equipment Directory" listing and FM Global's "Approval Guide."
 - 3. Registration: Flow in gallons
 - 4. Pressure Rating: 175 psig minimum.
 - 5. Bypass Meter: AWWA C701, turbine-type, bronze case.
 - a. Size: At least NPS 2
- C. Remote Registration System:
 - 1. Description: Utility company's standard; direct-reading type. Include meter modified with signaltransmitting assembly, low-voltage connecting wiring, and remote register assembly.
 - 2. Standard: AWWA C706.
 - 3. Registration: Flow in gallons
- D. Remote Registration System:
 - 1. Description: Utility company's standard; encoder type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.

- 2. Standard: AWWA C707.
- 3. Registration: Flow in gallons
- 4. Data-Acquisition Units: Comply with utility company's requirements for type and quantity.
- 5. Visible Display Units: Comply with utility company's requirements for type and quantity.

2.15 PRESSURE-REDUCING VALVES – Not used

2.16 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:
 - 1. Standard: ASSE 1013 or AWWA C511.
 - 2. Operation: Continuous-pressure applications.
 - 3. Pressure Loss: 12 psig maximum, through middle one-third of flow range.
 - 4. Size:
 - 5. Design Flow Rate:
 - 6. Selected Unit Flow Range Limits:
 - 7. Pressure Loss at Design Flow Rate:
 - 8. Body Material: Ssteel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
 - 9. End Connections: Flanged for NPS 2-1/2 and larger.
 - 10. Configuration: Designed for horizontal, straight through flow.
 - 11. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 (DN 50) and smaller; OS&Y gate type with flanged ends on inlet and outlet of NPS 2-1/2 (DN 65) and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow preventer connection.
- B. Double-Check, Backflow-Prevention Assemblies:
 - 1. Standard: ASSE 1015 or AWWA C510.
 - 2. Operation: Continuous-pressure applications unless otherwise indicated.
 - 3. Pressure Loss: 5 psig maximum, through middle one-third of flow range.
 - 4. Size:
 - 5. Design Flow Rate:
 - 6. Selected Unit Flow Range Limits:
 - 7. Pressure Loss at Design Flow Rate:
 - 8. Body Material: Steel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
 - 9. End Connections: Flanged for NPS 2-1/2 and larger.
 - 10. Configuration: Designed for horizontal, straight through flow.
 - 11. Accessories: Ball valves with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
- C. Reduced-Pressure-Detector, Fire-Protection Backflow Preventer Assemblies: Not Used
- D. Double-Check, Detector-Assembly Backflow Preventers: Not Used
- E. Backflow Preventer Test Kits:

1. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.17 WATER METER BOXES

A. Description: Cast-iron body and double cover for disc-type water meter, with lettering "WATER METER" on top cover; and with separate inner cover; air space between covers; and slotted, open-bottom base section of length to fit over service piping.

2.18 CONCRETE VAULTS

- A. Description: Precast, reinforced-concrete vault, designed for A-16 load designation according to ASTM C 857, and made according to ASTM C 858.
- B. Ladder: ASTM A 36/A 36M, steel ladder; or PE-encased steel steps.
- C. Manhole: ASTM A 48/A 48M, Class No. 35A minimum tensile strength, gray-iron traffic frame and cover.
 - 1. Dimension: 24-inch (610-mm) minimum diameter unless otherwise indicated.
- D. Drain: ASME A112.6.3, cast-iron floor drain with outlet of size indicated. Include body anchor flange, light-duty cast-iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.

2.19 PROTECTIVE ENCLOSURES

- A. Freeze-Protection Enclosures:
 - 1. Description: Insulated enclosure designed to protect aboveground water piping, equipment, or specialties from freezing and damage, with heat source to maintain minimum internal temperature of 40 deg F when external temperatures reach as low as minus 34 deg F
 - 2. Standard: ASSE 1060.
 - 3. Class I: For equipment or devices other than pressure or atmospheric vacuum breakers.
 - a. Housing: Reinforced aluminum or fiberglass construction.
 - 1) Size: Of dimensions indicated, but not less than those required for access and service of protected unit.
 - 2) Drain opening for units with drain connection.
 - 3) Access doors with locking devices.
 - 4) Insulation inside housing.
 - 5) Anchoring devices for attaching housing to concrete base.
 - b. Electric heating cable or heater with self-limiting temperature control.
- B. Weather-Resistant Enclosures:

- 1. Description: Uninsulated enclosure designed to protect aboveground water piping, equipment, or specialties from weather and damage.
- 2. Standard: ASSE 1060.
- 3. Class III: For equipment or devices other than pressure or atmospheric vacuum breakers.
- 4. Class III-V: For pressure or atmospheric vacuum breaker equipment or devices. Include drain opening in housing.
 - a. Housing: Reinforced aluminum or fiberglass construction.
 - 1) Size: Of dimensions indicated, but not less than those required for access and service of protected unit.
 - 2) Drain opening for units with drain connection.
 - 3) Access doors with locking devices.
 - 4) Anchoring devices for attaching housing to concrete base.
- C. Expanded-Metal Enclosures:
 - 1. Description: Enclosure designed to protect aboveground water piping, equipment, or specialties from damage.
 - 2. Material: ASTM F 1267, expanded-metal side and top panels, of weight and with reinforcement of same metal at edges as required for rigidity.
 - 3. Type: I, expanded or II, expanded and flattened].
 - 4. Class: 1, uncoated carbon steel, 2, hot-dip, zinc-coated carbon steel or 3, corrosion-resistant steel.
 - 5. Finish: Manufacturer's enamel paint.
 - 6. Size: Of dimensions indicated, but not less than those required for access and service of protected unit.
 - 7. Locking device.
 - 8. Lugs or devices for securing enclosure to base.
 - 9. Enclosure Bases: 4-inch- minimum thickness precast concrete, of dimensions required to extend at least 6 inches beyond edges of enclosure housings. Include openings for piping.

2.20 ALARM DEVICES

- A. General: UL 753 and FM Global's "Approval Guide" listing, of types and sizes to mate and match piping and equipment.
- B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psig working pressure; designed for horizontal or vertical installation; with two single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
- C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
- D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with water utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
 - 1. Install tapping sleeve and tapping valve according to MSS SP-60.
 - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 - 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
 - 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following: Not Used
- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
- F. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- G. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
 - 1. Install encasement for piping according to ASTM A 674 or AWWA C105.
- H. Install PE pipe according to ASTM D 2774 and ASTM F 645.
- I. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
- J. Install fiberglass AWWA pipe according to AWWA M45.
- K. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
 - 1. Under Driveways: With at least 36 inches of cover over top.
 - 2. Under Railroad Tracks: Not Used
 - 3. In Loose Gravelly Soil and Rock: With at least 12 inches of additional cover.
- L. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
- M. Extend fire-suppression water-service piping and connect to water-supply source and building fire-suppression water-service piping systems at locations and pipe sizes indicated.
 - 1. Terminate fire-suppression water-service piping within the building at the floor slab until building-waterpiping systems are installed. Terminate piping with caps, plugs, or flanges

as required for piping material. Make connections to building's fire-suppression water-service piping systems when those systems are installed.

- N. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.
- O. Comply with requirements for fire-suppression water-service piping inside the building in the following Sections:
 - 1. Section 211200 "Fire-Suppression Standpipes"
 - 2. Section 211313 "Wet-Pipe Sprinkler Systems
- P. Comply with requirements in Section 221116 "Domestic Water Piping" for potable-water piping inside the building.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

3.2 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure rating same as or higher than systems pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in tubing NPS 2 and smaller.
- C. Install flanges, flange adaptors, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2and larger end connections.
- D. Ream ends of tubes and remove burrs.
- E. Remove scale, slag, dirt, and debris from outside and inside of pipes, tubes, and fittings before assembly.
- F. Copper-Tubing, Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- G. Copper-Tubing, Pressure-Sealed Joints: Use proprietary crimping tool and procedure recommended by copper, pressure-seal-fitting manufacturer.
- H. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
- I. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts.

- J. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with bolts according to ASME B31.9.
- K. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
- L. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139.
- M. Fiberglass Piping Bonded Joints: Use adhesive and procedure recommended by piping manufacturer.
- N. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure.
- O. Do not use flanges or unions for underground piping.

3.3 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 - 1. Concrete thrust blocks.
 - 2. Locking mechanical joints.
 - 3. Set-screw mechanical retainer glands.
 - 4. Bolted flanged joints.
 - 5. Heat-fused joints.
 - 6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches in fire-suppression waterservice piping according to NFPA 24 and the following:
 - 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
 - 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 - 3. Bonded-Joint Fiberglass, Water-Service Piping: According to AWWA M45.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.4 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. AWWA Valves Other Than Gate Valves: Comply with AWWA C600 and AWWA M44.
- C. UL-Listed or FM Global-Approved Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.

- D. UL-Listed or FM Global-Approved Valves Other Than Gate Valves: Comply with NFPA 24.
- E. MSS Valves: Install as component of connected piping system.
- F. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- G. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves. Install full-size valved bypass.

3.5 DETECTOR CHECK VALVE INSTALLATION

- A. Install in vault or aboveground.
- B. Install for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.

3.6 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to utility company's written instructions.
- B. Water Meters: Install detector-type water meters in meter vault according to AWWA M6. Include shutoff valves on water meter inlets and outlets and include full-size valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

3.7 ROUGHING-IN FOR WATER METERS

A. Rough-in piping and specialties for water meter installation according to utility company's written instructions.

3.8 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.

3.9 WATER METER BOX INSTALLATION

- A. Install water meter boxes in paved areas flush with surface.
- B. Install water meter boxes in grass or earth areas with top 2 inches above surface.

3.10 CONCRETE VAULT INSTALLATION

A. Install precast concrete vaults according to ASTM C 891.

3.11 PROTECTIVE ENCLOSURE INSTALLATION

- A. Install concrete base level and with top approximately 2 inches above grade.
- B. Install protective enclosure over valves and equipment.
- C. Anchor protective enclosure to concrete base.

3.12 FIRE-DEPARTMENT CONNECTION INSTALLATION

- A. Install ball drip valves at each check valve for fire-department connection to mains.
- B. Install protective pipe bollards on two sides of each freestanding fire-department connection. Pipe bollards are specified in Section 055000 "Metal Fabrications."

3.13 ALARM DEVICE INSTALLATION - See 221313

3.14 CONNECTIONS

- A. Connect fire-suppression water-service piping to utility water main. Use tapping sleeve and tapping valve.
- B. Connect fire-suppression water-service piping to interior fire-suppression piping.
- C. Connect waste piping from concrete vault drains to sanitary sewerage system.

3.15 FIELD QUALITY CONTROL

- A. Use test procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described below.
- B. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- C. Hydrostatic Tests: Test at not less than one-and-one-half times the working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for one hour; decrease to zero psig. Slowly increase again to test pressure and hold for one more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.

D. Prepare test and inspection reports.

3.16 CLEANING

- A. Clean fire-suppression water-service piping as follows:
 - 1. Purge new piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow it to stand for 24 hours.
 - b. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - c. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.

3.17 PIPING SCHEDULE

- A. Underground fire-suppression water-service piping NPS 4 (DN 100) shall be one of the following:
 - 1. Grooved-end, ductile-iron pipe; grooved-end, ductile-iron pipe appurtenances; and grooved joints.
 - 2. Mechanical-joint, ductile-iron pipe; mechanical-joint, ductile- or gray-iron, standard-pattern fittings; glands, gaskets, and bolts; and gasketed joints.
 - 3. Push-on-joint, ductile-iron pipe; push-on-joint, ductile-iron compact-pattern fittings; and gasketed joints.

3.18 VALVE SCHEDULE

- A. Underground fire-suppression water-service shutoff valves NPS 3 and larger shall be one of the following:
 - 1. 200-psig (1380-kPa), AWWA, iron, nonrising-stem, metal-seated gate valves.
 - 2. 250-psig (1725-kPa), AWWA, iron, nonrising-stem, resilient-seated gate valves.
 - 3. 175-psig, UL-listed or FM Global-approved, iron, nonrising-stem gate valves.
- B. Indicator-post underground fire-suppression water-service valves NPS 3 (DN 80) and larger shall be 175-psig, ULlisted or FM Global-approved, iron, nonrising-stem gate valves with indicator-post flange.
- C. Standard-pressure, aboveground fire-suppression water-service shutoff valves NPS 3 (DN 80) and larger shall be the following:
 - 1. 175-psig, UL-listed or FM Global-approved, iron, OS&Y gate valves.

- D. Fire-suppression water-service check valves NPS 3 and larger shall be one of the following:
 - 1. AWWA or UL-listed or FM Global-approved check valves.
 - 2. UL-listed or FM Global-approved detector check valves.

END OF SECTION 211100

SECTION 211119 – FIRE DEPARTMENT CONNECTIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exposed-type fire-department connections.
 - 2. Flush-type fire-department connections.
 - 3. Yard-type fire-department connections.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each fire-department connection.

PART 2 - PRODUCTS

2.1 EXPOSED-TYPE FIRE-DEPARTMENT CONNECTION

- A. Manufacturers: Elkhart Brass Mfg., Fire-End & Croker Corporation or approved equal
- B. Standard: UL 405.
- C. Type: Exposed, projecting, for wall mounting.
- D. Pressure Rating: 175 psig minimum.
- E. Body Material: Corrosion-resistant metal.
- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.
- H. Escutcheon Plate: Round, brass, wall type.

FIRE DEPARTMENT CONNECTIONS

- I. Outlet: Back, with pipe threads.
- J. Number of Inlets: Two.
- K. Escutcheon Plate Marking: Similar to "AUTO SPKR."
- L. Finish: Polished chrome plated
- M. Outlet Size: NPS 5 or as required by the local jurisdiction.

2.2 FLUSH-TYPE FIRE-DEPARTMENT CONNECTION – Not Used

2.3 YARD-TYPE FIRE-DEPARTMENT CONNECTION – Not Used

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of fire-department connections.
- B. Examine roughing-in for fire-suppression standpipe system to verify actual locations of piping connections before fire-department connection installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Existing wall-type fire-department connections shall be utilized; replace or repair as needed and provide additional fire-department connections at discretion of fire department.
- B. Install two protective pipe bollards around each fire-department connection. Comply with requirements for bollards in Section 055000 "Metal Fabrications."
- C. Install automatic (ball-drip) drain valve at each check valve for fire-department connection.

END OF SECTION 211119

SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Cover system for sprinkler piping.
 - 3. Specialty valves.
 - 4. Sprinklers.
 - 5. Alarm devices.
 - 6. Manual control stations.
 - 7. Control panels.
 - 8. Pressure gages.
- B. Related Requirements:
 - 1. Section 211119 "Fire Department Connections" for exposed-, flush-, and yard-type fire department connections.
 - 2. Section 210523 "General-Duty Valves for Water-Based Fire-Suppression Piping" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.

1.3 DEFINITIONS

A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig (1200-kPa) maximum.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals: Not Used
- C. Shop Drawings: For wet-pipe sprinkler systems.
 - 1. Include plans, elevations, sections, and attachment details.

- 2. Include diagrams for power, signal, and control wiring.
- D. Delegated-Design Submittal: For wet-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. Compressed air piping.
 - 3. HVAC hydronic piping.
 - 4. Items penetrating finished ceiling include the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers / Announcement System
 - d. Fire Alarm System
- B. Qualification Data: For qualified Installer and professional engineer.
- C. Design Data:
 - 1. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Welding certificates.
- E. Field Test Reports:
 - 1. Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
 - 2. Fire-hydrant flow test report.
- F. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.
- B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

1.9 FIELD CONDITIONS

- A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of sprinkler service.
 - 2. Do not proceed with interruption of sprinkler service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13.
- B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- C. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design wet-pipe sprinkler systems.
 - 1. Available fire-hydrant flow test records indicate the following conditions:
 - a. Date: March 22, 2020
 - b. Time: 8:22 am

- c. Performed by: BFPE & H2G0 Public Utilities
- d. Static Pressure at Residual Fire Hydrant R: 69 psig
- e. Measured Flow at Flow Fire Hydrant F: 1227 gpm
- f. Residual Pressure at Residual Fire Hydrant R: 56 psig
- 2. Sprinkler system design shall be approved by authorities having jurisdiction.
 - a. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 - b. Sprinkler Occupancy Hazard Classifications:
 - 1) All Areas (except noted below in #2): Light Hazard
 - 2) Clean Room, Soiled: Ordinary Hazard Group 1
- 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft.
- 4. Minimum Density for Deluge-Sprinkler Piping Design: Not Used
- 5. Maximum Protection Area per Sprinkler: According to UL listing.
- 6. Maximum Protection Area per Sprinkler:
 - a. Light Hazard: 225 sq. ft.
 - b. Ordinary Hazard Group 1: 130 sq. ft.
- D. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7

2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Black-Steel Pipe: ASTM A 135/A 135M; ASTM A 795/A 795M, Type E; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Thinwall Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, threadable, with wall thickness less than Schedule 30 and equal to or greater than Schedule 10. Pipe ends may be factory or field formed to match joining method.
- D. Schedule 10, Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, Schedule 10 in NPS 5 and smaller; and NFPA 13-specified wall thickness in NPS 6 to NPS 10 plain end.
- E. Nonstandard OD, Thinwall Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M thinwall with plain ends and wall thickness less than Schedule 10.
- F. Hybrid Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M lightwall, with wall thickness less than Schedule 10 and greater than Schedule 5.

- G. Schedule 5 Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M lightwall with plain ends.
- H. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- I. Uncoated-Steel Couplings: ASTM A 865/A 865M, threaded.
- J. Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- K. Malleable- or Ductile-Iron Unions: UL 860.
- L. Cast-Iron Flanges: ASME 16.1, Class 125.
- M. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
 - 1. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8-inch-thick, ASME B16.21, nonmetallic and asbestos free or EPDM rubber gasket.
 - a. Class 125 and Class 250, Cast-Iron, Flat-Face Flanges: Full-face gaskets.
 - b. Class 150 and Class 300, Ductile-Iron or -Steel, Raised-Face Flanges: Ring-type gaskets.
 - 2. Metal, Pipe-Flange Bolts and Nuts: Carbon steel unless otherwise indicated.
- N. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
 - 1. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- O. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Pressure Rating: 175-psig minimum.
 - 2. Painted or uncoated Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
 - 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.
- P. Steel Pressure-Seal Fittings: UL 213, FM Global-approved, 175-psig pressure rating with steel housing, rubber O-rings, and pipe stop; for use with fitting manufacturers' pressure-seal tools.

- 2.3 COPPER TUBE AND FITTINGS NOT USED
- 2.4 CPVC PIPE AND FITTINGS- NOT USED
- 2.5 COVER SYSTEM FOR SPRINKLER PIPING NOT USED

2.6 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
 - 1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.
- F. Alarm Valves:
 - 1. Standard: UL 193.
 - 2. Design: For horizontal or vertical installation.
 - 3. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, retarding chamber, and fill-line attachment with strainer.
 - 4. Drip Cup Assembly: Pipe drain without valves and separate from main drain piping.
 - 5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- G. Deluge Valves: Not Used
- H. Automatic (Ball Drip) Drain Valves:
 - 1. Standard: UL 1726.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Type: Automatic draining, ball check.
 - 4. Size: NPS 3/4.
 - 5. End Connections: Threaded.

2.7 SPRINKLER PIPING SPECIALTIES

- A. Branch Outlet Fittings:
 - 1. Manufacturers: ARGCO, Grinnell or approved equal
 - 2. Standard: UL 213.
 - 3. Pressure Rating: 175-psig minimum
 - 4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
 - 5. Type: Mechanical-tee and -cross fittings.

- 6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
- 7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
- 8. Branch Outlets: Grooved, plain-end pipe, or threaded.
- B. Flow Detection and Test Assemblies:
 - 1. Manufacturers: AGF Manufacturing, Inc. Reliable Automatic Sprinkler, Tyco Fire Products, LP or approved equal.
 - 2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
 - 3. Pressure Rating: 175-psig minimum.
 - 4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
 - 5. Size: Same as connected piping.
 - 6. Inlet and Outlet: Threaded or grooved.
- C. Branch Line Testers:
 - 1. Manufacturers: AGF Manufacturing, Inc., Elkhart Brass Mfg. Co., Potter Electric Signal Co. or approved equal.
 - 2. Standard: UL 199.
 - 3. Pressure Rating: 175 psig.
 - 4. Body Material: Brass.
 - 5. Size: Same as connected piping.
 - 6. Inlet: Threaded.
 - 7. Drain Outlet: Threaded and capped.
 - 8. Branch Outlet: Threaded, for sprinkler.
- D. Sprinkler Inspector's Test Fittings:
 - 1. Manufacturers: AGF Manufacturing, Inc. Tyco Fire Products, LP. or approved equal.
 - 2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
 - 3. Pressure Rating: 175-psig minimum.
 - 4. Body Material: Cast- or ductile-iron housing with sight glass.
 - 5. Size: Same as connected piping.
 - 6. Inlet and Outlet: Threaded.
- E. Adjustable Drop Nipples:
 - 1. Manufacturers: CECA, LLC., Merit Manufacturing, or approved equal.
 - 2. Standard: UL 1474.
 - 3. Pressure Rating: 250-psig minimum.
 - 4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
 - 5. Size: Same as connected piping.
 - 6. Length: Adjustable.
 - 7. Inlet and Outlet: Threaded.
- F. Flexible Sprinkler Hose Fittings:
 - 1. Manufacturers: Fivalco Inc., Victaulic Company or approved equal.
 - 2. Standard: UL 1474.

- 3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
- 4. Pressure Rating: 175-psig minimum
- 5. Size: Same as connected piping, for sprinkler.

2.8 SPRINKLERS

- A. Manufacturers: Reliable Automatic Sprinkler, Tyco Fire Products, LP, Victaulic Company or approved equal.
- B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- C. Pressure Rating for Residential Sprinklers: Not Used
- D. Pressure Rating for Automatic Sprinklers: 175-psig
- E. Automatic Sprinklers with Heat-Responsive Element:
 - 1. Early-Suppression, Fast-Response Applications: Not used
 - 2. Nonresidential Applications: UL 199
 - 3. Residential Applications: Not Used
 - 4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- F. Sprinkler Finishes: Chrome plated
- G. Special Coatings: Not Used
- H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, two piece, with 1-inch vertical adjustment.
 - 2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- I. Sprinkler Guards:
 - 1. Standard: UL 199.
 - 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.9 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Water-Motor-Operated Alarm:
 - 1. Manufacturers: Tyco Fire Products, LP, Victaulic Compay or approved equal
 - 2. Standard: UL 753.
 - 3. Type: Mechanically operated, with Pelton wheel.

- 4. Alarm Gong: Cast aluminum with red-enamel factory finish.
- 5. Size: 10 inch diameter.
- 6. Components: Shaft length, bearings, and sleeve to suit wall construction.
- 7. Inlet: NPS 3/4 (DN 20).
- 8. Outlet: NPS 1 (DN 25) drain connection.
- C. Electrically Operated Alarm Bell:
 - 1. Manufacturers: Potter Electric Signal Company, Notifier, or approved equal
 - 2. Standard: UL 464.
 - 3. Type: Vibrating, metal alarm bell.
 - 4. Size: 6-inch minimum.
 - 5. Finish: Red-enamel factory finish, suitable for outdoor use.
 - 6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Water-Flow Indicators:
 - 1. Manufacturers: Potter Electric Signal Co., Watts, Viking Corporation, and approved equal.
 - 2. Standard: UL 346.
 - 3. Water-Flow Detector: Electrically supervised.
 - 4. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
 - 5. Type: Paddle operated.
 - 6. Pressure Rating: 250 psig
 - 7. Design Installation: Horizontal or vertical.
- E. Pressure Switches:
 - 1. Manufacturers: Tyco Fire Products, LP, Potter Electric Signal Co. or approved equal.
 - 2. Standard: UL 346.
 - 3. Type: Electrically supervised water-flow switch with retard feature.
 - 4. Components: Single-pole, double-throw switch with normally closed contacts.
 - 5. Design Operation: Rising pressure signals water flow.
- F. Valve Supervisory Switches:
 - 1. Manufacturers: Tyco Fire Products, LP, Potter Electric Signal Co. or approved equal.
 - 2. Standard: UL 346.
 - 3. Type: Electrically supervised.
 - 4. Components: Single-pole, double-throw switch with normally closed contacts.
 - 5. Design: Signals that controlled valve is in other than fully open position.
 - 6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.10 MANUAL CONTROL STATIONS

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide" for hydraulic operation, with union, NPS 1/2 pipe nipple, and bronze ball valve.
- B. Include metal enclosure labeled "MANUAL CONTROL STATION," with operating instructions and cover held closed by breakable strut to prevent accidental opening.
- 2.11 CONTROL PANELS: Not Used

2.12 PRESSURE GAGES

- A. Manufacturers: AGF Manufacturing, Inc., Ashcroft, Inc. or approved equal.
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0- to 250-psig minimum.
- E. Label: Include "WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

- A. Connect sprinkler piping to water-service piping for service entrance to building. Comply with requirements for exterior piping in Section 211100 "Facility Fire-Suppression Water-Service Piping" for exterior piping.
- B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-service piping. Comply with requirements for backflow preventers in Section 211100 "Facility Fire-Suppression Water-Service Piping."

3.3 WATER-SUPPLY CONNECTIONS

3.4 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
 - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
- C. Install seismic restraints on piping. Comply with NFPA 13 requirements for seismic-restraint device materials and installation.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- K. Install alarm devices in piping systems.
- L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13. In seismic-rated areas, refer to Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment."
- M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal and install where they are not subject to freezing.
- N. Not Used
- O. Fill sprinkler system piping with water.
- P. Install electric heating cables and pipe insulation on sprinkler piping in areas subject to freezing.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

3.5 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join lightwall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.

- K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- N. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- O. Copper-Tubing Grooved Joints: Roll rounded-edge groove in end of tube according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- P. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and copper pressure-seal fittings with tools recommended by fitting manufacturer.
- Q. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- R. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.
- S. Plastic-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

3.6 INSTALLATION OF COVER SYSTEM FOR SPRINKLER PIPING

A. Install cover system, brackets, and cover components for sprinkler piping according to manufacturer's "Installation Manual" and NFPA 13 or NFPA 13R for supports.

3.7 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.

- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. Install valves in vertical position for proper direction of flow, in main supply to system.
 - 2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.
 - 3. Install deluge valves in vertical position, in proper direction of flow, and in main supply to deluge system. Install trim sets for drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

3.8 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

3.9 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.10 FIELD QUALITY CONTROL

- A. Perform the following tests and inspection:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Coordinate with fire-pump tests. Operate as required.
 - 7. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.11 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.12 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain specialty valves and pressure-maintenance pumps.

3.13 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends, grooved ends, grooved-end fittings, grooved-end-pipe couplings, and grooved joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Copper-tube, extruded-tee connections may be used for tee branches in copper tubing instead of specified copper fittings. Branch-connection joints must be brazed.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:
 - 1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight black-steel pipe with cut- or roll- grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 3. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
- E. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 4, shall be one of the following:
 - 1. Standard-weight black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight black-steel pipe with cut or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 4. Standard-weight black-steel pipe with plain ends; steel welding fittings; and welded joints.
 - 5. Schedule 10 black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 6. Schedule 10 black-steel pipe with plain ends; welding fittings; and welded joints.

3.14 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers
 - 2. Rooms with Suspended Ceilings: Pendent sprinklers, Recessed sprinklers, Flush sprinklers, Concealed sprinklers, pendent, recessed, flush, and concealed sprinklers as indicated.
 - 3. Wall Mounting: Sidewall sprinklers.
 - 4. Spaces Subject to Freezing: Upright sprinklers, Pendent, dry sprinklers, Sidewall, dry sprinklers.
 - 5. Special Applications: Extended-coverage, flow-control, and quick-response sprinklers.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
 - 2. Flush Sprinklers: Not Used
 - 3. Recessed Sprinklers: Not Used
 - 4. Residential Sprinklers: Not Used
 - 5. Upright, Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 211313

SECTION 220000 - GENERAL PLUMBING

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 01 Specifications Sections bound herewith are a component part of Division 22 specifications. Comply with all provisions, details and instructions of these sections in the accomplishment of work covered under Division 22.
- B. Furnish all labor, materials and equipment and incidentals required to make ready for use complete plumbing systems as shown on the Drawings and specified herein.
- C. Where Sub-Contracts are used to perform portions of the work, division of labor between sub trades is the responsibility of the Contractor.
- D. Furnish all labor, materials and equipment and incidentals required to make ready for use complete plumbing systems as shown on the Drawings and specified herein.
- E. Work includes furnishing, installing and testing the equipment and materials specified in other sections of the Division Specifications and shown on the Plumbing Drawings. It is the intent of these Specifications that the plumbing systems shall be suitable in every way for the intended usage. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- F. The general scope work includes, but is not limited to, furnishing, coordinating, and installing the following.
 - 1. Domestic waste and vent systems with connection to site utilities.
 - 2. Domestic water distribution systems with connection to site utilities.
 - 3. Fuel gas piping with connection to site gas supply.
 - 4. Plumbing fixtures, specialties and equipment.
 - 5. Testing and balancing.
- G. Visit all areas of the existing site, buildings and structures (as applicable) in which work under these sections is to be performed. Inspect carefully the existing conditions prior to bidding. Bid submission is evidence that the Contractor has examined the site and existing conditions, understands conditions under which the work will be performed, and takes full responsibility for complete knowledge of all factors governing the work.
- H. Schedule all service interruptions in existing facilities at the Owner's convenience with 24 hours (minimum) notice. Obtain prior approval for each interruption.
- I. Thoroughly test all plumbing systems after installation and make any minor corrections, changes or adjustments necessary for proper functioning of the systems and equipment. All workmanship shall be of the highest quality; substandard work will be rejected.

1.2 SUBMITTALS

- A. Procedures for submittals: Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.
- B. Transmit each shop drawing submittal with provided Shop Drawing Submittal Cover Form, attached herewith for each item of equipment/material or each specification section/paragraph.
- C. <u>Clearly indicate proposed equipment and/or materials substitutions in shop drawings.</u> <u>Summarize all deviations from the specified quality, functionality, appearance or performance of proposed equipment and/or materials in the preface of each submittal. Include documentation to support deviations.</u>
- D. Provide descriptive data on all materials and equipment as required to ascertain compliance with Specifications.
- E. Design layout shown on drawings is based on physical sizes of reputable equipment manufacturers. If equipment other than models indicated is installed, any resulting conflicts with space, maintenance access, clearances or codes are the responsibility of the Contractor to correct at his expense.
- F. Where specific models and manufacturers of materials and equipment are specified, substitutions as allowed by the specifications and State law will be considered. Substitutions must be equivalent in quality, function, suitability and arrangement to specified equipment. Architect/Engineer to have final authority as to equivalency of substitutions.
- G. Equipment model numbers noted in these specifications or on the drawings are intended to establish a minimum standard of quality and do not necessarily relate to specific options or arrangement as shown. Provide equipment with all standard features and optional features as stated and arranged as shown on the drawings.

1.3 REGULATORY REQUIREMENTS

- A. Perform Work in accordance with all applicable state and local codes, standards and regulations.
- B. Furnish all materials and labor which is be required for compliance with codes, standards and regulations, whether specifically mentioned in these specifications or shown on the drawings.
- C. Obtain required construction permit from the authority having jurisdiction and arrange, at the proper time, for all inspections required by such authority. Pay all permit and inspection costs required.

1.4 COORDINATION OF WORK

- A. Contractor is responsible for coordination of work between trades. Provide fully complete and functional systems.
- B. Compare plumbing drawings and specifications with the drawings and specifications for other trades.

- C. Coordinate plumbing installation with the work of other trades. Report any pertinent discrepancies to the Architect/Engineer and obtain written instructions for any necessary revisions. Before starting any construction, make proper provisions to avoid interferences in a manner approved by the Architect/Engineer. No extras will be allowed for rework of uncoordinated installations.
- D. Determine exact route and location of each plumbing item prior to fabrication and/or installation. Adjust location of piping and equipment, etc., to accommodate interferences anticipated and encountered.
- E. Right of Way: General priority for right of way is as follows:
 - 1. Items located per regulatory requirement.
 - 2. Piping with pitch requirement (plumbing drains, etc.).
 - 3. Ductwork.
 - 4. Piping without pitch requirement.
 - 5. Electrical wiring (conduits, etc.).
- F. Arrange all work to permit removal (without damage to other parts) of any equipment requiring periodic replacement.
- G. Provide clearance and easy access to any equipment which requires periodic maintenance. Arrange ducts, piping and equipment to permit ready access to valves, cocks, traps, starters, motors, control components, etc., and to clear the opening of swinging doors and access panels.

1.5 EQUIPMENT AND MATERIALS (GENERAL)

- A. Provide all new materials unless specifically indicated otherwise.
- B. Manufacturers and models listed in drawings and specifications are used for layout and to convey to bidders the general style, type, character and quality of product desired. Listed examples are used only to denote the quality standard of product desired and are not intended to restrict bidders to a specific brand, make, manufacturer or specific name.
- C. Adjust layout, system connections and coordinate with other trades as required to properly install equivalent products.
- D. Where equivalent products are submitted, include all associated costs related to substitution in bid.
- E. Furnish materials bearing the manufacturer's name and trade name. Provide UL label where a UL standard has been established for the particular material.
- F. Furnish standard products of manufacturers regularly engaged in production of equipment types required for the work. Use the manufacturer's latest approved design.
- G. Use the same manufacturer for equipment and materials of the same general type throughout the work to obtain uniform appearance, operation and maintenance.
- H. Protect equipment and materials from dirt, water, chemical or mechanical injury and theft at all times during construction. Provide covers or shelter as required.

- I. If materials or equipment are damaged at any time prior to final acceptance of the work, repair such damage at no additional cost. If materials or equipment are damaged by water, provide replacement no additional cost.
- J. Follow manufacturer's directions completely in the delivery, storage, protection and installation of all equipment and materials. Notify the Architect/Engineer in writing of any conflicts between any requirements of the contract documents and manufacturer's directions. Obtain written instructions before proceeding with the work. The Contractor is responsible for correction of any work that does not comply with the manufacturer's directions or written instructions from the Architect/Engineer at no additional cost.
- K. Repair any damage to factory applied paint finish using touch-up paint furnished by the equipment manufacturer. Repaint entire damaged panel or section per the field painting specifications in Division 09 at no additional cost.

1.6 SEISMIC REQUIREMENTS

- A. Install plumbing work in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code (NCSBC). The Contractor shall provide any and all seismic restraint details and calculations that may be required by the NCSBC and/or the Authority Having Jurisdiction.
- B. Requirements for restraints are detailed in the NCSBC. All tables and references shall conform to building's location. Restraints shall be per Seismic Performance Category stated on Structural Drawings.
- C. The Contractor shall retain the services of a Professional Engineer registered in the State of North Carolina to design seismic restraint elements required for this project. The Engineer's calculations, bearing his professional seal, shall accompany shop drawings and shall demonstrate Code compliance including certification that the seismic system components comply with the testing requirements of NCSBC. Calculations and shop drawings shall be submitted for review prior to the purchasing of materials, equipment, systems and assemblies. Internal seismic restraint elements of manufactured equipment shall be certified by a professional engineer retained by the manufacturer. Such certificate applies only to internal elements of the equipment. All equipment anchorage requirements shall be subject to the review and approval of the project's structural engineer.
- D. The Professional Engineer retained for seismic restraint calculations shall visit the job site upon completion of the seismic restraint installation to comply with the Special Inspections requirement of the Code. This engineer shall provide written verification of compliance of the installation with the approved seismic submittal. This verification shall be submitted as a Special Inspections Report and shall bear the Engineer's professional seal. Job site inspections by other than this engineer are not acceptable.
- E. Review of the seismic design computations and shop drawings by the Architect/Engineer or his agent shall not relieve the Contractor of his responsibility to comply with the seismic or any other requirements of the North Carolina State Building Code.

1.7 OPERATION AND MAINTENANCE MANUALS

A. Refer to individual plumbing sections and Division 01.

1.8 PAINTING

A. Protect fixtures, valves, trim, etc. from field painting operations. Do not install escutcheons and trim until painting is complete.

1.9 LOCATIONS AND MEASUREMENTS

- A. Location of plumbing work is shown on the drawings as accurately as possible. Field-verify all measurements to ensure that the work suits the surrounding trim, finishes and/or construction. Provide adjustment as necessary.
- B. Make minor relocations of work prior to installation as required or as directed by the Architect/Engineer at no additional cost.

1.10 SUPERVISION

- A. Contractor to provide an authorized and competent representative to constantly supervise the work from the beginning to completion and final acceptance. Insofar as possible, keep the same foreman and workmen throughout the project duration.
- B. Representatives of Architect/Engineer, Owner, and local inspection authorities will make inspections during the progress of the work. Contractor to accommodate such inspections and correct deficiencies noted.

1.11 QUALITY AND WORKMANSHIP

- A. Contractor to employ skilled tradesmen, laborers and supervisors. Final product to be a neat, well finished, and professional installation.
- B. Remove and replace any work considered substandard quality in the judgment of the Architect/Engineer.

1.12 EXCAVATION, TRENCHING AND BACKFILLING

- A. Provide all excavation, trenching and backfilling as required to complete the work under this Division.
- B. Contractor is responsible for investigating conditions prior to excavating and to exercise care during the excavation to avoid any utilities or other objects which may or may not be shown on the drawings.
- C. Excavate so as not to endanger or damage existing utilities and structures. If damage occurs, repair damage to the satisfaction of the Architect/Engineer at no additional cost.
- D. Lay out location of all ditching at grade and obtain approval from the Architect/Engineer prior excavating.

- E. Remove and dispose of all surplus earth from the site.
- F. Provide suitable backfill materials as required.
- G. Perform excavation, trenching and shoring in accordance with rules and regulations set forth in Article XXI, Bulletin 1 "Trenching" as published in a separate bulletin by the North Carolina Department of Labor, Division of Standards and Inspection Construction Bureau.
- H. Bid excavation work as unclassified with no extra payment for removal of rock, unsuitable soils, etc.

1.13 CLOSING IN WORK

A. Do not cover up or enclose work until it has been inspected, tested and approved by authorities having jurisdiction over the work. Uncover any such work for inspection and/or test at no additional cost. Restore the work to its original condition after inspection and/or test at no additional cost.

1.14 CUTTING AND PATCHING

- A. Perform all cutting and patching necessary to install work under this Division.
- B. Perform cutting and patching in professional, workmanlike manner.
- C. Arrange work to minimize cutting and patching.
- D. Do not cut joists, beams, girders, columns or any other structural members without written permission from the Architect/Engineer.
- E. Cut opening only large enough to allow easy installation of piping, wiring or ductwork.
- F. Patching material to match material removed.
- G. Restore patched surface to its original appearance at completion of patching.
- H. Where waterproofed surfaces are patched, maintain integrity of waterproofing.
- I. Remove rubble and excess patching materials from the premises.

1.15 INTERPRETATION OF DRAWINGS

- A. Drawings and specifications under this Division are complementary each to the other. Provide any work specified herein and/or indicated on the drawings.
- B. Drawings are diagrammatic and indicate generally the location of fixtures, piping, devices, equipment, etc. Follow drawings as closely as possible, but arrange work to suit the finished surroundings and/or trim.
- C. The words "furnish", "provide", and/or "install" as used in these drawings and specifications are interpreted to include all material and labor necessary to complete the particular item, system, equipment, etc.

D. Any omissions from either the drawings or specifications are unintentional. Contractor is responsible for notifying the Architect/Engineer of any pertinent omissions before submitting a bid. Complete and working systems are required, whether every small item of material is shown and specified or not.

1.16 ACCESSIBILITY

- A. Locate all equipment which must be serviced, operated, or maintained in fully accessible positions. Equipment to include, but not be limited to, valves, traps, cleanouts, motors, controllers and drain points. If required for accessibility, furnish access doors for this purpose. Minor deviations from drawings may be made to allow for better accessibility.
- B. Coordinate exact locations and size of access panels for each concealed device requiring service.
- C. Access panels: Steel construction with 16-gauge frames and 18-gauge panels, factory primed with rust inhibiting paint, finish paint by Contractor. Provide suitable UL listed doors where installed in rated construction.
- D. Coordinate access panel locations with architectural construction.
- E. Access panels are not required for access to work located above a lift-out "T" bar type ceiling.

1.17 ELECTRICAL WORK IN CONNECTION WITH PLUMBING WORK

- A. Comply with Division 26. Any required Division 22 electrical work not specifically specified to be furnished by Division 26 Contractor shall be provided by Division 22 Contractor.
- B. The plumbing contractors shall furnish all starters and controls for their equipment. The electrical contractor shall mount starters furnished by the plumbing contractor, the electrical contractor provides all safety switches, wiring and connections to line side and load side of starters and safety switches complete to plumbing equipment. For resistance type loads where starters or contactors are not required, the electrical contractor shall provide all power wiring and connections complete to equipment. The plumbing contractors shall provide all control wiring and connections and devices for their equipment.
- C. All electrical work performed Division 22 shall comply with Division 26 specification requirements.
- D. See Division 26 specifications and electrical connection diagrams for division of labor between Divisions 22 and 26.
- E. Coordinate electrical interface of supplied plumbing equipment with electrical system. Division 26 electrical work for plumbing systems is based on values scheduled on plumbing drawings. Division 22 Contractor is responsible for any costs to modify the contracted electrical work to service equipment with electrical characteristics different than those scheduled.

1.18 PLUMBING WORK IN CONNECTION WITH OTHER CONTRACTS

A. Provide plumbing services as required for items furnished by other contractors or vendors as shown on the plumbing drawings. Include rough-ins and final connections to equipment.

Locations of connections shown on the drawings are approximate and some adjustment of actual connection locations should be anticipated. Coordinate exact connection requirements. Make final connections only after approval of the other contractor or vendor, in the contractor's or vendor's presence.

- 1. LP Gas System- Provide complete gas piping supply from LP storage tank. Coordinate equipment gas requirements with supplier. Contractor is responsible for contacting LP gas supplier and complying with supplier connection and service piping requirements. Provide all required valves, regulators, accessories as shown on drawings.
- 2. Site Utilities- In general, work under this Division covers work to five feet outside buildings. Extend and connect work under this Division to site utilities as required.
- 3. Owner Furnished Equipment- Obtain exact plumbing requirements and rough-in locations for Owner furnished equipment. Provide complete plumbing installation for proper operation of equipment.
- 4. Laboratory Equipment- Obtaining exact plumbing requirements and rough-in locations for lab fixtures and equipment. Once lab fixtures and equipment installed, PC shall make all final connections for a complete plumbing installation and proper operation of equipment.

1.19 ALTERNATE BIDS

- A. Alternate Bids are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.
- 1.20 PROJECT RECORD DRAWINGS
 - A. Submit under provisions of relevant sections of the General and Supplemental General Conditions.
 - B. As the work progresses, legibly record all field changes on a set of project contract drawings, herein after called the "record drawings."
 - C. Accurately show the installed condition of plumbing work on record drawings.

1.21 PHASING OF THE WORK

A. Schedule work in accordance with the relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.

1.22 PROJECT CLOSEOUT

A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 220000

SECTION 220513 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes general requirements for single-phase motors installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

- 2.1 GENERAL MOTOR REQUIREMENTS
 - A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 220513

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- 2.2 SLEEVE-SEAL SYSTEMS
 - A. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of plumbing equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:

- a. Galvanized-steel-pipe sleeves.
- 2. Concrete Slabs-on-Grade:
 - a. Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 3. Concrete Slabs above Grade:
 - a. Galvanized-steel-pipe sleeves.
- 4. Interior Partitions:
 - a. Galvanized-steel-pipe sleeves.

END OF SECTION 230517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
- 3.2 FIELD QUALITY CONTROL
 - A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Thermometers.
 - 2. Gages.
 - 3. Test plugs.
- B. Related Sections:
 - 1. Section 221126 " Facility Liquefied-Petroleum Gas Piping" for gas meters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: For power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of meter and gage, from manufacturer.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.
- 1.5 SPARE PARTS
 - A. Provide one spare certified calibrated gauge of each type to be utilized for testing/comparison purposes.

PART 2 - PRODUCTS

2.1 LIGHT-ACTIVATED THERMOMETERS

- A. Direct-Mounted, Light-Activated Thermometers:
 - 1. Case: Metal; 7-inch nominal size unless otherwise indicated.
 - 2. Scale(s): Deg F and deg C.
 - 3. Case Form: Adjustable angle.
 - 4. Connector: 1-1/4 inches, with ASME B1.1 screw thread.
 - 5. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.

- 6. Display: Digital.
- 7. Accuracy: Plus or minus 2 deg F.

2.2 THERMOWELLS

- A. Thermowells:
 - 1. Standard: ASME B40.200.
 - 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 - 3. Material for Use with Copper Tubing: CNR or CUNI.
 - 4. Material for Use with Steel Piping: CRES.
 - 5. Type: Stepped shank unless straight or tapered shank is indicated.
 - 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 - 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 - 8. Bore: Diameter required to match thermometer bulb or stem.
 - 9. Insertion Length: Length required to match thermometer bulb or stem.
 - 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
 - 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. Standard: ASME B40.100.
 - 2. Case: Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
 - 3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 - 4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 - 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
 - 7. Pointer: Dark-colored metal.
 - 8. Window: Glass.
 - 9. Ring: Brass.
 - 10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Siphons: Loop-shaped section of brass pipe with NPS 1/4 or NPS 1/2 pipe threads.
- C. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.5 TEST PLUGS

A. Description: Test-station fitting made for insertion into piping tee fitting.

- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: EPDM self-sealing rubber.

2.6 TEST-PLUG KITS

- A. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- B. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
- C. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.
- D. Carrying Case: Metal or plastic, with formed instrument padding.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- G. Install valve and snubber in piping for each pressure gage for fluids (except steam).
- H. Install valve and syphon fitting in piping for each pressure gage for steam.
- I. Install test plugs in piping tees.
- J. Install flow indicators in piping systems in accessible positions for easy viewing.
- K. Install connection fittings in accessible locations for attachment to portable indicators.

- L. Install thermometers in the following locations:
 - 1. Domestic Hot Water Storage Tank.
 - 2. Inlet and outlet of each domestic water heater.
 - 3. Domestic hot water return piping in mechanical room.
- M. Install pressure gages in the following locations:
 - 1. Domestic Water Service Entrance.
 - 2. Inlet and outlet of each domestic water pump.
 - 3. RPZ inlet, RPZ outlet.
 - 4. Natural gas regulator inlet.
 - 5. Natural gas regulator outlet.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gages to proper angle for best visibility.
- C. Thermometer stems shall be of length to match thermowell insertion length.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Water Piping: 0 to 250 deg F.

3.5 PRESSURE-GAGE SCHEDULE

- A. Pressure gages shall be the following:
 - 1. Sealed, direct-mounted, metal case.

3.6 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range Water Piping: 0 to 100 psi.

END OF SECTION 220519

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.

1.2 DEFINITIONS

A. CWP: Cold working pressure.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 Annex G.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 3. ASME B16.18 for solder-joint connections.
 - 4. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 Annex G for valve materials for potable-water service.

- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves.
- H. Valves in Insulated Piping:
 - 1. Include 2-inch stem extensions.
 - 2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRONZE BALL VALVES

- A. Two-Piece, Bronze Ball Valves with Full Port and Stainless-Steel Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded or soldered.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.

- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 3 and Smaller: Threaded ends except where solder-joint valveend option is indicated in valve schedules below.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 3 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Two-piece, bronze ball valves with full port and stainless-steel trim.

END OF SECTION 220523.12

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Bronze swing check valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 Annex G.
- 1.4 DELIVERY, STORAGE, AND HANDLING
 - A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect ends.
 - 3. Set check valves in either closed or open position.
 - B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.18 for solder joint.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 Annex G for valve materials for potable-water service.

- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.
- 2.2 BRONZE SWING CHECK VALVES
 - A. Class 125, Bronze, Swing Check Valves with Bronze Disc:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: Bronze.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.

- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.
- F. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- 3.3 ADJUSTING
 - A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.
- 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS
 - A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 3 and Smaller: Bronze swing check valves with bronze disc.
 - B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
 - C. End Connections:
 - 1. For Copper Tubing, NPS 3 and Smaller: Threaded or soldered.
- 3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE
 - A. Pipe NPS 3 and Smaller: Bronze swing check valves, Class 125, bronze disc with soldered or threaded end connections.

END OF SECTION 220523.14

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Thermal-hanger shield inserts.
 - 3. Fastener systems.
 - 4. Equipment supports.
- B. Related Sections:
 - 1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.2 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

- 2.1 METAL PIPE HANGERS AND SUPPORTS
 - A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
 - B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.3 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.4 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.5 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

- B. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- C. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- D. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- E. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- F. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install lateral bracing with pipe hangers and supports to prevent swaying.
- H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- I. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- K. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

- 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.
- 3.3 METAL FABRICATIONS
 - A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
 - B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
 - C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizingrepair paint to comply with ASTM A 780.
- 3.6 HANGER AND SUPPORT SCHEDULE
 - A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
 - B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
 - C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
 - D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
 - E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
 - F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
 - G. Use padded hangers for piping that is subject to scratching.
 - H. Use thermal-hanger shield inserts for insulated piping and tubing.
 - I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.

- 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
- 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
- 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
- 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
- 13. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
- 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
- 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
- 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
- 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.3 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, valve size, valve model number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. For concealed valves, equipment, and devices needing service, provide identification markers visible from floor. Use color dot stickers placed on ceiling grid where valves, equipment, and devices needing service are installed above. Color scheme to be in accordance with Owner's color-coding standard.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.
- 3.4 PIPE LABEL INSTALLATION
 - A. Piping Color Coding: Complying with ASME A13.1.
 - B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
 - C. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
 - D. Identification of Gas Piping:
 - 1. Exposed piping shall be identified by a yellow label marked "Gas" in black letters. The marking shall be spaced at intervals not exceeding 5 feet. All piping and tubing systems greater than 0.5-psi service pressure shall be identified by a yellow label with black letters indicating the piping system pressure. Comply with the latest requirements of the North Carolina Fuel Gas Code.
 - E. Pipe Label Color Schedule:

- 1. Domestic Water Piping
 - a. Background: Complying with ASME A13.1.
 - b. Letter Colors: Complying with ASME A13.1.
- 2. Sanitary Waste Piping:
 - a. Background Color: Complying with ASME A13.1.
 - b. Letter Color: Complying with ASME A13.1.
- 3. Storm Drainage Piping:
 - a. Background Color: Complying with ASME A13.1.
 - b. Letter Color: Complying with ASME A13.1.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Domestic Water: 2 inches, round.
 - 2. Valve-Tag Colors:
 - a. Domestic Water: Natural.
 - 3. Letter Colors:
 - a. Domestic Water: White.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Rainwater leaders
 - 5. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General" and "Indoor Piping Insulation Schedule," articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factoryapplied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 - 2. Service Temperature Range: 0 to 180 deg F.
 - 3. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 - 4. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: 60 percent by volume and 66 percent by weight.
 - 4. Color: White.

2.5 SEALANTS

- A. Joint Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Permanently flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 4. Color: White or gray.
- B. ASJ Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color: Color-code jackets based on system. Color as selected by Architect.
 - 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 11.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. Width: 2 inches.
 - 2. Thickness: 6 mils.
 - 3. Adhesion: 64 ounces force/inch in width.
 - 4. Elongation: 500 percent.
 - 5. Tensile Strength: 18 lbf/inch in width.

2.9 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers:
 - 1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and coldwater supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.

- 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation,

install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

- 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
- 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- D. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable

insulation cover. For below-ambient services, provide a design that maintains vapor barrier.

- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

- 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
- 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- C. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 - 2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturers recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof

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sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be the following:

- a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- D. Stormwater and Overflow (horizontal): Insulation shall be the following:
 - 1. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- E. Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet of Drain Receiving Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed where subject to damage (from floor to 8' above finished floor):
 - 1. PVC color complying with ASME A13.1: 20 mils thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
 - 2. Encasement for piping.

1.2 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

1.3 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.
- C. Bacteriological and post-chlorination test results.
- D. Water Test Report for Use.

1.4 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type L water tube, annealed temper.
- C. Copper Unions:

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- 1. MSS SP-123.
- 2. Cast-copper-alloy, hexagonal-stock body.
- 3. Ball-and-socket, metal-to-metal seating surfaces.
- 4. Solder-joint or threaded ends.
- 2.3 PIPING JOINING MATERIALS
 - A. Solder Filler Metals: ASTM B 32, lead-free alloys.
 - B. Flux: ASTM B 813, water flushable.
- 2.4 ENCASEMENT FOR PIPING
 - A. Standard: ASTM A 674 or AWWA C105/A21.5.
 - B. Form: Sheet or tube.
 - C. Color: Black or natural.

2.5 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.

2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Nipples:
 - 1. Standard: IAPMO PS 66.
 - 2. Electroplated steel nipple complying with ASTM F 1545.
 - 3. Pressure Rating and Temperature: 300 psig at 225 deg F.
 - 4. End Connections: Male threaded or grooved.
 - 5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Division 33 for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install underground copper tube and ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105/A21.5.
- D. Install shutoff valve, hose-end drain valve, pressure gage, and test tee with valve inside the building at domestic water-service entrance.
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install domestic water piping level without pitch and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping to permit valve servicing.
- K. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.
- N. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- O. Install pressure gages on suction and discharge piping for each plumbing pump.
- P. Install thermostats in hot-water circulation piping.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.
- 3.4 TRANSITION FITTING INSTALLATION
 - A. Install transition couplings at joints of dissimilar piping.
 - B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 2 and Larger: Sleeve-type coupling.
 - C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.
- 3.5 DIELECTRIC FITTING INSTALLATION
 - A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.
- 3.6 HANGER AND SUPPORT INSTALLATION
 - A. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.

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- b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
- c. Longer than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
- 3. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.
- F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.
- 3.7 CONNECTIONS
 - A. Drawings indicate general arrangement of piping, fittings, and specialties.
 - B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
 - C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
 - D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.
- 3.9 FIELD QUALITY CONTROL
 - A. Perform the following tests and inspections:

- 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- 2. Piping Tests:
 - a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.
- 3.10 ADJUSTING
 - A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.

- 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
- 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
- 7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of watersample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.
- D. Water supply shall not be placed into service until bacteriological test results of representative water samples analyzed by an Owner approved laboratory are found to be satisfactory. Contractor shall hire an independent laboratory to conduct bacteriological and post-chlorination test certifying that the water meets EPA quality of the drinking water. The "Water Test Report for Use," after accepted by the Engineer of Records, is required to be submitted to SCO prior sending request for Final Inspection and Occupancy Permit.

3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be the following:
 - 1. Soft copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
- C. Aboveground domestic water piping, NPS 3 and smaller, shall be the following:

1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.

3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 2. Throttling Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backflow preventers.
 - 2. Balancing valves.
 - 3. Temperature-actuated, water mixing valves.
 - 4. Outlet boxes.
 - 5. Hose bibbs.
 - 6. Wall hydrants.
 - 7. Drain valves.
 - 8. Water-hammer arresters.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.
- 1.5 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 Annex G and NSF 14.
- 2.2 PERFORMANCE REQUIREMENTS
 - A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.
- 2.3 BACKFLOW PREVENTERS
 - A. Reduced-Pressure-Principle Backflow Preventers:

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- 1. Refer to Plumbing Fixture Schedule on design drawings.
- 2. Standard: ASSE 1013.
- 3. Operation: Continuous-pressure applications.
- B. Plumbing Equipment Backflow Preventers:
 - 1. Standard: ASSE 1022.
 - 2. Operation: Continuous-pressure applications.
 - 3. Size: NPS 1/4 or NPS 3/8.
 - 4. Body: Stainless steel.
 - 5. End Connections: Threaded.
- 2.4 BALANCING VALVES
 - A. Copper-Alloy Calibrated Balancing Valves:
 - 1. Type: Ball valve with two readout ports and memory-setting indicator.
 - 2. Body: bronze.
 - 3. Size: Same as connected piping, but not larger than NPS 2.
 - 4. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.5 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Primary, Thermostatic, Water Mixing Valves:
 - 1. Standard: ASSE 1017.
 - 2. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 3. Refer to Plumbing Fixture Schedule on design drawings.

2.6 OUTLET BOXES

- A. Icemaker Outlet Boxes:
 - 1. Mounting: Recessed.
 - 2. Material and Finish: Enameled-steel or epoxy-painted-steel box and faceplate.
 - 3. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
 - 4. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.7 HOSE BIBBS

- A. Hose Bibbs:
 - 1. Standard: ASME A112.18.1 for sediment faucets.
 - 2. Refer to Plumbing Fixture Schedule on design drawings.

2.8 WALL HYDRANTS

A. Non-freeze Wall Hydrants:

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1. Refer to Plumbing Fixture Schedule on design drawings.

2.9 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
 - 2. Pressure Rating: 400-psig minimum CWP.
 - 3. Size: NPS 3/4.
 - 4. Body: Copper alloy.
 - 5. Ball: Chrome-plated brass.
 - 6. Seats and Seals: Replaceable.
 - 7. Handle: Vinyl-covered steel.
 - 8. Inlet: Threaded or solder joint.
 - 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.10 WATER-HAMMER ARRESTERS

- A. Water-Hammer Arresters:
 - 1. Standard: ASSE 1010 or PDI-WH 201.
 - 2. Type: Metal bellows or Copper tube with piston.
 - 3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.11 WATER FILTERS

A. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- B. Install balancing valves in locations where they can easily be adjusted.
- C. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.

- 1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- D. Install outlet boxes recessed in wall or surface mounted on wall. Install 2-by-4-inch fireretardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."
- E. Install water-hammer arresters in water piping according to PDI-WH 201.
- F. Install ball valves with valved bypass on water connections to water filters at ice machine water supply. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping."

3.2 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Reduced-pressure-principle backflow preventers.
 - 2. Calibrated balancing valves.
 - 3. Primary, thermostatic, water mixing valves.
 - 4. Outlet boxes.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."
- 3.3 FIELD QUALITY CONTROL
 - A. Perform the following tests and inspections:
 - 1. Test each reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
 - B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
 - C. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Set field-adjustable flow set points of balancing valves.
- B. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221123 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. In-line, sealless centrifugal pumps.

1.3 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- 1.4 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated. Include materials of construction, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water pumps to include in operation and maintenance manuals.
- 1.6 QUALITY ASSURANCE
 - A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

PART 2 - PRODUCTS

2.1 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- B. Refer to Plumbing Fixture Schedule on design drawings for additional information.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 CONTROLS

A. Refer to DDC system diagrams for control of hot-water circulation pump.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.
- 3.2 PUMP INSTALLATION
 - A. Comply with HI 1.4.
 - B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
 - C. Install thermostats in hot-water return piping.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.

3.4 IDENTIFICATION

A. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.5 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
 - d. Verify that pump is controlled by DDC system.
 - 5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 - 6. Start motor.
 - 7. Open discharge valve slowly.
 - 8. Adjust timer settings.

3.6 ADJUSTING

- A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.2 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.
- 1.5 QUALITY ASSURANCE
 - A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- 1.6 PROJECT CONDITIONS
 - A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Owner's written permission.

PART 2 - PRODUCTS

- 2.1 PIPING MATERIALS
 - A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- 2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 74, Service class.

- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.
- 2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 888 or CISPI 301.
 - B. CISPI, Hubless-Piping Couplings:
 - 1. Standards: ASTM C 1277 and CISPI 310.
 - 2. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- 2.4 PVC PIPE AND FITTINGS
 - A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
 - C. Adhesive Primer: ASTM F 656.
 - D. Solvent Cement: ASTM D 2564.

2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1173
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Division 33.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install piping to allow application of insulation.
- I. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- K. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- L. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- M. Install underground PVC piping according to ASTM D 2321.

- N. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- 3.3 JOINT CONSTRUCTION
 - A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
 - B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
 - C. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join according to ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Unshielded, nonpressure transition couplings.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 3. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.

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- c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
- 4. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- 5. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- H. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- 3.6 CONNECTIONS
 - A. Drawings indicate general arrangement of piping, fittings, and specialties.
 - B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
 - C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 6. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
3.7 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
- B. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
- C. Underground/Underslab, soil, waste, and vent piping shall be the following:
 - 1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Air-admittance valves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.
- 1.5 QUALITY ASSURANCE
 - A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

- 2.1 CLEANOUTS
 - A. Exposed Metal Cleanouts:
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
 - 4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 - 5. Closure: Countersunk or raised-head, cast-iron plug.
 - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 - B. Metal Floor Cleanouts:
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - 2. Standard: ASME A112.36.2M for adjustable housing cast-iron soil pipe with cast-iron ferrule cleanout.

- 3. Size: Same as connected branch.
- 4. Body or Ferrule: Cast iron.
- 5. Clamping Device: Not required.
- 6. Outlet Connection: Spigot.
- 7. Closure: Brass plug with straight threads and gasket.
- 8. Adjustable Housing Material: Cast iron with threads.
- 9. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
- 10. Frame and Cover Shape: Round.
- 11. Top Loading Classification: Medium Duty.
- 12. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanouts.
- C. Cast-Iron Wall Cleanouts:
 - 1. Standard: ASME A112.36.2M. Include wall access.
 - 2. Size: Same as connected drainage piping.
 - 3. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 - 4. Closure: Countersunk or raised-head, brass plug.
 - 5. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 - 6. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
 - 7. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.
- 2.2 FLOOR DRAINS
 - A. Refer to Plumbing Fixture Schedule on design drawings.

2.3 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

- A. Air-Gap Fittings:
 - 1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
 - 2. Body: Bronze or cast iron.
 - 3. Inlet: Opening in top of body.
 - 4. Outlet: Larger than inlet.
 - 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.
- B. Expansion Joints:
 - 1. Standard: ASME A112.21.2M.
 - 2. Body: Cast iron with bronze sleeve, packing, and gland.
 - 3. End Connections: Matching connected piping.
 - 4. Size: Same as connected soil, waste, or vent piping.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- E. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- F. Install expansion joints where piping crosses building expansion joints.
- G. Install wood-blocking reinforcement for wall-mounting-type specialties.
- H. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- 3.3 FIELD QUALITY CONTROL
 - A. Perform tests and inspections and prepare test reports.
 - B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.4 **PROTECTION**

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221323 - SANITARY WASTE INTERCEPTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Oil interceptors.

1.3 DEFINITIONS

A. PP: Polypropylene plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of plastic interceptor indicated. Include materials of fabrication, dimensions, rated capacities, retention capacities, operating characteristics, size and location of each pipe connection, furnished specialties, and accessories.
- B. Shop Drawings: For each type and size of precast-concrete interceptor indicated.
 - 1. Include materials of construction, dimensions, rated capacities, retention capacities, location and size of each pipe connection, furnished specialties, and accessories.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Interceptors, drawn to scale, on which the following items are shown and coordinated with each other, based on input from Installers of the items involved:
 - 1. Interceptors.
 - 2. Piping connections. Include size, location, and elevation of each.
 - 3. Interface with underground structures and utility services.

1.6 **PROJECT CONDITIONS**

A. Interruption of Existing Sewer Services: Do not interrupt services to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sewer services according to requirements indicated:

- 1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of service.
- 2. Do not proceed with interruption of sewer services without Construction Manager's written permission.

PART 2 - PRODUCTS

- A. Oil Interceptors: Plastic body; with removable sediment bucket or strainer, baffles, vents, and flow-control fitting on inlet.
 - 1. Inlet, Outlet, Vent, and Waste-Oil Outlet Piping Connections: Hub, hubless, or threaded, unless otherwise indicated.
 - 2. Cover: Plastic with steel reinforcement to provide ASTM C 890 load.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 INSTALLATION

- A. Set tops of grating frames and grates flush with finished surface.
- B. Set plastic interceptor level and plumb.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in Section 221316 "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make piping connections between interceptors and piping systems.

3.4 IDENTIFICATION

- A. Identification materials and installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground interceptors.
 - 1. Use warning tapes or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground structures.

END OF SECTION 221323

SECTION 221413 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hub-and-spigot, cast-iron soil pipe and fittings.
 - 2. Hubless, cast-iron soil pipe and fittings.
 - 3. Specialty pipe and fittings.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.6 FIELD CONDITIONS

- A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Construction Manager no fewer than two days in advance of proposed interruption of storm drainage service.
 - 2. Do not proceed with interruption of storm drainage service without Construction Manager's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Storm Drainage Piping: 10-foot head of water.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings:
 - 1. Marked with CISPI collective trademark and NSF certification mark.
 - 2. Class: ASTM A 74, Service class.
- B. Gaskets: ASTM C 564, rubber.
- C. Caulking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings:
 - 1. Marked with CISPI collective trademark and NSF certification mark.
 - 2. Standard: ASTM A 888 or CISPI 301.
- B. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Standard: ASTM C 1540.
 - 2. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-pipingsystem fitting.
 - 3. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

c. End Connections: Same size as and compatible with pipes to be joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for piping using appropriate branches, bends, and long-sweep bends.
 - 1. Do not change direction of flow more than 90 degrees.
 - 2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building piping beginning at low point of each system.

- 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
- 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
- 3. Maintain swab in piping and pull past each joint as completed.
- L. Install piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm Drainage Piping: 2 percent downward in direction of flow.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221423 "Storm Drainage Piping Specialties."
- O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- P. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- Q. Install sleeve seals for piping penetrations of concrete walls and slabs.
 - 1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

- 1. Install transition couplings at joints of piping with small differences in ODs.
- 2. In Drainage Piping: Shielded, nonpressure transition couplings.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
- C. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 2. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 3. Spacing for 10-foot pipe lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Support piping and tubing not listed above according to MSS SP-58 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.

- 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.7 IDENTIFICATION

- A. Identify exposed storm drainage piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Test Procedure:
 - a. Test storm drainage piping on completion of roughing-in.
 - b. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 5. Prepare reports for tests and required corrective action.
- C. Piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
- C. Underground storm drainage piping NPS 6 shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.

END OF SECTION 221413

SECTION 221423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Cast-Iron Exposed Cleanouts:
 - 1. Standard: ASME A112.36.2M.
 - 2. Size: Same as connected branch.
 - 3. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 - 4. Closure: Countersunk or raised-head, brass plug.
 - 5. Closure Plug Size: Same as, or not more than, one size smaller than cleanout size.
- B. Cast-Iron Exposed Floor Cleanouts:
 - 1. Standard: ASME A112.36.2M.
 - 2. Size: Same as connected branch.
 - 3. Type: Heavy-duty, adjustable housing.
 - 4. Body or Ferrule: Cast iron.
 - 5. Clamping Device: Not required.

- 6. Outlet Connection: Threaded.
- 7. Closure: Brass plug with straight threads and gasket.
- 8. Adjustable Housing Material: Cast iron with setscrews or other device.
- 9. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
- 10. Frame and Cover Shape: Round.
- 11. Top Loading Classification: Medium Duty.
- 12. Riser: ASTM A74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
- C. Cast-Iron Wall Cleanouts <Insert drawing designation, if any>:
 - 1. Standard: ASME A112.36.2M. Include wall access.
 - 2. Size: Same as connected drainage piping.
 - 3. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 - 4. Closure Plug:
 - a. Brass.
 - b. Countersunk or raised head.
 - c. Drilled and threaded for cover attachment screw.
 - d. Size: Same as, or not more than, one size smaller than cleanout size.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping in accordance with the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate cleanouts at base of each vertical storm piping conductor.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install test tees in vertical conductors and near floor.
- E. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

END OF SECTION 221423

SECTION 223300 - ELECTRIC, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Commercial, electric, storage, domestic-water heaters.
 - 2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and size of domestic-water heater indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- B. Source quality-control reports.
- C. Field quality-control reports.
- D. Warranty: Sample of special warranty.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.
- 1.5 QUALITY ASSURANCE
 - A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
 - C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
 - D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components Health Effects."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Periods: From date of Substantial Completion.

- a. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Five years.
 - 2) Controls and Other Components: Three years.

PART 2 - PRODUCTS

2.1 COMMERCIAL, ELECTRIC, DOMESTIC-WATER HEATERS

- A. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1. Refer to Plumbing Fixture Schedule on design drawings.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

- A. Domestic-Water Compression Tanks:
 - 1. Refer to Plumbing Fixture Schedule on design drawings.
- B. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- C. Heat-Trap Fittings: ASHRAE 90.2.
- D. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
- E. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than domestic-water heater working-pressure rating.
- F. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
- G. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect domestic-water heaters specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test commercial domestic-water heaters to minimum of one and one-half times pressure rating before shipment.
- C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Electric, Domestic-Water Heater Mounting: Install commercial, electric, domesticwater heaters on concrete base.
 - 1. Exception: Omit concrete bases for commercial, electric, domestic-water heaters if installation on stand, bracket, suspended platform.
 - 2. Maintain manufacturer's recommended clearances.
 - 3. Arrange units so controls and devices that require servicing are accessible.
 - 4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Anchor domestic-water heaters to substrate.
- B. Install electric, domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- C. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for electric, domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- E. Install thermometers on outlet piping of electric, domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- F. Install piping-type heat traps on inlet and outlet piping of electric, domestic-water heater storage tanks without integral or fitting-type heat traps.
- G. Fill electric, domestic-water heaters with water.
- H. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- C. Prepare test and inspection reports.

END OF SECTION 223300

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Water closets.
 - 2. Flushometer valves.
 - 3. Toilet seats.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product.
- 1.3 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 WATER CLOSETS, FLUSHOMETER VALVES, TOILET SEATS

A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Water-Closet Installation:
 - 1. Install level and plumb according to roughing-in drawings.
 - 2. Install floor-mounted water closets to piping or building substrate.
 - B. Flushometer-Valve Installation:
 - 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
 - 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
 - 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
 - 4. Install actuators in locations that are easy for people with disabilities to reach.
 - C. Install toilet seats on water closets.
 - D. Joint Sealing:

- 1. Seal joints between water closets and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
- 2. Match sealant color to water-closet color.

3.2 CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.3 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- 3.4 CLEANING AND PROTECTION
 - A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
 - B. Install protective covering for installed water closets and fittings.
 - C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224213.16 - COMMERCIAL URINALS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Urinals.
 - 2. Flushometer valves.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product.
- 1.3 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS, FLUSHOMETER VALVES

A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.
- B. Examine walls and floors for suitable conditions where urinals will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Urinal Installation:
 - 1. Install urinals level and plumb according to roughing-in drawings.
 - 2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
 - 3. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC/ANSI A117.1.
- B. Support Installation:

- 1. Install supports, affixed to building substrate, for wall-hung urinals.
- 2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
- 3. Use carriers without waste fitting for urinals with tubular waste piping.
- 4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.
- C. Flushometer-Valve Installation:
 - 1. Install flushometer-valve water-supply fitting on each supply to each urinal.
 - 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
 - 3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
- D. Wall Flange and Escutcheon Installation:
 - 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
 - 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
- E. Joint Sealing:
 - 1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
 - 2. Match sealant color to urinal color.

3.3 CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls. Adjust water pressure at flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.
- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.16

COMMERCIAL URINALS

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Lavatories.
 - 2. Faucets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Servicing and adjustments of automatic faucets.

PART 2 - PRODUCTS

2.1 LAVATORIES, FAUCETS

A. Refer to Plumbing Fixture Schedule on design drawings.

2.2 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components Health Effects," for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.
- D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Wheel handle.

- F. Risers:
 - 1. NPS 3/8.
 - 2. ASME A112.18.6, braided- or corrugated-stainless-steel, flexible hose riser.

2.3 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Trap:
 - 1. Size: NPS 1-1/2 by NPS 1-1/4.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.
- B. Examine counters and walls for suitable conditions where lavatories will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lavatories level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings.
- E. Seal joints between lavatories, counters and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.
- F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories.

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.
- 3.5 CLEANING AND PROTECTION
 - A. After completing installation of lavatories, inspect and repair damaged finishes.
 - B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
 - C. Provide protective covering for installed lavatories and fittings.
 - D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Sinks.
 - 2. Sink faucets.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Maintenance data.

PART 2 - PRODUCTS

- 2.1 SINKS, SINK FAUCETS
 - A. Refer to Plumbing Fixture Schedule on design drawings.
 - B. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components Health Effects," for faucet-spout materials that will be in contact with potable water.
- 2.2 SUPPLY FITTINGS
 - A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components Health Effects," for supply-fitting materials that will be in contact with potable water.
 - B. Standard: ASME A112.18.1/CSA B125.1.
 - C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.
 - D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
 - E. Operation: Loose key.
 - F. Risers:
 - 1. NPS 3/8

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.
- D. Set floor-mounted sinks in leveling bed of cement grout.
- E. Install water-supply piping with stop on each supply to each sink faucet.
 - 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping."
 - 2. Install stops in locations where they can be easily reached for operation.
- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings.
- G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.
- H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

- A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224716 - PRESSURE WATER COOLERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes pressure water coolers and related components.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of pressure water cooler.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For pressure water coolers to include in maintenance manuals.
- 1.4 MAINTENANCE MATERIAL SUBMITTALS
 - A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filter Cartridges: Equal to 100 percent of quantity installed for each type and size indicated.

PART 2 - PRODUCTS

2.1 PRESSURE WATER COOLERS

A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.

- B. Set freestanding pressure water coolers on floor.
- C. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- D. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- E. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings.
- G. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color.

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Install ball, gate, or globe shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust pressure water-cooler temperature settings.

3.5 CLEANING

- A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224716

SECTION 230000 – GENERAL MECHANICAL

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. The work shall include furnishing, installing and testing the equipment and materials specified in other sections of the Mechanical Specifications and shown on the Drawings. It is the intent of these Specifications that the mechanical systems shall be suitable in every way for the intended usage. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- B. Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 1 Specifications Sections bound herewith are a component part of Division 23 specifications. Comply with all provisions, details and instructions of these sections in the accomplishment of work covered under Division 23.
- C. Furnish all labor, materials and equipment and incidentals required to make ready for use complete mechanical systems as shown on the Drawings and specified herein.
- D. Where Sub-Contracts are used to perform portions of the work, division of labor between sub trades is the responsibility of the Contractor.
- E. The general scope work includes, but is not limited to, furnishing, coordinating, and installing the following:
 - 1. Heating, air conditioning and ventilation equipment.
 - 2. Ductwork, air distribution.
 - 3. HVAC piping, specialties and equipment.
 - 4. Controls and wiring.
 - 5. Testing and balancing.
- F. Visit all areas of the site, buildings and structures (as applicable) in which work under these sections is to be performed. Inspect carefully the existing conditions prior to bidding. Bid submission is evidence that the Contractor has examined the site and existing conditions, understands conditions under which the work will be performed, and takes full responsibility for complete knowledge of all factors governing the work.
- G. Schedule all service interruptions in existing facilities at the Owner's convenience with 24 hours (minimum) notice. Obtain prior approval for each interruption.
- H. Thoroughly test all mechanical systems at the completion of work and make any minor correction changes or adjustments necessary for all the proper functioning of the system and equipment. All workmanship shall be of the highest quality; substandard work will be rejected.

1.2 SUBMITTALS

A. Procedures for submittals: Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

Transmit each shop drawing submittal with provided Shop Drawing Submittal Cover Form, attached as Appendix B, for each item of equipment/material or each specification section/paragraph

- B. <u>Clearly indicate proposed equipment and/or materials substitutions in shop drawings.</u> <u>Summarize all deviations from the specified quality, functionality, appearance or performance of proposed equipment and/or materials in the preface of each submittal. Include documentation to support deviations.</u>
- C. Provide descriptive data on all materials and equipment as required to ascertain compliance with Specifications.
- D. Design layout shown on drawings is based on physical sizes of reputable equipment manufacturers. If equipment other than models indicated is installed, any resulting conflicts with space, maintenance access, clearances or codes are the responsibility of the Contractor to correct at his expense.
- E. Where specific models and manufacturers of materials and equipment are specified, substitutions as allowed by the specifications and State law will be considered. Substitutions must be equivalent in quality, function, suitability and arrangement to specified equipment. Architect/Engineer to have final authority as to equivalency of substitutions.
- F. Equipment model numbers noted in these specifications or on the drawings are intended to establish a minimum standard of quality and do not necessarily relate to specific options or arrangement as shown. Provide equipment with all standard features and optional features as stated and arranged as shown on the drawings.
- 1.3 REGULATORY REQUIREMENTS
 - A. Perform Work in accordance with all applicable state and local codes, standards and regulations.
 - B. Furnish all materials and labor which is be required for compliance with codes, standards and regulations, whether specifically mentioned in these specifications or shown on the drawings.
 - C. Obtain required construction permit from the authority having jurisdiction and arrange, at the proper time, for all inspections required by such authority. Pay all permit and inspection costs required.
- 1.4 COORDINATION OF WORK
 - A. Contractor is responsible for coordination of work between trades. Provide fully complete and functional systems.
 - B. Compare mechanical drawings and specifications with the drawings and specifications for other trades.
 - C. Coordinate mechanical installation with the work of other trades. Report any pertinent discrepancies to the Architect/Engineer and obtain written instructions for any necessary revisions. Before starting any construction, make proper provisions to avoid interferences in a
manner approved by the Architect/Engineer. No extras will be allowed for rework of uncoordinated installations.

- D. Determine exact route and location of each mechanical item prior to fabrication and/or installation. Adjust location of ducts, piping and equipment, etc., to accommodate interferences anticipated and encountered.
- E. Right of Way: General priority for right of way is as follows:
 - 1. Items located per regulatory requirement.
 - 2. Piping with pitch requirement (plumbing drains, etc.).
 - 3. Ductwork.
 - 4. Piping without pitch requirement.
 - 5. Electrical wiring (conduits, etc.).
- F. Arrange all work to permit removal (without damage to other parts) of any equipment requiring periodic replacement.
- G. Provide clearance and easy access to any equipment which requires periodic maintenance. Arrange ducts, piping and equipment to permit ready access to valves, cocks, traps, starters, motors, control components, etc., and to clear the opening of swinging doors and access panels.

1.5 EQUIPMENT AND MATERIALS (GENERAL)

- A. Provide all new materials unless specifically indicated otherwise.
- B. Manufacturers and models listed in drawings and specifications are used for layout and to convey to bidders the general style, type, character and quality of product desired. Listed examples are used only to denote the quality standard of product desired and are not intended to restrict bidders to a specific brand, make, manufacturer or specific name.
- C. Adjust layout, system connections and coordinate with other trades as required to properly install equivalent products.
- D. Where equivalent products are submitted, include all associated costs related to substitution in bid.
- E. Furnish materials bearing the manufacturer's name and trade name. Provide UL label where a UL standard has been established for the particular material.
- F. Furnish standard products of manufacturers regularly engaged in production of equipment types required for the work. Use the manufacturer's latest approved design.
- G. Use the same manufacturer for equipment and materials of the same general type throughout the work to obtain uniform appearance, operation and maintenance.
- H. Protect equipment and materials from dirt, water, chemical or mechanical injury and theft at all times during construction. Provide covers or shelter as required.

- I. If materials or equipment are damaged at any time prior to final acceptance of the work, repair such damage at no additional cost. If materials or equipment are damaged by water, provide replacement no additional cost.
- J. Follow manufacturer's directions completely in the delivery, storage, protection and installation of all equipment and materials. Notify the Architect/Engineer in writing of any conflicts between any requirements of the contract documents and manufacturer's directions. Obtain written instructions before proceeding with the work. The Contractor is responsible for correction of any work that does not comply with the manufacturer's directions or written instructions from the Architect/Engineer at no additional cost.
- K. Repair any damage to factory applied paint finish using touch-up paint furnished by the equipment manufacturer. Repaint entire damaged panel or section per the field painting specifications in Division 9 at no additional cost.
- 1.6 OPERATION AND MAINTENANCE MANUALS
 - A. Refer to individual mechanical sections and Division 01.
- 1.7 PAINTING
 - A. Refer to Division 09.
 - B. Protect sensors, controllers, etc. against painting. Do not install thermostats, devices or trim until painting is complete.
- 1.8 LOCATIONS AND MEASUREMENTS
 - A. Location of mechanical work is shown on the drawings as accurately as possible. Field verify all measurements to ensure that the work suits the surrounding structure, trim, finishes and/or construction. Provide adjustment as necessary.
 - B. <u>Make minor relocations of work prior to installation as required or as directed by the</u> <u>Architect/Engineer at no additional cost.</u>
- 1.9 SUPERVISION
 - A. Contractor to provide an authorized and competent representative to constantly supervise the work from the beginning to completion and final acceptance. Insofar as possible, keep the same foreman and workmen throughout the project duration.
 - B. Representatives of Architect/Engineer, Owner, and local inspection authorities will make inspections during the progress of the work. Contractor to accommodate such inspections and correct deficiencies noted.
- 1.10 QUALITY AND WORKMANSHIP
 - A. Contractor to employ skilled tradesmen, laborers and supervisors. Final product to present a neat, well finished, and professional installation.

B. Remove and replace any work considered substandard quality in the judgment of the Architect/Engineer.

1.11 CLOSING IN WORK

- A. Do not cover up or enclose work until it has been inspected, tested and approved by authorities having jurisdiction over the work. Uncover any such work for inspection and/or test at no additional cost. Restore the work to its original condition after inspection and/or test at no additional cost.
- 1.12 CUTTING AND PATCHING
 - A. Perform all cutting and patching necessary to install work under this Division.
 - B. Perform cutting and patching in professional, workmanlike manner.
 - C. Arrange work to minimize cutting and patching.
 - D. Do not cut joists, beams, girders, columns or any other structural members without written permission from the Architect/Engineer.
 - E. Cut opening only large enough to allow easy installation of piping, wiring or ductwork.
 - F. Patching material to match material removed.
 - G. Restore patched surface to its original appearance at completion of patching.
 - H. Where waterproofed surfaces are patched, maintain integrity of waterproofing.
 - I. Remove rubble and excess patching materials from the premises.
- 1.13 INTERPRETATION OF DRAWINGS
 - A. Drawings and specifications under this Division are complementary each to the other. Provide any work specified herein and/or indicated on the drawings.
 - B. Drawings are diagrammatic and indicate generally the location of fixtures, piping, devices, equipment, etc. Follow drawings as closely as possible, but arrange work to suit the finished surroundings and/or trim.
 - C. The words "furnish", "provide", and/or "install" as used in these drawings and specifications are interpreted to include all material and labor necessary to complete the particular item, system, equipment, etc.
 - D. Any omissions from either the drawings or specifications are unintentional. Contractor is responsible for notifying the Architect/Engineer of any pertinent omissions before submitting a bid. Complete and working systems are required, whether every small item of material is shown and specified or not.

1.14 ACCESSIBILITY

- A. Locate all equipment which must be serviced, operated, or maintained in fully accessible positions. Equipment to include, but not be limited to, valves, traps, cleanouts, motors, controllers, and dampers. If required for accessibility, furnish access doors for this purpose. Minor deviations from drawings may be made to allow for better accessibility. Lack of access doors on drawings does not relieve Contractor of responsibility to provide access doors, if needed to properly service equipment.
- B. Coordinate exact locations and size of access panels for each concealed device requiring service.
- C. Access panels: Steel construction with 16 gauge frames and 18 gauge panels, factory primed with rust inhibiting paint, finish paint by Contractor. Provide suitable UL listed doors where installed in rated construction.
- D. Coordinate access panel locations with architectural construction.
- E. Access panels are not required for access to work located above a lift-out "T" bar type ceiling.
- 1.15 ELECTRICAL WORK IN CONNECTION WITH MECHANICAL CONTRACTS
 - A. Comply with Division 26. Any required Division 23 electrical work not specifically specified to be furnished by Division 26 Contractor shall be provided by Division 23 Contractor.
 - B. The mechanical contractors shall furnish all starters and controls for their equipment. The electrical contractor shall mount starters furnished by the mechanical and plumbing contractors, the electrical contractor provides all safety switches, wiring and connections to line side and load side of starters and safety switches complete to mechanical equipment. For resistance type loads where starters or contactors are not required, the electrical contractor shall provide all power wiring and connections complete to equipment. The mechanical contractors shall provide all provide all control wiring and connections and devices for their equipment.
 - C. All electrical work performed Division 23 shall comply with Division 26 specification requirements.
 - D. See Division 26 specifications and electrical connection diagrams for division of labor between Divisions 23 and 26.
 - E. Coordinate electrical interface of supplied mechanical equipment with electrical system. Division 26 electrical work for mechanical systems is based on values scheduled on mechanical drawings. Division 23 Contractor is responsible for any costs to modify the contracted electrical work to service equipment with electrical characteristics different than those scheduled.

1.16 MECHANICAL WORK IN CONNECTION WITH OTHER CONTRACTS

A. Provide mechanical services as required for items furnished by other contractors or vendors as shown on the Drawings. Actual requirements may vary from Drawings. Coordinate with equipment installed. Make final connections only after approval of the other contractor or vendor, in the contractor's or vendor's presence.

1.17 ALTERNATE BIDS

- A. Alternate Bids, IF ANY, are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.
- 1.18 PROJECT RECORD DRAWINGS
 - A. Submit under provisions of relevant sections of the General and Supplemental General Conditions.
 - B. As the work progresses, legibly record all field changes on a set of project contract drawings, herein after called the "record drawings."
 - C. Record drawings shall accurately show the installed condition of mechanical work.
- 1.19 PHASING OF THE WORK
 - A. Schedule work in accordance with the relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- 1.20 PROJECT CLOSEOUT
 - A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.
- 2.2 MOTOR CHARACTERISTICS
 - A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3,300 feet above sea level.
 - B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- 2.3 POLYPHASE MOTORS
 - A. Description: NEMA MG 1, Design B, medium induction motor. .
 - B. Efficiency: Energy efficient, complying with NEMA Standard Publication General Specification for Consultants, Industrial and Municipal: NEMA Premium Efficiency Electric Motors (600 Volts or Less).
 - C. Service Factor: 1.15.
 - D. Multispeed Motors: Separate winding for each speed.

- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Re-greasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.

E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

SECTION 230516 - EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Flexible-hose packless expansion joints.
 - 2. Pipe loops and swing connections.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints to include in maintenance manuals.
- 1.4 QUALITY ASSURANCE
 - A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

2.2 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:
 - 1. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexiblemetal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
 - 2. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
 - 3. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
 - 4. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6: Carbon-steel fittings with flanged end connections.

a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 200 psig at 70 deg F and 145 psig at 600 deg F ratings.

PART 3 - EXECUTION

- 3.1 EXPANSION JOINT INSTALLATION
 - A. Install expansion joints where piping crosses building expansion joints.
 - B. Install expansion joints of sizes matching sizes of piping in which they are installed.
 - C. Install rubber packless expansion joints according to FSA-PSJ-703.

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- 2.2 SLEEVE-SEAL SYSTEMS
 - A. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.
- 3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE
 - A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:

- a. Galvanized-steel-pipe sleeves.
- 2. Concrete Slabs-on-Grade:
 - a. Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 3. Concrete Slabs above Grade:
 - a. Galvanized-steel-pipe sleeves.
- 4. Interior Partitions:
 - a. Galvanized-steel-pipe sleeves.

SECTION 230518 - ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install floor plates and escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
- C. Install floor plates for piping penetrations of equipment-room floors.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

SECTION 230519 - METERS AND GAGES FOR HVAC PIPING

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Thermometers.
 - 2. Gages.
 - 3. Test plugs.
 - B. Related Sections:
 - 1. Section 231124 "Facility Natural-Gas Piping" for gas meters.
 - 2. Section 231113 "Hydronic Piping."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: For power, signal, and control wiring.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Product Certificates: For each type of meter and gage, from manufacturer.
- 1.5 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.
- 1.6 SPARE PARTS
 - A. Provide one spare certified calibrated gauge of each type to be utilized for testing/comparison purposes.

PART 2 - PRODUCTS

2.1 LIGHT-ACTIVATED THERMOMETERS

- A. Direct-Mounted, Light-Activated Thermometers:
 - 1. Case: Metal; 7-inch nominal size unless otherwise indicated.

METERS AND GAGES FOR HVAC PIPING

- 2. Scale(s): Deg F and deg C.
- 3. Case Form: Adjustable angle.
- 4. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
- 5. Stem: Aluminum and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.
 - b. Design for Thermowell Installation: Bare stem.
- 6. Display: Digital.
- 7. Accuracy: Plus or minus 2 deg F.

2.2 DUCT-THERMOMETER MOUNTING BRACKETS

A. Description: Flanged bracket with screw holes, for attachment to air duct and made to hold thermometer stem.

2.3 THERMOWELLS

- A. Thermowells:
 - 1. Standard: ASME B40.200.
 - 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 - 3. Material for Use with Copper Tubing: CNR or CUNI.
 - 4. Material for Use with Steel Piping: CRES.
 - 5. Type: Stepped shank unless straight or tapered shank is indicated.
 - 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 - 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 - 8. Bore: Diameter required to match thermometer bulb or stem.
 - 9. Insertion Length: Length required to match thermometer bulb or stem.
 - 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
 - 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.4 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. Standard: ASME B40.100.
 - 2. Case: Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
 - 3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 - 4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 - 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
 - 7. Pointer: Dark-colored metal.
 - 8. Window: Glass.
 - 9. Ring: Brass.
 - 10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.5 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Siphons: Loop-shaped section of brass pipe with NPS 1/4 or NPS 1/2 pipe threads.
- C. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.6 TEST PLUGS

- A. Description: Test-station fitting made for insertion into piping tee fitting.
- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: EPDM self-sealing rubber.
- 2.7 TEST-PLUG KITS
 - A. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
 - B. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
 - C. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.
 - D. Carrying Case: Metal or plastic, with formed instrument padding.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

- F. Install duct-thermometer mounting brackets in walls of ducts. Attach to duct with screws.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install valve and snubber in piping for each pressure gage for fluids (except steam).
- I. Install valve and syphon fitting in piping for each pressure gage for steam.
- J. Install test plugs in piping tees.
- K. Install flow indicators in piping systems in accessible positions for easy viewing.
- L. Install connection fittings in accessible locations for attachment to portable indicators.
- M. Install thermometers in the following locations:
 - 1. Inlet and outlet of each hydronic zone.
 - 2. Inlet and outlet of each hydronic coil in air-handling units.
 - 3. Outside-, return-, supply-, and mixed-air ducts.
- N. Install pressure gages in the following locations:
 - 1. Suction and discharge of each pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
- 3.3 ADJUSTING
 - A. After installation, calibrate meters according to manufacturer's written instructions.
 - B. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each hydronic zone shall be the following:
 - 1. Direct-mounted, light-activated type.
- B. Thermometers at inlet and outlet of each hydronic coil in air-handling units and built-up central systems shall be the following:
 - 1. Direct-mounted, light-activated type.
- C. Thermometers at outside-, return-, supply-, and mixed-air ducts shall be the following:
 - 1. Direct-mounted, light-activated type.
- D. Thermometer stems shall be of length to match thermowell insertion length.

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- 3.5 THERMOMETER SCALE-RANGE SCHEDULE
 - A. Scale Range for Heating, Hot-Water Piping: 0 to 250 deg F.
 - B. Scale Range for Air Ducts: 0 to 150 deg F.
- 3.6 PRESSURE-GAGE SCHEDULE
 - A. Pressure gages at suction and discharge of each pump shall be the following:
 - 1. Sealed, direct-mounted, metal case.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Heating, Hot-Water Piping: 0 to 100 psi.

SECTION 230523.12 - BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Bronze ball valves.
- 1.3 DEFINITIONS
 - A. CWP: Cold working pressure.
- 1.4 ACTION SUBMITTALS
 - A. Product Data: For each type of valve.
- 1.5 DELIVERY, STORAGE, AND HANDLING
 - A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
 - B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
 - C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:

- 1. ASME B1.20.1 for threads for threaded-end valves.
- 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 3. ASME B31.9 for building services piping valves.
- C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Refer to HVAC valve schedule articles for applications of valves.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves smaller than NPS 4.
- H. Valves in Insulated Piping:
 - 1. Include 2-inch stem extensions.
 - 2. Extended operating handle of nonthermal-conductive material, and protective sleeves that allow operation of valves without breaking the vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.
- I. Valve Bypass and Drain Connections: MSS SP-45.
- 2.2 BRONZE BALL VALVES
 - A. Two-Piece Bronze Ball Valves with Full Port and Stainless-Steel Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.
- 3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS
 - A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
 - B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends.

3.4 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: Two-piece, full port, bronze with stainless-steel trim.

END OF SECTION 230523.12

SECTION 230523.14 - CHECK VALVES FOR HVAC PIPING

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Bronze swing check valves.
- 1.3 DEFINITIONS
 - A. CWP: Cold working pressure.
- 1.4 ACTION SUBMITTALS
 - A. Product Data: For each type of valve.
- 1.5 DELIVERY, STORAGE, AND HANDLING
 - A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and ends.
 - 3. Block check valves in either closed or open position.
 - B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
 - C. Use sling to handle large valves; rig sling to avoid damage to exposed parts.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B31.9 for building services piping valves.

CHECK VALVES FOR HVAC PIPING

- C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Bypass and Drain Connections: MSS SP-45.
- 2.2 BRONZE SWING CHECK VALVES
 - A. Class 150, Bronze Swing Check Valves with Bronze Disc:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 300 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

PART 3 - EXECUTION

- 3.1 EXAMINATION
 - A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
 - B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
 - C. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
 - D. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
- F. Install valve tags. Comply with requirements for valve tags and schedules in Section 230553 "Identification for HVAC Piping and Equipment."
- 3.3 ADJUSTING
 - A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends.

3.5 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Bronze Swing Check Valves: Class 150, bronze disc.

END OF SECTION 230523.14

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Equipment supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.
- 1.4 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
- 1.5 QUALITY ASSURANCE
 - A. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.

2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbonsteel shapes.

2.6 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
 - 1. Attach clamps and spacers to piping.

- a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
- b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
- c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
- 5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.
- 3.6 HANGER AND SUPPORT SCHEDULE
 - A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
 - B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
 - C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
 - D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
 - E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
 - F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
 - G. Use padded hangers for piping that is subject to scratching.
 - H. Use thermal-hanger shield inserts for insulated piping and tubing.
 - I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.

- 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
- 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow offcenter closure for hanger installation before pipe erection.
- 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
- 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
- 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
- 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
- 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
- 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
- 13. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- 14. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
- 15. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
- 16. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- 17. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
- 18. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.

- 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
- 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. C-Clamps (MSS Type 23): For structural shapes.
 - 6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 7. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 8. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel Ibeams for heavy loads, with link extensions.
 - 9. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 10. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 11. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 12. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 13. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Elastomeric isolation pads.
 - 2. Elastomeric hangers.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

- A. Elastomeric Isolation Pads:
 - 1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
 - 2. Size: Factory or field cut to match requirements of supported equipment.
 - 3. Pad Material: Oil and water resistant with elastomeric properties.
 - 4. Surface Pattern: Ribbed pattern.
 - 5. Infused nonwoven cotton or synthetic fibers.
 - 6. Load-bearing metal plates adhered to pads.

2.2 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:
 - 1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 VIBRATION CONTROL DEVICE INSTALLATION

- A. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.
- B. Install Elastomeric Isolation Pads under each air handling unit base mounting rail at spacing recommended by pad manufacturer.
- C. Install elastomeric hangers at suspended fan installations.

END OF SECTION 230548.13

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Duct labels.
 - 4. Stencils.
 - 5. Valve tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

- 2.1 EQUIPMENT LABELS
 - A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets.

- 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.
- 2.2 PIPE LABELS
 - A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.
 - B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
 - C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
 - D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.3 STENCILS

- A. Stencils for Ducts:
 - 1. Lettering Size: Minimum letter height of 1-1/4 inches for viewing distances up to 15 feet and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Paint: Exterior, gloss, acrylic enamel. Paint may be in pressurized spray-can form.
- B. Stencils for Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:
 - 1. Lettering Size: Minimum letter height of 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Paint: Exterior, gloss, acrylic enamel. Paint may be in pressurized spray-can form.

2.4 VALVE TAGS

- A. Description: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.
- 3.2 GENERAL INSTALLATION REQUIREMENTS
 - A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
 - B. Coordinate installation of identifying devices with locations of access panels and doors.
 - C. Install identifying devices before installing acoustical ceilings and similar concealment.
 - D. For concealed valves, dampers, equipment, and devices needing service, provide identification markers visible from floor. Use color dot stickers placed on ceiling grid where valves, dampers, equipment, and devices needing service are installed above. Color scheme to be in accordance with Owner's color-coding standard.

3.3 EQUIPMENT LABEL INSTALLATION

- A. All major HVAC equipment, including air handlers, air terminal units, fans and pumps shall be properly identified with equipment tag stating equipment ID, ratings and date of installation. Permanent labeling shall be in accordance with NCMC 301.6.
- B. Install or permanently fasten labels on each major item of mechanical equipment.
- C. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.

- 4. At access doors, manholes, and similar access points that permit view of concealed piping.
- 5. Near major equipment items and other points of origination and termination.
- 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
- 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- C. Pipe Label Color Schedule:
 - 1. Heating -Water Piping: White letters on a safety-green background.
 - 2. Refrigerant Piping: White letters on a safety-purple background.
- 3.5 DUCT LABEL INSTALLATION
 - A. Stenciled Duct Label: Stenciled labels shall indicate service and flow direction.
 - B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.
- 3.6 VALVE-TAG INSTALLATION
 - A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
 - B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Heating Hot Water: 2 inches, round.
 - 2. Valve-Tag Colors:
 - a. Heating Hot Water: White letters on a safety-green background.

3.7 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - 2. Balancing Hydronic Piping Systems:
 - a. Variable-flow hydronic systems.
 - 3. Testing, Adjusting, and Balancing Equipment:
 - a. Motors.
 - b. Condensing units.
 - c. Heat-transfer coils.
 - 4. Domestic water recirculation.
 - 5. Domestic hot water system.
 - 6. Control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualification to perform TAB work.
- G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: If requested by the Owner, conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Proposed procedures for documentation and communication flow.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Record log of duct leakage tests submitted to designer and/or commissioning agent upon completion.
- I. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.6 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by NEBB or AABC.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or AABC.

- 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or AABC as a TAB technician.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- 1.7 FIELD CONDITIONS
 - A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems Duct Design." Compare results with the design data and installed conditions.
- F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- G. Examine test reports specified in individual system and equipment Sections.
- H. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

- I. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- J. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- K. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- L. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- M. Examine system pumps to ensure absence of entrained air in the suction piping.
- N. Examine operating safety interlocks and controls on HVAC equipment.
- O. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.
 - 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.
 - c. Water treatment is complete.
 - d. Systems are flushed, filled, and air purged.

- e. Strainers are pulled and cleaned.
- f. Control valves are functioning per the sequence of operation.
- g. Shutoff and balance valves have been verified to be 100 percent open.
- h. Pumps are started and proper rotation is verified.
- i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
- j. Variable-frequency controllers' startup is complete and safeties are verified.
- k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts. Mark exterior of repaired duct insulation with location of test holes for Commissioning purposes.
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation" and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.

- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
 - 1. Measure airflow of submain and branch ducts.
 - 2. Adjust submain and branch duct volume dampers for specified airflow.
 - 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.

- 1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
- 2. Measure inlets and outlets airflow.
- 3. Adjust each inlet and outlet for specified airflow.
- 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
 - 1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 - 2. Re-measure and confirm that total airflow is within design.
 - 3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
 - 4. Mark all final settings.
 - 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 - 6. Measure and record all operating data.
 - 7. Record final fan-performance data.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Adjust the variable-air-volume systems as follows:
 - 1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.
 - 2. Verify that the system is under static pressure control.
 - 3. For belt-driven exhaust fan, balance at or above 90% of the maximum speed utilizing pulley and/or sheave adjustment.
 - 4. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 5. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:
 - a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
 - b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
 - c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
 - d. Adjust controls so that terminal is calling for minimum airflow.
 - e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.
 - f. When in full cooling or full heating, ensure that there is no mixing of hot-deck and cold-deck airstreams unless so designed.
 - g. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.

- 6. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow so that connected total matches fan selection and simulates actual load in the building.
 - c. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - d. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - e. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
- 7. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report any artificial loading of filters at the time static pressures are measured.
- 8. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Balance the return-air ducts and inlets the same as described for constant-volume air systems.
 - b. Verify that terminal units are meeting design airflow under system maximum flow.
- 9. Re-measure the inlet static pressure at the most critical terminal unit and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls contractor.
- 10. Verify final system conditions as follows:
 - a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 - b. Re-measure and confirm that total airflow is within design.
 - c. Re-measure final fan operating data, rpms, volts, amps, and static profile.
 - d. Mark final settings.
 - e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
 - f. Verify tracking between supply and return fans.

3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.

- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check liquid level in expansion tank.
 - 2. Check highest vent for adequate pressure.
 - 3. Check flow-control valves for proper position.
 - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
 - 5. Verify that motor starters are equipped with properly sized thermal protection.
 - 6. Check that air has been purged from the system.
 - 7. Adjust expansion tank pressure to make-up water pressure.

3.8 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Adjust pumps to deliver total design gpm.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. Determine flow by pump TDH.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.
 - 3. Re-measure each main and branch after all have been adjusted.
- C. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - 1. Measure flow at terminals.
 - 2. Adjust each terminal to design flow.
 - 3. Re-measure each terminal after it is adjusted.
 - 4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - 5. Perform temperature tests after flows have been balanced.

- D. For systems with pressure-independent valves at terminals:
 - 1. Measure differential pressure and verify that it is within manufacturer's specified range.
 - 2. Perform temperature tests after flows have been verified.
- E. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - 1. Measure and balance coils by either coil pressure drop or temperature method.
 - 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- F. Verify final system conditions as follows:
 - 1. Re-measure and confirm that total water flow is within design.
 - 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - 3. Mark final settings.
- G. Verify that memory stops have been set.

3.9 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
 - 1. Verify that the differential-pressure sensor is located as indicated.
 - 2. Determine whether there is diversity in the system.
- C. For systems with no diversity:
 - 1. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.

- c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- 2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
- 3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
- 4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
- 5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- 6. Prior to verifying final system conditions, determine the system differential-pressure set point.
- 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
- 8. Mark final settings and verify that all memory stops have been set.
- 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
- 10. Verify that memory stops have been set.
- D. For systems with diversity:
 - 1. Determine diversity factor.
 - 2. Simulate system diversity by closing required number of control valves, as approved by the design engineer.
 - 3. Adjust pumps to deliver total design gpm.

- a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
- b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
- c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- 4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
- 5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
- 6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
- 7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.

- 8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
- 9. Prior to verifying final system conditions, determine system differential-pressure set point.
- 10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
- 11. Mark final settings and verify that memory stops have been set.
- 12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
- 13. Verify that memory stops have been set.

3.10 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Phase and hertz.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter size and thermal-protection-element rating.
 - 8. Service factor and frame size.
- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.
- C. Record final motor speed or frequency at balanced conditions in addition to nameplate speed.

3.11 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record fan and motor operating data.

3.12 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each water coil:
 - 1. Entering- and leaving-water temperature.
 - 2. Water flow rate.
 - 3. Water pressure drop for major (more than 20 gpm) equipment coils, excluding unitary equipment such as reheat coils, unit heaters, and fan-coil units.
 - 4. Dry-bulb temperature of entering and leaving air.

- 5. Wet-bulb temperature of entering and leaving air for cooling coils.
- 6. Airflow.
- B. Measure, adjust, and record the following data for each electric heating coil:
 - 1. Nameplate data.
 - 2. Airflow.
 - 3. Entering- and leaving-air temperature at full load.
 - 4. Voltage and amperage input of each phase at full load.
 - 5. Calculated kilowatt at full load.
 - 6. Fuse or circuit-breaker rating for overload protection.
- C. Measure, adjust, and record the following data for each steam coil:
 - 1. Dry-bulb temperature of entering and leaving air.
 - 2. Airflow.
 - 3. Inlet steam pressure.
- D. Measure, adjust, and record the following data for each refrigerant coil:
 - 1. Dry-bulb temperature of entering and leaving air.
 - 2. Wet-bulb temperature of entering and leaving air.
 - 3. Airflow.

3.13 PROCEDURES FOR DOMESTIC HOT WATER SYSTEM

- A. Adjust pumps to deliver total design gpm.
 - 1. Measure total water flow.
 - a. Position valves for full flow.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- B. Verify final system conditions as follows:

- 1. Re-measure and confirm that total water flow is within design.
- 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
- 3. Mark final settings.

3.14 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 - 1. Verify temperature control system is operating within the design limitations.
 - 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 - 3. Verify that controllers are calibrated and function as intended.
 - 4. Verify that controller set points are as indicated.
 - 5. Verify the operation of lockout or interlock systems.
 - 6. Verify the operation of valve and damper actuators.
 - 7. Verify that controlled devices are properly installed and connected to correct controller.
 - 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 - 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.15 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 - 2. Air Outlets and Inlets (other): Plus or minus 10 percent.
 - 3. Heating-Water Flow Rate: Plus or minus 5 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.16 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.17 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

- 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
- 2. Include a list of instruments used for procedures, along with proof of calibration.
- 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB specialist.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.

- 2. Water and steam flow rates.
- 3. Duct, outlet, and inlet sizes.
- 4. Pipe and valve sizes and locations.
- 5. Terminal units.
- 6. Balancing stations.
- 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Outdoor airflow in cfm.
 - i. Return airflow in cfm.
 - j. Outdoor-air damper position.
 - k. Return-air damper position.
 - 1. Pressure set-point in inches wg.
- F. Apparatus-Coil Test Reports:
 - 1. Coil Data:
 - a. System identification.

- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft.
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.
- 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Average face velocity in fpm.
 - c. Air pressure drop in inches wg.
 - d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
 - e. Return-air, wet- and dry-bulb temperatures in deg F.
 - f. Entering-air, wet- and dry-bulb temperatures in deg F.
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F.
 - h. Water flow rate in gpm.
 - i. Water pressure differential in feet of head or psig.
 - j. Entering-water temperature in deg F.
 - k. Leaving-water temperature in deg F.
 - 1. Refrigerant expansion valve and refrigerant types.
 - m. Refrigerant suction pressure in psig.
 - n. Refrigerant suction temperature in deg F.
 - o. Inlet steam pressure in psig.
- G. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Suction static pressure in inches wg.
- f. Pressure set-point in inches wg.
- H. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- I. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Final calibration factor for achieving design air flow.
 - h. Individual inlet and outlet readings and sum at maximum air flow rate and at minimum air flow rate in cfm.
 - i. Space temperature in deg F.
- J. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

- 1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
- 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- K. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.

- 1. Pressure set-point in feet of head or psig.
- L. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.18 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Construction Manager and commissioning authority. Prepare test and inspection reports.
- B. Verification of TAB will include 10% of all redundant equipment such as terminal units. Verification of TAB will include limited readings of 100% of major equipment (all AHUs, EFs, etc.).
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - 3. If the second verification also fails, Owner may contact AABC Headquarters regarding the AABC National Performance Guaranty.

3.19 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, supply, return, exhaust and outdoor air.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (factory-applied).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule article for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- F. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.

- 2. Service Temperature Range: 0 to 180 deg F.
- 3. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
- 4. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 - 2. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 3. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 - 4. Color: White.

2.4 SEALANTS

- A. FSK Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.7 SECUREMENTS

- A. Insulation Pins and Hangers:
 - 1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - 2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.

- 3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inchdiameter shank, length to suit depth of insulation indicated.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inchthick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

2.8 CORNER ANGLES

A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitordischarge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 3. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1-inch o.c. Install vapor barrier consisting of factory-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 - 4. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 - 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 - 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.

- 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
- 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitordischarge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
- 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:

- 1. Inspect ductwork, randomly selected by Architect, by removing insulation in layers in reverse order of their installation. Extent of inspection shall be limited to five location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.7 DUCT INSULATION SCHEDULE, GENERAL

- A. Items Not Insulated:
 - 1. Factory-insulated flexible ducts.
 - 2. Factory-insulated plenums and casings.
 - 3. Flexible connectors.
 - 4. Vibration-control devices.
 - 5. Factory-insulated access panels and doors.

3.8 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Rectangular, round and flat-oval duct (supply, return, exhaust and outside air) in concealed conditioned space, insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- B. Round and flat-oval duct (supply, return, exhaust and outside air) in exposed mechanical space, insulation shall be the following:
 - 1. Mineral-Fiber Board: 3 inches thick and 2-lb/cu. ft. nominal density.

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Condensate drain piping, indoors.
 - 2. Heating hot-water piping, indoors.
 - 3. Refrigerant suction and hot-gas piping, indoors and outdoors.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Qualification Data: For qualified Installer.
 - B. Field quality-control reports.
- 1.5 QUALITY ASSURANCE
 - A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
 - B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factoryapplied jacket requirements are specified in "Factory-Applied Jackets" Article.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

B. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- A. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- B. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 - 2. Service Temperature Range: 0 to 180 deg F.
 - 3. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 - 4. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 - 2. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 3. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 - 4. Color: White.
- D. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: 60 percent by volume and 66 percent by weight.
 - 4. Color: White.

2.5 SEALANTS

- A. ASJ Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color:
 - a. Heating Hot Water Supply and Return Orange.
 - 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 11.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. Width: 2 inches.
 - 2. Thickness: 6 mils.
 - 3. Adhesion: 64 ounces force/inch in width.
 - 4. Elongation: 500 percent.
 - 5. Tensile Strength: 18 lbf/inch in width.
PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.

- 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
- 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- C. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.

- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturers recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

- 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
- 4. Secure insulation to flanges and seal seams with manufacturers recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:

- 1. Install preformed sections of same material as straight segments of pipe insulation when available.
- 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturers recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.9 FINISHES

- A. <u>Paint piping insulation to match existing color scheme.</u>
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- 3.10 FIELD QUALITY CONTROL
 - A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - B. Perform tests and inspections.
 - C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
 - D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1 inch thick.
- B. Heating-Hot-Water Supply and Return, 200 Deg F and Below:
 - 1. Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
- C. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1 inch thick.

3.13 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 2 inches thick. Apply two coats of insulation manufacturer's recommended protective coating

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Piping, Exposed where subject to damage (from floor to 8' above finished floor):
 - 1. PVC, Color-Coded by System: 20 mils thick.

END OF SECTION 230719

HVAC PIPING INSULATION

SECTION 230923 - DIRECT DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Scope: Provide labor, material, equipment, related services, and supervision required, including, but not limited to, manufacturing, fabrication, configuration and installation for complete building automation system (also identified as BMS, Direct Digital Control System For HVAC) including all necessary hardware and all operating and applications software as required for the complete performance of the Work, as shown on the Drawings, as specified herein.
- B. Related Sections: Related sections include, but shall not be limited to, the following:
 - 1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
 - 2. Applicable general requirements for electrical Work specified within Divisions 23 Specification Section apply to this Section.
- C. Network level components of the system workstations, servers, etc. shall communicate using the BACnet protocol, as defined by ASHRAE Standard 135-2004, EIA standard 709.1, the LonTalk[™] protocol. No gateways shall be used for communication to controllers furnished under this section.
- D. Except as otherwise noted, the control system shall consist of all necessary Ethernet Network Controllers, Standalone Digital Control Units, Room Controllers, workstations, software, sensors, transducers, relays, valves, dampers, damper operators, control panels, and other accessory equipment, along with a complete system of electrical interlocking wiring to fill the intent of the specification and provide for a complete and operable system. Except as otherwise specified, provide operators for equipment such as dampers if the equipment manufacturer does not provide these. Coordinate requirements with the various Contractors.
- E. The BAS system supplier shall review and study all HVAC drawings and the entire specification to familiarize themselves with the equipment and system operation and to verify the quantities and types of dampers, operators, alarms, etc. to be provided.
- F. All interlocking wiring, wiring and installation of control devices associated with the equipment listed below shall be provided under this Contract. When the BAS system is fully installed and operational, the BAS system supplier and representatives of the Owner will review and check out the system see System Acceptance and Testing section of this document. At that time, the BAS system supplier shall demonstrate the operation of the system and prove that it complies with the intent of the drawings and specifications.
- G. Provide services and manpower necessary for commissioning of the system in coordination with the HVAC Contractor, Balancing Contractor and Owner's representative.
- H. All work performed under this section of the specifications will comply with all governing codes, laws and governing bodies. If the drawings and/or specifications are in conflict with governing codes, the Contractor, with guidance from the engineer, shall submit a proposal with appropriate

modifications to the project to meet code restrictions. If this specification and associated drawings exceed governing code requirements, the specification will govern. The Contractor shall obtain and pay for all necessary construction permits and licenses.

- I. Related Sections
 - 1. This Section includes the Building Management System (BMS) control equipment for HVAC systems and components, including open protocol control components for terminal heating and cooling units. Depending on the scope of the project, the complete specification may have numerous sections that interface to this section, including several from Division 26.

1.2 **REFERENCES**

- A. General, Code Compliance: The code listed below form a part of this Specification to the extent referenced. The codes are referred to in the text by the basic designation only. The edition/revision of the referenced code shall be the latest date as of the date of the Contract Documents, unless otherwise specified.
 - 1. Provide BAS components and ancillary equipment, which are UL-916 listed and labeled.
 - 2. All equipment or piping used in conditioned air streams, spaces or return air plenums shall comply with NFPA 90A Flame/Smoke/Fuel contribution rating of 25/50/0 and all applicable building codes or requirements.
 - 3. All wiring shall conform to the National Electrical Code.
 - 4. All smoke dampers shall be rated in accordance with UL 555S.
 - 5. Comply with FCC rules, Part 15 regarding Class A radiation for computing devices and low power communication equipment operating in commercial environments.
 - 6. Comply with FCC, Part 68 rules for telephone modems and data sets.

1.3 DEFINITIONS

- A. Unless specifically defined within the Contract Documents, the words or acronyms contained within this specification shall be as defined within, or by the references listed within this specification, the Contract Documents, or, if not listed by either, by common industry practice.
 - 1. Standard
 - a. ASHRAE: American Society Heating, Refrigeration, Air Conditioning Engineers
 - b. AHU: Air Handling Unit
 - c. BACnet: Building Automation Controls Network
 - d. BMS: Building Management System
 - e. DDC: Direct Digital Control
 - f. EIA: Electronic Industries Alliance
 - g. GUI: Graphical User Interface
 - h. HVAC: Heating, Ventilation, and Air Conditioning
 - i. IEEE: Institute Electrical Electronic Engineers
 - j. MER: Mechanical Equipment Room
 - k. PID: Proportional, Integral, Derivative
 - l. VAV: Variable Air Volume Box

- 2. Communications and protocols
 - a. ARP: Address Resolution Protocol
 - b. BACnet: Building Automation and Control Networks
 - c. CORBA: Common Object Request Broker Architecture
 - d. CSMA/CD: Carrier Sense Multiple Access/Collision Detect
 - e. DDE: Dynamic Data Exchange
 - f. FTP: File Transfer Protocol
 - g. FTT: Free Topology Transceivers
 - h. HTTP: Hyper Text Transfer Protocol
 - i. IIOP: Internet Inter-ORB Protocol
 - j. IP: Internet Protocol
 - k. LAN: Local Area Network
 - 1. LON: Echelon Communication Local Operating Network
 - m. MS/TP: Master Slave Token Passing
 - n. OBIX: Open Building Information Exchange
 - o. ODBC: Open Database Connectivity
 - p. ORB: Object Request Broker
 - q. SNVT: Standard Network Variables Types
 - r. SQL: Structured Query Language
 - s. UDP: User Datagram Protocol
 - t. XML: eXtensible Markup Language
- 3. Controllers
 - a. ASD: Application Specific Device
 - b. AAC: Advanced Application Controller
 - c. ASC: Application Specific Controller
 - d. CAC: Custom Application Controller
 - e. DCU: Distributed Control Unit
 - f. HRC: Hotel Room Controller
 - g. LCM: Local Control Module
 - h. MC: MicroControllers
 - i. MPC: Multi-purpose Controller
 - j. NSC: Network Server Controller
 - k. PEM: Package Equipment Module
 - 1. PPC: Programmable Process Controller
 - m. RC: Room controller
 - n. RPC: Room Purpose Controller
 - o. SDCU: Standalone Digital Control Units
 - p. SLC: Supervisory Logic Controller
 - q. UEC: Unitary Equipment Controller
 - r. VAVDDC: Variable Air Volume Direct Digital Controller

- 4. Tools and Software
 - a. AFDD: Automated Fault Detection and Diagnostic
 - b. APEO: Automated Predictive Energy Optimization
 - c. DR: Demand Response
 - d. CCDT: Configuration, Commissioning and Diagnostic Tool
 - e. BPES: BACnet Portable Engineering Station
 - f. LPES: LON Portable Engineering Station
 - g. POT: Portable Operator's Terminal
 - h. PEMS: Power and Energy Management Software
 - i. MTBF: Mean Time Between Failure

1.4 SYSTEM DESCRIPTION

- A. In accordance to the scope of work, the system shall also provide a graphical, web-based, operator interface that allows for instant access to any system through a standard browser. The contractor must provide PC-based programming workstations, operator workstations and microcomputer controllers of modular design providing distributed processing capability, and allowing future expansion of both input/output points and processing/control functions.
- B. For this project, the system shall consist of the following components:
 - 1. Administration and Programming Workstation(s): The BAS system supplier shall include Operation software and architecture as described in Part 2 of the specification. These workstations must be running the standard workstation software developed and tested by the manufacturer of the network server controllers and the standalone controllers. No third-party front-end workstation software will be acceptable. Workstations must conform to the B-OWS BACnet device profile.
 - 2. Web-Based Operator Workstations: The BAS system supplier shall furnish licenses for web connection to the BAS system. Web-based users shall have access to all system points and graphics, shall be able to receive and acknowledge alarms, and shall be able to control setpoints and other parameters. All engineering work, such as trends, reports, graphics, etc. that are accomplished from the WorkStation shall be available for viewing through the web browser interface without additional changes. The web-based interface must conform to the B-OWS BACnet device profile. There will be no need for any additional computer-based hardware to support the web-based user interface.
 - 3. Ethernet-based Network Router and/or Network Server Controller(s): The BAS system supplier shall furnish needed quantity of Ethernet-based Network Server Controllers as described in Part 2 of the specification. These controllers will connect directly to the Operator Workstation over Ethernet at a minimum of 100mbps, and provide communication to the Standalone Digital Control Units and/or other Input/Output Modules. Network Server Controllers shall conform to BACnet device profile B-BC. Network controllers that utilize RS232 serial communications or ARCNET to communicate with the workstations will not be accepted. Network Controllers shall be tested and certified by the BACnet Testing Laboratory (BTL) as BACnet Building Controllers (B-BC).
 - 4. Standalone Digital Control Units (SDCUs): Provide the necessary quantity and types of SDCUs to meet the requirements of the project for mechanical equipment control including air handlers, central plant control, and terminal unit control. Each SDCU will operate completely standalone, containing all of the I/O and programs to control its associated

equipment. Each BACnet protocol SDCU shall conform to the BACnet device profile B-AAC. BACnet SDCUs shall be tested and certified by the BACnet Testing Laboratory (BTL) as BACnet Advanced Application Controllers (B-AAC).

- C. The Local Area Network (LAN) shall be either a 10 or 100 Mpbs Ethernet network supporting BACnet, Modbus, XML and HTTP for maximum flexibility for integration of building data with enterprise information systems and providing support for multiple Network Server Controllers (NSCs), user workstations and a local host computer system.
- D. The Enterprise Ethernet (IEEE 802.3) LAN shall utilize Carrier Sense Multiple/Access/Collision Detect (CSMA/CD), Address Resolution Protocol (ARP) and User Datagram Protocol (UDP) operating at 10 or 100 Mbps.
- E. The system shall enable an open architecture that utilizes EIA standard 709.1, the LonTalk[™] protocol and/or ANSI / ASHRAE[™] Standard 135-2004, BACnet functionality to assure interoperability between all system components. Native support for the LonTalk[™] protocol and the ANSI / ASHRAE[™] Standard 135-2004, BACnet protocol are required to assure that the project is fully supported by the HVAC open protocols to reduce future building maintenance, upgrade, and expansion costs.
- F. The system shall enable an architecture that utilizes a MS/TP selectable 9.6-76.8 KBaud protocol, as a common communication protocol between controllers and integral ANSI / ASHRAETM Standard 135-2004, BACnet functionality to assure interoperability between all system components. The AAC shall be capable of communicating as a MS/TP device or as a BACnet IP device communicating at 10/100 Mbps on a TCP/IP trunk. The ANSI / ASHRAETM Standard 135-2004, BACnet protocol is required to assure that the project is fully supported by the leading HVAC open protocol to reduce future building maintenance, upgrade, and expansion costs.
- G. LonTalkTM packets may be encapsulated into TCP/IP messages to take advantage of existing infrastructure or to increase network bandwidth where necessary or desired.
 - 1. Any such encapsulation of the LonTalk[™] protocol into IP datagrams shall conform to existing LonMark[™] guide functionality lines for such encapsulation and shall be based on industry standard protocols.
 - 2. The products used in constructing the BMS shall be LonMark[™] compliant.
 - 3. In those instances, in which Lon-Mark[™] devices are not available, the BMS system supplier shall provide device resource files and external interface definitions for LonMark devices.
- H. The software tools required for network management of the LonTalk[™] protocol and the ANSI / ASHRAE[™] Standard 135-2004, BACnet protocol must be provided with the system. Drawings are diagrammatic only. Equipment and labor not specifically referred to herein or on the plans and are required to meet the functional intent, shall be provided without additional cost to the Owner. BACnet clients shall comply with the BACnet Operator Workstation (B-OWS) device profile; with the ability to support data read and write functionality. Physical connection of BACnet devices shall be via Ethernet IP or MS/TP. Physical connection of LonWorks devices shall be via Ethernet IP or FTT-10A.
- I. The system shall provide support for Modbus TCP and RTU protocols natively, and not require the use of gateways.

- J. Complete temperature control system to be DDC with electronic sensors and electronic/electric actuation of Mechanical Equipment Room (MER) valves and dampers and electronic actuation of terminal equipment valves and actuators as specified herein. The BMS is intended to seamlessly connect devices throughout the building regardless of subsystem type, i.e. variable frequency drives, low voltage lighting systems, electrical circuit breakers, power metering and card access should easily coexist on the same network channel.
 - 1. The supplied system must incorporate the ability to access all data using HTML5 enabled browsers without requiring proprietary operator interface and configuration programs. The system shall not require JAVA to be enabled in the browser.
 - 2. Data shall reside on a supplier-installed server for all database access.
 - 3. A hierarchical topology is required to assure reasonable system response times and to manage the flow and sharing of data without unduly burdening the customer's internal Intranet network.
- K. All work described in this section shall be installed, wired, circuit tested and calibrated by factory certified technicians qualified for this work and in the regular employment of the approved manufacturer's local field office. The approved manufacturer's local field office shall have a minimum of 3 years of installation experience with the manufacturer and shall provide documentation in the bid and submittal package verifying longevity of the installing company's relationship with the manufacturer when requested. Supervision, hardware and software engineering, calibration and checkout of the system shall be by the employees of the approved manufacturer's local field office and shall not be subcontracted. The control contractor shall have an in-place support facility within 150 miles of the site with factory certified technicians and engineers, spare parts inventory and all necessary test and diagnostic equipment for the installed system, and the control contractor shall have 24 hours/day, 7 days/week emergency service available.
- L. Provide the Commissioning, configuration and diagnostic tool (CCDT), color display personnel computer, software, and interfaces to provide uploading/downloading of High Point Count Controllers (AAC), Unitary Equipment Controllers (UEC) and VAV controllers (VAVDDC), monitoring all BACnet objects, monitoring overrides of all controller physical input/output points, and editing of controller resident time schedules.

1.5 SUBMITTALS

- A. General: Submittals shall be in accordance with the requirements of Section 013300 Submittals and Section 230000 Mechanical, in addition to those specified herein.
 - 1. All shop drawings shall be prepared in Visio Professional or AutoCAD software. In addition to the drawings, the Contractor shall furnish a CD containing the identical information. Drawings shall be B size or larger.
 - 2. Shop drawings shall include a riser diagram depicting locations of all controllers and workstations, with associated network wiring. Also included shall be individual schematics of each mechanical system showing all connected points with reference to their associated controller. Typicals will be allowed where appropriate.
 - 3. Submittal data shall contain manufacturer's data on all hardware and software products required by the specification. Valve, damper and air flow station schedules shall indicate size, configuration, capacity and location of all equipment.

- 4. Software submittals shall contain narrative descriptions of sequences of operation, program listings, point lists, and a complete description of the graphics, reports, alarms and configuration to be furnished with the workstation software. Information shall be bound or in a three-ring binder with an index and tabs. Diagrams shall be on 11" by 17" foldouts. If color has been used to differentiate information, the printed copies shall be in color.
- 5. Submit five (5) copies of submittal data and shop drawings to the Engineer for review prior to ordering or fabrication of the equipment. The Contractor, prior to submitting, shall check all documents for accuracy.
- 6. The Engineer will make corrections, if required, and return to the Contractor. The Contractor will then resubmit with the corrected or additional data. This procedure shall be repeated until all corrections are made to the satisfaction of the Engineer and the submittals are fully approved.
- 7. The following is a list of post construction submittals that shall be updated to reflect any changes during construction and re-submitted as "As-Built".
 - a. System architecture drawing.
 - b. Layout drawing for each control panel
 - c. Wiring diagram for individual components
 - d. System flow diagram for each controlled system
 - e. Instrumentation list for each controlled system
 - f. Sequence of control
 - g. Binding map
 - h. A matrix sheet detailing all system addresses and communication settings for the following:
 - 1) All IP network addresses & settings
 - 2) All BMS device addresses & communication settings
 - i. Operation and Maintenance Manuals
- 8. Information common to the entire system shall be provided. This shall include but not be limited to the following.
 - a. Product manuals for the key software tasks.
 - b. Operating the system.
 - c. Administrating the system.
 - d. Engineering the operator workstation.
 - e. Application programming.
 - f. Engineering the network.
 - g. Setting up the web server.
 - h. Report creation.
 - i. Graphics creation.
 - j. All other engineering tasks.
 - k. System Architecture Diagram.
 - 1. List of recommended maintenance tasks associated with the system servers, operator workstations, data servers, web servers and web clients.
 - m. Define the task.
 - n. Recommend a frequency for the task.

- o. Reference the product manual that includes instructions on executing the task.
- p. Names, addresses, and telephone numbers of installing contractors and service representatives for equipment and control systems.
- q. Licenses, guarantees, and warranty documents for equipment and systems.
- r. Submit one copy for each building, plus two extra copies.
- 9. Information common to the systems in a single building shall be provided.
 - a. System architecture diagram for components within the building annotated with specific location information.
 - b. As-built drawing for each control panel.
 - c. As-built wiring design diagram for all components.
 - d. Installation design details for each I/O device.
 - e. As-built system flow diagram for each system.
 - f. Sequence of control for each system.
 - g. Binding map for the building.
 - h. Product data sheet for each component.
 - i. Installation data sheet for each component.
 - j. Submit two copies for each building and two extra copies.
- 10. Software shall be provided:
 - a. Submit a copy of all software installed on the servers and workstations.
 - b. Submit all licensing information for all software installed on the servers and workstations.
 - c. Submit a copy of all software used to execute the project even if the software was not installed on the servers and workstations.
 - d. Submit all licensing information for all of the software used to execute the project.
 - e. All software revisions shall be as installed at the time of the system acceptance.
 - f. Firmware Files
 - g. Submit a copy of all firmware files that were downloaded to or pre-installed on any devices installed as part of this project.
 - h. This does not apply to firmware that is permanently burned on a chip at the factory and can only be replaced by replacing the chip.
 - i. Submit a copy of all application files that were created during the execution of the project.
 - j. Submit a copy of all graphic page files created during the execution of the project.

1.6 QUALITY ASSURANCE

- A. All bidders must be building automation contractors in the business of installing direct digital control building automation systems for a minimum of 3 years.
 - 1. The Building Management System contractor shall have a full-service facility within 150 miles of the project that is staffed with engineers trained and certified by the manufacturer in the configuration, programming and service of the automation system. The contractor's technicians shall be fully capable of providing instructions and routine emergency maintenance service on all system components.

- 2. Any installing contractor, not listed as prequalified in the Approved Manufacturer's section, shall submit credentials as detailed in the Pre-bid Submittal section for the engineer's review 2 weeks prior to bid date. Failure to follow the attached formats shall disqualify potential alternate bidders. Credentials must attest that the contractor meets all requirements of the specification and the Engineers judgment regarding approval to bid as an acceptable installer after reviewing the data will be final.
- B. All bidders must be authorized distributors or branch offices of the manufacturers specified.
- C. Any installing contractors or manufacturers interested in participating as acceptable bidders for this project that are not pre-qualified shall furnish a detailed technical pre-bid submittal to the consulting engineer. All information must be submitted 2 weeks prior to the published bid date to allow the engineer adequate time to review the bidder's credentials.
- D. The Pre-Bid submittal shall contain the following information as a minimum:
 - 1. A profile of the manufacturer and the local installation and service/organization.
 - 2. Description of how the system meets and achieves all the specified criteria in terms of configuration, operation, and control.
 - 3. System Architecture with single line riser diagram showing all major components (digital controllers, routers, hubs, etc.) that will be required for this project.
 - 4. Procedure for commissioning and time required to startup and commission each of the systems for this project.
 - 5. Contractors approach for the project planning and management.
 - 6. Product Data Sheets for all components, DDC panels, and all accessories listed per the appropriate specification sections herein.
 - 7. Examples of actual graphic screens for other similar projects.
 - 8. Number and types of DDC panels required for this installation.
 - 9. Number and types of spare points provided with the proposed system.
 - 10. Recommended spare parts list for components with list price schedule.
 - 11. List of 2 similar systems in size, point capacity, total installed value, installed and commissioned by the local office with a list of the installers/manufacturers design team members for each project and the owners contact information.
 - 12. Samples of service offerings and a list of current similar service contracts with contact information.
 - 13. Resumes for the management team and all employees who will be involved with the project design, commissioning, project management, and after installation service. Resumes should include copies of manufacturer's certifications for the proposed product line.
 - 14. Copy of this Control Specification in its entirety with a check mark beside each paragraph to signify that the manufacturer's equipment and software shall fully conform to the specified requirement. If the requirement cannot be met, indicate the reasons/limitations and the alternative proposed.
 - 15. An interview may be conducted and the bidder will be requested to make a formal presentation concerning the proposed system and possibly provide an installed project tour prior to a final decision.
- E. Each point in the system shall be tested for both hardware and software functionality. In addition, each mechanical and electrical system under control of the BAS will be tested against the

appropriate sequence of operation specified herein. Successful completion of the system test shall constitute the beginning of the warranty period. A written report will be submitted to the owner indicating that the installed system functions in accordance with the plans and specifications.

- F. The BAS system supplier shall commission and set in operating condition all major equipment and systems, such as the chilled water, hot water and all air handling systems, in the presence of the equipment manufacturer's representatives, as applicable, and the Owner and Architect's representatives. If the vendor is providing an AFDD/CC system, use of the analytics shall be used to help commission the system.
- G. The BAS system supplier shall provide a technician to assist the HVAC Contractor and Balancing Contractor in testing, adjusting, and balancing all systems in the building. The BAS system supplier shall coordinate all requirements to provide a complete air balance with the Balancing Contractor and shall include all labor and materials in his contract.
- H. Startup Testing shall be performed for each task on the startup test checklist, which shall be initialed by the technician and dated upon test was completion along with any recorded data such as voltages, offsets or tuning parameters. Any deviations from the submitted installation plan shall also be recorded.
- I. Required elements of the startup testing include:
 - 1. Measurement of voltage sources, primary and secondary
 - 2. Verification of proper controller power wiring.
 - 3. Verification of component inventory when compared to the submittals.
 - 4. Verification of labeling on components and wiring.
 - 5. Verification of connection integrity and quality (loose strands and tight connections).
 - 6. Verification of bus topology, grounding of shields and installation of termination devices.
 - 7. Verification of point checkout.
 - 8. Each I/O device is landed per the submittals and functions per the sequence of control.
 - 9. Analog sensors are properly scaled and a value is reported
 - 10. Binary sensors have the correct normal position and the state is correctly reported.
 - 11. Analog outputs have the correct normal position and move full stroke when so commanded.
 - 12. Binary outputs have the correct normal state and respond appropriately to energize/deenergize commands.
 - 13. Documentation of analog sensor calibration (measured value, reported value and calculated offset).
 - 14. Documentation of Loop tuning (sample rate, gain and integral time constant).
- J. A performance verification test shall also be completed for the operator interaction with the system. Test elements shall be written to require the verification of all operator interaction tasks including, but not limited to the following.
 - 1. Graphics navigation.
 - 2. Trend data collection and presentation.
 - 3. Alarm handling, acknowledgement and routing.
 - 4. Time schedule editing.
 - 5. Application parameter adjustment.

- 6. Manual control.
- 7. Report execution.
- 8. Automatic backups.
- 9. Web Client access.
- K. A Startup Testing Report and a Performance Verification Testing Report shall be provided upon test completion.

1.7 COORDINATION

- A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.
- B. Coordinate equipment from other divisions including "Intrusion Detection," "Lighting Controls," "Motor Control Centers," "Panel boards," and "Fire Alarm" to achieve compatibility with equipment that interfaces with those systems.
- C. Coordinate supply of conditioned electrical circuits for control units and operator workstation.
- D. Coordinate location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3 Section "Cast-in-Place Concrete".
- E. Coordinate with the Owner's IT department on locations for NSC's, Ethernet communication cabling and TCP/IP addresses.

1.8 OWNERSHIP

- A. The Owner shall retain licenses to software for this project.
- B. The Owner shall sign a copy of the manufacturer's standard software and firmware licensing agreement as a condition off this contractor. Such license shall grant use of all programs and application software to the Owner as defined by the manufacturer's license agreement, but shall protect the manufacturer's rights to disclosure of Trade Secrets contained within such software.
- C. The licensing agreement shall not preclude the use of the software by individuals under contract to the owner for commissioning, servicing or altering the system in the future. Use of the software by individuals under contract to the owner shall be restricted to use on the owner's computers and only for the purpose of commissioning, servicing, or altering the installed system.
- D. All project developed software, files and documentation shall become the property of the Owner. These include but are not limited to:
 - 1. Server and workstation software
 - 2. Application programming tools
 - 3. Configuration tools
 - 4. Network diagnostic tools
 - 5. Addressing tools
 - 6. Application files
 - 7. Configuration files

- 8. Graphic files
- 9. Report files
- 10. Graphic symbol libraries
- 11. All documentation

1.9 WORK BY OTHERS

- A. The BAS system supplier shall cooperate with other contractors performing work on this project necessary to achieve a complete and neat installation. To that end, each contractor shall consult the drawings and specifications for all trades to determine the nature and extent of others' work.
- B. The BAS system supplier shall furnish all Control Valves for installation by the Mechanical Contractor and/or others.
- C. The BAS system supplier shall provide field supervision to the designated contractor for the installation of the following:
 - 1. Automatic control dampers
 - 2. Blank-off plates for dampers that are smaller than duct size.
 - 3. Sheet metal baffles plates to eliminate stratification.
 - 4. The Electrical Contractor shall provide:
 - a. All 120VAC power wiring to motors, heat trace, junction boxes for power to BAS panels.
 - b. BAS system supplier to hardwire to fan shut down.
- D. Prior to delivery to the Project site, ensure that suitable storage space is available to store materials in a well-ventilated area protected from weather, moisture, soiling, extreme temperatures, humidity, and corrosive atmospheres. Materials shall be protected during delivery and storage and shall not exceed the manufacturer stated storage requirements. As a minimum, store indoors in clean, dry space with uniform temperature to prevent condensation. In addition, protect electronics from all forms of electrical and magnetic energy that could reasonably cause damage.
- E. Deliver materials to the Project site in supplier's or manufacturer's original wrappings and containers, labeled with supplier's or manufacturer's name, material or product brand name, and equipment tag number or service name as identified within the Contract Documents.
- F. Inspect and report any concealed damage or violation of delivery storage, and handling requirements to the Engineer.

1.10 WARRANTY

A. All components, system software, and parts furnished and installed by the BMS system supplier shall be guaranteed against defects in materials and workmanship for 1 year of substantial completion. Labor to repair, reprogram, or replace these components shall be furnished by the BMS system supplier at no charge during normal working hours during the warranty period. Materials furnished but not installed by the BMS system supplier shall be covered to the extent of the product only. Installation labor shall be the responsibility of the trade contractor performing the installation. All corrective software modifications made during warranty periods shall be updated on all user documentation and on user and manufacturer archived software disks. The Contractor shall respond to the owner's request for warranty service within 24 standard working hours.

PART 2 - PRODUCTS

2.1 SYSTEM ARCHITECTURE

- A. A.General
 - 1. The Building Automation System (BAS) shall consist of Network Server/Controllers (NSCs), a family of Standalone Digital Control Units (SDCUs), Administration and Programming Workstations (APWs), and Web-based Operator Workstations (WOWs). The BAS shall provide control, alarm detection, scheduling, reporting and information management for the entire facility, and Wide Area Network (WAN) if applicable.
 - 2. An Enterprise Level BAS shall consist of an Enterprise Server, which enables multiple NSCs (including all graphics, alarms, schedules, trends, programming, and configuration) to be accessible from a single Workstation simultaneously for operations and engineering tasks.
 - 3. The Enterprise Level BAS shall be able to host up to 250 servers, or NSCs, beneath it.
 - 4. For Enterprise reporting capability and robust reporting capability outside of the trend chart and listing ability of the Workstation, a Reports Server shall be installed on a Microsoft Windows SQL based computer. The Reports Server can be installed on the same computer as the Enterprise Server.
 - 5. The system shall be designed with a top-level 10/100bT Ethernet network, using the BACnet/IP, LonWorks IP, and/or Modbus TCP protocol.
- B. Modbus RTU/ASCII (and J-bus), Modbus TCP, BACnet MS/TP, BACnet IP, LonTalk FTT-10A, and WebServices shall be native to the NSCs. There shall not be a need to provide multiple NSCs to support all the network protocols, nor should there be a need to supply additional software to allow all three protocols to be natively supported.
- C. A sub-network of SDCUs using the BACnet IP, BACnet MS/TP, LonTalk FTT-10A protocol shall connect the local, stand-alone controllers with Ethernet-level Network Server Controllers/IP Routers.
- D. The TCP/IP layer connects all of the buildings on a single Wide Area Network (WAN) isolated behind the campus firewall. Fixed IP addresses for connections to the campus WAN shall be used for each device that connects to the WAN.
- E. The fieldbus layer shall support all of the following types of SDCUs:
 - 1. BACnet IP SDCU requirements: The system shall consist of one or more BACnet/IP field buses managed by the Network Server Controller. The field bus layer shall consist of up to 50 IP SDCUs in daisy chain topology, or 39 if using RSTP, per layer, with a max of 5 sub networks in daisy chain for a total of 250 SDCUs or 6 sub networks in RSTP for a total of 234 SDCUs.
 - BACnet MS/TP SDCU requirements: The system shall consist of one or more BACnet MS/TP field buses managed by the Network Server Controller. Minimum speed shall be 76.8kbps. The field bus layer consists of an RS485, token passing bus that supports up to 127 Standalone Digital Control Units (SDCUs) for operation of HVAC and lighting

equipment. These devices shall conform to BACnet standard 135-2004. The NSCs shall be capable of at least two BACnet MS/TP field buses for a total capability of 254 SDCUs per NSC.

- 3. LonWorks SDCU requirements: The system shall consist of one or more LonWorks FTT-10A field buses managed by the Network Server Controller. Minimum speed shall be 76.8kbps. The field bus layer shall consist of up to 64 LonWorks SDCUs using peer-topeer, event-driven communication for operation of HVAC and lighting equipment. If using TAC Xenta controllers, a total combination of Xenta and LonWorks SDCUs should consist of up to 64 in total, with a maximum of 30 for the Xenta line. If using I/A MNL controllers only, you may have up to 127 SDCUs per field bus level.
- F. The BAS shall be capable of being segmented, through software, into multiple local area networks (LANs) distributed over a wide area network (WAN). Workstations can manage a single LAN (or building), and/or the entire system with all portions of that LAN maintaining its own, current database.
- G. All NSCs, Workstation(s) and Servers shall be capable of residing directly on the owner's Ethernet TCP/IP LAN/WAN with no required gateways. Furthermore, the NSC's, Workstation(s), and Server(s) shall be capable of using standard, commercially available, off-the-shelf Ethernet infrastructure components such as routers, switches and hubs. With this design the owner may utilize the investment of an existing or new enterprise network or structured cabling system. This also allows the option of the maintenance of the LAN/WAN to be performed by the owner's Information Systems Department as all devices utilize standard TCP/IP components.
- H. System Expansion
 - 1. The BAS system shall be scalable and expandable at all levels of the system using the same software interface, and the same TCP/IP level and fieldbus level controllers. Systems that require replacement of either the workstation software or field controllers in order to expand the system shall not be acceptable.
 - 2. Web-based operation shall be supported directly by the NSCs and require no additional software.
 - 3. The system shall be capable of using graphical and/or line application programming language for the Network Server Controllers.
- I. All Network Server Controllers must natively support the BACnet IP, BACnet MS/TP, LonWorks FTT-10, Modbus TCP, Modbus RTU (RS-485 and RS-232), and Modbus ASCII protocols.

2.2 OPERATOR WORKSTATION REQUIREMENTS (IF NOT EXISTING IN FACILITIES OFFICE)

- A. A.General
 - 1. The operator workstation portion of the BAS shall consist of one or more full-powered configuration and programming workstations, and one or more web-based operator workstations. For this project provide a minimum of 10 concurrent operator users and/or 2 concurrent engineering users within the enterprise server.
 - 2. The programming and configuration workstation software shall allow any user with adequate permission to create and/or modify any or all parts of the NSC and/or Enterprise Server database.

- 3. Web-based workstations (webstations) shall have a minimum of 10 concurrent operator users.
- 4. All configuration workstations shall be personal computers operating under the Microsoft Windows operating system. The application software shall be capable of communication to all Network Server Controllers and shall feature high-resolution color graphics, alarming, trend charting. It shall be user configurable for all data collection and data presentation functions.
- 5. A minimum of 1 physical Workstation shall be allowed on the Ethernet network. In this client/server configuration, any changes or additions made from one workstation will automatically appear on all other workstations since the changes are accomplished to the databases within the NSC. Systems with a central database will not be acceptable.
- B. Administration/Programming Workstation, Enterprise Server, and Enterprise Central Requirements
 - 1. The Enterprise Central shall consist of the following:
 - a. Processor
 - 1) Minimum: Intel Core i5 @ 3.0 GHz or equivalent
 - 2) Recommended: Intel Core i5 @ 4.0 GHz or better
 - b. Memory
 - 1) Minimum: 6GB
 - 2) Recommended: 12GB or higher
 - c. Operating systems:
 - 1) Microsoft Windows 8.1 64-bit
 - 2) Microsoft Windows 10 64-bit
 - 3) Microsoft Windows Server 2008 R2 64-bit
 - 4) Microsoft Windows Server 2012 64-bit
 - 5) Microsoft Windows Server 2012 R2 64-bit
 - 6) Microsoft Windows Server 2016 R2 64-bit
 - d. 10/100MBPS Ethernet NIC
 - e. Storage
 - 1) Minimum: 1TB
 - 2) Recommended: 4TB
 - 3) Solid State Drive recommended
 - f. Required additional software:
 - 1) Microsoft .Net 4.7
 - License agreement for all applicable software
 - 2. The workstation shall consist of the following:
 - a. Processor

g.

- 1) Minimum: 2.0 GHz
- 2) Recommended: 3.0 GHz or higher
- b. Memory
 - 1) Minimum: 4GB
 - 2) Recommended: 8GB or higher
- c. Operating systems:
 - 1) Microsoft Windows 7 64-bit
 - 2) Microsoft Windows 8.1 64-bit
 - 3) Microsoft Windows 10 64-bit

- 4) Microsoft Windows Server 2008 R2 64-bit
- 5) Microsoft Windows Server 2012 64-bit
- 6) Microsoft Windows Server 2012 R2 64-bit
- 7) Microsoft Windows Server 2016
- d. Serial port, parallel port, USB port
- e. 10/100MBPS Ethernet NIC
- f. 20 GB hard disk
- g. DVD drive
- h. High resolution (minimum 1280 x 1024), 17" flat panel display
- i. Optical mouse and full function keyboard
- i. Audio sound card and speakers
- k. Required additional software:
 - 1) Microsoft .Net 4.7
- 1. License agreement for all applicable software.
- C. Web-Based Operator PC Requirements
 - 1. Any user on the network can access the system, using the following software:
 - a. Minimum:
 - 1) Google Chrome 61 or higher
 - 2) Mozilla Firefox 60 or higher
 - 3) Microsoft Edge (EdgeHTML) 16 or higher
 - 4) Safari 11.1 or higher
 - b. Recommended:
 - 1) Google Chrome 71 or higher
 - 2) Mozilla Firefox 64 or higher
 - 3) Microsoft Edge (EdgeHTML) 17 or higher
 - 4) Safari 11.4 or higher
- D. General Administration and Programming Workstation Software
 - 1. System architecture shall be truly client server in that the Workstation shall operate as the client while the NSCs shall operate as the servers. The client is responsible for the data presentation and validation of inputs while the server is responsible for data gathering and delivery.
 - 2. The workstation functions shall include monitoring and programming of all DDC controllers. Monitoring consists of alarming, reporting, graphic displays, long term data storage, automatic data collection, and operator-initiated control actions such as schedule and setpoint adjustments.
 - 3. Programming of SDCUs shall be capable of being done either off-line or on-line from any operator workstation. All information will be available in graphic or text displays stored at the NSC. Graphic displays will feature animation effects to enhance the presentation of the data, to alert operators of problems, and to facilitate location of information throughout the DDC system. All operator functions shall be selectable through a mouse.
- E. User Interface:

- 1. The BAS workstation software shall allow the creation of a custom, browser-style interface linked to the user when logging into any workstation. Additionally, it shall be possible to create customized workspaces that can be assigned to user groups. This interface shall support the creation of "hot-spots" that the user may link to view/edit any object in the system or run any object editor or configuration tool contained in the software. Furthermore, this interface must be able to be configured to become a user's "PC Desktop" with all the links that a user needs to run other applications. This, along with the Windows user security capabilities, will enable a system administrator to setup workstation accounts that not only limit the capabilities of the user within the BAS software, but may also limit what a user can do on the PC and/or LAN/WAN. This might be used to ensure, for example, that the user of an alarm monitoring workstation is unable to shut down the active alarm viewer and/or unable to load software onto the PC.
- 2. System shall be able to automatically switch between displayed metric vs. imperial units based on the workstation/webstations localization.
- 3. The BMS workstation/webstations shall be capable of multiple language display, including English, Spanish, German, French, Japanese, Italian, Finnish, Portuguese, Swedish, Russian, and traditional and simplified Chinese. The multiple languages shall not require additional add on software from the standard workstation installer and shall be selectable within said workstation.
- 4. Webstations shall have the capability to automatically re-direct to an HTTPS connection to ensure more secure communications.
- 5. Personalized layouts and panels within workstations shall be extended to webstations to ensure consistent user experiences between the two user interfaces.
- 6. Webstations shall give the user the same capabilities within the graphics pages as are given within the workstation but shall be mobile responsive for use on smaller devices.
- 7. Servers and clients shall have the ability to be located in different time zones, which are then synchronized via the NTP server.
- 8. Workstation shall indicate at all times the communication status between it and the server.
- F. User Security
 - 1. The software shall be designed so that each user of the software can have a unique username and password. This username/password combination shall be linked to a set of capabilities within the software, set by and editable only by, a system administrator. The sets of capabilities shall range from View only, Acknowledge alarms, Enable/disable and change values, Program, and Administer. The system shall allow the above capabilities to be applied independently to each and every class of object in the system. The system must allow a minimum of 256 users to be configured per workstation. Additionally, the software shall enable the ability to add/remove users based upon Microsoft Windows Security Domains that enable the customer IT department to assist in user access.
 - 2. Additional requirements include mandatory change of passwords:
 - a. At first logon with default credentials
 - b. Of admin passwords before deploying
 - 3. No general accounts, one account per user
 - 4. Capability to integrate and use Windows Active Directory for user log on credentials
 - 5. Include a timed auto log off feature
 - 6. Use TLS 1.2 encryption or higher
 - 7. Capability to use blacklisted and whitelisted IPs/MAC addresses to gate access

- 8. All devices and software that support HTTP shall allow disabling the HTTP access and require access via HTTPS.
- 9. All devices that have web portals for the configuration of IP addresses and other configuration attributes shall have the ability, through commands issued, to disable this service upon completion. A direct connection method with ASCII commands shall enable this service again if changes need to be applied. Loss of power or cycling the device shall not reverse this command. Disabling this web portal eliminates the security risk and the need for updating security patches.
- 10. All devices shall support SNMP V3 monitoring of network performance and stack statistics for the purpose of managing denial of service attacks
- 11. The Integrated Control Platform shall support the feature to alarm on a predetermined period of time until the default password for each device is changed from the default factory setting.
- 12. The Integrated Control Platform shall support encrypted password authentication for all web services whether serving or consuming.
- G. Configuration Interface
 - 1. The workstation software shall use a familiar Windows Explorer style interface for an operator or programmer to view and/or edit any object (controller, point, alarm, report, schedule, etc.) in the entire system. In addition, this interface shall present a "network map" of all controllers and their associated points, programs, graphics, alarms, and reports in an easy to understand structure. All object names shall be alphanumeric and use Windows long filename conventions.
 - 2. The configuration interface shall also include support for user defined object types. These object types shall be used as building blocks for the creation of the BAS database. They shall be created form the base object types within the system input, output, string variables, setpoints, etc., alarm algorithms, alarm notification objects, reports, graphics displays, schedules, and programs. Groups of user defined object types shall be able to be set up as a predefined aggregate of subsystems and systems. The configuration interface shall support copying/pasting and exporting/importing portions of the database for additional efficiency. The system shall also maintain a link to all "child" objects created. If a user wishes to make a change to a parent object, the software shall ask the user if he/she wants to update all of the child objects with the change.
- H. Color Graphic Displays
 - 1. The system shall allow for the creation of user defined, color graphic displays for the viewing of mechanical and electrical systems, or building schematics. These graphics shall contain point information from the database including any attributes associated with the point (engineering units, etc.). In addition, operators shall be able to command equipment or change setpoints from a graphic through the use of the mouse.
 - 2. Requirements of the color graphic subsystem include:
 - a. At a minimum, the user shall have the ability to import .gif, .png, .bmp, .jpeg, .tif, and CAD generated picture files as background displays, and layering shall be possible.
 - b. The system shall support HTML5 enabled graphics.
 - c. It shall be possible for the user to use JavaScript to customize the behavior of each graphic.
 - d. The editor shall use Scalable Vector Graphics (SVG) technology.

- e. A built-in library of animated objects such as dampers, fans, pumps, buttons, knobs, gauges, ad graphs which can be "dropped" on a graphic through the use of a software configuration "wizard". These objects shall enable operators to interact with the graphic displays in a manner that mimics their mechanical equivalents found on field installed control panels.
- f. Support for high DPI icons shall be included and automatically chosen if viewing on a high definition display such as Retina or 4K displays.
- g. Using the mouse, operators shall be able to adjust setpoints, start or stop equipment, modify PID loop parameters, or change schedules.
- h. Status changes or alarm conditions must be able to be highlighted by objects changing screen location, size, color, text, blinking or changing from one display to another.
- i. Ability to link graphic displays through user defined objects, alarm testing, or the result of a mathematical expression. Operators must be able to change from one graphic to another by selecting an object with a mouse no menus will be required.
- j. It shall be possible to create and save graphical components and JavaScript code in reusable and transferrable, customized libraries.
- k. Graphics should rescale based on whatever monitor or viewing device is being used.
- 1. Be able to create graphics on varying layers that can be moved and repeated.
- m. Be able to create graphics within varying window panes that can be moved and/or re-referenced. For example, creating the graphical menu within a pane and referencing it on every graphics page, therefore not rebuilding thus allowing for a single spot for updates that get pushed to all the pages that reference it.
- n. The ability to create re-usable cascading menus.
- o. The ability to have multiple instances of a graphic and edit one instance to change all.
- 3. Additionally, the Graphics Editor portion of the Engineering Software shall provide the following capabilities:
 - a. Create and save pages.
 - b. Group and ungroup symbols.
 - c. Modify an existing symbol.
 - d. Modify an existing graphic page.
 - e. Rotate and mirror a symbol.
 - f. Place a symbol on a page.
 - g. Place analog dynamic data in decimal format on a page.
 - h. Place binary dynamic data using state descriptors on a page.
 - i. Create motion through the use of animated .gif files or JavaScript.
 - j. Place test mode indication on a page.
 - k. Place manual mode indication on a page.
 - 1. Place links using a fixed symbol or flyover on a page.
 - m. Links to other graphics.
 - n. Links to web sites.
 - o. Links to notes.
 - p. Links to time schedules.

- q. Links to any .exe file on the operator work station.
- r. Links to .doc files.
- s. Assign a background color.
- t. Assign a foreground color.
- u. Place alarm indicators on a page.
- v. Change symbol/text/value color as a function of an analog variable.
- w. Change a symbol/text/value color as a function of a binary state.
- x. Change symbol/text/value as a function of a binary state.
- y. All symbols used in the creation of graphic pages shall be saved to a library file for use by the owner.
- I. The software shall allow for the automatic collection of data and reporting from any controller or NSC. The frequency of data collection shall be user-configurable.
- J. Alarm Management
 - 1. The software shall be capable of accepting alarms directly from NSCs or controllers, or generating alarms based on evaluation of data in controllers and comparing to limits or conditional equations configured through the software. Any alarm (regardless of its origination) will be integrated into the overall alarm management system and will appear in all standard alarm reports, be available for operator acknowledgment, and have the option for displaying graphics, or reports.
 - 2. Alarm management features shall include:
 - a. A minimum of 1000 alarm notification levels at the NSC, workstation, and webstation levels. At the Enterprise level the minimum number of active and viewable alarms shall be 10,000. Each notification level will establish a unique set of parameters for controlling alarm display, distribution, acknowledgment, keyboard annunciation, and record keeping.
 - b. Automatic logging in the database of the alarm message, point name, point value, source device, timestamp of alarm, username and time of acknowledgement, username and time of alarm silence (soft acknowledgement).
 - c. Playing an audible sound on alarm initiation or return to normal.
 - d. Sending an email page to anyone specifically listed on the initial occurrence of an alarm. The ability to utilize email paging of alarms shall be a standard feature of the software using Simple Mail Transfer Protocol (SMTP) with support for secure email using Simple Mail Transfer Protocol Secure (SMTPS) No special software interfaces shall be required and no email client software must be running in order for email to be distributed. The email notification shall be able to be sent to an individual user or a user group.
 - e. Individual alarms shall be able to be re-routed to a user at user-specified times and dates. For example, a critical high temp alarm can be configured to be routed to a Facilities Dept. workstation during normal working hours (7am-6pm, Mon-Fri) and to a Central Alarming workstation at all other times.
 - f. An active alarm viewer shall be included which can be customized for each user or user type to hide or display any alarm attributes.
 - g. The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of user actions for certain alarms.

- h. The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of causes for certain alarms. This ensures accountability (audit trail) for the response to critical alarms.
- i. The active alarm viewer can be configured such that an operator must confirm that all of the steps in a check list have been accomplished prior to acknowledging the alarm.
- j. The active alarm viewer shall, if filtered, show the quantity of visible and total number of alarms that are not equal to 'normal' and the quantity of disabled and hidden alarms.
- k. The alarm viewer can be configured to auto hide alarms when triggered.
- 1. An operator shall have the capability to assign an alarm to another user of the system.
- m. Time schedules shall be able to be used to set control notifications to users.
- n. An operator shall have the capability to save and apply alarm favorites.
- o. Alarm notifications must support multiple distribution methods within one notification.
- K. Report Generation
 - 1. The Reports Server shall be able to process large amounts of data and produce meaningful reports to facilitate analysis and optimization of each installation.
 - 2. Reports shall be possible to generate and view from the operator Workstation, and/or Webstation, and/or directly from a reports-only web interface.
 - 3. A library of predefined automatically generated reports that prompt users for input prior to generation shall be available. The properties and configurations made to these reports shall be possible to save as Dashboard reports, so that the configurations are saved for future used.
 - 4. It shall be possible to create reports standard tools, such as Microsoft Report Builder 2.0 or Visual Studio, shall be used for customized reports.
 - 5. Additional reports or sets of reports shall be downloadable, transferrable, and importable
 - 6. All reports shall be able to be set up to automatically run or be generated on demand.
 - 7. Each report shall be capable of being automatically emailed to a recipient in Microsoft Word, Excel, and/or Adobe .pdf format.
 - 8. Reports can be of any length and contain any point attributes from any controller on the network.
 - 9. Image management functionality shall be possible to enable the system administrators to easily upload new logos or images to the system.
 - 10. It shall be possible to run other executable programs whenever a report is initiated.
 - 11. Report Generator activity can be tied to the alarm management system, so that any of the configured reports can be displayed in response to an alarm condition.
 - 12. Minimum supplied reports shall include:
 - a. Activities Per Server Report
 - b. Activities Per User Report
 - c. Alarm Amount by Category Report
 - d. Alarm Amount by Type Report
 - e. Alarms Per Sever Report
 - f. Current Alarm Report

- g. Most Active Alarm Report
- h. System Errors Per Server Report
- i. Top Activities Report
- j. Top Alarms Report
- k. Top System Errors Report
- 1. Trend Log Comparison Report
- m. User Logins Report
- n. Users and Groups Reports
- 13. Minimum Energy Reports shall include:
 - a. Energy Monitoring Calendar Consumption Report: Shall provide an interactive report that shows the energy usage on one or multiple selected days.
 - b. Energy Monitoring Consumption Breakdown Report: Shall provide a report on energy consumption broken down using sub-metering.
 - c. Energy Monitoring Consumption Report: Shall show the energy consumption against a specified target value.
- 14. Reports Server Hardware Requirements
 - a. Processor
 - 1) Minimum: 2.0 GHz
 - 2) Recommended: 2.0 GHz or higher
 - b. b. Memory
 - 1) Minimum: 6 GB
 - 2) Recommended: 8GB or higher
 - c. Hard Disk: 500 GB
- 15. Reports Server Software Requirements
 - a. Operating System:
 - 1) Microsoft Windows 7 32-bit (Professional)
 - 2) Microsoft Windows 7 64-bit (Professional)
 - 3) Microsoft Windows 8.1 32-bit (Pro or Enterprise)
 - 4) Microsoft Windows 8.1 64-bit (Pro or Enterprise)
 - 5) Microsoft Windows 10 64-bit (Pro or Enterprise)
 - 6) Microsoft Windows Server 2008 R2 64-bit (Standard, Enterprise, Datacenter, Web, or Itanium)
 - 7) Microsoft Windows Server 2012 64-bit (Standard)
 - 8) Microsoft Windows Server 2012 R2 64-bit (Standard, Datacenter)
 - b. SQL Versions:
 - 1) Microsoft SQL Server 2008 R2 64-bit SP2 (Standard and Express with Advanced Services)
 - 2) Microsoft SQL Server 2012 64-bit (Standard and Express with Advanced Services)
 - c. Additional required software"
 - 1) Microsoft .Net 4.5
- L. Scheduling
 - 1. From the workstation or webstation, it shall be possible to configure and download schedules for any of the controllers on the network.

- 2. Time of day schedules shall be in a calendar style and viewable in both a graphical and tabular view.
- 3. Schedules shall be programmable for a minimum of one year in advance.
- 4. To change the schedule for a particular day, a user shall simply select the day and make the desired modifications.
- 5. Additionally, from the operator webstations, each schedule will appear on the screen viewable as the entire year, monthly, week and day. A simple mouse click shall allow switching between views. It shall also be possible to scroll from one month to the next and view or alter any of the schedule times.
- 6. Schedules will be assigned to specific controllers and stored in their local RAM memory. Any changes made at the workstation will be automatically updated to the corresponding schedule in the controller.
- 7. It shall be possible to assign a lead schedule such that shadow/local schedules are updated based upon changes in the Lead.
- 8. It shall be possible to assign a list(s) of exception event days, dates, date ranges to a schedule.
- 9. It shall be possible to view combined views showing the calendar and all prioritized exemptions on one screen.
- 10. It should accommodate a minimum of 16 priority levels.
- 11. Values should be able to be controlled directly from a schedule, without the need for special program logic.
- M. Programmer's Environment
 - 1. Programming in the NSC shall be either in graphical block format or line-programming format or both.
 - 2. Programming of the NSC shall be available offline from system prior to deployment into the field. All engineering tasks shall be possible, except, of course, the viewing of live tasks or values.
 - 3. The programmer's environment will include access to a superset of the same programming language supported in the SDCUs.
 - 4. NSC devices will support both script programming language as well as the graphical function block programming language. For both languages, the programmer will be able to configure application software for custom program development, and write global control programs. Both languages will have debugging capabilities in their editors.
 - 5. It shall be possible to save custom programs as libraries for reuse throughout the system. A wizard tool shall be available for loading programs from a library file in the program editor.
 - 6. The system shall be capable of creating 'custom types'. These types can be created within the programming environment, graphics, or as full controller 'templates' that can be pushed to any other variable pertaining to it to allow for singular reference to multiple objects. This allows easing of updating/changes allowing the use to make a singular change and push to all connected instances.
 - 7. It shall be possible to view graphical programming live and real-time from the Workstation.
 - 8. The system shall be capable of creating 'binding templates' allowing the user to bind multiple points to multiple objects all at once.
 - 9. Key terms should appear when typing (IntelliType).

- 10. Applications should be able to be assigned different priorities and cycle times for a prioritized execution of different function.
- 11. The system shall be able to create objects that allow common objects such as power meters, VFD drives, etc. to be integrated into the system with simple import actions without the need of complicated programming or configuration setups.
- N. Saving/Reloading
 - 1. The workstation software shall have an application to save and restore NSC and field controller memory files.
 - 2. For the NSC, this application shall not be limited to saving and reloading an entire controller it must also be able to save/reload individual objects in the controller. This allows off-line debugging of control programs, for example, and then reloading of just the modified information.
- O. Audit Trail
 - 1. The workstation software shall automatically log and timestamp every operation that a user performs at a workstation, from logging on and off a workstation to changing a point value, modifying a program, enabling/disabling an object, viewing a graphic display, running a report, modifying a schedule, etc.
 - 2. It shall be possible to view a history of alarms, user actions, and commands for any system object individually or at least the last 5000 records of all events for the entire system from Workstation.
 - 3. The Enterprise server shall be able to store up to 5 million events.
 - 4. The event view shall support viewing of up to 100,000 events.
 - 5. It shall be possible to save custom filtered views of event information that are viewable and configurable in Workstation.
 - 6. It shall be capable to search and view all forced values within the system.
- P. Fault Tolerant Enterprise Server Operation (Top level NSC)
 - 1. A single component failure in the system shall not cause the entire system to fail. All system users shall be informed of any detectable component failure via an alarm event. System users shall not be logged off as a result of a system failure or switchover.
- Q. Web-based Operator Software
 - 1. General:
 - a. Day-to-day operation of the system shall be accessible through a standard web browser interface, allowing technicians and operators to view any part of the system from anywhere on the network.
 - b. The system shall be able to be accessed on site via a mobile device environment with, at a minimum, access to overwrite and view system values.
 - 2. Graphic Displays
 - a. The browser-based interface must share the same graphical displays as the Administration and Programming Workstations, presenting dynamic data on site layouts, floor plans, and equipment graphics. The browser's graphics shall support commands to change setpoints, enable/disable equipment and start/stop equipment.
 - b. Through the browser-based interface, operators must be able to navigate through the entire system, and change the value or status of any point in any controller. Changes

are effective immediately to the controller, with a record of the change stored in the system database.

- c. System shall have out-of-the-box dashboards that enable customizable views of live data which can be public to all users or capable to make them specific to a user based on log in credentials.
- d. The user shall have the ability to create custom dashboards.
- e. The dashboards shall have a kiosk mode which allows for occupant level data display on monitors or tablets throughout the building.
- 3. Alarm Management
 - a. Systems requiring additional client software to be installed on a PC for viewing the webstation from that PC will not be considered.
 - b. Through the browser interface, a live alarm viewer identical to the alarm viewer on the Administration and Programming workstation shall be presented, if the user's password allows it. Users must be able to receive alarms, silence alarms, and acknowledge alarms through a browser. If desired, specific operator text must be able to be added to the alarm record before acknowledgement, attachments shall be viewable, and alarm checklists shall be available.
- R. Groups and Schedules
 - 1. Through the browser interface, operators must be able to view pre-defined groups of points, with their values updated automatically.
 - 2. Through the browser interface, operators must be able to change schedules change start and stop times, add new times to a schedule, and modify calendars.
- S. User Accounts and Audit Trail
 - 1. The same user accounts shall be used for the browser interface and for the operator workstations. Operators must not be forced to memorize multiple passwords.
 - 2. All commands and user activity through the browser interface shall be recorded in the system's activity log, which can be later searched and retrieved by user, date, or both.
- T. Web Services
 - 1. The installed system shall be able to use web services to "consume" information within the Network Server/Controllers (NSCs) with other products and systems. Inability to perform web services within the NSCs will be unacceptable.
 - a. Shall be able to "consume" data into the system via SOAP and REST web services

2.3 NETWORK SERVER CONTROLLERS (NSC)

- A. Network Server Controllers shall combine both network routing functions, control functions, and server functions into a single unit.
- B. The BACnet NSC shall be classified as a "native" BACnet device, supporting the BACnet Network Server Controller (B-BC) profile. Controllers that support a lesser profile such as B-SA are not acceptable. NSCs shall be tested and certified by the BACnet Testing Laboratory (BTL) as BACnet Network Server Controllers (B-BC).

- C. The Network Server Controller shall provide the interface between the LAN or WAN and the field control devices, and provide global supervisory control functions over the control devices connected to the NRS.
- D. The NSCs shall be capable of whitelisting IPs to restrict access to a pre-defined list of hosts or devices.
- E. Whitelisting of file extensions for documents shall be capable.
- F. Encrypted and authenticated communication shall be configurable for non-open protocol communications using TLS 1.2.
- G. The NSCs shall support Simple Network Management Protocol version 3 (SNMPv3) for monitoring of the NSCs using a Network Management Tool.
- H. The NSCs shall support remote system logging for used by System Information and Event Monitoring (SIEM) software.
- I. They shall also be responsible for monitoring and controlling their own HVAC equipment such as an AHU or boiler.
- J. They shall also contain graphics, trends, trend charts, alarm views, and other similar presentation objects that can be served to workstations or web-based interfaces. A sufficient number of NSCs shall be supplied to fully meet the requirements of this specification and the attached point list.
- K. It shall be capable of executing application control programs to provide:
 - 1. Calendar functions
 - 2. Scheduling
 - 3. Trending
 - 4. Alarm monitoring and routing
 - 5. Time synchronization by means of an Internet site including automatic synchronization
 - 6. Native integration of LonWorks controller data and Modbus controller data or BACnet controller data and Modbus controller data
 - 7. Network Management functions for all LonWorks based devices
- L. Hardware Specifications
 - 1. Memory:
 - a. The operating system of the controller, application programs, and all other portions of the configuration database, shall be stored in non-volatile, FLASH memory. Servers/Controllers shall contain enough memory for the current application, plus required history logging, plus a minimum of 20% additional free memory.
 - 2. Each NRC shall provide the following on-board hardware for communication:
 - a. Two 10/100b Ethernet for communication to Workstations, other NRCs, IP field bus controllers, other SDCUs, and onto the internet.
 - 1) The two Ethernet ports shall support active switch and BACnet/IP communication protocols.
 - 2) Support IPv4 addressing

- 3) Ethernet port 1 shall support static or DHCP client configuration for communication to Workstation or other NSCs
- 4) Ethernet port 2 shall support switch mode or DHCP server to set addressing of DHCP client devices
- 5) It shall be possible to disable Ethernet port 2
- 6) In DHCP server mode, the Ethernet port 2 shall support 50 BACnet/IP field controllers in daisy chain configuration directly from the port
- 7) Each NSC shall be able to support a total of 250 IP SDCUs in daisy chain configuration (5 sub networks via switch)
- 8) If using RSTP (Rapid Spanning Tree Protocol) with a managed switch (with IEEE 802.1W or IEEE 802.1Q-2014 support), Ethernet port 2 shall support up to 39 devices
- 9) Each NSC shall be able to support a total of 234 IP SDCUs in RSTP configuration (6 sub networks via managed switch)
- 10) Where a switch is needed, use a Cisco 9000 Catalyst or IE switch, EtherWAN EX63402-01B, or other equal and approved equivalent.
- b. Two RS-485 ports for communication to BACnet MSTP bus or serial Modbus (software configurable)
- c. One TP/FT port for communication to LonWorks devices.
- d. One device USB port
- e. One host USB port
- 3. The NSC shall conform to a small footprint no larger than 100W x 125H x 75D mm (3.94W x 4.92H x 2.95D in).
- M. Modular Expandability:
 - 1. The system shall employ a modular I/O design to allow expansion. Input and output capacity is to be provided through plug-in modules of various types. It shall be possible to combine I/O modules as desired to meet the I/O requirements for individual control applications.
 - 2. One shall be able to "hot-change" (hot-swap) the I/O modules preserving the system online without any intervention on the software; addressing and configuration shall be automatic.
 - 3. If for any reason the backplane of the modular I/O system were to fail, I/O module addresses will be protected.
- N. Hardware Override Switches:
 - 1. All digital outputs shall, optionally, include three position manual override switches to allow selection of the ON, OFF, or AUTO output state. These switches shall be built into the unit and shall provide feedback to the controller so that the position of the override switch can be obtained through software. In addition, each analog output shall be equipped with an override potentiometer to allow manual adjustment of the analog output signal over its full range, when the 3-position manual override switch is placed in the ON position.
- O. Universal Input Temperatures
 - 1. All universal inputs directly connected to the NSC via modular expansion shall be capable of using the following thermistors for use in the system without any external converters needed.
 - a. 10 kohm Type I (Continuum)

- b. 10 kohm Type II (I/NET)
- c. 10 kohm Type III (Satchwell)
- d. 10 kohm Type IV (FD)
- e. Linearized 10 kohm Type V (FD w/11k shunt)
- f. Linearized 10 kohm (Satchwell)
- g. 1.8 kohm (Xenta)
- h. 1 kohm (Balco)
- i. 20 kohm (Honeywell)
- j. 2.2 kohm (Johnson)
- 2. In addition to the above, the system shall be capable of using the below RTD sensors, however it is not required that all universal inputs be compatible with them.
 - a. PT100 (Siemens)
 - b. PT1000 (Sauter)
 - c. Ni1000 (Danfoss)
- P. Local Status Indicator Lamps:
 - 1. The NSC shall provide as a minimum LED indication of CPU status, Ethernet LAN status, and field bus status. For each input or output, provide LED indication of the value of the point (On/Off). The LED indication shall support software configuration to set whether the illumination of the LED corresponds to On or Off or whether the color when illuminated is Red or Green.
- Q. Real Time Clock (RTC):
 - 1. Each NSC shall include a real time clock, accurate to 10 seconds per day. The RTC shall provide the following: time of day, day, month, year, and day of week. Each NSC will allow for its own UTC offset, depending upon the time zone. When the time zone is set, the NSC will also store the appropriate times for daylight savings time.
 - 2. The RTC date and time shall also be accurate, up to 30 days, when the NSC is powerless.
 - 3. No batteries may be used to for the backup of the RTC.
- R. Power Supply:
 - 1. The 24 VDC power supply for the NSCs shall provide 30 watts of available power for the NSC and associated IO modules. The system shall support the use of more than one power supply if heavily power consuming modules are required.
 - 2. The power supply, NSC, and I/O modules shall connect power wise and communication wise via the separate terminal base allowing for ease of replacement and no separate or loose wiring.
- S. Automatic Restart After Power Failure:
 - 1. Upon restoration of power after an outage, the NSC shall automatically and without human intervention update all monitored functions, resume operation based on current, synchronize time and status, and implement special start-up strategies as required.
- T. Data Retention:

- 1. During a power failure, the NSC shall retain all programs, configuration data, historical data, and all other data that is configured to be retained. There shall be no time restriction for this retention and it must not use batteries to achieve it.
- U. Software Specifications
 - 1. The operating system of the controller, application programs, and all other portions of the configuration database such as graphics, trends, alarms, views, etc., shall be stored in non-volatile, FLASH memory. There will be no restrictions placed on the type of application programs in the system. Each NSC shall be capable of parallel processing, executing all control programs simultaneously. Any program may affect the operation of any other program. Each program shall have the full access of all I/O facilities of the processor. This execution of control function shall not be interrupted due to normal user communications including interrogation, program entry, printout of the program for storage, etc.
 - 2. Each NSC shall have an available capacity of 4 GB of memory. This shall represent 2 GB for application and historical data and 2 GB dedicated for backup storage.
- V. User Programming Language:
 - 1. The application software shall be user programmable. This includes all strategies, sequences of operation, control algorithms, parameters, and setpoints. The source program shall be either a script-based structured text or graphical function block based and fully programmable by the user. The language shall be structured to allow for the configuration of control programs, schedules, alarms, reports, telecommunications, local displays, mathematical calculations, and histories. Users shall be able to place comments anywhere in the body of either script or function block programs.
 - 2. Network Server Controllers that use a "canned" program method will not be accepted.
- W. Control Software:
 - 1. The NSC shall have the ability to perform the following pre-tested control algorithms:
 - a. Proportional, Integral plus Derivative Control (PID)
 - b. Two Position Control
 - c. Digital Filter
 - d. Ratio Calculator
 - e. Equipment Cycling Protection
- X. Mathematical Functions:
 - 1. Each controller shall be capable of performing basic mathematical functions (+, -, *, /), squares, square roots, exponential, logarithms, Boolean logic statements, or combinations of both. The controllers shall be capable of performing complex logical statements including operators such as >, <, =, and, or, exclusive or, etc. These must be able to be used in the same equations with the mathematical operators and nested up to five parentheses deep.
- Y. NSCs shall have the ability to perform any or all of the following energy management routines:
 - 1. Time of Day Scheduling
 - 2. Calendar Based Scheduling
 - 3. Holiday Scheduling
 - 4. Temporary Schedule Overrides
- 5. Optimal Start
- 6. Optimal Stop
- 7. Night Setback Control
- 8. Enthalpy Switchover (Economizer)
- 9. Peak Demand Limiting
- 10. Temperature Compensated Duty Cycling
- 11. CFM Tracking
- 12. Heating/Cooling Interlock
- 13. Hot/Cold Deck Reset
- 14. Hot Water Reset
- 15. Chilled Water Reset
- 16. Condenser Water Reset
- 17. Chiller Sequencing
- Z. History Logging:
 - 1. Each NSC controller shall be capable of LOCALLY logging any input, output, calculated value or other system variable either over user defined time intervals ranging from 1 second to 1440 minutes or based upon a user configurable change of value. A minimum of 1000 logs, with a minimum of 100,000 records, shall be stored. Each log can record either the instantaneous, average, minimum or maximum value of the point. Logged data shall be downloadable to a higher level NSC long term archiving based upon user-defined time intervals, or manual command.
 - 2. For extended trend logging a minimum of 1500 trends shall be capable, with a minimum number of 600,000 records within.
 - 3. Management of a power meter replacement to ensure meter log data is accurate shall be possible in the NSC.
 - 4. Every hardware input and output point, hosted within the NSC and attached I/O modules, shall be trended automatically without the requirement for manual creation, and each of these logs shall log values based upon a change of value and store at least 500 trend samples before replacing the oldest sample with new data.
 - 5. The presentation of logged data shall be built into the server capabilities of the NSC. Presentation can be in time stamped list formats or in a chart format with fully configurable pen colors, weights, scales and time spans.
 - 6. Tooltips shall be present, magnetic, and visible based on users preference.
 - 7. Comments shall be visible whenever viewing the trend log list.
 - 8. System shall give indication of memory usage and be able to alert the user if too many logs are allocated.
- AA. Alarm Management:
 - 1. For each system point, alarms can be created based on high/low limits or in comparison to other point values. All alarms will be tested each scan of the NSC and can result in the display of one or more alarm messages or reports.
 - 2. There is no limit to the number of alarms that can be created for any point
 - 3. Alarms can be configured to be generated based upon a single system condition or multiple system conditions.

- 4. Alarms will be generated based on an evaluation of the alarm conditions and can be presented to the user in a fully configurable order, by priority, by time, by category, etc. These configurable alarm views will be presented to a user upon logging into the system regardless of whether the log in takes place at a WorkStation or a Webstation.
- 5. The alarm management system shall support the ability to create and select cause and action notes to be selected and associated with an alarm event. Checklists shall also be possible in order to present to an operator a suggested mode of troubleshooting. When acknowledging an alarm, it shall be possible to assign it to a user of the system such that the user is notified of the assignment and is made responsible for the alarm resolution.
- 6. Alarms must be capable of being routed to any BACnet workstation that conforms to the B-OWS device profile and uses the BACnet/IP protocol.
- BB. Embedded Web Server
 - 1. Each NSC must have the ability to serve out web pages containing the same information that is available from the WorkStation. The development of the screens to accomplish shall not require any additional engineering labor over that required to show them at the WorkStation itself.
 - 2. The NSC shall be configurable to logging all Embedded Web Server access attempts
 - 3. The NSC shall have the option to redirect HTTP based Embedded Web Server connections to secure, HTTPS connections.
 - 4. The NSC shall authenticate and authorize all users connecting to the Embedded Web Server
 - 5. The NSC shall provide to ability to configure an automatic logoff for Embedded Web Server users that have not had any activity for an adjustable time period.

2.4 BACNET IP FIELDBUS CONTROLLERS

- A. Controllers BACnet/IP Protocol
 - 1. All BACnet/IP Fieldbus controllers shall be BACnet Testing Laboratory listed (v12 or later) as specified BACnet Advanced Application Controller (B-AAC)
 - 2. All BACnet/IP Fieldbus controllers shall use the following communication specifications and achieve performance as specified herein:
 - a. All controllers shall be able to communicate peer-to-peer without the need for a NSC
 - b. Any BACnet/IP Fieldbus controllers on the Ethernet Data Link/Physical layer shall be able to act as a Master to allow for the exchange and sharing of data variables and messages with any other controller connected on the same communication cabling. Slave controllers are not acceptable.
- B. The BACnet/IP Fieldbus controllers shall be equipped with 2x 10/100bT Ethernet communication ports with active switch and will support BACnet/IP communication protocols with the following configurations:
 - 1. Supporting IPv4 addressing
 - 2. Supporting Static IP setting, DHCP client and Auto-IP address acquisition
 - 3. It shall be possible to disable Ethernet port 2
- C. Topologies

- 1. BACnet/IP Fieldbus controllers shall support daisy chain topology of up to 50 controllers. In case of any disruption to the communication, a system alarm shall notify the NSC/BMS of the point disruption has occurred.
- 2. BACnet/IP Fieldbus Controllers shall support RSTP loop whereby up to 39 controllers are supported.
 - a. In case of any disruption there shall be no communication interruption
 - b. In case of any disruption there shall be system alarms that will inform the operator of the disruption
- D. Performance
 - 1. Each BACnet/IP Fieldbus Controllers shall have a 32-bit microprocessor operating at 500 MHz and support a BACnet protocol stack in accordance with the ANSI/ASHRAE Standard 135-2008 and the BACnet Device Profile supported.
 - 2. They shall be multi-tasking, real-time digital control processors consisting of communication controllers, controls processing, power supplies with built-in inputs and outputs.
- E. Programmability
 - 1. The BACnet/IP Fieldbus controllers shall support both script programming language and graphical that will be consistent with the NSC.
 - 2. The control program will reside within the same enclosure as the input/output circuitry, that reads inputs and controls outputs
 - 3. All control sequences programmed into the BACnet/IP Fieldbus Controllers shall be stored in non-volatile memory, which is not dependent upon the presence of a battery, to be retained.
 - 4. BACnet/IP Fieldbus controllers shall communicate with the Network Server Controller (NSC) via a BACnet/IP connection at a baud rate of not less than 100 Mbps
 - 5. BACnet/IP Fieldbus controllers shall support a dedicated communications port for connecting and supplying power to a matching room temperature and/or humidity sensor and/or CO2 and/or presence detector that does not utilize any of the I/O points of the controller.
 - 6. BACnet/IP Fieldbus controllers (Excluding VAV) shall support an add-on display to supply and provide access in real-time for monitoring inputs and overriding of outputs
 - 7. The override functionality must be supported by a dedicated processor to assure reliable operation (overriding of output)
 - 8. Each BACnet/IP Fieldbus controller shall have sufficient memory, to support its own operating system and databases, including:
 - a. Control processes
 - b. Energy management applications
 - c. Alarm management
 - d. Historical/trend data
 - e. Maintenance support applications
 - f. Custom processes
 - g. Manal override monitoring
 - 9. Each BACnet/IP Fieldbus controller shall support local trend data up to 2x the built-in I/O and at a minimum be capable of holding 5 days @ 15 min intervals locally.

- 10. The BACnet/IP Fieldbus controller analog or universal input shall use a 16-bit A/D converter.
- 11. The BACnet/IP Fieldbus controller analog or universal output shall use a 10-bit D/A converter.
- 12. Built-in I/O: each BACnet/IP Fieldbus controllers shall support:
 - a. At minimum 8 and up to 20 configurable IO channels to monitor and to control the following types of inputs and outputs without the addition of equipment inside or outside the DDC Controller cabinet.
 - 1) Universal Inputs the following thermistors for use in the system without any external converters needed.
 - a) 10 kohm Type I (Continuum)
 - b) 10 kohm Type II (I/NET)
 - c) 10 kohm Type III (Satchwell)
 - d) 10 kohm Type IV (FD)
 - e) Linearized 10 kohm Type V (FD w/11k shunt)
 - f) Linearized 10 kohm (Satchwell)
 - g) 1.8 kohm (Xenta)
 - h) 1 kohm (Balco)
 - i) 20 kohm (Honeywell)
 - j) 2.2 kohm (Johnson)
 - k) PT100 (Siemens)
 - 1) PT1000 (Sauter)
 - m) Ni1000 (Danfoss)
 - 2) Analog inputs
 - a) Current Input 0-20 mA
 - b) Voltage Input 0-10 Vdc
 - 3) Digital inputs from dry contact closure, pulse accumulators, voltage sensing.
 - 4) Digital outputs
 - 5) Analog outputs of 4-20 mA and/or 0-10 Vdc
- 13. Real Time Clock (RTC):
 - a. Each BACnet/IP Fieldbus controller shall include a real time clock, accurate to +/-1 minute per month. The RTC shall provide the following: time of day, day, month, year, and day of week.
 - b. The RTC date and time shall also be accurate, up to 7 days, when the BACnet/IP Fieldbus controller is powerless.
 - c. No batteries may be used to for the backup of the RTC.
- 14. The BACnet/IP Fieldbus controller for Variable Air Volume (VAV) applications
 - a. The BACnet/IP Fieldbus controller for VAV applications shall include a built-in 'flow thru' differential pressure transducer
 - b. The VAV differential pressure transducer shall have a measurement range of 0 to 1 in. W.C. and measurement accuracy of $\pm 5\%$ at 0.001 to 1 in. W.C. and a minimum resolution of 0.001 in. W.C., insuring primary air flow conditions shall be controlled and maintained to within $\pm 5\%$ of setpoint at the specified minimum and maximum air flow parameters
 - c. The BACnet/IP FieldBus controller for VAV applications shall support a dedicated commissioning tool for air flow balancing
 - d. The BACnet/IP Fieldbus controller for VAV applications shall require no programing for air balancing algorithm

- e. All balancing parameters shall be synchronized in NSC
- 15. The BACnet/IP Fieldbus controller for connected room solutions
 - a. In addition, if applicable, the system shall include a BACnet/IP fieldbus controller that integrates control for HVAC, Lighting, Blind Control, BTL, and Zigbee wireless communication in a singular unit.
 - 1) HVAC IO as described above
 - 2) Lighting bus, with at minimum, DALI capabilities
 - 3) Bus for blind control applications
 - 4) BTL (Bluetooth) wireless capabilities to allow for use of apps, such as commissioning tools and occupant apps for control of space
 - 5) Zigbee wireless for connection to wireless sensors within the room space, such as occ sensors, door contacts, and smart third-party devices, such as trash bins, coffee makers, etc.
 - b. The controller shall work with any 3rd party BMS system and can be brought into the host system through the auto discovery mechanism.
- 16. The BACnet/IP Fieldbus controller for remote IO
 - a. The system shall have available a BACnet/IP fieldbus controller to support inclusion of IO that is remote from the controller(s) that may need it.
 - b. As the controller is just an IO 'station' handling data to other controllers it still shall:
 - 1) Support local alarms and local trends
 - 2) No impact firmware update capabilities
 - 3) User defined fallback for outputs in case of network disruption
- 17. The BACnet/IP Fieldbus room controller
 - a. For connected room solutions that do not require integrated lighting and blind busses built into a singular unit, the system shall include a BACnet/IP enabled controller specifically designed for room control.
 - b. The controller shall communicate via BACnet/IP via WIFI.
 - c. The controller shall be capable of controlling fan coil units, cooling VVT zones with reheat, fin-tube radiators, cabinet heaters, radiant panel heaters, electric re-heat zones, terminal reheats, rooftop units (1H1C, 2H2C, 3H2C, MH2C), or heat pumps, if necessary.
 - d. The controller shall house an onboard temperature sensor, and options for onboard humidity and occupancy sensor.
 - e. The controller shall utilize a touch screen interface and have multiple options for casings and fascias. The screen shall be a TFT transmissive LED backlit LCD touchscreen with at least 5 color options.
 - f. Controller will have password protection to prevent unauthorized access to the configuration menu parameters.
 - g. The controller will have integrated Zigbee wireless communications with predefined profiles for Zigbee door and window switches, occupancy sensors, water leakage detectors, CO2 sensors, and additional temperature and humidity sensors.
 - h. The controller will be capable of hosting at least 10 Zigbee sub devices.

- i. The controller will be capable of being programmed with customizable scripts via the open programming language Lua. It shall be equipped with at least 256KB of SRAM with 80KB configurable/reserved for Lua scripting purposes.
- 18. Each BACnet/IP Fieldbus controller shall have a minimum of 10% spare capacity for each point type represented on the controller for future point connection
- 19. Power Requirements.: 24VDC (21 to 33 VDC) and 24 VAC +/-20% with local transformer power
- F. Commissioning Tool The BACnet/IP Fieldbus controller shall be supported via a dedicate mobile based commissioning tool for configuration, programming, air balancing and I/O checkout
 - 1. The Commissioning Tool shall be supported across: iOS, Android and Windows 10 platforms
 - 2. The Commissioning Tool shall be available for download on App Store, Google Store and Windows Store
 - 3. Commissioning Tool Interface to BACnet/IP Fieldbus controllers shall be via a Bluetooth adapter interface through the Intelligent Space Sensor or via a Wi-Fi access point on the LAN
 - 4. Functionality
 - a. Device Configuration the Commissioning Tool shall be able to set or edit all Network configurations associated with the BACnet/IP Fieldbus controller
 - b. Programming The Commissioning Tool shall be able to load offline engineered applications directly in to the controller directly
 - c. Air Balancing
 - 1) The Commissioning Tool shall allow the air balancer to manually control the action of the actuator including the following function: open VAV damper, close VAV damper, open all VAV dampers, and close all VAV dampers.
 - 2) The Commissioning Tool shall be able to generate Air Balancing report
 - d. IO Checkout
 - 1) The Commissioning Tool shall be able to support overriding of the outputs and reading value of inputs live
 - 2) The Commissioning Tool shall be able to support generation of I/O checkout report
 - e. There shall be no limit to the number of Commissioning Tools that can be used on a network segment, however, one connection per controller is recommended
- G. Intelligent Space Sensors The BACnet/IP Fieldbus controller shall support a dedicated RJ45 communication port to communicate and power up to 4 intelligent wall mount sensors without the use of on-board inputs or outputs
 - 1. The Intelligent Space Sensor shall communicate with the BACnet/IP Fieldbus controller through the sensor port and via category 5 or category 6 cable
 - 2. The Intelligent Space Sensor shall provide 2 RJ45 communication ports that will allow communication with parent BACnet/IP Field controller upstream and additional Intelligent Space Sensors downstream
 - 3. The Intelligent Space Sensor shall provide ambient space condition sensing without the use of hardware I/O
- H. Each Intelligent Space Sensor shall provide a color touch display with:

- 1. Minimum 61 mm (2.4") by 61 mm (2.4") display
- 2. Backlit
- I. The Intelligent Space Sensor shall be capable of displaying measured space temperature from 0 to 50 °C (32 to 122 °F) with accuracy of ± 0.2 °C (± 0.4 °F) selectable for 0.1- or 1-degree display resolution of °F or °C
 - 1. Sensing Element: 10k Type 3 Thermistor
 - 2. Accuracy of ± 0.2 °C (± 0.4 °F)
 - 3. Resolution: 0.1- or 1-degree display resolution
 - 4. Range: 0 to 50 °C (32 to 122 °F)
- J. The Intelligent Space Sensor shall have the option for humidity sensor support sensing humidity from 0 % RH to 100 % RH Digital humidity indication (selectable for 0.1 or 1% RH with selectable display resolution of 0.1 or 1 % RH
 - 1. Accuracy: ± 2 % RH
 - 2. Resolution: 0.1 or 1 % RH
 - 3. Range: 0 % RH to 100 % RH
- K. The Intelligent Space Sensor shall have the option for support of CO2 sensor with display resolution with 0 to 2000 ppm resolution
 - 1. Accuracy: ± 30 ppm $\pm 2\%$ of measured value
 - 2. Range: 0 to 2,000 ppm
 - 3. Operating elevation: 0 to 16,000 ft.
 - 4. Temperature dependence: 0.11% FS per °F
 - 5. Stability: <2% of FS over life of sensor (15 years)
 - 6. Sensing method: Non-dispersive infrared (NDIR), diffusion sampling
- L. The Intelligent Space Sensor shall have the option for motion sensor
- M. Display options: The Intelligent Space Sensor shall be capable of displaying the following elements:
 - 1. Space temperature
 - 2. Cooling space temperature set point
 - 3. Heating space temperature set point
 - 4. Current heating or cooling mode
 - 5. Current occupancy mode
 - 6. Fan speed
 - 7. Current time

2.5 BACNET FIELDBUS AND BACNET SDCUS

- A. Networking
 - 1. IP Network: All devices that connect to the WAN shall be capable of operating at 10 megabits per second or 100 megabits per second.
 - 2. IP To Field Bus Routing Devices

- a. A Network Server Controller shall be used to provide this functionality.
- b. These devices shall be configurable locally with IP crossover cable and configurable via the IP network.
- c. The routing configuration shall be such that only data packets from the field bus devices that need to travel over the IP level of the architecture are forwarded.
- B. Field Bus Wiring and Termination
 - 1. The wiring of components shall use a bus or daisy chain concept with no tees, stubs, or free topology.
 - 2. Each field bus shall have a termination resistor at both ends of each segment.
 - 3. The field bus shall support the use of wireless communications.
- C. Repeaters
 - 1. Repeaters are required to connect two segments.
 - 2. Repeaters shall be installed in an enclosure. The enclosure may be in an interstitial space.
- D. Field Bus Devices
 - 1. General Requirements
 - a. Devices shall have a light indicating that they are powered.
 - b. Devices shall be locally powered. Link powered devices (power is furnished from a central source over the field bus cable) are not acceptable.
 - c. Application programs shall be stored in a manner such that a loss of power does not result in a loss of the application program or configuration parameter settings. (Battery backup, flash memory, etc.)
- E. Advance Application Controllers (B-AAC)
 - 1. The key characteristics of a B-AAC are:
 - a. They have physical input and output circuits for the connection of analog input devices, binary input devices, pulse input devices, analog output devices, and binary output devices. The number and type of input and output devices supported will vary by model.
 - b. They may or may not provide support for additional input and output devices beyond the number of circuits that are provided on the basic circuit board. Support for additional I/O shall be provided by additional circuit boards that physically connect to the basic controller.
 - c. The application to be executed by a B-AAC is created by an application engineer using the vendor's application programming tool.
 - d. If local time schedules are embedded, the B-AAC shall support the editing of time schedule entries from any BACnet OWS that supports the BACnet service for writing of time schedule parameters.
 - e. If local trend logging is embedded, the B-AAC shall support the exporting of trend log data to any BACnet OWS that supports the read range BACnet service for trending.
 - f. If local alarm message initiation is embedded, the B-AAC shall:
 - 1) Deliver alarm messages to any BACnet OWS that supports the BACnet service for receiving alarm messages and is configured to be a recipient off the alarm message.

- 2) Support alarm acknowledgement from any BACnet OWS that supports the BACnet service for executing alarm/event acknowledgement,
- g. Shall support the reading of analog and binary data from any BACnet OWS or Building Controller that supports the BACnet service for the reading of data.
- h. Shall support the control of the out of service property and assignment of value or state to analog and binary objects from any BACnet OWS that supports writing to the out of service property and the value property of analog and binary objects.
- i. Shall support the receipt and response to Time Synchronization commands from a BACnet Building Controller.
- j. Shall support the "Who is" and "I am." BACnet services.
- k. Shall support the "Who has" and "I have." BACnet services.
- 2. Analog Input Circuits
 - a. The resolution of the A/D chip shall not be greater than 0.01 Volts per increment. For an A/D converter that has a measurement range of 0 to 10 VDC and is 10 bit, the resolution is 10/1024 or 0.00976 Volts per increment.
 - b. For non-flow sensors, the control logic shall provide support for the use of a calibration offset such that the raw measured value is added to the (+/-) offset to create a calibration value to be used by the control logic and reported to the Operator Workstation (OWS).
 - c. For flow sensors, the control logic shall provide support for the use of an adjustable gain and an adjustable offset such that a two point calibration concept can be executed (both a low range value and a high range value are adjusted to match values determined by a calibration instrument).
 - d. For non-linear sensors such as thermistors and flow sensors the B-AAC shall provide software support for the linearization of the input signal.
- 3. Binary Input Circuits
 - a. Dry contact sensors shall wire to the controller with two wires.
 - b. An external power supply in the sensor circuit shall not be required.
- 4. Pulse Input Circuits
 - a. Pulse input sensors shall wire to the controller with two wires.
 - b. An external power supply in the sensor circuit shall not be required.
 - c. The pulse input circuit shall be able to process up to 20 pulses per second.
- 5. True Analog Output Circuits
 - a. The logical commands shall be processed by a digital to analog (D/A) converter chip. The 0% to 100% control signal shall be scalable to the full output range which shall be either 0 to 10 VDC, 4 to 20 milliamps or 0 to 20 milliamps or to ranges within the full output range (Example: 0 to 100% creates 3 to 6 VDC where the full output range is 0 to 10 VDC).
 - b. The resolution of the D/A chip shall not be greater than 0.04 Volts per increment or 0.08 milliamps per increment.
- 6. Binary Output Circuits
 - a. Single pole, single throw or single pole, double throw relays with support for up to 230 VAC and a maximum current of 2 amps.
 - b. Voltage sourcing or externally powered triacs with support for up to 30 VAC and 0.5 amps at 24 VAC.

- 7. Program Execution
 - a. Process control loops shall operate in parallel and not in sequence unless specifically required to operate in sequence by the sequence of control.
 - b. The sample rate for a process control loop shall be adjustable and shall support a minimum sample rate of 1 second.
 - c. The sample rate for process variables shall be adjustable and shall support a minimum sample rate of 1 second.
 - d. The sample rate for algorithm updates shall be adjustable and shall support a minimum sample rate of 1 second.
 - e. The application shall have the ability to determine if a power cycle to the controller has occurred and the application programmer shall be able to use the indication of a power cycle to modify the sequence of controller immediately following a power cycle.
- 8. Local Interface
 - a. The controller shall support the connection of a portable interface device such as a laptop computer or vendor unique hand-held device. The ability to execute any tasks other than viewing data shall be password protected. Via this local interface, an operator shall be able to:
 - 1) Adjust application parameters.
 - 2) Execute manual control of input and output points.
 - 3) View dynamic data.
- F. Application Specific Devices
 - 1. Application specific devices shall have fixed function configurable applications.
 - 2. If the application can be altered by the vendor's application programmable tool, the device is an advanced application controller and not an application specific device.
 - 3. Application specific devices shall be BTL certified.
- G. Room controllers
 - 1. For connected room solutions that do not require integrated lighting and blind busses built into a singular unit, the system shall include a BACnet MS-TP enabled controller specifically designed for room control.
 - 2. The controller shall communicate via BACnet MS-TP. It should also be capable of MODBUS RTU communication.
 - 3. The controller shall be capable of controlling fan coil units, cooling VVT zones with reheat, fin-tube radiators, cabinet heaters, radiant panel heaters, electric re-heat zones, terminal reheats, rooftop units (1H1C, 2H2C, 3H2C, MH2C), or heat pumps, if necessary.
 - 4. The controller shall house an onboard temperature sensor, and options for onboard humidity and occupancy sensor.
 - 5. The controller shall utilize a touch screen interface and have multiple options for casings and fascias. The screen shall be a TFT transmissive LED backlit LCD touchscreen with at least 5 color options.
 - 6. Controller will have password protection to prevent unauthorized access to the configuration menu parameters.

- 7. The controller will have integrated Zigbee wireless communications with predefined profiles for Zigbee door and window switches, occupancy sensors, water leakage detectors, CO2 sensors, and additional temperature and humidity sensors.
- 8. The controller will be capable of hosting at least 10 Zigbee sub devices.
- 9. The controller will be capable of being programmed with customizable scripts via the open programming language Lua. It shall be equipped with at least 256KB of SRAM with 80KB configurable/reserved for Lua scripting purposes.

2.6 LON FIELDBUS AND LON SDCUS

- A. IP Network
 - 1. All devices that connect to the WAN shall be capable of operating at 10 megabits per second and 100 megabits per second
- B. Field Bus
 - 1. The field busses shall be FTT-10A operating at 78 kilobits per second.
 - 2. The wiring of components shall use a bus or daisy chain concept with no tees, stubs or free topology.
 - 3. The wiring type and length limitations shall conform to Echelon's Junction Box and Wiring Guideline for Twisted Pair LonWorks Networks.
 - 4. Each field bus shall have a termination device at both ends of each segment.
- C. IP to Field Bus Router
 - 1. These devices shall perform layer 3 routing of ANSI/EIA 709.1B packets onto the IP network.
 - 2. These devices shall be configurable locally without the use of the IP network (local cross over cable connection is acceptable) and configurable via the IP network.
 - 3. These devices shall be configurable as routers such that only data packets from the field bus devices that need to travel over the IP level of the architecture are forwarded.
- D. Physical Layer Repeaters (PLR)
 - 1. PLRs are required to connect two segments to create a channel.
 - 2. The design of the PLRs shall conform to LonMark standards.
 - 3. LON to LON routers configured as repeaters may be used as a PLR.
 - 4. Physical layer repeaters shall be installed in an enclosure. The enclosure may be in an interstitial space.
- E. Standalone Digital Control Units (SDCUs)
 - 1. General Requirements
 - a. Devices shall incorporate a service pin which, when pressed, will cause the device to broadcast its 48 bit node ID and its program ID over the network. The service pin shall be distinguishable and accessible.
 - b. Devices shall have a light indicating that they are powered.
 - c. Devices shall incorporate a TP/FT-10A transceiver in accordance with ANSI/EIA 709.3 and connections for TP/FT control network wiring.
 - d. Devices shall be locally powered. Link powered devices are not acceptable.

- e. Application programs shall be stored in a manner such that a loss of power does not result in a loss of the application program or configuration parameter settings.
- 2. Programmable Process Controllers (PPC)
 - a. The key characteristics of a PPC are:
 - 1) They have physical input and output circuits for the connection of analog input devices, binary input devices, pulse input devices, analog output devices and binary output devices. The number and type of input and output devices supported will vary by model.
 - 2) They may or may not provide support for additional input and output devices beyond the number of circuits that are provided on the basic circuit board. Support for additional I/O may be by additional circuit boards that physically connect to the basic controller or by a standalone device that communicates with the basic controller via the FTT-10A field bus.
 - 3) The application to be executed by a PPC is created by an application engineer using the vendor's application programming tool.
 - 4) PPCs may or may not support embedded time schedules. When time schedules are not embedded in a PPC, an occupancy command shall be an input network variable when time-based control is required by the sequence of control. Systems that use a Network Server Controller shall provide time schedule support in the Network Server Controller and the PPCs are not required to support for time schedules. Systems that use LON to IP routers require that PPCs support embedded time schedules.
 - 5) PPCs may or may not support trend data storage with periodic upload to the data server. When trend data storage is not supported, the variables to be trended shall be broadcast over the field bus to another device that does support embedded trend data storage. Systems that use a Network Server Controller shall provide trend logging support in the Network Server Controller and the PPCs are not required to support trend logging. Systems that use LON to IP routers require that PPCs support embedded trend logging.
 - 6) PPCs shall, may or may not support the initiation of an alarm message to the system server. When alarm message initiation is not supported, binary alarm indication variables shall be broadcast over the field bus to another device that does support the initiation of alarm messages to the system server. Systems that use a Network Server Controller shall provide alarm message initiation support in the Network Server Controller and the PPCs are not required to support alarm message initiation. Systems that use LON to IP routers require that PPCs support alarm messaging initiation.
 - b. Analog Input Circuits
 - 1) The electrical signals from analog sensors shall be processed by an analog to digital (A/D) converter chip. The output of the A/D chip shall then be processed mathematically to produce data within the controller that has the required engineering units.
 - 2) The resolution of the A/D chip shall not be greater than 0.01 Volts per increment. For an A/D converter that has a measurement range of 0 to 10 VDC and is 10 bit, the resolution is 10/1024 or 0.00976 Volts per increment.
 - 3) For non-flow sensors, the control logic shall provide support for the use of a calibration offset such that the raw measured value is added to the (+/-) offset to create a calibration value to be used by the control logic and reported to the Operator Workstation (OWS).

- 4) For flow sensors, the control logic shall provide support for the use of an adjustable gain and an adjustable offset such that a two point calibration concept can be executed (both a low range value and a high range value are adjusted to match values determined by a calibration instrument).
- 5) For non-linear sensors such as thermistors and flow sensors the PPC shall provide software support for the linearization of the input signal.
- c. Binary Input Circuits
 - 1) Dry contact sensors shall wire to the controller with two wires.
 - 2) An external power supply in the sensor circuit shall not be required.
- d. Pulse Input Circuits
 - 1) Pulse input sensors shall wire to the controller with two wires.
 - 2) An external power supply in the sensor circuit shall not be required.
 - 3) The pulse input circuit shall be able to process up to 50 pulses per second.
- e. True Analog Output Circuits
 - 1) The logical commands shall be processed by a digital to analog (D/A) converter chip. The 0% to 100% control signal shall be scalable to the full output range which shall be either 0 to 10 VDC, 4 to 20 milliamps or 0 to 20 milliamps or to ranges within the full output range (Example: 0 to 100% creates 3 to 6 VDC where the full output range is 0 to 10 VDC).
 - 2) The resolution of the D/A chip shall not be greater than 0.04 Volts per increment or 0.08 milliamps per increment.
- f. Pulse Width Modulation Outputs with PWM transducers
 - 1) The controller shall be able to generate incremental pulses as small as 0.1 seconds.
- g. Binary Output Circuits
 - 1) Single pole single throw or single pole double throw relays with support for up to 230 VAC and a maximum current of 2 amps.
 - 2) Voltage sourcing or externally powered triacs with support for up to 30 VAC and 0.8 amps.
- h. Program Execution
 - 1) Process control loops shall operate in parallel and not in sequence unless specifically required to operate in sequence by the sequence of control.
 - 2) The sample rate for a process control loop shall be adjustable and shall support a minimum sample rate of 1 second.
 - 3) The sample rate for process variables shall be adjustable and shall support a minimum sample rate of 1 second.
 - 4) The sample rate for algorithm updates shall be adjustable and shall support a minimum sample rate of 1 second.
 - 5) The application shall have the ability to determine if a power cycle to the controller has occurred, and the application programmer shall be able to use the indication of a power cycle to modify the sequence of control immediately following a power cycle.
- i. Local Interface: The controller shall support the connection of a portable interface device such as a laptop computer or vendor unique hand-held device. The ability to execute any tasks other than viewing data shall be password protected. Via this local interface, an operator shall be able to:
 - 1) Adjust application parameters.
 - 2) Edit time schedule parameters if time schedules are embedded in the controller.

- 3) Execute manual control of input and output points.
- 4) View dynamic data.
- 5) View alarm messages if alarm messaging is embedded in the controller.
- j. Each PPC shall have a network interface port that allows for an external device to connect to the FTT-10A network by plugging into the port. This port shall be built into the controller.
- 3. Supervisory Logic Controller (SLC)
 - a. The key characteristics of an SLC are:
 - 1) The application to be executed by as SLC is created by an application engineer using the vendor's application programming tool.
 - 2) SLCs may or may not support embedded time schedules. When time schedules are not embedded in a SLC, an occupancy command shall be an input network variable when time-based control is required by the sequence of control. Systems that use a Network Server Controller shall provide time schedule support in the Network Server Controller and the SLCs do not have to support for time schedules. Systems that use a LON to IP router will provide time schedule support in the SLCs.
 - 3) SLCs may or may not support trend data storage with periodic upload to the data server. When trend data storage is not supported, the variables to be trended shall be broadcast over the field bus to another device that does support embedded trend data storage. Systems that use a Network Server Controller shall provide trend logging support in the Network Server Controller and the SLCs are not required to support trend logging. Systems that use LON to IP routers require that SLCs support embedded trend logging.
 - 4) SLCs may or may not support the initiation of an alarm message to the system server. When alarm message initiation is not supported, binary alarm indication variables shall be broadcast over the field bus to another device that does support the initiation of alarm messages to the system server. Systems that use a Network Server Controller shall provide alarm message initiation support in the Network Server Controller and the SLCs are not required to support alarm message initiation. Systems that use LON to IP routers require that SLCs support alarm messaging initiation.
 - b. Program Execution
 - 1) Control algorithms shall operate in parallel and not in sequence unless specifically required to operate in sequence by the sequence of control.
 - 2) The sample rate for algorithm updates shall be adjustable and shall support a minimum sample rate of 1 second.
 - 3) The application shall have the ability to determine if a power cycle to the controller has occurred and the application programmer shall be able to use the indication of a power cycle to modify the sequence of control immediately following a power cycle.
 - c. Local Interface
 - 1) The controller shall support the connection of a portable interface device such as a laptop computer or vendor unique hand-held device. The ability to execute any tasks other than viewing data shall be password protected. Via this local interface, an operator shall be able to:
 - a) Adjust application parameters.
 - b) Edit time schedule parameters if time schedules are embedded in the controller.

- c) Execute manual control of input and output network variables.
- d) View dynamic data.
- e) View alarm messages if alarm messaging is embedded in the controller.
- d. Each SLC shall have a network interface port that allows for an external device to connect to the FTT-10A network by plugging into the port. This port shall be built into the controller.
- e. Programmable Process Controllers (PPCs) with un-used I/O may be used as Supervisory Logic Controllers provided they meet all other requirements.
- f. Supervisory logic controllers shall support a minimum of 200 input network variables and 70 output network variables.
 - 1) The SNVT for each of the 200 input network variables shall be selectable.
 - 2) The SNVT for each of the 70 output network variables shall be selectable.
- g. For the input and output network variables there shall not be any limitations as to the SNVT selected. (Example: SNVT_temp_p can only be used on 10 input network variables.)
- 4. Application Specific Devices (ASD)
 - a. ASD shall have fixed function configurable applications.
 - b. If the application can be altered by the vendor's application programming tool, the device is a programmable controller and not an application specific device.
 - c. All input and output network variables shall be formatted with SNVTs.
 - d. All input configuration parameters shall be formatted with SNVTs or SCPTs. If UNVTs or UCPTs are used, the device resource files that allow these custom parameters to be read shall be provided to the owner.
 - e. The network interface shall conform to the LonMark profile for the application provided by the ASD.
 - f. Each ASD shall have a network interface port that allows for an external device to connect to the FTT-10A network by plugging into the port. This port shall be built into the controller.
- 5. Portable Operating Terminals (POT)
 - a. Laptop Computer
 - b. Software Requirements: The software requirements for a POT are identical to those for an operator workstation.
 - c. Hardware Requirements: The hardware requirements for a POT are identical to those for an operator workstation.
 - d. In addition, an app-based solution on a mobile device will be required.

2.7 DDC SENSORS AND POINT HARDWARE

- A. Temperature Sensors
 - 1. Acceptable Manufacturers: Veris Industries
 - 2. All temperature devices shall use precision thermistors accurate to +/- 1-degree F over a range of -30 to 230 degrees F. Space temperature sensors shall be accurate to +/- .5 degrees F over a range of 40 to 100 degrees F.
 - 3. Room Sensor: Standard space sensors shall be available in an off white enclosure made of high impact ABS plastic for mounting on a standard electrical box. Basis of Design: Veris TW Series

- a. Where manual overrides are required, the sensor housing shall feature both an optional sliding mechanism for adjusting the space temperature setpoint, as well as a push button for selecting after hours operation.
- b. Where a local display is specified, the sensor shall incorporate an LCD display for viewing the space temperature, setpoint and other operator selectable parameters. Using built in buttons, operators shall be able to adjust setpoints directly from the sensor.
- 4. Duct Probe Sensor: Sensing element shall be fully encapsulated in potting material within a stainless-steel probe. Useable in air handling applications where the coil or duct area is less than 14 square feet. Basis of Design: Veris TD Series
- 5. Duct Averaging Sensor: Averaging sensors shall be employed in ducts which are larger than 14 square feet. The averaging sensor tube shall contain at least one thermistor for every 3 feet, with a minimum tube length of 6 feet. The averaging sensor shall be constructed of rigid or flexible copper tubing. Basis of Design: Veris TA Series
- 6. Pipe Immersion Sensor: Immersion sensors shall be employed for measurement of temperature in all chilled and hot water applications as well as refrigerant applications. Provide sensor probe length suitable for application. Provide each sensor with a corresponding pipe-mounted sensor well, unless indicated otherwise. Sensor wells shall be stainless steel for non-corrosive fluids below 250 degrees F and 300 series stainless steel for all other applications. Basis of Design: Veris TI Series
- 7. Outside Air Sensor: Provide the sensing element on the building's north side. Sensing element shall be fully encapsulated in potting material within a stainless-steel probe. Probe shall be encased in PVC solar radiation shield and mounted in a weatherproof enclosure. Operating range -40 to 122 F, Basis of Design: Veris TO Series
- 8. A pneumatic signal shall not be allowed for sensing temperature.
- B. Humidity Wall Transmitter
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Transmitters shall be accurate to +/-2 % at full scale.
 - 3. Transmitter shall have replaceable sensing element.
 - 4. Sensor type shall be thin-film capacitive.
 - 5. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
 - 6. Operating range shall be 0 100% RH noncondensing, 50 to 95 F
 - 7. Output shall be field selectable 4-20 mA or 0-5/0-10 VDC.
 - 8. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
 - 9. Transmitter shall be available in an off-white enclosure made of high impact ABS plastic for mounting on a standard electrical box.
 - 10. Transmitter shall have option of having an LCD display
 - 11. Transmitter shall have option of being NIST certified
 - 12. Transmitter shall have option of an integrated temperature sensor
 - 13. Basis of Design: Veris HWL Series
- C. Humidity Duct Transmitter
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Transmitters shall be accurate to +/-2 % at full scale.

- 3. Transmitter shall be fully encapsulated in potting material within a stainless-steel probe.
- 4. Transmitter shall have replaceable sensing element.
- 5. Sensor type shall be thin-film capacitive.
- 6. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
- 7. Operating range shall be 0 100% RH noncondensing, -40 to 122 F
- 8. Output shall be 4-20 mA or 0-5/0-10 VDC.
- 9. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
- 10. Transmitter shall have option of being NIST certified
- 11. Transmitter shall have option of an integrated temperature sensor
- 12. Basis of Design: Veris HD Series
- D. Humidity Outdoor Transmitter
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Transmitters shall be accurate to +/- 2% at full scale.
 - 3. Transmitter shall be fully encapsulated in potting material within a stainless-steel probe. Probe shall be encased in PVC solar radiation shield and mounted in a weatherproof enclosure.
 - 4. Transmitter shall have replaceable sensing element.
 - 5. Sensor type shall be thin-film capacitive.
 - 6. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
 - 7. Operating range shall be 0 100% RH noncondensing, -40 to 122 F
 - 8. Output shall be 4-20 mA or 0-5/0-10 VDC.
 - 9. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
 - 10. Transmitter shall have option of being NIST certified
 - 11. Transmitter shall have option of an integrated temperature sensor
 - 12. Basis of Design: Veris HO Series
- E. Carbon Dioxide Wall Transmitter:
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Sensor type shall be Non-dispersive infrared (NDIR).
 - 3. Accuracy shall be ± 30 ppm $\pm 2\%$ of measured value with annual drift of ± 10 ppm. Minimum five-year recommended calibration interval.
 - 4. Repeatability shall be $\pm 20 \text{ ppm} \pm 1\%$ of measured value
 - 5. Response Time shall be <60 seconds for 90% step change
 - 6. Outputs shall be field selectable Analog: 4-20mA or 0-5/0-10VDC with SPDT Relay 1A@30VDC.
 - 7. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
 - 8. Temperature Range: 32° to 122°F (CO2 only)
 - 9. Output range shall be programmable 0-2000 or 0-5000 ppm
 - 10. Transmitter shall be available in an off-white enclosure for mounting on a standard electrical box.

- 11. Transmitter shall have an option of an LCD display for commissioning and provide additional faceplate to conceal LCD display where occupants may misinterpret CO2 readings.
- 12. Transmitter shall have option of an integrated temperature sensor and/or humidity sensor
- 13. Basis of Design: Veris CWL
- F. Carbon Dioxide Duct Transmitter:
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Sensor type shall be Non-dispersive infrared (NDIR).
 - 3. Accuracy shall be ± 30 ppm $\pm 2\%$ of measured value with annual drift of ± 10 ppm. Minimum five-year recommended calibration interval.
 - 4. Repeatability shall be $\pm 20 \text{ ppm} \pm 1\%$ of measured value
 - 5. Response Time shall be <60 seconds for 90% step change
 - 6. Outputs shall be field selectable Analog: 4-20mA or 0-5/0-10VDC with SPDT Relay 1A@30VDC
 - 7. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
 - 8. Temperature Range: 32° to 122°F
 - 9. Output range shall be programmable 0-2000 or 0-5000 ppm
 - 10. Enclosure shall not require remote pickup tubes and make use of integrated H-beam probe to channel air flow to sensor.
 - 11. Enclosure lid shall require no screws and make use of snap on features for attachment
 - 12. Enclosure shall be made of high impact ABS plastic
 - 13. Transmitter shall have option of an LCD display
 - 14. Transmitter shall have option of an integrated temperature sensor and/or humidity sensor
 - 15. Basis of Design: Veris CDL
- G. Air Pressure Transmitters.
 - 1. Acceptable Manufacturers: Veris Industries
 - 2. Sensor shall be microprocessor profiled ceramic capacitive sensing element
 - 3. Transmitter shall have 14 selectable ranges from 0.1 10" WC
 - 4. Transmitter shall be +/- 1% accurate in each selected range including linearity, repeatability, hysteresis, stability, and temperature compensation.
 - 5. Transmitter shall be field configurable to mount on wall or duct with static probe
 - 6. Transmitter shall be field selectable for Unidirectional or Bidirectional
 - 7. Maximum operating pressure shall be 200% of design pressure.
 - 8. Output shall be field selectable 4-20 mA or 0-5/0-10 VDC linear.
 - 9. Transmitter shall accept 12-30 VDC or 24 VAC supply power
 - 10. Response time shall be field selectable T95 in 20 sec or T95 in 2 sec
 - 11. Transmitter shall have an LCD display
 - 12. Units shall be field selectable for WC or PA
 - 13. Transmitter shall have provision for zeroing by pushbutton or digital input.
 - 14. Transmitter shall be available with a certification of NIST calibration
 - 15. Basis of Design: Veris model PXU.

- H. Liquid Differential Pressure Transmitters:
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. Transmitter shall be microprocessor based
 - 3. Transmitter shall use two independent gauge pressure sensors to measure and calculate differential pressure
 - 4. Transmitter shall have 4 switch selectable ranges
 - 5. Transmitter shall have test mode to produce full-scale output automatically.
 - 6. Transmitter shall have provision for zeroing by pushbutton or digital input.
 - 7. Transmitter shall have field selectable outputs of 0-5V, 0-10V, and 4-20mA.
 - 8. Transmitter shall have field selectable electronic surge damping
 - 9. Transmitter shall have an electronic port swap feature
 - 10. Transmitter shall accept 12-30 VDC or 24 VAC supply power
 - 11. Sensor shall be 17-4 PH stainless steel where it contacts the working fluid.
 - 12. Performance:
 - a. Accuracy shall be $\pm 1\%$ F.S. and $\pm 2\%$ F.S. for lowest selectable range
 - b. Long term stability shall be $\pm 0.25\%$
 - c. Sensor temperature operating range shall be -4° to 185°F
 - d. Operating environment shall be 14° to 131°F; 10-90% RH noncondensing
 - e. Proof pressure shall be 2x max. F.S. range
 - f. Burst pressure shall be 5x max. F.S. range
 - 13. Transmitter shall be encased in a NEMA 4 enclosure
 - 14. Enclosure shall be white powder-coated aluminum
 - 15. Transmitter shall be available with a certification of NIST calibration
 - 16. Transmitter shall be preinstalled on a bypass valve manifold
 - 17. Basis of Design: Veris PW
- I. Current Sensors
 - 1. Current status switches shall be used to monitor fans, pumps, motors and electrical loads. Current switches shall be available in split core models, and offer either a digital or an analog signal to the automation system. Acceptable manufacturer is Veris Industries
- J. Current Status Switches for Constant Load Devices
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. General: Factory programmed current sensor to detect motor undercurrent situations such as belt or coupling loss on constant loads. Sensor shall store motor current as operating parameter in non-volatile memory. Push-button to clear memory.
 - 3. Visual LED indicator for status.
 - 4. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 0.5 A to 175 A.
 - 5. Normally open current sensor output. 0.1A at 30 VAC/DC.
 - 6. Basis of Design: Veris Model H608.
- K. Current Status Switches for Constant Load Devices (Auto Calibration)

- 1. Acceptable Manufacturer: Veris Industries.
- 2. General: Microprocessor based, self-learning, self-calibrating current switch. Calibrationfree status for both under and overcurrent, LCD display, and slide-switch selectable trip point limits. At initial power-up automatically learns average current on the line with no action required by the installer
- 3. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 2.5 A to 200 A.
- 4. Display: Backlit LCD; illuminates when monitored current exceeds 4.5A
- 5. Nominal Trip Point: $\pm 40\%$, $\pm 60\%$, or on/off (user selectable)
- 6. Normally open current sensor output. 0.1A at 30 VAC/DC.
- 7. Basis of Design: Veris Model H11D.
- L. Current Status Switches for Variable Frequency Drive Application
 - 1. Acceptable Manufacturer: Veris Industries.
 - 2. General: Microprocessor controlled, self-learning, self-calibrating current sensor to detect motor undercurrent and overcurrent situations such as belt loss, coupling shear, and mechanical failure on variable loads. Sensor shall store motor current as operating parameter in non-volatile memory. Push-button to clear memory and relearn.
 - 3. Visual LED indicator for status.
 - 4. Alarm Limits: $\pm 20\%$ of learned current in every 5 Hz freq. band
 - 5. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 1.5 A to 150 A and from 12 to 115 Hz.
 - 6. Normally open current sensor output. 0.1A at 30 VAC/DC.
 - 7. Basis of Design: Veris Model H614.
- M. Liquid Flow, Insertion Type Turbine Flowmeter:
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. General: Turbine-type insertion flow meter designed for use in pipe sizes 1 1/2" and greater. Available in hot tap configuration with isolation valves and mounting hardware to install or remove the sensor from pipeline that is difficult to shut down or drain
 - 3. Performance:
 - a. Accuracy $\pm 1\%$ of rate over optimum flow range; ≥ 10 upstream and ≥ 5 downstream straight pipe diameters, uninterrupted flow
 - b. Repeatability $\pm 0.5\%$
 - c. Velocity Range: 0.3 to 20 FPS
 - d. Pressure Drop 0.5 psi or less @ 10 ft/sec for all pipe sizes 1.5" dia and up
 - e. Pressure Rating: 1000 psi @ 70°F
 - 4. Maximum Temperature Rating: 300°F
 - 5. Materials: Stainless Steel or Brass body; Stainless steel impeller
 - 6. Transmitter:
 - a. Power Supply: 12 30VAC or 8 35VDC.
 1) Output: 4-20 mA
 - b. Temperature Range: 14° to 150°F
 - c. Display: 8-character 3/8" LCD (Optional)

- d. Enclosure: NEMA 4, Polypropylene with Viton® sealed acrylic cover
- 7. Basis of Design: Veris SDI series
- N. Liquid Flow/Energy Transmitter, Non-invasive Ultrasonic (Clamp-on):
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. General: Clamp-on digital correlation transit-time ultrasonic flow meter designed for clean liquids or liquids containing small amounts of suspended solids or aeration. Optional temperature sensors for BTU calculations.
 - 3. Liquid: water, brine, raw sewage, ethylene, glycol, glycerin, others. Contact manufacturer for other fluid compatibility
 - 4. Pipe Surface Temperature: Pipe dia 1/2" to 2":-40-185°F; Pipe dia > 2": -40-250°F
 - 5. Performance:
 - a. Flow Accuracy:
 - 1) Pipe dia 1/2" to 3/4" 1% of full scale
 - 2) Pipe dia 1" to 2" 1% of reading from 4-40 FPS
 - 3) Pipe dia 2" to 100" 1% of reading from 1-40 FPS
 - b. Flow Repeatability $\pm 0.01\%$ of reading
 - c. Velocity Range: (Bidirectional flow)
 - 1) Pipe dia 1/2" to 2" 2 to 40 FPS
 - 2) Pipe dia 2" to 100" 1 to 40 FPS
 - d. Flow Sensitivity 0.001 FPS
 - e. Temperature Accuracy (energy): 32-212°F; Absolute 0.45°F; Difference 0.18°F
 - f. Temperature Sensitivity: 0.05°F
 - g. Temperature Repeatability: ±0.05% of reading
 - 6. Transmitter:
 - a. Power Supply: 95 to 264 VAC, 47 to 63 Hz or 10 to 28 VDC.
 - b. Output: Pulse
 - c. Temperature Range: -40 to $+185^{\circ}$ F
 - d. Display: 2-line backlit LCD with keypad
 - e. Enclosure: NEMA 4, (IP65), Powder-coated aluminum, polycarbonate
 - 7. Agency Rating: UL 1604, EN 60079-0/15, CSA C22.2, CSA Class 1 (Pipe > 2")
 - 8. Basis of Design: Veris FST & FSR series
- O. Analog Electric/Pneumatic Transducer:
 - 1. Acceptable Manufacturer: Veris Industries
 - 2. General: Micro-controlled poppet valve for high accuracy and with no air loss in the system. Field configurable for pressure sensing in multiple applications.
 - 3. Power Supply: 22-30VDC, 20-30VAC
 - 4. Control Input: 4-20mA, 0-10V, 0-5V; jumper selectable
 - 5. Performance:
 - a. Accuracy: 1% full scale; combined linearity, hysteresis, repeatability
 - b. Compensated Temperature Range: 25° to 140°F
 - c. Temp Coefficient: ±0.05%°C
 - d. Operating Environment: 10-90% RH, non-condensing; 25° to 140°F

- 6. Supply Pressure: 45 psig max.
- 7. Manual Override: Jumper selectable mode, digital pushbutton adjust
- 8. Alarm Contact: 100mA@30VAC/DC (Optional)
- 9. Control Range 0-20 psig or 3-15 psig; jumper selectable
- 10. Pressure Differential 0.1 psig (supply to branch)
- 11. Pressure Indication Electronic, 3-1/2-digit LCD
- 12. Housing: Mounted on standard SnapTrack; Optional clear dust cover
- 13. Basis of Design: Veris EP Series
- P. Water Control Valves
 - 1. Ball Valves
 - a. $\frac{1}{2}$ " to $\frac{3}{4}$ " Ball Valve
 - 1) Forged brass body rated at no less than 600 psi, chrome plated brass ball with blowout proof stem or optional stainless-steel ball with blowout proof stem,
 - 2) Valves are to be in two-way and three-way configurations.
 - Connection: Female NPT end fittings, Teflon® PTFE seat, characterizing disc glass filled PEEK providing equal percentage flow curve on two-way valve.
 - 4) Operating Temperature 20...250°F chilled or hot water with up to 60% glycol solution.
 - 5) Two-way and Bypass port should be ANSI Class IV (0.01% of Cv) seat leakage.
 - 6) Rangeability must be at least 300:1.
 - 7) Tool-less actuator connection.
 - 8) System Static Pressure Limit should be 600 psig (4137 Pa)
 - b. $\frac{1}{2}$ " to 3" 2-way and $\frac{1}{2}$ " to 2" 3-way Ball Valves
 - 1) Valves must be for control of hot or chilled water, or solutions of up to 50% glycol.
 - 2) Ball valves must have close-offs of 40...130 psi depending on size.
 - 3) Valves will provide CVs from 0.33...266 depending on size.
 - 4) Valve characterizing insert, is to be made of glass-filled Noryl[™] and provide equal percentage flow.
 - 5) Valve body is to be made of forged brass ASTM B283-06 and rated for static pressure of 360 psi at fluid temperatures of 20...250°F (-7...121°C).
 - 6) All valves are to have balls made of nickel/chromium plated brass with twoway valves having stainless steel balls as an option. All valve stems are to be stainless steel with reinforce Teflon® EPDM O-ring seals.
 - 2-way valves are to be ANSI Class IV (0.01% of Cv) shutoff. 3-way valves are to be ANSI Class IV (0.01% of Cv piped coil-side outlet to the port A only.
 - 8) Fluid (water) temperature are a minimum 20°F (-7°C) and a maximum of 250°F (121°C).
 - 2. Globe Valves (Bronze ¹/₂" to 2")
 - a. Control Valves: Factory fabricated, with body material, and pressure class based on maximum pressure and temperature rating of piping system with a body rating of not less than 400 psig at 150°F, 321 psig at 281°F per ANSI B16.15.
 - b. Valves two-way NPS 2" and Smaller: Operator, stem and plug assembly, and springloaded PTFE/EPDM valve stem packing cartridge must be removable for future

replacement to restore the valves back to their original condition. Material grade properties must meet the fluid temperature and pressure requirements:

- Standard duty bronze body, 316 stainless steel vertical stem, brass plug, soft seal, and bronze seat, renewable packing cartridge, and screwed/sweat/flared ends. Valves shall have allowable media temperature of 20°F ...281°F to assure reliability with dual temperature applications.
- 2) Heavy duty bronze body, 316 stainless steel vertical stem, 316 stainless steel plug, soft seal, and 316 stainless steel seat, renewable packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...340°F to assure to assure reliability with dual temperature applications.
- 3) High temperature bronze body, 316 stainless steel vertical stem, 316 stainless steel plug, and 316 stainless steel seat, renewable packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...400°F.
- c. Two-way fluid system globe valves shall have the following characteristics:
 - 1) Rangeability: Greater than 100:1 for all valves with flow coefficients of 0.4 and higher to provide stable control under light load conditions.
 - 2) Maximum Allowable Seat Leakage: Standard and heavy-duty valves must be designed to meet ANSI Class V (0.0005 ml per minute per "of orifice diameter per psi differential) up to 35 psi close off differential pressure and ANSI Class IV seat leakage (maximum 0.01% of full open valve capacity) above 35 psi with appropriate actuator. High temperature valves must meet ANSI Class III seat leakage (maximum 0.1% of full open valve capacity).
 - 3) The valve must be able to operate with a full-open operating differential of no less than 87 psi.
 - 4) Flow Characteristics: Modified equal percentage characteristics for standard duty water applications and modified linear for heavy duty and high temperature steam applications with gradual opening for light loads.
 - 5) Sizing:
 - a) Two Position Water: Water: Line size or size using a differential pressure of 1 psi.
 - b) Modulating Water: 5 PSI or twice the load pressure drop.
 - c) Pressure drop across steam valve at a maximum flow of 80 percent of inlet pressure up to 15 psig and 42% of absolute (gage pressure + 14.7) inlet pressure above 15 psig inlet.
 - d) 100 psi saturated steam maximum inlet pressure for heavy duty bronze body globe valves ½"...2".
 - e) 150 psi saturated steam maximum inlet pressure for high temperature bronze body globe valves ½"...2".
 - f) 35 psi saturated steam maximum inlet pressure for standard duty bronze body globe valves ½"...2".
- d. Valves 3-Way mixing (two inlets and one outlet) NPS 2" and Smaller:
 - 1) Operator, stem and plug assembly, and spring-loaded PTFE/EPDM valve stem packing cartridge must be removable for future replacement to restore the valves back to their original condition. Material grade properties must meet the fluid temperature and pressure requirements:
 - a) Standard duty bronze body, 316 stainless steel vertical stem, brass plug, and bronze seat, renewable packing cartridge, and screwed or sweat ends. Valves shall have allowable media temperature of 20°F...281°F to assure reliability with dual temperature applications.

- b) Heavy duty bronze body, 316 stainless steel vertical stem, 316 stainless steel plug, and 316 stainless steel seat, renewable disc and packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...340°F to assure reliability with dual temperature applications.
- e. 3-Way mixing hydronic system globe valves shall have the following characteristics:
 - 1) Rangeability: Greater than 100:1 for all valves to provide stable
 - 2) Maximum Allowable Seat Leakage: A port must be designed to meet ANSI Class V (0.0005 ml per minute per "of orifice diameter per psi differential) up to 35 psi close off differential pressure and ANSI IV seat leakage (maximum 0.01% of full open valve capacity) above 35 psi with appropriate actuator. B port must meet ANSI Class III seat leakage (maximum 0.1% of full open valve capacity).
 - 3) The valve must be able to operate with a full-open operating differential of 87 psi.
 - 4) Flow Characteristics: Modified linear characteristics with gradual opening for light loads.
 - 5) Sizing: Modulating Water: Minimum 5 psi or at least equal to the load pressure drop.
- f. Valves 3-Way diverting (one inlet and two outlets) NPS 2" and Smaller:
 - 1) Operator, stem and plug assembly, and spring-loaded PTFE/EPDM valve stem packing cartridge must be removable for future replacement to restore the valves back to their original condition. Valves must be designed specifically for diverting service, and mixing valves designed for mixing service must not be used for diverting applications. Material grade properties must meet the fluid temperature and pressure requirements:
 - a) Standard duty bronze body, 316 stainless steel vertical stem, brass plug, and bronze seat, renewable disc and packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...281°F to assure reliability with dual temperature applications.
- g. 3-Way diverting hydronic system globe valves shall have the following characteristics:
 - 1) Rangeability: Greater than 100:1 for all valves to provide stable control under light load conditions.
 - 2) Maximum Allowable Seat Leakage: ANSI Class III seat leakage (maximum 0.1% of full open valve capacity).
 - 3) Maximum Allowable Pressure Differential: 35 psi in.an open position.
 - 4) Flow Characteristics: Modified linear characteristics with gradual opening for light loads.
 - 5) Sizing:
 - a) Modulating Water: Minimum 5 psi or at least equal to the load pressure drop.
- h. Required Certifications: Pressure Equipment Directive (PED 97/23/EC), RoHS (Restriction of Hazardous Substances) and REACH (Regulation, Evaluation, Authorization, and Restriction of Chemicals), Canadian Registration Number.
- i. Valve and Operator: To assure maximum performance and operation of the valve assembly both the valve and the actuator must be tested and approved by the valve

manufacturer to assure compatibility of all components and performance to the specifications.

- 3. Butterfly Valves
 - a. Valve body are to be polyester coated iron ASTM A126 lug mating with ANSI class 125/150 flanges.
 - b. Disc Type: Ductile iron nylon 11 coated.
 - c. Valve Stem:
 - 1) 2...8" 416 stainless steel double D stem.
 - 2) 10...12" 316 stainless steel double D stem.
 - 3) 14" and larger: stainless steel round shaft woodruff key slot.
 - d. Valve seat: EPDM tongue and groove seat and molded O-ring flange seat
 - e. Flow Characteristics: Modified equal percentage.
 - f. Close-Off Pressure Rating: Bubble-tight shutoff (no leakage).
 - g. Valve fluid temperature rating: -40...250°F (-40...121°C) 9. Valve will have two (2) inch extended neck (because of heat). 10. Valve must except pneumatic or electric/electronic actuators 11. Valves must have a minimum of a two (2) year warranty.
 - h. Valve will have two (2) inch extended neck (because of heat).
 - i. Valve must accept pneumatic or electric/electronic actuators.
 - j. Valves must have a minimum of a two (2) year warranty.
- 4. Flanged Valves
 - a. Bodies: Shall be American Factory fabricated with ASTM A 126 Class B cast iron body material with the pressure class within the maximum pressure and temperature rating of the piping system. (125 body rating with not less than 200 psig at 150°F, decreasing to 169 psig at 281F per ANSA B16.1)
 - b. Serviceability: 2-Way valve operators, stem and plug assemblies and spring-loaded PTFE/EPDM valve stem packing cartridges must be removable for future replacement to restore the valves back to their original condition.
 - c. Construction: Material grades must meet the fluid temperature and pressure requirement temperatures of 20°F ...281°F to assure reliability throughout all application temperature ranges.
 - d. Packings: Shall be cartridges suitable for replacement as units withstanding the full operating temperature ranges, including daily and seasonal fluctuations of water, 60% glycol and steam fluids.
 - e. Characteristics
 - 1) Rangeability: Two way,100:1 and greater for stable control under light load.
 - 2) Shutoff, 2-Way: Leakage allowed: ANSI Class IV (0.01% of max flow)
 - 3) 3-Way: Leakage allowed: ANSI Class III (0.1% of max flow)
 - 4) Flow curves: 2-Way modified equal percentage characteristic.
 - 5) Mixing and Diverting: Linear, modified with gradual opening for light loads.
 - f. Piping
 - 1) Diverting valves, with the common port at the bottom can be used for mixing.
 - 2) Mixing valves with the common port at the end must not be used for diverting applications.
 - g. Sizing

- 1) Two Position Water: Line size or size using a differential pressure of 1 psi.
- 2) Modulating Water: 5 PSI or twice the load pressure drop
- 3) Steam, 2-Way: maximum pressure drop across the valve at a maximum flow of 80 percent of inlet pressure up to 15 psig. Above 15 psig inlet, 42% of absolute (gage pressure + 14.7) inlet pressure.
- h. Certifications for All Models: Pressure Equipment Directive (PED 97/23/EC), RoHS (Restriction of Hazardous Substances) and REACH (Regulation, Evaluation, Authorization, and Restriction of Chemicals
- Q. Steam Control Valves
 - 1. ¹/₂"...2" Steam Service Designed Globe Valve
 - a. Body material, and pressure class based on maximum pressure and temperature rating of piping system with a body rating of not less than 400 psig at 150°F, 321 psig at 281°F per ANSI B16.15
 - b. High temperature spring-loaded PTFE/EPDM valve stem packing cartridge must be removable for future replacement to restore the valves back to their original condition. Material grade properties must meet the fluid temperature and pressure requirements:
 - Standard duty bronze body, 316 stainless steel vertical stem, brass plug, soft seal, and bronze seat, renewable packing cartridge, and screwed/sweat/flared ends. Valves shall have allowable media temperature of 20°F ...281°F to assure reliability with dual temperature applications.
 - 2) Heavy duty bronze body, 316 stainless steel vertical stem, 316 stainless steel plug, soft seal, and 316 stainless steel seat, renewable packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...340°F to assure to assure reliability with dual temperature applications.
 - 3) High temperature bronze body, 316 stainless steel vertical stem, 316 stainless steel plug, and 316 stainless steel seat, renewable packing cartridge, and screwed ends. Valves shall have allowable media temperature of 20°F ...400°F.
 - c. Two-way fluid system globe valves shall have the following characteristics:
 - 1) Rangeability: Greater than 100:1 for all valves with flow coefficients of 0.4 and higher to provide stable control under light load conditions.
 - 2) Maximum Allowable Seat Leakage: Standard and heavy duty valves must be designed to meet ANSI Class V (0.0005 ml per minute per "of orifice diameter per psi differential) up to 35 psi close off differential pressure and ANSI Class IV seat leakage (maximum 0.01% of full open valve capacity) above 35 psi with appropriate actuator. High temperature valves must meet ANSI Class III seat leakage (maximum 0.1% of full open valve capacity).
 - 3) The valve must be able to operate with a full-open operating differential of no less than 87 psi.
 - 4) Flow Characteristics: Modified equal percentage characteristics for standard duty water applications and modified linear for heavy duty and high temperature steam applications with gradual opening for light loads.
 - 5) Sizing:

- a) Pressure drop across steam valve at a maximum flow of 80 percent of inlet pressure up to 15 psig and 42% of absolute (gage pressure + 14.7) inlet pressure above 15 psig inlet.
- b) 100 psi saturated steam maximum inlet pressure for heavy duty bronze body globe valves ½"...2".
- c) 150 psi saturated steam maximum inlet pressure for high temperature bronze body globe valves ½"...2".
- d) 35 psi saturated steam maximum inlet pressure for standard duty bronze body globe valves 1/2"...2".
- 6) Certifications for All Models: Pressure Equipment Directive (PED 97/23/EC), RoHS (Restriction of Hazardous Substances) and REACH (Regulation, Evaluation, Authorization, and Restriction of Chemicals).
- 2. 2-1/2"...6" Steam Service Designed Globe Valves
 - a. Bodies: Shall be American Factory fabricated with ASTM A 126 Class B cast iron body material with the pressure class within the maximum pressure and temperature rating of the piping system. (125 body rating with not less than 200 psig at 150°F, decreasing to 169 psig at 281F per ANSA B16.1).
 - b. Serviceability: 2-Way valve operators, stem and plug assemblies and spring-loaded PTFE/EPDM valve stem packing cartridges must be removable for future replacement to restore the valves back to their original condition.
 - c. Construction: Material grades must meet the fluid temperature and pressure requirement temperatures of 20°F ...281°F to assure reliability throughout all application temperature ranges.
 - d. Packings: Shall be cartridges suitable for replacement as units withstanding the full operating temperature ranges, including daily and seasonal fluctuations of water, 60% glycol and steam fluids.
 - e. Characteristics
 - 1) Rangeability: Two way,100:1 and greater for stable control under light load.
 - 2) Shutoff, 2-Way: Leakage allowed: ANSI Class IV (0.01% of max flow)
 - 3) Flow curves: 2-Way modified equal percentage characteristic.
 - f. Sizing
 - 1) Steam, 2-Way: maximum pressure drop across the valve at a maximum flow of 80 percent of inlet pressure up to 15 psig. Above 15 psig inlet, 42% of absolute (gage pressure + 14.7) inlet pressure.
 - g. Certifications for All Models: Pressure Equipment Directive (PED 97/23/EC), RoHS (Restriction of Hazardous Substances) and REACH (Regulation, Evaluation, Authorization, and Restriction of Chemicals.
- R. Control Valve Actuators
 - 1. $\frac{1}{2}$ " to $\frac{3}{4}$ " Ball Valve Actuators
 - a. Size for torque required for valve close-off pressure for system design.
 - b. Coupling: Direct coupled to valve body without use of external devices/tools
 - c. Auxiliary End Switch (optional) to be SPST 24 Vac/Vdc,101 mA to 5 mA maximum on selected two-position models.

- d. Controller Signal Two-position, Floating or Proportional (0...5 Vdc, 0...10 Vdc, 5...10 Vdc, or 4...20 mA dc). Design allows for change via DIP switches without removal of cover.
- e. Manual operating lever and position indicator must be standard.
- f. Power Requirements: 24 Vac for floating, proportional, and 110...230 Vac for two position multi-voltage types
- g. Actuators must be available with either Spring Return (SR) or Non-Spring Return (NSR) models.
- h. Operating Temperature Limit Floating is to be 32...140°F (0...60°C) Proportional 32...140°F (0...60°C) Two-Position 32...169°F (0...76°C)
- i. Wiring (depending on model) Removable Terminal Block, 10 ft. (3.05 m) Plenum Cable, 18 in. (45 cm) Appliance Wire
- j. Locations must be rated NEMA 2, IEC IP31. (Indoor Use Only.) Actuators with terminal block or plenum cable leads are plenum rated per UL file number E9429.
- k. Agency Listings: ISO 9001, cULus, and CE.
- 2. ¹/₂" to 3" 2-way and ¹/₂" to 2" 3-way Ball Valves Actuators
 - a. Size for torque required for valve close-off pressure for system design.
 - b. Actuators are to be available in spring return (SR) and non-spring return (NSR) models. Spring Return (SR) actuators are to provide a choice to return direction.
 - c. Actuators are to be available in models for two-position, floating and proportional control.
 - d. All actuator models are to be equipped with pigtail leads, manual override, and auxiliary switch(es)
 - e. Operating temperatures' Floating Non-Spring Return (NSR) with 33 lb.-in. of torque must be -25 to 130 °F (-32 to 55°C). All other actuators are to -22 to 140 °F (-30 to 60 °C)
 - f. Actuators must be NEMA 2 rated.
 - g. Agency Listings: ISO 9001, cULus, and CE.
- 3. ¹/₂" to 2" Bronze, Linear Globe Valve Actuators/67 or 78 lbs. force
 - a. Actuator must have bi-color LED status indication for motion indication, auto calibration and alarm notification.
 - b. When the actuator is properly mounted must have a minimum of a NEMA 2 (IP53) rating.
 - c. Actuators are to be non-spring return.
 - d. Actuators are to be floating (used for two-position) or proportional models.
 - e. Proportional models will have optional models with a position output signal with field selectable 2...10 Vdc and 0...10 Vdc input signals and selectable input signal direct or reverse acting.
 - f. Actuator must have auto calibration which provides precise control by scaling the input signal to match the exact travel of the valve stem
 - g. Actuators must come in models with Pulse Width Modulated (PWM) with field selectable 0.59 to 2.93 sec and 0.1 to 25.5 sec input signal ranges with a position output signal
 - h. Actuators must have manual override with automatic release.

- i. Models with position feedback output signal include field selectable 2...10 Vdc or 0...5 Vdc output signal
- j. Removable wiring screw terminal with ¹/₂" conduit opening.
- k. Actuator operating temperature ranges:
 - When controlling fluid up to 266°F (130°C) = ambient air temperature is to be 23...131°F (-5...55°C)
 - 2) Fluid up to $281^{\circ}F(138^{\circ}C) = 23...127^{\circ}F(-5...53^{\circ}C)$
 - 3) Fluid up to $340^{\circ}F(171^{\circ}C) = 23...115^{\circ}F(-5...46^{\circ}C)$
 - 4) Fluid up to 400° F (204° C) = $23...102^{\circ}$ F ($-5...39^{\circ}$ C)
- 1. Actuator agency Listings: cUL-us LISTED mark, NEMA 2, NEC class 2 FCC part-15 class B, Canadian ICES-003, ESA registered, Plenum rated per UL 20430
- 4. ¹/₂" to 2" Bronze, Linear Globe Valve Actuators/105 lbs. force
 - a. Actuators must have Two- Position, Floating, and Proportional models.
 - Proportional models will a controller input signal of either a 0...10 Vdc, 2...10 Vdc, 4...20 mAdc, 0...3 Vdc, or 6...9 Vdc. Control function direct/reverse action is switch selectable on most models.
 - c. Actuator force is to be 105 lb. (467 newton) with ¹/₂" (13 mm) nominal linear stroke
 - d. Power requirements 24 Vac, 120 Vac or 230 Vac depending on model.
 - e. Actuator housings rated for up to NEMA 2/ IP54.
 - f. Actuator is to have overload protection throughout stroke.
 - g. Actuator Operating temperature -22...140°F (-30...60°C) up to a maximum valve fluid temperature of 366°F (186°C).
 - h. Actuator must automatically set input span to match valve travel.
 - i. Actuator must have manual override to allow positioning of valve and preload.
 - j. Actuator is to be spring return.
 - k. Actuator is to mount directly to valves without separate linkage.
 - 1. Actuator agency Listings: UL 873, CUL: UL
- 5. ¹/₂" to 2" Bronze, Linear Globe Valve Actuators/220 lbs. force
 - a. Actuators must have Two- Position for a SPST controller, Floating for a SPST controller, and Proportional models will a controller input signal of either a 0...10 Vdc, 2...10 Vdc, 4...20 mAdc, or 6...9 Vdc. Control function direct/reverse action is jumper selectable
 - b. Actuator is to be spring return.
 - c. Actuator will have 220 lb. force (979 newton) with ½" (13 mm) or 1" (25 mm) nominal linear stroke
 - d. Feedback on proportional model with 2...10 Vdc (max. 0.5 mA) output signal or to operate up to four like additional slave actuators.
 - e. Actuator operating temperature is 0...140°F (-18...60°C) up to a maximum valve fluid temperature of 281°F (138°C), 0...120°F (-18...49°C) up to a maximum valve fluid temperature of 300°F (149°C), 0...100°F (-18...38°C) up to a maximum valve fluid temperature of 340°F (171°C), 0...90°F (-18...32°C) up to a maximum valve fluid temperature of 366°F (186°C).
 - f. Actuator must automatically set input span to match valve travel

- g. Actuator is to have a 24 Vac power supply on Two-position and Proportional models and 120 Vac on Two-position models.
- h. Actuator housings rated for up to NEMA 2/ IP54
- i. Actuator must have manual override to allow positioning of valve and preload
- j. Actuator is to mount directly to vales without separate linkage.
- k. Actuator agency Listings: UL 873, CUL: UL
- 6. ¹/₂" to 2" Bronze, Linear Globe Valve Actuators with linkage SR
 - a. Actuators with 35, 60, 133, or 150 lb.-in of force depending on model.
 - b. Actuator housings rated for up to NEMA 2/ IP54 with a 150 lb.-in. rated a NEMA 4.
 - c. Actuators are to be spring return.
 - d. Actuators are to have Two-position, Floating and Proportional models.
 - e. Actuators must have overload protection throughout rotation.
 - f. Actuator have an optional built-in auxiliary switch to provide for interfacing or signaling on selected models.
 - g. Actuator agency listings: UL-873, C22-2 No.24-83, CUL0
- 7. ¹/₂" to 2" Bronze Body, Linear Globe Valve Actuators with linkage SR & NSR
 - a. Actuators are to be either floating SPDT control or proportional control 0...10, 2...10 Vdc or 4...20 mA with a 500-ohm resistor included.
 - b. Actuators are to be direct/reverse with selectable DIP switches.
 - c. Actuators are to have 90 lb. (400N), 180 lb. (800N), or 337 lb. (1500N) of force on Non-Spring Return (NSR) 157 lb. of force on the Spring Return model. Note: Not every actuator is for every valve.
 - d. Actuators are to be powered with 24 Vac or 24 Vdc.
 - e. All Non-Spring Return (NSR) actuators are to be NEMA 2, vertical mount only. Spring Return (SR) actuators are to have NEMA 4 models.
 - f. Actuators must have manual override to allow positioning of the valve.
 - g. Actuators must have selectable valve sequencing and flow curves of either equal percentage or linear.
 - h. Actuators must have feedback.
 - i. Actuators must have internal torque protection throughout stroke.
 - j. Actuator operating temperature is 14...122°F (-10...50°C) for chilled water applications, 14...113°F (-10...45°C) up to a maximum valve fluid temperature of 281°F (138°C), 14...107°F (-10...42°C) up to a maximum valve fluid temperature of 300°F (149°C), 14...100°F (-10...38°C) up to a maximum valve fluid temperature of 340°F (171°C), 14...90°F (-10...32°C) up to a maximum valve fluid temperature of 366°F (186°C).
 - k. Actuator agency listings (North America) UL873, cULus, RCM, CE
- 8. 2 ¹/₂" to 6" Cast Iron Flanged Globe Valve Linear Actuators with linkage
 - a. Actuators are to be either floating SPDT control or proportional control 0...10, 2...10 Vdc or 4...20 mA with a 500-ohm resistor included.
 - b. Actuators are to direct/reverse acting with selectable DIP switch.
 - c. Actuators are to have 180 lb. (800N) or 337 lb. (1500N) of force.
 - d. Actuators will need a 24 Vac or Vdc power supply.

- e. Actuators are to be rated NEMA 2, vertical mount only.
- f. Actuators must have manual override to allow positioning of the valve.
- g. Actuators must have selectable valve sequencing and flow curves of either equal percentage to linear. A 2...10 Vac feedback.
- h. Actuators must have Internal torque protection throughout stroke.
- i. Actuator operating temperature is 14...122°F (-10...50°C) for chilled water applications, 14...113°F (-10...45°C) up to a maximum valve fluid temperature of 281°F (138°C), 14...107°F (-10...42°C) up to a maximum valve fluid temperature of 300°F (149°C).
- j. Actuator agency listings (North America) UL873, cULus, RCM, CE
- 9. 2-¹/₂" to 6" Cast Iron Flanged Globe Valve Actuators/220 lbs. force.
 - a. Actuators must have Two- Position for a SPST controller, Floating for a SPST controller, and Proportional models will a controller input signal of either a 0...10 Vdc, 2...10 Vdc, 4...20 mAdc, or 6...9 Vdc. Control function direct/reverse action is jumper selectable.
 - b. Actuator is to be spring return.
 - c. Actuator will have 220 lb. force (979 newton) with ½" (13 mm) or 1" (25 mm) nominal linear stroke.
 - d. Feedback on proportional model with 2...10 Vdc (max. 0.5 mA) output signal or to operate up to four like additional slave actuators.
 - e. Actuator must automatically set input span to match valve travel.
 - f. Actuator Operating temperature 0...140°F (-18...60°C) up to a maximum valve fluid temperature of 300°F (149°C).
 - g. Actuator is to have a 24 Vac power supply on Two-position and Proportional models and 120 Vac on Two-position models.
 - h. Actuator housings rated for up to NEMA 2/IP54.
 - i. Actuator must have manual override to allow positioning of valve and preload.
 - j. Actuator is to mount directly to vales without separate linkage.
 - k. Actuator agency Listings: UL 873, CUL: UL.
- 10. 2-¹/₂" to 6" Cast Iron Flanged Globe Valve Actuators with linkage SR.
 - a. Actuators with 60, 133, or 150 lb.-in of force depending on model.
 - b. Actuator housings rated for up to NEMA 2/ IP54 with a 150 lb.-in. rated a NEMA 4.
 - c. Actuators are to be spring return.
 - d. Actuators are to have Two-position, Floating and Proportional models.
 - e. Actuators must have overload protection throughout rotation.
 - f. Actuator have an optional built-in auxiliary switch to provide for interfacing or signaling on selected models.
 - g. Actuator agency listings: UL-873, C22-2 No.24-83, CUL0.
- 11. 2" to 18" 2-Way and 2" to 16" 3-Way Linear Butterfly Valve Actuator with linkage NSR

- a. The butterfly valve actuators are to be Non-Spring Return (NSR) two-position and proportional taking 0...10 Vdc or 4...20 mA models. All Actuators are to be NEMA 4, manual override (hand wheel) two auxiliary switches, and built-in heater.
- b. Actuator close-offs and CVs must be appropriate for the valve size in a typical HVAC application.
- c. Actuators must be available in 24 Vac and 120 Vac models.
- d. Actuators must have Internal wiring isolation for parallel wiring multiple units that eliminates the risk of feedback from one actuator to another.
- e. Proportional models must have feedback of 0...10 Vdc or 4...20 mA.
- f. Actuator operating temperature shall be -40...150°F (-40...60°C).
- g. Actuator agency listings (North America) UL, CSA and CE
- 12. 2" to 4" 2-Way and 3-Way Butterfly Valve Actuators SR
 - a. The butterfly valve actuators are to be Spring Return (SR) two-position and proportional taking 2...10 Vdc or 4...20 mA models. All Actuators are to be NEMA 2.
 - b. Actuator close-offs and CVs must be appropriate for the valve size in a typical HVAC application.
 - c. Actuators must be available in 24 Vac models.
 - d. Actuators shall have two SPDT auxiliary switch models.
 - e. Actuators must have Internal wiring isolation for parallel wiring multiple units that eliminates the risk of feedback from one actuator to another.
 - f. Proportional models must have feedback of 2...10 Vdc or 4...20 mA.
 - g. Actuator operating temperature shall be -22...140°F (-12...60°C).
 - h. Actuator agency listings (North America) UL, CSA and CE
- 13. 2" to 6" 2-Way and 3-Way Butterfly Valve Actuators NSR
 - a. The butterfly valve actuators are to be Non-Spring Return (NSR) two-position and proportional taking 0...10 Vdc or 4...20 mA models. All Actuators are to be NEMA 2.
 - b. Actuator close-offs and CVs must be appropriate for the valve size in a typical HVAC application.
 - c. Actuators must be available in 24 Vac models.
 - d. Actuators shall have two SPDT auxiliary switch models.
 - e. Actuators must have Internal wiring isolation for parallel wiring multiple units that eliminates the risk of feedback from one actuator to another.
 - f. Proportional models must have feedback of 2...10 Vdc or 4...20 mA.
 - g. Actuator operating temperature shall be -4...122°F (-2...50°C).
 - h. Actuator agency listings (North America) UL, CSA and CE
- S. Dampers
 - 1. Automatic dampers, furnished by the Building Automation Contractor shall be single or multiple blade as required. Dampers are to be installed by the HVAC Contractor under the supervision of the BAS system supplier. All blank-off plates and conversions necessary to install smaller than duct size dampers are the responsibility of the Sheet Metal Contractor.

- 2. Damper frames are to be constructed of 13-gauge galvanized sheet steel mechanically joined with linkage concealed in the side channel to eliminate noise as friction. Compressible spring stainless steel side seals and acetyl or bronze bearings shall also be provided.
- 3. Damper blade width shall not exceed eight inches. Seals and 3/8-inch square steel zinc plated pins are required. Blade rotation is to be parallel or opposed as shown on the schedules.
- 4. For high performance applications, control dampers will meet or exceed the UL Class I leakage rating.
- 5. Control and smoke dampers shall be Ruskin, or approved equal.
- 6. Provide opposed blade dampers for modulating applications and parallel blade for two position control.
- T. Damper Actuators
 - 1. Direct-coupled type non-hydraulic designed for minimum 100,000 full-stroke cycles at rated torque.
 - 2. Direct-coupled damper actuators must have a five-year warrantee.
 - 3. Size for torque required for damper seal at maximum design conditions and valve closeoff pressure for system design.
 - 4. Direct-coupled damper actuators should accommodate 3/8", $\frac{1}{2}$ " 1.05" round or 3/8"... $\frac{1}{2}$ " and $\frac{3}{4}$ " square damper shafts.
 - 5. Actuator operating temperature minimum requirements: 44, 88 and 133 lb.-in. are 25°F...130°F (-32°C...55°C). The 30, 35, 60, 150 and 300 lb.-in. are -25°...140°F (- 30°C... 60 °C). The 270 are -22°...122°F (-30°C... 50 °C).
 - 6. Overload protected electronically throughout rotation except for selected Floating actuators the have a mechanical clutch.
 - 7. Spring Return Actuators: Mechanical fail safe shall incorporate a spring-return mechanism.
 - 8. Non-Spring Return Actuators shall stay in the position last commended by the controller with an external manual gear release to allow positioning when not powered.
 - 9. Power Requirements: 24Vac/dc or 120Vac
 - 10. Proportional Actuators controller input range from 0...10 Vdc, 2...10 Vdc or 4...20 mA models.
 - 11. Housing: Minimum requirement NEMA type 2 with NEMA type 4 available for applications requiring higher ratings.
 - 12. Actuators with a microprocessor should not be able to be modified by an outside source (cracked or hacked).
 - 13. Actuators of 133 and 270 lb.-in. of torque or more should be able to be tandem mount or "gang" mount.
 - 14. Agency Listings: ISO 9001, cULus, CE and CSA
- U. Smoke Detectors
 - 1. Air duct smoke detectors shall be by Air Products & Controls or approved equal. The detectors shall operate at air velocities from 300 feet per minute to 4000 feet per minute.
 - 2. The smoke detector shall utilize a photoelectric detector head.
 - 3. The housing shall permit mechanical installation without removal of the detector cover.

- 4. The detectors shall be listed by Underwriters Laboratories and meet the requirements of UL 268A.
- V. Airflow Measuring Stations
 - 1. Provide a thermal anemometer using instrument grade self heated thermistor sensors with thermistor temperature sensors.
 - 2. The flow station shall operate over a range of 0 to 5,000 feet/min with an accuracy of +/- 2% over 500 feet/min and +/- 10 ft/min for reading less than 500 feet/min.

2.8 ELECTRICAL POWER MEASUREMENT

- A. Electrical Power Monitors, Single Point (Easy Install):
 - 1. General: Consist of three split-core CTs, factory calibrated as a system, hinged at both axes with the electronics embedded inside the master CT. The transducer shall measure true (rms.RMS) power demand real power (kW) consumption (kWh). Conform to ANSI C12.1 metering accuracy standard.
 - 2. Voltage Input: Load capacity as shown on drawings. 208-480 VAC, 60 Hz
 - 3. Maximum Current Input: Up to 2400A
 - 4. Performance:
 - a. Accuracy: +/- 1% system from 10% to 100% of the rated current of the CT's
 - b. Operating Temperature Range: 32-140°F, 122°F for 2400A.
 - 5. Output: 4 to 20 mA, Pulse. or Modbus RTU
 - 6. Ratings:
 - a. Agency: UL508 or equivalent
 - b. Transducer internally isolated to 2000 VAC.
 - c. Case isolation shall be 600 VAC.
 - Accessories: Current transducers (CTs): split-core (E681/H681/U004) series, solid-core (E682/U004 series) and Rogowski Coils – rope style (E683 series); Communications gateways: Modbus to Ethernet (EGX150)
- B. Electrical Power Monitors, Single Point (High Accuracy):
 - 1. General: Revenue grade meter. Measures voltage, amperage, real power (kW), consumption (kWh), and reactive power (kVARar), and power factor (PF) per phase and total load for a single load. Factory calibrated as a system using split core CT's. Neutral voltage connection is required.
 - 2. Voltage Input: 208-480 VAC, 60 Hz
 - 3. Current Input: Up to 2400A
 - 4. Performance:
 - a. Accuracy: +/- 1% system from 2% to 100% of the rated current of the CT's
 - b. Operating Temperature Range: 32-122°F
 - 5. Output: Pulse, BACnet, Modbus RTU
 - 6. Display: Backlit LCD
 - 7. Enclosure: NEMA 1
 - 8. Agency Rating: UL508 or equivalent
 - 9. Basis of Design: Veris Industries H81xx00 series.

- 10. Accessories: Current transducers (CTs): split-core (E681/H681/U004) series, solid-core (E682/U004 series)
- C. Electrical Power Monitors, Single Point (High Accuracy/Versatility):
 - 1. General: Revenue grade meter. Measures voltage, amperage, real power (kW), consumption (kWh), reactive power (kVAR), apparent power (kVA) and power factor (PF) per phase and total load for a single load. Available with data logging, Bi-directional (4-quadrant) metering, and pulse contact accumulator inputs.
 - 2. Voltage Input: 90-600 VAC, 50/60 Hz, 125-300 VDC
 - 3. Current Input: 5A 32,000A, selectable 1/3V or 1V CT inputs
 - 4. Performance:
 - a. Accuracy shall be +/-0.5% revenue grade
 - b. Operating Temperature Range: -22-158°F
 - 5. Output shall be Pulse
 - 6. Display: Backlit LCD
 - 7. Enclosure: NEMA 4x optional
 - 8. Agency Rating: UL508, ANSI C12.20
 - 9. Accessories: Current transducers (CTs): split-core (E681/H681/U004) series, solid-core (E682/U004 series) and Rogowski Coils rope style (E683 series)
- D. Electrical Power Monitors, Multiple Point (92 loads, High Accuracy):
 - 1. General: Revenue grade meter. Measures volts, amps, power and energy for each circuit. 1/4 amp to 200-amp monitoring. 4 configurable alarm threshold registers
 - 2. Voltage Input: 90-277 VAC, 60 Hz
 - 3. Current Input: 5A 32,000A, 1/3V CT inputs
 - 4. Performance:
 - a. Accuracy: +/- 0.5% meter (split core), +/- 1% system from 1/4-100A (solid core)
 - b. Operating Temperature Range: 32-140°F
 - 5. Output: BACnet
 - 6. Agency Rating: UL508, ANSI C12.10, IEC Class 1
 - 7. Basis of Design: Veris E3xxx series.

PART 3 - EXECUTION

3.1 GENERAL

- A. In addition to the requirements specified herein, execution shall be in accordance with the requirements of Specification Section 230000 and Drawings.
- B. Examine equipment exterior and interior prior to installation. Report any damage and do not install any equipment that is structurally, moisture, or mildew damaged.
- C. Verification of Conditions: Examine areas and conditions under which the work is to be installed, and notify the Contractor in writing, with a copy to the Owner and the Engineer, of any conditions

detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected.

- D. Beginning of the work shall indicate acceptance of the areas and conditions as satisfactory by the Installer.
- E. Install equipment in accordance with reviewed product data, final shop drawings, manufacturer's written instructions and recommendations, and as indicated on the Drawings.
- F. Provide final protection and maintain conditions in a manner acceptable to the manufacturer that shall help ensure that the equipment is without damage at time of Substantial Completion.
- G. Demolition
 - 1. Remove controls which do not remain as part of the building automation system, all associated abandoned wiring and conduit, and all associated pneumatic tubing. The Owner will inform the Contractor of any equipment which is to be removed that will remain the property of the Owner. All other equipment which is removed will be disposed of by the Contractor.
- H. Access to Site
 - 1. Unless notified otherwise, entrance to building is restricted. No one will be permitted to enter the building unless their names have been cleared with the Owner or the Owner's Representative.
- I. Code Compliance
 - 1. All wiring shall be installed in accordance with all applicable electrical codes and will comply with equipment manufacturer's recommendations. Should any discrepancy be found between wiring specifications in Division 17 and Division 16, wiring requirements of Division 17 will prevail for work specified in Division 17.
- J. Cleanup
 - 1. At the completion of the work, all equipment pertinent to this contract shall be checked and thoroughly cleaned, and all other areas shall be cleaned around equipment provided under this contract.
- 3.2 SYSTEM ACCEPTANCE TESTING
 - A. All application software will be verified and compared against the sequences of operation.
 - B. Control loops will be exercised by inducing a setpoint shift of at least 10% and observing whether the system successfully returns the process variable to setpoint. Record all test results and attach to the Test Results Sheet.
 - C. Test each alarm in the system and validate that the system generates the appropriate alarm message, that the message appears at all prescribed destinations (workstations or printers), and that any other related actions occur as defined (i.e. graphic panels are invoked, reports are generated, etc.). Submit a Test Results Sheet to the owner.
- D. Perform an operational test of each unique graphic display and report to verify that the item exists, that the appearance and content are correct, and that any special features work as intended. Submit a Test Results Sheet to the owner.
- E. Perform an operational test of each third-party interface that has been included as part of the automation system. Verify that all points are properly polled, that alarms have been configured, and that any associated graphics and reports have been completed. If the interface involves a file transfer over Ethernet, test any logic that controls the transmission of the file, and verify the content of the specified information.

3.3 INSTALLATION

- A. Hardware Installation Practices for Wiring
 - 1. All controllers are to be mounted vertically and per the manufacturer's installation documentation.
 - 2. The 120VAC power wiring to each Ethernet or Remote Site controller shall be a dedicated run, with a separate breaker. Each run will include a separate hot, neutral and ground wire. The ground wire will terminate at the breaker panel ground. This circuit will not feed any other circuit or device.
 - 3. A true earth ground must be available in the building. Do not use a corroded or galvanized pipe, or structural steel.
 - 4. Wires are to be attached to the building proper at regular intervals such that wiring does not droop. Wires are not to be affixed to or supported by pipes, conduit, etc.
 - 5. Conduit in finished areas will be concealed in ceiling cavity spaces, plenums, furred spaces and wall construction. Exception; metallic surface raceway may be used in finished areas on masonry walls. All surface raceway in finished areas must be color matched to the existing finish within the limitations of standard manufactured colors.
 - 6. Conduit, in non-finished areas where possible, will be concealed in ceiling cavity spaces, plenums, furred spaces, and wall construction. Exposed conduit will run parallel to or at right angles to the building structure.
 - 7. Wires are to be kept a minimum of three (3) inches from hot water, steam, or condensate piping.
 - 8. Where sensor wires leave the conduit system, they are to be protected by a plastic insert.
 - 9. Wire will not be allowed to run across telephone equipment areas.
 - 10. Provide fire caulking at all rated penetrations.
- B. Installation Practices for Field Devices
 - 1. Well-mounted sensors will include thermal conducting compound within the well to insure good heat transfer to the sensor.
 - 2. Actuators will be firmly mounted to give positive movement and linkage will be adjusted to give smooth continuous movement throughout 100 percent of the stroke.
 - 3. Relay outputs will include transient suppression across all coils. Suppression devices shall limit transients to 150% of the rated coil voltage.
 - 4. Water line mounted sensors shall be removable without shutting down the system in which they are installed.

- 5. For duct static pressure sensors, the high-pressure port shall be connected to a metal static pressure probe inserted into the duct pointing upstream. The low-pressure port shall be left open to the plenum area at the point that the high-pressure port is tapped into the ductwork.
- 6. For building static pressure sensors, the high-pressure port shall be inserted into the space via a metal tube. Pipe the low-pressure port to the outside of the building.
- C. Wiring, Conduit, and Cable
 - 1. All wire will be copper and meet the minimum wire size and insulation class listed below:
 - a. Power 12 Gauge 600 Volt
 - b. Class One 14 Gauge Std. 600 Volt
 - c. Class Two 18 Gauge Std. 300 Volt
 - d. Class Three 18 Gauge Std. 300 Volt
 - e. Communications Per Mfr.
 - 2. Power and Class One wiring may be run in the same conduit. Class Two and Three wiring and communications wiring may be run in the same conduit.
 - 3. Where different wiring classes terminate within the same enclosure, maintain clearances and install barriers per the National Electric Code.
 - 4. Where wiring is required to be installed in conduit, EMT shall be used. Conduit shall be minimum 1/2-inch galvanized EMT. Set screw fittings are acceptable for dry interior locations. Watertight compression fittings shall be used for exterior locations and interior locations subject to moisture. Provide conduit seal-off fitting where exterior conduits enter the building or between areas of high temperature/moisture differential.
 - 5. Flexible metallic conduit (max. 3 feet) shall be used for connections to motors, actuators, controllers, and sensors mounted on vibration producing equipment. Liquid-tight flexible conduit shall be use in exterior locations and interior locations subject to moisture.
 - 6. Junction boxes shall be provided at all cable splices, equipment termination, and transitions from EMT to flexible conduit. Interior dry location J-boxes shall be galvanized pressed steel, nominal four-inch square with blank cover. Exterior and damp location JH-boxes shall be cast alloy FS boxes with threaded hubs and gasketed covers.
 - 7. Where the space above the ceiling is a supply or return air plenum, the wiring shall be plenum rated. Teflon wiring can be run without conduit above suspended ceilings. EXCEPTION: Any wire run in suspended ceilings that is used to control outside air dampers or to connect the system to the fire management system shall be in conduit.
 - 8. Fiber optic cable shall include the following sizes; 50/125, 62.5/125 or 100/140.
 - 9. Only glass fiber is acceptable, no plastic.
 - 10. Fiber optic cable shall only be installed and terminated by an experienced contractor. The BAS system supplier shall submit to the Engineer the name of the intended contractor of the fiber optic cable with his submittal documents.
- D. Enclosures
 - 1. For all I/O requiring field interface devices, these devices where practical will be mounted in a field interface panel (FIP). The Contractor shall provide an enclosure which protects the device(s) from dust, moisture, conceals integral wiring and moving parts.
 - 2. FIPs shall contain power supplies for sensors, interface relays and contactors, and safety circuits.

- 3. All wiring to and from the FIP will be to screw type terminals. Analog or communications wiring may use the FIP as a raceway without terminating. The use of wire nuts within the FIP is prohibited.
- 4. All outside mounted enclosures shall meet the NEMA-4 rating.
- 5. The wiring within all enclosures shall be run in plastic track. Wiring within controllers shall be wrapped and secured.
- E. Identification
 - 1. Identify all control wires with labeling tape or sleeves using words, letters, or numbers that can be exactly cross-referenced with as-built drawings.
 - 2. All field enclosures, other than controllers, shall be identified with a Bakelite nameplate. The lettering shall be in white against a black or blue background.
 - 3. Junction box covers will be marked to indicate that they are a part of the BAS system.
 - 4. All I/O field devices (except space sensors) that are not mounted within FIP's shall be identified with name plates.
 - 5. All I/O field devices inside FIP's shall be labeled.
- F. Existing Controls.
 - 1. Existing controls which are to be reused must each be tested and calibrated for proper operation. Existing controls which are to be reused and are found to be defective requiring replacement, will be noted to the Owner. The Owner will be responsible for all material and labor costs associated with their repair.
- G. Location
 - 1. The location of sensors is per mechanical and architectural drawings.
 - 2. Space humidity or temperature sensors will be mounted away from machinery generating heat, direct light and diffuser air streams.
 - 3. Outdoor air sensors will be mounted on the north building face directly in the outside air. Install these sensors such that the effects of heat radiated from the building or sunlight is minimized.
 - 4. Field enclosures shall be located immediately adjacent to the controller panel(s) to which it is being interfaced.
- H. Software Installation
 - 1. The Contractor shall provide all labor necessary to install, initialize, start-up and debug all system software as described in this section. This includes any operating system software or other third-party software necessary for successful operation of the system.

3.4 TRAINING (NOT REQUIRED IF EXISTING SYSTEM IS EXTENDED)

- A. The BAS system supplier shall provide both on-site and classroom training to the Owner's representative and maintenance personnel per the following description:
- B. On-site training shall consist of a minimum of (16) hours of hands-on instruction geared at the operation and maintenance of the systems. The curriculum shall include
 - 1. System Overview
 - 2. System Software and Operation

- 3. System access
- 4. Software features overview
- 5. Changing setpoints and other attributes
- 6. Scheduling
- 7. Editing programmed variables
- 8. Displaying color graphics
- 9. Running reports
- 10. Workstation maintenance
- 11. Viewing application programming
- 12. Operational sequences including start-up, shutdown, adjusting and balancing.
- 13. Equipment maintenance
- C. C.Factory, classroom training will include a minimum of (2) training reservations for a 3 day course with material covering workstation operation tuition free with travel expense responsibility of the owner. The option for 2-3 weeks of system engineering and controller programming shall be possible if necessary and desired.

3.5 CONTROL SYSTEM SWITCH-OVER

- A. Demolition of the existing control system will occur after the new temperature control system is in place including new sensors and new field interface devices.
- B. Switch-over from the existing control system to the new system will be fully coordinated with the Owner. A representative of the Owner will be on site during switch-over.
- C. The Contractor shall minimize control system downtime during switch-over. Sufficient installation mechanics will be on site so that the entire switch-over can be accomplished in a reasonable time frame.

3.6 DATABASE CONFIGURATION.

A. The Contractor will provide all labor to configure those portions of the database that are required by the points list and sequence of operation.

3.7 COLOR GRAPHIC DISPLAYS.

A. Unless otherwise directed by the owner, the Contractor will provide color graphic displays as depicted in the mechanical drawings for each system and floor plan. For each system or floor plan, the display shall contain the associated points identified in the point list and allow for setpoint changes as required by the owner.

3.8 REPORTS.

- A. The Contractor will configure a minimum of 4 reports for the owner. These reports shall, at a minimum, be able to provide:
 - 1. Trend comparison data
 - 2. Alarm status and prevalence information
 - 3. Energy Consumption data

4. System user data

3.9 POINT TO POINT CHECKOUT.

- A. Each I/O device (both field mounted as well as those located in FIPs) shall be inspected and verified for proper installation and functionality. A checkout sheet itemizing each device shall be filled out, dated and approved by the Project Manager for submission to the owner or owner's representative.
- B. In case of wireless devices, the signal strength recorded during checkout shall be reported.

3.10 CONTROLLER AND WORKSTATION CHECKOUT.

A. A field checkout of all controllers and front-end equipment (computers, printers, modems, etc.) shall be conducted to verify proper operation of both hardware and software. A checkout sheet itemizing each device and a description of the associated tests shall be prepared and submitted to the owner or owner's representative by the completion of the project.

3.11 DOCUMENTATION

- A. As built software documentation will include the following:
 - 1. Descriptive point lists
 - 2. Application program listing
 - 3. Application programs with comments.
 - 4. Printouts of all reports.
 - 5. Alarm list.
 - 6. Printouts of all graphics
 - 7. Commissioning and System Startup
 - 8. An electronic copy of all databases, configuration files, or any type of files created specifically for each system.

END OF SECTION 230923

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section includes pipe and fitting materials and joining methods for the following:
 - 1. Hot-water heating piping.
 - 2. Makeup-water piping.
 - 3. Condensate-drain piping.
 - 4. Air vent piping.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of the following:
 - 1. Plastic pipe and fittings with solvent cement.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Qualification Data: For Installer.
 - B. Flushing plan identifying drainage locations to flush entire system.
 - C. Calculations for flow requirement to achieve high velocity throughout piping system to loosen slag. Provide temporary pump to accommodate calculated flow rate. New pumps shall not be utilized for flushing.
 - D. Chemical treatment plan including cleaning detergents and flushing with clean water until detergents are removed.
 - E. Field quality-control reports.
- 1.5 QUALITY ASSURANCE
 - A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
 - B. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
 - 1. Hot-Water Heating Piping: 150 psig at 200 deg F.
 - 2. Makeup-Water Piping: 80 psig at 150 deg F.
 - 3. Condensate-Drain Piping: 150 deg F.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.
- B. DWV Copper Tubing: ASTM B 306, Type DWV.
- C. Wrought-Copper Unions: ASME B16.22.
- 2.3 STEEL PIPE AND FITTINGS
 - A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
 - B. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
 - C. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
 - D. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
 - E. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.

2.4 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.

- b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- E. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 180 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric-Flange Insulating Kits:
 - 1. Description:
 - a. Non-conducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating piping, aboveground, NPS 2 and smaller, shall be the following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- B. Hot-water heating piping, aboveground, NPS 2-1/2 and larger, shall be any of the following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 - 2. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
- C. Makeup-water piping installed aboveground shall be the following:

- 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- D. Condensate-Drain Piping: Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- E. Air-Vent Piping:
 - 1. Inlet: Same as service where installed.
 - 2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.
- F. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

- O. Install branch connections to mains per drawings.
- P. Install valves according to Section 230523.11 "Globe Valves for HVAC Piping," Section 230523.12 "Ball Valves for HVAC Piping," Section 230523.13 "Butterfly Valves for HVAC Piping, and "Section 230523.14" Check Valves for HVAC Piping
- Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- S. Install shutoff valve immediately upstream of each dielectric fitting.
- T. Comply with requirements in Section 230516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.
- U. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.
- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

- 6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 7 feet.
 - 2. NPS 1: Maximum span, 7 feet.
 - 3. NPS 1-1/2: Maximum span, 9 feet.
 - 4. NPS 2: Maximum span, 10 feet.
 - 5. NPS 2-1/2: Maximum span, 11 feet.
 - 6. NPS 3 and Larger: Maximum span, 12 feet.
- D. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 - 3. NPS 1-1/4Maximum span, 7 feet; minimum rod size, 3/8 inch.
 - 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 - 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- E. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- E. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.6 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

D. Install ports for pressure gages and thermometers at coil inlet and outlet connections. Comply with requirements in Section 230519 "Meters and Gages for HVAC Piping."

3.7 FIELD QUALITY CONTROL

- A. Notify Designer and Commissioning Agent before flushing. Inspection and approval of strainer screens upon completion of flushing is required. Provide temporary construction strainer screens as necessary.
- B. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- C. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 - 3. Isolate expansion tanks and determine that hydronic system is full of water.
 - 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 - 5. Hydrostatic pressure test shall be held for 2 hours with no loss of pressure. Pressure shall be measured at highest point of test section to ensure entire section is at or above required test pressure. Test shall be witnessed by designer or owner's representative. Test report shall include a drawing to identify pipe section tested, date, duration of test, start pressure and end pressure.
 - 6. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
 - 7. Prepare written report of testing.
- D. Perform the following before operating the system:
 - 1. Open manual valves fully.
 - 2. Inspect pumps for proper rotation.
 - 3. Set makeup pressure-reducing valves for required system pressure.

- 4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
- 5. Set temperature controls so all coils are calling for full flow.
- 6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
- 7. Verify lubrication of motors and bearings.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hydronic specialty valves.
 - 2. Air-control devices.
 - 3. Strainers.
 - 4. Connectors.
- B. Related Requirements:
 - 1. Section 230523.12 "Ball Valves for HVAC Piping" for specification and installation requirements for ball valves common to most piping systems.
 - 2. Section 230523.14 "Check Valves for HVAC Piping" for specification and installation requirements for check valves common to most piping systems.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product:
 - 1. Include construction details and material descriptions for hydronic piping specialties.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
 - 3. Include flow and pressure drop curves based on manufacturer's testing for calibratedorifice balancing valves and automatic flow-control valves.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For hydronic piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.

B. Safety Valves and Pressure Vessels: Shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 HYDRONIC SPECIALTY VALVES

- A. Bronze, Calibrated-Orifice, Balancing Valves:
 - 1. Body: Bronze, ball or plug type with calibrated orifice or venturi.
 - 2. Ball: Brass or stainless steel.
 - 3. Plug: Resin.
 - 4. Seat: PTFE.
 - 5. End Connections: Threaded or socket.
 - 6. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 - 7. Handle Style: Lever, with memory stop to retain set position.
 - 8. CWP Rating: Minimum 125 psig.
 - 9. Maximum Operating Temperature: 250 deg F.
- B. Automatic Flow-Control Valves:
 - 1. Body: Brass or ferrous metal.
 - 2. Flow Control Assembly, provide either of the following:
 - a. Piston and Spring Assembly: Stainless steel, tamper proof, self-cleaning, and removable.
 - b. Elastomeric Diaphragm and Polyphenylsulfone Orifice Plate: Operating ranges within 2- to 80-psig differential pressure.
 - 3. Combination Assemblies: Include bronze or brass-alloy ball valve.
 - 4. Identification Tag: Marked with zone identification, valve number, and flow rate.
 - 5. Size: Same as pipe in which installed.
 - 6. Performance: Maintain constant flow within plus or minus 10 percent, regardless of system pressure fluctuations.
 - 7. Minimum CWP Rating: 175 psig.
 - 8. Maximum Operating Temperature: 200 deg F.

2.2 AIR-CONTROL DEVICES

- A. Manual Air Vents:
 - 1. Body: Bronze.
 - 2. Internal Parts: Nonferrous.
 - 3. Operator: Screwdriver or thumbscrew.
 - 4. Inlet Connection: NPS 1/2.
 - 5. Discharge Connection: NPS 1/8.
 - 6. CWP Rating: 150 psig.

- 7. Maximum Operating Temperature: 225 deg F.
- B. Diaphragm-Type ASME Expansion Tanks:
 - 1. Tank: Welded steel, rated for 125-psig working pressure and 375 deg F maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
 - 2. Diaphragm: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
 - 3. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.
- C. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.
- D. Tangential-Type Air Separators:
 - 1. Tank: Welded steel; ASME constructed and labeled for 125-psig minimum working pressure and 375 deg F maximum operating temperature.
 - 2. Air Collector Tube: Perforated stainless steel, constructed to direct released air into expansion tank.
 - 3. Tangential Inlet and Outlet Connections: Threaded for NPS 2 and smaller; flanged connections for NPS 2-1/2 and larger.
 - 4. Blowdown Connection: Threaded.
 - 5. Size: Match system flow capacity.

2.3 STRAINERS

- A. Y-Pattern Strainers:
 - 1. Body: ASTM A126, Class B, cast iron with bolted cover and bottom drain connection.
 - 2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
 - 3. Strainer Screen: Stainless-steel, 60-mesh strainer, or perforated stainless-steel basket.
 - 4. CWP Rating: 125 psig.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install calibrated-orifice, balancing valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.

- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- C. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve; extend full size to nearest floor drain.
- D. Install expansion tanks where indicated on plans.
 - 1. Expansion tanks above the air separator: Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 - a. Install tank fittings that are shipped loose.
 - b. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.
 - 2. Expansion tanks on the floor: Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes refrigerant piping used for air-conditioning applications.

1.2 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines: 535 psig.
 - 2. Hot-Gas and Liquid Lines: 535 psig.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Field quality-control test reports.
- 1.5 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.
- 1.6 QUALITY ASSURANCE
 - A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
 - B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."
- 1.7 PRODUCT STORAGE AND HANDLING
 - A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Provide as recommended by equipment by manufacturer.
- 2.2 VALVES AND SPECIALTIES
 - A. Provide as recommended by equipment by manufacturer.
- 2.3 REFRIGERANTS
 - A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - B. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Provide as recommended by equipment by manufacturer.

3.2 VALVE AND SPECIALTY APPLICATIONS

A. Provide as recommended by equipment by manufacturer.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.

- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- K. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- L. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- M. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- N. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- O. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."
- P. Install sleeves for piping penetrations of walls, ceilings, and floors. Install sleeve seals for piping penetrations of concrete walls and slabs.
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.4 PIPE JOINT CONSTRUCTION

- A. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- B. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.

2. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections as recommended by equipment manufacturer and prepare test reports.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping and specialties. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. Maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

- A. Charge system as recommended by equipment manufacturer.
- B. Technician responsible for the system charging with refrigerant shall hold EPA Section 608 certification of the applicable level.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS Addendum No. 1 – 2.2.A.1, 2.2.A.2, 2.3.C, 2.4.B.10, 2.5.E, 3.8.B.3, 3.8.C.2

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round ducts and fittings.
 - 3. Sheet metal materials.
 - 4. Sealants and gaskets.
 - 5. Hangers and supports.
- B. Related Sections:
 - 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Section 233300 "Air Duct Accessories" for dampers, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Sealants and gaskets.
- B. Delegated-Design Submittal:
 - 1. Sheet metal thicknesses.
 - 2. Joint and seam construction and sealing.
 - 3. Reinforcement details and spacing.
 - 4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.5 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, ductsupport intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 - 2. For ducts serving fume hoods, construct of Type 304 stainless steel indicated by manufacturer to be suitable for such use.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials

involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A480/A480M, Type 304; cold rolled, annealed, sheet.
- D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Solvent-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Base: Synthetic rubber resin.
 - 3. Solvent: Toluene and heptane.
 - 4. Solids Content: Minimum 60 percent.
 - 5. Shore A Hardness: Minimum 60.
 - 6. Water resistant.
 - 7. Mold and mildew resistant.
 - 8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 - 9. Service: Indoor or outdoor.
 - 10. Substrate: Compatible with galvanized sheet steel or stainless steel.
- C. Flanged Joint Sealant: Comply with ASTM C 920.
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - 3. Grade: NS.

- 4. Class: 25.
- 5. Use: O.
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- E. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible" unless otherwise indicated.

- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.
- 3.2 DUCT SEALING
 - A. Seal all duct, with the exception of transfer ducts, in accordance with SMACNA seal class "A"; all seams, joints, and penetrations shall be sealed:
- 3.3 HANGER AND SUPPORT INSTALLATION
 - A. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 5, "Hangers and Supports."
 - B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 3. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum

Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.4 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.5 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.
- 3.6 FIELD QUALITY CONTROL
 - A. Perform tests and inspections.
 - B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - b. Return Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - c. Exhaust Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - d. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections totaling no less than 100 percent of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.

- 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
- 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- 3.7 START UP
 - A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."
- 3.8 DUCT SCHEDULE
 - A. Fabricate ducts with galvanized sheet steel.
 - B. Ducts:
 - 1. Ducts Connected to Fan Coil Units and Terminal Units:
 - a. Pressure Class: Positive 1-inch wg.
 - b. SMACNA Leakage Class for Rectangular: 6.
 - c. SMACNA Leakage Class for Round: 3.
 - 2. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive 3-inch wg.
 - b. SMACNA Leakage Class for Rectangular: 6.
 - c. SMACNA Leakage Class for Round: 3.
 - 3. Ducts Connected to Fans Exhausting Fume Hood Air:
 - a. Type 304, stainless-steel sheet.
 - 1) Concealed: No. 2B finish.
 - b. Pressure Class: Positive or negative 3-inch wg.
 - c. Minimum SMACNA Seal Class A.
 - d. SMACNA Leakage Class 2.

e. Airtight/watertight.

- 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round: 3.
- C. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: Galvanized steel.
 - 2. Stainless-Steel Ducts: Match duct material.
- D. Elbow Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - 2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

- 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Welded.
- E. Branch Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 - 2. Round: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Combination fire and smoke dampers.
 - 3. Flange connectors.
 - 4. Turning vanes.
 - 5. Duct-mounted access doors.
 - 6. Flexible connectors.
 - 7. Flexible ducts.
 - 8. Duct accessory hardware.
- B. Related Section Includes:
 - 1. Section 283111 Fire Detection and Alarm System for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Combination fire- and smoke-damper including sleeves; and duct-mounted access doors and remote damper operators.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Wiring Diagrams: For power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Standard leakage rating, with linkage outside airstream.
 - 2. Suitable for horizontal or vertical applications.
 - 3. Frames:
 - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
 - 5. Blade Axles: Galvanized steel.
 - 6. Bearings:

- a. Molded synthetic.
- b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 7. Tie Bars and Brackets: Galvanized steel.

2.4 COMBINATION FIRE AND SMOKE DAMPERS

- A. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- B. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- C. Fire Rating: 1-1/2 hours.
- D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded interlocking, gusseted or mechanically attached corners and mounting flange.
- E. Heat-Responsive Device: Electric resettable device and switch package, factory installed, rated.
- F. Smoke Detector: Integral, factory wired for single-point connection.
- G. Blades: Roll-formed, horizontal, interlocking, 0.063-inch- thick, galvanized sheet steel.
- H. Leakage: Class I Insert class.
- I. Rated pressure and velocity to exceed design airflow conditions.
- J. Mounting Sleeve: Factory-installed, 0.05-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone calking.
- K. Master control panel for use in dynamic smoke-management systems.
- L. Damper Motors: two-position action.
- M. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230900 "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Non-spring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.

6. Electrical Connection: 115 V, single phase, 60 Hz.

N. Accessories:

- 1. Auxiliary switches for signaling or position indication.
- 2. Test and reset switches, damper mounted.

2.5 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gage and Shape: Match connecting ductwork.

2.6 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- C. Vane Construction: Single wall.

2.7 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors Round Duct."
 - 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inchbutt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Continuous and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches.

2.8 FLEXIBLE CONNECTORS

A. Materials: Flame-retardant or noncombustible fabrics.

- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
- F. Flexible Duct Connectors:
 - 1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.
 - 2. Non-Clamp Connectors: Liquid adhesive plus tape.

2.9 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts.
 - 1. Install steel volume dampers in steel ducts.

- D. Set dampers to fully open position before testing, adjusting, and balancing.
- E. Install test holes at fan inlets and outlets and elsewhere as indicated.
- F. Install combination fire smoke dampers according to UL listing.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. At outdoor-air intakes.
 - 2. At outdoor-air intakes and mixed-air plenums.
 - 3. Downstream from manual volume dampers.
 - 4. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 5. Elsewhere as indicated.
- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- J. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- M. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- N. Connect diffusers to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place. Connect flexible ducts to metal ducts with liquid adhesive plus tape and draw bands.
- O. Install duct test holes where required for testing and balancing purposes.
- 3.2 FIELD QUALITY CONTROL
 - A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
- 2. Inspect locations of access doors and verify that purpose of access door can be performed.
- 3. Operate combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
- 4. Inspect turning vanes for proper and secure installation.

SECTION 233423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Centrifugal roof ventilators.
 - 2. In-line centrifugal fans.

1.2 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on sea level.
- B. Operating Limits: Classify according to AMCA 99.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.
- 1.7 QUALITY ASSURANCE
 - A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. UL Standards: Power ventilators shall comply with UL 705.
- 1.8 COORDINATION
 - A. Coordinate size and location of structural-steel support members.
 - B. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

PART 2 - PRODUCTS

- 2.1 CENTRIFUGAL ROOF VENTILATORS
 - A. Housing: Removable, spun-aluminum, dome top and outlet baffle; square, one-piece, aluminum base with venturi inlet cone.
 - 1. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
 - B. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
 - C. Belt Drives:
 - 1. Resiliently mounted to housing.
 - 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 - 5. Fan and motor isolated from exhaust airstream.
 - D. Accessories:
 - 1. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 - 2. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
 - E. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch-thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
 - 1. Configuration: Built-in cant and mounting flange.
 - 2. Overall Height: 12 inches above finished roof level.
 - 3. Metal Liner: Galvanized steel.
 - F. Capacities and Characteristics:
 - 1. Refer to schedule on design drawings.

2.2 IN-LINE CENTRIFUGAL FANS

- A. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- B. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.
- C. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosure around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.
- D. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.

E. Accessories:

- 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
- 2. Companion Flanges: For inlet and outlet duct connections.
- 3. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
- 4. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.
- F. Capacities and Characteristics:
 - 1. Refer to schedule on design drawings.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Enclosure Type: Totally enclosed, fan cooled.

2.4 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Equipment Mounting:
 - 1. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- C. Secure roof-mounted fans to roof curbs with stainless steel hardware.
- D. Support suspended units from structure using threaded steel rods and elastomeric hangers having a static deflection of 1 inch. Vibration-control devices are specified in Section 230548.13 "Vibration Controls for HVAC."
- E. Install units with clearances for service and maintenance.
- F. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."
- 3.2 CONNECTIONS
 - A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
 - B. Install ducts adjacent to power ventilators to allow service and maintenance.
 - C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
 - D. Connect wiring according to Section 260519 "Building Wire and Cable."
- 3.3 FIELD QUALITY CONTROL
 - A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - C. Prepare test and inspection reports.
- 3.4 ADJUSTING
 - A. Adjust damper linkages for proper damper operation. Adjust belt tension.

- B. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- C. Replace fan and motor pulleys as required to achieve design airflow. Lubricate bearings.

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Diffusers, registers, and grilles.

B. Related Sections:

- 1. Section 089000 "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
- 2. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

- 2.1 DIFFUSERS, REGISTERS, AND GRILLES
 - A. Refer to schedule on design drawings for further information.
- 2.2 SOURCE QUALITY CONTROL
 - A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install diffusers, registers, and grilles level and plumb.
 - B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels,

locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

SECTION 234100 - PARTICULATE AIR FILTRATION

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Pleated panel filters.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated. Include dimensions; operating characteristics; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each model indicated.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and Maintenance Data: For each type of filter to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Provide two complete set(s) of filters for each filter bank.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance:
 - 1. Comply with applicable requirements in ASHRAE 62.1, Section 4 "Outdoor Air Quality"; Section 5 "Systems and Equipment"; and Section 7 "Construction and Startup."
 - 2. Comply with ASHRAE 52.2 for MERV for methods of testing and rating air-filter units.
- B. Comply with NFPA 90A and NFPA 90B.

2.2 PLEATED PANEL FILTERS

- A. Description: Factory-fabricated, self-supported, extended-surface, pleated, panel-type, disposable air filters with holding frames.
- B. Filter Unit Class: UL 900, Class 1.
- C. Media: Interlaced glass or synthetic fibers coated with nonflammable adhesive.
 - 1. Media shall be coated with an antimicrobial agent.
 - 2. Separators shall be bonded to the media to maintain pleat configuration.
 - 3. Welded-wire grid shall be on downstream side to maintain pleat.
 - 4. Media shall be bonded to frame to prevent air bypass.
 - 5. Support members on upstream and downstream sides to maintain pleat spacing.
- D. Filter-Media Frame: Cardboard frame with perforated metal retainer sealed or bonded to the media.
- E. Capacities and Characteristics: MERV Rating: 8 and 13 when tested according to ASHRAE 52.2.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install filters in position to prevent passage of unfiltered air. Install filter gage for each filter bank.
- B. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing with new, clean filters.
- C. Coordinate filter installations with duct and air-handling-unit installations.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Test for leakage of unfiltered air while system is operating.
- C. Air filter will be considered defective if it does not pass tests and inspections. Prepare test and inspection reports.
- 3.3 CLEANING
 - A. After completing system installation and testing, adjusting, and balancing of air-handling and air-distribution systems, clean filter housings and install new filter media.

SECTION 238219 - FAN COIL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Ducted fan coil units and accessories.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fan coil units to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Maintenance schedules and repair part lists for motors, coils, integral controls, and filters.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Coil Unit Filters: Furnish three (3) spare filters for each filter installed.

1.7 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 "Systems and Equipment" and Section 7 "Construction and Startup."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 "Heating, Ventilating, and Air-Conditioning."

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of condensing units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Factory-packaged and -tested units rated according to AHRI 440, ASHRAE 33, and UL 1995.

2.2 DUCTED FAN COIL UNITS

- A. Provide manufacturer's standard features and drawing-scheduled accessories.
- B. Capacities and Characteristics:
 - 1. Refer to schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, to receive fan coil units for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before fan coil unit installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fan coil units level and plumb.
- B. Install fan coil units to comply with NFPA 90A.
- C. Install new filters in each fan coil unit within two weeks after Substantial Completion.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:
 - 1. Install piping adjacent to the machine to allow service and maintenance.
 - 2. Route condensate drain per plans.
 - a. Install condensate trap of adequate depth to seal against fan pressure. Install cleanouts in piping at changes of direction.
- B. Connect supply-air and return-air ducts to fan coil units with flexible duct connectors specified in Section 233300 "Air Duct Accessories." Comply with safety requirements in UL 1995 for duct connections.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Remove and replace malfunctioning units and retest as specified above.

C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Occupancy Adjustments: When requested within 12 months of the date of Substantial Completion, provide on-site assistance in adjusting systems to suit actual occupied conditions. Provide up to two visits to the Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fan coil units.

SECTION 239119 - FIXED LOUVERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fixed extruded-aluminum louvers.

1.2 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Horizontal Louver: Louver with horizontal blades (i.e., the axis of the blades are horizontal).
- C. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.
- D. Wind-Driven-Rain-Resistant Louver: Louver that provides specified wind-driven-rain performance, as determined by testing in accordance with AMCA 500-L.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.

1.4 INFORMATIONAL SUBMITTALS

A. Product Test Reports: Based on evaluation of comprehensive tests performed in accordance with AMCA 500-L by a qualified testing agency or by manufacturer and witnessed by a qualified testing agency, for each type of louver and showing compliance with performance requirements specified.

1.5 FIELD CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.6 WARRANTY

- A. Special Finish Warranty, Factory-Applied Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of baked enamel, powder coat, or organic finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
 - b. Chalking more than a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Warranty Period: Five years from date of Substantial Completion.
- B. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
 - b. Chalking more than a No. 8 rating when tested in accordance with ASTM D4214.
 - c. Cracking, peeling, or chipping.
 - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain fixed louvers from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

2.2 PERFORMANCE REQUIREMENTS

- A. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width in accordance with AMCA 500-L.
- B. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

2.3 FIXED EXTRUDED-ALUMINUM LOUVERS

A. Horizontal, Wind-Driven-Rain-Resistant Louver, Extruded Aluminum:

- 1. Refer to schedule on design drawings for further information.
- 2. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
 - 1. Screen Location for Fixed Louvers: Interior face.
 - 2. Screening Type: Bird screening.
- B. Secure screen frames to louver frames with stainless steel machine screws, spaced a maximum of 6 inches from each corner and at 12 inches o.c.
- C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.
 - 1. Metal: Same type and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
 - 2. Finish: Mill finish unless otherwise indicated.
- D. Louver Screening for Aluminum Louvers:
 - 1. Bird Screening, Aluminum: 1/2-inch- square mesh, 0.063-inch wire.

2.5 MATERIALS

- A. Aluminum Extrusions: ASTM B221, Alloy 6063-T5, T-52, or T6.
- B. Fasteners: Use types and sizes to suit unit installation conditions.
 - 1. Use tamper-resistant screws for exposed fasteners unless otherwise indicated.
 - 2. For fastening aluminum, use aluminum or 300 series stainless steel fasteners.
 - 3. For color-finished louvers, use fasteners with heads that match the color of louvers.
- C. Post-installed Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, fabricated from stainless steel components, with allowable load or strength design capacities calculated in accordance with ICC-ES AC193 and ACI 318 greater than or equal to the design load, as determined by testing in accordance with ASTM E488/E488M conducted by a qualified testing agency.

2.6 FABRICATION

- A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Maintain equal louver blade spacing, including separation between blades and frames at head and sill, to produce uniform appearance.

- C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
 - 1. Frame Type: Channel unless otherwise indicated.
- D. Include supports, anchorages, and accessories required for complete assembly.
- E. Provide extended sills for recessed louvers.
- F. Join frame members to each other and to fixed louver blades with fillet welds concealed from view unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.7 ALUMINUM FINISHES

- A. Finish louvers after assembly.
- B. Finish: Refer to schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

- A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

- E. Protect unpainted galvanized- and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.
- F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

- A. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.
- B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- C. Restore louvers damaged during installation and construction, so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units, and replace with new units.
 - 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

SECTION 260500 - GENERAL ELECTRICAL

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. The Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 1 bound herewith are a component part of this Division of the specifications and shall apply to this Division with equal force and shall be consulted in detail for instructions pertaining to the work.
- B. Requirements in Divisions 26, 27 and 28 of the specifications and shall, as applicable, apply to all these Divisions.
- C. Furnish all labor, materials and equipment and incidentals required to make ready for use complete electrical systems as shown on the Drawings and specified herein.
- D. It is the intent of these Specifications that the electrical systems shall be suitable in every way for the service required. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- E. The work shall include, but not be limited to, furnishing, coordinating, and installing the following:
 - 1. Electrical service from the existing Middle School main distribution switchboard.
 - 2. Electrical distribution system for power, lighting, receptacles and miscellaneous power as shown on the contract drawings.
 - 3. Electrical lighting systems as shown on the contract drawings, complete with indicated switching, circuiting, etc.
 - 4. Electrical receptacle systems as shown on the contract drawings.
 - 5. Exit and emergency lighting systems.
 - 6. Existing Fire Detection and Alarm System expansion into the new Addition.
 - 7. Cabling, raceway and outlet systems for telecommunications, data, fiber and other special systems expansion into the new Addition.
 - 8. Cable tray system.
 - 9. Existing Public Address System expansion into the new Addition.
 - 10. Existing Intrusion Detection System expansion into the new Addition.
 - 11. Existing Electronic Video Surveillance System expansion into the new Addition.
 - 12. Grounding.
 - 13. Seismic restraint systems.
 - 14. Other special requirements and/or systems where shown.
- F. Each bidder (or Representative) shall, before preparing a proposal, visit all areas of the existing site. If the work includes demolition, restoration, renovation and/or addition; then existing buildings and structures should be carefully inspected. The submission of the proposal by this Bidder shall be considered evidence that the Bidder (or Representative) has visited the site and noted the locations and conditions under which the work will be performed and that the Bidder takes full responsibility for a complete knowledge of all factors governing the work.

- G. All power interruptions to existing equipment shall be at the Owner's convenience with 24 hours (minimum) notice. Each interruption shall have prior approval.
- H. The work shall include complete testing of all equipment and wiring at the completion of work and making any minor correction changes or adjustments necessary for all the proper functioning of the system and equipment. All work shall be of the highest quality; substandard work will be rejected.
- I. Field verify all existing underground electrical and mechanical piping.

1.2 SUBMITTALS

- A. Shop drawings shall be submitted for all equipment, apparatus, and other items as required by the Architect/Engineer. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submittals are required for all materials shown in the individual specifications sections.
- C. Submittals are required for materials used for penetrations of rated assemblies and for seismic restraints.
- D. All shop drawings and submittals shall be submitted at the same time. Partial shop drawing and submittals will be rejected and not processed. Materials and equipment with long lead times or other materials and equipment requiring special handling, if identified and requested by the contractor, will be processed separately.
- E. Proposed equipment and/or materials substitutions shall be clearly indicated in shop drawings. All deviations from the specified quality, functionality, appearance or performance of the proposed equipment and/or materials shall be clearly summarized in the preface of each submittal. If none are disclosed, and the deviation specifically approved, the Contractor is responsible for providing the specified materials regardless of submittal approval.
- F. The project shall be bid based on the equipment listed in these specifications and on the drawings. After award of the Electrical Contract the Contractor may wish to substitute equipment other than that specified, subject to approval. The Electrical Contractor shall bear the "burden of proof" for demonstrating substitute equipment equivalency and suitability.
- G. The Electrical Contractor shall be required to replace installed "equivalent" equipment if the operation of this equipment does not meet the full design intent of the specified system.
- H. Physical size of equipment used in the design layout are those of reputable equipment manufacturers. The Contractor is responsible for providing equipment which will fit the space provided. If the Contractor elects to use other manufacturer's equipment, any resulting conflicts with space clearance or codes shall be the responsibility of the Contractor to correct at the Contractor's expense.
- I. The Contractor assumes all responsibility for providing code clearances. Submit a scale drawing of each electrical equipment room showing exact size and location of all proposed electrical equipment with code clearances and working space clearly indicated.

1.3 COORDINATION OF WORK

- A. It is understood and agreed that the Contractor is, by careful examination, satisfied as to the nature and location of the work, the conformation of the ground, the character, quality and quantity of the materials to be encountered, the general and local conditions and all other matters which can and may affect the work under this contract. The Contractor shall be held responsible for visiting the site and thoroughly familiarizing himself with the existing conditions and also any contractual requirements as may be set forth in the other Divisions of these Specifications. No extras will be considered because of additional work necessitated by obvious job conditions that are not indicated on the drawings.
- B. The Contractor shall compare the electrical drawings and specifications with the drawings and specifications for other trades, and shall report any discrepancies between them to the Architect/Engineer and obtain written instructions for changes necessary in the electrical work. The electrical work shall be installed in cooperation with other trades installing interrelated work. Before installation, the Contractor shall make proper provisions to avoid interferences in a manner approved by the Architect/Engineer. All changes required in the work of the Contractor caused by neglect to do so shall be made at the expense of the Contractor.
- C. Location of electrical raceways, switches, panels, equipment, fixtures, etc., shall be adjusted to accommodate the work to interferences anticipated and encountered. The Contractor shall determine the exact route and location of each electrical raceway prior to make up and assembly.
 - 1. Right of Way: Lines which pitch shall have the right of way over those which do not pitch. For example, steam, condensate and plumbing drains shall normally have right of way. Lines whose elevations cannot be changed shall have the right of way over lines whose elevations can be changed.
 - 2. Offsets and changes in direction of electrical raceways shall be made as required to maintain proper headroom and to clear pitched lines whether or not indicated on the drawings. The Contractor shall furnish and install elbows, pull boxes, etc., as required to affect these offsets, transitions, and changes in directions. Conflicts between electrical raceways, fixtures, etc., and ductwork or piping which cannot be resolved otherwise, will be resolved by the Architect/Engineer.
- D. Installation and Arrangements: The Contractor shall install all electrical work to permit removal (without damage to other parts) of any equipment requiring periodic replacement or maintenance. The Contractor shall arrange electrical raceways and equipment to permit ready access to valves, cocks, traps, starters, motors, control components, etc., and to clear the opening of swinging and overhead doors and of access panels.

1.4 EQUIPMENT AND MATERIALS (GENERAL)

A. In compliance with North Carolina General Statute 133.3, the Architect/Engineer has, wherever possible, specified the required performance and design characteristics of all materials utilized in this construction. In some cases it is impossible to specify the required performance and design characteristics and when this occurs the Architect/Engineer has specified three or more examples of equal design or equivalent design, establishing an acceptable range for items of equal or equivalent design. Cited examples are used only to denote the quality standard of product desired and do not restrict bidders to a specific brand, make, manufacturer or specific name and are used only to set forth and convey to bidders the general style, type, character and quality of product desired. Equivalent products will be acceptable.

- B. Substitution of materials, items, or equipment of equal or equivalent design shall be submitted to the Architect/Engineer for approval or disapproval. Equal or equivalent shall be interpreted to mean an item of material or equipment, similar to that named and which is suitable for the same use and capable of performing the same functions as that named, the Architect/Engineer being the judge of equality.
- C. The materials used in all systems shall be new, unused and as hereinafter specified and shall bear the manufacturer's name, trade name and UL label in every case where a standard has been established for the particular material. Equipment furnished under this specification shall be essentially the standard product of manufacturers regularly engaged in the production of the required type of equipment, and shall be the manufacturer's latest approved design. All materials where not specified shall be of the very best of their respective kinds. Samples of materials or manufacturer's specifications shall be submitted for approval as required by the Architect/Engineer.
- D. Protection: Electrical equipment shall at all times during construction be adequately protected against damage Equipment shall be tightly covered and protected against dirt, water and chemical or mechanical injury and theft. Electrical equipment shall not be stored out-of-doors. Electrical equipment shall be stored in dry, permanent shelters. If an apparatus has been damaged, such damage shall be repaired at no additional cost. If any apparatus has been subject to possible injury by water, it shall be replaced at no additional cost to the Owner. At the completion of the work, fixtures, equipment, and materials shall be cleaned and polished thoroughly and turned over to the Owner in a condition satisfactory to the Architect/Engineer. Damage or defects, developing before acceptance of the work shall be made good at the Contractor's expense.
- E. Any damage to factory applied paint finish shall be repaired using touch-up paint furnished by the equipment manufacturer. The entire damaged panel or section shall be repainted per the field painting specifications in Division 9, at no additional cost to the Owner.
- F. Where materials such as wiring devices and plates, fire alarm equipment, paging system components, etc. are specified to match existing, provide materials to match existing equipment in finish, color, capacity, ratings, operating characteristics, performance, etc.
- G. Delivery and Storage: Equipment and materials shall be delivered to the site and stored in original containers, suitably sheltered from the elements, but readily accessible for inspection by the Architect/Engineer until installed.
- H. Equipment and materials of the same general type shall be of the same make throughout the work to provide uniform appearance, operation and maintenance.
- I. Manufacturer's directions shall be followed completely in the delivery, storage, protection, and installation of all equipment and materials. The Contractor shall promptly notify the Architect/Engineer, in writing, of any conflicts between any requirements of the Contract Documents and the manufacturer's directions and shall obtain the Architect/Engineer's written instructions before proceeding with the work. Should the Contractor perform any work that does not comply with the manufacturer's direction or such written instructions from the Architect/Engineer, the Contractor shall bear all costs arising in correcting the deficiencies.

1.5 OPERATION AND MAINTENANCE MANUALS

- A. Submit under relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. The Contractor shall provide two compilations of catalog data, bound in suitable looseleaf binders, for each manufactured item of equipment used in the electrical work. These shall be presented to the Architect/Engineer for transmittal to the Owner before the final inspection is made. Data shall include printed installation, operation and maintenance instructions for each item, indexed by product with heavy sheet dividers and tabs. All warranties shall be included with each item. Each manufacturer's name, address and telephone number shall be clearly indicated.
- C. Shop drawings with Architect/Engineer's "as noted" markings are not acceptable for the above. "Approved" shop drawings are acceptable if adequate information is contained therein. Generally, shop drawings alone are not adequate.
- D. Installation information packed with lighting fixtures, devices and equipment shall be retained for inclusion in the operations and maintenance manuals.

1.6 PAINTING

- A. All painting will be performed by the General Contractor for the project, unless specifically indicated otherwise.
- B. The Electrical Contractor shall clean all exposed electrical work for painting. Should the Electrical Contractor delay in installing exposed conduit and outlets until the General Contractor has begun painting, the Electrical Contractor shall be required to paint all exposed electrical work at the Electrical Contractor's own expense. Such painting will be accomplished in accordance with the detailed specifications for the Project.
- C. Conductors exposed in boxes and cabinets shall be protected against painting. Devices, cover plates, trims, etc., for panelboards and cabinets shall not be installed until painting has been completed.
- D. The Electrical Contractor shall be responsible for touch up painting that may be required for electrical material or apparatus furnished with factory applied finish.

1.7 LOCATIONS AND MEASUREMENTS

Outlets and appliances are shown and located on the drawings as accurately as possible. All measurements shall be verified on the project and in all cases the work shall suit the surrounding trim, finishes and/or construction. The locations of outlets for special appliances shall be installed so that when extended, they are flush with the finished wall or ceiling and permit the proper installation of fixtures and/or devices. Heights of all outlets shown on the drawings are approximate only. Slight relocations of outlets, devices and equipment shall be made by the Contractor as required or as directed by the Architect/Engineer at no additional cost to the Owner.

1.8 QUALITY OF WORK

All work shall be executed as required by this specification and the accompanying drawings and shall be done by skilled mechanics, and shall present a neat, trim, and mechanical appearance when completed. All work shall be performed as required by the progress of the job.

1.9 SUPERVISION

- A. The Contractor shall personally, or through an authorized and competent representative, constantly supervise the work from the beginning to completion and final acceptance. So far as possible, the Contractor shall keep the same foreman and mechanics throughout the project duration.
- B. During the progress of the work it shall be subject to inspection by representatives of the Architect/Engineer, the Owner, and local inspection authorities, at which time the Contractor shall furnish such required information and data on the project as requested.
- C. The Electrical Contractor shall coordinate the electrical work with other Contractors and cooperate in the preparation and maintenance of a master schedule for the completion of the project.

1.10 EXCAVATION, TRENCHING AND BACKFILLING

- A. The Electrical Contractor shall do all excavating, trenching and backfilling in connection with this contract. All such excavation shall be done in a manner as not to endanger or damage existing utility lines and other structures. If damage occurs, the Contractor shall pay for and repair damage to the satisfaction of the Architect/Engineer.
- B. It shall be the responsibility of the Contractor to investigate conditions before excavation and to exercise care during the excavation to avoid any utilities or other objects which may not be shown. Whether or not utilities, etc., are shown on the drawings shall not relieve the Contractor from the responsibility to repair any damage caused by this work. Location of all ditching shall be laid out at grade and shall be approved by the Architect/Engineer before excavating and no work shall be done until such approval has been obtained.
- C. All surplus earth shall be removed by the Contractor from the site and disposed of at the Contractor's expense.
- D. All excavation, trenching and shoring shall be in accordance with rules and regulations set forth in Article XXI, Bulletin 1 "Trenching" as published in a separate bulletin by the North Carolina Department of Labor, Division of Standards and Inspection Construction Bureau.
- E. Backfilling shall be in 6" layers with each layer tamped. No boulders or debris shall be used for backfill material. Where trenching passes through areas designated as streets, driveways, walkways, or parking areas, backfill shall be tamped with power tamps to 95 percent compaction.
- F. Excavation shall be bid unclassified with no extra payment for removal of rock.

1.11 CLOSING IN WORK

Work shall not be covered up or enclosed until it has been inspected, tested and approved by the authorities having jurisdiction over this work. Should any of the work be enclosed or covered up before such inspection and test, the Contractor shall uncover the work at the Contractor's expense; after it has been inspected, tested and approved, the Contractor shall restore the work to its original condition. The electrical contractor is responsible for notifying the Electrical Inspector to schedule required inspections including rough-in, above ceiling and final inspections.

1.12 REFERENCE STANDARDS

- A. All electrical equipment, materials, and installation shall be in accordance with the latest edition of the following codes and standards:
 - 1. American Association of Edison Illuminating Companies (AEIC)
 - 2. American National Standards Institute (ANSI)
 - 3. American Society for Testing and Materials (ASTM)
 - 4. Building Officials Code Administrators (BOCA)
 - 5. Energy Code 90.1 (ASHRAE/IES)
 - 6. Institute of Electrical and Electronic Engineers (IEEE)
 - 7. Insulated Cable Engineers Association (ICEA)
 - 8. International Code Council (ICC)
 - 9. International Conference of Building Officials (ICBO)
 - 10. National Electrical Code (NEC) 2020 edition
 - 11. National Electrical Contractor's Association (NECA)
 - 12. National Electrical Installation Standards (NEIS)
 - 13. National Electrical Manufacturer's Association (NEMA)
 - 14. National Electrical Safety Code (NESC)
 - 15. National Fire Protection Association (NFPA)
 - 16. North Carolina State Building Code (NCSBC)
 - 17. North Carolina Construction Manual with GS as listed (NCCM)
 - 18. Occupational Safety and Health Act (OSHA)
 - 19. Requirements of the Americans with Disabilities Act (ADA), latest edition.
 - 20. Underwriters Laboratories Inc (UL)
 - 21. Southern Building Code Congress International (SBCCI)
 - 22. Toxicity Characteristics Leaching Procedure (TCLP)
 - 23. North Carolina Energy Conservation Code
- B. All electrical equipment and material shall be listed by a qualified third party testing agency. Acceptable qualified third party testing laboratories/agencies shall be amongst those accredited by the NCBCC (North Carolina Building Code Council) to Label Electrical & Mechanical Equipment. Equipment and materials shall bear the appropriate testing agency's listing mark or classification marking. Equipment, materials, etc. utilized not bearing a third party testing agency certification shall be field or factory third party testing agency certified prior to equipment acceptance and use.
- C. Where reference is made to one of the above standards, the revision in effect at the time of the bid opening shall apply.

1.13 ENCLOSURE TYPES

Unless otherwise specified herein or shown on the Drawings, electrical enclosures shall have the following ratings:

- 1. NEMA 1 for dry, indoor locations.
- 2. NEMA 3R for outdoor locations, rooms below grade (including basements and buried vaults), "DAMP" and "WET" locations.
- 3. NEMA 4X for locations subject to corrosion when specifically noted.

1.14 CORROSION PROTECTION

All equipment and hardware subject to exposure to the elements and/or not installed in a conditioned space shall be fabricated of non-metallic materials, hot dip galvanized after fabrication or stainless steel. The requirements of preceding section entitled "Delivery and Storage" shall be strictly followed. Touch up any scratched metallic surfaces immediately to prevent corrosion. Apply cold galvanizing compound to all galvanized surfaces damaged during installation, i.e., cutting, etc. Ferrous, rusted or corroded materials shall be replaced before final acceptance of the work.

1.15 CODES, INSPECTION AND FEES

- A. All equipment, materials and installation shall be in accordance with the requirements of the local authority having jurisdiction.
- B. The Electrical Contractor shall obtain all necessary permits and pay all fees required for permits and inspections of electrical work.
- C. The Electrical Contractor shall contact Code Officials to schedule any and all required inspections.

1.16 TESTS AND SETTINGS

- A. Test all systems furnished under Division 26 and repair or replace all defective work. Make all necessary adjustments to the systems and instruct the Owner's personnel in the proper operation of the systems.
- B. Make the following minimum tests and checks prior to energizing electrical equipment:
 - 1. Mechanical inspection, testing and settings of all circuit breakers, disconnect switches, motor starters, control equipment, etc., for proper operation. All overcurrent protective devices shall be set as recommended by the Selective Coordination Study, if applicable.
 - 2. Check all wire and cable terminations. Verify to the Architect/Engineer that connections meet the equipment torque requirements.
 - 3. Check rotation of motors, obtain permission from other contractors to start motor, and proceed to check for proper rotation. If the motor rotates in the wrong direction, correct it. Take all necessary precautions not to damage any equipment.
 - 4. Provide all instruments and equipment for the tests specified herein.
- C. All testing shall be scheduled and coordinated by the Contractor. Notify the Owner at least two (2) weeks in advance of conducting tests. The Contractor shall have qualified personnel present during all testing.
- D. All tests shall be completely documented with the time of day, date, temperature, and all other pertinent test information. All required documentation of readings indicated shall be submitted to the Architect/Engineer prior to, and as one of the prerequisites for, final acceptance of the project.
- E. Electrical Distribution System Tests: All current carrying phase conductors and neutrals shall be tested as installed, and before load connections are made, for insulation resistance and accidental grounds. This shall be done with a 500 volt cable insulation tester. The following procedures shall be as follows:

- 1. Minimum readings shall be one million (1,000,000) ohms or more for #6 AWG wire and smaller; 250,000 ohms or more for #4 AWG wire or larger. Measurement to be taken between conductors and between conductor and the grounded metal raceway.
- 2. After all fixtures, devices and equipment are installed and all connections completed to each panel, the Contractor shall disconnect the neutral feeder conductor from the neutral bar and take a cable insulation tester reading between the neutral bar and grounded enclosure. If this reading is less than 250,000 ohms, the Contractor shall disconnect the branch circuit neutral wires from this neutral bar. The Contractor shall then test each one separately to the panel until the low reading ones are found. The Contractor shall correct troubles, reconnect and retest until at least 250,000 ohms from the neutral bar to the grounded panel can be achieved with only the neutral feeder disconnected.
- 3. The Contractor shall send a letter to the Architect/Engineer certifying that the above has been done and tabulating the cable insulation tester readings for each panel. This shall be done at least four (4) days prior to final inspection.
- 4. At inspection, the Contractor shall furnish a megger and show Architect/Engineer's representative that the panels comply with the above requirements. The Contractor shall also furnish a clamp type ammeter and a voltmeter and take current and voltage readings as directed by the representatives.
- 5. At inspection, the Contractor shall furnish ladders, required tools, and mechanics to open fixtures, boxes, panels, or any other equipment to enable the Architect/Engineer's representatives to see into any parts of the installation that may be requested.
- F. Electrical Grounding System Tests: Provide documentation showing values of earth ground impedance for the system ground. See Specifications Section 260526 for testing requirements.

1.17 SLEEVES AND FORMS FOR OPENINGS

- A. Anchor bolts, sleeves, inserts, supports, etc., that may be required for electrical work shall be furnished, located and installed by the Electrical Contractor. The Electrical Contractor shall give sufficient information (marked and located) to the General Contractor in time for proper placement in the construction schedule. Should the Electrical Contractor delay or fail to provide sufficient information in time, then the Electrical Contractor shall cut and patch construction as necessary and required to install electrical work. Such cutting and patching will be done by the General Contractor but paid for by the Electrical Contractor.
- B. Provide and place all sleeves for conduits penetrating floors, walls, partitions, etc. Locate all necessary slots for electrical work and form before concrete is poured.
- C. Where exact locations are required by equipment for stubbing-up and terminating conduit concealed in floor slabs, request shop drawings, equipment location drawings, foundation drawings, and any other data required to locate the concealed conduit before the floor slab is poured.
- D. Where such data is not available in time to avoid delay in scheduled floor slab pours, the Architect/Engineer may elect to allow the installations of such conduits to be exposed. No additional compensation for such change will be allowed and written approval must be obtained from the Architect/Engineer.
- E. Seal all openings, sleeves, penetration, and slots as specified and as shown on the Contract Drawings.

1.18 CUTTING AND PATCHING

- A. For the purposes of the Electrical Contract, "cutting and patching" shall be defined as that work required to introduce new electrical work into existing construction. Work required to install or fit electrical boxes, conduit, enclosures, equipment, etc. into new construction is not "cutting and patching".
- B. The Electrical Contractor shall perform all cutting and patching necessary to install all equipment as required under his contract and shall re-establish all finishes to their original condition where cutting and patching occur.
- C. All cutting and patching shall be done in a thoroughly workmanlike manner.
- D. Core drill holes in existing concrete floors and walls as required.
- E. Install work at such time as to require the minimum amount of cutting and patching.
- F. Do not cut joists, beams, girders, columns or any other structural members without first obtaining written permission from the Architect/Engineer.
- G. Cut opening only large enough to allow easy installation of the conduit.
- H. Patching is to be of the same kind of material as was removed.
- I. The completed patching work shall restore the surface to its original appearance.
- J. Patching of waterproofed surfaces shall render the area of the patching completely waterproofed.
- K. Remove rubble and excess patching materials from the premises.
- L. Raceways and ducts penetrating rated floor, ceiling or wall assemblies shall be properly sealed in accordance with the corresponding Underwriters Laboratories approved method utilizing approved and listed materials.

1.19 INTERPRETATION OF DRAWINGS

- A. The Electrical drawings and specifications are complementary each to the other and what may be called for by one shall be as binding as if called for by both. The drawings are diagrammatic and indicate generally the location of outlets, devices, equipment, wiring, etc. Drawings shall be followed as closely as possible; however, all work shall suit the finished surroundings and/or trim.
- B. Do not scale electrical drawings. Refer to the architectural drawings for dimensions.
- C. Where the words "furnish and install" or "provide" are used, it is intended that this contractor shall purchase and install completely any and/or all material necessary and required for this particular item, system, equipment, etc.
- D. Where the words "the Contractor" or "this Contractor" appear in either the Electrical Drawings or Divisions 26, 27 and 28 Specifications, it shall mean the Electrical Contractor.

- E. Any omission from either the drawings or these specifications are unintentional, and it shall be the responsibility of this Contractor to call to the attention of the Architect/Engineer any pertinent omissions before submitting a bid. Complete and working systems are required, whether every small item of material is shown and specified or not.
- F. Where no specific material or equipment type is mentioned, a high quality product of a reputable manufacturer may be used provided it conforms to the requirements of these specifications. These materials shall be listed or labeled by a Third Party Testing Agency accredited by the NCBCC to label electrical equipment.
- G. The electrical drawings show the general arrangement of raceways, equipment, fixtures, and appurtenances and shall be followed as closely as actual building construction and the work of other trades will permit. Some adjustment of routings and installation of conduit, cable tray and devices should be expected. The electrical work shall conform to the requirements shown on all of the drawings. General and Structural drawings shall take precedence over Electrical Drawings. Because of small scale of the electrical drawings, it is not possible to indicate offsets, fittings and accessories which may be required. The Contractor shall investigate the structural and finish conditions affecting the work and shall arrange his work accordingly, providing such fittings and accessories as may be required to meet such conditions, without additional cost to the Owner and as directed by the Architect/Engineer.
- H. Each 3-phase circuit shall be run in a separate conduit unless otherwise shown on the Drawings.
- I. Unless otherwise approved by the Architect/Engineer, conduit shown exposed shall be installed exposed; conduit shown concealed shall be installed concealed.
- J. Where circuits are shown as "home runs" all necessary fittings and boxes shall be provided for a complete raceway installation.
- K. Verify with the Architect/Engineer the exact locations and mounting heights of lighting fixtures, switches and receptacles prior to installation.
- L. Any work installed contrary to or without approval by the Architect/Engineer shall be subject to change as directed by the Architect/Engineer, and no extra compensation will be allowed for making these changes.
- M. The locations of equipment, fixtures, outlets, and similar devices shown on the Drawings are approximate only. Exact locations shall be as approved by the Architect/Engineer during construction. Obtain in the field all information relevant to the placing of electrical work and in case of any interference with other work, proceed as directed by the Architect/Engineer and furnish all labor and materials necessary to complete the work in an approved manner.
- N. Surface mounted panel boxes, junction boxes, conduit, etc., shall be supported by spacers to provide a clearance between wall and equipment.
- O. Circuit layouts are not intended to show the number of fittings, or other installation details. Furnish all labor and materials necessary to install and place in satisfactory operation all power, lighting, and other electrical systems shown. Additional circuits shall be installed wherever needed to conform to the specific requirements of equipment.

- P. All connections to the equipment shall be made as required, and in accordance with the approved shop and setting drawings.
- Q. Redesign of electrical work, which is required due to the Contractor's use of an alternate item, arrangement of equipment and/or layout other than specified herein, shall be done by the Contractor at the Contractor's expense. Redesign and detailed plans shall be submitted to the Architect/Engineer for approval. No additional compensation will be provided for changes in the work, either the Electrical Contractor's or others, caused by such redesign.
- R. All floor mounted electrical equipment shall be placed on 4-inch thick concrete housekeeping pads. Edges shall be chamfered.

1.20 SIZE OF EQUIPMENT

- A. Investigate each space in the structure through which equipment must pass to reach its final location. If necessary, the manufacturer shall be required to ship his materials in sections sized to permit passing through such restricted areas in the structure.
- B. The equipment shall be kept upright at all times. When equipment has to be tilted for ease of passage through restricted areas during transportation, the manufacturer shall be required to suitably brace the equipment, to insure that the tilting does not impair the functional integrity of the equipment.

1.21 EXISTING BUILDINGS AND CONSTRUCTION

- A. The Contractor is cautioned that some of the work to be performed under this contract is to be accomplished adjacent to and in an existing occupied building. All such work shall be scheduled and arranged to be done at the convenience of the Owner so as not to interfere with, disrupt, or disturb normal operations in the building. The Contractor shall obtain approval from the Owner before proceeding with work in existing buildings and shall work in existing buildings on schedule as agreed upon with the Owner. This is not to be necessarily construed to mean that the Contractor is expected to perform work on buildings on holidays, weekends, etc., but that the Contractor must schedule work with the Owner for the Owner's beneficial and normal usage of the buildings, and that the Contractor will be required to maintain the schedule as approved by the Owner.
- B. The Contractor shall, at all times, provide safety barriers, protective devices, screening, dust barriers, etc., as required to maintain the safety and comfort of the building's personnel and/or occupants in or near the work area.
- C. The Contractor shall be responsible for cleanup in connection with work in existing buildings. At the end of each working day, all debris, boxes, waste, etc., shall be removed from the buildings and properly disposed of. Equipment, materials, etc., may be left inside the buildings, but such must be properly stored, stacked and located as approved by the Owner.
- D. The Contractor shall do all cutting, patching, finishing, repairing, painting, etc., necessary for electrical work to be installed in existing buildings. All finishes shall be left to equal finish and condition prior to cutting. No cutting of structural members will be allowed. All cutting of walls, floors, roofs, etc., shall be repaired and/or replaced to equal finish prior to cutting. The Contractor shall route conduits and locate equipment as approved by the Owner and Architect/Engineer.

Routings and locations shall be firmly established and approved before proceeding with any phase of the work.

E. The Contractor shall be responsible for any and all damage to the existing buildings, grounds, walkways, paving, etc., caused by the work, the Contractor and/or Contractor's personnel, and/or Contractor's equipment in the accomplishment of this work. Such damages shall be repaired and/or replaced by the Contractor at no additional cost to the Owner, to finish equal to that finish prior to damage. The Architect/Engineer shall be the judge as to equal finishes, etc.

1.22 RECORD DRAWINGS

- A. As the work progresses, legibly record all field changes on one set of project contract drawings, herein after called the "record drawings".
- B. Record drawings shall accurately show the installed condition of the following items:
 - 1. Power distribution one-line diagram(s).
 - 2. Panel schedule(s).
 - 3. Control wiring diagram(s).
 - 4. Lighting fixture schedule(s).
 - 5. Service, feeder, branch circuit conduit and conductor sizes.
 - 6. Lighting fixture, receptacle, and switch outlets, interconnections and homeruns with circuit identification.
 - 7. Underground raceway routing.
 - 8. Plan view, sizes and locations of switchboards, distribution transformers, motor control centers and panelboards.
 - 9. Fire Detection and Alarm System.
 - 10. Public address System.
 - 11. Intrusion Detection System.
 - 12. Electronic Video Surveillance System.
 - 13. Telecommunications System.
 - 14. Cable tray system.

1.23 CORROSION PROTECTION

All equipment, raceways, hardware, etc., furnished under the electrical contract shall be protected from corrosion by factory applied coatings, paint and galvanizing, or shall be fabricated of high quality 300 series stainless steel. All exposed hardware shall be hot dip galvanized. The requirements of preceding section entitled "Delivery and Storage" shall be strictly followed. Touch up any scratched metallic surfaces immediately to prevent corrosion. Apply cold galvanizing compound to all galvanized surfaces damaged during installation, i.e., cutting, etc. Rusted or corroded materials shall be replaced before final acceptance of the work.

1.24 SEISMIC REQUIREMENTS

A. All equipment furnished under the electrical contract shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code (NCSBC). The Contractor shall provide any and all seismic restraint details and calculations that may be required by the NCSBC and/or the Authority Having Jurisdiction.

- B. Requirements for restraints are detailed in the NCSBC. All tables and references shall conform to building's location. Restraints shall be per Seismic Performance Category stated on Architectural Drawings and Structural Drawings.
- C. The Contractor shall retain the services of a Professional Engineer registered in the State of North Carolina to design seismic restraint elements required for this project. The Engineer's calculations, bearing his professional seal, shall accompany shop drawings and shall demonstrate Code compliance including certification that the seismic system components comply with the testing requirements of NCSBC Section 1708.5. Calculations and shop drawings shall be submitted for review prior to the purchasing of materials, equipment, systems and assemblies. Internal seismic restraint elements of manufactured equipment shall be certified by a professional engineer retained by the manufacturer. Such certificate applies only to internal elements of the equipment. All equipment anchorage requirements shall be coordinated with the building structure and shall be compatible thereto. All such anchorages shall be subject to the review and approval of the project's structural engineer.
- D. The Professional Engineer retained for seismic restraint calculations shall visit the job site upon completion of the seismic restraint installation to comply with the Special Inspections requirement of the Code. This engineer shall provide written verification of compliance of the installation with the approved seismic submittal. This verification shall be submitted as a Special Inspections Report and shall bear the Engineer's professional seal. Job site inspections by other than this engineer are not acceptable.
- E. Review of the seismic design computations and shop drawings by the Architect/Engineer or his agent shall not relieve the Contractor of his responsibility to comply with the seismic or any other requirements of the North Carolina State Building Code.

1.25 GUARANTEE

The Contractor shall guarantee the materials and workmanship covered by these drawings and specifications for a period of one year from the date of acceptance by the Owner. The Contractor shall repair and/or replace any parts of any system that may prove to be defective at no additional cost to the Owner within the guarantee period. All equipment warranties shall be as specified and included in the Contract Documents.

1.26 PHASING OF THE WORK

The Electrical Contractor shall schedule his work as described in the relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

1.27 ALTERNATE BIDS

Alternate bid items are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS Not used.

PART 3 - EXECUTION Not used.

GENERAL ELECTRICAL

SECTION 260519 - BUILDING WIRE AND CABLE

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Building wire and cable.
- B. Metal clad cable.
- C. Lighting Control Cable.
- D. Wiring connectors and connections.

1.2 RELATED SECTIONS

- A. Section 260526 Grounding and Bonding.
- B. Section 260533 Raceways.
- C. Section 260534 Boxes.
- D. Section 260553 Identification.

1.3 REFERENCES

- A. ANSI/NFPA 70 National Electrical Code.
- B. NECA Standard of Installation (National Electrical Contractors Association).

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, ratings, colors, and configurations.
- C. Test Reports: Indicate procedures and values obtained.
- D. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency specified under Regulatory Requirements.

1.5 QUALIFICATIONS

A. Manufacturer: Company specializing in manufacturing products specified in this Section with minimum three years documented experience.
1.6 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

1.7 PROJECT CONDITIONS

- A. All power wiring, fire alarm, emergency systems control conductors wire and cable and other electrical systems required by Codes shall be installed in metallic raceways, except where MC cable and/or free run cable is specifically permitted. Unless noted otherwise, sound and communications, lighting control cable, HVAC control cable, etc. is permitted to be install free run on J-hooks or in cable tray above accessible ceilings and in conduit from the accessible ceiling cavity to the switch or device location.
- B. Verify that field measurements are as shown on Drawings.
- C. Conductor sizes are based on 75° C. copper.
- D. Wire and cable routing shown on Drawings is approximate unless dimensioned. Route wire and cable as required to meet Project Conditions.
- E. Where wire and cable routing is not shown, and destination only is indicated, determine exact routing and lengths required.

1.8 COORDINATION

A. Coordinate Work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS

- 2.1 BUILDING WIRE AND CABLE
 - A. Description: Single conductor insulated building wire.
 - B. Conductor: Copper. Solid and stranded as specified below. Minimum #12 AWG, maximum 500 KCMil.
 - C. Insulation/Voltage Rating: 600 volts.
 - D. Insulation: Dual-rated THHN/THWN or XHHW.

Color Coding	: 120/240 volts	
	and 208/120 volts	480/277 volts
Phase A -	Black	Brown
Phase B -	Red	Orange
Phase C -	Blue	Yellow
Neutral -	White*	Gray*
Ground -	Green	Green

*Provide neutral conductors with factory color coded markings or stripes identified for their associated phase conductor (white-black, white-blue, white-red, gray-brown, gray-orange, gray-yellow) where individual neutral conductors are required.

F. VFC Cable:

E.

- 1. Comply with UL 1277, UL 1685, and NFPA 70 for Type TC-ER cable.
- 2. Type TC-ER with oversized crosslinked polyethylene insulation, spiral-wrapped foil plus 85 percent coverage braided shields and insulated full-size ground wire, and sunlightand oil-resistant outer PVC jacket.

2.2 METAL CLAD (MC) CABLE

- A. Description: Metal clad (MC) cable with aluminum interlocked armor, copper conductors and an internal green insulated equipment grounding conductor may be used for lighting and receptacle branch circuits 30 amperes and less. Use cable with individual neutral conductors where specified and/or required. Cable with individual neutral per phase design neutral conductors shall be provided with factory color coded neutral markings or stripes identifed for their associated phase conductor (white-black, white-red, white-blue, gray-brown, gray-orange, gray-yellow).
- B. Conductors: Copper. Solid and stranded as specified below. Minimum #12 AWG, maximum #10 AWG.
- C. Insulation/Voltage Rating: 600 volts.
- D. Insulation: Dual-rated THHN/THWN or XHHW.
- E. Conductor Color Coding: Same as Building Wire above.
- E. Interlocked armor color coding: Consistent with Section 260553 requirements for raceways.
- F. MC cable with integral power and low voltage cable for lighting control is permitted.
- G. Connectors shall be zinc plated malleable iron or steel body with locknut, dual cable gripping saddle design with set screw and insulated throat. Pressure cast (pot metal) connectors are not permitted.

2.3 WIRING CONNECTORS AND CONNECTIONS

- A. Conductors shall be installed continuous from outlet to outlet with no splicing except within outlet or junction boxes, troughs and gutters. Make splices, taps, and terminations to carry full ampacity of conductors with no perceptible temperature rise.
- B. Use mechanical connectors for copper conductor splices and taps, 8 AWG and larger, except main grounding conductors, which shall be terminated with compression lugs. Tape uninsulated conductors and connector with electrical tape to 150 percent of insulation rating of conductor or use UL-approved insulating covers.
- C. Use insulated spring wire connectors with plastic caps for copper conductors, 10 AWG and smaller, splices and taps in junction boxes, outlet boxes and lighting fixtures, Ideal "wirenuts" or 3M Company "Scotchlock". "Push wire" type connectors are not acceptable.
- D. "Sta-Kon" or other permanent type crimp connectors shall not be used for branch circuit connections.
- E. Joints in stranded conductors shall be spliced by approved mechanical connectors and gum rubber tape or friction tape. Solderless mechanical connectors for splices and taps, provided with U.L approved insulating covers, may be used instead of mechanical connectors plus tape.

2.4 LIGHTING CONTROL CABLE

Lighting control cable for dimming and occupancy sensor control shall be provided as required. Lighting control cable may be provided integral to MC cable, or discrete, as approved by the lighting controls manufacturer and as required by NEC Article 725. If discrete, cable shall be NEC Type CMP, in raceway from the switch outlet box to the accessible ceiling cavity, then free run to follow the lighting power system raceways to the fixtures controlled, be secured to the structure to the plane of the lighting power raceway system, then supported by the lighting power raceway system using NEC approved cable ties installed on no more than six foot intervals, or less if required by Codes and the AHJ. Lighting control cable shall be plenum rated and be approved by the lighting controls manufacturer. It shall consist of a 2#18 AWG solid, violet and gray insulated conductors minimum with an outer jacket rating of 300V minimum. Cable outer jacket shall not be red. Cable shall be daisy chain connected to lighting fixtures or be taped in junction boxes installed at the same plane of the lighting power raceway system. Do not support cable with ceiling grid supports wires. Do not drape cable over ceilings, lighting fixtures, conduit, ductwork, piping or equipment. Daisy chaining cable at the ceiling level is not permitted.

2.5 WIRING CONNECTORS AND CONNECTIONS

- A. Conductors shall be installed continuous from outlet to outlet with no splicing except within outlet or junction boxes, troughs and gutters. Make splices, taps, and terminations to carry full ampacity of conductors with no perceptible temperature rise.
- B. Use mechanical connectors for copper conductor splices and taps, 8 AWG and larger, except main grounding conductors, which shall be terminated with compression lugs. Tape un-insulated conductors and connector with electrical tape to 150 percent of insulation rating of conductor or use third party testing agency-approved insulating covers.

- C. Use insulated spring wire connectors with plastic caps for copper conductors, 10 AWG and smaller, splices and taps in junction boxes, outlet boxes and lighting fixtures, Ideal "Wire-Nut" or "Wing-Nut", 3M Company "Scotchlock" series or NSI "Easy-Twist". "Push wire" type connectors are not acceptable.
- D. "Sta-Kon" or other permanent type crimp connectors shall not be used for branch circuit connections.
- E. Joints in stranded conductors shall be spliced by approved mechanical connectors and insulated with vinyl mastic tape and covered with vinyl electrical tape, 3M Scotch Vinyl Mastic Tape 2210 and Scotch Vinyl Electrical Tape Super 88, respectively, or approved equal. Solderless mechanical connectors for splices and taps, provided with U.L approved insulating covers, may be used instead of mechanical connectors plus tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that interior of building has been protected from weather.
- B. Verify that mechanical work likely to damage wire has been completed.
- C. Verify that raceway installation is complete and supported.

3.2 PREPARATION

A. Completely and thoroughly swab raceway before installing wire.

3.3 WIRING METHODS

A. Concealed Dry Interior Locations: Use only building wire in raceway.

B. Branch Circuits in Concealed Dry Interior Locations:

- 1. Use building wire in metallic raceway or metal clad cable.
- 2. MC cable may be used exposed in electrical equipment rooms where branch circuits originate at panelboards, but cable shall be supported and neatly arranged above panelboards on steel ladder rack, width as required. Cable shall be strapped to ladder rack using approved, UV resistant plastic cable ties. Alternately, MC cable shall be transitioned to building wire and metallic raceway outside of the electrical equipment rooms in a junction box or wiring trough concealed above an accessible ceiling. If this method is utilized to convert MC cable to building wire and metallic raceway, provide screw connection, feed-through, modular type DIN rail terminal blocks for termination and extension of circuit conductors. Terminal blocks shall be rated 30A, 300VAC minimum, and higher as required by circuit ampacity and voltage, quantity as required for phase, neutral and equipment ground conductors. All splices shall be clearly labeled and neatly trained as judged acceptable by the Engineer.
- 3. Where panelboards are installed on the surface, building wire in raceway shall be extended to the source panel from the last outlet box. MC cable shall not be installed exposed.

- C. Exposed Dry Interior Locations: Use only building wire in raceway.
- D. Above Accessible Ceilings: Use only building wire in raceway.
- E. Wet or Damp Interior Locations: Use only building wire in raceway.
- F. Exterior Locations: Use only building wire in raceway.
- G. Underground Installations: Use only building wire in raceway.
- H. VFC Output Circuits: Type TC-ER cable with braided shield in raceway.

3.4 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Route wire and cable as required to meet Project Conditions.
- C. Install cable in accordance with the NECA "Standard of Installation".
- D. Use solid conductor for feeders and branch circuits 10 AWG and smaller, and Class B stranded for larger conductors.
- E. Use conductor not smaller than 12 AWG for power and lighting circuits.
- F. Use conductor not smaller than 14 AWG for fire alarm and control circuits.
- G. Pull all conductors into raceway at same time.
- H. Use suitable wire pulling lubricant for building wire 4 AWG and larger.
- I. Neatly train and lace wiring inside boxes, equipment, and panelboards.
- J. Clean conductor surfaces before installing lugs and connectors.
- K. Identify wire and cable under provisions of Section 260553.
- L. Identify each conductor with its circuit number or other designation indicated on Drawings.
- M. Common neutral multiwire receptacle branch circuits are not permitted. Provide separate, individual neutral conductors for receptacle circuits.
- N. Do not bundle metal clad or nonmetallic sheathed cable in a manner that requires the conductors be derated.
- O. MC cable shall be supported in straight lines using approved supporting means and in compliance with the NEC. Dedicated support wires may be used above finished ceilings and shall be painted red prior to installation. Do not support cable with ceiling grid supports wires.

Do not drape cable over ceilings, lighting fixtures, conduit, ductwork, piping or equipment. Do not "daisy-chain" connect lighting fixtures with MC cable.

3.5 FIELD QUALITY CONTROL

- A. Perform field inspection and testing under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect wire for physical damage and proper connection.
- C. Measure tightness of bolted connections and compare torque measurements with manufacturer's recommended values.
- D. Verify continuity of each branch circuit conductor.
- E. Prior to energizing, feeders, sub-feeders and service conductor cables shall be tested for electrical continuity and short circuits. A copy of these tests shall be sent to the Architect.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Grounding electrodes and conductors.
 - B. Equipment grounding conductors.
 - C. Grounding well components.
 - D. Ground Bars.
- 1.2 RELATED SECTIONS
 - A. Section 260519 Building Wire and Cable.
 - B. Section 260533 Conduit.
 - C. Section 260534 Boxes.
 - D. Section 260553 Electrical Identification.
- 1.3 REFERENCES
 - A. IEEE 142 Recommended Practice for Grounding of Industrial and Commercial Power Systems.
 - B. NETA ATS Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (International Electrical Testing Association).
 - C. NFPA 70 National Electrical Code.

1.4 GROUNDING SYSTEM DESCRIPTION

- A. The neutral of each secondary electrical distribution system shall be grounded at one point only which shall be at the main disconnecting device. From the main disconnecting device, a copper grounding conductor sized in accordance with the NEC shall be extended to the earth electrode. Main grounding conductors #8 AWG through and including #4 AWG shall be insulated and identified by a green colored insulation. All grounding conductor shall be installed in conduit sized in accordance with the NEC. Conduit carrying a grounding conductor shall also be grounded at the earth electrode.
- B. The earth electrode shall be:
 - 1. The metallic domestic water piping system of the building. Connection of the grounding conductor shall be made by an approved grounding clamp. The point of connection to the water system shall be within 6 inches of the entrance of the pipe inside the building or structure. Where dielectric unions are used in the water piping system, the grounding

connection shall be made on the "street side" of the first such union in the system. A bonding jumper the same wire size as the grounding conductor shall be installed across the water piping connection such that the water meter may be removed without interrupting the grounding system continuity. Where no metallic domestic water piping system exists, the earth electrode shall be a ground rod with supplemental ground electrodes as defined below.

- 2. Ground Rods: Size as specified below driven 11 feet into the earth where shown on the contract drawings or as required. The rods shall be connected to the system ground point on the water pipe by an insulated, green copper jumper in conduit. The jumper shall be sized in accordance with the NEC and the connection at the rod shall be brazed or exothermically welded. The points of connection to the earth electrode system shall be visible and accessible upon completion of construction. Sectional rods of the same size and length shall be used in multiple rod installations, if required by soil conditions.
- 3. The building steel and slab reinforcing steel as shown and as required by the NEC. Connection points shall be as directed by the Architect/Engineer.

1.5 PERFORMANCE REQUIREMENTS

The ground resistance of the earth electrode shall not exceed 5 ohms. The Electrical Contractor shall test the earth electrode using a standard three point ground resistance tester and shall advise the Architect/Engineer of the results of such tests in writing. Where tests show the resistance to ground exceeds 5 ohms, appropriate action shall be taken to reduce the resistance to 25 ohms, or less, by driving additional ground rods or other approved methods. Compliance shall be demonstrated by retesting.

1.6 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide for grounding electrodes and connections.

1.7 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicates overall resistance to ground and resistance of each electrode.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.8 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Procedures for submittals as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Project Record Documents: Record actual locations of components and grounding electrodes.
- C. Certificate of Compliance: Indicate approval of installation by authority having jurisdiction.

1.9 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience, and with service facilities within 100 miles of Project.

1.10 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 ROD ELECTRODES

- A. Material: Copper-clad steel.
- B. Diameter: 3/4 inch (19mm)
- C. Length: 10 feet (3000 mm).
- 2.2 MECHANICAL CONNECTORS
 - A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
 - B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
 - C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
 - D. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tinplated or silicon bronze bolts.
 - E. Cable-to-Cable Connectors: Compression type, copper or copper alloy.
 - F. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
 - G. Conduit Hubs: Mechanical type, terminal with threaded hub.
 - H. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
 - I. Material: Cast bronze, brass, or plain malleable iron. Ground clamps shall not be fabricated from aluminum or any aluminum alloy.

2.3 WIRE

Material: Stranded copper sized per NEC requirements.

2.4 BONDING BUSHINGS

Bonding bushings shall be steel or malleable iron, insulated, threaded type, zinc plated for interior use and galvanized for exterior use. Provide with dual rated tin plated saddle for use with bonding conductors and resilient plastic insulation throat liner with 150°C rating molded on over the metallic stop. All bushings shall be third party testing agency approved and listed. Die cast zinc bushings are not acceptable.

2.5 GROUNDING WELL COMPONENTS

- A. Well Pipe: 8 inch NPS (DN200) by 24 inch (600 mm) long PVC pipe with belled end.
- B. Well cover: Cast iron with legend "GROUND" embossed on cover.

2.6 GROUNDING BUSBARS

- A. Electrical Power Grounding Busbars: Third party testing agency listed and labelled. Grounding busbars shall be provided for single point termination of power distribution system grounding and bonding conductors as shown on the Drawings. Grounding busbars shall be tin plated solid copper factory drilled with a NEMA hole size and pattern for termination of two hole lugs, quantity as required with 25% spare, and be of the minimum dimensions shown on the Drawings. Provide with 600V standoff insulators, stainless steel mounting brackets and stainless steel hardware. Provide clear Lexan cover over connections.
- B. Telecommunications Grounding Busbars: Comply with TIA-607-C and BISCI Standards. Grounding busbars shall be provided for single point termination of telecommunications system grounding and bonding conductors as shown on the Drawings. Grounding busbars shall be tin plated solid copper factory drilled with a BISCI hole size and pattern for termination of two hole lugs, quantity as required with 25% spare, and be of the minimum dimensions shown on the Drawings. Provide with 600V standoff insulators, stainless steel mounting brackets and stainless steel hardware. Provide clear Lexan cover over connections.

PART 3 - EXECUTION

3.1 EXAMINATION

Coordination and Meetings: Verify existing conditions prior to beginning work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

3.2 INSTALLATION

- A. Quality Control: Manufacturer's instructions shall be followed as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Provide bonding to meet Regulatory Requirements.
- C. Provide separate, insulated conductor within each feeder and branch circuit raceway.
- D. Equipment Grounding Conductor: The raceway system shall not be relied on for ground continuity. A green grounding conductor, properly sized per the NEC (Table 250-122) shall be run in all raceways. Terminate each end on suitable lug, bus, or bushing. Exceptions are as follows:
 - 1. Raceways for telecommunications.
 - 2. Raceways for data.
 - 3. Raceways for audio conductors.
 - 4. Services.
- E. Equipment grounding continuity shall be maintained through flexible conduit as required in previous sections.
- F. Grounding conductors shall be installed as to permit the shortest and most direct path from equipment to ground. All connections to ground conductors shall be accessible for inspection and made with approved solderless connectors, brazed or bolted to the equipment or structure to be grounded. All contact surfaces shall be thoroughly cleaned before connections are made to insure good metal to metal contact.
- G. All equipment housings and/or enclosures, and all non-current carrying metallic parts of electrical equipment, raceway systems, etc., shall be effectively and adequately bonded to ground.
- H. Boxes with concentric, eccentric or over-sized knockouts shall be provided with bonding bushings and jumpers. The jumper shall be sized per the NEC and lugged to the box.
- I. All metallic raceways entering or leaving panelboards (branch circuits less than 30 amperes in branch circuit panelboards excepted), switchboards, transfer switches, enclosed circuit breakers, safety switches, transformers, etc. shall be provided with insulated grounding and bonding bushings and each separate piece of raceway shall be individually bonded to the equipment ground bus or metallic enclosure, as applicable, by means of copper conductor sized in accordance with the National Electrical Code.
- J. Bond the above ground portion of the gas piping system upstream from equipment shutoff valve to the building electrical service ground. The bonding jumper shall be sized per the NEC.
- K. An equipment ground bus shall be installed in each panelboard for terminating equipment grounding conductors.
- L. All wiring devices equipped with grounding connections shall be permanently and securely connected to the enclosure in which they are mounted with a copper grounding jumper.
- M. The frame of all lighting fixtures shall be securely grounded to the equipment ground system with grounding conductors.

- N. Provide grounding electrode conductor and connect to reinforcing steel in foundation footing where indicated. Bond reinforcing steel together.
- O. Install rod electrodes at locations indicated. Install additional rod electrodes as required to achieve specified resistance to ground.
- P. Provide grounding well pipe with cover at each rod location. Install well pipe top flush with finished grade.
- 3.3 EXISTING WORK

If the work includes renovation and/or addition to existing conditions:

- A. Modify existing grounding system to maintain continuity and to accommodate renovations.
- B. Extend existing grounding system using materials and methods specified.
- 3.4 FIELD QUALITY CONTROL
 - A. Quality Assurance: Field inspection, testing and adjusting as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Inspect and test in accordance with NETA ATS, except Section 4, or provide for qualified technicians to perform testing according to the manufacturer's recommendations.

END OF SECTION 260526

SECTION 260529 - SUPPORTING DEVICES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Conduit and equipment supports.
 - B. Anchors and fasteners.

1.2 REFERENCES

- A. NECA National Electrical Contractors Association.
- B. ANSI/NFPA 70 National Electrical Code.

1.3 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog data for fastening systems.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.4 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

PART 2 - PRODUCTS

2.1 PRODUCT REQUIREMENTS

- A. Materials and Finishes: Provide adequate corrosion resistance. See Specifications Section 260500, Para. 1.14 for additional hardware corrosion resistance requirements.
- B. Provide materials, sizes, and types of anchors, fasteners and supports to carry the loads of equipment and conduit. Consider weight of wire in conduit when selecting products.
- C. Anchors and Fasteners:
 - 1. Concrete Structural Elements: Use expansion anchors.

- 2. Steel Structural Elements: Use beam clamps.
- 3. Concrete Surfaces: Use self-drilling anchors and expansion anchors.
- 4. Hollow Masonry, Plaster, and Gypsum Board Partitions: Use toggle bolts.
- 5. Solid Masonry Walls: Use expansion anchors.
- 6. Sheet Metal: Use sheet metal screws or bolts
- 7. Wood Elements: Use wood screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Provide anchors, fasteners, and supports in accordance with NECA "Standard of Installation".
- C. Do not fasten supports to pipes, ducts, mechanical equipment, and conduit.
- D. Do not use powder-actuated anchors.
- E. Obtain permission from Architect/Engineer before drilling or cutting structural members.
- F. Fabricate supports from structural steel or steel channel. Rigidly weld members or use hexagon head bolts to present neat appearance with adequate strength and rigidity. Use spring lock washers under all nuts.
- G. Install surface-mounted cabinets and panelboards with minimum of four anchors.
- H. In wet and damp locations use steel channel supports to stand cabinets and panelboards one inch (25 mm) off wall.
- I. Conduits installed on the interior of exterior building walls shall be spaced away from the wall surface a minimum of 1/4 inch (65mm) using "clamp-backs" or struts.
- J. Use sheet metal channel to bridge studs above and below cabinets and panelboards recessed in hollow partitions.

END OF SECTION 260529

SECTION 260533 - RACEWAYS

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Metal conduit.
 - B. Flexible metal conduit.
 - C. Liquidtight flexible metal conduit.
 - D. Electrical metallic tubing.
 - E. Nonmetallic conduit.
 - F. Surface Raceway
- 1.2 RELATED SECTIONS
 - A. Division 7: Fire Stopping.
 - B. Division 7: Roofing penetrations.
 - C. Section 260534 Boxes.
 - D. Section 260526 Grounding and Bonding.
 - E. Section 260529 Supporting Devices.
 - F. Section 260548.16 Seismic Controls for Electrical Systems.
 - G. Section 260553 Electrical Identification.

1.3 REFERENCES

- A. ANSI C80.1 Rigid Steel Conduit, Zinc Coated.
- B. ANSI C80.3 Electrical Metallic Tubing, Zinc Coated.
- C. ANSI/NEMA FB 1 Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit and Cable Assemblies.
- D. ANSI/NFPA 70 National Electrical Code.
- E. NECA "Standard of Installation".
- F. NEMA TC2 Schedule 40 PVC

G. NEMA TC 3 - PVC Fittings for Use with Rigid PVC Conduit and Tubing.

1.4 DESIGN REQUIREMENTS

Conduit Size: ANSI/NFPA 70.

1.5 SUBMITTALS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide for metallic conduit, flexible metal conduit, liquidtight flexible metal conduit, metallic tubing, nonmetallic conduit, fittings and conduit bodies.

1.6 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Accurately record actual routing of conduits larger than 2 inches (51 mm).

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.
- 1.8 DELIVERY, STORAGE, AND HANDLING
 - A. Deliver, store, protect, and handle Products to site under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Accept conduit on site. Inspect for damage.
 - C. Protect conduit from corrosion and entrance of debris by storing above grade. Provide appropriate covering.
 - D. Protect PVC conduit from sunlight.
- 1.9 PROJECT CONDITIONS
 - A. Verify that field measurements are as shown on Drawings.
 - B. Verify routing and termination locations of conduit prior to rough-in.
 - C. Conduit routing is shown on Drawings in approximate locations unless dimensioned. Route as required to complete wiring system.

PART 2 - PRODUCTS

2.1 CONDUIT REQUIREMENTS

- A. Size: Conduit shall be sized in accordance with the latest edition of the NEC unless shown otherwise, with minimum conduit size being ½ inch, except homeruns minimum size shall be 3/4". Flexible metal and watertight ("sealtite") conduit in size ½ inch and larger are acceptable for motor, appliance and fixture connections provided green ground wire is installed (see Section 260526) and NEC is followed.
- B. All conduit will be provided with insulated throat.
- C. Underground Installations:
 - 1. Use rigid steel conduit, intermediate metal conduit, plastic coated conduit, thickwall nonmetallic conduit and thinwall nonmetallic conduit.
 - 2. In or Under Slab on Grade: Use rigid steel conduit, intermediate metal conduit, plastic coated conduit, thickwall nonmetallic conduit and thinwall nonmetallic conduit.
 - 3. Minimum Size: 1 inch (25 mm).
- D. Outdoor Locations, Above Grade: Use rigid steel conduit.
- E. In Slab Above Grade:
 - 1. Use rigid steel conduit.
 - 2. Maximum Size Conduit in Slab: 3/4 inch (19 mm).
- F. Wet and Damp Locations: Use rigid steel conduit.
- G. Dry Locations:
 - 1. Concealed: Use rigid steel conduit, intermediate metal conduit or electrical metallic tubing. EMT may be utilized as permitted by the NEC, with the following restrictions. EMT shall not be installed:
 - a. where tubing, couplings, elbows and fittings would be in direct contact with the earth.
 - b. underground (in/below slab-on-grade or in earth).
 - c. any location outdoors where the tubing, etc., would be subjected to the elements.
 - d. where subject to severe corrosive influence.
 - e. where subject to severe physical damage.
 - 2. Exposed: Use rigid steel conduit or intermediate metal conduit where subject to physical damage and EMT where not subject to physical damage.

2.2 METAL CONDUIT

- A. Rigid Steel Conduit: ANSI C80.1.
- B. Plastic-Coated Rigid Steel Conduit: ANSI C80.1, 40 mil PVC coating.

- C. Intermediate Metal Conduit (IMC): Rigid steel.
- D. Fittings and Conduit Bodies: ANSI/NEMA FB 1; material to match conduit with all steel fittings.
- 2.3 FLEXIBLE METAL CONDUIT
 - A. Description: Interlocked steel construction.
 - B. Fittings: ANSI/NEMA FB 1, steel.
- 2.4 LIQUIDTIGHT FLEXIBLE METAL CONDUIT
 - A. Description: Interlocked steel construction with PVC jacket.
 - B. Fittings: ANSI/NEMA FB 1, steel or nonmetallic type.
- 2.5 ELECTRICAL METALLIC TUBING (EMT)
 - A. Description: ANSI C80.3; galvanized tubing.
 - B. Fittings and Conduit Bodies: ANSI/NEMA FB 1; steel or malleable iron, compression type, insulated throat.
- 2.6 NONMETALLIC CONDUIT
 - A. Description: NEMA TC 2; Schedule 40 PVC.
 - B. Fittings and Conduit Bodies: NEMA TC 3.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Circuiting is shown schematically. Exact routing of branch circuits may be varied to suit building construction; however, the combination of circuits within raceways and panelboard connections shall not be changed from those shown on the drawings.
- B. Raceways shall be installed concealed in finished areas. Where construction does not permit concealed raceways and where indicated on the drawings, raceways shall be run exposed. Exposed raceways shall be run parallel to, or at a right angle with the building walls. Route conduit installed above accessible ceilings parallel and perpendicular to walls.
- C. Where any run of rigid conduit may change to a run of EMT or vice-versa, each change shall be made in a junction or outlet box with each conduit terminated separately therein. Rigid conduit to EMT (or vice-versa) adapters shall not be permitted.
- D. Install conduit in accordance with NECA "Standard of Installation".

- E. Arrange conduit to maintain headroom and present neat appearance.
- F. Maintain adequate clearance between conduit and piping.
- G. Maintain 12 inch (300 mm) clearance between conduit and surfaces with temperatures exceeding 104 degrees F (40 degrees C).
- H. Cut conduit square using saw or pipecutter and de-burr cut ends.
- I. Bring conduit to shoulder of fittings; fasten securely.
- J. Use conduit hubs or sealing locknuts to fasten conduit to sheet metal boxes in damp and wet locations and to cast boxes.
- K. Install no more than equivalent of three 90-degree bends between boxes. Use conduit bodies to make sharp changes in direction, as around beams. Use factory elbows, or hydraulic one-shot bender, to fabricate bends in metal conduit larger than 2 inch size.
- L. Avoid moisture traps; provide junction box with drain fitting at low points in conduit system.
- M. Provide suitable fittings to accommodate expansion and deflection where conduit crosses, control and expansion joints.
- N. Provide suitable pull string in each empty conduit except sleeves and nipples.
- O. Use suitable caps to protect installed conduit against entrance of dirt and moisture.
- P. The raceway system shall not be relied on for grounding continuity. Ground and bond conduit under provisions of Section 260526.
- Q. Identify conduit under provisions of Section 260553.
- R. The use of "LB's" shall be limited where possible. Where necessary to use "LB's" sized above 2 inch, mogul units shall be installed.
- S. Grounding type insulated bonding bushings and jumpers shall be provided where concentric, eccentric or over-sized knockouts are encountered. The jumpers shall be sized per the NEC.
 - T. Fasten conduit supports to building structure and surfaces under provisions of Section 260529.
 - U. Arrange supports to prevent misalignment during wiring installation.
 - V. Support conduit using coated steel or malleable iron straps, lay-in adjustable hangers, clevis hangers, and split hangers.
 - W. Group related conduits; support using conduit rack. Construct rack using steel channel; provide space on each for 25 percent additional conduits.
 - X. Do not support conduit with wire or perforated pipe straps. Remove wire used for temporary supports.

- Y. Do not attach conduit to ceiling support wires.
- Z. All metallic raceways entering or leaving panelboards (branch circuits less than 30 amperes in lighting and appliance branch circuit panelboards excepted), switchboards, transfer switches, enclosed circuit breakers, safety switches, transformers, etc. shall be provided with insulated grounding and bonding bushings and each separate piece of raceway shall be individually bonded to the equipment ground bus or metallic enclosure, as applicable, by means of copper conductor sized in accordance with the National Electrical Code.
- AA. The term "fittings" includes couplings, connectors, offsets, LBs, conduit bodies, hubs, bushings, bonding bushings, etc.
- BB. No pressure cast (pot metal) fittings or conduit bodies shall be allowed.
- CC. Outlets, junction, taps, etc., on exposed rigid metal conduit shall be cast metal conduit fittings or cast metal boxes of the type and size appropriate for the location. Sheet steel outlet boxes shall not be permitted on exposed raceway runs except at or near a ceiling for interior construction.
 - 1. Interior exposed raceway junction, switch, receptacle and outlet boxes installed at or below 8 feet AFF/AFG shall be cast malleable type with hubs and cast, gasketed plates.
 - 2. Exterior exposed raceway junction, switch, receptacle and outlet boxes shall be cast malleable type with hubs and cast, gasketed plates.
- DD. EMT couplings and terminations shall be made utilizing steel-plated hexagonal compression connectors. No set screw or indented type fittings shall be utilized.
- EE. EMT couplings and terminations shall be "concrete tight" where buried in masonry or concrete. EMT fittings, where installed in damp locations, shall be of the "raintight" type.
- FF. Install nonmetallic conduit in accordance with manufacturer's instructions.
- GG. Join nonmetallic conduit using cement as recommended by manufacturer. Wipe nonmetallic conduit dry and clean before joining. Apply full even coat of cement to entire area inserted in fitting. Allow joint to cure for 20 minutes, minimum.
- HH. PVC schedule 40 shall not be used exposed or concealed in gypsum walls, but may be used in CMU walls.
- II. IMC and GRC shall terminate with either a double locknut / bushing set, or in a threaded hub.
- JJ. Conduit couplings for IMC, GRC and PVC shall be in accordance with the NEC.
- KK. The placement of conduit in floor slabs shall be thoroughly coordinated with the General Contractor to avoid conflicts with steel reinforcing bars, reductions in net concrete sections and floor penetrations.
- LL. Route conduit under slab from point-to-point.
- MM. Schedule 40 PVC may be used in elevated floor slabs and in foundation slabs. Minimum concrete cover shall be 3/4 inch at finished or formed surface and shall be 3 inches at concrete surface cast against earth or for slabs placed on-grade. Greater amounts of concrete cover shall be used in areas subject to damage.

- NN. Where underground or underslab service and feeder raceways are required to turn up into cabinets, equipment, etc., and on to poles, the elbow required and the stub-up out of the slab or earth shall be of 40 mil plastic-coated rigid steel. Alternately, field applied corrosion protection wrap systems utilizing a primer, putty tape and all-weather corrosion protection tape may be used, in equivalent thickness to factory applied materials, with the specific approval of the Architect/Engineer.
- OO. Raceways run external to building foundation walls, with the exception of branch circuit raceways, shall be encased with a minimum of three (3) inches of concrete on all sides.
- PP. Service entrance raceways run inside building foundation walls shall be buried at least eighteen (18) inches below grade or encased with a minimum of two (2) inches of concrete on all sides. Concrete encasement shall extend to the service equipment for raceways exposed above grade in crawl spaces.
- QQ. Encased raceways shall be of a type approved by the NEC as "suitable for concrete encasement".
- RR. Encased raceways shall have a minimum cover of eighteen (18) inches, except for raceways containing circuits with voltages above 600 volts, which shall have a minimum cover of thirty (30) inches.
- SS. Branch circuit raceways run underground external to building foundation walls shall be run in raceways installed in accordance with the NEC, and shall be of a type approved by the NEC as "suitable for direct burial." Minimum raceway size shall be 1 inch.
- TT. Raceways run underground, internal to building foundation walls shall be of a type, and installed by a method approved by the NEC.
- UU. Raceways that penetrate outside walls, ceilings from conditioned space or other similar condition shall be effectively sealed to prevent condensation from infiltrating humid air.
- VV. Where raceways pass through a below grade wall, from a conditioned interior building space, the raceway shall be sealed utilizing fittings similar and equal to OZ/GEDNEY type "FSK" thru-wall fitting with "FSKA" membrane clamp adapter if required.
- WW. All underground raceways shall be identified by underground line marking tape within the provisions of Section 260553. The tape to be located directly above the raceway and 6 to 8 inches below finished grade.
- XX. EMT conduit provided below roof deck shall be installed 11/2 inches away from the deck to allow for screws not to penetrate the EMT conduit during reroofing.
- YY. Conduits, JBs, Troughs, any enclosure when mounted outside on the walls, shall be off the walls by one inch.
- ZZ. Surface metal raceways shall be used only where indicated on the drawings. All hardware and supports shall be per NEC and supplied by with raceway.

AAA. Surface Raceways:

- 1. Install surface raceway with a minimum 2-inch (50-mm) radius control at bend points.
- 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches (1200 mm) and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

3.2 INTERFACE WITH OTHER PRODUCTS

- A. Install conduit to preserve fire resistance rating of partitions and other elements, using materials and methods under the provisions of Division 7.
- B. Route conduit through roof openings for piping and ductwork or through suitable roof jack with pitch pocket. Coordinate location with roofing installation specified under Division 7.

END OF SECTION 260533

SECTION 260534 - BOXES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Wall and ceiling outlet boxes.
 - B. Pull and junction boxes.

1.2 RELATED SECTIONS

- A. Division 7: Firestopping.
- B. Division 8: Access Doors.
- C. Section 260526 Grounding and Bonding.
- D. Section 260553 Electrical Identification.
- E. Section 262726 Wiring Devices: Wall plates in finished areas.
- F. Section 260529 Supporting Devices.

1.3 REFERENCES

- A. NECA Standard of Installation.
- B. NEMA FB 1 Fittings and Supports for Conduit and Cable Assemblies.
- C. NEMA OS 1 Sheet-steel Outlet Boxes, Device Boxes, Covers, and Box Supports.
- D. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum).
- E. NFPA 70 National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions and configurations.
- 1.5 SUBMITTALS FOR CLOSEOUT
 - A. Contract Closeout: Submittals for Project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Record actual locations and mounting heights of outlet, pull, and junction boxes on project record documents.
- 1.6 REGULATORY REQUIREMENTS
 - A. Conform to requirements of NFPA 70.
 - B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 OUTLET BOXES

- A. Sheet Metal Outlet Boxes (for interior conditioned spaces only): NEMA OS 1, galvanized steel.
 - 1. Junction, switch, receptacle and outlet boxes for interior use in dry locations shall be zinc coated or cadmium plated sheet steel, 4" square and 2-1/8" deep, unless otherwise indicated on the contract drawings. Smaller and shallower outlet boxes will be permitted only by special permission of the Architect/Engineer where such boxes are necessary due to structural conditions encountered. Where larger junction boxes are required, they shall be fabricated from No. 10, 12, 14 or 16 gauge sheet steel as required by the Underwriters Laboratories, Inc., and galvanized after fabrication. All junction boxes shall have screw fastened covers. Outlet boxes shall be provided with extension plaster rings where required by structural and finish conditions. Sheet steel boxes shall be as manufactured by Appleton, Raco, Steel City or Spring City.
 - 2. Luminaire and Equipment Supporting Boxes: Rated for weight of equipment supported; include 2 inch (13 mm) male fixture studs where required.
 - 3. Concrete Ceiling Boxes: Concrete type.
- B. Cast Boxes (for all exterior and exposed unconditioned spaces): NEMA FB 1, Type FD, cast feralloy. Provide gasketed cover by box manufacturer. Provide threaded hubs. Cast boxes shall be by Crouse-Hinds, Appleton, O. Z. Gedney or Killark.
- C. Wall Plates for Finished Areas: As specified in Section 262726.

2.2 PULL AND JUNCTION BOXES

Sheet Metal Boxes: NEMA OS 1, galvanized steel.

PART 3 - EXECUTION

3.1 EXAMINATION

Verify locations of outlets prior to rough-in.

3.2 INSTALLATION

- A. Install boxes in accordance with NECA "Standard of Installation".
- B. Install in locations as shown on Drawings, and as required for splices, taps, wire pulling, equipment connections and compliance with regulatory requirements.
- C. Set wall mounted boxes at elevations to accommodate mounting heights indicated and specified in section for outlet device. Boxes are shown on Drawings in approximate locations unless dimensioned. Adjust box location up to 10 feet if required to accommodate intended purpose. Install pull boxes and junction boxes above accessible ceilings and in unfinished areas only. Install boxes to preserve fire resistance rating of partitions and other elements, using approved materials and methods. Coordinate mounting heights and locations of outlets mounted above counters, benches, and backsplashes. Use flush mounting outlet box in finished areas. Use Erico Caddy RBS series, Raco 9001 or Cooper B-Line BB8-16 box mounting brackets to support flush mounting outlet boxes between studs.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust flush-mounting outlets to make front flush with finished wall material.
- C. Install knockout closures in unused box openings.

3.4 CLEANING

- A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean interior of boxes to remove dust, debris, and other material.
- C. Clean exposed surfaces and restore finish.

END OF SECTION 260534

SECTION 260548.16 - SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Restraint channel bracings.
 - 2. Restraint cables.
 - 3. Seismic-restraint accessories.
 - 4. Mechanical anchor bolts.
 - 5. Adhesive anchor bolts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
- B. Delegated-Design Submittal: For each seismic-restraint device.
 - 1. Include design calculations and details for selecting seismic restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 2. Design Calculations: Calculate static and dynamic loading caused by equipment weight, operation, and seismic forces required to select seismic restraints.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 - 3. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic[and wind] restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and

spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events.

c. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis. They shall bear anchorage preapproval from OSHPD in addition to preapproval, showing maximum seismic-restraint ratings, by ICC-ES or another agency acceptable to authorities having jurisdiction. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) that support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
- D. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:1. Refer to the building summary sheet and sheet S-001.

2.2 RESTRAINT CHANNEL BRACINGS

A. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end, with other matching components, and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.3 RESTRAINT CABLES

A. Restraint Cables: ASTM A 603 galvanized-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.4 SEISMIC-RESTRAINT ACCESSORIES

- A. Hanger-Rod Stiffener: Reinforcing steel angle clamped to hanger rod.
- B. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings.
- C. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- D. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.
- E. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.5 MECHANICAL ANCHOR BOLTS

A. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.6 ADHESIVE ANCHOR BOLTS

A. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods caused by seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.2 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment and Hanger Restraints:
 - 1. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).

- 2. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Install cables so they do not bend across edges of adjacent equipment or building structure.
- C. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- D. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- E. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.3 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where connection is terminated to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 2. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 3. Test to 90 percent of rated proof load of device.
- B. Seismic controls will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 260548.16

SECTION 260553 - ELECTRICAL IDENTIFICATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Nameplates and labels.
- B. Wire and cable markers.
- C. Conduit markers.
- D. Wiring device plates marking.
- E. Underground warning tape.
- 1.2 RELATED SECTIONS

Division 9: Painting.

1.3 REFERENCES

ANSI/NFPA 70 - National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide catalog data for nameplates, labels, and markers.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under regulatory requirements. Include instructions for storage, handling, protection, examination, preparation and installation of Product.

1.5 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

PART 2 - PRODUCTS

2.1 NAMEPLATES AND LABELS

A. Nameplates: Engraved three-layer laminated plastic as follows:

ELECTRICAL IDENTIFICATION

Furnish and install engraved laminated phenolic nameplates for all electrical equipment supplied under this contract for identification of system, equipment controlled or served, phase, voltage, ampacity, etc. Nameplates shall be securely attached to equipment with stainless steel screws, and shall identify by name the equipment controlled, attached, etc. Embossed, self adhesive plastic tape is not acceptable for marking equipment. Nameplate material colors shall be:

- 1. Blue surface with white core for all 120/208 volt equipment.
- 2. Black surface with white core for 277/480 volt equipment.
- 3. Bright red surface with white core for all equipment related to fire alarm system.
- 4. Dark red (burgundy) surface with white core for all equipment related to Security.
- 5. Green surface with white core for all equipment related to "emergency" systems.
- 6. Orange surface with white core for all equipment related to telephone systems.
- 7. Brown surface with white core for all equipment related to data systems.
- 8. White surface with black core for all equipment related to paging systems.
- 9. Purple surface with white core for all equipment related to TV systems.

B. Locations:

- 1. Each electrical distribution and control equipment enclosure (safety switches, panelboards, transformers, etc.)
- 2. Communication cabinets.
- 3. Pull and splice boxes.
- C. See details on the Drawings for additional requirements.

2.2 WIRE MARKERS

- A. Self-Adhesive Wraparound Labels: Write-on, (0.08-mm-) thick, vinyl flexible label with acrylic pressure-sensitive adhesive.
 - 1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
 - 2. Marker for Labels: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 3. Marker for Labels: Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.
- B. Locations: Each conductor at panelboard gutters, pull boxes, outlet and junction boxes, and each load connection.
- C. Legend:
 - 1. Power and Lighting Circuits: Branch circuit or feeder number as indicated on drawings.
 - 2. Control Circuits: Control wire number as indicated on schematic and interconnection diagrams on drawings.

2.3 CONDUIT, RACEWAY AND BOX MARKING

Paint visible surfaces of exposed junction and outlet boxes and covers of raceway systems above lay-in and other accessible ceilings. Paint all boxes and covers before installation. Mark conduits at junction boxes above accessible ceilings with the panelboard and circuit numbers of the circuits contained in the raceway using a permanent black marking pen.

2.4 WIRING DEVICE PLATES MARKING

A. Description:

- 1. Adhesive backed, laminated plastic receptacle device plate labels identifying the circuit feeding the device. Labels shall be label machine printed, black lettering on a clear background, to indicate panel and circuit number and shall be Casio, Brother, T&B or approved equal.
- 2. Print circuit number on flag type plastic cable tie with a permanent marker (Sharpie, etc.) and attach to conductors in outlet box. Flag shall be readily visible upon removal of device plate.
- B. Locations: Each receptacle device plate. Apply centered on the lower portion below the receptacle, parallel to the lower surface.
- C. Legend: Typed labels to indicate panel and circuit number feeding the device (i.e., RPA-24).

2.5 UNDERGROUND WARNING TAPE

6 inch (150 mm) wide, 4 mils thick, minimum, permanent plastic tape compounded for direct burial, detectable type, colored bright yellow with suitable continuous warning legend describing buried electrical lines.

PART 3 - EXECUTION

3.1 PREPARATION

Degrease and clean surfaces to receive nameplates and labels.

3.2 APPLICATION

- A. Install nameplate parallel to equipment lines.
- B. Secure nameplate to equipment front using stainless steel rivets or stainless steel machine screws, lockwashers and acorn nuts as shown on the Drawings. Stainless steel screws and nylon locknuts may be used in lieu of lockwashers and acorn nuts if the screw threads are not exposed.
- C. Secure nameplate to inside surface of door on panelboard that is recessed in finished locations.
- D. Install receptacle identification labels at top of each device plate, parallel to upper surface.
- E. Identify conduit using field painting under provisions of Division 9.
- F. All empty conduit runs and conduit with conductors for future use shall be identified for use and

shall indicate where they terminate. Identification shall be by tags with string or wire attached to conduit or outlet.

- G. Update all existing panelboard directories where changes are made. Provide new panel schedule cards as required to maintain legibility.
- H. Identify underground conduits using one underground warning tape per trench at 6 8 inches below finished grade.
- I. Install adhesive backed labels and nameplates only when ambient temperature and humidity conditions for adhesive use are within range recommended by manufacturer.

END OF SECTION 260553

SECTION 260580 - EQUIPMENT WIRING SYSTEMS

PART 1 GENERAL

1.1 SECTION INCLUDES

Electrical power supply for, and connections to, equipment specified under other Divisions and/or provided by the Owner or Owner's vendors.

1.2 RELATED DIVISIONS AND SECTIONS

<u>NOTE:</u> Work specified to be accomplished by Division 26 in Related Divisions and Sections shall be as binding as work specified in Division 26.

- A. Division 1: Owner-furnished equipment.
- B. Division 11: Equipment.
- C. Division 21: Fire Suppression.
- D. Division 22: Plumbing.
- E. Division 23: Heating, Ventilating and Air Conditioning.
- F. Section 260533 Conduit.
- G. Section 260519 Building Wire and Cable.
- H. Section 260534 Boxes.
- I. Section 260526 Grounding and Bonding.
- J. Section 260553 Electrical Identification.

1.3 REFERENCES

- A. NEMA WD 1 General Purpose Wiring Devices.
- B. NEMA WD 6 Wiring Device Configurations.
- C. ANSI/NFPA 70 National Electrical Code.

1.4 SUBMITTALS

A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Product Data: Provide wiring device manufacturer's catalog information showing dimensions, configurations, and construction.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.5 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.
- C. Where electrical wiring is required by trades other than covered by Division 26, specifications for that section shall refer to same wiring materials and methods as specified under Division 26.

1.6 COORDINATION

- A. Coordinate work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Obtain and review shop drawings, product data, and manufacturer's instructions for equipment furnished under other sections.
- C. Determine connection locations and requirements.
- D. Sequence rough-in of electrical connections to coordinate with installation schedule for equipment.
- E. Sequence electrical connections to coordinate with start-up schedule for equipment.

PART 2 PRODUCTS

2.1 CORDS AND CAPS

- A. Attachment Plug Construction: Conform to NEMA WD 1.
- B. Configuration: NEMA WD 6; match receptacle configuration at outlet provided for equipment.
- C. Cord Construction: ANSI/NFPA 70, Type SO multiconductor flexible cord with identified equipment grounding conductor, suitable for use in damp locations.
- D. Size: Suitable for connected load of equipment, length of cord, and rating of branch circuit overcurrent protection.
- PART 3 EXECUTION
3.1 EXAMINATION

- A. Verify conditions under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Verify that equipment is ready for electrical connection, wiring, and energization.

3.2 ELECTRICAL WORK IN CONNECTION WITH OTHERS

- A. Division 26 shall provide a source of power, and final connections, for mechanical, plumbing, sprinkler, low voltage systems, General Contractor-furnished and Owner-furnished equipment shown on the Drawings. Provide pigtails, flexible connections, conductors, raceways, circuit breakers, safety switches, receptacles, junction boxes, panelboards, wiring troughs, etc. as detailed in this section and/or as shown on the Drawings.
- B. The locations of safety switches and other electrical equipment and devices shown on the Electrical Drawings are approximate only and some adjustment of their locations should be anticipated. Coordinate exact locations with the entity (contractor or Owner) providing the equipment. See other specifications divisions for further explanation of contractor responsibility. Do not apply power to equipment without the permission of the entity providing the equipment.
- C. Division 26 shall coordinate with the mechanical, plumbing, sprinkler, low voltage systems, and general contractors, and the Owner, prior to ordering or installation of any equipment, to verify equipment requirements are provided in the electrical design. Coordinate and verify all electrical requirements, final connections, phasing and rotation, overcurrent and overload protective device sizes with the entity providing the equipment. The contractor will not be compensated for costs associated with changing the electrical systems to match utilization equipment, even if the electrical work is installed per the electrical drawings.
- D. Fuses, variable speed drives, magnetic motor starters, magnetic motor starter overload elements, control devices and sensors and control wiring and control raceways for such equipment will be provided and installed by the entity providing the equipment. The locations of local disconnecting means furnished by other divisions are shown on the respective division's Drawings. Coordinate exact locations with the entity providing the equipment.
- E. Division 23 (Mechanical) Equipment.
 - 1. Division 26 shall furnish and install power wiring, and final connections, to equipment provided by Division 23. If the equipment is provided with an external motor starter, variable frequency drive, etc., Division 23 will install the starter, VFD, etc. and Division 26 shall wire complete. If the equipment has built-in disconnects, Division 26 shall make final connections to the disconnects. If shown on the Drawings, Division 26 shall provide circuit breakers in adjacent panelboards, where allowed by Code and equipment requirements, in lieu of safety switches, to serve local mechanical equipment. Circuit breaker ratings shall be coordinated with Division 23. Division 26 shall make final connections to the equipment.
 - 3. HVAC Control Panels, Control Equipment and Computers:

- a. Division 26 shall provide and install 120V power wiring to the control panel(s) terminals or to receptacle(s), as required. Division 26 shall provide sufficient electrical circuits from the fire alarm control panel to enable all required mechanical equipment operations during fire mode. See Division 23 Specifications for further definition of the required fire alarm/mechanical control system interface and operation sequence and coordinate with Division 23.
- b. HVAC Control and Miscellaneous Power: Division 26 shall provide branch circuit power sources (designated "HVAC Control Power" 20A circuit breakers in selected branch circuit panelboards) as indicated in the panel schedules on the Drawings. Division 23 shall extend power from these circuit breakers as required for control power, damper power, and power for unscheduled HVAC equipment. If additional circuits are required, the contractor may use circuit breakers designated as "Spare".
- c. All control and similar equipment less than 120VAC including fuses, relays, actuators, timers, seven-day clocks, alternators, pressure, vacuum, float and flow sensors, pneumatic-electric and low voltage thermostats, thermal overloads, remote selector switches, remote pushbutton stations, emergency break-glass stations, interlocking, etc. and other appurtenances associated with equipment in Division 23, shall be furnished, installed and wired under Division 23. All wiring required for controls and instrumentation, not indicated on the Drawings, shall be furnished and installed by Division 23.
- 2. Heat Tape: Division 26 shall provide junction boxes or weatherproof, ground fault interrupting type duplex receptacles for heat tapes. See the Drawings for locations and confirm exact locations and termination requirements with Division 23.
- 3. Duct Mounted Smoke Detectors: Duct mounted smoke detectors shall be provided and wired by Division 26, but installed by Division 23. Fire Alarm Air Handling Units (AHU) shut down circuits shall be wired, by Division 26, from the fire alarm control panel to a termination point, adjacent to the AHU. Division 26 shall leave sufficient marked conductor tails in a junction box adjacent to each unit for final connection by Division 23 to the equipment. Duct mounted smoke detectors are shown on the mechanical floor plans only.
- 6. Smoke Dampers: Division 26 shall provide 120VAC power for smoke dampers provided by Division 23. Circuits are not shown on the Electrical Drawings. Division 26 shall extend power circuits to dampers from circuit breakers designated as "HVAC Control Power". Leave sufficient marked conductor tails in a junction box adjacent to each damper for final connection by Division 23. Smoke dampers are shown on the mechanical floor plans only. The branch circuit breaker(s) supplying smoke dampers shall be physically protected by a panelboard lock and circuit breaker handle lock and each circuit breaker shall be identified with a 1/4" permanent red dot applied to its handle.
- 7. Refer to Division 23 for additional detail concerning electrical connections to Division 23 equipment, specifically Paragraph 230527.
- F. Division 22 (Plumbing) Equipment:
 - 1. Division 26 shall furnish and install a properly sized fused safety switch, and make final power connections for each item of equipment specified in Division 22 and as shown on the Drawings.
 - 2. All control and similar equipment less than 120VAC including fuses, relays,

actuators, timers, seven-day clocks, alternators, pressure, vacuum, float and flow sensors, pneumatic-electric and low voltage thermostats, thermal overloads, remote selector switches, remote pushbutton stations, emergency break-glass stations, interlocking, etc. and other appurtenances associated with equipment in Division 22, shall be furnished, installed and wired under Division 22. All wiring required for controls and instrumentation, not indicated on the Drawings, shall be furnished and installed by Division 23.

- 3. Electric and Gas-Fired Water Heaters: Division 26 shall furnish and install a fusible safety switch (for electric water heaters) or snap switch (for gas water heaters) adjacent to each water heater and shall make final power connections to the water heater.
- 4. Hot Water Circulation Pump: Division 22 will furnish and install a manual motor starter for circulator pump. Division 26 shall wire the system complete.
- 5. Electric Water Coolers: Division 26shall provide grounding type 120VAC GFCI receptacle(s), quantity as required by the equipment, for 120VAC power supply at each electric water cooler and shall consult with Division 22 and determine the exact location and type service required for each type installed before roughing in. All outlets and cords shall be concealed within the cabinet.
- 6. Refer to Division 22 for additional detail concerning electrical connections to Division 22 equipment, specifically Paragraph 220033.
- G. Division 21 (Fire Protection) System: Division 26 shall connect fire alarm system conductors to sprinkler flow and tamper switches, provided and installed by Division 21. Final connections shall be made by Division 26 under the direct supervision of Division 21. See Fire Alarm System Drawings and Specifications Section 283111 for interface requirements and details.
- J. General Contractor Provided Equipment: Division 26 shall provide a power source adjacent to equipment provided by the General Contractor. Final connections to this equipment shall be provided by Division 26. Coordinate exact locations and requirements with the General Contractor.
 - 1. Door Hold-Open Devices: Division 26 shall furnish and install electrical connections from the fire alarm system to each door hold-open device, furnished by the General Contractor, at locations as shown and as directed by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the door hardware vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.
 - 2. Electrically-Operated Doors: Division 26 shall furnish and install a power supply to each electrically-operated door at locations as shown and as directed by the General Contractor. Division 26 shall also install and wire door activation switches provided by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the door hardware vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.
 - 3. Projection Screens: Division 26 shall furnish and install a junction box and disconnect switch adjacent to each projection screen and make power connections to the screen power terminals. Division 26 shall also install and wire screen position switches provided by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the

projection screen vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.

- L. Owner Provided Equipment: Division 26 shall provide a power source adjacent to equipment provided by the Owner. Coordinate exact locations and requirements with the General Contractor. Final connection to the equipment will be provided by Division 26. Provide receptacle configurations and/or provide direct connection as required by equipment and coordinate exact locations and configurations with the Owner. Do not apply power to equipment without the permission of the Owner.
- O. A/V Systems Equipment: Division 26 shall provide boxes, raceways and power for A/V equipment. Coordinate exact locations and requirements with the Owner. Final connection to the equipment will be provided by Division 26 in coordination with the Owner's A/V Systems contractor. Provide receptacle configurations as required and coordinate exact locations and configurations with the A/V Systems contractor. Do not apply power to equipment without the permission of the A/V Systems contractor.

3.3 ELECTRICAL CONNECTIONS

- A. Make electrical connections in accordance with equipment manufacturer's instructions.
- B. Make conduit connections to equipment using flexible conduit. Use liquidtight flexible conduit with watertight connectors in damp or wet locations.
- C. Make wiring connections using wire and cable with insulation suitable for temperatures encountered in heat producing equipment.
- D. Provide receptacle outlet where connection with attachment plug is indicated. Provide cord and cap where field-supplied attachment plug is indicated.
- E. Provide suitable strain-relief clamps and fittings for cord connections at outlet boxes and equipment connection boxes.
- F. Provide interconnecting conduit and wiring between devices and equipment where indicated.

SECTION 260923 - ENCLOSED CONTACTORS

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. General purpose contactors.
 - B. Lighting contactors.
 - C. Time switches.
 - D. Photocells.

1.1 RELATED SECTIONS

- A. Section 260533 Raceways and Boxes for Electrical Systems.
- B. Section 260526 Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260548.16 Seismic Controls for Electrical Systems.
- E. Section 260533 Conduit.
- F. Section 260553 Electrical Identification.
- 1.2 REFERENCES
 - A. NEMA ICS 6 Enclosures for Industrial Controls and Systems.
 - B. NEMA ICS 2 Industrial Control Devices, Controllers, and Assemblies.
 - C. NFPA 70 National Electrical Code.
- 1.3 SUBMITTALS FOR REVIEW
 - A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Product Data: Provide dimensions, size, voltage ratings and current ratings.
- 1.4 SUBMITTALS FOR INFORMATION
 - A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Submit manufacturer's installation instructions.

1.5 PROJECT CLOSEOUT SUBMITTALS

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of each contactor and indicate circuits controlled on project record documents.
- C. Maintenance Data: Include instructions for replacing and maintaining coil and contacts.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 LIGHTING CONTACTORS

- A. Manufacturers:
 - 1. Eaton.
 - 2. ABB/General Electric.
 - 3. Siemens.
 - 4. Schneider/Square D.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA ICS 2, magnetic lighting contactor.
- C. Configuration: Mechanically held, 3 wire control.
- D. Coil Voltage: As indicated/required.
- E. Poles: As indicated, with 2 spares minimum.
- F. Contact Rating: As indicated, 30 amperes minimum.
- G. Enclosure: ANSI/NEMA ICS 6, as indicated.

- H. Accessories:
 - 1. Pushbutton: ON/OFF.
 - 2. Selector Switch: ON/OFF/AUTOMATIC.
 - 3. Indicating Light: RED.
 - 4. Auxiliary Contacts: Two, field convertible.
 - 5. Astronomical time switch with momentary contact output.
 - 6. Photocell.

2.2 ACCESSORIES

- A. Pushbuttons and Selector Switches: NEMA ICS 2, heavy duty type.
- B. Indicating Lights: NEMA ICS 2, transformer type.
- C. Auxiliary Contacts: NEMA ICS 2, Class A300.
- D. Time Switch: Astronomic, two channel, electronic type with 48 hour capacitor or battery reserve, digital display, 30 ampere output contact rating, two, single pole output contacts, voltage compatible with load served, NEMA-1 enclosure.
- E. Photocell: Weatherproof, enclosed, single pole, 1800 VA, 120VAC, twist lock plug-in type with base.

PART 3 - EXECUTION

- A. Connect time switch(es) and/or photocell(s) to contactor(s) and program per Owner's requirements to control loads.
- B. Install photocell where shown or as required and adjust to provide proper operation.

SECTION 262200 - DRY TYPE TRANSFORMERS

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Two-winding transformers rated for nonlinear loads.

1.2 RELATED SECTIONS

- A. Section 260533 Raceways and Boxes for Electrical Systems.
- B. Section 260526 Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260548.16 Seismic Controls for Electrical Systems.
- E. Section 260533 Conduit.
- F. Section 260548.16 Seismic Controls for Electrical Systems.
- G. Section 260553 Electrical Identification.

1.3 REFERENCES

- A. NEMA ST 1 Specialty Transformers (Except General-Purpose Type).
- B. NEMA ST 20 Dry-Type Transformers for General Applications.
- C. NEMA TP-1 Guide for Determining Energy Efficiency for Distribution Transformers
- D. NETA ATS Acceptance Testing Specifications for Electrical Power Distribution Equipment (International Electrical Testing Association).
- E. NFPA 70 National Electrical Code.
- F. IEEE C57.96 (Standard transformers) and C57.110 (K Rated transformers) Transformer Overload Capability

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide outline and support point dimensions of enclosures and accessories, unit weight, voltage, kVA, and impedance ratings and characteristics, tap configurations, insulation system type, and rated temperature rise.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicate loss data, efficiency at 25, 50, 75 and 100 percent rated load, and sound level.
- C. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of transformers in project record documents.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Material and Equipment: Transport, handle, store, and protect products as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle in accordance with manufacturer's written instructions. Lift only with lugs provided for the purpose. Handle carefully to avoid damage to transformer internal components, enclosure, and finish.

PART 2 - PRODUCTS

2.1 TWO-WINDING TRANSFORMERS RATED FOR NONLINEAR LOADS

A. Manufacturers:

- 1. Eaton.
- 2. ABB/General Electric.
- 3. Siemens.
- 4. Schneider/Square D.
- 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA ST 20, factory assembled, air cooled dry type transformers, ratings as indicated, designed to supply nonlinear load (K-rated). Transformers shall be energy efficient with minimum efficiencies as set forth in the Department of Energy 1/1/16 Standards.
- C. Primary Voltage: 480 delta volts, 3 phase.
- D. Secondary Voltage: 208Y/120 volts, 3 phase.
- E. Core Flux Density: Below saturation at 10 percent primary overvoltage.
- F. Insulation and temperature rise: Class 220 insulation system with 115° C average winding temperature rise.
- G. Case temperature: Do not exceed 35° C rise above ambient at warmest point at full load.
- H. Winding Taps:
 - 1. Transformers Less than 15 kVA: Two 5 percent below rated voltage, full capacity taps on primary winding.
 - 2. Transformers 15 kVA and Larger: NEMA ST 20.
- I. Sound Levels: NEMA ST 20.
- J. Basic Impulse Level: 10 kV for transformers less than 300 kVA, 30 kV for transformers 300 kVA and larger.
- K. Ground core and coil assembly to enclosure by means of a visible flexible copper grounding strap.
- L. Mounting:
 - 1. 1-15 kVA: Suitable for wall mounting. Provide manufacturers standard wall mounting brackets.
 - 2. 16-75 kVA: Suitable for wall or floor mounting. If wall mounted, provide manufacturers standard wall mounting brackets.
 - 3. Larger than 75 kVA: Suitable for floor mounting.
- M. Coil Conductors: Continuous windings with terminations brazed or welded. Individually insulate secondary conductors and arrange to minimize hysteresis and eddy current losses at harmonic frequencies. Size secondary neutral conductor at twice the secondary phase conductor ampacity.
- N. Electrostatic Shield: Copper, between primary and secondary windings.
- O. Enclosure: NEMA ST 20, Type 1 ventilated. Provide lifting eyes or brackets.

- P. Isolate core and coil from enclosure using vibration-absorbing mounts.
- Q. Nameplate: Include transformer connection data and overload capacity based on rated allowable temperature rise.
- 2.2 SOURCE QUALITY CONTROL
 - A. Quality Control: Manufacturer quality control as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections..
 - B. Production test each unit according to NEMA ST20.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set transformer plumb and level.
- B. Use flexible conduit, under the provisions of Section 260533, 2 feet minimum length, for connections to transformer case. Make conduit connections to side panel of enclosure.
- C. Provide grounding and bonding in accordance with Section 260526 and details on the Drawings.
- D. Mount wall-mounted transformers using integral flanges or accessory brackets furnished by the manufacturer.
- E. Install floor-mounted transformers on vibration isolating pads suitable for isolating the transformer noise from the building structure. Use one ¹/₂" thick, 4" square, resilient waffle design, oil-resistant elastomeric pad at each corner of the transformer, between the concrete base and the transformer frame, each sized for load of 50 pounds per square inch minimum.
- F. For wall hung transformer installations, use spring type Korfund Series CE, sized for the transformer load. Provide sound pads at each corner of the transformer sized for ¹/₂" deflections. Securely anchor wall mounting brackets to wall to provide adequate support.
- G. For floor transformer installations, use one pad type Korfund Elasto-Grip waffle at each corner of the transformer, sized for load of 50 pounds per square inch.
- H. Secure transformer to concrete base according to manufacturer's written instructions.
- I. Transformers shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.
- J. Provide grounding and bonding in accordance with Section 260526.
- 3.2 FIELD QUALITY CONTROL

- A. Quality Assurance: Field inspection, testing, adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections..
- B. Inspect and test in accordance with NETA ATS, except Section 4, or provide for qualified technicians to perform testing according to the manufacturer's recommendations.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Measure primary and secondary voltages and make appropriate tap adjustments.
- C. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 5 percent and not being lower than nameplate voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.
- D. Output Settings Report: Prepare a written report recording output voltage and tap settings.

3.7 CLEANING

Vacuum dirt and debris; do not use compressed air to assist in cleaning.

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Distribution panelboards.
 - B. Branch circuit panelboards.
- 1.2 RELATED SECTIONS
 - A. Section 260526 Grounding and Bonding.
 - B. Section 260529 Supporting Devices.
 - C. Section 260548.16 Seismic Controls for Electrical Systems.
 - D. Section 260553 Electrical Identification.
 - E. Section 260573 Short Circuit, Arc Flash and Selective Coordination Study.
 - F. Section 262813 Fuses.

1.3 REFERENCES

- A. NECA Standard of Installation (published by the National Electrical Contractors Association).
- B. NEMA AB1 Molded Case Circuit Breakers.
- C. NEMA ICS 2 Industrial Control Devices, Controllers and Assemblies.
- D. NEMA KS1 Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- E. NEMA PB 1 Panelboards.
- F. NEMA PB 1.1 Instructions for Safe Installation, Operation and Maintenance of Panelboards Rated 600 Volts or Less.
- G. NETA ATS Acceptance Testing Specifications for Electrical Power Distribution Equipment (published by the International Electrical Testing Association).
- H. NFPA 70 National Electrical Code.
- 1.4 SUBMITTALS FOR REVIEW
 - A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Product Data: Provide manufacturer's catalog information showing dimensions, ratings, features, colors, and configurations.
- C. Shop Drawings: Indicate outline and support point dimensions, voltage, main bus ampacity, integrated short circuit ampere rating, circuit breaker and fusible switch arrangement and sizes.
- D. Arrange panelboard branch circuit breakers as shown on the Drawings. Agreement of circuit breaker (pole) numbers with the Drawings panel schedules and floor plans is required in order to avoid confusion during construction, redrawing the circuitry for record drawing purposes and accurate documentation of the as-built conditions.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.
- C. The panelboard manufacturer shall provide a facility short circuit and coordination study for approval by the Architect/Engineer. The study shall be performed by a North Carolina Registered Professional Engineer and shall include the utility company transformer and downstream devices including all branch circuit panelboards. All panelboards, enclosed circuit breakers, and safety switch ratings shall conform to the results of this study.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of panelboards and record actual circuiting arrangements in project record documents.
- C. Maintenance Data: Include spare parts listing; source and current prices of replacement parts and supplies; and recommended maintenance procedures and intervals.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 MAINTENANCE MATERIALS

- A. Contract Closeout. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Furnish two of each panelboard key.

PART 2 - PRODUCTS

2.1 DISTRIBUTION PANELBOARDS

- A. Manufacturers:
 - 1. Eaton.
 - 2. ABB/General Electric.
 - 3. Siemens.
 - 4. Schneider/Square D.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA PB 1, circuit breaker type.
- C. Service Conditions:
 - 1. Temperature: 104° F. (40° C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75° C. minimum.
- D. Panelboard Bus: Copper, ratings as indicated. Provide 100% copper ground and neutrals buses in each panelboard. Provide insulated ground bus where scheduled.
- E. Minimum integrated short circuit rating: 10,000 amperes rms symmetrical for 208 volt panelboards; 30,000 amperes rms symmetrical for 480 volt panelboards, or as indicated.
- F. Circuit Breakers: Circuit Breakers: NEMA AB 1, bolt-on or plug-on (Square D I-Line and similar only) type.
 - 1. Circuit breakers in distribution panelboards shall be fully rated.
 - 2. Solid-state Trip Molded Case Main and Branch Circuit Breakers where required by Coordination Study: Panel mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanently-mounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - a. Adjustable instantaneous trip.
 - b. Adjustable long time pickup and delay.
 - c. Adjustable short time pickup and delay.
 - d. Ground fault pickup and delay where required.
 - e. Arc flash reduction mode with external switch and indicator (1,200A and larger).
 - f. Include shunt trip, undervoltage release, and other accessories where indicated.
 - g. Display line currents and cause of trip.

- 3. Conventional Thermal Magnetic Molded Case Branch Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole.
- 4. Molded Case Circuit Breakers with Current Limiters: Circuit breakers with replaceable current limiting elements, in addition to integral thermal and instantaneous magnetic trip in each pole.
- 5. Current Limiting Molded Case Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole, coordinated with automatically resetting current limiting elements in each pole. Interrupting rating 100,000 symmetrical amperes, let-through current and energy level less than permitted for same size Class RK-5 fuse.
- 6. Circuit Breaker Accessories: Trip units and auxiliary switches as indicated.
- G. Enclosure: NEMA PB 1, Type 1 or Type 3R, cabinet box.
- H. Cabinet Front: Flush and Surface cabinet front door-in-door type (hinged trims are not acceptable) with concealed trim clamps, concealed hinge, metal directory frame, and flush lock all keyed alike. Finish in manufacturer's standard gray enamel. Distribution panelboards larger than 400 amperes are not required to have door-in-door trims.
- I. Panelboards used as service entrance equipment shall be third party SE rated.
- J. Series rated breakers not allowed.

2.2 BRANCH CIRCUIT PANELBOARDS

- G. Manufacturers:
 - 1. Eaton.
 - 2. ABB/General Electric.
 - 3. Siemens.
 - 4. Schneider/Square D.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- H. Description: NEMA PB1, circuit breaker type, branch circuit panelboard.
- I. Service Conditions:
 - 1. Temperature: 104° F. (40° C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75° C. minimum.
- J. Panelboard Bus: Copper, ratings as indicated. Provide 100% copper ground and neutrals buses in each panelboard. Provide 200% copper neutral bus where indicated. Provide insulated ground bus where scheduled. Provide 200% copper neutral bus in each panelboard fed by a K rated transformer.
- K. Minimum Integrated Short Circuit Rating: 10,000 amperes rms symmetrical for 208 volt panelboards; 14,000 amperes rms symmetrical for 480 volt panelboards, or as indicated.
- L. Circuit Breakers: NEMA AB 1, bolt-on type.
 - 1. Circuit breakers in branch circuit panelboards shall be fully rated.

- 2. Solid-state Trip Molded Case Main Circuit Breakers where required by Coordination Study: Panel mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanentlymounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - a. Adjustable instantaneous trip.
 - b. Adjustable long time pickup and delay.
 - c. Adjustable short time pickup and delay.
 - d. Ground fault pickup and delay where required.
 - e. Arc flash reduction mode with external switch and indicator where required.
 - f. Include shunt trip, undervoltage release, and other accessories where indicated.
 - g. Display line currents and cause of trip.
- 3. Conventional Thermal Magnetic Molded Case Main and Branch Circuit Breakers: Thermal magnetic trip circuit breakers, with common trip handle for all poles, listed as Type SWD for lighting circuits and Class A ground fault interrupter circuit breakers where scheduled. Do not use tandem circuit breakers.
- 4. Conventional Thermal Magnetic Current Limiting Molded Case Branch Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole, coordinated with automatically resetting current limiting elements in each pole. Interrupting rating 100,000 symmetrical amperes, let-through current and energy level less than permitted for same size Class RK-5 fuse.
- 5. Circuit Breaker Accessories: Trip units and auxiliary switches as indicated.
- M. Enclosure: NEMA PB 1, Type 1 or Type 3R.
- N. Cabinet Box: 6 inches deep, 20 inches wide for 240 volt and less panelboards, 24 inches wide for 480 volt panelboards.
- O. Cabinet Front: Flush and Surface cabinet front door-in-door type (hinged trims are not acceptable) with concealed trim clamps, concealed hinge, metal directory frame, and flush lock all keyed alike. Finish in manufacturer's standard gray enamel.
- P. Series rated breakers not allowed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install panelboards in accordance with NEMA PB 1.1 and the NECA "Standard of Installation."
- B. Install panelboards plumb. Install recessed panelboards flush with wall finishes.
- C. Panelboards shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.

- D. Height: 6 feet to top of panelboard; install panelboards taller than 6 feet with bottom no more than 4 inches above floor.
- E. Provide filler plates for unused spaces in panelboards.
- F. Provide typed circuit directory for each branch circuit panelboard. Final typed panelboard directories installed in the panelboard door pocket shall include final actual room names and numbers in addition to the general description shown on the panel schedules on the drawings. Revise directory to reflect circuiting changes required to balance phase loads.
- G. Provide engraved plastic nameplates under the provisions of Section 260553.
- H. Provide spare conduits out of each recessed panelboard to an accessible location above ceiling and below floor. Minimum spare conduits: 5 empty 1 inch. Identify each as SPARE.
- I. Ground and bond panelboard enclosure according to Section 260526.
- 3.2 FIELD QUALITY CONTROL
 - A. Quality Control: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Inspect and test in accordance with NETA ATS, except Section 4, or provide for qualified technicians to perform testing according to the manufacturer's recommendations.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Cleaning: Vacuum dirt and debris from panelboard tubs; do not use compressed air to assist in cleaning.
- C. Measure steady state load currents at each panelboard feeder; rearrange circuits in the panelboard to balance the phase loads to within 20 percent of each other. Maintain proper phasing for multi-wire branch circuits.

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Wall switches.
 - B. Wall box dimmers.
 - C. Receptacles.
 - D. Wall plates.

1.2 DESCRIPTION

Provide wiring devices in types, characteristics, grades, colors and electrical ratings for applications indicated which are third party testing agency listed and which comply with NEMA WD 1 and other applicable third party testing agency, NEMA and DSCC (Fed Spec) standards. All devices shall be produced by the same manufacturer.

1.3 RELATED SECTIONS

- A. Section 260526 Grounding and Bonding.
- B. Section 260534 Boxes.
- C. Section 260553 Electrical Identification.

1.4 **REFERENCES**

- A. NECA Standard of Installation.
- B. NEMA WD 1 General Requirements for Wiring Devices.
- C. NEMA WD 6 Wiring Device Dimensional Requirements.
- D. NFPA 70 National Electrical Code.
- E. Underwriters Laboratories (UL 20, 244A, 498, 514C, 1472).
- F. DSCC (Fed Spec) W-C-596G
- 1.5 SUBMITTALS FOR REVIEW
 - A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Product Data: Provide manufacturer's catalog information showing dimensions, colors, and configurations.

1.6 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's wiring and installation instructions.
- C. Product Data: Catalog cut sheets with performance specifications demonstrating compliance with specified requirements.
- 1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum 10 years documented experience.

1.8 WARRANTY

Provide manufacturer's full 1 year warranty minimum, unless specified otherwise.

1.9 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 WALL SWITCHES

- A. Manufacturers:
 - 1. Hubbell Model 1221/2/3/4 Series.
 - 2. Leviton 1221/2/3/4.
 - 3. Pass and Seymour PS20AC1/2/3/4.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, UL, DSCC, heavy-duty, AC only, general-use, grounding type, back and side wired, single pole, three-way and four-way as indicated, snap switch with hex-head equipment grounding screw. Switches shall have a steel, nickel plated bridge with integral ground, one piece rivetless copper alloy spring contact arm and terminal plate and large silver cadmium oxide contacts. All switches shall have quiet operating mechanisms without the use of mercury switches. All switches shall be approved by a third party agency, approved for the voltage and current indicated.
- C. Body and Handle: Gray plastic with toggle handle.

- D. Indicator Light: Neon lighted handle type switch; red color handle. Voltage per system rating.
- E. Locator Light: Neon lighted handle type switch; green color handle. Voltage per system rating.
- F. Ratings:
 - 1. Voltage: 120-277 volts AC.
 - 2. Current: 20 amperes.

2.2 WALL BOX LED 0-10V DIMMERS

- A. Manufacturers:
 - 1. Lutron DVSTV and DVTV.
 - 2. Sensor Switch.
 - 3. Wattstopper.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: Wall box 0-10V dimmer switch for LED loads.
- C. Description: NEMA WD 1, third party testing agency, DSCC Type I semiconductor dimmer for LED drivers. Provide line voltage or 0-10V to match lighting fixtures specified.
- D. Body and Handle: Gray plastic with preset slider.
- E. Switch Ratings:
 - 1. Voltage: 120-277 volts AC.
 - 2. Current: 8A minimum. Provide with 16A power pack for loads greater than 8A.

2.3 RECEPTACLES

- A. Manufacturers:
 - 1. Hubbell Model HBL 5362 and HBL 5362TR.
 - 2. Leviton 5362 and 5363-SGW.
 - 3. Pass and Seymour 5362A and TR63.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, UL, DSCC, heavy-duty, 20 ampere, 120 volt, general use, duplex, straight blade, grounding type receptacle arranged for back and side wiring, with separate single or double grounding terminals. Receptacles shall have a full wrap around brass bridge with integral ground and standup double wipe contacts. Self grounding or automatic type grounding receptacles are not acceptable in lieu of receptacles with separate grounding screw lugs and a direct, green insulated conductor connection to the equipment grounding system.
- C. Device Face and Body: Gray nylon or reinforced thermoplastic.
- D. Configuration: NEMA WD 6, type as specified and indicated.

E. Convenience Receptacle: Type 5-20R.

2.4 GROUND FAULT CIRCUIT INTERRUPTERS (GFI)

- A. Manufacturers:
 - 1. Hubbell Model GFRWRST20.
 - 2. Leviton GFWT2.
 - 3. Pass and Seymour 2097TRWR.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, UL, DSCC, heavy-duty, 20 ampere, 120 volt, general use, duplex, straight blade, grounding type receptacle arranged for back and side wiring, with separate single or double grounding terminals. Receptacles shall have a full wrap around brass bridge with integral ground and standup double wipe contacts. The electronic component's circuit board shall be all glass with a conformal coating. Self grounding or automatic type grounding receptacles are not acceptable in lieu of receptacles with separate grounding screw lugs and a direct, green insulated conductor connection to the equipment grounding system.
- C. Device Face and Body: Gray nylon or reinforced thermoplastic.
- D. Configuration: NEMA WD 6, type as specified and indicated.
- E. Convenience Receptacle: Type 5-20R.

2.5 WALL PLATES

- A. Manufacturers:
 - 1. Hubbell.
 - 2. Leviton.
 - 3. Pass and Seymour.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Decorative Cover Plate: Single and combination, of types, sizes and with ganging and cutouts as indicated. Provide plates which mate and match with wiring devices to which attached. Material shall be smooth, 0.04" thick, type 302 Stainless Steel as manufactured by the device vendor.
- C. Weatherproof Cover Plate: Exterior mounted receptacles, and those noted to be weatherproof, shall be provided with weatherproof PVC transparent cover plates, standard size, and shall be single or ganged as indicated on the contract drawings. Weatherproof plates shall be "approved" third party listed as "raintight while in use."

PART 3 - EXECUTION

3.1 EXAMINATION

WIRING DEVICES

- A. Ensure that outlet boxes are installed at proper height.
- B. Ensure that wall openings are neatly cut and will be completely covered by wall plates.
- C. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.
- 3.2 PREPARATION
 - A. Provide extension rings to bring outlet boxes flush with finished surface.
 - B. Clean debris from outlet boxes.

3.3 INSTALLATION

- A. Install in accordance with NECA "Standard of Installation".
- B. Install devices vertically, plumb and level.
- C. Install switches with OFF position down.
- D. Install receptacles with grounding pole on top. Install horizontally oriented receptacles with the grounding pole on the left.
- E. Receptacles installed over counters, backsplashes, etc., shall be mounted horizontally.
- F. Install wall dimmers to achieve full rating specified and indicated after derating for ganging as instructed by manufacturer.
- G. Do not share neutral conductor on load side of dimmers.
- H. Connect wiring device grounding terminal to branch circuit equipment grounding conductor.
- I. Install decorative plates on switch, receptacle, and blank outlets in finished areas. Schedule installation of finish plates after the surface upon which they are installed has received final finish.
- J. Connect switches by wrapping conductor around screw terminal.
- K. Connect receptacles by utilizing back wiring provisions only. Do not use side wire terminals.
- L. Install galvanized steel plates on outlet boxes and junction boxes in unfinished areas, above accessible ceilings, and on surface mounted outlets.
- M. Provide adhesive backed, laminated plastic receptacle device plate labels identifying the circuit feeding the device. Labels shall be label machine printed to indicate panel and circuit number and shall be Casio, Brother, T&B or approved equal. See Section 260553 for additional requirements
- 3.4 INTERFACE WITH OTHER PRODUCTS

- A. Coordinate locations of outlet boxes provided under Section 260534 to obtain mounting heights specified and indicated on drawings.
- B. All wiring devices shall be installed at heights as required by the ADA
- C. Install wall switch 48 inches above finished floor, measured to top of device plate.
- D. Install convenience receptacle 18 inches above finished floor, measured to bottom of device plate, unless noted otherwise on the Drawings.
- E. Install convenience receptacle horizontally 6 inches above backsplash of counter, unless noted otherwise on the Drawings.
- F. Install dimmer 48 inches (1.2 m) above finished floor, measured to top of device of plate.
- G. Install telecommunications jack 18 inches (450 mm) above finished floor, measured to bottom of device plate, unless noted otherwise on the Drawings.
- H. Install telephone jack for side-reach wall telephone to position top of telephone at 54 inches (1.4 m) above finished floor, unless noted otherwise on the Drawings.
- I. Install telephone jack for forward-reach wall telephone to position top of telephone at 48 (1.2 m) above finished floor, unless noted otherwise on the Drawings.
- 3.5 FIELD QUALITY CONTROL
 - A. Quality Control. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Inspect each wiring device for defects.
 - C. Operate each wall switch with circuit energized and verify proper operation.
 - D. Verify that each receptacle device is energized.
 - E. Test each receptacle device for correct polarity and for ground continuity.
 - F. Test each GFCI receptacle device for correct operation.
- 3.6 ADJUSTING
 - A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Adjust devices and wall plates to be flush and level.
- 3.7 CLEANING
 - A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Clean exposed surfaces to remove splatters and restore finish.

SECTION 262727 - OCCUPANCY SENSORS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Wall box and remote sensor type occupancy sensors and accessories.

1.2 RELATED SECTIONS

- A. Section 260534 Boxes.
- B. Section 262726 Wiring Devices.
- C. Section 260526 Grounding.

1.3 REFERENCES

- A. NECA Standard of Installation.
- B. NEMA WD 1 General Requirements for Wiring Devices.
- C. NEMA WD 6 Wiring Device -- Dimensional Requirements.
- D. NFPA 70 National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, colors, ratings and configurations.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions.

1.6 QUALIFICATIONS

A. Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 GENERAL

- A. The Occupancy Sensor system shall sense the presence of human activity within the spaces indicated and fully control the "On" / "Off" function of the lighting loads automatically. Sensors shall turn "On" the load upon entrance into the room and shall not initiate "On" outside of entrance.
- B. Acceptable technology is Passive Infrared (PIR), Ultrasonic and Microphonic. Dual Technology is required utilizing PIR and one of the other technologies.
- C. Occupancy sensors shall be field convertible to operate in either the occupancy or vacancy mode.
- D. Occupancy sensors shall have a minimum of 2 contacts (1 will be utilized for HVAC control).
- E. Sensors shall automatically adjust time delays and sensitivity based on the activity level in the space.
- F. All line voltage devices shall be UL Listed under Energy Management Equipment, or Industrial Control Equipment. UL Listing under Appliance Control shall not be accepted.
- G. Product shall be manufactured in the USA and be warranted for 5 years.

2.2 WALL SWITCH LINE & LOW VOLTAGE SENSORS FOR SMALL AREAS

A. Description: Line and Low voltage, single gang, wall mounted occupancy sensor switch with one override or two (as shown) switch(es). Switch shall recess into single gang switch box and fit a standard GFI receptacle plate opening. Switches shall be compatible with standard three and four-way toggle switches. The low voltage device shall operate in conjunction with a line voltage power pack to control the connected lighting loads. All switches shall be approved by a third party agency, approved for the voltage and current indicated. Provide hard lens switches in storage rooms and other location subject to abuse.

B. Manufacturers

- 1. Lutron.
- 2. Sensor Switch.
- 3. Wattstopper.
- 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

C. Body and Handle: Match device colors specified in Section 262726.

D. Ratings:

Voltage: 120-277 volts AC. Minimum Load Rating: 800 watts at 120 VAC, 1200 watts at 277 VAC. Sensors shall be compatible with LED lighting load types and require no minimum load

2.3 CEILING MOUNTED LOW VOLTAGE SENSORS FOR LARGE AREAS

A. Sensor Switches: Low voltage, recess ceiling mounted occupancy sensor switch. The device shall operate in conjunction with a line voltage power pack to control the connected lighting loads. Sensors shall operate on a class 2, three-conductor system. Multiple sensors shall be connectable to a single power pack. Sensor shall recess into a two gang outlet box. All devices shall be approved by a third party agency, approved for the voltage and current indicated.

Manufacturers:

- 1. Lutron.
- 2. Sensor Switch.
- 3. Wattstopper.
- 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Control units/Power packs: Devices shall be rated 20A at 120-277 volts and shall be compatible with LED lighting. They shall have the capacity to power additional remote heads or additional relays. Control relays may be paralleled to accommodate extra load or more than three heads or additional relays. Additional relay shall be used where there is more than one circuit being controlled or where there is a need to control multiple voltages.

Manufacturers:

- 1. Lutron.
- 2. Sensor Switch.
- 3. Wattstopper.
- 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- C. Sensor Body: White plastic.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Ensure that outlet boxes are installed at proper height.
- B. Ensure that wall openings are neatly cut and will be completely covered by wall plates.

C. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.

3.2 PREPARATION

- A. Provide extension rings to bring outlet boxes flush with finished surface.
- B. Clean debris from outlet boxes.
- 3.3 INSTALLATION
 - A. Install in accordance with NECA "Standard of Installation."
 - B. Install in locations in accordance with manufacturers recommendation.
 - C. Install devices vertically, plumb and level.
 - D. Connect wiring device grounding terminal to branch circuit equipment grounding conductor.

3.4 INTERFACE WITH OTHER PRODUCTS

- A. Coordinate locations of outlet boxes provided under Section 260534 to obtain mounting heights specified and indicated on drawings.
- B. All wiring devices shall be installed at heights as required by the A.D.A.
- C. Install wall switch 48 inches (1.2 m) above finished floor, measured to bottom of outlet box.

3.5 FIELD QUALITY CONTROL

- A. Quality Control. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect each wiring device for defects.
- C. Operate each system with circuit energized and verify proper operation.
- 3.6 ADJUSTING
 - A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Adjust devices and wall plates to be flush and level.
- 3.7 CLEANING
 - A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Clean exposed surfaces to remove splatters and restore finish.

SECTION 262813 - FUSES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Fuses.
- 1.2 REFERENCES
 - A. NFPA 70 National Electric Code.
 - B. NEMA FU 1 Low Voltage Cartridge Fuses.
- 1.3 SUBMITTALS
 - A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Product Data: Provide data sheets showing electrical characteristics including time-current curves.

1.4 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual fuse sizes.
- 1.5 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

- 1.6 REGULATORY REQUIREMENTS
 - A. Conform to requirements of NFPA 70.
 - B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.
- 1.7 EXTRA MATERIALS
 - A. Provide no less than 10% of each fuse size and type installed, with a minimum of at least one set of three of each.
 - B. Provide one fuse puller.

PART 2 - PRODUCTS

2.1 FUSE REQUIREMENTS

- A. Dimensions and Performance: NEMA FU 1, Class as specified or indicated.
- B. Voltage: Provide fuses with voltage rating suitable for circuit phase-to-phase voltage.
- C. UL Listed.

	Circuit Type	Fuse type
1.	Service Entrance and Feeder Circuits over 600Amp	Class L
	200K Amp interrupting rating.	
2.	Service Entrance and Feeder Circuits 600Amp or less	Class RK1 or J
	200K Amp interrupting rating.	
3.	Motor, Motor Controller and Transformer Circuits	RK5
	200K Amp interrupting rating.	

- D. For individual equipment where fault current does not exceed 50KA use Class K5 fuses with 50KA interrupting rating.
- E. Fusible safety switches with short-circuit withstand ratings of 100KA or 200KA require Class R or Class J rejection fuse block feature.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fuses in accordance with manufacturer's instructions.
- B. Install fuse with label oriented such that manufacturer, type, and size are easily read.
- C. Install spare fuse cabinet in main electrical equipment room or adjacent to the main service equipment.

SECTION 262816 - ENCLOSED SWITCHES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Fusible switches.
 - B. Nonfusible switches.
- 1.2 RELATED SECTIONS
 - A. Section 260526 Grounding and Bonding.
 - B. Section 260529 Supporting Devices.
 - C. Section 260548.16 Seismic Controls for Electrical Systems.
 - D. Section 260553 Electrical Identification.
 - E. Section 260573 Short Circuit, Arc Flash and Selective Coordination Study.
 - F. Section 262813 Fuses.

1.3 REFERENCES

- A. NECA Standard of Installation (published by the National Electrical Contractors Association).
- B. NEMA FU1 Low Voltage Cartridge Fuses.
- C. NEMA KS1 Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- D. NETA ATS Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (published by the International Electrical Testing Association).
- E. NFPA 70 National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide switch ratings and enclosure dimensions.
- 1.5 SUBMITTALS FOR CLOSEOUT
 - A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Record actual locations of enclosed switches in project record documents.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Eaton.
- B. ABB/General Electric.
- C. Siemens.
- D. Schneider/Square D.
- E. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

2.2 RATINGS

- A. Service Conditions:
 - 1. Temperature: 104°F. (40°C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75°C. minimum.
- B. Minimum Integrated Short Circuit Rating: 10,000 amperes rms symmetrical, or as indicated.

2.3 FUSIBLE SWITCH ASSEMBLIES

- A. Description: NEMA KS 1, heavy duty type with externally operable handle interlocked (defeatable) to prevent opening front cover with switch in ON position, enclosed load interrupter knife switch. Mechanisms shall be non-teasible, positive, quick make-quick break type. Handle lockable in ON or OFF position. Switches shall have handles whose positions are easily recognizable in the ON or OFF position.
- B. Fuse clips: Designed to accommodate NEMA FU1, Class R fuses.
- C. Provide accessories required by their installation. Provide auxiliary switch contacts as required by other systems. Coordinate with other Divisions as required.

2.4 NONFUSIBLE SWITCH ASSEMBLIES

- A. Description: NEMA KS 1, heavy duty type with externally operable handle interlocked (defeatable) to prevent opening front cover with switch in ON position, enclosed load interrupter knife switch. Mechanisms shall be non-teasible, positive, quick make-quick break type. Handle lockable in ON or OFF position. Switches shall have handles whose positions are easily recognizable in the ON or OFF position.
- B. Provide accessories required by their installation. Provide auxiliary switch contacts as required by other systems. Coordinate with other Divisions as required.

2.5 ACCESSORIES

- A. Provide neutral assemblies and equipment grounding kits as required.
- B. For safety switches installed in elevator controller feeders, provide electrical interlock kit(s) with sufficient contacts for elevator control interlock as required by the elevator vendor.

2.6 ENCLOSURES

- A. Fabrication: NEMA KS 1.
 - 1. Interior Dry Locations: Type 1.
 - 2. Exterior Locations: Type 3R.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in accordance with NECA "Standard of Installation".
- B. Switches shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.22 for additional requirements.
- C. Install fuses in fusible disconnect switches serving Division 26 equipment.
- D. Apply adhesive tag on inside door of each fused switch indicating NEMA fuse class and size installed.

3.2 FIELD QUALITY CONTROL

- A. Quality Control: Field inspection, testing and adjusting as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect and test in accordance with NETA ATS, except Section 4, or provide for qualified technicians to perform testing according to the manufacturer's recommendations.
SECTION 262817 - ENCLOSED CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Enclosed circuit breakers.

1.2 RELATED WORK

- A. Section 260526 Grounding and Bonding.
- B. Section 260529 Supporting Devices.
- C. Section 260573 Short Circuit, Arc Flash and Selective Coordination Study.
- D. Section 260553 Electrical Identification: Engraved nameplates.

1.3 REFERENCES

- A. NECA (National Electrical Contractors Association) "Standard of Installation".
- B. NEMA AB 1 Molded Case Circuit Breakers
- C. NFPA 70 National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide catalog sheets showing ratings, trip units, time current curves, dimensions, and enclosure details.
- C. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.5 QUALITY ASSURANCE

- A. Perform Work in accordance with NECA Standard of Installation.
- B. Maintain one copy of each document on site.
- 1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.
- 1.8 EXTRA MATERIALS
 - A. Furnish under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Provide three of each size and type current limiter.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Eaton.
- B. ABB/General Electric.
- C. Siemens.
- D. Schneider/Square D.
- E. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

2.2 MOLDED CASE CIRCUIT BREAKER

- A. Circuit Breaker: NEMA AB 1, bolt-on type thermal magnetic trip circuit breakers, with common trip handle for all poles, listed as Type SWD for lighting circuits and Class A ground fault interrupter circuit breakers where scheduled.
- B. Service Conditions:
 - 1. Temperature: 104° F. (40° C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75° C. minimum.
- C. Minimum Integrated Short Circuit Rating: 30,000 amperes rms symmetrical, or as indicated.
- 2.3 PRODUCT OPTIONS AND FEATURES (as specified and as applicable)
 - A. Provide accessories as scheduled, to NEMA AB 1.
 - B. Shunt Trip Device: 120 volts AC.
 - C. Undervoltage Trip Device: 120 volts AC.
 - D. Auxiliary Switch: 120 volts AC.

- E. Alarm Switch: 120 volts AC.
- F. Electrical Operator: 120 volts AC.
- G. Handle Lock: Include provisions for padlocking.
- H. Provide mechanical trip device.
- I. Provide insulated grounding lug in each enclosure.

2.4 ENCLOSURE

- A. Enclosure: NEMA AB 1, Type 1 and 3R, as indicated.
- B. Fabricate enclosure from steel.
- C. Finish using manufacturer's standard enamel finish, gray color.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install enclosed circuit breakers where indicated, in accordance with manufacturer's instructions.
 - B. Install enclosed circuit breakers plumb. Provide supports in accordance with Section 260529.
 - C. Equipment shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.22 for additional requirements.
 - D. Height: 5 ft AFF to operating handle.
 - E. Provide engraved plastic nameplates under the provisions of Section 260553.

3.2 FIELD QUALITY CONTROL

- A. Field inspection and testing shall be performed under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect and test each circuit breaker to NEMA AB 1.
- C. Inspect each circuit breaker visually.
- D. Perform several mechanical ON-OFF operations on each circuit breaker.
- E. Verify circuit continuity on each pole in closed position.

- F. Determine that circuit breaker will trip on overcurrent condition, with tripping time to NEMA AB 1 requirements.
- G. Include description of testing and results in test report.

3.3 ADJUSTING

- A. Adjust work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust trip settings so that circuit breakers coordinate with other overcurrent protective devices in circuit.
- C. Adjust trip settings to provide adequate protection from overcurrent and fault currents.

END OF SECTION 262817

SECTION 262923 - VARIABLE-FREQUENCY MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Section includes separately enclosed, pre-assembled, combination VFCs, rated 600 V and less, for speed control of three-phase, squirrel-cage induction motors.

1.2 RELATED SECTIONS

- A. Section 260533 Raceways and Boxes for Electrical Systems.
- B. Section 260526 Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260548.16 Seismic Controls for Electrical Systems.
- E. Section 260533 Conduit.
- F. Section 260553 Electrical Identification.

1.3 DEFINITIONS

- A. Retain definition(s) remaining after this Section has been edited.
- B. BAS: Building automation system.
- C. CPT: Control power transformer.
- D. EMI: Electromagnetic interference.
- E. IGBT: Insulated-gate bipolar transistor.
- F. LAN: Local area network.
- G. LED: Light-emitting diode.
- H. MCP: Motor-circuit protector.
- I. NC: Normally closed.
- J. NO: Normally open.
- K. OCPD: Overcurrent protective device.
- L. PCC: Point of common coupling.
- M. PID: Control action, proportional plus integral plus derivative.

VARIABLE-FREQUENCY MOTOR CONTROLLERS

- N. PWM: Pulse-width modulated.
- O. RFI: Radio-frequency interference.
- P. TDD: Total demand (harmonic current) distortion.
- Q. THD(V): Total harmonic voltage demand.
- R. VFC: Variable-frequency motor controller.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type and rating of VFC indicated. Include features, performance, electrical ratings, operating characteristics, shipping and operating weights, and furnished specialties and accessories.
- B. Shop Drawings: For each VFC indicated. Include dimensioned plans, elevations, and sections; and conduit entry locations and sizes, mounting arrangements, and details, including required clearances and service space around equipment.
 - 1. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Each installed unit's type and details.
 - b. Factory-installed devices.
 - c. Enclosure types and details.
 - d. Nameplate legends.
 - e. Short-circuit current (withstand) rating of enclosed unit.
 - f. Features, characteristics, ratings, and factory settings of each VFC and installed devices.
 - g. Retain first subparagraph below if specifying modifications in Part 2 articles.
 - h. Specified modifications.
 - 2. Schematic and Connection Wiring Diagrams: For power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For VFCs to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - 1. Retain first subparagraph below if circuit breakers are specified in VFCs; retain second if field-adjustable overload relays are specified.
 - 2. Manufacturer's written instructions for testing and adjusting thermal-magnetic circuit breaker and MCP trip settings.
 - 3. Manufacturer's written instructions for setting field-adjustable overload relays.
 - 4. Manufacturer's written instructions for testing, adjusting, and reprogramming microprocessor control modules.

5. Manufacturer's written instructions for setting field-adjustable timers, controls, and status and alarm points.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation, capable of driving full load without derating, under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than 14 deg F (minus 10 deg C) and not exceeding 104 deg F (40 deg C).
 - 2. Ambient Storage Temperature: Not less than minus 4 deg F (minus 20 deg C) and not exceeding 140 deg F (60 deg C)
 - 3. Humidity: Less than 95 percent (noncondensing).
 - 4. Altitude: Not exceeding 3300 feet (1005 m).
- B. Interruption of Existing Electrical Systems: Do not interrupt electrical systems in facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of electrical systems.
 - 2. Indicate method of providing temporary electrical service.
 - 3. Do not proceed with interruption of electrical systems without Owner's written permission.
 - 4. Comply with NFPA 70E.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for VFCs, including clearances between VFCs, and adjacent surfaces and other items.

1.8 COORDINATION

- A. Coordinate features of motors, load characteristics, installed units, and accessory devices to be compatible with the following:
 - 1. Torque, speed, and horsepower requirements of the load.
 - 2. Ratings and characteristics of supply circuit and required control sequence.
 - 3. Ambient and environmental conditions of installation location.

- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchorbolt inserts into bases.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace VFCs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Danfoss Inc.; Danfoss Drives Div or comparable product by one of the following:
 - 1. ABB/General Electric.
 - 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 3. Square D; a brand of Schneider Electric.
- B. General Requirements for VFCs: Comply with NEMA ICS 7, NEMA ICS 61800-2, and UL 508C.
- C. Application: Constant torque and variable torque.
- D. VFC Description: Variable-frequency power converter (rectifier, dc bus, and IGBT, PWM inverter) factory packaged in an enclosure, with integral disconnecting means and overcurrent and overload protection; listed and labeled by an NRTL as a complete unit; arranged to provide self-protection, protection, and variable-speed control of one or more three-phase induction motors by adjusting output voltage and frequency.
 - 1. Units suitable for operation of NEMA MG 1, Design A and Design B motors as defined by NEMA MG 1, Section IV, Part 30, "Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both."
 - 2. Units suitable for operation of inverter-duty motors as defined by NEMA MG 1, Section IV, Part 31, "Definite-Purpose Inverter-Fed Polyphase Motors."
 - 3. Listed and labeled for integrated short-circuit current (withstand) rating by an NRTL acceptable to authorities having jurisdiction.
- E. Design and Rating: Match load type, such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.

- F. Output Rating: Three-phase; 10 to 66 Hz, with torque constant as speed changes; maximum voltage equals input voltage.
- G. Unit Operating Requirements:
 - 1. Input AC Voltage Tolerance: Plus 10 and minus 10 percent of VFC input voltage rating.
 - 2. Input AC Voltage Unbalance: Not exceeding 3 percent.
 - 3. Input Frequency Tolerance: Plus or minus 3 percent of VFC frequency rating.
 - 4. Minimum Efficiency: 95 percent at 60 Hz, full load.
 - 5. Minimum Displacement Primary-Side Power Factor: 95 percent under any load or speed condition.
 - 6. Minimum Short-Circuit Current (Withstand) Rating: 65 kA.
 - 7. Ambient Temperature Rating: Not less than 14 deg F (minus 10 deg C) and not exceeding 104 deg F (40 deg C).
 - 8. Ambient Storage Temperature Rating: Not less than minus 4 deg F (minus 20 deg C) and not exceeding 140 deg F (60 deg C)
 - 9. Humidity Rating: Less than 95 percent (noncondensing).
 - 10. Altitude Rating: Not exceeding 3300 feet (1005 m).
 - 11. Vibration Withstand: Comply with IEC 60068-2-6.
 - 12. Overload Capability: 1.1 times the base load current for 60 seconds; minimum of 1.8 times the base load current for three seconds.
 - 13. Starting Torque: Minimum 100 percent of rated torque from 3 to 60 Hz.
 - 14. Speed Regulation: Plus or minus 10 percent.
 - 15. Output Carrier Frequency: Selectable; 0.5 to 15 kHz.
 - 16. Stop Modes: Programmable; includes fast, free-wheel, and dc injection braking.
- H. Inverter Logic: Microprocessor based, 16 or 32 bit, isolated from all power circuits.
- I. Isolated Control Interface: Allows VFCs to follow remote-control signal over a minimum 40:1 speed range.
 - 1. Signal: Electrical.
- J. Internal Adjustability Capabilities:
 - 1. Minimum Speed: 5 to 25 percent of maximum rpm.
 - 2. Maximum Speed: 80 to 100 percent of maximum rpm.

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- 3. Acceleration: 0.1 to 30 seconds.
- 4. Deceleration: 1 to 30 seconds.
- 5. Current Limit: 30 to minimum of 150 percent of maximum rating.
- K. Self-Protection and Reliability Features:
 - 1. Coordinate Project-specific self-protection and reliability features with manufacturers, because standard and optional features vary considerably among manufacturers.
 - 2. Input transient protection by means of surge suppressors to provide three-phase protection against damage from supply voltage surges 10 percent or more above nominal line voltage.
 - 3. Loss of Input Signal Protection: Selectable response strategy, including speed default to a percent of the most recent speed, a preset speed, or stop; with alarm.
 - 4. Under- and overvoltage trips.
 - 5. Inverter overcurrent trips.
 - 6. VFC and Motor Overload/Overtemperature Protection: Microprocessor-based thermal protection system for monitoring VFCs and motor thermal characteristics, and for providing VFC overtemperature and motor overload alarm and trip; settings selectable via the keypad; NRTL approved.
 - 7. Critical frequency rejection, with three selectable, adjustable deadbands.
 - 8. Instantaneous line-to-line and line-to-ground overcurrent trips.
 - 9. Loss-of-phase protection.
 - 10. Reverse-phase protection.
 - 11. Short-circuit protection.
 - 12. Motor overtemperature fault.
- L. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
- M. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
- N. Torque Boost: Automatically varies starting and continuous torque to at least 1.5 times the minimum torque to ensure high-starting torque and increased torque at slow speeds.
- O. Motor Temperature Compensation at Slow Speeds: Adjustable current fall-back based on output frequency for temperature protection of self-cooled, fan-ventilated motors at slow speeds.

- P. Integral Input Disconnecting Means and OCPD: NEMA AB 1, thermal-magnetic circuit breaker with pad-lockable, door-mounted handle mechanism.
 - 1. Disconnect Rating: Not less than 115 percent of VFC input current rating.
 - 2. Disconnect Rating: Not less than 115 percent of NFPA 70 motor full-load current rating or VFC input current rating, whichever is larger.
 - 3. Auxiliary Contacts: NO/NC, arranged to activate before switch blades open.
 - 4. Auxiliary contacts "a" and "b" arranged to activate with circuit-breaker handle.
 - 5. NC and NO alarm contact that operates only when circuit breaker has tripped.

2.2 CONTROLS AND INDICATION

- A. Status Lights: Door-mounted LED indicators displaying the following conditions:
 - 1. Power on.
 - 2. Run.
 - 3. Overvoltage.
 - 4. Line fault.
 - 5. Overcurrent.
 - 6. External fault.
- B. Panel-Mounted Operator Station: Manufacturer's standard front-accessible, sealed keypad and plain-English language digital display; allows complete programming, program copying, operating, monitoring, and diagnostic capability.
 - 1. Keypad: In addition to required programming and control keys, include keys for HAND, OFF, and AUTO modes.
 - 2. Security Access: Provide electronic security access to controls through identification and password with at least three levels of access: View only; view and operate; and view, operate, and service.
 - a. Control Authority: Supports at least four conditions: Off, local manual control at VFC, local automatic control at VFC, and automatic control through a remote source.
- C. Historical Logging Information and Displays:
 - 1. Retain first subparagraph below if time and date stamping is not accomplished through the BAS. This is an added-cost option with some listed manufacturers.
 - 2. Real-time clock with current time and date.
 - 3. Running log of total power versus time.
 - 4. Total run time.
 - 5. Fault log, maintaining last four faults with time and date stamp for each.

- D. Indicating Devices: Digital display mounted flush in VFC door and connected to display VFC parameters including, but not limited to:
 - 1. Output frequency (Hz).
 - 2. Motor speed (rpm).
 - 3. Motor status (running, stop, fault).
 - 4. Motor current (amperes).
 - 5. Motor torque (percent).
 - 6. Fault or alarming status (code).
 - 7. PID feedback signal (percent).
 - 8. DC-link voltage (V dc).
 - 9. Set point frequency (Hz).
 - 10. Motor output voltage (V ac).

E. Control Signal Interfaces:

- 1. Electric Input Signal Interface:
 - a. A minimum of two programmable analog inputs: 4- to 20-mA dc.
 - b. A minimum of six multifunction programmable digital inputs.
- 2. Remote Signal Inputs: Capability to accept any of the following speed-setting input signals from the BAS or other control systems:
 - a. 0- to 10-V dc.
 - b. 4- to 20-mA dc.
 - c. Potentiometer using up/down digital inputs.
 - d. Fixed frequencies using digital inputs.
- 3. Output Signal Interface: A minimum of one programmable analog output signal(s) 4- to 20-mA dc), which can be configured for any of the following:
 - a. Output frequency (Hz).
 - b. Output current (load).
 - c. DC-link voltage (V dc).
 - d. Motor torque (percent).
 - e. Motor speed (rpm).
 - f. Set point frequency (Hz).
- F. PID Control Interface: Provides closed-loop set point, differential feedback control in response to dual feedback signals. Allows for closed-loop control of fans and pumps for pressure, flow, or temperature regulation.
 - 1. Number of Loops: One.
- G. BAS Interface: Factory-installed hardware and software to enable the BAS to monitor, control, and display VFC status and alarms. Allows VFC to be used with an external system within a multidrop LAN configuration; settings retained within VFC's nonvolatile memory.

- 1. Network Communications Ports: Ethernet and RS-422/485.
- 2. Embedded BAS Protocols for Network Communications: Echelon LonWorks; protocols accessible via the communications ports.

2.3 LINE CONDITIONING AND FILTERING

A. Provide filtering at drive that will provide IEEE 519 at the drive terminals.

2.4 BYPASS SYSTEMS

- A. Bypass Mode: Manual operation only; requires local operator selection at VFC. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- B. Bypass Controller: Three-contactor-style bypass allows motor operation via the power converter or the bypass controller; with input isolating switch and barrier arranged to isolate the power converter input and output and permit safe testing and troubleshooting of the power converter, both energized and de-energized, while motor is operating in bypass mode.
 - 1. Bypass Contactor: Load-break, NEMA-rated contactor.
 - 2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
 - 3. Retain "Isolating Switch" Subparagraph below if retaining first option in last "Bypass Controller" Paragraph above.
 - 4. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.
- C. Bypass Contactor Configuration: Full-voltage (across-the-line) type.
 - 1. NORMAL/BYPASS selector switch.
 - 2. HAND/OFF/AUTO selector switch.
 - 3. NORMAL/TEST Selector Switch: Allows testing and adjusting of VFC while the motor is running in the bypass mode.
 - 4. Contactor Coils: Pressure-encapsulated type.
 - a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.
 - b. Power Contacts: Totally enclosed, double break, and silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.

- 5. Control Circuits: 120-V ac; obtained from integral CPT, with primary and secondary fuses, with CPT of sufficient capacity to operate all integral devices and remotely located pilot, indicating, and control devices.
 - a. CPT Spare Capacity: 50 VA.
- 6. Overload Relays: NEMA ICS 2.
 - a. Solid-State Overload Relays:
 - 1) Switch or dial selectable for motor-running overload protection.
 - 2) Sensors in each phase.
 - 3) Class 10/20 selectable tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.
 - 4) Retain one or both of first two subparagraphs below if applicable. These are optional, added-cost features.
 - 5) Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
 - 6) Analog communication module.
 - b. External overload reset push button.

2.5 ENCLOSURES

- A. VFC Enclosures: NEMA 250, to comply with environmental conditions at installed location.
 - 1. Dry and Clean Indoor Locations: Type 1

2.6 ACCESSORIES

- A. General Requirements for Control-Circuit and Pilot Devices: NEMA ICS 5; factory installed in VFC enclosure cover unless otherwise indicated.
 - 1. Push Buttons, Pilot Lights, and Selector Switches: Heavy-duty, type.
 - a. Push Buttons: Recessed types; momentary.
 - b. Pilot Lights: LED types; push to test.
 - c. Selector Switches: Rotary type.
 - d. Stop and Lockout Push-Button Station: Momentary-break, push-button station with a factory-applied hasp arranged so padlock can be used to lock push button in depressed position with control circuit open.
- B. Reversible NC/NO bypass contactor auxiliary contact(s).
- C. Control Relays: Auxiliary and adjustable solid-state time-delay relays.
- D. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.
 - 1. Current Transformers: Continuous current rating, basic impulse insulating level (BIL) rating, burden, and accuracy class suitable for connected circuitry. Comply with IEEE C57.13.

2.7 SOURCE QUALITY CONTROL

- A. Testing: Test and inspect VFCs according to requirements in NEMA ICS 61800-2.
 - 1. Test each VFC while connected to its specified motor.
- B. VFCs will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, surfaces, and substrates to receive VFCs, with Installer present, for compliance with requirements for installation tolerances, and other conditions affecting performance.
- B. Examine VFC before installation. Reject VFCs that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for conduit systems to verify actual locations of conduit connections before VFC installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Coordinate layout and installation of VFCs with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Wall-Mounting Controllers: Install VFCs on walls with tops at uniform height and with disconnect operating handles not higher than 79 inches (2000 mm) above finished floor unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not on walls, provide freestanding racks complying with Section 260529 "Supporting Devices."
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install heaters in thermal-overload relays. Select heaters based on actual nameplate full-load amperes after motors have been installed.
- E. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify VFCs, components, and control wiring. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.

- 2. Label each VFC with engraved nameplate.
- 3. Label each enclosure-mounted control and pilot device.

3.4 CONTROL WIRING INSTALLATION

- A. Install wiring between VFCs and remote devices and facility's central-control system. Comply with requirements in Section 260519 "Building Wire and Cable."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect selector switches and other automatic control devices where applicable.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each VFC element, bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Inspect VFC, wiring, components, connections, and equipment installation.
 - 2. Test insulation resistance for each VFC element, component, connecting motor supply, feeder, and control circuits.
 - 3. Test continuity of each circuit.
 - 4. Verify that voltages at VFC locations are within 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Engineer/Owner before starting the motor(s).
 - 5. Test each motor for proper phase rotation.
 - 6. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 7. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. VFCs will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies the VFC and describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations made after remedial action.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.7 ADJUSTING

- A. Program microprocessors for required operational sequences, status indications, alarms, event recording, and display features. Clear events memory after final acceptance testing and prior to Substantial Completion.
- B. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- C. Adjust the trip settings of MCPs and thermal-magnetic circuit breakers with adjustable, instantaneous trip elements. Initially adjust to six times the motor nameplate full-load amperes and attempt to start motors several times, allowing for motor cool-down between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Engineer/Owner before increasing settings.

3.8 **PROTECTION**

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions until controllers are ready to be energized and placed into service.
- B. Replace VFCs whose interiors have been exposed to water or other liquids prior to Substantial Completion.

3.9 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, reprogram, and maintain VFCs.

END OF SECTION 262923

SECTION 264313 - SURGE PROTECTION DEVICES

PART 1 - GENERAL

1.1 SECTION INCLUDES

Section includes field-mounted SPD for low-voltage (120 to 480 V) power distribution and control equipment.

- 1.2 RELATED SECTIONS
 - A. Section 260533 Raceways and Boxes for Electrical Systems.
 - B. Section 260526 Grounding and Bonding.
 - C. Section 260529 Supporting Devices.
 - D. Section 260533 Conduit.
 - E. Section 260548.16 Seismic Controls for Electrical Systems.
 - F. Section 260553 Electrical Identification.

1.2 DEFINITIONS

- A. Surge protective device (SPD)
- B. Voltage protection rating (VPR)
- C. Nominal discharge current (I_N)
- D. Maximum continuous operating voltage (MCOV)
- E. Mode, or Modes of Protection (L-N, L-G, L-N & L-L)
- F. Metal-Oxide Varistor (MOV)
- G. Over-Current Protective Device (OCPD)
- H. Short-Circuit Current Rating (SCCR)
- I. Nationally Recognized Testing Laboratory (NRTL) e.g., UL, ETL, CSA, etc.
- J. VZCA a UL code category covering enclosed and open-type surge-protective devices (SPDs) designed for repeated limiting of transient-voltage surges as specified in the standard on 50 or 60 Hz power circuits not exceeding 1000 V AC or 1500 V DC, including photovoltaic applications (PV SPDs)
- 1.4 **REFERENCES**

- A. SPD units and all components shall be designed, manufactured, and tested in accordance with the following latest standards:
 - 1. ANSI/UL 1449 Standard for Safety, Surge Protective Devices, 5th Ed.
 - 2. ANSI/UL 1283 Standard for Safety, Electromagnetic Interference Filters, 5th Ed.
 - 3. NFPA 70 National Electrical Code
 - 4. NFPA 780 Standard for the Installation of Lightning Protection Systems
 - 5. UL 96A Standard for Safety, Installation Requirements for Lightning Protection Systems, 12th Ed.

1.5 SUBMITTALS

- A. Manufacturer's technical data sheet containing the following information for each product type:
 - a. Model/Catalog Number
 - b. Surge Current Rating (kA/phase and kA/mode)
 - c. System Voltage
 - d. SPD Type (1 or 2)
 - e. Nominal Discharge Current Rating (I_N)
 - f. Modes of Protection (L-N, L-G, L-N, L-L)
 - g. Voltage Protection Rating (VPR)
 - h. OCPD Requirements
 - i. System Frequency
 - j. NEMA 250 Enclosure Type
 - k. Dimensions
 - l. Weights
- B. A Copy of manufacturer's UL 1449 Category Code VZCA published data file showing the model/catalog number and UL assigned values for "b" through "h" above
- C. Provide verification that submitted SPDs comply with ANSI/UL 1449 Standard for Safety, Surge Protective Devices, 5th Edition in the form of the manufacturer's UL file number that can be verified on UL's website (www.ul.org), and/or a direct hyperlink to the manufacturer's UL 1449 Category Code VZCA file on the UL website
- D. Manufacturer's product(s) installation instructions and warranty statement

1.6 QUALIFICATIONS

- A. For the equipment specified herein, the manufacturer shall be ISO 14001 and ISO 9001 or 9002 certified
- B. The SPD shall be compliant with the Restriction of Hazardous Substances (RoHS) Directive 2011/65/EU and have a visible label showing compliance.

C. The SPD shall be UL 1449 5th Ed Listed, with a Nominal Discharge Current (I_N) rating of 20 kA, and shall be a Type 1 or Type 2 for use in UL 96A systems as required

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. ABB/General Electric
- B. Eaton Corporation SPD Series (Basis of Design)
- C. Schneider/Square D
- D. Siemens

bremens		VOLTAGE CONFIGURATION			
Note: specific	MODES OF PROTECTION	208Y/120	480Y/277	120/240	
above	L-N, L-G, N-G	700 V	1200 V	700 V	
	L-L	1200 V	2000 V	1200 V	
products					

The listing of manufacturers does not imply acceptance of their that do not meet

the specified ratings, features and functions. Manufacturers listed above shall meet these specifications herein in their entirety. Products in compliance with the specification and manufactured by others not named herein shall be considered.

2.2 SURGE PROTECTIVE DEVICES

- A. Operating Voltage refer to drawings for SPD(s) operating voltage configuration.
- B. Maximum Continuous Operating Voltage (MCOV) the MCOV shall not be less than 115% of the nominal system operating voltage
- C. The suppression system shall incorporate thermally-protected metal-oxide varistors (MOVs) as the core surge suppression component for all surge protective devices
- D. The system shall not utilize silicon avalanche diodes (SADs) or selenium cells
- E. SPD end-of- life mode to be a benign, open circuit event. Devices utilizing an end-of-life, (potentially violent) short-circuit failure mode shall not be accepted.
- F. The system shall not utilize spark-gap devices, or any components that can crowbar the system voltage leading to a complete system voltage loss to all connected, downstream loads.
- G. SPDs shall operate without the need for an external overcurrent protection device (OCPD), and must be UL Listed as such. SPDs must not require an external OCPD or an internal replaceable OCPD to enable the manufacturer to obtain their UL product Listing.
- H. Protection Modes The SPD must protect all modes of the electrical system being utilized. The required protection modes are indicated by bullets in the following table:

I.

	PROTECTION MODES				
VOLTAGE CONFIGURATION TYPE	L-N	L-G	N-G	L-L	
WYE	•	•	•	•	
DELTA	N/A	•	N/A	•	
SINGLE (SPLIT) PHASE	•	•	•	•	
HIGH-LEG DELTA	•	•	•	•	

- K. Nominal Discharge Current (I_N) All SPDs applied to the distribution system shall have a 20 kA I_N rating regardless of their SPD Type (includes Types 1 and 2) or operating voltage. SPDs having an I_n less than 20 kA shall be rejected
- L. ANSI/UL 1449 5th Edition Voltage Protection Rating (VPR) shall not exceed the following:
- M. Balanced Suppression Platform The surge current shall be equally distributed to all MOV components to ensure equal stressing and maximum performance. The surge suppression platform must provide equal impedance paths to each matched MOV. Designs incorporating replaceable single-mode modules shall not be accepted
- N. SPDs containing items such as single-mode replaceable modules, replaceable fuses, or replaceable batteries shall not be accepted. SPDs requiring user intervention to test the unit via a diagnostic test kit or similar device shall not be accepted
- O. Electrical Noise Filter Each Type 2 SPD shall include a high-performance EMI/RFI noise rejection filter. Noise attenuation for electric line noise shall be up to 50 dB from 10 kHz to 100 MHz using the MIL-STD-220A insertion loss test method
 - 1. Type 1 units shall not contain filtering or have a UL 1283 5th Edition Listing
 - 2. Type 2 units with filtering shall conform to UL 1283 5th Edition Listing
- P. Internal Connections No plug-in single-mode modules or printed circuit boards shall be used as surge current conductors. All internal components shall be soldered, hardwired with connections utilizing low impedance conductors
- Q. Monitoring Diagnostics Each SPD shall provide the following integral monitoring options:
 - 1. Protection Status Indicators Each unit shall have a green / red solid-state indicator light that reports the status of the protection on each phase
 - a. For wye configured units, the indicator lights must report the status of all protection elements and circuitry in the L-N and L-G modes. Wye configured units shall also contain an additional green / red solid-state indicator light that reports the status of the protection elements and circuitry in the N-G mode. SPDs that indicate only the status of the L-N and L-G modes shall not be accepted
 - b. The absence of a green light and the presence of a red light shall indicate that damage has occurred on the respective phase or mode. All protection status indicators must indicate the actual status of the protection on each phase or mode. If power is removed from any one phase, the indicator lights must continue to indicate the status of the protection on all other phases and protection modes.

Diagnostics packages that simply indicate whether power is present on a particular phase shall not be accepted

- 2. Form C dry-relay contacts (optional) The SPD must include Form C dry contacts (one NO and one NC) for remote annunciation of its status. Both the NO and NC contacts shall change state under any fault condition
- 3. Audible Alarm and Silence Button (optional) The SPD shall contain an audible alarm that will be activated under any fault condition. There shall also be an audible alarm silence button used to silence the audible alarm after it has been activated
- R. Thermally-Protected Metal-oxide Varistors (MOVs)
 - 1. The unit shall contain thermally protected MOVs. These self-protected MOVs shall have a thermal protection element integrated with the MOV and a mechanical disconnect with arc quenching capabilities in order to achieve overcurrent protection of the MOV. The thermal protection assembly shall disconnect the MOV(s) from the system in a fail-safe manner should a condition occur that would cause them to enter a thermal runaway condition
- S. Overcurrent Protection
 - 1. The unit shall not require external overcurrent protection as part of the UL 1449 listing. Local electrical code may require overcurrent protection of the conductors connecting the SPD to the system. OCPD shall be sized based on local electrical code requirements
- T. Enclosures
 - 1. All enclosed equipment shall have either NEMA 250 Type 1, Type 4, or Type 4X (stainless steel) enclosures as suitable for locations indicated on the drawings and as described below:
 - a. NEMA 250 Type 1 (interior locations) Constructed of ANSI 61 painted steel, intended for indoor use to provide a degree of protection to personal access to hazardous parts and provide a degree of protection against the ingress of solid foreign objects (falling dirt).
 - b. NEMA 250 Type 4 (exterior locations) Constructed of ANSI 61 painted steel intended for either indoor or outdoor use to provide a degree of protection against access to hazardous parts; to provide a degree of protection of the equipment inside the enclosure against ingress of solid foreign objects (dirt and windblown dust); to provide a degree of protection with respect to the harmful effects on the equipment due to the ingress of water (rain, sleet, snow, splashing water, and hose directed water); and that will be undamaged by the external formation of ice on the enclosure.
 - c. NEMA 250 Type 4X (exterior locations, corrosive environment) Constructed of 304 stainless steel providing the same level of protection as the NEMA 4 enclosure with the addition of corrosion protection

2.3 SYSTEM APPLICATION

A. The SPD applications covered under this section include distribution and branch panel locations, MCC, switchgear, and switchboard assemblies. All SPDs shall be tested and

demonstrate suitability for application within ANSI/IEEE C62.41 Category C, B, and A environments

2.4 SERVICE ENTRANCE REQUIREMENTS

- A. Surge Current Rating 400 kA per phase/200 kA per mode.
- B. Nominal Discharge Current Rating $(I_N) 20$ kA
- C. SPD Type 1 or 2
- D. UL 1449 5th Edition Listed
- E. Short-circuit current rating complying with UL 1449 5th Ed and matching or exceeding the panelboard short-circuit rating and redundant suppression circuits; with individually fused metal-oxide varistors
- F. Power and protection status indicator LEDs
- G. Audible alarm, with silencing switch, to indicate when protection has failed
- H. N/O, N/C Form C dry-relay contacts for remote potential monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any currentlimiting device. Coordinate with building power monitoring and control system

2.5 DISTRIBUTION PANELBOARD REQUIREMENTS

- A. Surge Current Rating 300 kA per phase/150 kA per mode.
- B. Nominal Discharge Current Rating $(I_N) 20$ kA
- C. SPD Type 2
- D. UL 1449 5th Edition Listed
- E. Short-circuit current rating complying with UL 1449 5th Ed and matching or exceeding the panelboard short-circuit rating and redundant suppression circuits; with individually fused metal-oxide varistors
- F. Power and protection status indicator LEDs
- G. Audible alarm, with silencing switch, to indicate when protection has failed
- H. N/O, N/C Form C dry-relay contacts for potential remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any currentlimiting device. Coordinate with building power monitoring and control system

2.6 SUBPANEL/BRANCH CIRCUIT PANELBOARD REQUIREMENTS

- A. Surge Current Rating 200 kA per phase/100 kA per mode.
- B. Nominal Discharge Current Rating $(I_N) 20$ kA

- C. SPD Type 2
- D. UL 1449 5th Edition Listed
- E. Short-circuit current rating complying with UL 1449 5th Ed and matching or exceeding the panelboard short-circuit rating and redundant suppression circuits; with individually fused metal-oxide varistors
- F. Power and protection status indicator LEDs
- G. Audible alarm, with silencing switch, to indicate when protection has failed
- H. N/O, N/C Form C dry-relay contacts for potential remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any currentlimiting device. Coordinate with building power monitoring and control system

PART 3 - EXECUTION

3.1 FACTORY TESTING

A. Standard factory tests shall be performed on the equipment under this section. All tests shall be in accordance with the latest version of UL, IEEE, and NEMA standards

3.2 INSTALLATION

- A. The Contractor shall install all equipment per the manufacturer's recommendations, applicable electrical codes and the contract drawings.
- B. Do not energize or connect electrical equipment to their sources until SPDs are installed and connected.
- C. Do not perform insulation resistance tests of the distribution wiring equipment with the SDP installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

3.3 WARRANTY

A. The manufacturer shall provide a ten (10) year warranty (15 year warranty with product registration) that covers replacement of the complete unit (including lightning) from the date of shipment against any SPD part failure when installed in compliance with manufacturer's written instructions and any applicable national or local electrical code

END OF SECTION 264313

SECTION 265100 - INTERIOR LUMINAIRES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Interior solid-state luminaires that use LED technology.
- B. Building mounted exterior luminaires.
- C. Luminaire accessories.

1.2 RELATED SECTIONS

- A. Section 260533 Raceways and Boxes for Electrical Systems.
- B. Section 260519 Building Wire and Cable.
- C. Section 260534 Boxes.
- D. Section 260526 Grounding and Bonding.
- E. Section 260548.16 Seismic Controls for Electrical Systems.
- F. Section 260553 Electrical Identification.
- G. Section 262726 Wiring Devices.
- H. Section 262727 Occupancy Sensors.

1.3 DEFINITIONS

- A. Retain terms that remain after this Section has been edited for a project.
- B. CCT: Correlated color temperature.
- C. CRI: Color Rendering Index.
- D. Fixture: See "Luminaire."
- E. IP: International Protection or Ingress Protection Rating.
- F. LED: Light-emitting diode.
- G. Lumen: Measured output of lamp and luminaire, or both.
- H. Luminaire: Complete lighting unit, including lamp, reflector, and housing.
- 1.4 SUBMITTALS FOR REVIEW

INTERIOR LUMINAIRES

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop Drawings: Indicate dimensions and components for each luminaire that is not a standard product of the manufacturer.
- C. Product Data: Provide dimensions, ratings, and performance data.
- D. Submittal information must include IES and Photometric files with the fixture specifications. IES Photometric and LM79 data for the submitted LED fixtures, IES file must been from an NVLAP (National Voluntary Laboratory Accreditation Program) accredited laboratory. Submittal information will also include a referenced location for a current installation of the proposed products where the operational performance of these proposed products can be observed and evaluated by the Owner. Provide photometric calculation for the following:
 - 1. Typical office space.
 - 2. Typical classroom space.
 - 3. Typical meeting room.
 - 4. Typical of each other/miscellaneous spaces.
 - 5. Each interior floor plan with emergency lighting fixtures only.
 - 6. Exterior plan with emergency lighting fixtures only.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's operation and maintenance instructions for each product.
- 1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

- 1.8 REGULATORY REQUIREMENTS
 - A. Conform to requirements of NFPA 70.
 - B. Conform to requirements of NFPA 101.

- C. Lighting systems shall comply with the 2012 North Carolina State Energy Code and North Carolina Senate Bill 668.
- D. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.
- 1.9 EXTRA PRODUCTS
 - A. Furnish one replacement LED lighting module for each type. Furnish one replacement LED lighting module for each 24 of each module type, but no less than one.
 - B. Furnish one replacement LED driver type for each 24 of each type, but no less than one.
 - C. Furnish one replacement exit lighting fixture for each 24 of each type, but no less than one.

PART 2 - PRODUCTS

2.1 LUMINAIRES

- A. Furnish Products as scheduled. Refer to relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections for substitutions and product options.
- B. All lighting fixtures shall be approved by third party testing agencies and NFPA and shall bear their label.
- C. All fixtures shall be listed on one or more of the following websites: LED Lighting Facts website (www.lightingfacts.com), Energy Star website (www.energystar.gov), or the Design Light Consortium website www.designlights.org.
- D. All fixtures shall have a stock, or standard finish unless otherwise specified. Fixtures subject to corrosive or damp environments shall have corrosion resistant hardware and finishes.
- E. All fixtures shall be installed complete and operational.
- F. Lighting fixture types shall be furnished as required by the Lighting Fixture Schedule as indicated on the drawings. Catalog numbers are provided as a guide to the design and quality of fixture desired. Equivalent designs and equal quality fixtures of other manufacturers listed will be acceptable upon approval of the Architect/Engineer. The Contractor shall verify from the contract drawings the type ceilings or walls the fixture is to be used with and shall provide compatible mounting attachments and trim. Provide all accessories or additional materials required to maintain the ceiling fire rating as required by regulatory authorities.
- G. Interior Area LED Fixtures/Lamps:
 - 1. Kelvin temperature of in the range of 3500k to 4000k unless otherwise indicated in schedule.
 - 2. 75 plus lumens per watt minimum.
 - 3. CRI 85 or greater.
 - 4. 5-year warranty minimum with L70 of 50,000 hours or greater.
 - 5. Modular design for field replacement of parts.
 - 6. Series parallel matrix for prevention of LED string outages (not applicable to exit lights and recessed can fixtures).

- 7. Tool less access to driver and LED modules.
- 8. UL certified up to 90F degrees operating temperature.
- H. LED Drivers: Suitable for environment in which they are to be installed.
 - 1. Power Factor: 90 percent, minimum.
 - 2. Load regulation shall be +/-1% from no load to full load.
 - 3. Total Harmonic Distortion Rating: Less than 20 percent.
 - 4. Case temperature shall be rated for -40 deg C through +80 deg C and provided with thermal protection and self-limited short circuit and overload protection.
 - 5. Output shall be isolated.
 - 6. Driver Life Rating shall have less than 0.5% failure rate at the LED module's maximum L70 rated life.
 - 7. Driver manufacturer to be an industry leader, such as Advance or approved equal

2.2 LENSES

Lenses shall be clear virgin acrylic material with uniform 3/16" square based female cone prisms aligned 45° to the length and width of the lens panel. Minimum prism depth shall be 0.080" with a nominal panel thickness of 0.156" and a minimum overall panel thickness of 0.150" to 0.160" inches.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install suspended luminaires using pendants supported from swivel hangers. Provide pendant length required to suspend luminaire at indicated height.
- B. Lighting equipment shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Specifications Section 260500 for additional requirements.
- C. Where a recessed fixture replaces a section or part of an acoustical ceiling tile, or a section or part of a suspended gypsum board ceiling, the fixture shall be supported at two (2) diagonal corners to the steel frame of the building. Supports shall be provided with the same type of wire as used to support the lay-in ceiling track or GWB ceiling system and shall be distinguished by color and tag. Attach one end of the wire to one corner of the fixture and the other end to the building's structural system. The lay-in or flange fixture shall then be screwed to the main runners of the lay-in ceiling track or GWB ceiling system at all four (4) corners using sheet metal screws. For fire rated suspended ceiling, luminaire shall be supported to the Building Structure as per the Ceiling Design Criteria, luminaire shall then be screwed to the main runners of the suspended ceiling track at all four (4) corners using sheet metal screws. The Electrical Contractor shall be responsible for coordination work with the ceiling contractor; however, the ceiling contractor will provide framed openings for reception of lighting fixtures. All recessed fixtures shall be furnished with all necessary mounting accessories. Also, see the ASTM Section "E-580-02" items 3.3, 4.3, 5.5& 5.6 and the NEC 300.11 & 410-36(B).
- D. Locate recessed ceiling luminaires as indicated on reflected ceiling plan.

- E. Install surface mounted luminaires and exit signs plumb and adjust to align with building lines and with each other. Secure to prevent movement.
- F. Exposed Grid Ceilings: Support surface mounted luminaires on grid ceiling directly from building structure. Provide auxiliary members spanning ceiling grid members to support surface mounted luminaires. Fasten surface mounted luminaires to ceiling grid members using bolts or screws.
- G. Install recessed luminaires to permit removal from below.
- H. Install recessed luminaires using accessories and firestopping materials to meet regulatory requirements for fire rating.
- I. Install wall mounted luminaires, emergency lighting units and exit signs at height as indicated on Drawings.
- J. Install accessories furnished with each luminaire.
- K. Connect luminaires, emergency lighting units and exit signs to branch circuit outlets provided under Section 260534 using flexible conduit.
- L. Make wiring connections to branch circuit using building wire with insulation suitable for temperature conditions within luminaire.
- M. Bond products and metal accessories to branch circuit equipment grounding conductor.
- N. Install specified lamps in each emergency lighting unit, exit sign, and luminaire.
- 3.2 FIELD QUALITY CONTROL
 - A. Quality Assurance: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Operate each luminaire after installation and connection. Inspect for proper connection and operation.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Aim and adjust luminaires as directed.

3.4 CLEANING

- A. Contract Closeout: Clean installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean electrical parts to remove conductive and deleterious materials.
- C. Remove dirt and debris from enclosures.

- D. Clean photometric control surfaces as recommended by manufacturer.
- E. Clean finishes and touch up damage.
- 3.5 DEMONSTRATION AND INSTRUCTIONS
 - A. Contract Closeout: Demonstrate installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Demonstrate luminaire operation for minimum of two hours.
- 3.6 PROTECTION OF FINISHED WORK
 - A. Contract Closeout: Protect installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Relamp luminaires that have failed lamps at Substantial Completion. Replace LED modules in which more than 5% of the LEDs have failed lamps at Final Acceptance of the Work.

END OF SECTION 265100

SECTION 265200 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

Section includes emergency egress lighting units and exit signs.

1.2 RELATED SECTIONS

- A. Section 260533 Raceways and Boxes for Electrical Systems.
- B. Section 260519 Building Wire and Cable.
- C. Section 260534 Boxes.
- D. Section 260526 Grounding and Bonding.
- E. Section 260548.16 Seismic Controls for Electrical Systems.
- F. Section 260553 Electrical Identification.

1.3 STANDARDS

- A. UL 924
- B. NFPA 101 Life Safety Code.
- C. NFPA 70 National Electrical Code.
- D. North Carolina State Building Code including Energy Code Volume X.
- E. NEMA Standards

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop Drawings: Indicate dimensions and components for each luminaire that is not a standard product of the manufacturer.
- C. Product Data: Provide dimensions, ratings, and performance data.
- 1.5 SUBMITTALS FOR INFORMATION
 - A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

EMERGENCY AND EXIT LIGHTING

B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's operation and maintenance instructions for each product.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Conform to requirements of NFPA 101.
- C. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated. Products shall also meet or exceed the standards listed in Part 2.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All lighting fixtures shall be listed as emergency lighting equipment and third party testing agency and NFPA approved and shall bear their label.
- B. All fixtures shall have a stock, or standard finish unless otherwise specified.
- C. All emergency lighting fixtures shall be completely self-contained, provided with maintenance free battery, automatic charger and other features. They shall be installed complete with lamps, batteries, etc. which shall be new and unused at time of final inspection of the project for acceptance.
- D. Lighting fixture types shall be furnished as required by the Lighting Fixture Schedule on the contract drawings and as herein specified. Catalog numbers are provided as a guide to the design and quality of fixture desired. Equivalent designs and equal quality fixtures of other manufacturers listed will be acceptable upon approval of the Architect/Engineer. The Contractor shall verify from the contract drawings the type of ceilings or walls the fixture is to be used with and shall provide compatible mounting attachments and trim. Provide all accessories or additional materials required to maintain the ceiling fire rating as required by regulatory authorities.

- E. Emergency lighting fixtures and exit signs shall be as shown on the lighting fixture schedule on the contract drawings, and as herein specified.
- F. Emergency Lighting Fixture Warranty: The entire unit shall be warranted for three years. The battery must have a additional two more years pro-rated warranty. Warranty shall date from the date of final project acceptance and be included in the contract document.

2.2 EMERGENCY LIGHTING (EGRESS) UNITS

- A. Product Description: Self-contained incandescent emergency lighting unit automatically activated when the line voltage drops below 80%.
- B. Battery: Ten year normal life expectancy, 12 volt, sealed, maintenance-free, lead calcium type, with 1.5 hour minimum capacity at 50 watts load. Battery shall be a high temperature type with an operating range of 0° C. to 60° C., contain a resealable pressure vent and sintered positive and negative terminals. A low voltage disconnect switch shall be included if a Lead battery is used, to disconnect the battery from the load and prevent damage from a deep discharge during an extended power outage.
- C. Battery Charger: Automatic, solid state, full wave rectification, surge protected, current-limiting, dual-rate type, with filtered output of sufficient capacity to recharge discharged battery to full charge within twelve hours. Provide fused output circuit, low voltage battery disconnect, brownout and short circuit protection. Thermal protection shall sense circuitry temperature and adjust charge current to prevent overheating and charger failure. Thermal compensation shall adjust charger output to provide optimum charge voltage relative to ambient temperature. Regulated charge voltage shall maintain constant charge voltage over a wide range of line voltages. AC lockout circuit shall allow battery connection before AC power is applied and prevent battery damage due to deep discharge.
- D. Lamps: Two twenty (20) watt minimum, glass, sealed beam halogen type in nickel or chrome plated steel housing. Heads shall rotate for aiming.
- E. Mounting: Surface wall or recessed ceiling as indicated by the drawings.
- F. Housing: White polycarbonate, with steel backbox/housing or steel with white finish. Wall mount unit with hinged faceplate and adjustable mounting hardware. Ceiling mount unit with T bar hangar kit.
- G. Self-Diagnostics: Electronics shall automatically, or manually upon demand, conduct self test on battery condition (including actual discharge), charger, lamps and internal wiring integrity per NEC and NFPA at prescribed intervals. A pilot light shall indicate the unit is connect to AC power. Provide test switch and visual indicator(s) of unit operational condition including charger status, ready and service code. Test switch shall simulate operation of the unit upon loss of AC power by energizing lamps from the battery, and also exercise the transfer relay.
- H. Electrical Connection: Conduit connection.
- I. Input Voltage: Dual voltage input (120/277 volts).
- 2.3 EXIT LIGHTING UNITS

- A. Product Description: Self-contained exit lighting unit automatically activated when the line voltage drops below 80%.
- B. Battery: Ten year normal life expectancy, 6 or 12 volt, sealed, maintenance-free, lead calcium type, with 1.5 hour minimum capacity. Battery shall be a high temperature type with an operating range of 0° C. to 60° C. and contain a resealable pressure vent and sintered positive and negative terminals. A low voltage disconnect switch shall be included if lead battery is used, to disconnect the battery from the load and prevent damage from a deep discharge during an extended power outage.
- C. Battery Charger: Automatic, solid state, surge protected, full wave rectification, current-limiting, dual-rate type, with filtered output of sufficient capacity to recharge discharged battery to full charge within twelve hours. Provide fused output circuit, low voltage battery disconnect, brownout and short circuit protection. Thermal protection shall sense circuitry temperature and adjust charge current to prevent overheating and charger failure. Thermal compensation shall adjust charger output to provide optimum charge voltage relative to ambient temperature. Regulated charge voltage shall maintain constant charge voltage over a wide range of line voltages. AC lockout circuit shall allow battery connection before AC power is applied and prevent battery damage due to deep discharge.
- D. Lamps: LED, discrete or diffuse. Maximum failure rate shall be 25% within a seven year period, otherwise, if exceeded the manufacturer shall replace the entire unit at no cost to the Owner.
- E. Face:
 - 1. Standard Unit: Single or dual face as indicated or required. Translucent plastic face with red letters on white background.
 - 2. Architectural/Edge Lit Unit: Clear transparent plastic panel with red letters on clear or mirrored background.
- F. Directional Arrows: As indicated or universal type for field adjustment.
- G. Mounting: Universal, surface wall, back or end mount, or ceiling, top or pendant mount.
- H. Housing: White polycarbonate for standard unit, metallic enclosure with clear plexiglass signage panel for architectural/edge lit unit.
- I. Self-Diagnostics: Electronics shall automatically, or manually upon demand, conduct self test on battery condition (including actual discharge), charger, lamps and internal wiring integrity per NEC and NFPA at prescribed intervals. Provide test switch and visual indicator(s) of unit operational condition including charger status, ready and service code. Test switch shall simulate operation of the unit upon loss of AC power by energizing lamps from the battery. This simulation shall also exercise the transfer relay.
- J. Electrical Connection: Conduit connection.
- K. Input Voltage: Dual voltage input (120/277 volts).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install suspended exit signs using pendants supported from swivel hangers. Provide pendant length required to suspend sign at indicated height.
- B. Install surface-mounted emergency lighting units and exit signs plumb and adjust to align with building lines and with each other. Secure to prevent movement.
- C. Install wall-mounted emergency lighting units and exit signs at height as indicated.
- D. Install accessories furnished with each emergency lighting unit and exit sign.
- E. Emergency and exit lighting fixtures shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Specifications Section 260500, Paragraph 1.23 for additional requirements.
- F. Connect emergency lighting units to branch circuit outlets provided under this Division as indicated.
- G. Exposed Grid Ceilings: Support surface mounted luminaires on grid ceiling directly from building structure. Provide auxiliary members spanning ceiling grid members to support surface mounted luminaires. Fasten surface mounted luminaires to ceiling grid members using bolts or screws.
- H. Make wiring connections to branch circuit using building wire with insulation suitable for temperature conditions within unit.
- I. Install specified lamps in each emergency lighting unit.
- J. Ground and bond emergency lighting units and exit signs under the provisions of Section 260526.
- K. Locate emergency lighting fixtures and exit signs as indicated on reflected ceiling plan.
- L. Install recessed luminaires to permit removal from below.
- M. Install recessed luminaires using accessories and firestopping materials to meet regulatory requirements for fire rating.
- N. Install screws to secure recessed grid-supported luminaires in place.
- O. Install accessories furnished with each luminaire.

3.2 FIELD QUALITY CONTROL

- A. Quality Assurance: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Operate each luminaire after installation and connection. Inspect for proper connection and operation.
- 3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Aim and adjust emergency lighting fixture heads to illuminate paths of egress.

3.4 CLEANING

- A. Contract Closeout: Clean installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean electrical parts to remove conductive and deleterious materials.
- C. Remove dirt and debris from enclosures.
- D. Clean photometric control surfaces as recommended by manufacturer.
- E. Clean finishes and touch up damage.

3.5 DEMONSTRATION AND INSTRUCTIONS

- A. Contract Closeout: Demonstrate installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. The Contractor shall perform a test on each unit after it is permanently installed and charged for a minimum of 24 hours. Battery shall be tested for 90 minutes, in accordance with NEC 700. The battery test shall be done 10 days prior to final inspection by the State Construction Office. Any unit which fails the test must be repaired or replaced, and tested again. A copy of the test report shall be presented at final inspection and included in the Owner's Operation and Maintenance Manual. Include starting voltage, ending voltage, and percent voltage drop in the test report. The Architect/Engineer will provide the testing form for contractor use.

3.6 PROTECTION OF FINISHED WORK

- A. Contract Closeout: Protect installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Relamp emergency lighting units and exit signs that have failed lamps at Substantial Completion.
 Replace exit signs in which more than 5% of the LEDs have failed lamps at Substantial Completion.

END OF SECTION 265200
SECTION 270500 – EXISTING DATA AND VOICE COMMUNICATIONS SYSTEM EXTENSIONS

PART 1 - GENERAL

1.1 SUMMARY

Section includes termination devices, racks, and premises wiring for telephone and data communication circuits by certified manufacturers and contract installers extended from the existing Elementary School system into the new Addition with certification and testing of all equipment and cabling. Provide all materials and equipment to expand the existing system as required to accommodate this project.

1.2 RELATED SECTIONS:

- A. Division 7 Painting
- B. Section 260500 General Electrical
- C. Section 260533 Raceways.
- D. Section 260519 Building Wire and Cable.
- E. Section 260534 Boxes.
- F. Section 260548.16 Seismic Controls for Electrical Systems.
- G. Section 260553 Electrical Identification.
- H. Section 262726 Wiring Devices

1.3 REFERENCES

- A. TIA/EIA 568 (Telecommunications Industries Association/Electronic Industries Association) Commercial Building Telecommunication Wiring Standard.
- B. TIA/EIA 569 (Telecommunications Industries Association/Electronic Industries Association) Commercial Building Standard for Telecommunications Pathways and Spaces.
- C. TIA/EIA 606A Administrative Standard (Labeling).
- D. TIA/EIA 607 Commercial Building Grounding/Bonding Requirements.
- E. NETA ATS (International Electrical Testing Association) Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems.
- F. NFPA 70 National Electrical Code.
- G. UL 969 Standard for Marking and Labeling Systems.

- H. ISO/IEC 11801 Information Technology, Generic cabling for customer premises.
- I. BISCI Building Industries Consulting Services International.
- J. BISCI TDMM Telecommunications Distribution Methods Manual.
- K. BISCI CO-OSP Customer Outside Plant Design Manual

1.4 SYSTEM DESCRIPTION

- A. Provide, ready for operation, complete and operational communication network system extensions that is a manufacturer certified Category 6a system. The system shall include, but not be limited to, cabling (copper and fiber optic), cable protectors, patch panels, racks, faceplates, connectors, hardware, accessories, connections, grounding, and all other material, labor and operations required for the extension of the existing system into the new Addition.
- B. Cabling shall be installed in conduit as shown on the Drawings. Cable support structure shall be as specified hereinafter.
- C. The horizontal wiring shall consist of the wiring from the wall mounted Thinline IDF cabinet to the information services outlet. (The horizontal wiring includes the wiring termination components in the IDF cabinet, the horizontal wiring itself, and the termination components at the outlet).
- D. Backbone cabling shall consist of fiber (optical fiber cabling) and copper cables to connect data and voice services from the new Addition IDF room to the MDF in the Elementary School as required and/or as shown on the Drawings.
- E. The system shall provide for current and future voice and data requirements by a planned end-toend manufacturers system, while recognizing the need for future bandwidth and fault tolerance. The proposed system shall utilize a network of fiber optic and unshielded twisted pair (UTP), riser, tie and station cables. Fiber cables shall extend from the Elementary School to the new Addition and terminate on Fiber Distribution Centers and/or modular patch panels as required and/or as shown on the Drawings. Cables and terminations shall be identified at all locations and cables shall terminate in an alphanumeric sequence at all termination locations. The complete system shall be fully standards compliant with guaranteed AChannel performance. All UTP endto-end Channel Configurations as defined by TIA/EIA 568C-1,2,3 shall be provided by a single manufacturer.

1.5 SUBMITTALS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Certifications: Copies of Cable Installation Technician Certifications shall be submitted with the equipment shop drawings. See also Paragraph 2.1.
- C. Product Data: Submit catalog data for each termination device, cable, rack, etc.

- D. Test Reports: Indicate procedures and results for specified field testing and inspection.
- E. Test Cables on receipt at Project site:
 - 1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical loss test set.
 - 2. Test optical fiber cable while on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector, including the loss value of each. Retain test data and include the record in maintenance data.
 - 3. Test each pair of UTP cable for open and short circuits.

1.6 CLOSEOUT SUBMITTALS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Project Record Documents: Record actual locations and sizes of pathways and outlets.
- C. Provide a certificate of completion of the installation with verifications that each copper cable pair has been tested to Category 6a standards.
- D. Provide a certificate of completion of the installation with verifications that each fiber optic cable has been tested to industry standards.
- E. Provide a Certified Installation Warranty Certificate.
- F. Provide Test results for each cable and outlet.
- G. Provide marked up Drawings showing additions, deletions, and modifications also identifying cable routs.
- H. Provide electronic copies of marked up final Drawings.
- I. Provide wall mounted copies of the final system Drawings in each telecommunications room.

1.7 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing products specified in this section with minimum five years documented experience.
- B. Installer: Company specializing in installing products specified in this section with minimum five years documented experience on projects utilizing infrastructure work similar to that required for this project, and with service facilities within 100 miles of project.
 - 1. The Installer shall be an experienced firm regularly engaged in the layout and the installation of cabling infrastructure systems. Documentation shall be provided to show that the Contractor has successfully completed projects of similar size and scope within the previous twelve months.
 - 2. The Telecommunication Project Manager shall:

- a. be certified as BICSI RCDD.
- b. be experienced in this type of project and provide technical support.
- c. attend monthly progress meetings and additional meetings as scheduled or required.
- d. be a permanent employee. Use of a temporary employee or sub-contracted employee is not permitted.
- 3. Contractor and authorized sub-contractors shall use manufacturer certified technicians for all cable terminations, use of temporary or un-certified technicians is not permitted.
- C. Testing Agency: Company member of International Electrical Testing Association and specializing in testing products specified in this section with minimum three years documented experience.

1.8 PRE-INSTALLATION MEETING

Convene minimum one week prior to commencing Work of this section.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, the manufacturers offering products that may be incorporated into the Work are limited to the following
 - 1. Siemons
 - 2. CommScope
 - 3. Panduit
 - 4. Leviton
 - 5. Hitachi Cable America Inc. (Basis of design for cable)

2.2 COMMUNICATIONS BACKBONE CABLES

- A. UTP Cable
 - 1. Description: 100-ohm, 25-pair UTP, covered with a thermoplastic jacket
 - a. Comply with TIA/EIA-568-C.1 for performance specifications.
 - b. Comply with TIA/EIA-568-C.2, Category 6a.
 - Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 Communications, Riser Rated: Type CMR, complying with UL 1666.
- B. UTP Cable Hardware
 - 1. General Requirements for Cable Connecting Hardware: Comply with TIA/EIA-568-C.2, IDC type, with modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of same category or higher.

- 2. Connecting Blocks: 110-style IDC for Category 6a. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.
- 3. Patch Panel: Modular panels housing multiple-numbered jack units with IDC-type connectors at each jack for permanent termination of pair groups of installed cables.
 - a. Number of Jacks per Field: One for each four-pair UTP cable, plus spares and blank positions adequate to suit specified expansion criteria.
- 4. Jacks and Jack Assemblies: Modular, color-coded, eight-position modular receptacle units with integral IDC-type terminals.
- 5. Patch Cords: Factory-made, 4-pair cables in 48-inch (1200-mm) lengths; terminated with 8-position modular plug at each end.
 - a. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure Category 6a performance. Patch cords shall have latch guards to protect against snagging.

C. OPTICAL FIBER CABLE

- 1. Description: Multi mode, 6 pair fiber, OM3, nonconductive, tight buffer, optical fiber cable.
 - a. Comply with ICEA S-83-596 for mechanical properties.
 - b. Comply with TIA/EIA-568-C.3 for performance specifications.
 - c. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
 - i. General Purpose, Nonconductive: Type OFN or OFNG
 - ii. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
 - iii. Riser Rated, Nonconductive: Type OFNR complying with UL 1666.
 - d. Maximum Attenuation: 0.4 dB/km at 1310 nm; 0.4 dB/km at 1383 nm; 0.3 dB/km at 1550 nm.
- 2. Jacket:
 - a. Jacket Color: OM3 Aqua
 - b. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-C.
 - c. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

D. OPTICAL FIBER CABLE HARDWARE

- 1. Cross-Connects and Patch Panels: Modular panels housing multiple-numbered, duplex cable connectors.
 - a. Number of Connectors per Field: One for each fiber of cable or cables assigned to field, plus spares and blank positions adequate to suit specified expansion criteria.

- 2. Patch Cords: Factory-made, dual-fiber cables in 36-inch lengths. Provide quantities required for patch panels installed plus 25% spare.
- 3. Cable Connecting Hardware:
 - a. Comply with Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-C.3.
 - b. Quick-connect, simplex and duplex, Type LC connectors. Insertion loss not more than 0.75 dB.

2.3 COMMUNICATIONS HORIZONTAL CABLES

A. UTP Cable

- 1. Description: 100-ohm, 4-pair UTP, covered with a blue thermoplastic jacket and white thermoplastic jacket for voice.
 - a. Comply with TIA/EIA-568-C.1 for performance specifications.
 - b. Comply with TIA/EIA-568-C.2, Category 6a.
 - c. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 - i. Communications, General Purpose Rated: Type CM or CMG.
- B. UTP Cable Hardware
 - 1. General Requirements for Cable Connecting Hardware: Comply with TIA/EIA-568-C.2, IDC type, with modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of same category or higher.
 - 2. Connecting Blocks: 110-style IDC for Category 6a. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.
 - 3. Patch Panel: Modular panels housing multiple-numbered jack units with IDC-type connectors at each jack for permanent termination of pair groups of installed cables.
 - a. Number of Jacks per Field: One for each four-pair UTP cable, plus spares and blank positions adequate to suit specified expansion criteria.
 - 4. Jacks and Jack Assemblies: Modular, color-coded, eight-position modular receptacle units with integral IDC-type terminals.
 - 5. Patch Cords: Factory-made, 4-pair cables in 48-inch (1200-mm) lengths; terminated with 8-position modular plug at each end.
 - a. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure Category 6a performance. Patch cords shall have latch guards to protect against snagging.

2.4 BUILDING ENTRANCE PROTECTORS

Provide building entrance protectors which shall be 66 IN termination and 66 OUT termination configured as standard 489ACA1-100 fully loaded with 4c1s protector 5-pin protector modules. Provide rack mounted protectors where indicated or where required.

2.5 COMMUNICATIONS FACEPLATES AND CONNECTORS

A. Jacks: 100-ohm, balanced, twisted-pair connector; four-pair, eight-position modular. Comply with TIA/EIA-568-C.1.

B. Workstation Outlets:

- 1. Two-port-connector assemblies mounted in single faceplate.
- 2. Four-port-connector assemblies mounted in multigang faceplate.
- 3. See drawings for other outlet quantities for number of ports. Mount assemblies in multigang faceplate.
- 4. Metal Faceplate: Stainless steel, complying with requirements in Section "Wiring Devices."
- 5. Flush mounting snap-in jacks.
- 6. Provide blanks for unused portions of faceplates.
- 7. Legend: Machine printed, in the field, using adhesive-tape label.

2.6 RACKS, PATCH PANELS AND IDF CABINETS.

- A Racks: Racks shall be two post rack with 44 rack mount spaces of 19" width and an overall interior depth of 28"; black paint with matte (satin) finish. For singular or multiple rack configurations, provide tops, rear doors, and one set of side panels for a singular viewing aspect of each configuration. Secure to floor and wall and cable tray (if utilized) with manufacturers recommended hardware and accessories providing a stable rack, racks shall be connected to the electrical ground system in compliance with TIA/EIA 607. Horizontal and vertical cable management panels shall be provided installed above and below each data patch panel to provide neat and orderly routing of patch cables. Cable management panels shall be sized to accommodate the maximum number of patch cables for the patch panels.
- B Station cable terminations shall be accomplished using patch panels with 66 style IDC connectors. Patch panels will not exceed 2 RU (3.5") in height.
- C Telephone backbone and station cables shall be terminated on 66 style terminal blocks. The number of blocks will be determined by installed cables plus 20% capacity. Mount blocks on the telephone backboard in accordance with BICSI TDMM specification for telephone backboards.
- D Fiber Optic cables shall be terminated in rack mount enclosures in each wiring closet. Enclosures shall be sized based on installed cable count plus 10% spare capacity.
- E Each rack shall have (2) 120V twist-lock NEMA L5-30 outlets installed on a rear post (one above the other) of the data rack approximately 42 inches above the finished floor or on wall adjacent to rack.
- F Each rack shall have (2) dedicated 110V 20A circuits installed on a rear post of the data rack. These two circuits shall be installed in a quad-type manner and mounted approximately 42 inches above the finished floor.
- G Each rack shall have (2) horizontal Power Distribution Units.
- H Patch Panels: TIA/EIA 568C Category 6a compliant rack-mounted assembly or terminals and accessory patch cords, with adequate capacity for all active and 25% spare circuits. Provide Category 6a green patch cords for all patch panel jacks, evenly divided between 3, 5 and 7 foot

cords, plus 15% spare of each length. Provide Category 6a green patch cord for all telecommunications outlets throughout the facility, evenly divided into 7 and 10 foot cords, plus 15% spare of each length. All supplied from one manufacturer. Provide 1 foot patch cables for WAP's. Provide ten (10) 20 foot patch cables for labs 710 and 614. Data cables shall terminate on manufacturer's specified end-to-end Cat 6a solution.

- I Communication Cable Management and Ladder Rack
 - Horizontal Cable managers shall be provided for routing of cable between termination points and active components. Provide cable managers for each patch panel and/or fiber enclosure in a rack plus one spare. Provide cable managers for each patch panel and/or fiber enclosure in a rack plus one spare. Example, if a TR rack has three switches it would receive 4 wire managers. The passive rack has three patch panels and one fiber enclosure. It would receive 5 wire managers. All patch panels shall be located at top of rack followed by management, switch, management, switch, switch, management, switch, switch management and UPS.
 - 2. Vertical Cable managers shall be provided for routing of cable between termination points and active components. Provide 12" wide vertical cable managers of appropriate height. Provide one manager for exterior of each rack and one in between racks if more than one rack is installed.
 - 3. A system of overhead ladder racks shall be installed in each TR to support and distribute all cabling from where it enters the room to its appropriate termination location. Racks shall be 12" wide min. with 9" spacing between support rungs.
 - 4. Overhead ladder racks shall be installed below finished ceiling, mounted at 7'- 4" and attached to the equipment racks and walls. They shall be supported at least every 6". One cable runway support bracket shall be mounted on top of each equipment rack. Ladder rack shall be bolted to the top of each cable runway support bracket to allow attachment to the equipment rack.
 - 5. Vertical ladder racks shall be installed to tie into any wireways and conduits that enter the TR above 9' AFF. All vertical ladder racks shall be connected to the horizontal ladder rack system.
- J Station cable terminations shall be accomplished using patch panels with 66 style IDC connectors. Patch panels will not exceed 2 RU (3.5") in height.
- K Telephone backbone and station cables shall be terminated on 66 style terminal blocks. The number of blocks will be determined by installed cables plus 20% capacity. Mount blocks in IDF rack.
- L Fiber Optic cables shall be terminated in MDF and IDF rack.
- M Provide receptacle in IDF rack.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. The project manager and crew shall be consistent through out the project. The project manager shall be present when any work is being performed. The project manager shall contact the Owner designated contact at the beginning and end of each day that work is to be performed.
- B. Cable shall be installed and terminated per manufacturer's specifications.
- C. Notify the Owner when ready for Owner-furnished equipment to be installed.
- D. Install wire and cable in accordance with TIA/EIA 568C.1,2,3 and TIA/EIA 569A.
- E. All cable shall be in conduit.
- F. All penetrations through walls and floors shall be sleeved. All sleeves shall have permanently attached bushings. Sleeves shall be sized to accept 50% growth. All sleeves shall be fire-stopped using UL7 approved methods and shall maintain assembly fire ratings. All sleeves between floors shall be supported with a conduit riser clamp installed per the manufacturer direction and shall be installed tight to the ceiling with enough sleeve to attach the bushing and rise up three inches above the floor on the opposite end.
- G. Existing sleeves and wall penetrations may be used provided no sleeve exceeds a 40 percent fill ratio. If using an existing sleeve, it shall have a permanently attached bushing, the contractor shall protect all existing cables and be responsible for any damage to existing cables. All existing sleeves and penetrations shall be firestopped and meet state and local codes at the completion of the installation.
- H. All cable shall be installed in a complete, neat and orderly fashion. Install cable with sufficient bending radius as not to kink, shear or damage binders. Bend radius shall meet manufacturers specifications for horizontal cable, fiber-optic cable, inter- and intra- building cable and copper inter- and intra- building cable. Cables shall be groomed, such that cables to be terminated on the left side of the patch panels are routed down the left side of the rack, and cables to be terminated on the right side of the patch panels are to be routed down the right side of the rack.
- I. Terminate all data and telephone cables at outlet devices. Terminate data cables on specified rack designated by the manufacturer's end-to-end solution equipment. Terminate telephone cables on specified rack using manufacturer's end-to-end solution for Cat 6a.
- J. Install pullwire in each empty telephone or data conduit.
- K. A minimum of three feet of slack should be left in an appropriate tidy fashion in the IDF Cabinet.
- L. All cables shall be installed according to TIA/EIA 568C-1,2,3 /569A standards. Care shall be taken during the installation to prevent nicks, abrasions, burning and scuffing of the cable. Cables found to be damaged will be replaced at the contractor's expense regardless of whether the cable passes Cat 6 Level III testing standards.

3.2 GROUNDING AND BONDING

A. Ground and bond pathways, cable shields, racks and equipment under the provisions of Section 260526 and TIA/EIA - 607 - Commercial Building Grounding/Bonding Requirements.

- B. Grounding conductors shall be installed neatly, with as few bends as possible, and routed such as to minimize the length of the conductor runs.
- C. The grounding conductors may be wall mounted or fastened to ladder racks with plastic cable ties. While they may be routed adjacent to telecommunications cables, they should not be attached to them in any way.
- D. An acceptable bond between the grounding conductor and painted metal surfaces is required. In these cases, a small area of the paint should be removed by blade or wire brush prior to the attachment of the ground lug. In TRs, this typically applies to the surface of metal wire ways and to the surface of equipment racks.
- E. Definitions
 - 1. Bonding conductor (BC) for telecommunications. This conductor links the telecommunications grounding system to the main electrical power grounding system for the building. It originates in the TR.
 - 2. Telecommunications main grounding bus bar (TMGB). This bar is located in the TR and serves as the hub for the telecommunications grounding system in the entire building. Bond the TMGB to the BC, TBB, and local building steel.
 - 3. Telecommunications bonding backbone (TBB). This conductor links the TGB in each TC back to the TMGB.
- F. Required Grounding Configuration
 - 1. TGB. One telecommunications grounding busbar shall be installed onto the plywood on the wall of each TC. It shall be installed at 24" AFF. The bar shall be electrically insulated from its mounting bracket.
 - 2. TBB. One insulated, stranded, #6 copper wire shall be installed from the TGB in the TC to the TMGB in the TR. This conductor shall be routed inside the riser conduit system along side the telecommunications riser cables. It shall be fastened to the TGB.
 - 3. Equipment racks. A #6 grounding conductor shall be installed between one equipment rack and the TGB using the appropriate grounding lug. The remaining equipment racks shall be connected together in series to the first rack to provide a continuous connection to all racks..
 - 4. Ladder racks. A #6 grounding conductor shall be installed between one section of overhead ladder rack to the TGB or to one of the equipment racks.
 - 5. Pathway components. A #6 grounding conductor shall be installed from each distinct wireway or conduit (over 1" in diameter) which exits the TR and houses either horizontal or riser cabling back to the TGB, ladder rack, or equipment rack. As needed, these components may be connected in series to provide a continuous connection to all components. Grounding lugs shall be used to connect the conductor to wireways. Grounding bushings should be installed on conduit ends to connect these conduits to the conductor.
- 3.3 LABELING: Match the existing labeling scheme.
 - A. Manufacturers Identification: Each major component of equipment shall have the manufacturers name, address, model number, and rating on a plate securely affixed in a conspicuous place. NEMA code ratings, UL label, or other data which is die-stamped into the surface of the equipment shall be stamped in a location easily visible.

- B. Custom Panel Identification and Nomenclature: Switches, connectors, jacks, receptacles, outlets, cables and cable terminations shall be logically and permanently marked in a manner approved by the Owner. Custom panel nomenclature shall be engraved, etched, or screened. Marking for these items are purposely detailed in the drawings to ensure consistency and clarity. Verify any changes in working type size, and/or placement with the owner prior to marking. Mount on the custom rack panels as described above a designation of each source machine, which correlates to the system architecture. Submit a sample layout for Architect approval.
- C. Terminal Blocks and Rack Mounted Equipment Identification: All terminal blocks, rack mounted equipment, and active slots of card frame systems shall be clearly and logically labeled in a manner acceptable to the Owner as to their function, circuit, or system as appropriate. Labeling on manufactured equipment shall be engraved plastic laminate with white lettering on black background or dark background. Handwritten identification is not permitted. The contractor may substitute metallized polyester permanent identification labels with black printing on silver, white, or another light color background for the phenolic labels above.
- D. Cable Identification: All cable terminations shall be clearly and permanently labeled with appropriate cable number. Labeling of termination system shall be provided on white labels with black typed lettering. Handwritten labels shall not be permitted. Provide a sample of labeling material and example of the numbering scheme planned for use at the facility with project submittals. The contractor will endeavor to utilize the environmental room number the facility administrators plan to use for new construction projects. If environmental room numbers are not available, the contractor will utilize the most recent set of architectural floor plan room numbers for the cable numbers. Once the contractor has utilized a set of room numbers, those numbers and floor plans showing those numbers must be used for all documentation purposes from that point forward for the project unless changes are approved in writing by the Owners Agent.
- E. The intent of this labeling scheme is to assist in troubleshooting cable problems. Therefore, the cables are labeled in a manner that will direct the technician to the opposite end of the cable to allow for testing and troubleshooting.
- F. All fiber backbone cables will be labeled with a unique identifier at each end and at junction / pull boxes. Fiber backbone cables shall be labeled 12" from each end of the cable with a destination tag that identifies each cables remote destination and the unique identifier.
- G. All telecommunication outlet (TO) cables shall be labeled within 12" of each end of the cable using the above-described identifier. TO numbers in each room are determined by numerical sequence starting from the main doorway of each room and continuing in a clockwise manner around the room.
- H. Switch: Ports shall be labeled using the existing scheme.
- I. All test report documentation will contain a complete circuit identification based on the applicable labeling scheme.

3.4 TESTING

A. A Certified Cat 6a cable tester, Level III, shall perform the certification test on all Cat 6a cables and adhere to TIA/EIA-568C.

- B. All test equipment shall be consistent throughout the installation. All test equipment shall be available for inspection by the Owner at any time. A valid and current calibration certificate traceable to the National Institute of Standards and Technology for any test equipment to be used shall be provided to the Owner.
- C. Upon substantial completion of the data network, test every data port for the functional requirements as listed in previously. Document, on a contractor generated form, the compliance of every port. The testing individual will initialize the results of each location. Submit a electronic copy of the reports detailing the results of initial adjustments and verification tests including all relevant drawings, charts, and photographs.
- D. Copper Cable Tests: Test and document results for each four (4) pair UTP data cable for the following conditions. (These tests are minimum requirements for Cat 3 Cable). A wire map test of the cable may be used to demonstrate conformance of the cable to the following parameters where applicable.
 - a. Proper polarity
 - b. No reversals
 - c. No transpositions
 - d. Continuity
 - e. No shorts
 - f. No AC voltage
 - g. No DC voltage
 - h. No opens
 - i. Proper numbering at each termination

All Cat 6a (Enhanced Category 5) UTP cable testing shall be in accordance with proposed TIA/EIA TSB-67 Transmission Performance Specification test parameters for the permanent link. Testing shall be performed using Level IIe test equipment and shall meet or exceed the following performance parameters:

- a. Length of cable =/<90 meters/300 feet
- b. Attenuation @ 100Mhz = <24dB
- c. Pair-to-Pair Near-end Crosstalk (P-P NEXT) =/> 30dB
- d. Power Sum Near-End Crosstalk (PS NEXT) =/> 27dB
- e. Far-End Crosstalk (ELFEXT) =/> 19dB
- f. Power Sum Far-End Crosstalk =/> 16dB
- g. Return Loss =/> 10.1 dB
- h. Calculated ACR =/> 6dB
- i. Calculated PS ACR =/> 3dB
- E. Fiber Testing
 - 1. Factory Testing: All fiber optic cable shall be factory tested on a reel basis with performance data for each cable supplied to the contractor and to the owner. Tests shall be conducted utilizing an OTDR (Optical Time Domain Reflectometer) at 850nm and 1300 nm with the attenuation in dB/km recorded for each fiber.
 - 2. Post Rough-In Test: Upon completion of the installation of all fiber optic cable and prior to termination, each fiber optic strand shall be tested for light continuity to ensure no damage

occurred during installation. (The contractor may wish to perform a light continuity test on each fiber optic strand of the cable upon receipt of reel from manufacturer to ensure no damage occurred during shipping.

- 3. Termination Testing: After completion of the installation provide the following tests. An Optical Test Set consisting of an Optical Source (transmitter) and Optical Meter (receiver) shall be used to determine end-to-end attenuation and fiber length. This testing shall be in Accordance with EIA/TIA-526-14 Method B: Optical Power Loss Measurement of Installed Multi-mode Fiber Optic Plant. Each fiber shall be measured in one direction at both 850 and 1300 wavelengths. Record each measurement and provide copies to the Owner. Use of an OTDR for this measurement is acceptable provided the Contractor utilize the appropriate launch and receive jumper cables in front of and behind the cable being tested.
- F. Test parameters shall be verifiable by independent parties. Provide electronic copies of tests for every cable as part of the Verification Test Report.
- G. The Contractor is responsible for bringing any copper or fiber that fails to meet the standards into compliance at the Contractors expense.
- H. Two printed copies of the computer-generated reports of the test results (in 8.5" by 11" hard cover binders) are required plus two compact disc copies.
- 3.5 FIELD QUALITY CONTROL
 - A. Field inspection and testing shall be performed under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Inspect, test and certify all cabling and equipment and terminations as specified and in accordance with TIA/EIA 568 C.

3.6 WARRANTY

The Contractor shall provide the following minimum warranty:

- A. All materials and equipment shall be new and warranted free of faulty workmanship and damage.
- B. The warranty shall include all parts, labor (including travel), expenses and equipment necessary to perform replacement and/or repairs.
- C. The total system (parts and labor) shall be warranted free of defects for a period of one (1) year from date of final acceptance.
- D. Replacement of defective materials and repair of faulty workmanship shall take place within 48 hours of notification by Owner and shall be guaranteed at no cost to the Owner during the warranty period.
- E. The minimum warranty provisions specified above shall not diminish the terms of individual equipment manufacturers warranties.

END OF SECTION 270500

SECTION 270510 - TELECOMMUNICATIONS PATHWAYS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Equipment and terminal backboards.
- B. Premises wiring raceways and outlets.

1.2 RELATED SECTIONS

- A. Section 260533 Raceways.
- B. Section 260534 Boxes.

1.3 REFERENCES

NFPA 70 - National Electrical Code.

1.4 SYSTEM DESCRIPTION

Individual and combination telecommunications/data outlets shall be installed where shown on the contract drawings. Raceways shall be installed as straight as possible and shall contain not more than the equivalent of three quarter bends.

1.5 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations and sizes of pathways and outlets.

1.6 QUALITY ASSURANCE

- A. Telephone Utility: Field verify.
- B. Perform Work in accordance with telephone utility's rules and regulations.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Furnish Products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

PART 2 - PRODUCTS

2.1 TELECOM TERMINATION BACKBOARDS

- A. Material: Grade A/C Fire retardant treated plywood.
- B. Size: 4 x 8 feet (1.2 x 2.4 m), 3/4 inch (19 mm) thick.

2.2 TELECOMMUNICATIONS OUTLETS

Outlets shall consist of standard, square cornered boxes 4-11/16" wide by 4-11/16" high by 2-1/8" deep, minimum, flush mounted at the height indicated on the contract drawings. Provide a single gang plaster ring for the square cornered boxes 4-11/16" wide by 4-11/16" high by 2-1/8" deep.

2.3 TELECOM WIRE AND CABLE

All telephone, data and fiber cable shall be furnished and installed by the contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Finish paint termination backboards with durable white enamel under the provisions of Division 9 prior to installation of equipment.
- B. Support raceways and backboards under the provisions of Section 260529.
- C. Install termination backboards plumb, and attach securely to building wall at each corner.
- D. Install #14 gauge steel or approved, 200 lb. nylon cord pull wire in each empty conduit run. The maximum bends between pull points shall be 180 degrees.
- E. The maximum distance between pull boxes shall be 100 feet.

END OF SECTION 270510

SECTION 270536 - CABLE TRAYS FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Ladder cable trays.
 - 2. Wire-basket cable trays.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For each type of cable tray.

1.3 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For cable trays, accessories, and components, from manufacturer.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design cable tray supports and seismic bracing.
- 2.2 GENERAL REQUIREMENTS FOR CABLE TRAYS
 - A. Cable Trays and Accessories: Identified as defined in NFPA 70 and marked for intended location, application, and grounding.
 - B. Sizes and Configurations: See the Cable Tray Schedule on Drawings for specific requirements for types, materials, sizes, and configurations.
 - C. Structural Performance: See articles on individual cable tray types for specific values for uniform load distribution, concentrated load, and load and safety factor parameters.

2.3 LADDER CABLE TRAYS

- A. Description:
 - 1. Configuration: Two I-beam side rails with transverse rungs welded to side rails.
 - 2. Rung Spacing: 6 inches (150 mm) o.c.
 - 3. Radius-Fitting Rung Spacing: 9 inches (225 mm) at center of tray's width.

- 4. Minimum Cable-Bearing Surface for Rungs: 7/8-inch (22-mm) width with radius edges.
- 5. No portion of the rungs shall protrude below the bottom plane of side rails.
- 6. Structural Performance of Each Rung: Capable of supporting a maximum cable load, with a safety factor of 1.5, plus a200-lb (90-kg) concentrated load, when tested according to NEMA VE 1.
- 7. Minimum Usable Load Depth: 6 inches (150 mm).
- 8. Straight Section Lengths: 10 feet (3 m except where shorter lengths are required to facilitate tray assembly.
- 9. 18 inches (450 mm), 24 inches (600 mm) unless otherwise indicated on Drawings.
- 10. Class Designation: Comply with NEMA VE 1, Class 12B.
- 11. Splicing Assemblies: Bolted type using serrated flange locknuts.
- 12. Hardware and Fasteners: Steel, zinc plated according to ASTM B 633.
- 13. Splice Plate Capacity: Splices located within support span shall not diminish rated loading capacity of cable tray.

2.4 WIRE-BASKET CABLE TRAYS

- A. Description:
 - 1. Configuration: Wires are formed into a standard 2-by-4-inch (50-by-100-mm) wire mesh pattern with intersecting wires welded together. Mesh sections must have at least one bottom longitudinal wire along entire length of section.
 - 2. Materials: High-strength-steel longitudinal wires with no bends.
 - 3. Safety Provisions: Wire ends along wire-basket sides (flanges) rounded during manufacturing to maintain integrity of cables and installer safety.
 - 4. Sizes:
 - a. Straight sections shall be furnished in standard 118-inch (3000-mm) lengths.
 - b. Wire-Basket Depth: 6-inch (150-mm) usable loading depth by 18 inches (450 mm), 24 inches (600 mm) wide (See drawings for sizes and locations).
 - 5. Connector Assemblies: Bolt welded to plate shaped to fit around adjoining tray wires and mating plate. Mechanically joins adjacent tray wires to splice sections together or to create horizontal fittings.
 - 6. Connector Assembly Capacity: Splices located within support span shall not diminish rated loading capacity of cable tray.
 - 7. Hardware and Fasteners: Steel, zinc plated according to ASTM B 633.

2.5 MATERIALS AND FINISHES

- A. Steel:
 - 1. Straight Section and Fitting Side Rails and Rungs: Steel complies with the minimum mechanical properties of ASTM A 1008/A 1008M, Grade 33, Type 2.
 - 2. Steel Tray Splice Plates: ASTM A 1011/A 1011M, HSLAS, Grade 50, Class 1.
 - 3. Fasteners: Steel complies with the minimum mechanical properties of ASTM A 510/A 510M, Grade 1008.
 - 4. Finish: Mill galvanized before fabrication.
 - a. Hardware: Chromium-zinc plated, ASTM F 1136.

2.6 CABLE TRAY ACCESSORIES

- A. Fittings: Tees, crosses, risers, elbows, and other fittings as indicated, of same materials and finishes as cable tray.
- B. Barrier Strips: Same materials and finishes as for cable tray.
- C. Cable tray supports and connectors, including bonding jumpers, as recommended by cable tray manufacturer.
- 2.7 WARNING SIGNS
 - A. Lettering: 1-1/2-inch- (40-mm-) high, black letters on yellow background with legend "Warning! Not To Be Used as Walkway, Ladder, or Support for Ladders or Personnel."
 - B. Comply with requirements for fasteners in Section 260553 "Identification for Electrical Systems."
- 2.8 SOURCE QUALITY CONTROL
 - A. Testing: Test and inspect cable trays according to NEMA FG 1.

PART 3 - EXECUTION

- 3.1 CABLE TRAY INSTALLATION
 - A. Install cable trays according to NEMA FG 1.
 - B. Install cable trays as a complete system, including fasteners, hold-down clips, support systems, barrier strips, adjustable horizontal and vertical splice plates, elbows, reducers, tees, crosses, cable dropouts, adapters, covers, and bonding.
 - C. Fasten cable tray supports to building structure.
 - D. Design fasteners and supports to carry cable tray, the cables, and a concentrated load of 200 lb (90 kg). Comply with requirements in Section 260529 " Supporting Devices."
 - E. Support wire-basket cable trays with trapeze hangers.
 - F. Support trapeze hangers for wire-basket trays with 1/4-inch- (6-mm-) diameter rods.
 - G. Make connections to equipment with flanged fittings fastened to cable trays and to equipment. Support cable trays independent of fittings. Do not carry weight of cable trays on equipment enclosure.
 - H. Install expansion connectors where cable trays cross building expansion joints and in cable tray runs that exceed dimensions recommended in NEMA FG 1. Space connectors and set gaps according to applicable standard.
 - I. Seal penetrations through fire and smoke barriers. Comply with requirements in Section 078413 "Penetration Firestopping."

- J. Install capped metal sleeves for future cables through firestop-sealed cable tray penetrations of fire and smoke barriers.
- K. Install barriers to separate cables of different systems, such as power, communications, and data processing; or of different insulation levels, such as 600, 5000, and 15 000 V.
- L. Install permanent covers, if used, after installing cable. Install cover clamps according to NEMA VE 2.
- M. Install warning signs in visible locations on or near cable trays after cable tray installation.

3.2 CABLE TRAY GROUNDING

- A. Ground cable trays according to NFPA 70 unless additional grounding is specified. Comply with requirements in Section 260526 "Grounding and Bonding."
- B. Cable trays with communications cable shall be bonded together with splice plates listed for grounding purposes or with listed bonding jumpers.
- C. Cable trays with control conductors shall be bonded together with splice plates listed for grounding purposes or with listed bonding jumpers.
- D. Bond cable trays to power source for cables contained within with bonding conductors sized according to NFPA 70, Article 250.122, "Size of Equipment Grounding Conductors."

3.3 CABLE INSTALLATION

- A. Install cables only when each cable tray run has been completed and inspected.
- B. Fasten cables on horizontal runs with cable clamps or cable ties according to NEMA VE 2. Tighten clamps only enough to secure the cable, without indenting the cable jacket.
- C. Fasten cables on vertical runs to cable trays every 18 inches (450 mm).
- D. Fasten and support cables that pass from one cable tray to another or drop from cable trays to equipment enclosures. Fasten cables to the cable tray at the point of exit and support cables independent of the enclosure. The cable length between cable trays or between cable tray and enclosure shall be no more than 72 inches (1800 mm).
- E. Tie MI cables down every 36 inches (900 mm) where required to provide a 2-hour fire rating and every 72 inches (1800 mm) elsewhere.
- F. In existing construction, remove inactive or dead cables from cable trays.

3.4 CONNECTIONS

A. Connect raceways to cable trays according to requirements in NEMA VE 2 and NEMA FG 1.

3.5 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

- 1. After installing cable trays and after electrical circuitry has been energized, survey for compliance with requirements.
- 2. Visually inspect cable insulation for damage. Correct sharp corners, protuberances in cable trays, vibrations, and thermal expansion and contraction conditions, which may cause or have caused damage.
- 3. Verify that the number, size, and voltage of cables in cable trays do not exceed that permitted by NFPA 70. Verify that communications or data-processing circuits are separated from power circuits by barriers or are installed in separate cable trays.
- 4. Verify that there are no intruding items such as pipes, hangers, or other equipment in the cable tray.
- 5. Remove dust deposits, industrial process materials, trash of any description, and any blockage of tray ventilation.
- 6. Visually inspect each cable tray joint and each ground connection for mechanical continuity. Check bolted connections between sections for corrosion. Clean and retorque in suspect areas.
- 7. Check for missing, incorrect, or damaged bolts, bolt heads, or nuts. When found, replace with specified hardware.
- 8. Perform visual and mechanical checks for adequacy of cable tray grounding; verify that all takeoff raceways are bonded to cable trays. Test entire cable tray system for continuity. Maximum allowable resistance is 1 ohm.
- B. Prepare test and inspection reports.

3.6 PROTECTION

A. Protect installed cable trays and cables.

END OF SECTION 270536

SECTION 275116 – EXISTING INTERCOM / PUBLIC ADDRESS SYSTEM EXTENSIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes equipment, accessories, and materials to modify and expand the existing system to accommodate the new Addition and modifications in this project and provide a complete and operational system for paging, building wide announcements, bell schedule tones, and life safety warnings in the expansion.
- 1.3 The Owner's Intercom / Public Address System vendor is North Carolina Sound, Patrick Perry, 910-444-8910, pperry@ncsound.org or Chris Jordan, 910-367-0444, cjordan@ncsound.org.
- 1.4 The existing equipment is manufactured by Bogen Communications and is a Bogen Multicom Quantum IP system. The existing equipment shall be modified to accommodate the expansion and modifications in this project. All equipment shall be by Bogen Communications. Existing equipment shall be upgraded to the latest Bogen Nyquist Platform and shall be backwards compatible with all existing field wiring and speakers, any new components required to perform this upgrade shall be included for a complete and functions system.

The existing equipment and racks will remain and be modified to include the new equipment. The modified system will continue to operate as currently configured. Requirements stated herein are not intended to contradict the existing system's current operation and features. All new components and materials shall match the existing system.

Work will consist of, but shall not be limited to:

- A. Integration of a new E7000 with Owner's Cisco phone system, via SIP connection.
- B. Matching the "Dial Plan" of the Middle School's E7000 system.
- C. Build group notifications to notify the adjacent school of threat notifications.
- D. Removal and conductor isolation of existing Bogen call switches/phones.
- E. Provide Owner training.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product. The specific item proposed and its area of application shall be marked on the catalog cut sheets.
- B. Shop Drawings: Power, signal, and control wiring.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, required clearances, method of field assembly, components, and location and size of each field

connection.

- 3. Console layouts.
- 4. Control panels.
- 5. Rack arrangements.
- 6. Calculations: For sizing backup battery.
- 7. Wiring Diagrams: For power, signal, and control wiring.
 - a. Identify terminals to facilitate installation, operation, and maintenance.
 - b. Single-line diagram showing interconnection of components.
 - c. Cabling diagram showing cable routing.
 - d. Clearly differentiate between portions of wiring that are manufacturer installed and portions that are field installed.
- C. Delegated-Design Submittal: For supports and seismic restraints for control consoles, equipment cabinets and racks, and components indicated to comply with performance requirements and design criteria, including analysis data performed by a North Carolina Registered Professional Engineer.
 - 1. Detail fabrication and assembly of supports and seismic restraints for control consoles, equipment cabinets and racks, and components.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installing Contractor showing factory authorized certification as an authorized distributor.
- B. Qualification Data: For Installer showing factory authorized training.
- C. Seismic Qualification Certificates: For control consoles, equipment cabinets and racks, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation. Include qualification data for testing agency.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For public address systems to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in "Closeout Procedures" and "Operation and Maintenance Data,", include the following:
 - a. List of tools and replacement items recommended to be stored at Project for ready access. Include part and drawing numbers, current unit prices, and source of supply.
 - b. Operating instructions laminated and mounted adjacent to operating console location.

c. Training plan.

1.8 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Microphone: One.
 - 2. Microphone Desk Stand(s): One.

1.9 QUALITY ASSURANCE

- A. The system shall be supplied by a manufacturer's authorized contractor who is qualified in the proper installation, operation, and service of the system.
- B. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

1.10 WARRANTY

A. The contractor shall warrant the equipment to be new and free from defects in material and workmanship, and will, within one year from date of installation, repair or replace any equipment found to be defective. This warranty shall not apply to any equipment that has been subject to misuse, abuse, negligence, accident, or unauthorized modification.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. The existing equipment is manufactured by Bogen Communications and is a Bogen Multicom Quantum IP system. The existing equipment shall be modified to accommodate the expansion and modifications in this project. All equipment shall be by Bogen Communications. Existing equipment shall be upgraded to the latest Bogen Nyquist Platform and shall be backwards compatible with all existing field wiring and speakers, any new components required to perform this upgrade shall be included for a complete and functions system.
- B. Where equipment is specified herein or on drawings, by manufacturers' names or numbers, this shall denote the Design Basis for the preferred alternate bid and the minimum requirements as to quality, type, capacity, function, and performance.
 - 1. Where a specific model may have been discontinued, the manufacturer's intended replacement shall be substituted. Such substitutions shall be identified in the submittals.
- C. Source Limitations: Obtain public address system from single source from single manufacturer.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NFPA 70.

2.2 FUNCTIONAL DESCRIPTION OF SYSTEM: Match existing.

2.3 SYSTEM DESCRIPTION

- A. Compatibility of Components: Coordinate component features to form an integrated system. Match components and interconnections for optimum performance of specified functions.
- B. Equipment: Comply with UL 813. Equipment shall be modular, using solid-state components, and fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied at 110 to 130 V, 60 Hz.
- C. Equipment Mounting: Where rack, cabinet, or console mounting is indicated, equipment shall be designed to mount in a 19-inch (483-mm) housing complying with EIA/ECA-310-E.
- D. Weather-Resistant Equipment: Listed and labeled by a qualified testing agency for duty outdoors or in damp locations.

2.4 SYSTEM PARAMETERS

- A. The contractor shall supply and install all equipment, accessories, and materials in accordance with these specifications and drawings to provide a complete and operating Communications System matching the existing system's capabilities and functionality.
- 2.5 ADMINISTRATIVE DISPLAY PHONE: Match existing.
- 2.6 ADMINISTRATIVE VOIP PHONE: Match existing.
- 2.7 ADMINISTRATIVE PHONE: Match existing.
- 2.8 POWER AMPLIFIERS: Match existing.
- 2.9 CABINET; Existing, but if a new rack is required, match existing.

2.11 LOUDSPEAKERS

- A. Classroom, Corridor, and Administrative Loudspeakers: Match existing.
 - 1. Flush-Ceiling-Mounted Units: In steel back boxes, acoustically dampened. Metal ceiling grille with white baked enamel.
 - 2. In all administrative areas there shall be an external volume control that is accessible from below ceiling grid for ceiling mounted speaker. Adjustment shall be made with a knob-type control. Mounting height shall match that of the light switches. Label: "PA Volume."
- B. Horn-Type Loudspeakers: Match existing.
 - 1. Mounting: Integral bracket.
 - 2. Units in Damp, Wet, or Outdoor Locations: Listed and labeled for environment in which they are located.

- 2.12 OUTLETS Match existing.
 - A. Volume Attenuator Station: Wall-plate-mounted autotransformer type with paging priority feature.
 - 1. Wattage Rating: 10 W unless otherwise indicated.
 - 2. Attenuation per Step: 3 dB, with positive off position.
 - 3. Insertion Loss: 0.4 dB maximum.
 - 4. Attenuation Bypass Relay: SPDT. Connected to operate and bypass attenuation when allcall, paging, program signal, or prerecorded message features are used. Relay returns to normal position at end of priority transmission.
 - 5. Label: "PA Volume."
- 2.13 SURGE SUPPRESSION
 - A. Provide surge suppression protectors for any intercom cables that enter from outside the building and on all exterior horn circuits.
 - B. Provide protectors for any intercom cables that enter the equipment rooms from outside the building. Examples of this would be outside horns and mobile classrooms.
 - C. Design Basis: ITW LINX #UP25-39.
- 2.14 CONDUCTORS AND CABLES: Match existing.
 - A. Jacketed, shielded, twisted pair and twisted multipair, untinned solid copper.
 - 1. Insulation for Wire in Conduit: Thermoplastic, not less than 1/32 inch thick.
 - 2. Cables shall be permanently identified at each wire end utilizing a self-laminated wire or cable marker comprised of a white label with black lettering and clear laminate area, in a manner approved by the Owner. Each cable identification shall be a unique number located approximately 1-1/2" from cable connection at both ends of cable. Numbers shall be approximately 1/4" in height. These unique numbers shall appear on the As-Built Drawings provided by the installer and these drawings shall be mounted in each equipment room used to support any part of the entire system.

2.15 PATHWAYS

- A. Conduit, Cable Tray, and Boxes: Comply with Sections "Raceways" and "Cable Trays".
 - 1. Outlet boxes shall be not less than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

PART 3 - EXECUTION

3.1 WIRING METHODS

- A. Wiring Method: Install cables in pathways and cable trays except within consoles, cabinets, desks, and counters, and except in accessible ceiling spaces where unenclosed wiring method may be used. Conceal pathway and cables except in unfinished spaces.
- B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where

possible.

C. Wiring within Enclosures: Bundle, lace, and train cables to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

3.2 INSTALLATION OF CABLES

- D. Comply with NECA 1.
- E. General Cable Installation Requirements:
 - 1. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
 - 2. Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
 - 3. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 4. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.
 - 5. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - a. Service Loops:
 - b. Provide 10 foot service loops at each equipment termination so that plates, panels, and equipment can be dismounted for service and inspection.
 - c. Provide 3 foot service loops at each loudspeaker.
 - 6. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
- C. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend speaker cable not in a wireway or pathway a minimum of 24 inches above ceiling by cable supports not more than 60 inches apart. Cables shall be installed parallel or at 90 degree angles to the building walls. Diagonal, beeline, or non-supported cable routing is unacceptable.
 - 3. Cable may be run through structural members but shall not be in contact with pipes, ducts, or other potentially damaging items.
 - 4. Utilize wall sleeves, dedicated to low voltage cabling, for penetrations through walls.
- D. Separation of Wires: Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate pathways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other communication equipment conductors as recommended by equipment manufacturer.

3.3 INSTALLATION

A. The contractor shall furnish all equipment, accessories, and material required for the

installation of a comprehensive communication system in strict compliance with these specifications and applicable contract drawings. Any material and/or equipment necessary for the proper operation of the system, which is not specified or described herein, shall be deemed part of this specification.

- B. Coordinate layout and installation of system components and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire- suppression system, and partition assemblies.
- C. Match input and output impedances and signal levels at signal interfaces. Provide matching networks where required.
- D. Identification of Conductors and Cables: Color code conductors to match existing and apply wire and cable marking tape to designate wires and cables so they identify media in coordination with system wiring diagrams.
- E. Equipment Cabinets and Racks:
 - 1. Group items of same function together, either vertically or side by side, and arrange controls symmetrically. Mount monitor panel above the amplifiers.
 - 2. Arrange all inputs, outputs, interconnections, and test points so they are accessible at rear of rack for maintenance and testing, with each item removable from rack without disturbing other items or connections.
 - 3. Blank Panels: Cover empty space in equipment racks so entire front of rack is occupied by panels.
 - 4. Install cables, combed straight and formed in a neat and orderly manner. Tie as required using Velcro cable ties of appropriate type and size.
- F. Volume Limiter/Compressor: Equip each zone with a volume limiter/compressor. Install in central equipment cabinet. Arrange to provide a constant input to power amplifiers.
- G. Wall-Mounted Outlets: Flush mounted.
- H. Connect wiring according to Section 270500 "Data Voice Communication".

3.4 GROUNDING

A. Ground cable shields and equipment to eliminate shock hazard and to minimize ground loops, common- mode returns, noise pickup, cross talk, and other impairments. Cable shielding shall be connected to common ground at point of lowest audio level and shall be free from ground at any other point. Cable shields shall be terminated in same manner as conductors.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Schedule tests with at least seven days' advance notice of test performance.
 - 2. After installing public address system and after electrical circuitry has been energized,

test for compliance with requirements.

- 3. Operational Test: Perform tests that include originating program and page messages at microphone outlets, preamplifier program inputs, and other inputs. Verify proper routing and volume levels and that system is free of noise and distortion.
- 4. Signal-to-Noise Ratio Test: Measure signal-to-noise ratio of complete system at normal gain settings as follows:
 - a. Disconnect microphone at connector or jack closest to it and replace it in the circuit with a signal generator using a 1000-Hz signal. Replace all other microphones at corresponding connectors with dummy loads, each equal in impedance to microphone it replaces. Measure signal-to-noise ratio.
 - b. Repeat test for each separately controlled zone of loudspeakers.
 - c. Minimum acceptance ratio is 50 dB.
- 5. Distortion Test: Measure distortion at normal gain settings and rated power. Feed signals at frequencies of 50, 200, 400, 1000, 3000, 8000, and 12,000 Hz into each preamplifier channel. For each frequency, measure distortion in the paging and all-call amplifier outputs. Maximum acceptable distortion at any frequency is 3 percent total harmonics.
- 6. Acoustic Coverage Test: Feed pink noise into system using octaves centered at 500 and 4000 Hz. Use sound-level meter with octave-band filters to measure level at five locations in each zone. For spaces with seated audiences, maximum permissible variation in level is plus or minus 2 dB. In addition, the levels between locations in same zone and between locations in adjacent zones must not vary more than plus or minus 3 dB.
- 7. Power Output Test: Measure electrical power output of each power amplifier at normal gain settings of 50, 1000, and 12,000 Hz. Maximum variation in power output at these frequencies must not exceed plus or minus 1 dB.
- 8. Signal Ground Test: Measure and report ground resistance at public address equipment signal ground. Comply with testing requirements specified in Section 260526 "Grounding and Bonding."
- C. Inspection: Verify that units and controls are properly labeled and interconnecting wires and terminals are identified. Prepare a list of final tap settings of paging speaker-line matching transformers.
- D. Public address system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
 - 1. Include a record of final speaker-line matching transformer-tap settings and signal ground- resistance measurement certified by Installer.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Verify that electrical wiring installation complies with manufacturer's submittal and installation requirements.
 - 2. Complete installation and startup checks according to manufacturer's written instructions.

3.7 ADJUSTING

A. On-Site Assistance: Engage a factory-authorized service representative to provide on-site

assistance in adjusting sound levels, resetting transformer taps, and adjusting controls to meet occupancy conditions.

B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to four visits to Project during other-than-normal occupancy hours for this purpose.

3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain the public address system and equipment.
- B. Provide a minimum of eight (8) hours of complete "in service" instructions of system operation to school personnel. Assist in programming of telephone system.
- C. Installer shall provide programming documentation that reflects the relation to each port, station identifier, and physical location of station.

END OF SECTION 275116

SECTION 281600 - INTRUSION DETECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Intrusion detection with communication links to perform monitoring, alarm, and control functions.
 - 2. Integration of other electronic and electrical systems and equipment.

1.3 DEFINITIONS

- A. CCTV: Closed-circuit television.
- B. PIR: Passive infrared.
- C. RFI: Radio-frequency interference.
- D. UPS: Uninterruptible power supply.
- E. Control Unit: System component that monitors inputs and controls outputs through various circuits.
- F. Protected Zone: A protected premises or an area within a protected premises that is provided with means to prevent an unwanted event.
- G. Standard Intruder: A person who weighs 100 lb (45 kg) or less and whose height is 60 inches (1525 mm) or less; dressed in a long-sleeved shirt, slacks, and shoes.
- H. Zone. A defined area within a protected premises. It is a space or area for which an intrusion must be detected and uniquely identified. The sensor or group of sensors must then be assigned to perform the detection, and any interface equipment between sensors and communication must link to master control unit.

1.4 ACTION SUBMITTALS

- A. Product Data: Components for sensing, detecting, systems integration, and control, including dimensions and data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: Detail assemblies of standard components that are custom assembled for specific application on this Project.

- 1. Functional Block Diagram: Show single-line interconnections between components including interconnections between components specified in this Section and those furnished under other Sections. Indicate methods used to achieve systems integration. Indicate control, signal, and data communication paths and identify control interface devices and media to be used. Describe characteristics of network and other data communication lines.
 - a. Describe methods used to protect against power outages and transient voltages including types and ratings of isolation and surge suppression devices used in data, communication, signal, control, and ac and dc power circuits.
- 2. Device Address List: Coordinate with final system programming.
- 3. System Wiring Diagrams: Include system diagrams unique to Project. Show connections for all devices, components, and auxiliary equipment. Include diagrams for equipment and for system with all terminals and interconnections identified.
- 4. Details of surge-protection devices and their installation.
- 5. Sensor detection patterns and adjustment ranges.
- C. Design Data: Include method of operation and supervision of each component and each type of circuit. Show sequence of operations for manually and automatically initiated system or equipment inputs. Description must cover this specific Project; manufacturer's standard descriptions for generic systems are unacceptable.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Field quality-control reports.
 - 1. Anchor inspection reports documenting inspections of built-in and cast-in anchors.
- C. Product Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For intrusion detection system to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - 1. Data for each type of product, including features and operating sequences, both automatic and manual.
 - 2. Master control-unit hardware and software data.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Intrusion Detection Devices: Furnish quantity equal to five percent of the number of units of each type installed, but no fewer than one of each type.
 - 2. Fuses: Three of each kind and size.

3. Tool Kit: Provide three sets of tools for use with security fasteners, each packaged in a compartmented kit configured for easy handling and storage.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. An employer of workers, at least one of whom is a technician certified by the National Burglar & Fire Alarm Association.
 - 2. Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Control Units, Devices, and Communications with Monitoring Station: Listed and labeled by a qualified testing agency for compliance with SIA CP-01.
- D. Comply with NFPA 70.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer and Installer agree to repair or replace components of intrusion detection devices and equipment that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Existing system is Ademco. All Equipment and devices shall be compatible with existing system. Provide all materials and equipment to expand the existing system as required to accommodate this project.

2.2 FUNCTIONAL DESCRIPTION OF SYSTEM

- A. Description: Hard-wired, intrusion sensors and detection devices, and communication links to perform monitoring, alarm, and control functions.
- B. Supervision: System components shall be continuously monitored for normal, alarm, supervisor, and trouble conditions. Indicate deviations from normal conditions at any location in system. Indication includes identification of device or circuit in which deviation has occurred and whether deviation is an alarm or malfunction.
 - 1. Alarm Signal: Display at master control unit and actuate audible and visual alarm devices.
 - 2. Trouble Condition Signal: Distinct from other signals, indicating that system is not fully functional. Trouble signal shall indicate system problems such as battery failure, open or shorted transmission line conductors, or control-unit failure.

- C. System Control: Master control unit shall directly monitor intrusion detection units and connecting wiring.
- D. System shall automatically reboot program without error or loss of status or alarm data after any system disturbance.
- E. Response Time: Two seconds between actuation of any alarm and its indication at master control unit.
- F. Circuit Supervision: Supervise all signal and data transmission lines, links with other systems, and sensors from master control unit. Indicate circuit and detection device faults with both protected zone and trouble signals, sound a distinctive audible tone, and illuminate an LED. Maximum permissible elapsed time between occurrence of a trouble condition and indication at master control unit is 20 seconds. Initiate an alarm in response to opening, closing, shorting, or grounding of a signal or data transmission line.
- G. Manual Secure-Access Control: Coded entries at manual stations shall change status of associated protected zone between secure and access conditions.

2.3 SYSTEM COMPONENT REQUIREMENTS

- A. Compatibility: Detection devices and their communication features, connecting wiring, and master control unit shall be selected and configured with accessories for full compatibility with the following equipment:
 - 1. Door hardware specified in Section 087100 "Door Hardware."
- B. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor entry connection to components.
 - 1. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Lines: Listed and labeled by a qualified testing agency for compliance with NFPA 731.
- C. Intrusion Detection Units: Listed and labeled by a qualified testing agency for compliance with UL 639.
- D. Interference Protection: Components shall be unaffected by radiated RFI and electrical induction of 15 V/m over a frequency range of 10 to 10,000 MHz and conducted interference signals up to 0.25-V rms injected into power supply lines at 10 to 10,000 MHz.

2.4 ENCLOSURES

- A. Interior Sensors: Enclosures that protect against dust, falling dirt, and dripping noncorrosive liquids.
- B. Interior Electronics: NEMA 250, Type 12.
- C. Screw Covers: Where enclosures are readily accessible, secure with security fasteners of type appropriate for enclosure.

2.5 DOOR SWITCHES

- A. Description: Balanced-magnetic switch, complying with UL 634, installed on frame with integral overcurrent device to limit current to 80 percent of switch capacity. Bias magnet and minimum of two encapsulated reed switches shall resist compromise from introduction of foreign magnetic fields.
- B. Flush-Mounted Switches: Unobtrusive and flush with surface of door and frame.
- 2.6 KEYPADS: Match existing.

2.7 PIR SENSORS

- A. Listed and labeled by a qualified testing agency for compliance with SIA PIR-01.Description: Sensors detect intrusion by monitoring infrared wavelengths emitted from a human body within their protected zone and by being insensitive to general thermal variations.
 - 1. Ceiling-Mounted Unit Spot-Detection Pattern, full 360-degree conical. Design Basis: Bosch Systems #DS938Z.
 - 2. Ceiling-Mounted Unit Directional Pattern, wide range use. Design Basis: Bosch #DS939.
 - 3. Ceiling-Mounted Unit Directional Pattern, long range corridor use. Design Basis: Bosch #DS778.
- B. Device Performance:
 - 1. Sensitivity: Adjustable pattern coverage to detect a change in temperature of 2 deg F (1 deg C) or less, and standard-intruder movement within sensor's detection patterns at any speed between 0.3 to 7.5 fps (0.09 to 2.3 m/s) across two adjacent segments of detector's field of view.
 - 2. Test Indicator: LED test indicator that is not visible during normal operation. When visible, indicator shall light when sensor detects an intruder. Locate test enabling switch under sensor housing cover.

2.8 AUDIBLE AND VISUAL ALARM DEVICES

- A. Siren: 30-W speaker with siren driver, rated to produce a minimum sound output of 117 dB at 30 feet.
 - 1. Self-contained outdoor horn with choice of two tones steady and yelp.
 - 2. Enclosure: Weather-resistant with mounting swivel.
 - 3. Design Basis: Honeywell #ZR830EC.

2.9 SECURITY FASTENERS

- A. Operable only by tools produced for use on specific type of fastener by fastener manufacturer or other licensed fabricator. Drive system type, head style, material, and protective coating as required for assembly, installation, and strength.
- B. Drive System Types: Pinned Torx-Plus, pinned Torx, or pinned hex (Allen).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of intrusion detection.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of intrusion detection connections before intrusion detection installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of intrusion detection.
- D. Inspect built-in and cast-in anchor installations, before installing intrusion detection, to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace anchors where inspections indicate that they do not comply with requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional anchor installations. Prepare inspection reports.
- E. For material whose orientation is critical for its performance as a ballistic barrier, verify installation orientation.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.
- 3.2 SYSTEM INSTALLATION
 - A. Comply with UL 681 and NFPA 731.
 - B. Install wall-mounted equipment, with tops of cabinets not more than 72 inches (1830 mm) above the finished floor.

3.3 WIRING INSTALLATION

- A. Wiring Method: Install wiring in metal raceways according to Section 260533 "Raceways and Boxes for Electrical Systems." Conceal raceway except in unfinished spaces and as indicated. Minimum conduit size shall be 1/2 inch (13 mm). Control and data transmission wiring shall not share conduit with other building wiring systems.
- B. Wiring Method: Install wiring in metal raceways according to Section 260533 "Raceways and Boxes for Electrical Systems," except in accessible indoor ceiling spaces and in interior hollow gypsum board partitions where cable may be used. Conceal raceways and wiring except in unfinished spaces and as indicated. Minimum conduit size shall be 1/2 inch (13 mm). Control and data transmission wiring shall not share conduit with other building wiring systems.
- C. Wiring Method: Cable, concealed in accessible ceilings, walls, and floors when possible.
- D. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points. Use lacing bars and distribution spools. Separate power-limited and non-power-limited conductors as recommended in writing by manufacturer. Install conductors parallel with or at right angles to

sides and back of enclosure. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with intrusion system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

- E. Wires and Cables:
 - 1. Conductors: Size as recommended in writing by system manufacturer unless otherwise indicated.
 - 2. Control and Signal Transmission Conductors: Install unshielded, twisted-pair cable unless otherwise indicated or if manufacturer recommends shielded cable.
- F. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.
- G. Install power supplies and other auxiliary components for detection devices at control units unless otherwise indicated or required by manufacturer. Do not install such items near devices they serve.
- H. Identify components with engraved, laminated-plastic or metal nameplate for master control unit and each terminal cabinet, mounted with corrosion-resistant screws. Nameplates and label products are specified in Section 260553 "Identification for Electrical Systems."

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with identification requirements in Section 260553 "Identification for Electrical Systems."
- B. Install instructions frame in a location visible from master control unit.

3.5 GROUNDING

- A. Ground the master control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to master control unit.
- B. Ground system components and conductor and cable shields to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

3.6 FIELD QUALITY CONTROL

- A. Pretesting: After installation, align, adjust, and balance system and perform complete pretesting to determine compliance of system with requirements in the Contract Documents. Correct deficiencies observed in pretesting. Replace malfunctioning or damaged items with new ones and retest until satisfactory performance and conditions are achieved. Prepare forms for systematic recording of acceptance test results.
 - 1. Report of Pretesting: After pretesting is complete, provide a letter certifying that installation is complete and fully operable; include names and titles of witnesses to preliminary tests.
- B. Tests and Inspections: Comply with provisions in NFPA 731, Ch. 9, "Testing and Inspections."
- 1. Inspection: Verify that units and controls are properly labeled and interconnecting wires and terminals are identified.
- 2. Test Methods: Intrusion detection systems and other systems and equipment that are associated with detection and accessory equipment shall be tested according to Table "Test Methods" and Table "Test Methods of Initiating Devices."
- C. Documentation: Comply with provisions in NFPA 731, Ch. 4, "Documentation."
- D. Tag all equipment, stations, and other components for which tests have been satisfactorily completed.

3.7 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to three visits to Project during other-than-normal occupancy hours for this purpose. Visits for this purpose shall be in addition to any required by warranty.

3.8 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain the intrusion detection system. Comply with documentation provisions in NFPA 731, Ch. 4, "Documentation and User Training."

END OF SECTION 281600

SECTION 282300 – EXISTING ELECTRONIC VIDEO SURVEILLANCE SYSTEM EXTENSIONS

PART 1 – GENERAL

1.0 SCOPE OF WORK

A. Furnish and install all equipment accessories and materials in accordance with these specifications to provide a complete and operational system. The Electronic Video Surveillance System shall include but not be limited to providing new cameras and integrating into the existing camera system. Provide all materials and equipment to expand the existing system as required to accommodate this project.

1.1 RELATED WORK/SECTIONS

- A. In addition to this section, the Contractor shall refer to other specification sections and drawings to ascertain the extent of work included. This shall include, but not be limited to, the following:
 - a. Division 1.

1.2 WORK INCLUDED

- A. The contractor shall furnish all equipment, accessories, and material required for the installation of cameras and integrating into existing system in strict compliance with these specifications and applicable contract drawings. Any material and/or equipment necessary for the proper operation of the system, which is not specified or described herein, shall be deemed part of this specification.
- B. All work must be completed in strict accordance with all applicable electrical codes, including N.E.C. Section 800-51 (i), under direction of a qualified and factory approved distributor, to the approval of the Owner.
- C. The system is to be designed and configured for maximum ease of service and repair.

1.3 SUBMITTALS

- A. Shop Drawings: Submit accurately scaled (1/8"=1'0") layout drawings of system components and accessories. Layout drawings, diagrams and calculations shall be completed by the manufacturer and presented in CAD format. Manual drafting is not acceptable.
- B. Include an elevation (front) view of each equipment rack and applicable backboard locations denoting the equipment to be installed, pertinent termination and numbering information, and labeling instructions.
- C. The specific item proposed and its area of application shall be marked on the catalog cuts.
- D. Wiring Diagrams: Submit interconnection wiring diagrams for systems including connection diagrams. Clearly differentiate between portions of wiring that are manufacturer installed and portions that are field installed.

1.4 SUBSTITUTIONS

A. Any system and/or equipment proposed as an equal to that specified must be proven to conform to the standards contained herein. The contractor must obtain the architect's or engineer's approval

in writing, prior to bidding equipment other than that specified no later than ten (15) days prior to the Bid Date. The manufacturer's name, model numbers, and three (3) copies of shop/working drawings complete with catalog sheets, technical and installation data shall be submitted for approval.

Within thirty-five (35) calendar days after the date of award of the contract, the contractor shall B. submit to the Architect for review, eight (8) copies of a complete submission. The submission shall consist of five (5) major sections, with each section separated with insert able index tabs. The first section shall be the "Index", which shall include the project title and address, name of the firm submitting the proposal and the name of the Architect. Each page in the submission shall be numbered chronologically and shall be summarized in the index. The second section shall include copy of the authorized distributor's valid а State Contractors License, letters of factory authorization and guaranteed service, list of projects of equal scope and list of proposed instrumentation to be used by the contractor. The third section shall contain the comparative specification listing, including a complete listing of the characteristics of the equipment to be furnished. The fourth section shall contain an original factory data sheet for every piece of equipment in the specifications. The fifth section shall contain a wiring destination schedule for each circuit leaving each piece of equipment.

1.5 QUALIFICATIONS

- A. The system shall be supplied by the manufacturer's authorized contractor who is qualified in the proper installation, operation, and service of the system. Certification shall be submitted verifying that the contractor is the manufacturer's authorized. All contractors must be a Panasonic Partner and hold a current i-Pro Certification. Submit proof with your response.
- B. Upon request of the Architect/Engineer, the system proposed as an equal shall be made available for demonstration. The demonstration shall be coordinated with the Architect/Engineer and the end-user.

1.6 EQUIPMENT WARRANTY

A. The contractor shall warrant the equipment to be new and free from defects in material and workmanship, and will, within three years from date of installation, repair or replace any equipment found to be defective. This warranty shall not apply to any equipment that has been subject to misuse, abuse, negligence, accident, or unauthorized modification.

1.7 SERVICE FACILITIES

A. The contractor shall make available, and maintain a satisfactory service department capable of furnishing equipment inspection and service. The contractor shall be prepared to offer a service contract for the maintenance of the system beyond the warranty period.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Panasonic is basis of design.

2.2 CAMERAS

A. Provide the following Cameras based on application. (Choose cameras to include based on applications)

- 1. The following Panasonic cameras are basis of design: WV-U, WV-S, WV-U1532LA ipro, WV2532LA i-pro, WV-U2530LA i-pro and WV-S22500-F3L indoor vandal resistant series cameras.
- 2. All cameras shall be capable of communicating on existing data system.

2.3 CABLE

A. Cable for cameras will be installed by Division 27 contractor. This contractor shall supply all patch cables for cameras

PART 3 – EXECUTION

- 3.1 DIVISION OF WORK
 - A. While all work included under this specification is the complete responsibility of the contractor, the division of actual work listed following shall occur.
 - B. The conduit and outlets which form part of the rough-in work shall be furnished and installed completely by the electrical contractor. The entire responsibility of the system, its operation function, testing and complete maintenance for three (3) years after final acceptance of the project by the owner, shall also be the responsibility of the manufacturer's authorized representative.

3.2 EQUIPMENT MANUFACTURER'S REPRESENTATIVE

- A. All work described herein to be done by the manufacturer's authorized representative shall be provided by a documented factory authorized representative of the basic line of equipment to be utilized.
- B. As further qualification for bidding and participating in the work under this specification the manufacturer's representative shall hold a valid NC Low Voltage Contractor's License issued by the Contractor's State License Board of North Carolina and a valid NC Alarm License. The manufacturer's representative shall have completed at least ten (10) projects of equal scope, giving satisfactory performance and have been in the business of furnishing and installing Camera Systems of this type for at least five (5) years. The manufacturer's representative shall be capable of being bonded to assure the owner of performance and satisfactory service during the guarantee period.
- C. The manufacturer's representative shall provide a letter with submittals from the manufacturer of all major equipment stating that the manufacturer's representative is an authorized distributor. This letter shall also state the manufacturer guarantees service performance for the life of the equipment, and that there will always be an authorized distributor assigned to service the area in which the system has been installed.
- D. The contractor shall furnish a letter from the manufacturer of the equipment, which certifies that the equipment has been installed according to factory intended practices, that all the components used in the system are compatible and that all new portions of the systems are operating satisfactorily. Further, the contractor shall furnish a written unconditional guarantee, guaranteeing all parts and all labor for a period of three (3) years after final acceptance of the project by the owner.

3.3 INSTALLATION

A. Cabling shall be routed as high as possible and above other building facilities in the path with the least obstructions in the ceiling space while maintaining the separation requirements of TIA/EIA 568C1,2,3, TIA/EIA 569A, and NFPA 70 (NEC). There shall be a minimum distance of three inches between the cable and ceiling grid and cable pathways shall be clear of all possible EMF

and RFI interference. Specifically cables shall be at least 2 feet away from all fluorescent lights and other potential EMF sources. Any violations of this shall be corrected at the contractor's expense. Cables shall not be run parallel with electrical conduits or strapped to them. Cinch plastic cable ties shall not be used during any part of the installation process. All cabling required to support the system shall be terminated in an approved manner and not be "cut back" to the cabling sheath or "wrapped" around the cabling sheath. Interconnect between the system and the station cabling shall be terminated in a cross connect method.

- B. Cabling installed through "holes, cracks, HVAC duct spaces, etc." is not acceptable and shall be properly sleeved.
- C. Cabling shall be installed appropriately within a sleeve when wall penetrations are required. If using an existing sleeve, contractor is responsible for maintaining any fire stopping system and requirements for fill ratio of sleeve. If existing sleeve is not fire stopped, contractor shall notify owner for direction or install the appropriate sleeve for the installation of the contractor's cable.
- D. Cable Identification:
 - 1. All wires shall be permanently identified at each wire end utilizing a self-laminated wire or cable marker comprised of a white label with black lettering and clear laminate area, in a manner approved by the Owner.
- E. Splicing:
 - 1. Splicing of cables is not permitted between terminations.
- F. Wall and Floor Penetrations:
 - 1. All penetrations through floors and walls shall be sleeved. All sleeves shall have permanently installed bushings. Sleeves shall be sized to accept 50% growth.
 - 2. All sleeves shall installed per manufacturer's instructions and shall protrude 3 inches on each side of the penetration.
 - 3. Sleeves through floors shall be supported with conduit riser clamp.
 - 4. Existing sleeves can be used with the following exceptions:
 - a. Use of any sleeve containing emergency signaling cable is prohibited
 - b. Using any sleeve, when doing so would exceed 40% fill ratio, is prohibited.
- G. Fire stopping:
 - 1. Fire stopping material shall be installed inside all riser conduit sleeves to form smoke barriers after installation of the cabling is completed. Malleable foam-type bricks cut to fit should be used where possible (Hilti FS-fire block, or equal). Intumescent putty shall be used in an UL approved assembly when fire bricks are not feasible.
- H. Cable Installation:
 - 1. Do not pull wire or cable through any box fitting or enclosure where change of raceway alignment or direction occurs; do not bend conductors to less than recommended radius. Employ temporary guides, sheaves, rollers, and other necessary items to protect cables from excess tension, abrasion, or damaging bending during installation. Care shall be taken not to bend, crush or kink cables. All cable shall be installed in a complete, neat, and orderly fashion. Cables shall not be twisted or have any damage to the cable jacket.
 - 2. Cables shall be installed parallel or at 90 degree angles to the building walls. Diagonal, beeline, or non-supported cable routing is unacceptable.
- I. Equipment Cabinets or Racks:

- 1. Comb straight and form in a neat and orderly manner all conductors located within equipment cabinets in the head end room or remote locations, and wiring harnesses in the head end room. Tie as required using Velcro cable ties of appropriate type and size.
- 2. Service Loops:
 - a. Provide 10 foot service loops at each termination so that plates, panels, and equipment can be dismounted for service and inspection.
- J. Protection of cables: Cables within terminal cabinets, equipment racks, etc., shall be grouped and bundled (harnessed) as to type and laced with No. 12 cord waxed linen lacing twine or Velcro. Edge protection material ("cat-track") shall be installed on edges of holes, lips of ducts or any other point where cables or harnesses cross metallic edge.
- K. Cable identification: Cable conductors shall be color-coded and individual cables shall be individually identified. Each cable identification shall be a unique number located approximately 1-1/2" from cable connection at both ends of cable. Numbers shall be approximately 1/4" in height. These unique numbers shall appear on the As-Built Drawings provided by the installer and these drawings shall be mounted in each equipment room used to support any part of the entire system.

END OF SECTION 282300

SECTION 283111 – EXISTING FIRE DETECTION AND ALARM SYSTEM EXTENSIONS AND NEW EMERGENCY VOICE COMMUNICATIONS SYSTEM

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Emergency Voice/Alarm Communication Control Panel.
- B. Initiating devices.
- C. Auxiliary devices.
- D. Signaling appliances.
- E. Fire alarm wire and cable.
- F. Protective devices.
- 1.2 RELATED SECTIONS
 - A. Section 260533 Raceways.
 - B. Section 260519 Building Wire and Cable.
 - C. Section 260534 Boxes.
 - D. Section 260553 Electrical Identification.
- 1.3 **REFERENCES**
 - A. NFPA 70 National Electrical Code.
 - B. NFPA 72 National Fire Alarm Code.
 - C. NFPA 101 Life Safety Code.
 - D. North Carolina State Building Code.

1.4 SYSTEM DESCRIPTION

This document provides for the furnishing, installation, and connection of equipment, accessories, and materials to provide a new Emergency Voice/Alarm Communications Control Panel in the Elementary School to accommodate the future conversion of the existing fire detection and alarm system to a fire detection, alarm and voice communications system in the Elementary School, and provide a complete and operational Fire Detection, Alarm and Emergency Voice/Alarm Communications System for the new Addition. The existing Notifier FACP shall remain and continue to serve the Elementary School. Initiating devices in the new Addition shall be connected to the existing Elementary School FACP for alarm, supervision and trouble in the new Addition shall be

driven by the new Emergency Voice/Alarm Communications Panel. The modifications and expansion of the system shall include, but not be limited to, alarm initiating devices, alarm notification appliances, auxiliary control devices, annunciators, power supplies, speakers, amplifiers, voice/alarm communications equipment, wiring and all programming/reprogramming to function as required. The system shall comply with applicable provisions of the NC Building Code, NFPA 70 - National Electrical Code (NEC) and NFPA 72 - National Fire Alarm Code. The Contractor shall furnish all parts, materials, and labor customarily required or provided for a complete and operating system, in accordance with all requirements applicable, even if each needed item is not specifically shown or described in the project plans or specifications.

1.5 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submittals shall demonstrate compliance with technical requirements by reference to each subsection of this specification.
- C. Product Data: Provide electrical characteristics and connection requirements, and provide mA draw for each device submitted and the listed minimum voltage required to operate. Panel submittal shall list voltage drop allowed for panel and for individual NAC circuits.
- D. The fire alarm contractor shall submit complete Shop Drawings to the Architect/Engineer for review, prior to performing any work. They shall clearly demonstrate compliance with the Architect/Engineer's Drawings and specifications, which have a System Response Matrix showing the fire alarm system's actions (outputs) required for each type of alarm, supervisory, and trouble signal. Any non-compliant features shall be fully described.
- E. The submitted shop drawings shall show equipment, device identification numbers and locations, and connecting wiring of entire fire alarm system. Include wiring and riser diagrams. Wiring diagrams shall be based on the project floor plans, with devices and proposed conduit routing. The conductor composition for each conduit section shall be provided. The distance and route for each NAC (Notification Appliance Circuit) shall be shown. Riser diagrams shall show consecutive connections for all devices with addresses and candela and candela ratings. Provide detailed battery and communications amplifier(s) capacity calculations.
- F. Architect/Engineer's approval (with or without comments) of contractor's Shop Drawings, samples, cut sheets, etc., is for general conformance with the contract documents and design concept. It shall not relieve the contractor of responsibility for full compliance with the project plans and specifications, EXCEPT for any specific non-compliant features for which the Architect/Engineer gives written authorization.
- G. Installation Instructions: The contractor shall submit to the Architect/Engineer the manufacturer's detailed installation instruction for all duct mounted smoke detectors, flow switches, tamper switches, supervisory switches, and similar items which require mechanical installation.
- H. Battery Calculations:

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- 1. Include a copy of system battery sizing calculations with the shop drawing submittal to the Architect/Engineer. Use manufacturer's battery discharge curve to determine expected battery voltage after 60 hours of providing standby power. Then use calculated Notification Appliance Circuit current draw in the alarm mode to determine expected voltage drop at End of the Line Resistor (EOL), based on conductor resistance per manufacturer's data sheet or NEC.
- 2. Fire Alarm Vendor's calculations shall be submitted with the shop drawings, and prior to installation of equipment. In the submittal package identify Notification Appliance Circuits (NAC) current draws and voltage drops for each circuit. In no case shall the calculated voltage at any notification appliance fall below the minimum listed operating voltage for the devices used.
- 3. The voltage drop at EOL shall not exceed 14% of the expected battery voltage, after the required standby time plus alarm time. (Typically, for a 24 volt system, this limits the voltage drop from the battery to the EOL to 3 volts). Determine "worst case" voltage at far end of each NAC, by subtracting its calculated V-drop from the expected battery voltage. The result shall be no less than the minimum listed operating voltage for the alarm notification appliances used.
- 4. All of these calculations shall be placed on a dedicated sheet of as-built drawings, for future reference by fire alarm service technicians. NAC voltage drop is to be verified during system tests.
- I. Maintenance Data: The contractor shall submit maintenance data and parts lists for each type of fire alarm equipment installed, including furnished specialties and accessories. This data, product data, and shop drawings shall be included in the maintenance manual.
- J. Maintenance Contract: The contractor shall submit a quote for a maintenance contract to provide all maintenance, test, and repair described below and/or in accordance with NFPA-72, "Guide for Testing Protection Signaling Systems". Include also a quote for unscheduled maintenance/repair, including hourly rates for technicians trained on this equipment, and response travel costs. Submittals that do not identify all post contract maintenance costs shall not be accepted. Rates and costs shall be valid for the period of five (5) years after expiration of the guaranty. Maintenance and testing shall be on a semiannual basis or as required whichever is the most restrictive. A preventive maintenance schedule shall be provided by the Contractor that shall describe the protocol for preventive maintenance. The schedule shall include:
 - 1. Semiannual systematic examinations, adjustment and cleaning of all detectors, manual fire alarm stations, control panels, power supplies, relays, water-flow switches and all accessories of the fire alarm system.
 - 2. Semiannual testing of each circuit in the fire alarm system.
 - 3. Semiannual testing of each smoke detector in accordance with the requirements of NFPA 72.
- K. Certifications: Submit a certification from the major equipment manufacturer indicating that the proposed supervisor of installation and the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include names and addresses, and telephone numbers in the certification. The installing contractor's technicians shall hold current (within previous 24 months) certifications issued by the manufacturer. These certifications shall be submitted to the Architect/Engineer prior to installation showing name, photo identification, date of training and date of certification.

L. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, installation, and commissioning of products.

1.6 QUALIFICATIONS

- A. Installer: Company specializing in installing the products specified in this section with minimum five years documented experience installing fire detection and alarm systems similar in size and scope of the project. The fire alarm contractor shall be authorized by his respective factory to ensure proper specification adherence, final connection, test, certification, warranty compliance, and service. Additionally, the fire alarm contractor shall submit a letter of authorization on official letterhead of the company product stating the company is an authorized distributor of that product. The company shall maintain a service organization with adequate spare parts inventory within 75 miles of the installation site.
- B. All connections to the FACP and the system's programming shall be done only by the manufacturer, or by an authorized distributor that stocks a full complement of spare parts for the system. The technicians are required to be trained and individually certified by the manufacturer, for the FACP model/series being installed. This training and certification shall have occurred within the most recent 24 months, except that a NICET Level III certification shall extend this to 36 months. Copies of the certifications shall be part of the Shop Drawing submittal to the Designers, prior to installation. The submittal cannot be approved without this information.

1.7 REGULATORY REQUIREMENTS

- A. Equipment and installation shall conform to requirements of NFPA 70, NFPA 72, NFPA 101, North Carolina State Building Code and shall be FM approved.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

The existing system a Silent Knight MS-9600LS FACP. The Owner's fire alarm system vendor is Hooks Burglar and Alarm Co., Wilmington, NC, Neil Foggiano, 910-367-0976, <u>neil@hooksalarm.com</u>.

The existing Silent Knight FACP shall remain and be programmed to include initiating devices in the new Addition. One of the two existing initiating circuits shall be extended in the new Addition and mapped as a separate zone and the new Addition initiating devices connected. A new Emergency Voice/Alarm Communication Control Panel shall be installed in the existing fire alarm system/data room and interfaced to the existing FACP. Notification appliances in the new Addition shall be driven by the new Emergency Voice/Alarm Communication Control Panel. The modified system will continue to operate as currently configured. Requirements stated herein are not intended to contradict the existing system's current operation and features. All new components and materials shall match the existing system.

2.3 ALARM APPLIANCES

- A. Strobe Lights shall be located as shown on the Drawings. Match existing. Strobe lights indicated for use exterior to the building shall be mounted at the indicated elevation and listed for use in wet locations. Strobe lights shall operate with synchronized flash output and have the following specifications:
 - 1. Voltage: Strobe lights shall operate on 24 VDC nominal.
 - 2. Maximum pulse duration: 2/10ths of one second.
 - 3. Strobe intensity and flash rate: Shall meet minimum requirements of UL 1971. Provide strobe lights with minimum intensity Candela (Cd) rating of 15/75 Cd, or greater if such is indicated adjacent to the device symbol on the Drawings.
- B. Emergency Voice/Alarm Communications System and Audible Devices:
 - 1. Zone Amplifiers: Provide zone amplifiers, control equipment, power supplies, etc. in cabinet(s) as required to maintain required sound levels in all areas of the new Addition.
 - 2. Speakers: Speakers, where specified, shall have audible sound with taps at 1/4 watt, 1/2 watt, 1 watt, 2 watts and shall operate at 70.7V. Provide round grilles and back boxes for all speakers. Grilles shall be provided with a finish color matching the surrounding ceiling finish color. Provide rated boxes for use in rated ceilings. Speakers shall be tapped at 1 watt for design purposes. See additional requirements for Programmable Electronic Sounders.
 - 3. Horns: Where provided, shall provide average ambient sound level of dBA as listed in the NEPA 72.
 - 4. Audible/Visual Combination Devices (Horn/Strobes, Speaker/Strobes and Programmable Electronic Sounders) shall comply with all applicable requirements for Horns, Speakers, Programmable Electronic Sounders and Strobe Lights.
 - 5. Bells shall be 10" diameter vibrating type located as shown on the Drawings; bells located outdoors shall be listed for use in wet locations. Bells shall have the following specifications: Voltage: Bells shall operate on 24 VDC nominal.
- 2.4 INITIATING DEVICES: Match existing.

2.5 AUXILIARY DEVICES

- A. Addressable Dry Contact Monitor Module: Match existing.
 - 1. Monitor modules shall be installed as required by the system configuration. All required monitor modules may not be shown on the Drawings. Indication of Operation: Unless otherwise indicated on the Drawings an LED shall be provided that shall flash under normal conditions, indicating that the Monitor Module is operational and in regular communication with the control panel.
- B. Addressable Control Module: Match existing.
- C. Isolator Module: Math existing.
- D. Sprinkler and Standpipe Valve Supervisory Switch:
 - 1. Supervisory switch mechanisms shall be contained in weatherproof housings that shall provide a 3/4 inch tapped conduit entrance and shall incorporate the necessary facilities for attachment to the valves. Switch housing shall be finished in red baked enamel.
 - 2. Mounting: Mount switch so as not to interfere with the normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem has moved no more than one-fifth of the distance from its normal position.

- E. Serially Connected Remote Annunciators: Provide a remote annunciator in the new Addition as shown on the Drawings.
 - 1. Annunciators shall communicate with the fire alarm control panel via an EIA-485 communications loop (four-wire) and shall individually annunciate all zones in the system. System zones shall be as indicated on the Drawings.
 - 2. Annunciator Indicators: The annunciator shall provide a red Alarm LED per zone, and a yellow Trouble LED per zone. The annunciator shall also have an "ON-LINE" LED, local piezo sounder, local acknowledge/lamp test switch, and custom zone/function identification labels. Annunciator switches may be used for System control such as, Global Acknowledge, Global Signal Silence, and Global System Reset. All annunciator switches and indicators shall be software programmable.
 - 3. LCD Alphanumeric Display Annunciator: The Alphanumeric Display Annunciator shall be a supervised, remotely located back-lit LCD display containing a minimum of eighty (80) characters for alarm annunciation in clear English text. The LCD Annunciator shall display all alarms and trouble conditions in the system.
 - 4. System Capacity: The system shall allow a minimum of four LCD annunciators. In addition to annunciation functions, each LCD annunciator shall be capable of the following software programmed system functions: Acknowledge, Signal Silence and Reset.
 - 5. Connections: The annunciator shall connect to a two-wire EIA-485 interface. The twowire connection shall be capable operation at distances of 6,000 feet. Provide interface to fiber optic cable systems and/or repeater units where such are indicated on the Drawings.
 - 6. Remote Annunciator Indicator Lights (RAIL): RAILs shall be provided with a key type switch for testing of the annunciated device. RAILs shall operate on 24 VDC nominal.
- F. Door Hold-Open Magnets:
 - 1. Door hold open magnets shall be suitable for mounting in a single gang electrical device box. Door hold open magnets shall be furnished with keepers, door chains, and other accessories as required to properly hold open doors as indicated on the Drawings. Holding force of the magnet shall be appropriate for the door to be held open. Door hold open magnets shall operate in a fail safe manner, i.e., the door shall release in event of a failure of voltage to the device.
 - 2. Power Source: Door hold open magnets shall be configured to operate from a nominal 24 VDC system as supplied by the FACP or other power supply listed for the purpose. All hold open magnet supply sources, whether a part of the FACP or whether derived from a separate power supply, shall be supervised. Door hold open magnet circuits which use step-down transformers, 120 VAC, or local relays are not permitted. Door shall close after 60 seconds of the power loss.
- G. Wiring: Match existing.

2.6 EMERGENCY VOICE/ALARM COMMUNICATION SYSTEM

The system shall have Emergency Voice/Alarm Communication capability of one-way voice public address communications. The systems shall be installed for maximum survivability having separated dual risers.

- A. One-way Public Address System:
 - 1. The one-way public address risers shall feed approximately half the speakers on each floor from each riser.

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- 2. The system shall be dual channel, permitting the transmission of an evacuation signal to one or more zones and simultaneous manual voice paging to other zones, selectively and in combination.
- 3. Each floor, stairway, elevator bank, and assembly space (greater than 300 people) shall be a separate communication zone. Speakers are to be spaced to provide a nominal sound level of at least 90 dBA measured at 10 feet. Speaker circuits shall be electrically supervised for open and/or short circuit conditions, if a short circuit exists on a speaker circuit, it shall not be possible to activate that circuit. Speaker circuits shall be either 25 V rms or with field selectable output taps from 0.5 to 2.0 watts, and shall have 20% spare capacity for future expansion or increased power output requirements. Frequency response shall be a minimum of 400 Hz to 400 Hz. The back of each speaker shall be sealed to protect the speaker cone from damage and/or dust.
- 4. The normal audio amplifier power shall be a minimum of 120% of the system design load, per channel. The calculation shall use the amplifier's continuous two-tone output rating and the designed power setting for each individual speaker. A copy of this calculation shall be included with the shop drawing submittal to the Architect/Engineer and shall also be included in the record drawings (reference Paragraph 3.2 G below).
- 5. At least one backup amplifier shall be provided for each channel, equal in power to the largest primary amplifier. For systems with distributed amplifiers, there shall be provided one backup at each transponder location. Failure of any amplifier shall automatically result in the defective unit being switched off-line and replaced with the backup. Audio amplifiers and tone generating equipment shall be electrically supervised for normal and abnormal conditions.
- 6. The audible emergency evacuation signal shall comply with Paragraph 2.5A above and, additionally shall provide for non-evacuation and other notification signals, including recorded voice messages for specific emergency situations.
- 7. The digital audio circuits shall be wired with twisted pair copper conductors (AWG 18 minimum) in jacketed cable, or with fiber optic cable. Analog audio circuits shall be wired with AWG 18 minimum twisted pair copper conductors in shielded cable, Belden 8790, West Penn 293 or equal. Cable jacket color is to be gray, with red (+) and black (-) conductor insulation. Shielded cable shall be supplied with a shield that is continuously connected from the amplifiers to the end of the line. The shield splice shall be taped to each speaker to insulate from ground and a single point ground shall be used for the shield at the amplifier or control unit unless prohibited by the system manufacturer.
- B. The system shall have sufficient capacity for the new Addition and the existing Elementary School. The Elementary School notification appliances will be changed to be compatible with the new Emergency Voice/Alarm Communication System at a future date.

2.6 TERMINAL CABINETS

Terminal cabinets shall be sheet steel, hinged cover type not less than 10" x 16" x 10" deep. Cabinets shall conform to Specs Section 260534 and shall be labeled in accordance with Specs Section 260553.

PART 3 - EXECUTION

3.1 FIRE ALARM SYSTEM

A. The new fire alarm system expansion into the Addition shall be new and furnished with a warranty (parts & labor) of at least one year from the date of final inspection and/or acceptance by the

Owner. Equipment, initiating devices, and alarm appliances shall be arranged and the annunciator zones shall be configured as described by the Architect/Engineer's written specifications.

- B. All equipment supplied shall be specifically listed for its intended use and shall be installed in accordance with the manufacture's recommendations. The contractor shall consult the manufacturer's installation manuals for all wiring diagrams, schematics, physical equipment sizes, etc., before beginning system installation. Contractor shall refer to the Riser/Connection diagram for all specific system installation/termination/wiring data.
- C. All system components shall be attached to walls and ceiling/floor assemblies and shall be held firmly in place (e.g., detectors shall not be supported solely by suspended ceilings). Fasteners and supports shall be adequate to support the required load. Adhesives are not permitted to mount fire alarm system components to building surfaces or structure.
- D. Set spot-type smoke detector sensitivities to normal/medium, unless directed otherwise by the Architect/Engineer or Owner's rep. High sensitivity may be appropriate in relatively benign, clean environments such as art museums and libraries, to improve system response time without causing nuisance alarms.
- E. Print a complete System Status and Programming Report after the above steps have been done. This shall include the program settings for each alarm initiating device and the current sensitivity of each analog addressable smoke detector.

3.2 FIRE ALARM CONTROL EQUIPMENT INSTALLATION

- A. The technician who makes final connections and programs the FACP is the "installer".
- B. Notification Appliance Circuit booster power supplies shall be individually monitored by the FACP and protected by a smoke detector per NFPA 72. They shall not be located above a ceiling, or in non-conditioned space. A 24vdc power circuit serving addressable control relays shall also be monitored for integrity.
- C. Basic operating instructions shall be framed and permanently mounted at the FACP. (If the Owner concurs, they may instead be affixed to the inside of the FACP's door.) In addition, the NFPA 72 "Record of Completion" shall either be kept at/in the FACP, or its location shall be permanently indicated there by an engraved label.
- D. Provide an engraved label inside the FACP identifying its 120vac power source, as follows: Panelboard location, panelboard identification, and branch circuit number.
- E. Alarm notification appliances (audible and visible) shall comply with NFPA 72, the North Carolina Building Code, and ANSI 117 criteria for intensity and placement. The audible evacuation signal shall be the ANSI S3.41 three-pulse temporal pattern. All strobe lights installed in a single space shall be synchronized.
- 3.3 ADDRESSABLE INTERFACE MODULES (Control and Monitor Modules)
 - A. Addressable interface modules (used to monitor all contact type initiating devices) shall be located in conditioned space, unless they are tested, listed, and marked for continuous duty across the range of temperatures and humidity expected at their installed location.

- B. One module may serve as many as 3 sprinkler system valve supervisory switches in a single space; otherwise provide one module per switch.
- C. One module may serve as many as 6 heat detectors in a single space
- D. Sprinkler system supervisory circuits for monitoring valve position, air pressure, water temperature, pump status, etc., shall cause distinct audible and visible indications at the FACP. The audible supervisory signal shall either be a 4" diameter bell or a pulsing piezo-electric alarm. Provide the following engraved label adjacent to the bell/alarm: "SPRINKLER STATUS ABNORMAL". If only valve position is supervised, provide an engraved label reading: "SPRINKLER VALVE CLOSED"

3.4 SURGE PROTECTION

- A. For each AC power circuit that interfaces with fire alarm equipment install an AC suppressor in a listed enclosure near the electrical panelboard, and trim excess lead lengths. Wind small coil in the branch circuit conductor just downstream of the suppressor connection. Coil to be 5 to 10 turns, about 1" diameter, and securely tie-wrapped. This series impedance shall improve the effectiveness of the suppressor in clipping fast rise time voltage transients.
- B. On DC Circuits Extending Outside Building: Install the surge arrestor in a labeled enclosure near the point of entry to or exit from each building.

3.5 AC POWER

- A. Switching to emergency power during alarm shall not cause signal drop-out. Batteries shall meet the appropriate NFPA capacity requirements, with a 25% safety factor. This requirement is in effect even if generator power is supplied to the Fire Alarm Control Panel.
- B. The branch circuit breaker(s) supplying the system shall be physically protected by panelboard lock or handle lock and each shall be identified with a 1/4" permanent red dot applied to handle or exposed body area.
- C. Provide an engraved label at each fire alarm system control unit, system sub-panel or data gathering panel, supplementary notification appliance (SNAC) panel, digital alarm communicator, etc.

3.6 CONDUIT AND WIRING

- A. The exterior of all junction boxes containing fire alarm conductors shall be painted red; box interiors shall not be painted. Box covers for junction boxes containing fire alarm conductors shall be painted red on both sides.
- B. Box covers shall be labeled to indicate the circuit(s) or function of the conductors contained therein. Labels shall be neatly applied black lettering on a clear background. Handwritten labels or labels made from embossed tape are not acceptable.
- C. All fire alarm system wiring shall be in metal conduit or surface metal raceway. All fire alarm system raceway, couplers, and connectors shall meet the performance and installation requirements of Electrical Specification Section "RACEWAYS".

- D. If cable size and the requirement to maintain a Class "A" loop on all Signaling Line Circuits cause conduit fill to exceed specified maximums for the 1/2" size; 3/4" raceway shall be used.
- E. All conduits that penetrate outside walls from air conditioned space shall have internal sealing (duct-seal), to prevent condensation from infiltrating humid air.
- F. All wiring shall be color coded and match the existing color coding scheme installed. All the circuits in the system shall be wired with AWG 14, minimum, stranded copper, THHN/THWN conductor, installed in metallic conduits.
- G. To minimize wiring fault impact, isolation modules shall be provided in all of the locations listed below. If ceiling height ≤ 10 feet, isolator base type initiating devices are permitted to be used to satisfy any or all of the following:
 - 1. In or immediately adjacent to the FACP, at each end of the addressable loop. These two isolators shall be in the same room and within 15 feet of the FACP.
 - 2. After each 20 initiating devices and control points on the addressable loop, or a lesser number where recommended by the manufacturer. (Check instructions.)
 - 3. For loops with 20 devices and control points, install an isolator at the approximate middle of the loop (in addition to those at the FACP.
 - 4. Near the point any addressable circuit extends outside the building, except for those attached to the building exterior walls and well sheltered by walkways.
 - 5. For loops covering more than one floor, install isolator at terminal cabinet on each floor (with additional isolator[s] on any floor with over 20 addresses).
 - 6. Each isolation module shall be clearly labeled, readily accessible for convenient inspection (not above a lay-in ceiling), and shown on as-built drawings.
- H. Detection or alarm circuits shall not be included in raceways containing AC power or AC control wiring. Within the FACP, any 120 VAC control wiring or other circuits with an externally supplied AC/DC voltage above the nominal 24 VDC system power shall be properly separated from other circuits and the enclosure shall have an appropriate warning label to alert service personnel to the potential hazard.
- I. There shall be no splices in the system other than at device terminal blocks, or on terminal blocks in cabinets. "Wire nuts" and crimp splices shall not be permitted. Permanent wire markers shall be used to identify all connections at the FACP and other control equipment, at power supplies, and in terminal cabinets. All terminal block screws shall have pressure wire connectors of the self lifting or box-lug type.
- J. All wiring shall be checked for grounds, opens, and shorts, prior to termination at panels and installation of detector heads. The minimum resistance to ground or between any two conductors shall be ten (10) megohms, as verified with a megger. Provide advance notice to the Architect/Engineer of these tests.
- K. The system shall be electrically supervised for open or (+/-) ground fault conditions in SLC, alarm circuits, and control circuits. Removal of any detection device, alarm appliance, plug-in relay, system module, or standby battery connection shall also result in a trouble signal. Fire alarm signal shall override trouble signals, but any pre-alarm trouble signal shall reappear when the panel is reset.

3.7 NOTIFICATION DEVICES

- A. Both audible and visible alarm signals shall be provided. Visible signals shall be the strobe (flash discharge) type, with white or clear lens, and shall comply with current ADA requirements for intensity and placement.
- B. End of Line (EOL) Device: The end of line device shall be installed in accessible terminal cabinets or dedicated accessible boxes, to facilitate testing and maintenance.

3.8 DETECTORS

- A. When installed in a room, detectors shall be oriented so their alarm light is visible from the nearest door to the corridor, unless Remote Alarm Indicator Light (RAIL) equipped.
- B. Spot-type smoke detectors shall secure the head to the base thru the built-in locking device. For detector mounted within 12 feet of the floor, activate this lock after the system has been inspected and given final acceptance.
- C. Unless suitably protected against dust, paint, etc., spot type smoke detectors shall not be installed until the final construction clean-up has been completed. In the event of contamination during construction, the detectors shall be replaced by the contractor at no additional cost to the Owner. Covers supplied with smoke detector heads do <u>not</u> provide protection against heavy construction dust, spray painting, etc., and shall not be used for that purpose. They are suitable only during final, minor cleanup or touchup operations.
- D. A detector installed where accidental damage or deliberate abuse is expected shall be provided with a guard that is listed for use with it <u>and</u> is acceptable to the AHJ.
- E. Identification of individual detectors is required. Assign each a unique number matching the existing scheme.
- F. Duct Mounted Smoke Detectors:
 - 1. All air duct/plenum detectors shall have a Remote Alarm Indicator Lamp (RAIL) installed in the nearest corridor or public area and identified by an engraved label affixed to the wall or ceiling. Where detectors are in close proximity, RAIL devices shall be grouped as shown on the Drawings. Duct smoke detectors are permitted to be installed only inside an air duct. It is not appropriate to mount them in front of a return air opening. Duct detectors shall also be installed in a manner that provides suitable, convenient access for required periodic cleaning and calibration. The numbers of detectors per duct shall be per NFPA 72 requirements based on the size of the air duct, air duct configuration, air speed, and duct manufacture's installation requirements.
 - 2. Each duct detector installation shall have a hinged or latched duct access panel, 12x12 inches minimum, for sampling tube inspection and cleaning. Indicate airflow direction on the duct, adjacent to the detector, using stencil or permanent decal.
 - 3. Duct detector sampling tubes shall extend the full width of the duct. Those over 36 inches long shall be provided with far end support for stability. The preferred method for providing support is to extend the intake tube through the far side of the duct, seal around the tube where it penetrates the duct wall, and plug the end with a rubber stopper. This facilitates visual inspection, intake tube cleaning, and injection of smoke or equivalent aerosol for testing the detector.

- 4. Duct smoke detector mounting position and air sampling tube orientation are critical for proper operation. The Manufacturer's detailed installation instructions shall be followed. The contractor shall mark the direction of air flow on the duct at each duct detector location.
- 5. Unless the AHJ requires otherwise, all duct smoke detectors shall be programmed for fire alarm (not for supervisory annunciation).

3.9 PRINTER

Not used.

3.10 AIR HANDLER UNIT (AHU) SHUTDOWN

- A. A supervised "AHU Shutdown Defeat" switch shall be provided in/adjacent to the FACP or as a key-operated function in the Remote Annunciator (if provided). If the FAA option is utilized, provide an informative engraved label at the FACP about this function. The switch shall cause a system "trouble" indication when it's placed in the off-normal ("Shutdown Defeated") position. This is to provide the Owner with a convenient means to temporarily resume HVAC operation in the event an unwanted alarm shall not clear, prior to arrival of the fire alarm service technician.
- B. If the system includes AHU shutdown or smoke removal startup, silencing the alarm (without resetting) shall not reverse the shutdown. A supervised "AHU Shutdown Defeat" switch shall be provided in the FACP. The switch shall be labeled and its "Normal" position indicated. Provide supervised Hand-Off-Auto switch(es) at the FACP for any building smoke control equipment (pressurization or exhaust fans).

3.11 ANNUNCIATOR

- A. Provide a LED-type "zone" annunciator at the new Addition in the location shown or a location acceptable to the AHJ. As a minimum, this annunciator shall indicate the specific type of alarm or supervisory signal (smoke detector, water-flow, sprinkler valve closed, etc.), for groups of addressable devices. The area ("zone") that is represented by each LED shall not exceed 1 floor or 22,500 square feet, and shall not cross building fire walls or smoke compartments.
 - 1. Systems in 1 or 2-story buildings, which have 30 or fewer initiating devices, are permitted to omit the LED-type "zone" annunciator.
 - 2. Systems with a Graphic Annunciator (GA) are permitted to omit the LED-type "zone" annunciator.
 - 3. The LED annunciator is permitted to be omitted if the FACP has a multi-line display that automatically defaults to displaying the first alarm, plus the first 3 (minimum) water-flow alarms and the last alarm. This is permitted to be done using 2 automatically alternating screens. If there is no sprinkler system, program the FACP to show the first 4 alarms plus the last alarm received.

3.12 ALARM VERIFICATION FOR SMOKE DETECTORS

- A. The fire alarm system shall be equipped with Alarm Verification.
- B. System shall provide as a feature an alternate signal processing algorithm to verify the presence of smoke. The algorithm shall be selectable during system programming. The total effective delay created by the verification algorithm shall not exceed 60 seconds.

3.13 AUTOMATIC SMOKE DOOR AND AUTOMATIC LOCK REQUIREMENTS

- A. Wall-mounted magnetic door holders and separate heavy-duty closers shall be used, instead of combination door control units. The electromagnets shall be controlled by the building's smoke detection system FACP. Individual smoke detector auxiliary contacts shall not be used to release door holders.
- B. Automatic door locks controlled by the system shall be either fail safe magnetic locks or fail-safe electro-mechanical with reverse bevel dead bolts.
- C. All locked protected doors shall immediately unlock upon fire alarm, loss of AC power, disablement of the fire alarm system (defined as loss of 24 VDC power) or upon manual operation of an unlock switch at a constantly attended location.

3.14 SPRINKLER SYSTEM MONITORING

- A. The following sprinkler system alarm and supervisory functions shall be provided as a part of the fire alarm system:
 - 1. Water-flow alarm, by sprinkler zone (not to exceed one floor).
 - 2. Supervision of each control valve.
- B. Sprinkler supervisory monitoring of flow switches, tamper switches, and similar functions shall be accomplished with a separate system address for each activity monitored.

3.15 FIRE ALARM SYSTEM INSTALLATION AND CONFIGURATION

- A. Supervision required: The connection between individual addressable modules and their contact type initiating device(s) shall be supervised. Where indicated on the Drawings, a Graphic Annunciator (GA) with separate Light Emitting Diodes (LED) indication for each alarm and supervisory signal initiating device shall be included. Multiple initiating devices of the same type within a single room may be permitted to share a common LED. The GA shall show all major building features such as corridors, elevators, stairs, exits, and "YOU ARE HERE". GA layout shall be submitted for approval.
- B. <u>Graphic Chart shall be mounted behind Plexiglass and secured to surface</u>. Mounting shall be such that charts cannot be removed without a flat head screw driver.
- C. Floor Plans with Device Numbers: A copy of the floor plans shall be provided in the control panel. A separate sheet shall be provided for each floor. Plans shall be reduced in size from engineering plans in order to fit on 11 x 14 sheets. All device addresses shall be clearly labeled on plans. Indicate locations of all cabinets, modules and end of line device. Plans shall be bound in book form. Sheets shall be laminated. Provide legend for symbols. Provide holder for plan book in panel or in a locked box adjacent to panel keyed to match panel. Provide label for box and book.
- D. Loop 1 shall be assigned to the first floor devices and loop number shall increase with floor number. Device numbering starts in the same location on each floor and increase accordingly as circuit location increases.

3.16 FIRE AND LIFE SAFETY CRITERIA FOR DOORS CONTROLLED BY FIRE ALARM SYSTEM

- A. Exit or exit access doors that are locked to delay egress, in accordance with the NC Building Code:
 - 1. These doors shall immediately unlock upon any fire alarm signal, loss of building AC power, disablement of the fire alarm system (defined as loss of its 24vdc power), or upon manual operation of an unlock switch at a constantly attended location.
 - 2. Where installed on smoke or fire doors, power failure shall cause these mechanisms to default to the egress mode with normal mechanical latching; this is to assure the smoke or fire doors continue to perform their vital function in a power failure situation, instead of swinging open and allowing the passage of smoke and fire between compartments.
 - 3. Smoke doors are permitted to be held open by 24vdc wall/floor-mounted magnets powered by the FACP, and released upon alarm. The resulting current drain shall be included in the standby battery calculations or the system shall be programmed to drop the door hold-open magnet load 60 seconds after the loss of 120vac power
- B. Contact the AHJ for guidance on programming the fire alarm system to determine which fire alarm initiation devices should cause release of these doors. The customary setup is to have this done for selected smoke detector and/or water-flow alarm in adjacent spaces, rather than upon general alarm, to minimize the potential disruption of possible nuisance alarms in remote parts of the building. The FACP should have an appropriate information placard regarding this function, to avoid nuisance drops during routine system maintenance operations.

3.17 SYSTEM DOCUMENTATION, TRAINING AND MAINTENANCE

- A. Maintenance: The manufacturer, or authorized distributor, shall maintain software version records on the system installed. The system software shall be upgraded free of any charge if a new VER is released during the warranty period. For new VER to correct operating problems, free upgrade shall apply during the entire life of the system.
- B. System Report in addition to the Shop Drawing submittal described elsewhere, the fire alarm system contractor shall provide the Architect/Engineer two bound copies of the following technical information, for transmittal to the owner:
 - 1. As-Built wiring diagram showing all loop numbers and device addresses, plus terminal numbers where they connect to control equipment.
 - 2. As-built wiring and conduit layout diagrams, including wire color code and/or label numbers, and showing all interconnections in the system.
 - 3. Electronic circuit diagrams of all control panels, modules, annunciators, communications panels, etc.
 - 4. Manufacturer's detailed maintenance requirement.
 - 5. Technical literature on all control equipment, isolation modules, power supplies, batteries, detectors, manual stations, alarm/supervisory signal initiating devices, alarm notification appliances, relays, remote alarm transmission means, etc.
 - 6. The as-built "calculations" sheet.
- C. Electronic archive: Complete configuration data (site-specific programming) for the system shall be stored on electronic media and archived by the fire alarm system manufacturer or authorized distributor. A diskette or CD copy of this data shall be submitted to the Architect/Engineer for

transmission to the owner on the day the system is commissioned. The contractor shall provide the owner with one copy of the following:

- 1. All software required, both for the installed fire alarm system and personal computer (PC) necessary to access the fire alarm system for trouble shooting, programming, modifications, monitoring, de-bugging, or similar functions, (if Owner does not have the needed PC to check the system).
- 2. Complete documentation for all software for both the installed fire alarm system and for any interface PC software necessary for system functions as described above.
- 3. Framed floor plans, mounted at the FACP. Plans shall show all system devices with the unique device identification numbers indicated adjacent to each device. The identification numbers shall match those represented in the as-built drawings and those reported at the FACP and the LCD annunciator.
- 4. Interconnection cable where such is required to connect the fire alarm system to a PC; (if Owner does not have the needed PC to check the system).
- D. Training; the manufacturer's authorized representative shall instruct the owner's designated employees in operation of the system, and in all required periodic maintenance. Two copies of a written, bound summary shall be provided, for future reference.
 - 1. Some facilities maintain their own systems and require more in-depth training. Check to verify needs and requirements.
 - 2. Scheduling of training shall be arranged to meet the Owner's schedule. Additional training shall be available at a cost to be mutually agreed upon by the Owner and the Contractor.
 - 3. Training shall be in the Owner's provided classroom.
 - 4. The training may not be waived, deleted or reduced in the number of hours required.
 - 5. Training shall cover as minimum the following topics:
 - a. Preventive maintenance service techniques and schedules, including historical data trending of alarm and trouble records.
 - b. Overall system concepts, capabilities, and functions. Training shall be in depth, so that the owner shall be able to take any device out of service and return any device to service without need of Manufacture's approval or assistance.
 - c. Explanation of all control functions, including training to program and operate the system software.
 - d. Methods and means of troubleshooting and replacement of all field wiring devices.
 - e. Methods and procedures for troubleshooting the main fire alarm control panel, including field peripheral devices as to programming, bussing systems, internal panel and unit wiring, circuitry and interconnections.
 - f. Manuals, drawings, and technical documentation. Actual system software used for training shall be provided in digital form and shall be left with the Owner at the completion of training for the Owner's use in the future.
 - g. The owner shall be trained to perform all NFPA 72 required maintenance. The training shall include both demonstration and supervision of a "hands-on" replacement of heads. Panel modifications required to take detector heads out of service and return them to service shall be "hands-on" training session. The training shall be in a minimum of two 4-hour sessions provided on separate days. The schedule shall be coordinated with the owner. A written competency test shall be submitted to the Architect/Engineer and to the owner as a sample prior to using the written competency test at the site. A written description of a hands-on test shall be provided to the Architect/Engineer and owner for review prior to using the test at

the site. As a minimum the following tests shall occur during certification of the owner's employee:

- 1) Three smoke heads shall be taken offline at the panel and removed physically.
- 2) Three smoke heads shall be reinstalled and returned to service at the fire alarm panel.
- 3) The vendor shall provide three dirty smoke detector heads to be installed at various positions in the building. The owner shall print a sensitivity report and the employees shall find the "dirty" smoke detector heads by reviewing the sensitivity report.
- 4) A ground fault and an isolation problem shall be introduced by the vendor into the system. The employees shall then find the ground fault and the isolation problem.
- 5) An NFPA 72 "Record of Completion" form shall be provided and the employees shall fill out the forms which shall be checked by the vendor for proper use of the form.
- 6) The written testing for how to perform services on a panel shall be given during the last 4 hour session with the employees.
- 7) The vendors shall witness the owner's "trained" employees, train other employees and correct any mistakes made during the training session. This is expected to occur during the 2nd four hour session.

3.18 SYSTEM TESTING AND CERTIFICATION

- A. Upon completion of the installation the Contractor and the Manufacturer's authorized installer together shall conduct a 100% performance test of each and every alarm initiating device for proper response. The system shall operate for 48 hours prior to start of test. The Contractor shall be present for the full 100% test.
- B. The A/E and owner shall be given 7 days advance notice of the tests. All Audio Visual Device Testing shall be scheduled with the owner.
- C. 100% Test: The manufacturer or authorized distributor (by definition, "installer") shall 100% test all site-specific software functions for the system and then provide a detailed report or check list showing the system's operational matrix. This documentation shall be part of the "System Status and Programming Report".
 - 1. Upon completion of the installation and its programming, the installer's technician shall test every alarm initiating device for proper response and indication, and all alarm notification appliances for effectiveness. Also, in coordination with the other building system contractors, all other system functions shall be verified, including (where applicable) elevator capture and the control of HVAC systems, door locks, pressurization fans, fire or smoke doors/dampers/shutters, etc. The Architect/Engineer shall be notified in advance of these 100% tests, to permit witnessing them if desired.
 - 2. If AHU shutdown occurs for any alarm, then the matrix would indicate the specific control relay(s) for that function being commanded to operate for alarm from any initiating device. If a rolling steel fire door is to drop only upon water-flow alarm from its sprinkler zone, or upon any two spot smoke detectors in adjacent spaces being simultaneously in alarm, the matrix would show the door's control relay activating upon alarm from the applicable water-flow switch(es), or from any two smoke detectors in the selected spaces (AND gate)
 - 3. The Digital communicator shall be on-line tested for proper communication to the receiving station.

- 4. All supervised circuits shall also be tested to verify proper supervision. (Control circuits and remote annunciation lines are among those required to be supervised.)
- 5. All testing described above shall be repeated in the event that subsequent software or wiring modifications are determined necessary to meet the requirements of the contract documents. Such re-testing shall be included as part of the base bid and provided at no additional cost to the Owner.
- 6. Test Documentation: The installer shall fill out and submit the following documentation to the owner, through the Architect/Engineer, prior to the AHJ's system acceptance inspection:
 - a. Written verification that this 100% system test was done with copy of print out generated during test.
 - b. The NFPA 72, "Record of Completion" Form. Use this form (no substitutes) to detail the system installation and also to certify that: (a.) It was done per Code, and (b.) The Code-required 100% test was performed. The fire alarm installer (manufacturer or authorized distributor's technician) shall sign this form. If a representative of the AHJ, owner, or Architect/Engineer witnesses the tests, in whole or in part, they shall also sign the form to signify that fact only (annotating the form as needed to clarify their limited role).
 - c. For buildings with a smoke control or smoke purge system, an HVAC balance report, in the smoke control / smoke purge mode.
 - d. The System Status and Programming Report described in NFPA 72. This shall be generated on the day of the system acceptance inspection and shall include the measured sensitivity of each smoke detector.
 - e. The purpose of doing Item (d) on the day of the inspection is to assure detector sensitivity has not been affected by construction dust. Prudent contractors shall have taken measures to prevent detector contamination during construction, and shall also have had the system do a detector sensitivity test and printout prior to the day of the inspection, to make certain all devices are properly programmed and operating within their limits.
- 7. After completion of the 100% system test and submission of documentation as described above the installer is to request the Architect/Engineer to set up an inspection. The system shall operate for at least two days prior to this inspection. The responding Fire Department shall be notified of this, for pre-fire planning purposes. On local government projects, local fire authorities may also want to participate in system acceptance inspections. However, for State-owned property they have no inspection jurisdiction and, if present, are only to observe.

3.19 PRE-FINAL AND FINAL INSPECTION

- A. Pre-Final Inspection: At the Owner's request and after passing the Designer's pre-final inspection, the Contractor and Manufacturer's authorized installer shall conduct system test in the presence of the Owner and the Designer.
- B. Final Inspection: The fire alarm system shall be inspected, with portions of it functionally tested. This shall normally include the use of appropriate means to simulate smoke for testing detectors, as well as functionally testing the system interface with building controls, fire extinguishing systems and any off-premises supervising station. Operation of any smoke removal system shall be checked as instructed by the AHJ. This statistical (sampling) inspection is intended to assure that the contractor has properly installed the system and performed the 100% operational test as required by NFPA 72. The electrical contractor shall provide two-way radios, ladders, and any other materials needed for testing the system, including a suitable smoke source.

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- C. The test shall be conducted entirely by the Contractor. A copy of the final database software shall be presented to the Owner before this test. The software shall be loaded from these disks into the system in the presence of the Owner. The review shall then be conducted using this software. Any deficiencies shall be recorded and corrected. After the items have been corrected, the system shall be tested again.
 - 1. In the event of malfunctions or excessive nuisance alarms, the Contractor shall take prompt corrective action. The Owner may require a repeat of the Contractor's 100% system test, or other inspections.
 - 2. Test Report: Upon successful completion of the Inspection and after the correction of all efficiencies, the manufacturer's authorized representative shall issue a test report to the Architect/Engineer and Owner, detailing and certifying the test.
 - 3. System Acceptance: After successful completion of the Final Inspection and recommendation of the Architect/Engineer, the system shall be accepted by the Owner. At this time the warranty period begins.

3.20 REACCEPTANCE INSPECTION

As the new Building Addition fire alarm system will be connected to the existing Building fire alarm system, test and recertify the existing Building fire alarm system per NFPA 7214.1 and Annex A 14.4. This testing shall include verification of all life safety functions of the system including elevator capture, AHU shutdown, door control, smoke control, emergency voice/alarm communications, etc. This does NOT mean to field verify the actual control of specific devices. This test verifies fire alarm circuits, programming, relays, etc. operate as intended.

END OF SECTION 283111